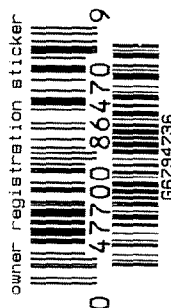


56794736

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



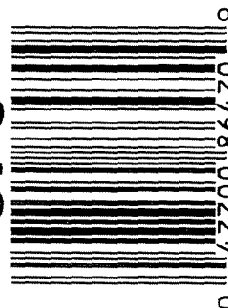
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794736

UPC

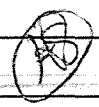
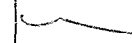


BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 679 4 736

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RTZ
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/4/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-1-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

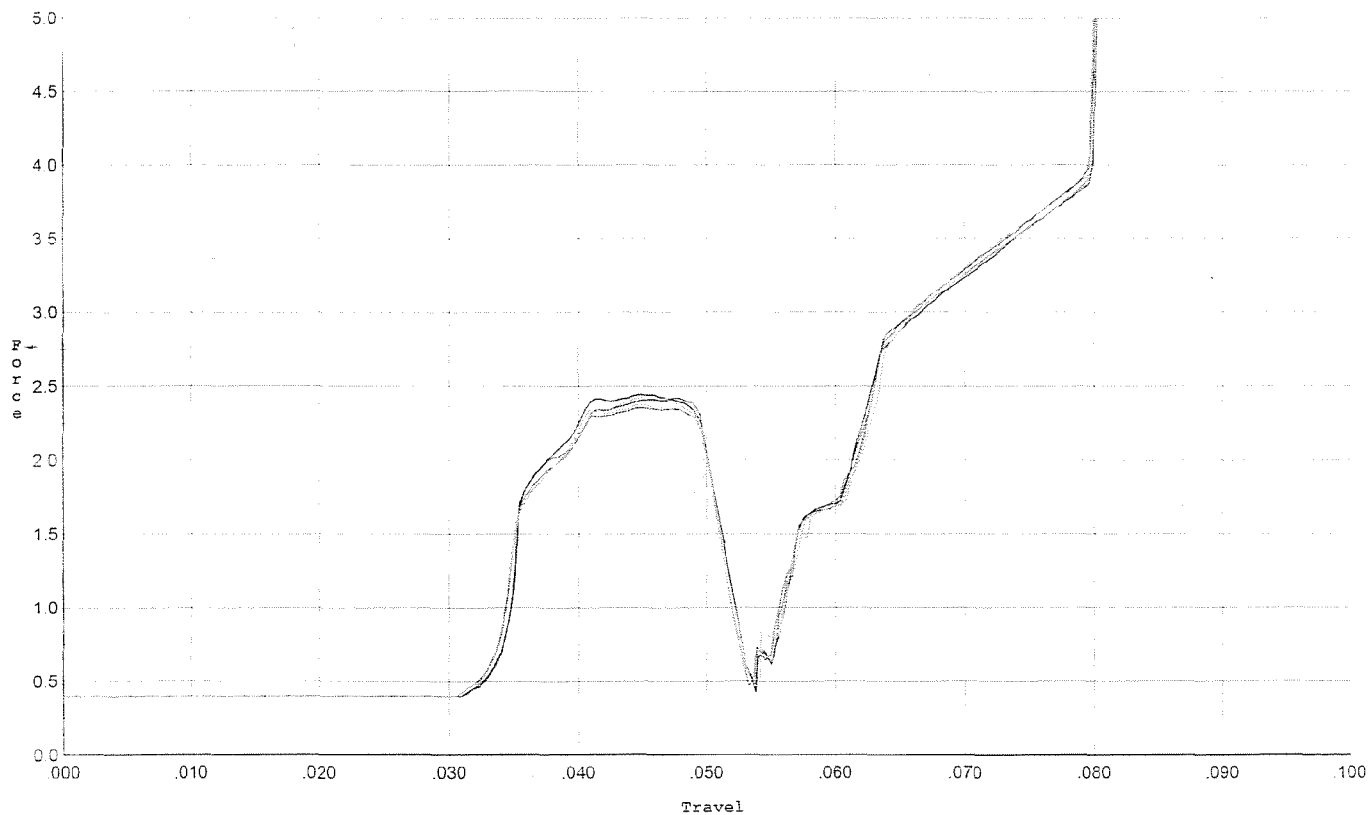
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>5.0</u> <u>5.0</u>	12-18-08	R N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-18-08	R N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-18-08	R N.
	J) ASSEMBLE STOCK		12-1-08	R N.
	K) ASSEMBLE SWIVEL STUDS		12-18-08	R N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	12-16-08	R N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	R P.
670	FINAL INSPECTION A) HEADSPACE		12-18-08	R N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.48</u> <u>2.52</u> <u>2.54</u> <u>2.50</u>	12-17-08	TC
	C) FUNCTION		12-18-08	R N.
690	PACK		12-1-09	R N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



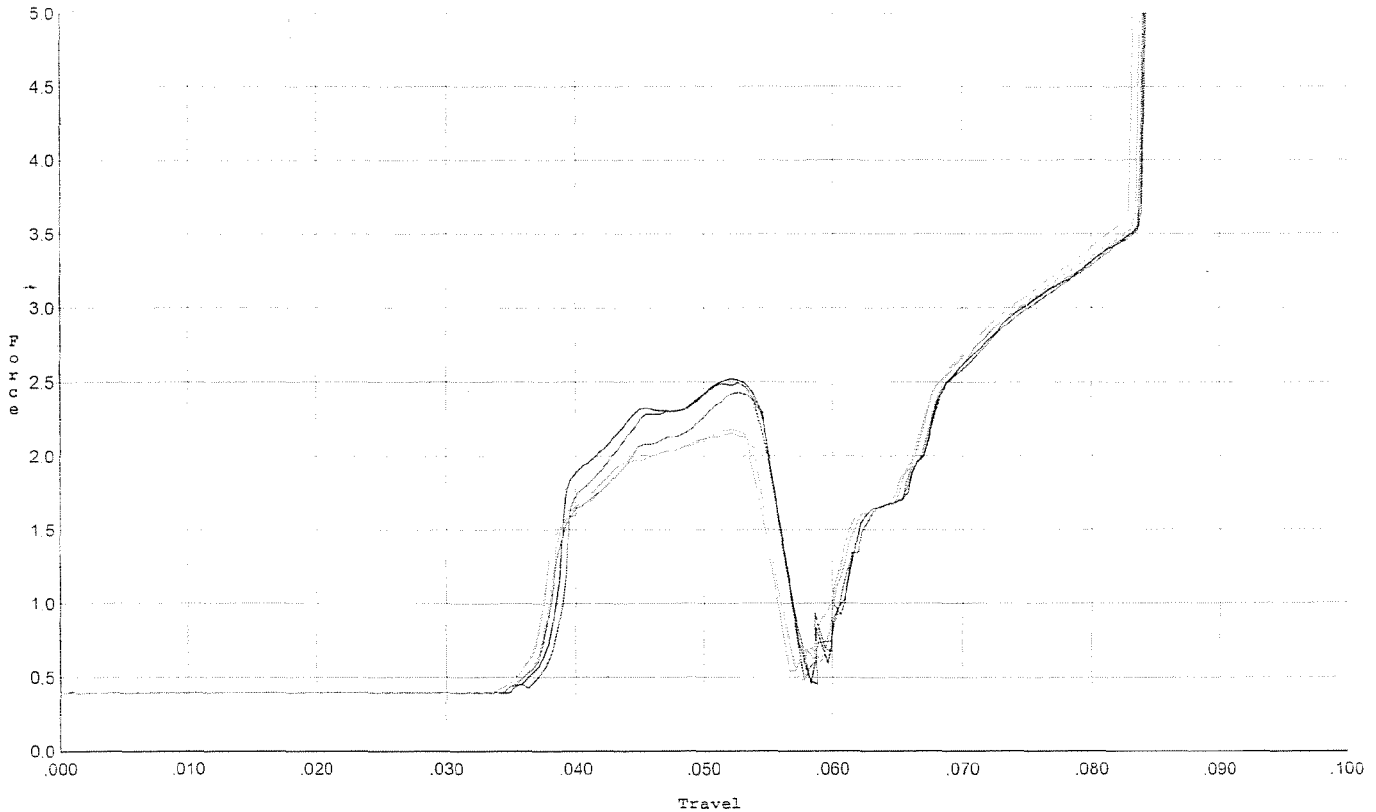
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.417	0.049	0.034	0.035	0.048		Set Trigger
2	2.441	0.051	0.034	0.035	0.050		Set Trigger
3	2.353	0.050	0.033	0.035	0.048		Set Trigger
4	2.374	0.050	0.033	0.035	0.048		Set Trigger
5	2.420	0.050	0.033	0.035	0.048		Set Trigger

A-2-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



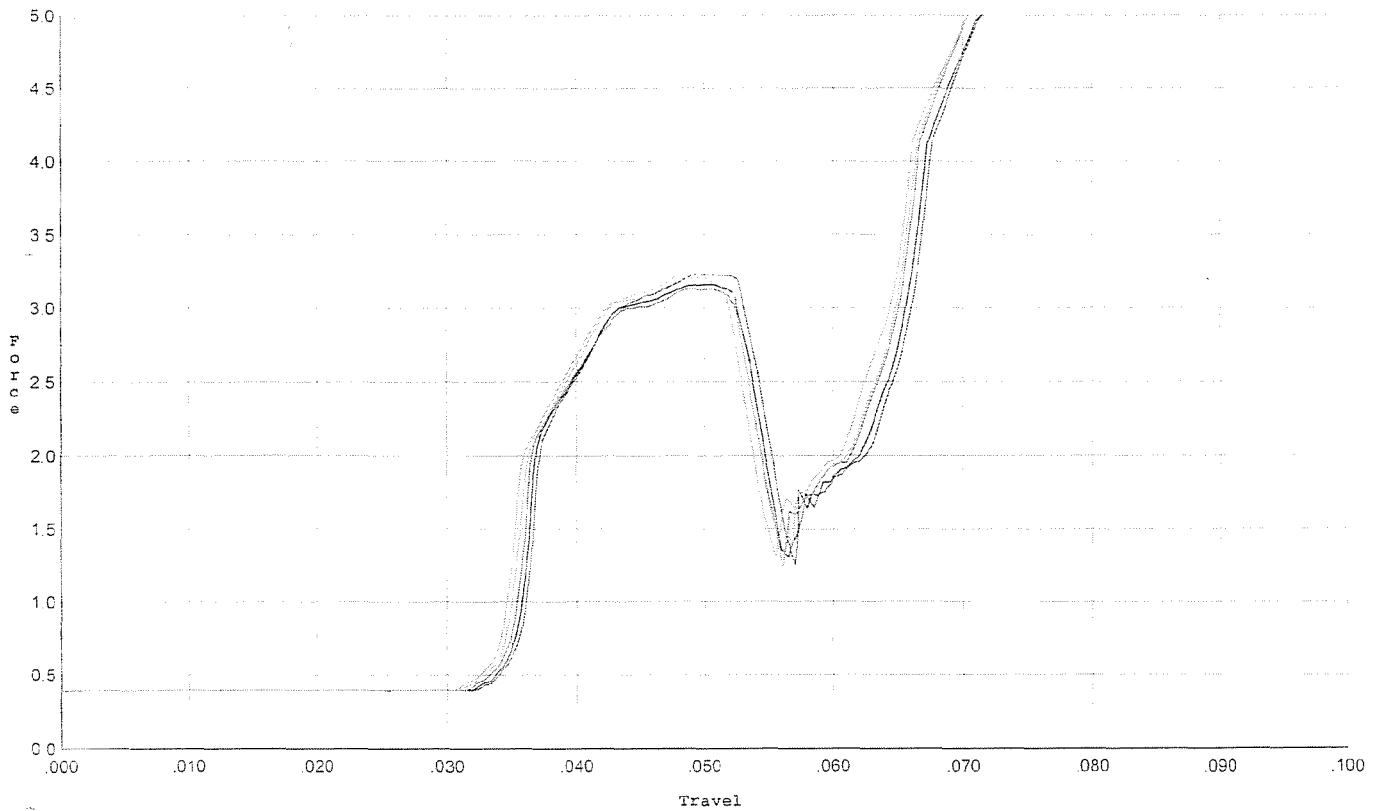
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.055	0.038	0.035	0.051		Set Trigger
2	2.523	0.055	0.038	0.035	0.053		Set Trigger
3	2.428	0.055	0.037	0.035	0.051		Set Trigger
4	2.155	0.054	0.037	0.036	0.047		Set Trigger
5	2.179	0.055	0.037	0.035	0.048		Set Trigger

A2-35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



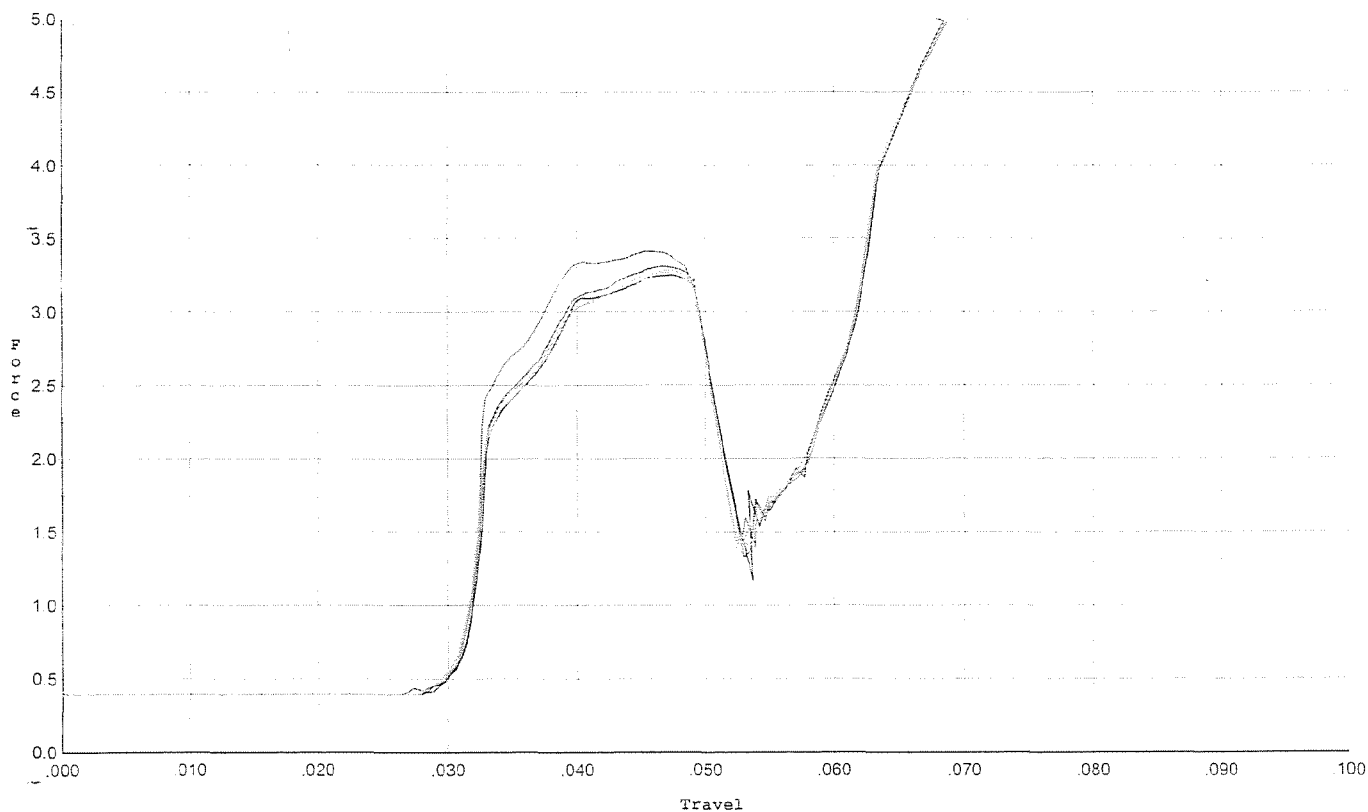
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.231	0.054	0.035	0.033	0.067		Set Trigger
2	3.161	0.053	0.035	0.033	0.065		Set Trigger
3	3.130	0.052	0.035	0.034	0.064		Set Trigger
4	3.245	0.052	0.034	0.033	0.065		Set Trigger
5	3.209	0.052	0.034	0.033	0.064		Set Trigger

A-3-19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



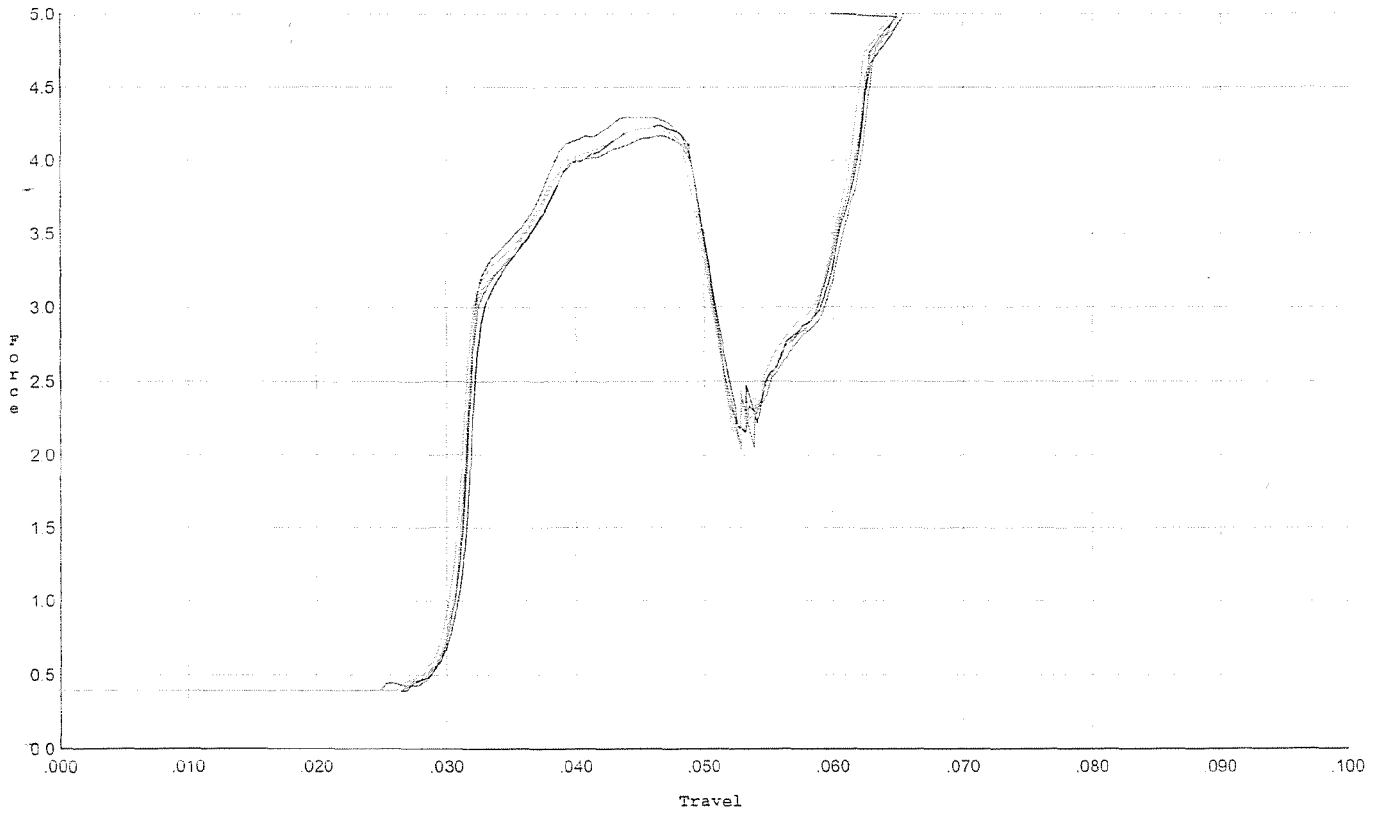
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.307	0.049	0.030	0.032	0.065		Set Trigger
2	3.248	0.049	0.031	0.032	0.064		Set Trigger
3	3.411	0.049	0.031	0.032	0.068		Set Trigger
4	3.267	0.049	0.031	0.032	0.065		Set Trigger
5	3.282	0.049	0.031	0.032	0.065		Set Trigger

A-350

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



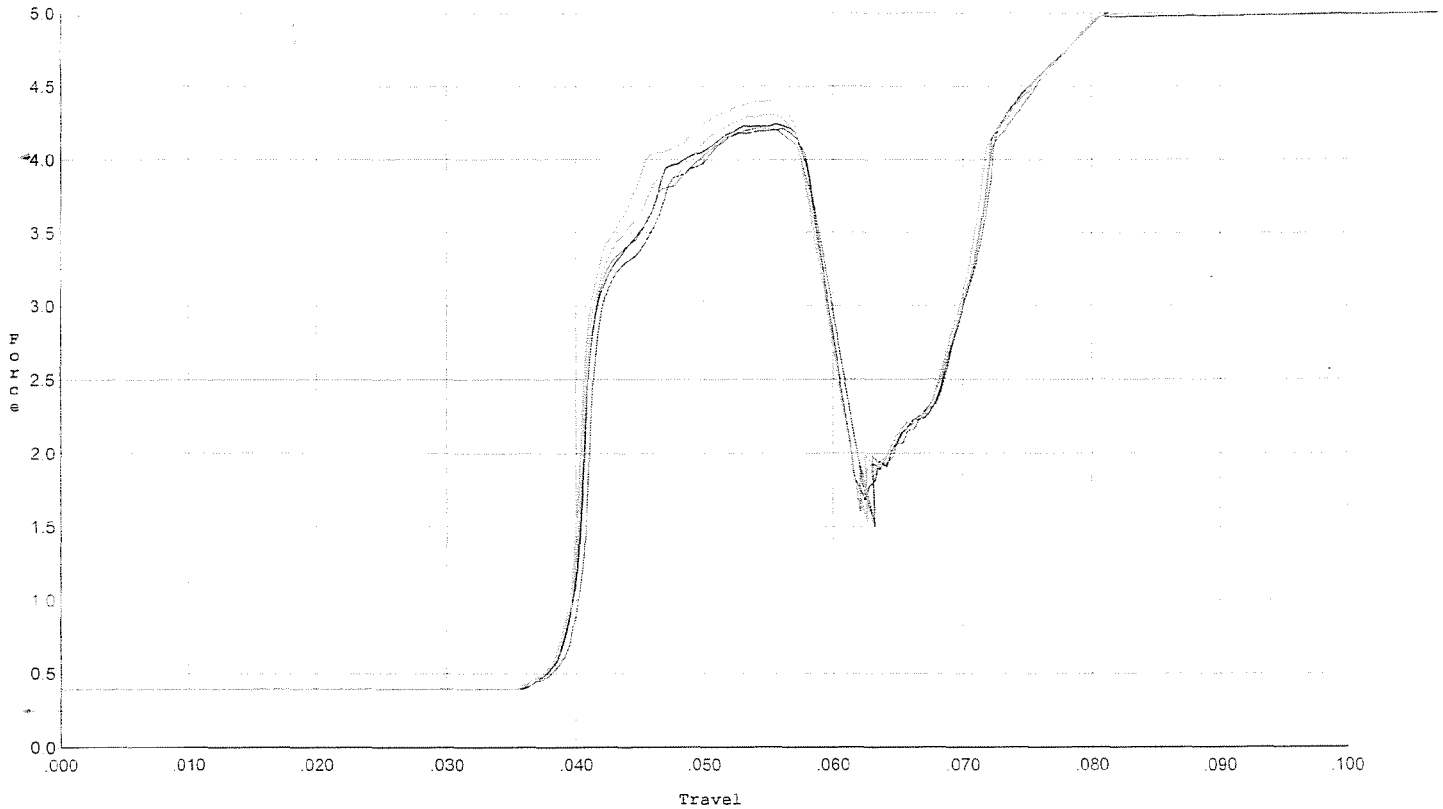
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.295	0.049	0.029	0.025	0.085		Set Trigger
2	4.244	0.049	0.030	0.026	0.082		Set Trigger
3	4.172	0.049	0.030	0.024	0.082		Set Trigger
4	4.220	0.050	0.030	0.025	0.084		Set Trigger
5	4.229	0.050	0.029	0.024	0.086		Set Trigger

A-4-23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



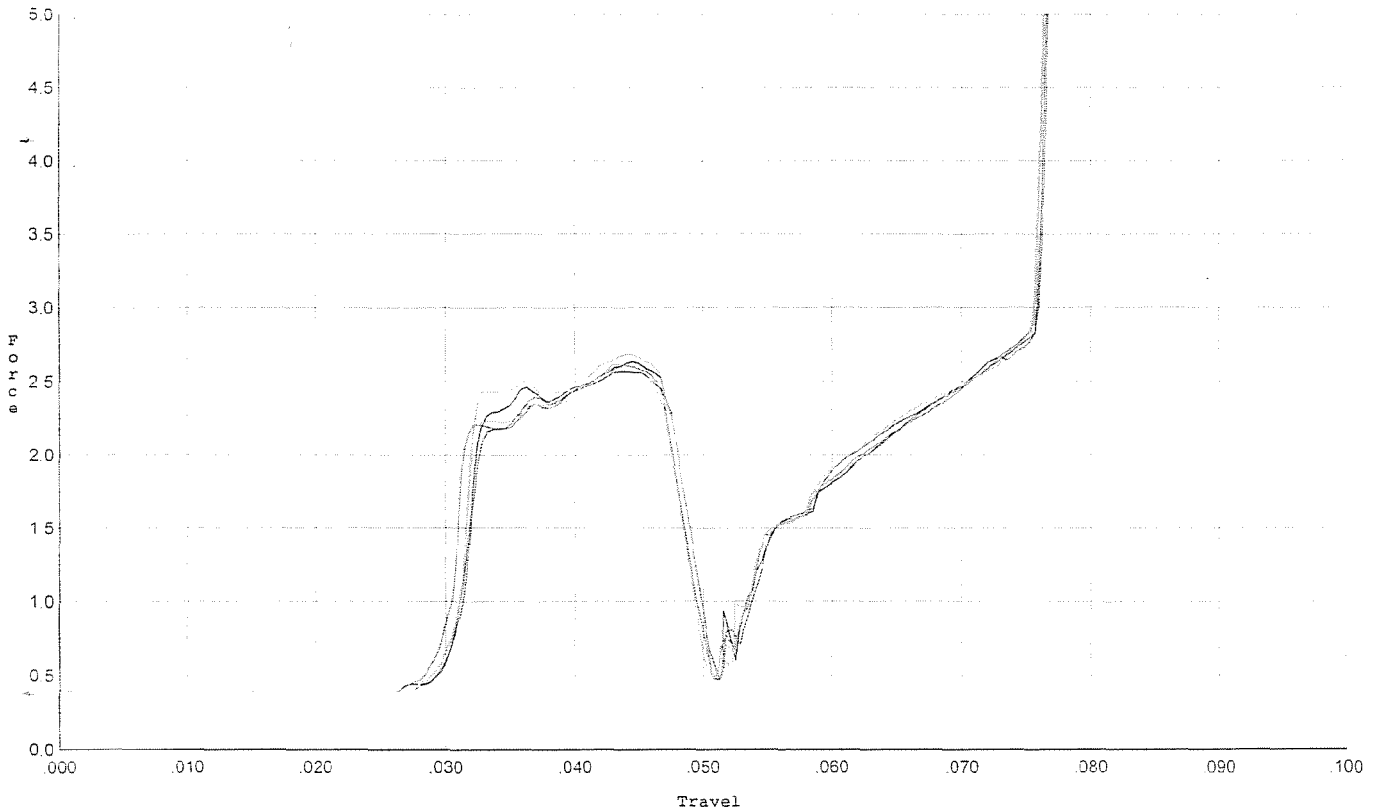
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.060	0.039	0.031	0.090		Set Trigger
2	4.242	0.058	0.039	0.032	0.088		Set Trigger
3	4.216	0.058	0.039	0.032	0.088		Set Trigger
4	4.307	0.059	0.038	0.031	0.090		Set Trigger
5	4.402	0.059	0.039	0.031	0.093		Set Trigger

A-4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



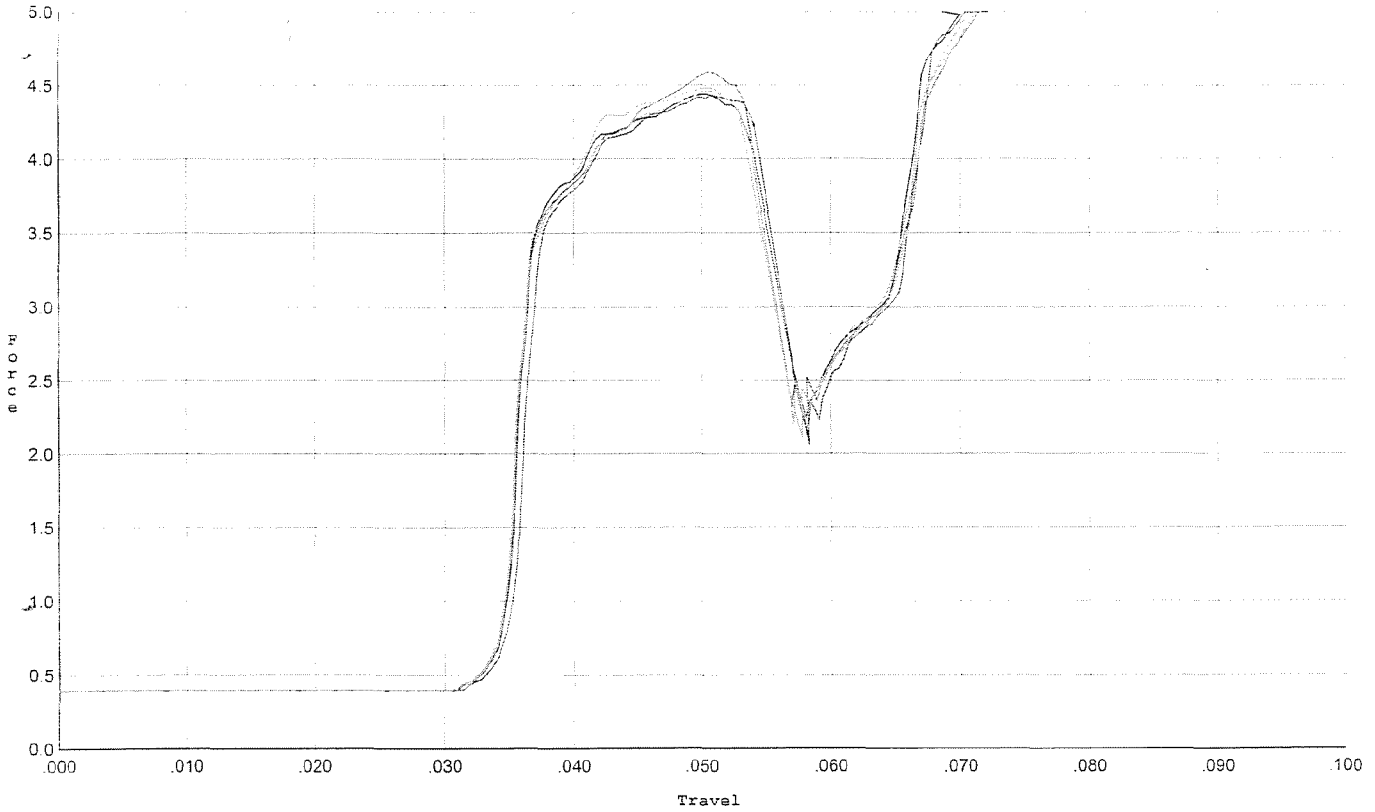
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.048	0.030	0.032	0.052		Set Trigger
2	2.636	0.048	0.030	0.032	0.053		Set Trigger
3	2.610	0.047	0.029	0.032	0.052		Set Trigger
4	2.620	0.047	0.030	0.032	0.051		Set Trigger
5	2.686	0.048	0.030	0.032	0.054		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/20/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target& accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.434	0.054	0.034	0.031	0.093		Set Trigger
2	4.444	0.054	0.034	0.031	0.093		Set Trigger
3	4.592	0.055	0.034	0.030	0.097		Set Trigger
4	4.464	0.055	0.034	0.031	0.094		Set Trigger
5	4.481	0.054	0.034	0.031	0.094		Set Trigger

A-41.418