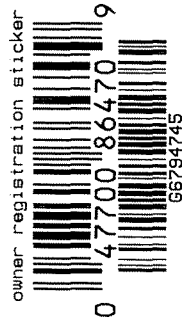


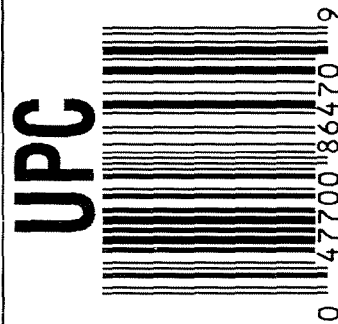
G6794745

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794745



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794745

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RR
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RIC
475	DRILL AND TAP SIGHT HOLES	MAGNAFLUX	2-27-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	3/2/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

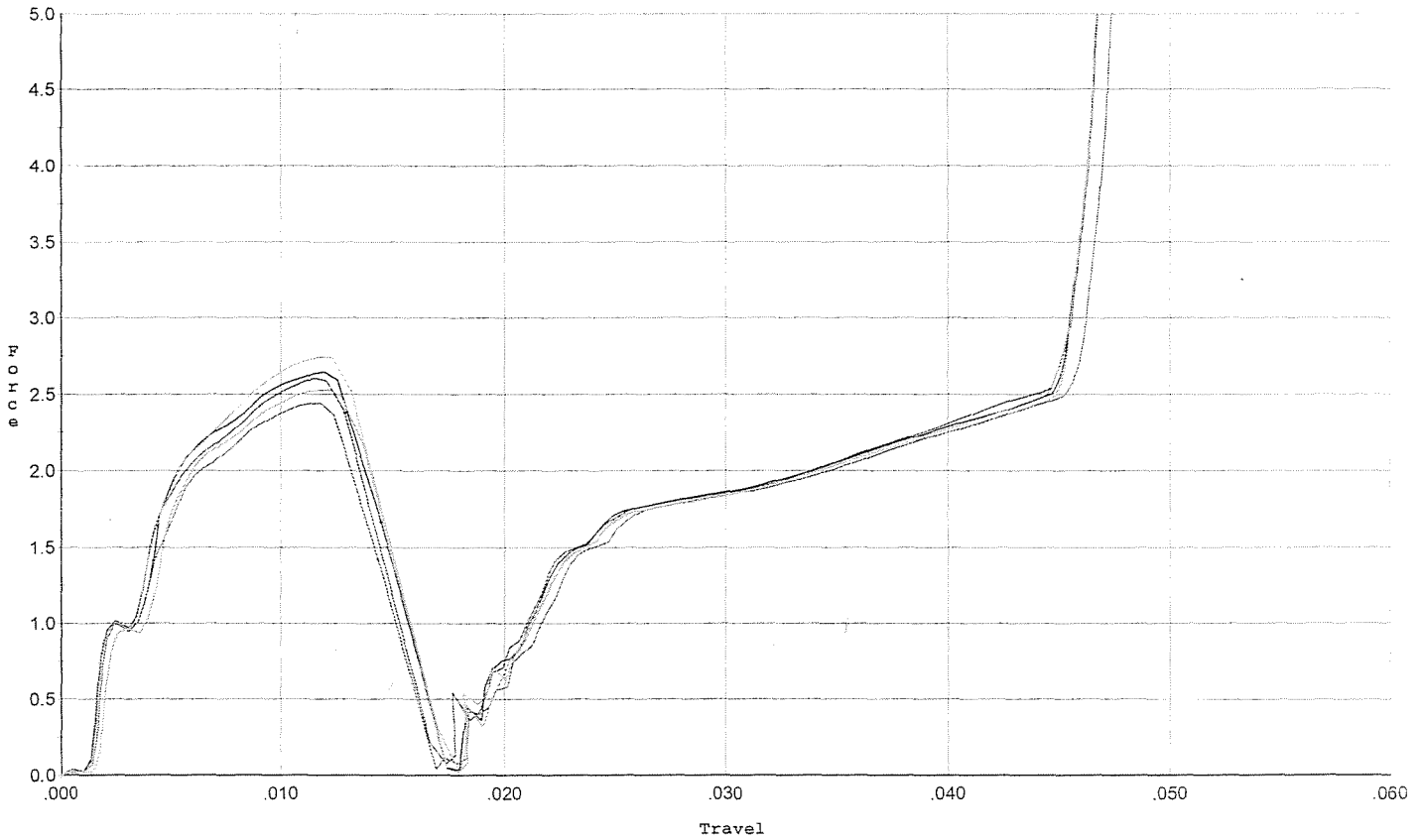
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>5.5</u> <u>55</u>	4-20-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	4-20-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	4-20-09	WV
	J) ASSEMBLE STOCK		3-10-09	RP
	K) ASSEMBLE SWIVEL STUDS		4-20-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-18-09	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-18-09	RP
670	FINAL INSPECTION A) HEADSPACE		4-20-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.58</u> <u>2.50</u> <u>2.68</u> <u>2.60</u>	3-19-09	TL
	C) FUNCTION		4-20-09	WV
690	PACK		5-28-09	WV

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



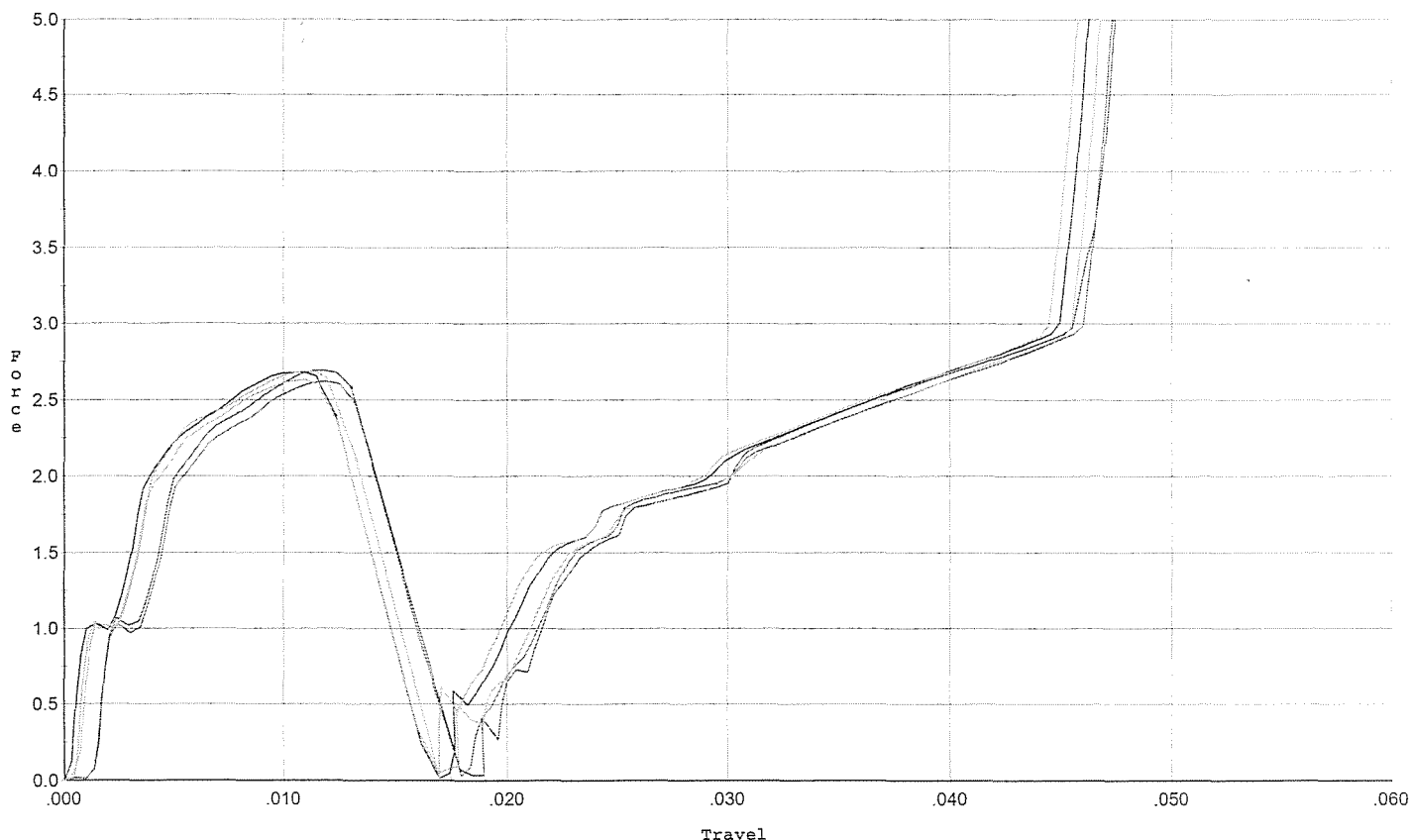
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.604	0.013	0.00	0.037	0.022		Set Trigger
2	2.644	0.014	0.00	0.036	0.025		Set Trigger
3	2.441	0.014	0.00	0.037	0.022		Set Trigger
4	2.744	0.013	0.00	0.036	0.023		Set Trigger
5	2.528	0.014	0.002	0.036	0.022		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



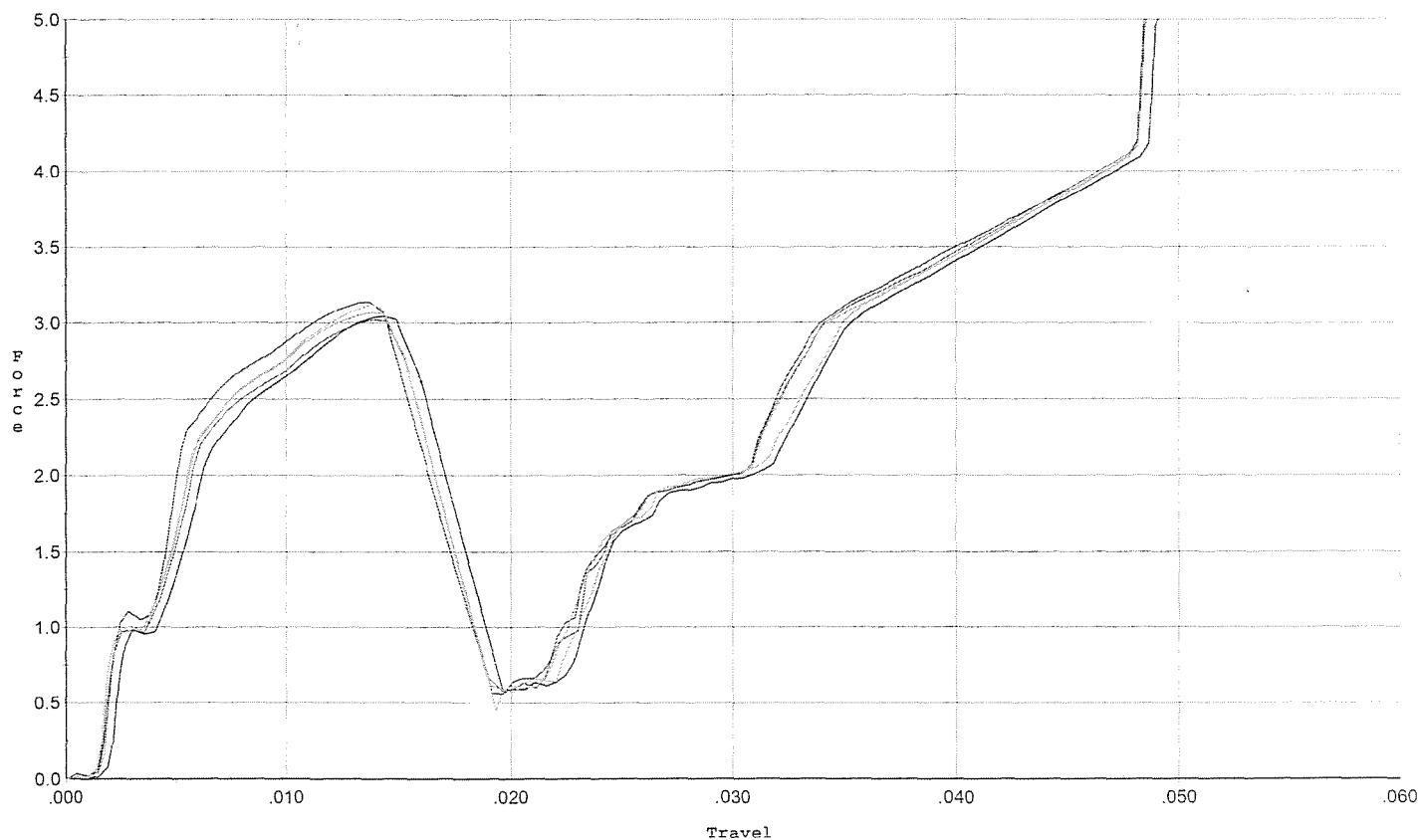
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.013	0.00	0.037	0.023		Set Trigger
2	2.682	0.012	0.00	0.036	0.023		Set Trigger
3	2.621	0.013	0.00	0.036	0.023		Set Trigger
4	2.631	0.012	0.00	0.037	0.023		Set Trigger
5	2.685	0.013	0.003	0.035	0.025		Set Trigger

A-2-66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



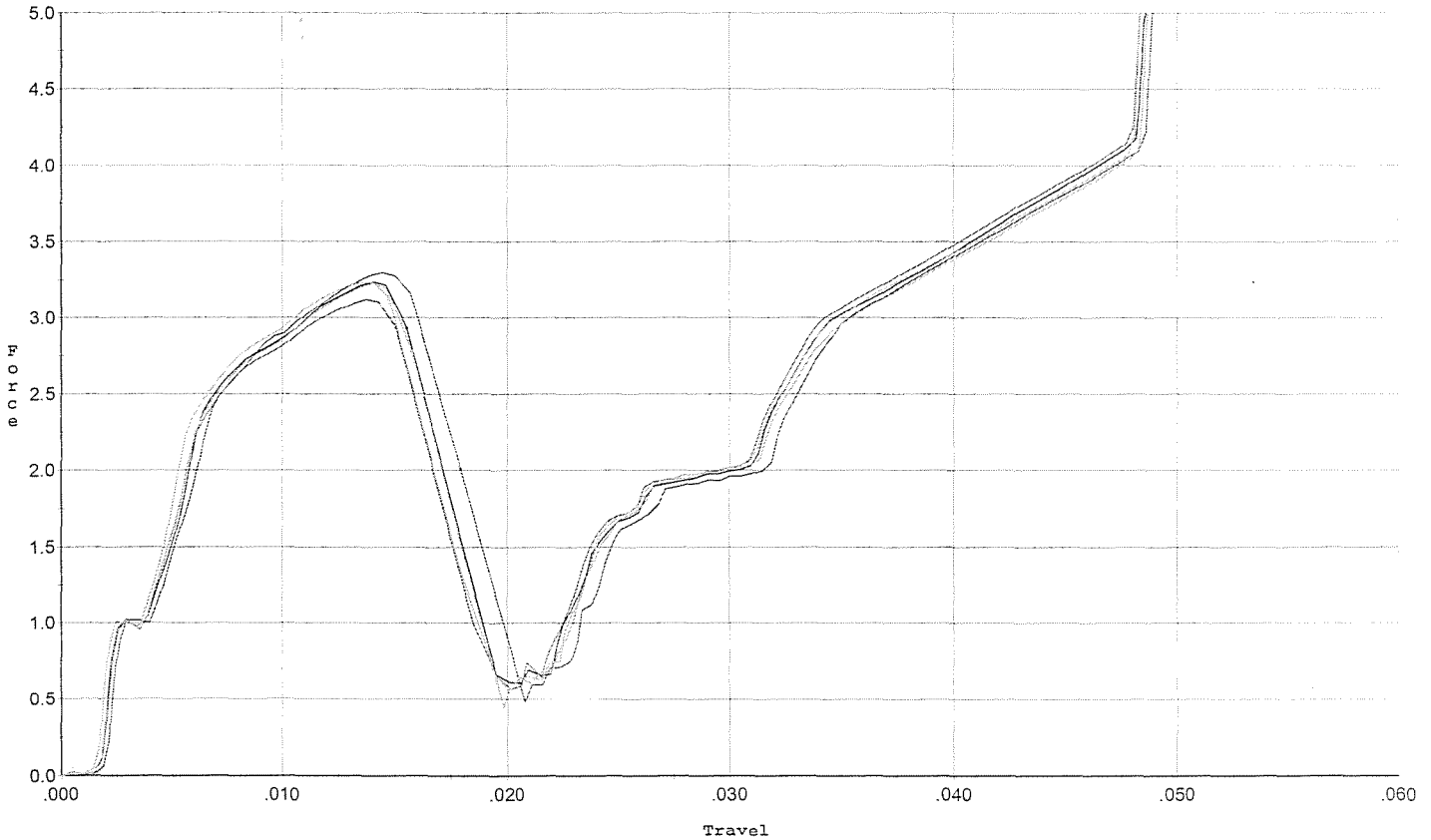
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.014	0.00	0.035	0.029		Set Trigger
2	3.045	0.016	0.002	0.035	0.030		Set Trigger
3	3.020	0.015	0.004	0.034	0.029		Set Trigger
4	3.118	0.015	0.00	0.035	0.030		Set Trigger
5	3.072	0.015	0.00	0.034	0.030		Set Trigger

A-3-07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



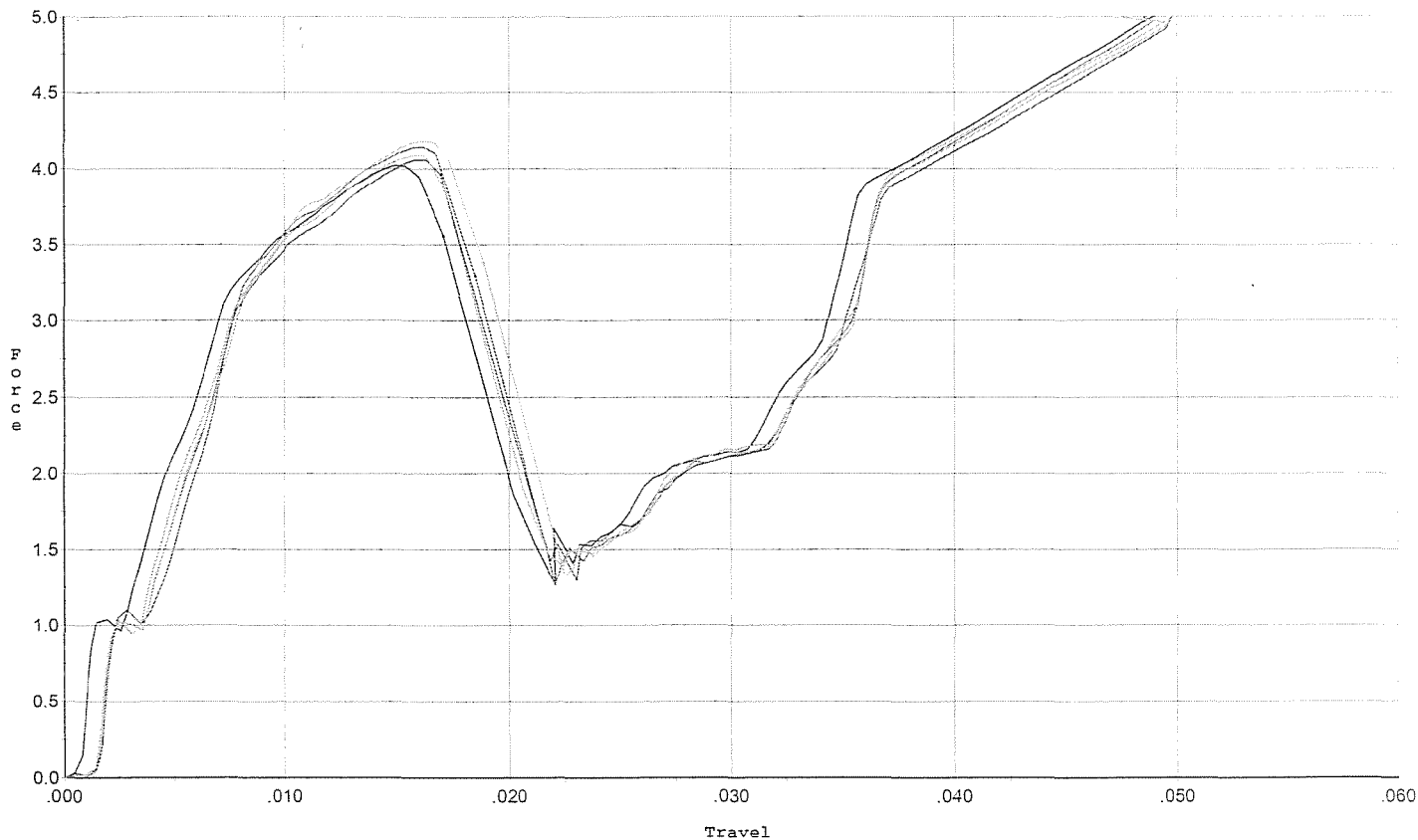
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.298	0.018	0.002	0.034	0.036		Set Trigger
2	3.238	0.016	0.002	0.034	0.031		Set Trigger
3	3.123	0.015	0.00	0.034	0.029		Set Trigger
4	3.236	0.015	0.004	0.034	0.030		Set Trigger
5	3.230	0.016	0.002	0.034	0.031		Set Trigger

A-3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



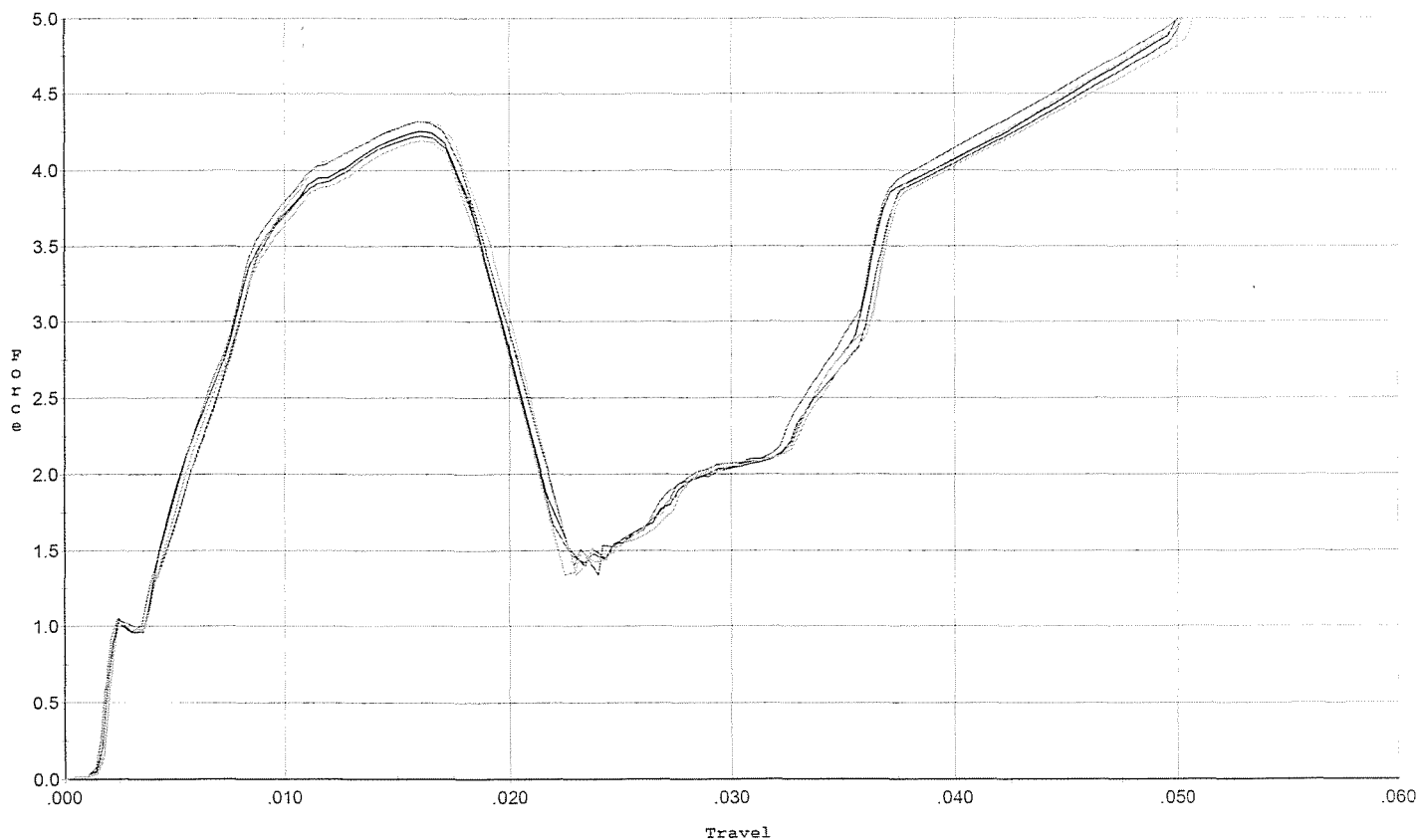
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.017	0.00	0.033	0.042		Set Trigger
2	4.020	0.017	0.00	0.032	0.044		Set Trigger
3	4.145	0.018	0.004	0.032	0.047		Set Trigger
4	4.181	0.019	0.004	0.032	0.049		Set Trigger
5	4.089	0.017	0.00	0.033	0.043		Set Trigger

A-4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



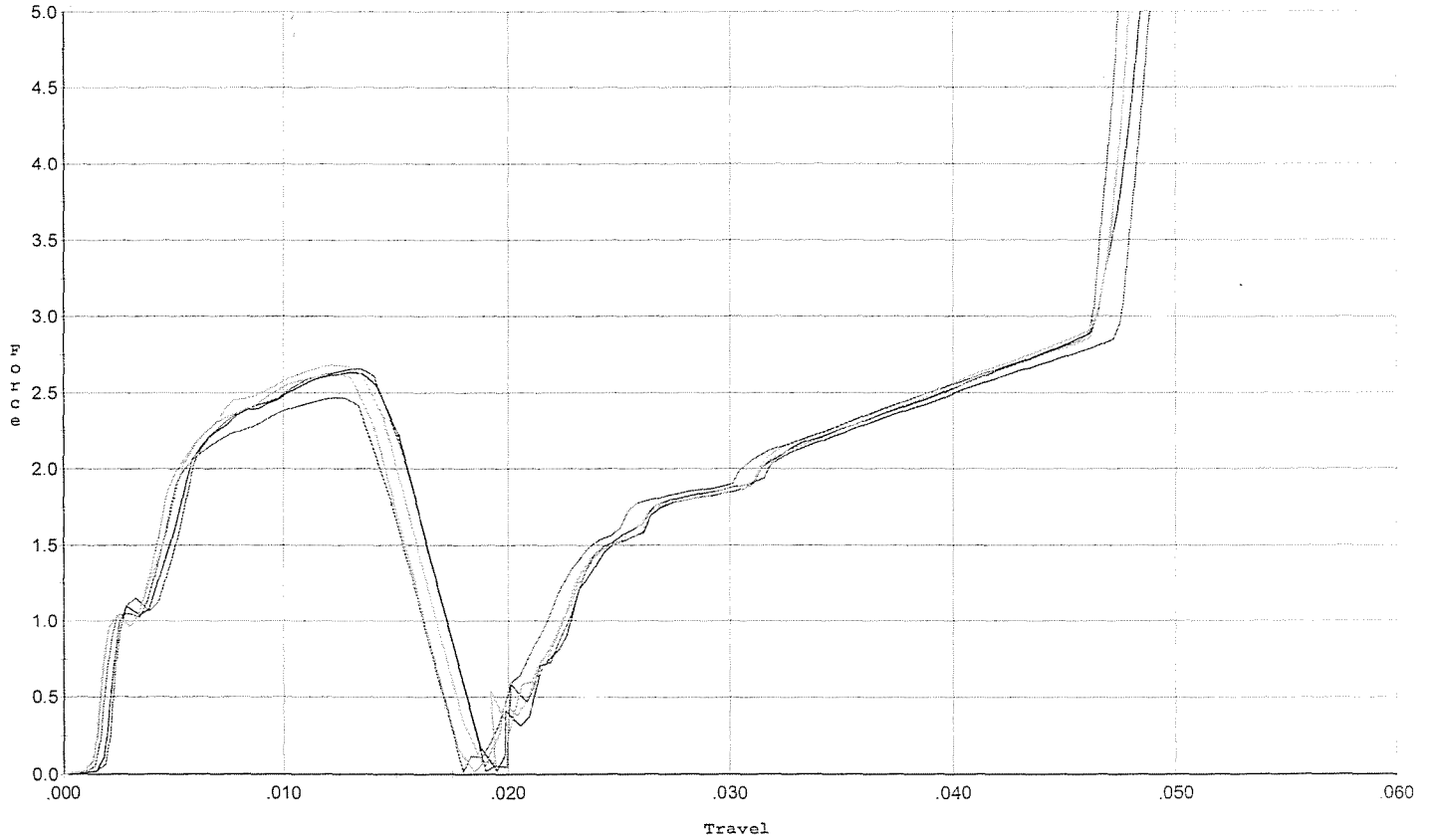
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.018	0.004	0.033	0.048		Set Trigger
2	4.253	0.018	0.004	0.033	0.048		Set Trigger
3	4.317	0.020	0.00	0.032	0.055		Set Trigger
4	4.320	0.019	0.00	0.032	0.051		Set Trigger
5	4.193	0.019	0.004	0.033	0.048		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



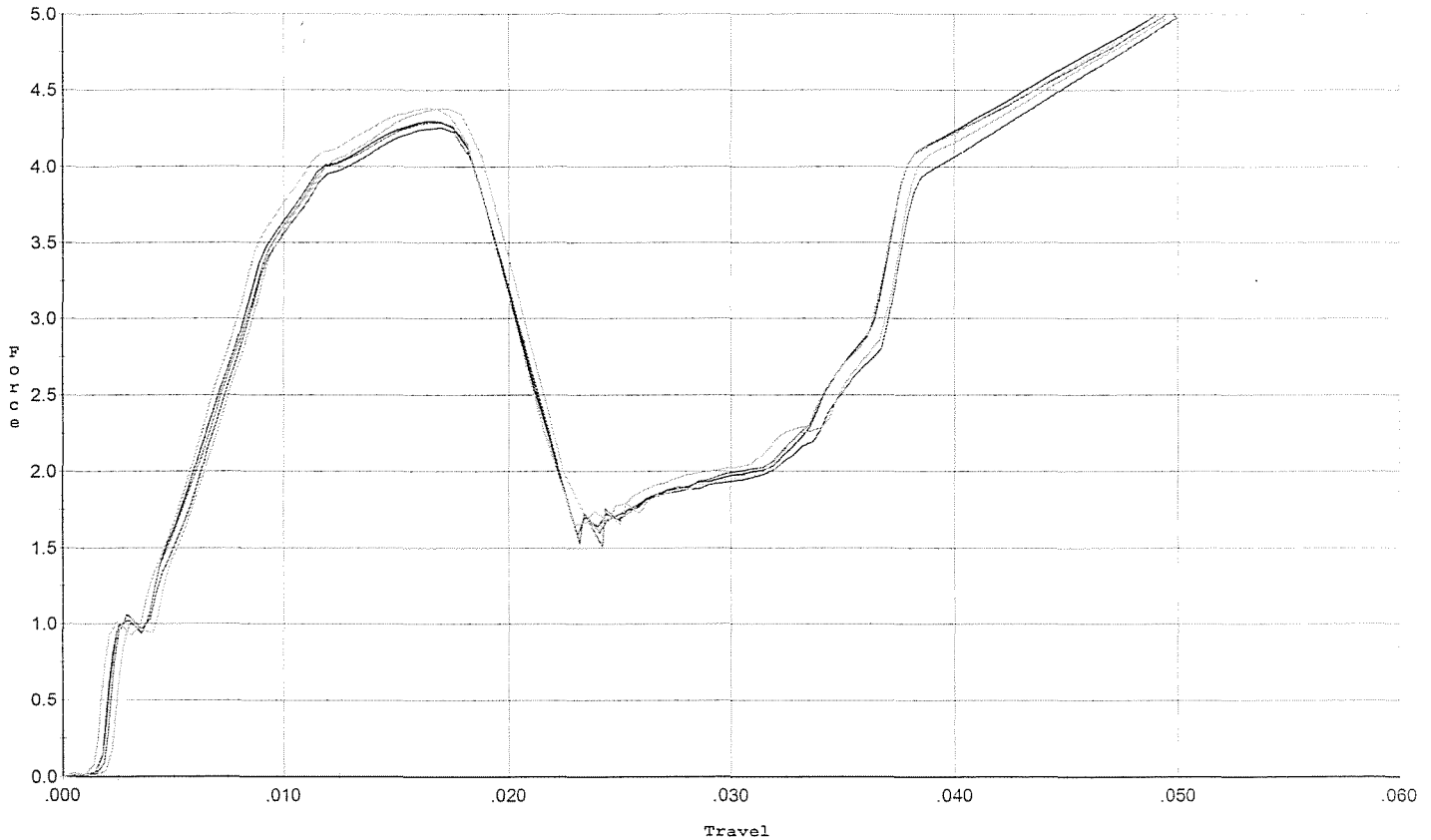
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.655	0.015	0.002	0.036	0.026		Set Trigger
2	2.634	0.015	0.00	0.036	0.026		Set Trigger
3	2.469	0.015	0.00	0.036	0.024		Set Trigger
4	2.682	0.014	0.00	0.036	0.026		Set Trigger
5	2.626	0.014	0.00	0.036	0.025		Set Trigger

A-2-61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/10/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.251	0.018	0.00	0.033	0.047		Set Trigger
2	4.294	0.018	0.00	0.033	0.048		Set Trigger
3	4.283	0.021	0.00	0.032	0.054		Set Trigger
4	4.382	0.018	0.00	0.033	0.049		Set Trigger
5	4.380	0.019	0.002	0.033	0.049		Set Trigger

A-4.31