

G7679 4734

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

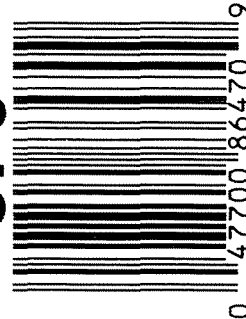
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794734

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794734

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE		11-4-08	RSN
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/8	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-17-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u>	<u>4.0</u>	<u>4.0</u>	12-17-08	RN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u>	<u>4.5</u>	<u>4.5</u>	12-17-08	LJL		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.025</u>	12-17-08	RN		
	J) ASSEMBLE STOCK					11-17-08	RTZ		
	K) ASSEMBLE SWIVEL STUDS					12-17-08	RN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		12-12-08	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					12-12-08	RP		
670	FINAL INSPECTION A) HEADSPACE					12-17-08	RN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u>	<u>2.55</u>	<u>2.53</u>	<u>2.54</u>	<u>2.53</u>	12-16-08	TC
	C) FUNCTION					12-17-08	RN		
690	PACK					1-13-09	TC		

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE

11-6-08

TESTER

TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	225	253		295	
PULL #2	226	232		285	
PULL #3	218	240		292	
PULL #4	223	245		263	
PULL #5	216	249		280	
TOTAL	1108	1219		1415	
AVERAGE	221	243		283	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	315	343		
PULL #2	316	329		
PULL #3	338	329		
PULL #4	322	327		
PULL #5	339	331		
TOTAL	1629	1659		
AVERAGE	325	331.8		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	459	419		441
PULL #2	465	409		433
PULL #3	429	432		426
PULL #4	413	413		423
PULL #5	412	422		425
TOTAL	2196	2091		3030 ^{TAE} 2148
AVERAGE	435	418		429