

6679 4731

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

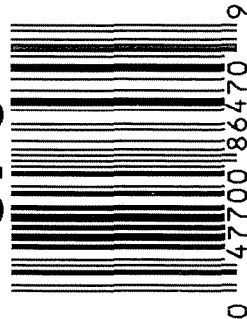
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6794731**

**UPC**



M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 679 4731

| OP # | OPERATION NAME                                                                                                                         | READINGS                                                                                     | DATE     | INITIAL                                                                             |
|------|----------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|----------|-------------------------------------------------------------------------------------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                                                                                              | 11-3-08  | SP                                                                                  |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                                                                                              | 11-3-08  | SP                                                                                  |
| 440  | PROOF                                                                                                                                  |                                                                                              | 11-3-08  | SP                                                                                  |
| 460  | CHECK HEADSPACE                                                                                                                        |                                                                                              | 11-3-08  | SP                                                                                  |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                                                                                              | 11-3-08  | SP                                                                                  |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                                                                                              | 11-4-08  | BSN                                                                                 |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                                                                                              | 11-4-08  | SP                                                                                  |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR  | 11/6/08  |  |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                                                                                              | 11/13/08 | MR                                                                                  |
| 500  | ROLLMARK CALIBER                                                                                                                       |                                                                                              | 11/16/08 | RT                                                                                  |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                                                                                              | 11/11/08 | YG                                                                                  |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                                                                                              | 11-8     |                                                                                     |
| 545  | (BOLT)                                                                                                                                 |                                                                                              |          |                                                                                     |
| 560  | RE-ASSEMBLE ACTION<br>A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                              |                                                                                              | 11-10-08 | SP                                                                                  |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                                                                                              | 11-10-08 | SP                                                                                  |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |                                                                                              | 11-10-08 | SP                                                                                  |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                                                                                              | 11-11-08 | RTZ                                                                                 |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                                                                                              |          |                                                                                     |

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| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>40</u> <u>50</u> <u>35</u>                               | 12-16-08 | L.P.    |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>49</u> <u>50</u> <u>45</u>                               | 12-16-08 | L.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.025</u> <u>.025</u>                         | 12-16-08 | L.N.    |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 11-17-08 | RTZ     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12-16-08 | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 12-12-08 | L.P.D.  |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-12-08 | RP      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12-16-08 | L.N.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.68</u> <u>2.64</u> <u>2.54</u> <u>2.55</u> <u>2.57</u> | 12-16-08 | TC      |
|              | C) FUNCTION                                                              |                                                             | 12-16-08 | L.N.    |
| 690          | PACK                                                                     |                                                             | 1-13-09  | TC      |

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AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE

4/6/08

TESTER

TAE

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 238                 | 210                         |                                   | 225  |          |
| PULL #2 | 241                 | 228                         |                                   | 286  |          |
| PULL #3 | 267                 | 239                         |                                   | 280  |          |
| PULL #4 | 247                 | 256                         |                                   | 284  |          |
| PULL #5 | 219                 | 220                         |                                   | 238  |          |
| TOTAL   | 1476                | 238                         |                                   | 1313 |          |
| AVERAGE | 295                 | 476                         |                                   | 262  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 353                 | 369                         |  |          |
| PULL #2 | 334                 | 325                         |  |          |
| PULL #3 | 316                 | 330                         |  |          |
| PULL #4 | 316                 | 337                         |  |          |
| PULL #5 | 330                 | 313                         |  |          |
| TOTAL   | 1649                | 1674                        |  |          |
| AVERAGE | 329                 | 334                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 443                 | 422                         |                                   | 409                                     |
| PULL #2 | 427                 | 414                         |                                   | 419                                     |
| PULL #3 | 401                 | 429                         |                                   | 427                                     |
| PULL #4 | 411                 | 435                         |                                   | 418                                     |
| PULL #5 | 422                 | 437                         |                                   | 422                                     |
| TOTAL   | 5904                | 2104 2137                   |                                   | 2095                                    |
| AVERAGE | 1180.8              | 427                         |                                   | 419                                     |