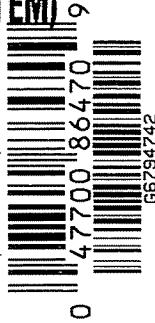


66794742

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

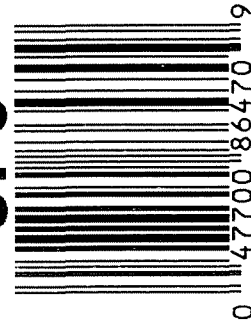
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

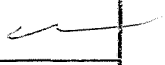
G6794742

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794742

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	J.P.D.
430	ASSEMBLE TO STOCK		11-3-08	JP
440	PROOF		11-3-08	J.P.D.
460	CHECK HEADSPACE		11-3-08	J.P.D.
470	DIS-ASSEMBLE ACTION		11-3-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	11-4-08	ESN
475	DRILL AND TAP SIGHT HOLES		11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/3/08	MP
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	IG
542	APPLY COATINGS (BARREL ACTION)		11/8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	JP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

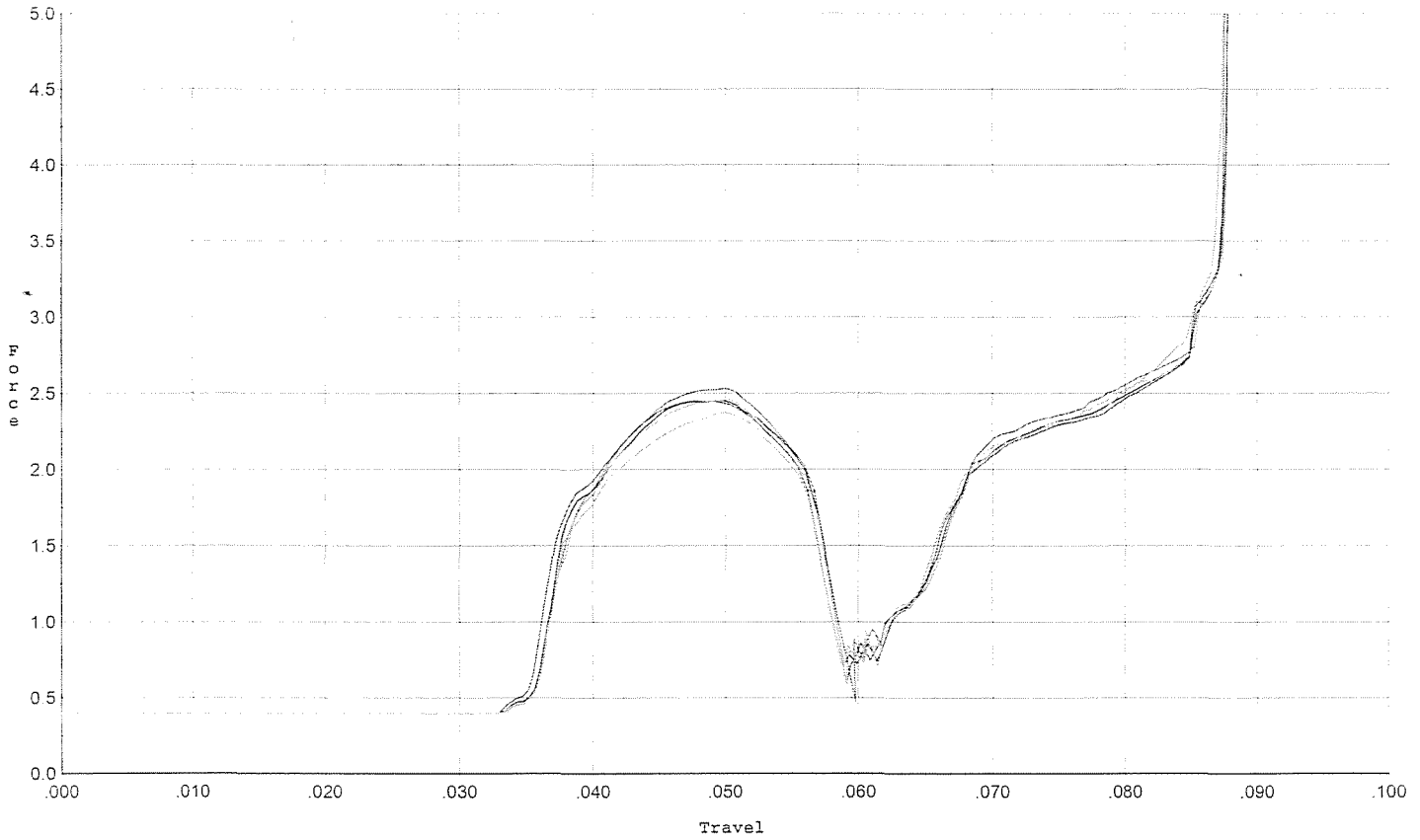
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>50</u>	<u>50</u>	<u>40</u>	12-16-08	L.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	12-16-08	R.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	12-16-08	R.D.		
	J) ASSEMBLE STOCK					11-19-08	L.D.		
	K) ASSEMBLE SWIVEL STUDS					12-16-08	L.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		12-15-08	ESN		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION N/A CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					12-15-08	TC		
670	FINAL INSPECTION A) HEADSPACE					12-16-08	R.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.45</u>	<u>2.38</u>	<u>2.40</u>	<u>2.47</u>	<u>2.38</u>	12-15-08	TC
	C) FUNCTION							12-16-08	R.D.
690	PACK							1/7/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



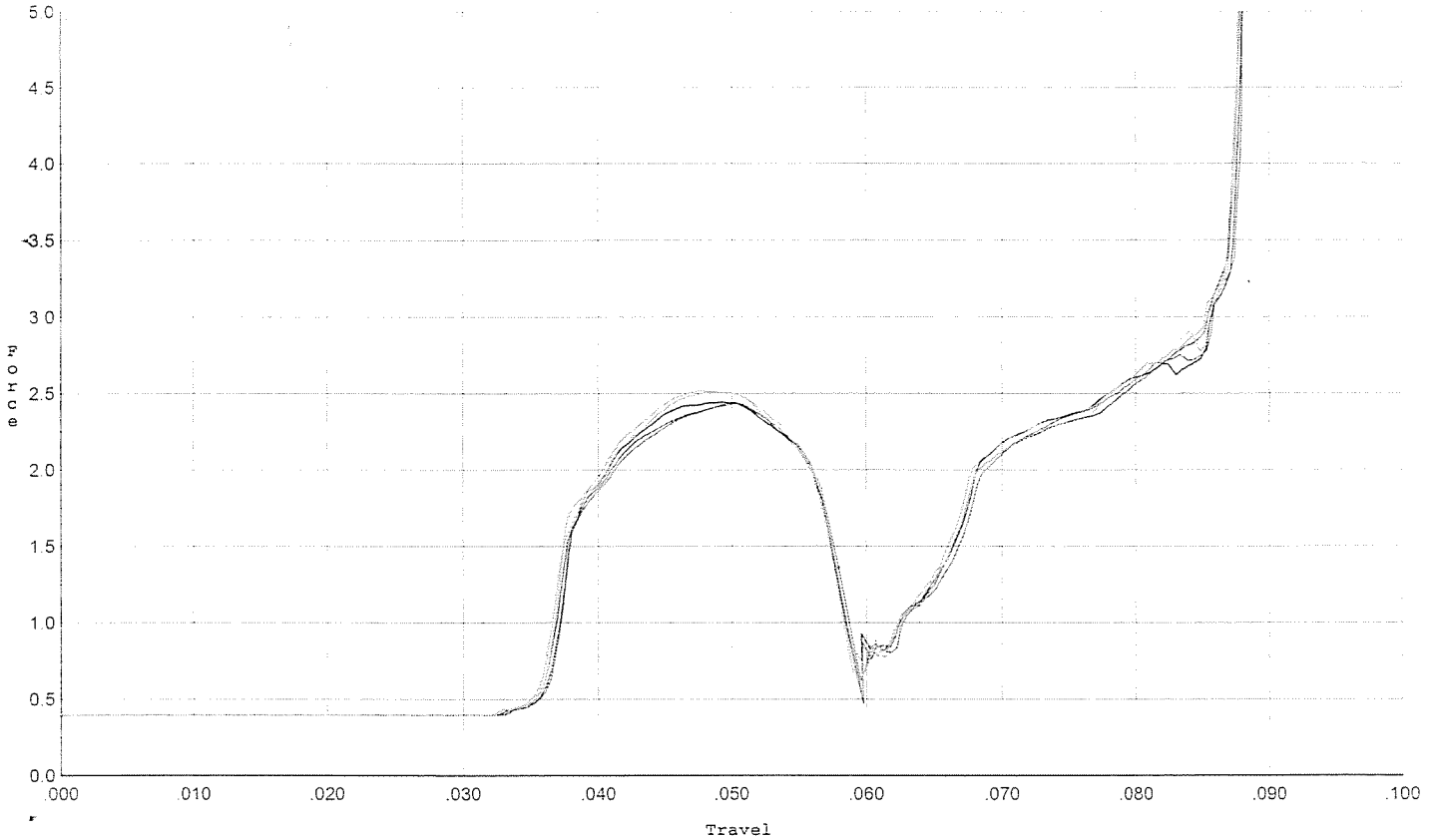
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.444	0.056	0.036	0.036	0.058		Set Trigger
2	2.451	0.057	0.036	0.037	0.059		Set Trigger
3	2.528	0.057	0.036	0.037	0.059		Set Trigger
4	2.457	0.057	0.036	0.037	0.058		Set Trigger
5	2.372	0.056	0.036	0.037	0.056		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



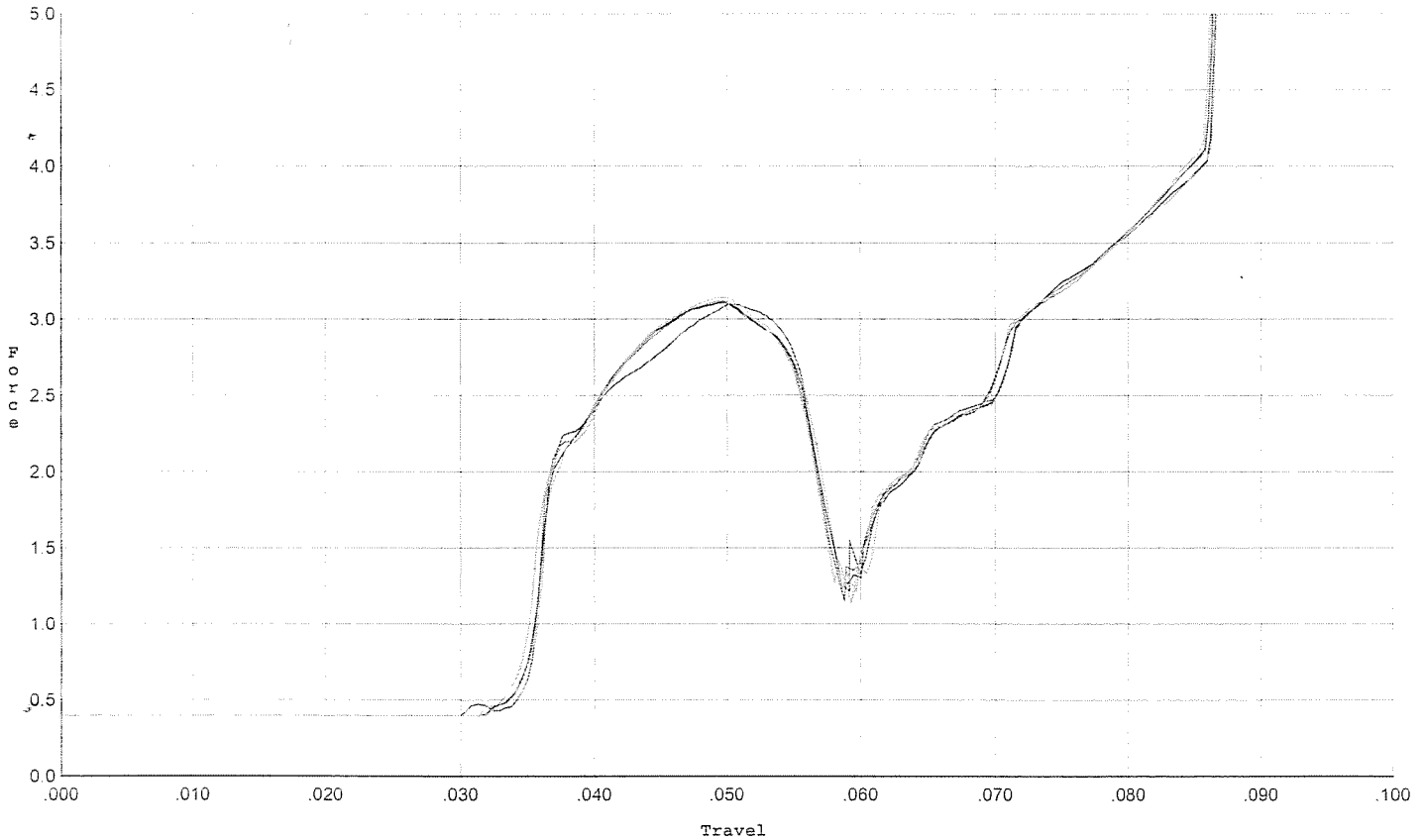
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.437	0.057	0.036	0.037	0.058		Set Trigger
2	2.441	0.057	0.036	0.037	0.058		Set Trigger
3	2.433	0.058	0.037	0.037	0.059		Set Trigger
4	2.510	0.057	0.036	0.036	0.059		Set Trigger
5	2.516	0.057	0.036	0.036	0.060		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



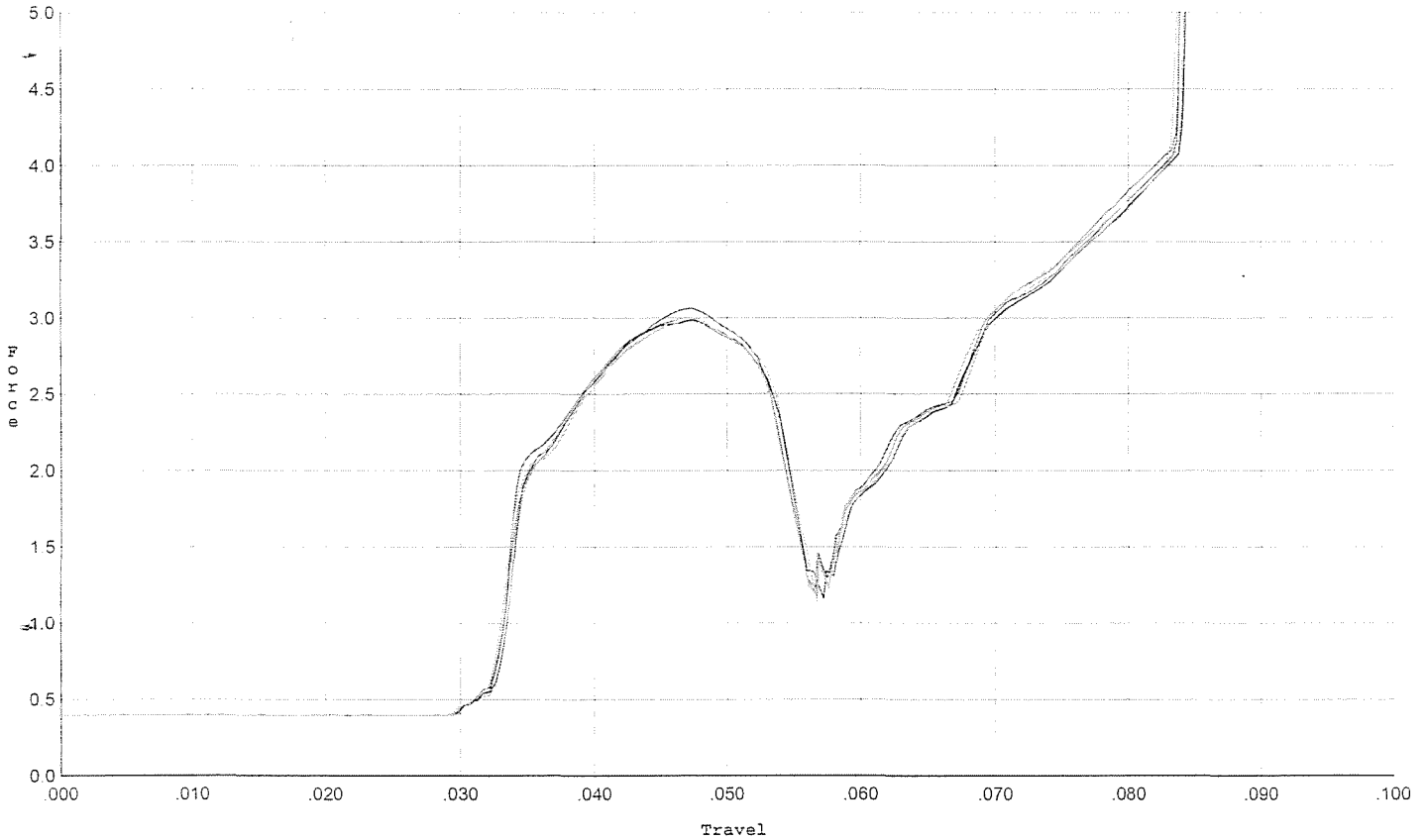
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.057	0.035	0.035	0.071		Set Trigger
2	3.107	0.056	0.034	0.035	0.070		Set Trigger
3	3.114	0.056	0.035	0.035	0.070		Set Trigger
4	3.145	0.057	0.035	0.035	0.071		Set Trigger
5	3.120	0.056	0.034	0.035	0.071		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



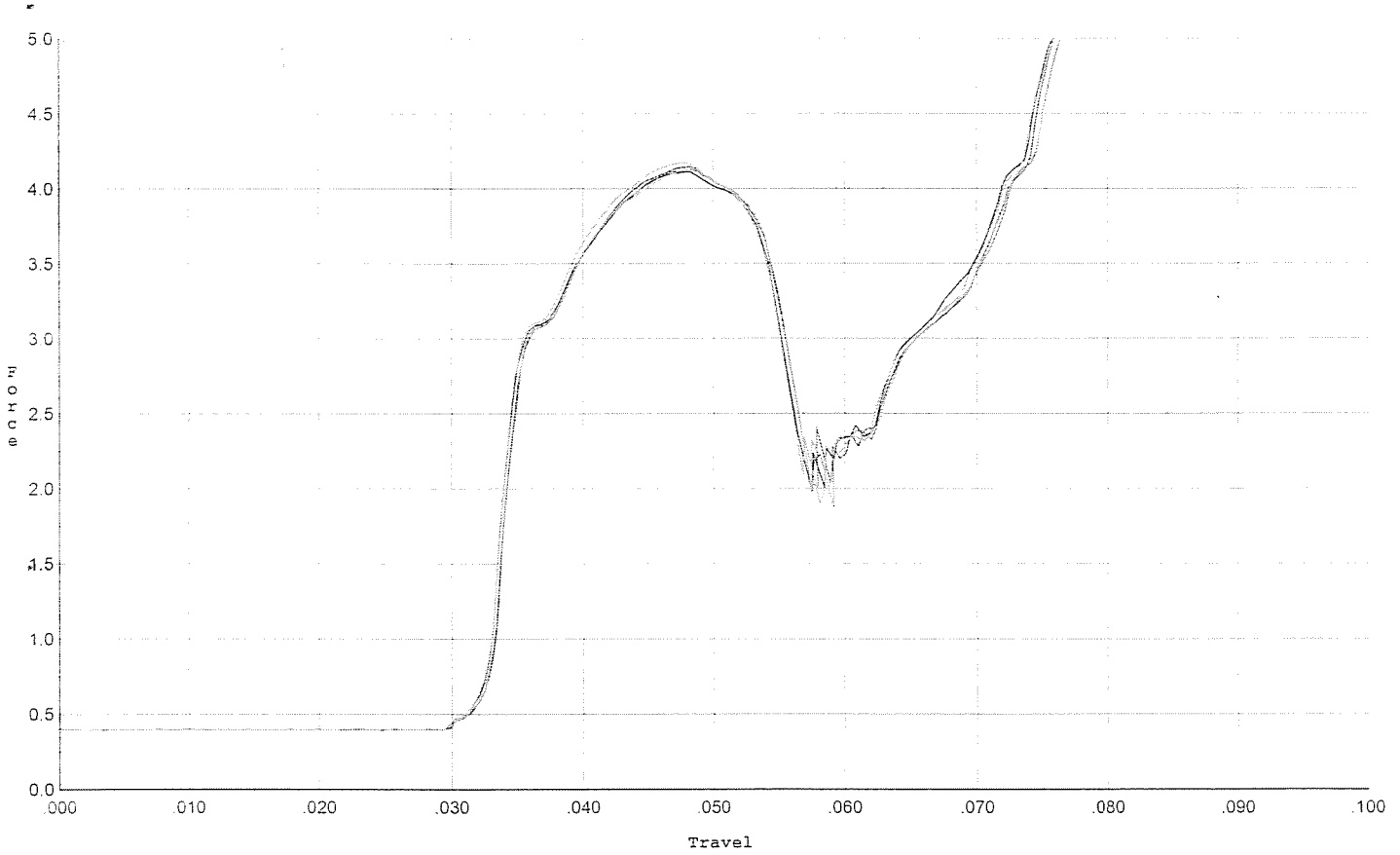
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.064	0.053	0.032	0.034	0.067		Set Trigger
2	2.985	0.054	0.033	0.034	0.067		Set Trigger
3	3.001	0.053	0.032	0.034	0.066		Set Trigger
4	3.004	0.053	0.032	0.034	0.067		Set Trigger
5	2.994	0.054	0.033	0.034	0.067		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- .75 lbs.



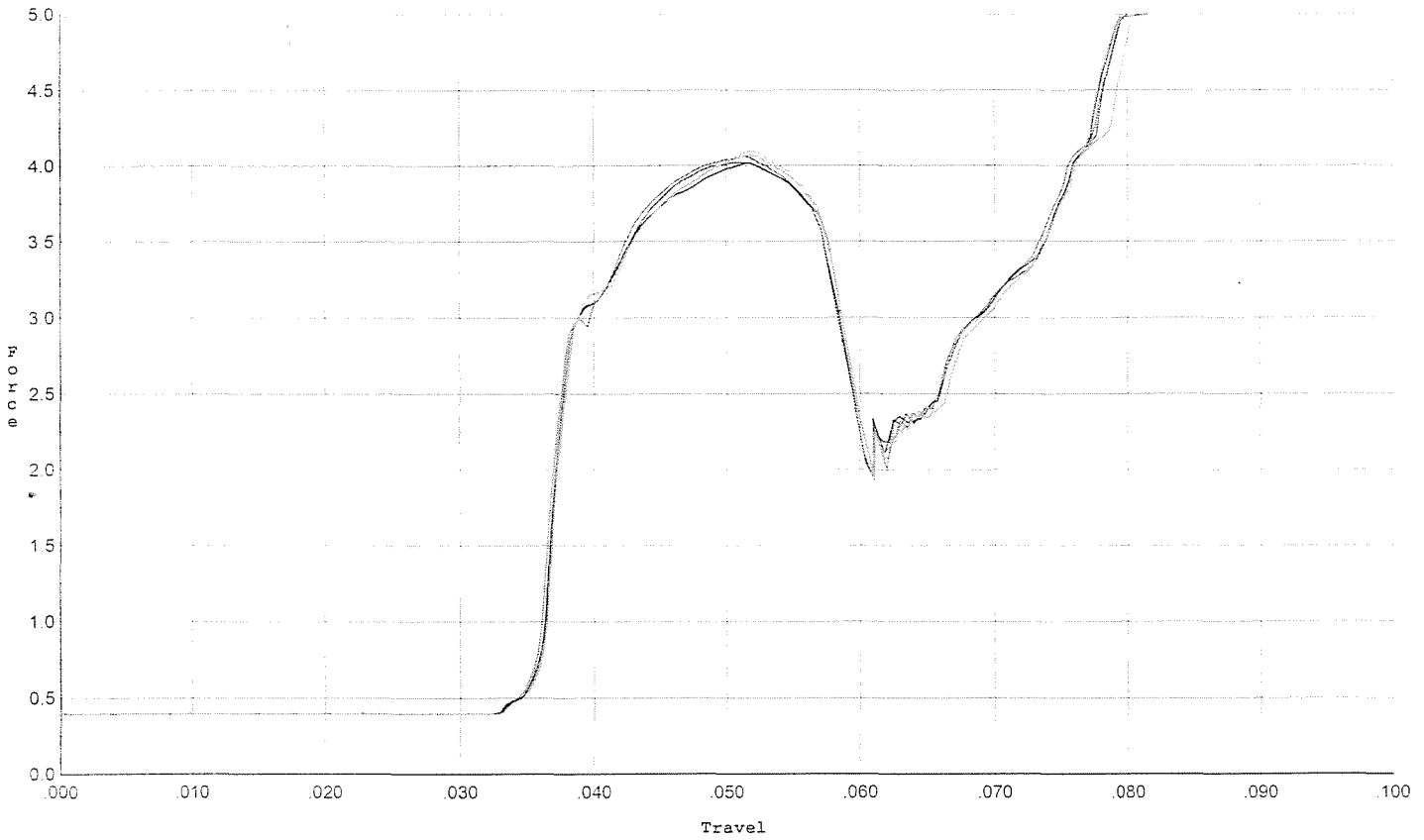
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.055	0.032	0.031	0.093		Set Trigger
2	4.109	0.054	0.032	0.031	0.091		Set Trigger
3	4.143	0.055	0.032	0.032	0.093		Set Trigger
4	4.131	0.055	0.030	0.033	0.092		Set Trigger
5	4.173	0.054	0.032	0.033	0.092		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- .75 lbs.



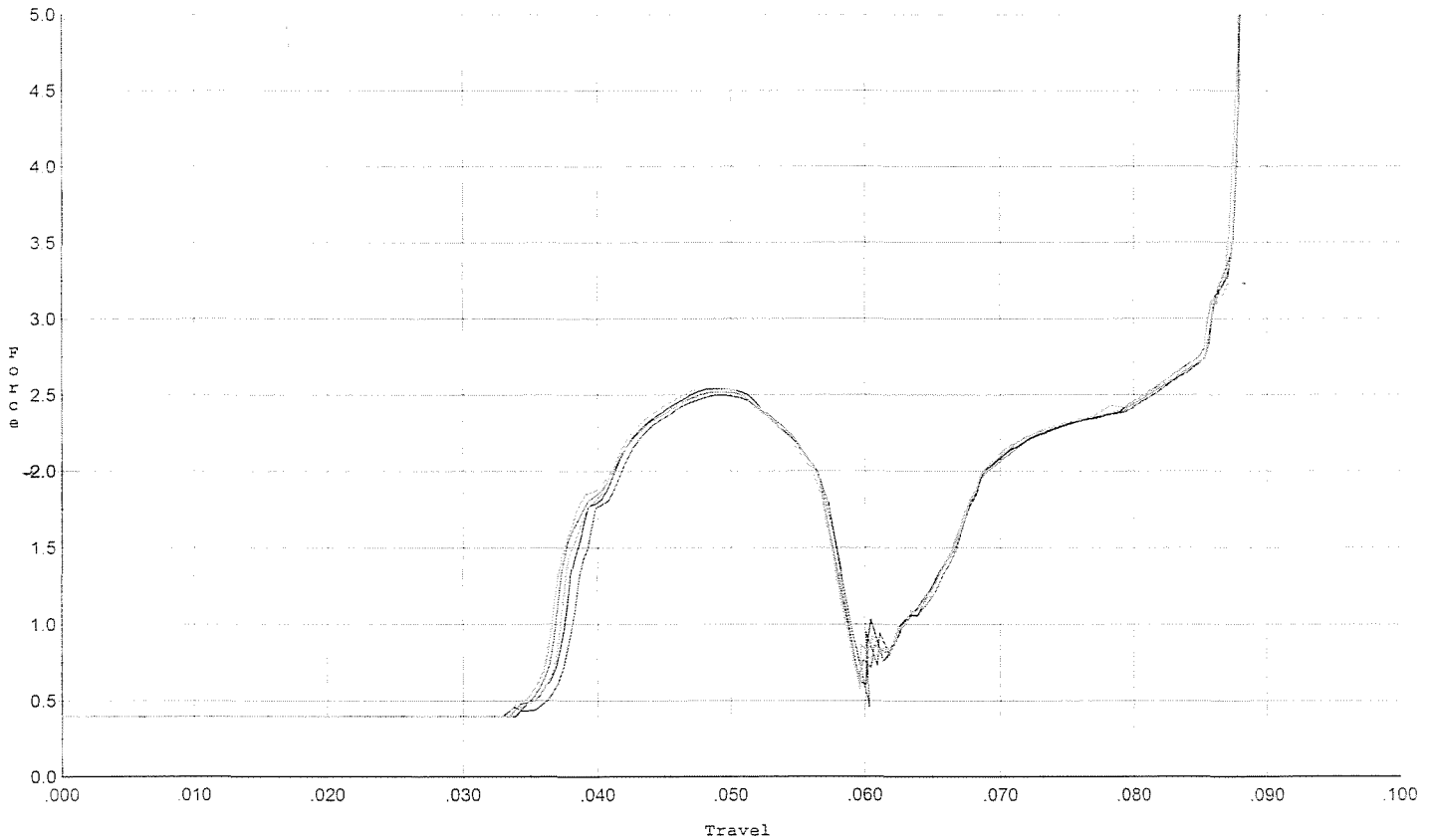
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.019	0.058	0.035	0.032	0.093		Set Trigger
2	4.014	0.058	0.035	0.032	0.093		Set Trigger
3	4.062	0.059	0.035	0.032	0.095		Set Trigger
4	4.071	0.058	0.036	0.032	0.092		Set Trigger
5	4.099	0.058	0.035	0.032	0.093		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



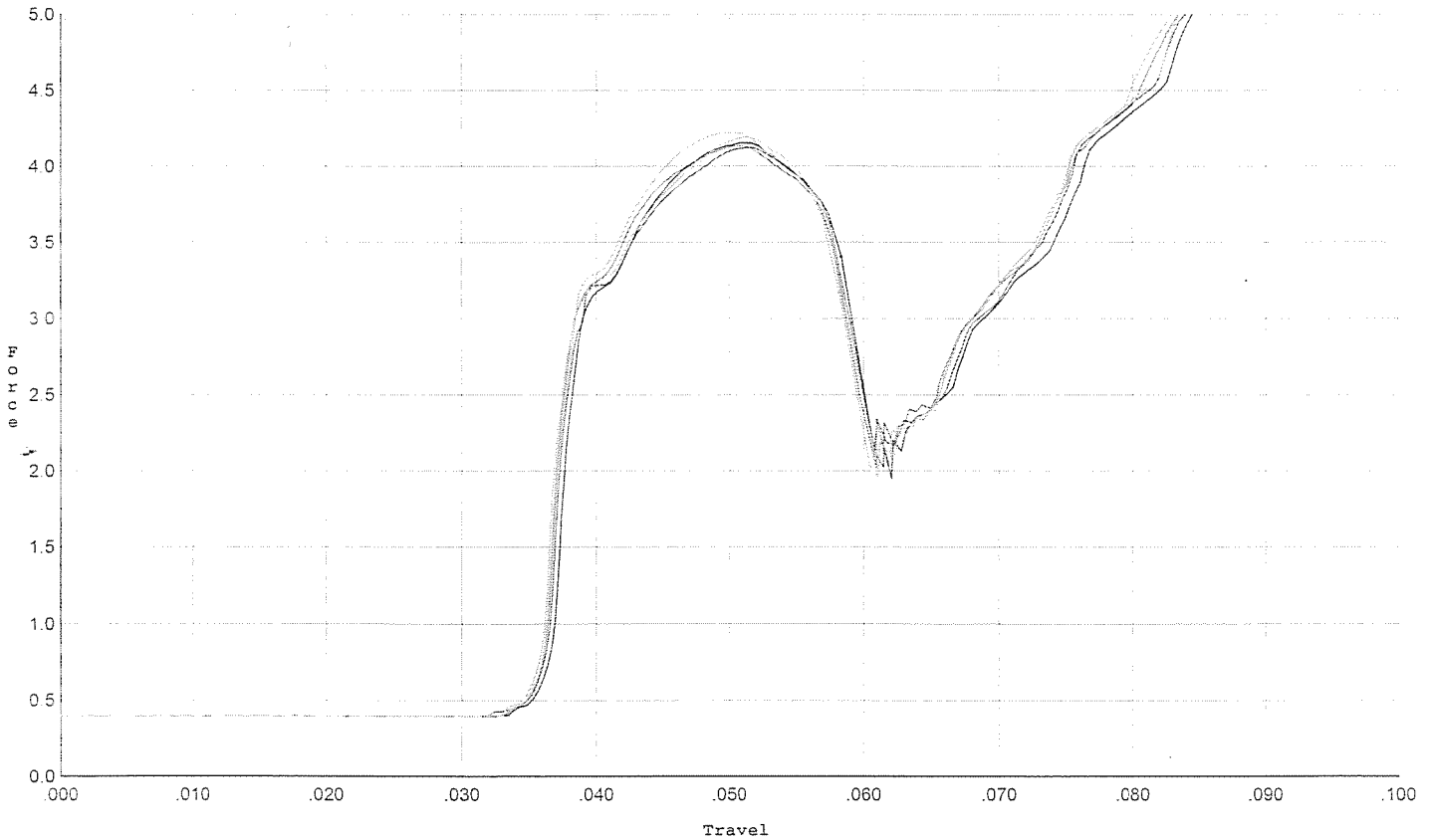
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.494	0.057	0.037	0.037	0.058		Set Trigger
2	2.539	0.058	0.036	0.037	0.060		Set Trigger
3	2.518	0.057	0.036	0.036	0.060		Set Trigger
4	2.547	0.057	0.034	0.037	0.059		Set Trigger
5	2.524	0.057	0.036	0.037	0.059		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.123	0.059	0.036	0.033	0.096		Set Trigger
2	4.152	0.058	0.036	0.034	0.095		Set Trigger
3	4.131	0.058	0.035	0.034	0.094		Set Trigger
4	4.191	0.058	0.035	0.034	0.094		Set Trigger
5	4.221	0.058	0.035	0.033	0.097		Set Trigger

Aug 4.16