

G6794740

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



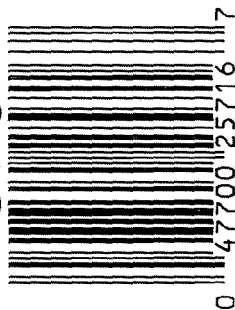
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794740

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6794740

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		3-6-09	RT
430	ASSEMBLE TO STOCK		3-6-09	RT
440	PROOF		3-6-09	RT
460	CHECK HEADSPACE		3-6-09	RT
470	DIS-ASSEMBLE ACTION		3-6-09	RT
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	3-9-09	RT
475	DRILL AND TAP SIGHT HOLES		3-9-09	JP
480	MAGNAFLUX BBL ACTION	OPERATION (D)	3/13/09	(D)
490	MAGNAFLUX BOLT		3/13/09	ML
500	ROLLMARK CALIBER		3/13/09	RT
520	GOFF BLAST BBL / REC		3-16	B
542	APPLY COATINGS (BARREL ACTION)		3/24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-24-09	L.P.D.
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-24-09	L.P.D.
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-24-09	L.P.D.
	D) OIL FIRING PIN ASSEMBLY		3-24-09	L.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

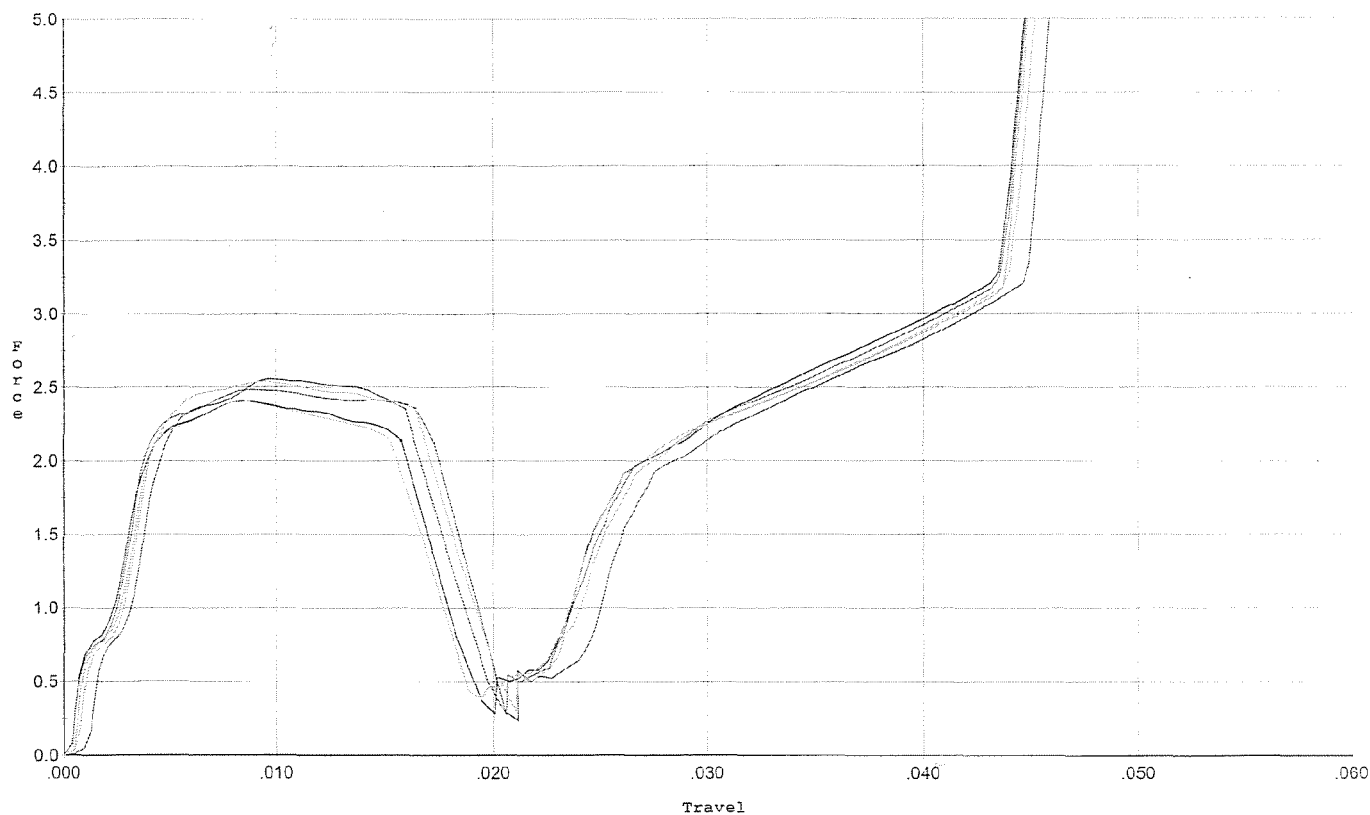
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	3-26-09	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 lbs</u> <u>3 lbs</u> <u>3 lbs</u>	3-26-09	L.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.027</u> <u>.027</u> <u>.027</u>	3-26-09	L.P.D.
	J) ASSEMBLE STOCK		3-24-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		3-26-09	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-25-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-25-09	WZ
670	FINAL INSPECTION A) HEADSPACE		3-26-09	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.49</u> <u>2.43</u> <u>2.44</u> <u>2.38</u> <u>2.45</u>	3-25-09	TC
	C) FUNCTION		3-26-09	L.P.D.
690	PACK		3/27/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



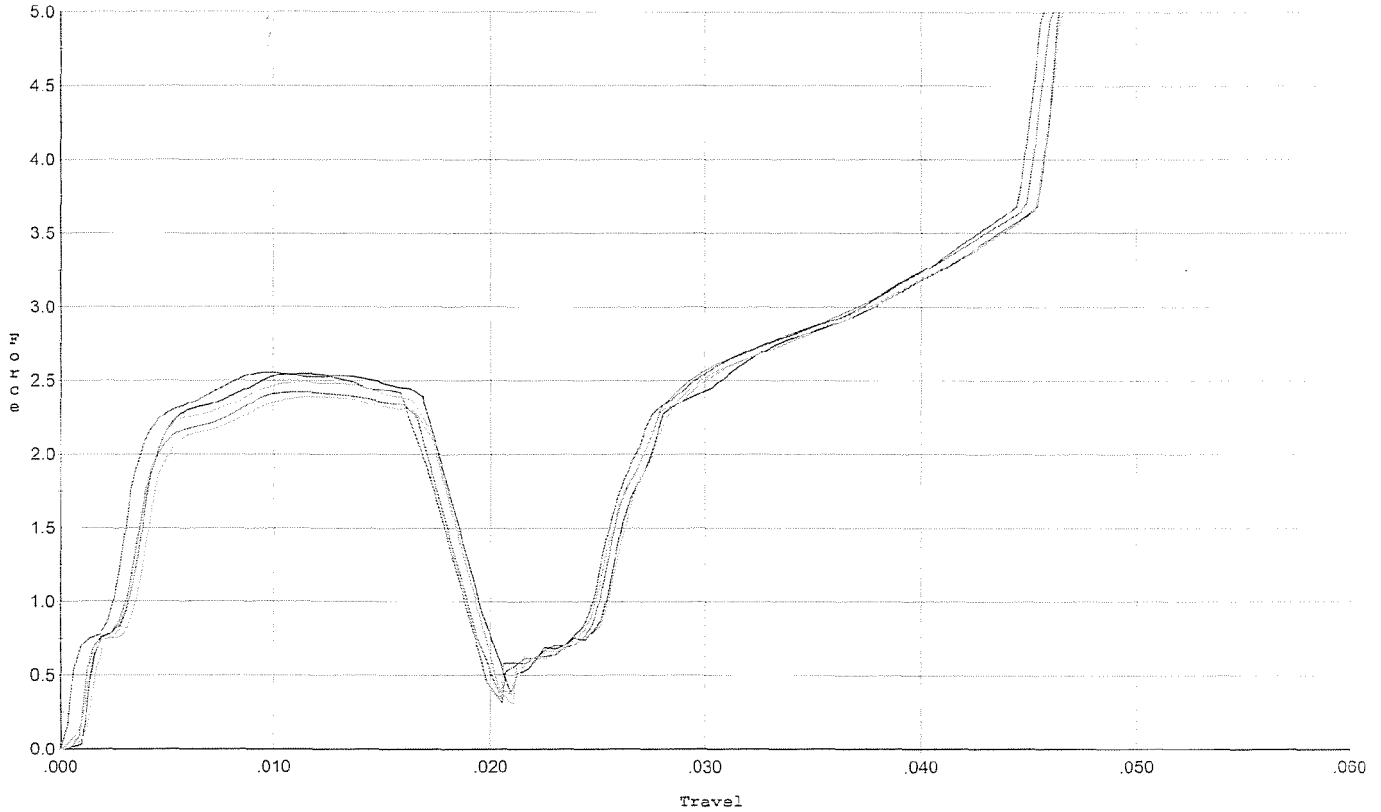
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.557	0.017	0.00	0.032	0.032		Set Trigger
2	2.407	0.016	0.00	0.032	0.029		Set Trigger
3	2.484	0.016	0.00	0.031	0.030		Set Trigger
4	2.538	0.016	0.00	0.031	0.032		Set Trigger
5	2.409	0.017	0.00	0.032	0.030		Set Trigger

A2-47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



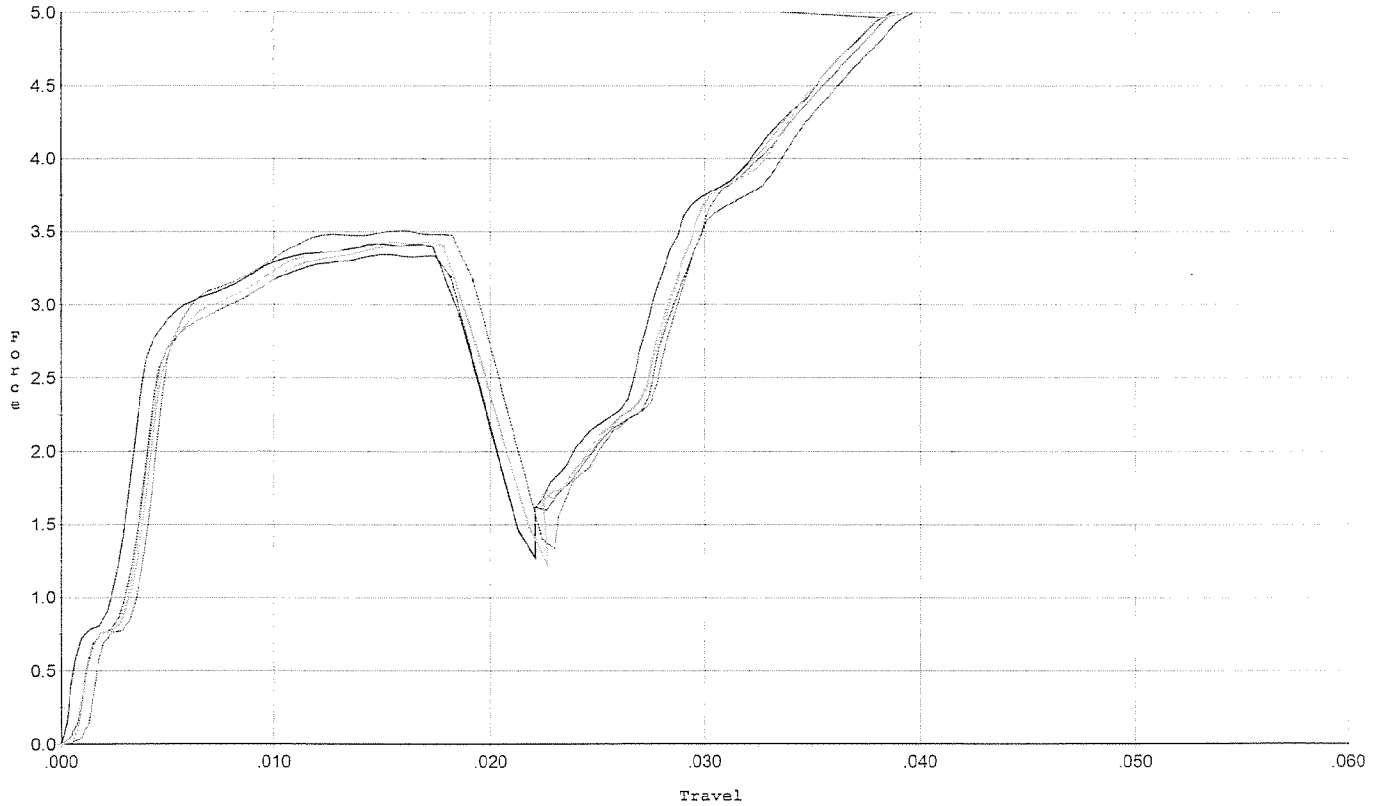
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.556	0.017	0.00	0.031	0.034		Set Trigger
2	2.547	0.017	0.00	0.032	0.032		Set Trigger
3	2.421	0.017	0.00	0.032	0.030		Set Trigger
4	2.393	0.017	0.00	0.032	0.030		Set Trigger
5	2.487	0.017	0.00	0.032	0.032		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



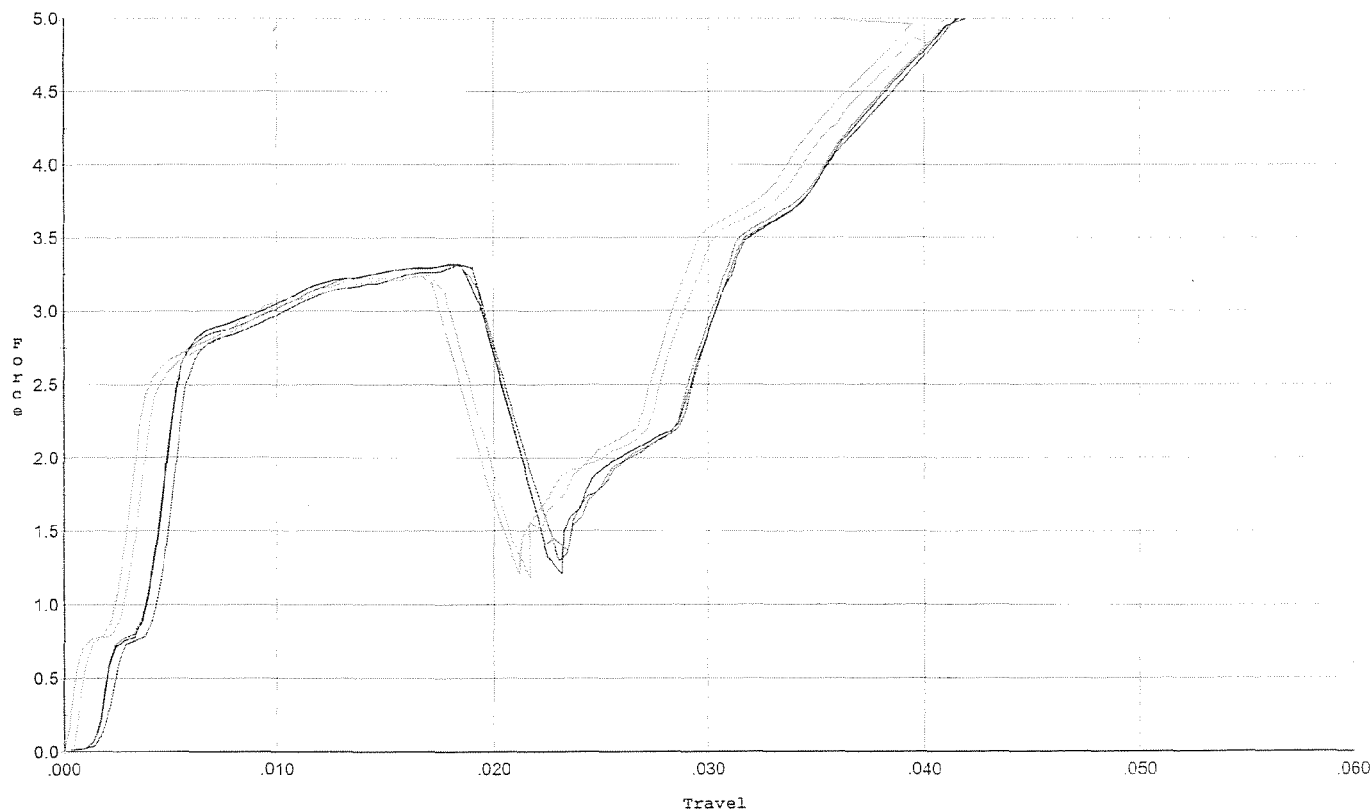
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.346	0.018	0.00	0.029	0.044		Set Trigger
2	3.415	0.019	0.00	0.028	0.047		Set Trigger
3	3.509	0.019	0.00	0.028	0.048		Set Trigger
4	3.411	0.019	0.00	0.028	0.047		Set Trigger
5	3.426	0.020	0.00	0.028	0.048		Set Trigger

A-3.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/24/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



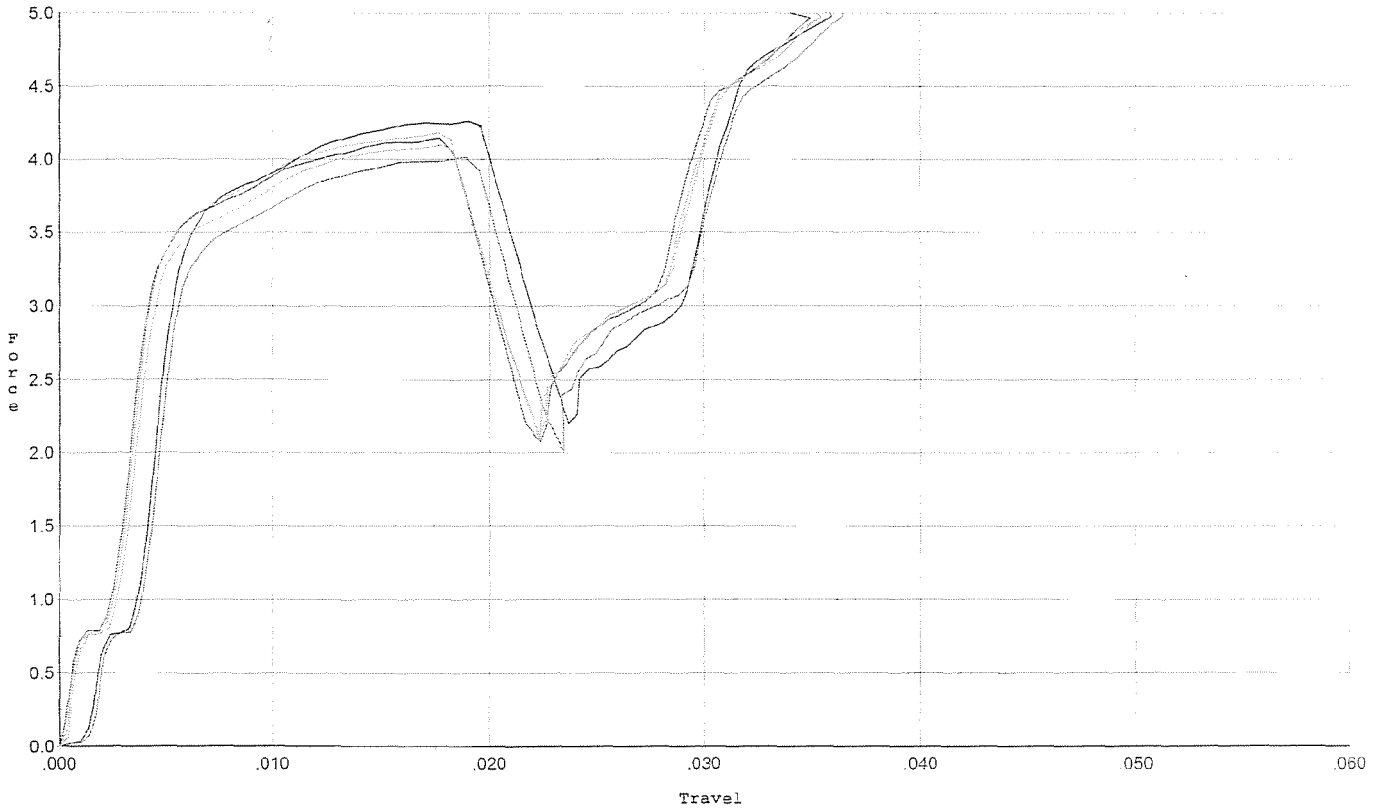
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.315	0.019	0.00	0.030	0.043		Set Trigger
2	3.320	0.019	0.00	0.029	0.045		Set Trigger
3	3.312	0.019	0.00	0.029	0.044		Set Trigger
4	3.239	0.018	0.00	0.029	0.042		Set Trigger
5	3.245	0.017	0.00	0.029	0.041		Set Trigger

A-3-28

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



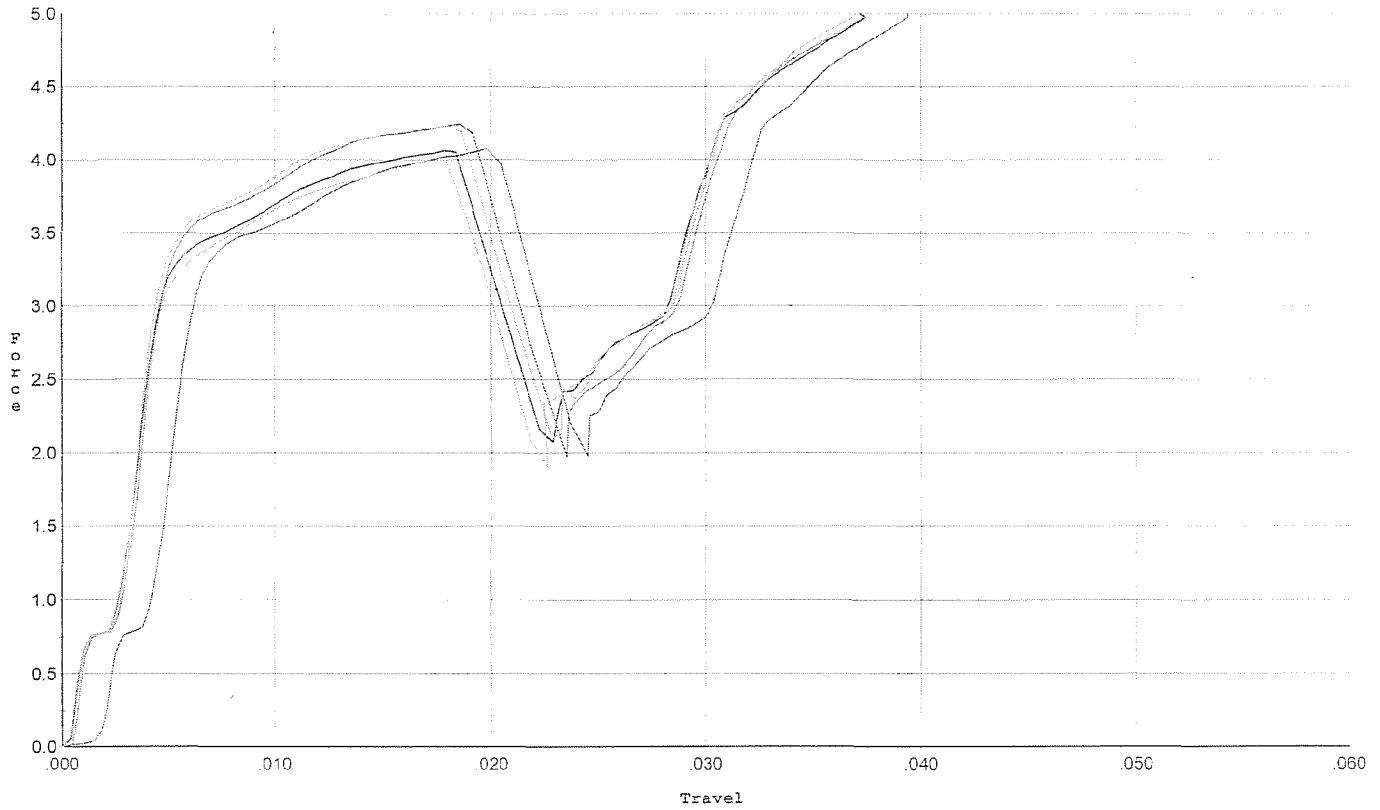
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.018	0.00	0.026	0.055		Set Trigger
2	4.264	0.020	0.00	0.026	0.058		Set Trigger
3	4.018	0.020	0.00	0.027	0.054		Set Trigger
4	4.099	0.018	0.00	0.027	0.054		Set Trigger
5	4.180	0.018	0.00	0.026	0.055		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



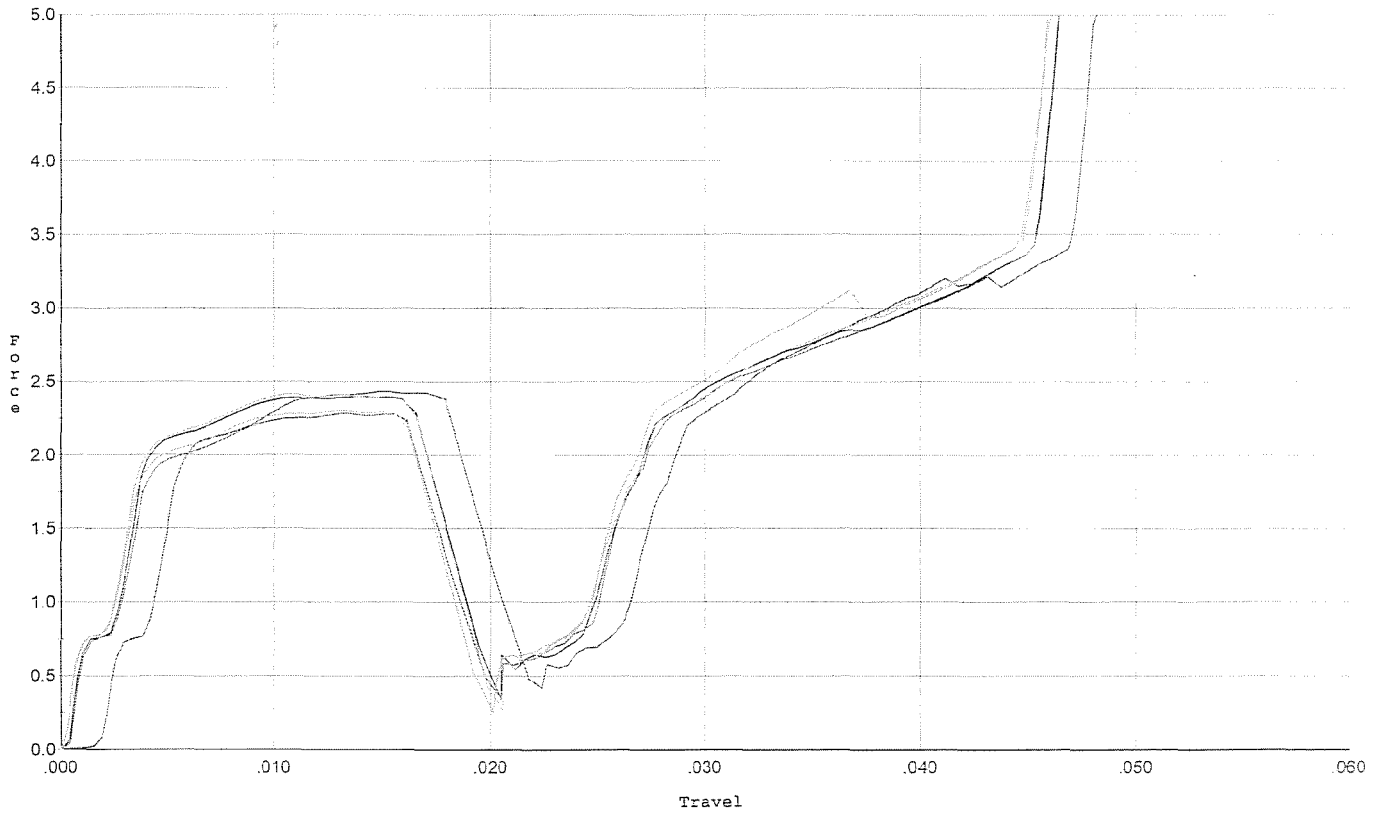
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.020	0.00	0.026	0.056		Set Trigger
2	4.062	0.020	0.00	0.025	0.058		Set Trigger
3	4.245	0.019	0.00	0.025	0.057		Set Trigger
4	4.232	0.019	0.00	0.025	0.056		Set Trigger
5	4.000	0.019	0.00	0.026	0.054		Set Trigger

A-4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



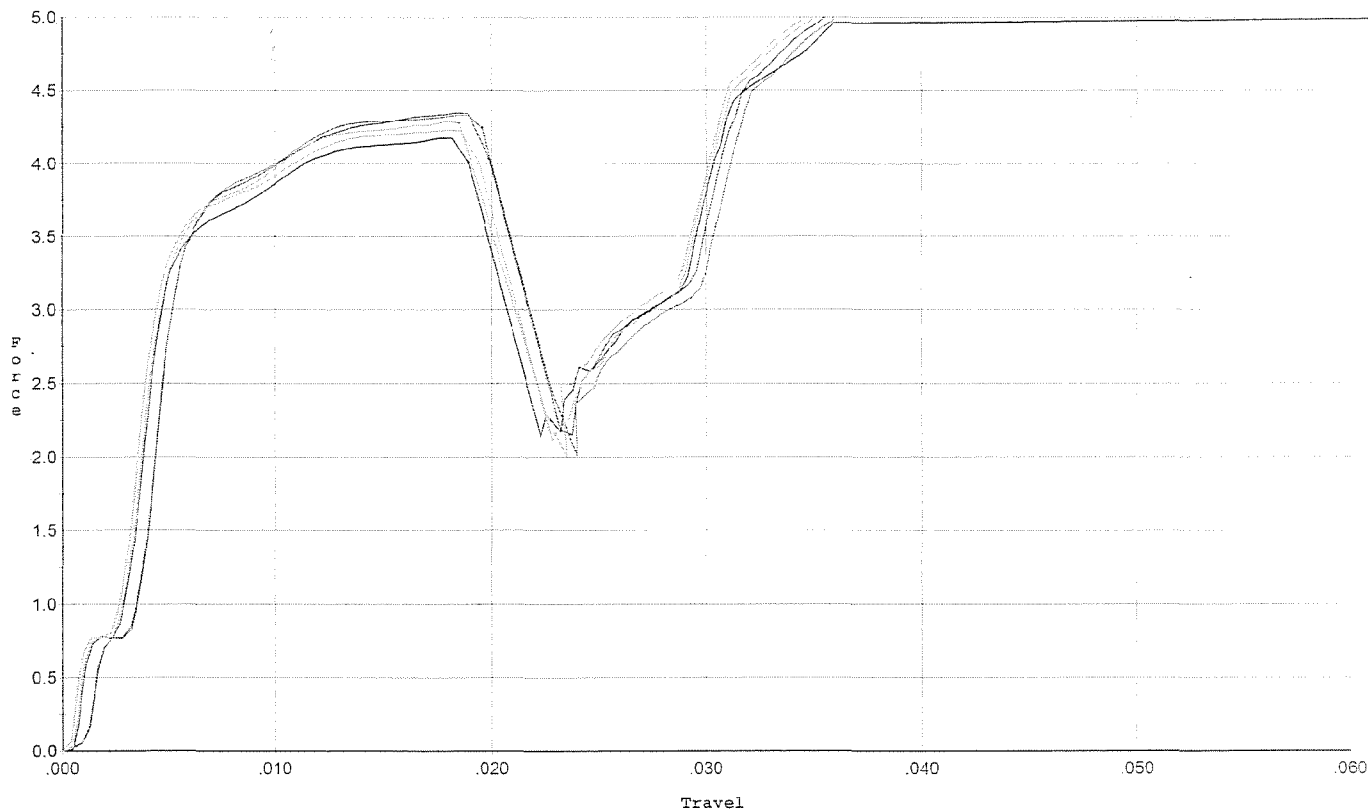
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.434	0.018	0.00	0.033	0.031		Set Trigger
2	2.399	0.017	0.00	0.033	0.030		Set Trigger
3	2.282	0.016	0.00	0.033	0.028		Set Trigger
4	2.415	0.017	0.00	0.032	0.031		Set Trigger
5	2.307	0.016	0.00	0.032	0.029		Set Trigger

A-2-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/24/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.346	0.020	0.00	0.020	0.060		Set Trigger
2	4.175	0.019	0.00	0.023	0.056		Set Trigger
3	4.331	0.020	0.00	0.020	0.059		Set Trigger
4	4.229	0.019	0.00	0.023	0.059		Set Trigger
5	4.292	0.018	0.00	0.023	0.056		Set Trigger

A.4.27