

G6794747

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3513

BM FORM

proof of purchase



owner registration sticker



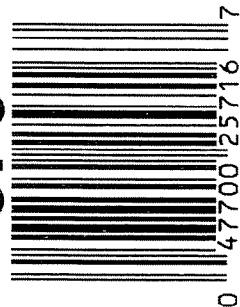
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794747

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794747

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SPD
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SPD
460	CHECK HEADSPACE		10-7-08	SPD
470	DIS-ASSEMBLE ACTION		10-7-08	SPD
472	SERIALIZE BOLT HANDLE		10-8-08	BSN
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	10/11/08	(K)
490	MAGNAFLUX BOLT		10/7/08	MR
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-2-1	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-4-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

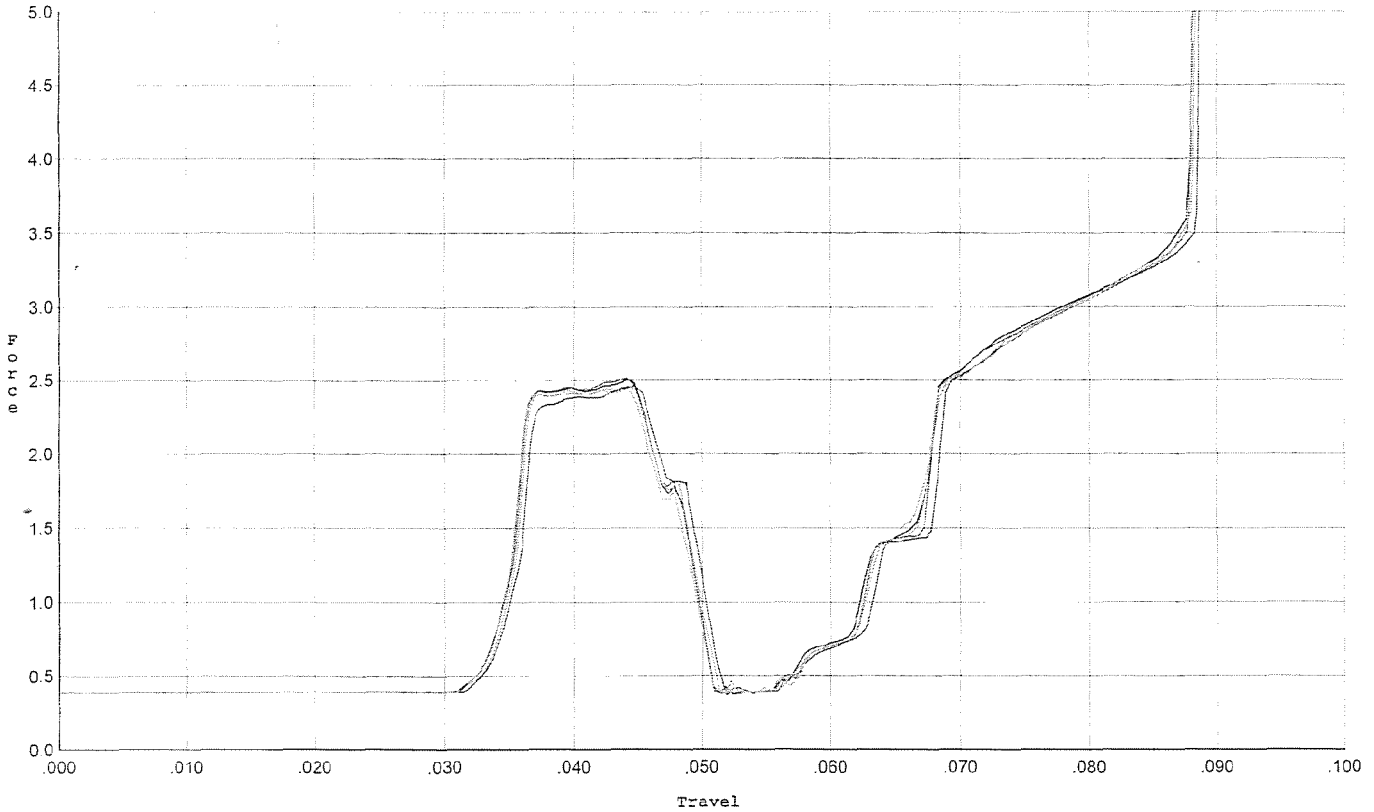
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	11-12-08	RJD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-12-08	RJD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-12-08	RJD
	J) ASSEMBLE STOCK		11-4-08	RSW
	K) ASSEMBLE SWIVEL STUDS		11-12-08	RJD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	11-5-08	RSW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-5-08	TL
670	FINAL INSPECTION A) HEADSPACE		11-12-08	RJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.42</u> <u>2.48</u> <u>2.48</u> <u>2.48</u>	11-6-08	TL
	C) FUNCTION		11-12-08	RJD
690	PACK		11/13/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



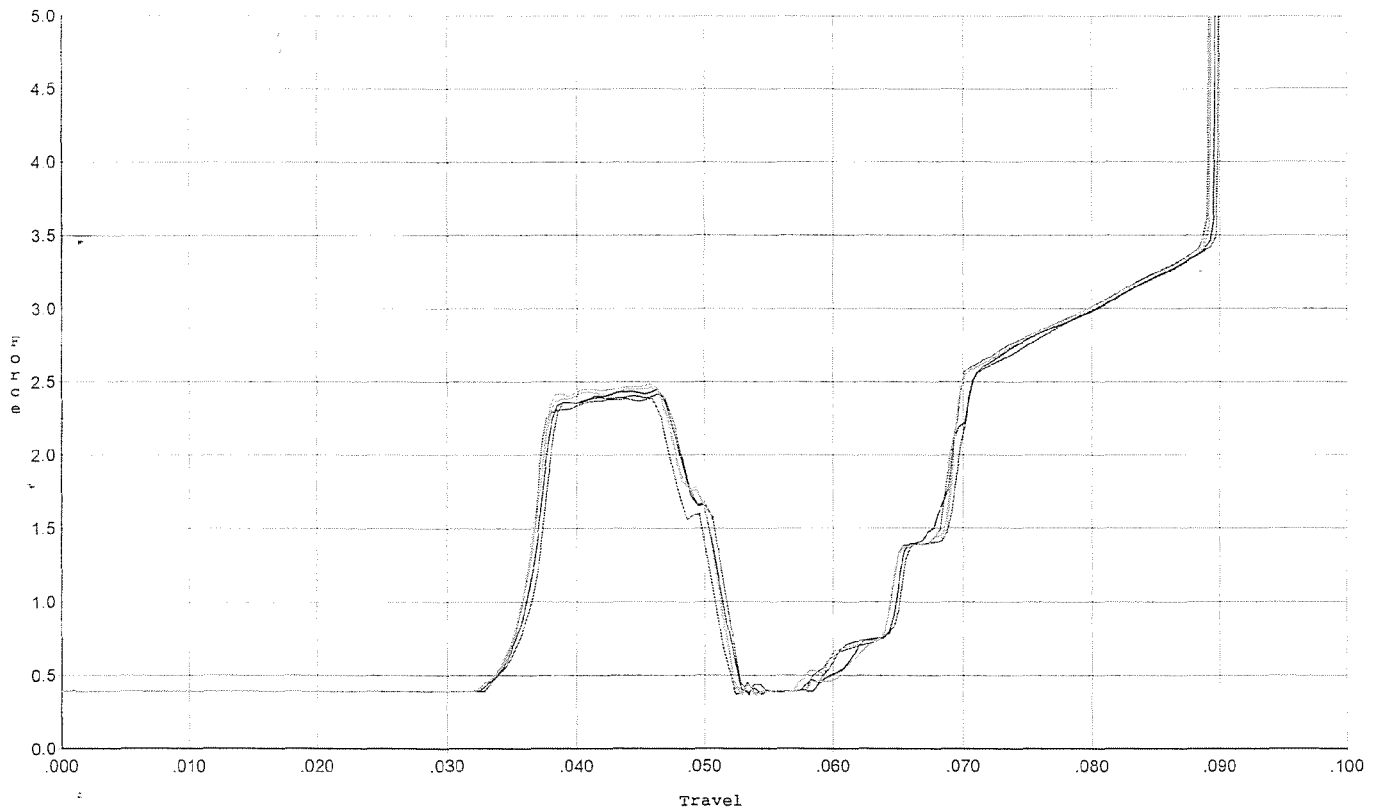
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.457	0.049	0.034	0.043	0.045		Set Trigger
2	2.507	0.048	0.033	0.043	0.045		Set Trigger
3	2.515	0.048	0.033	0.043	0.045		Set Trigger
4	2.445	0.049	0.033	0.043	0.045		Set Trigger
5	2.457	0.048	0.034	0.043	0.044		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



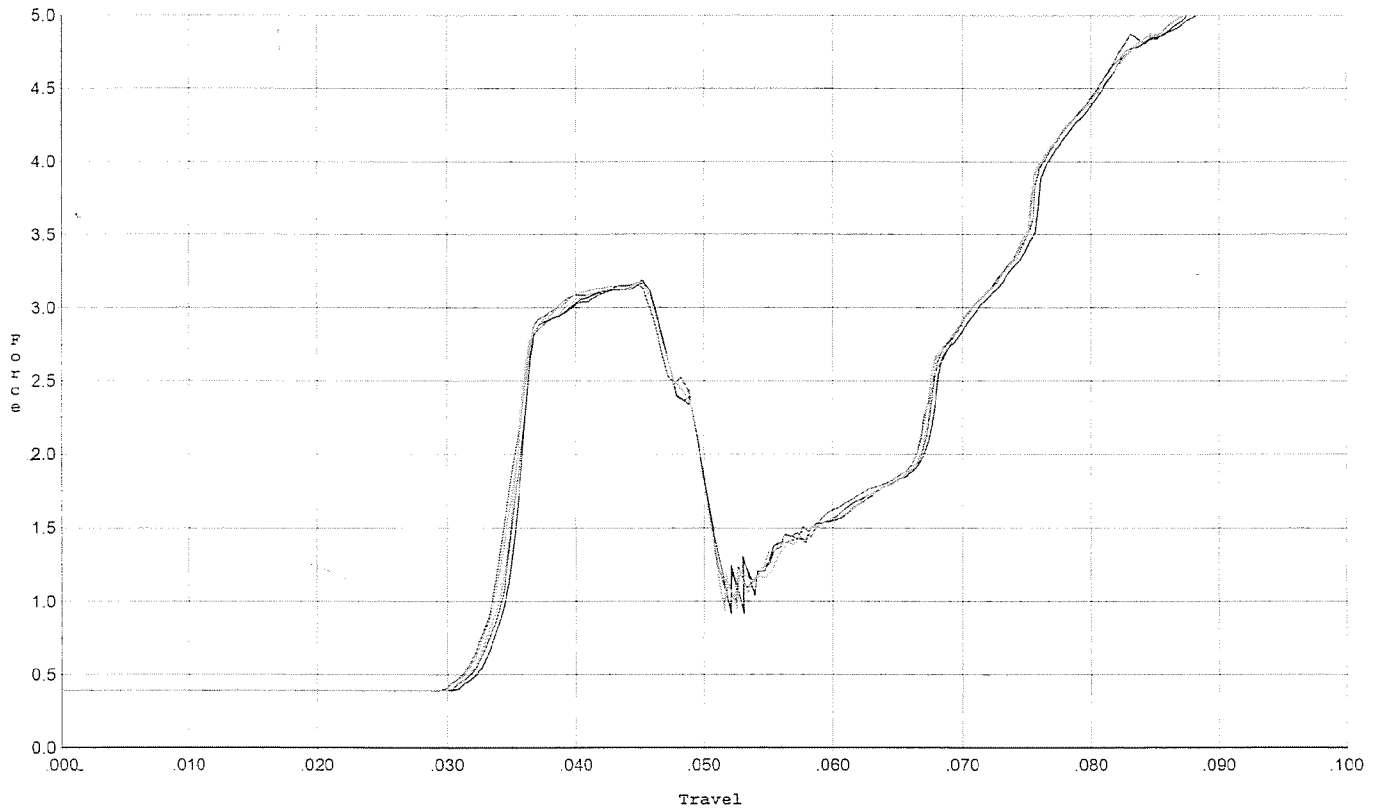
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.414	0.051	0.035	0.043	0.046		Set Trigger
2	2.448	0.050	0.035	0.043	0.045		Set Trigger
3	2.388	0.050	0.035	0.043	0.044		Set Trigger
4	2.466	0.050	0.034	0.043	0.046		Set Trigger
5	2.488	0.050	0.035	0.043	0.046		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



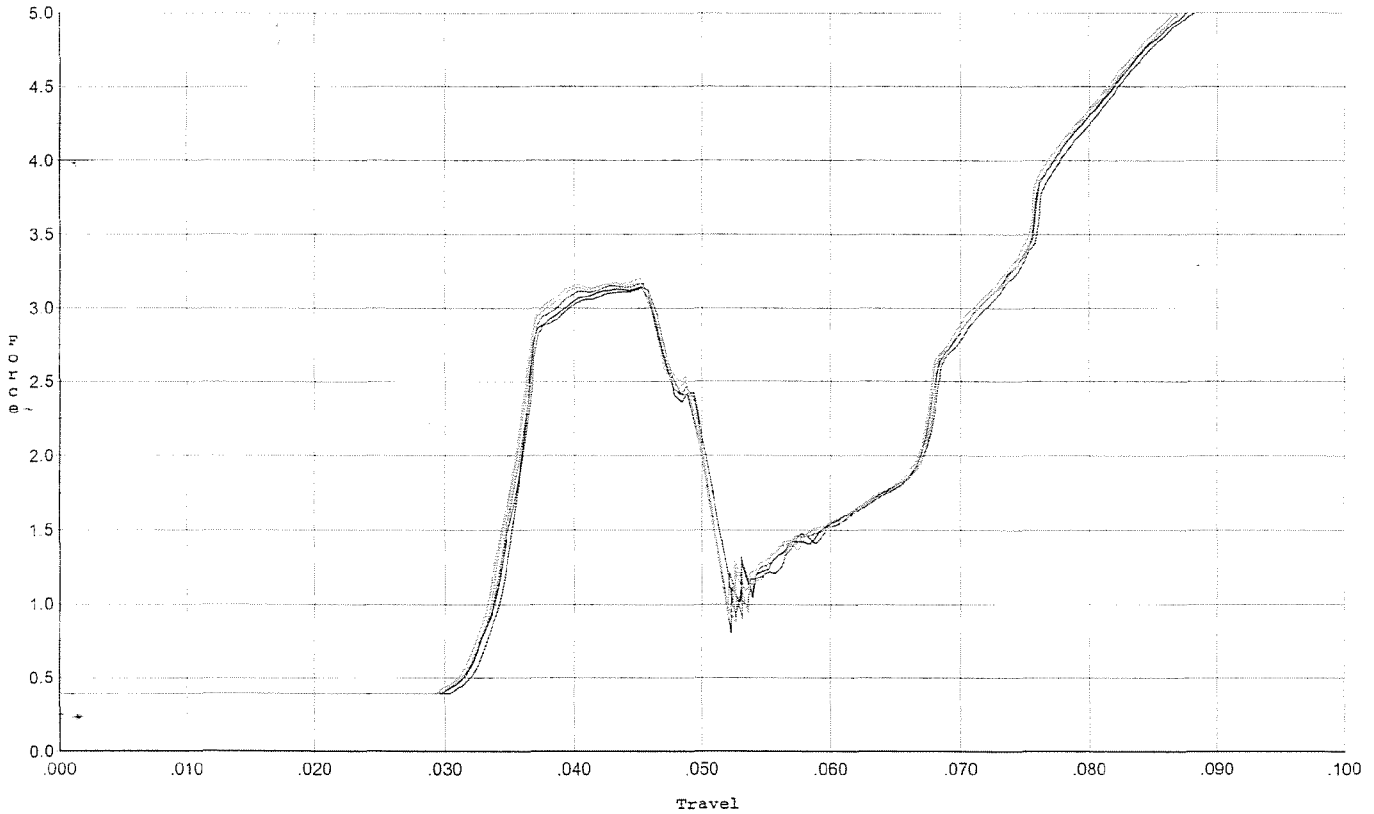
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.049	0.033	0.041	0.056		Set Trigger
2	3.185	0.049	0.033	0.040	0.055		Set Trigger
3	3.161	0.049	0.032	0.040	0.057		Set Trigger
4	3.178	0.049	0.033	0.040	0.056		Set Trigger
5	3.176	0.049	0.032	0.040	0.057		Set Trigger

Avg 3.17

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



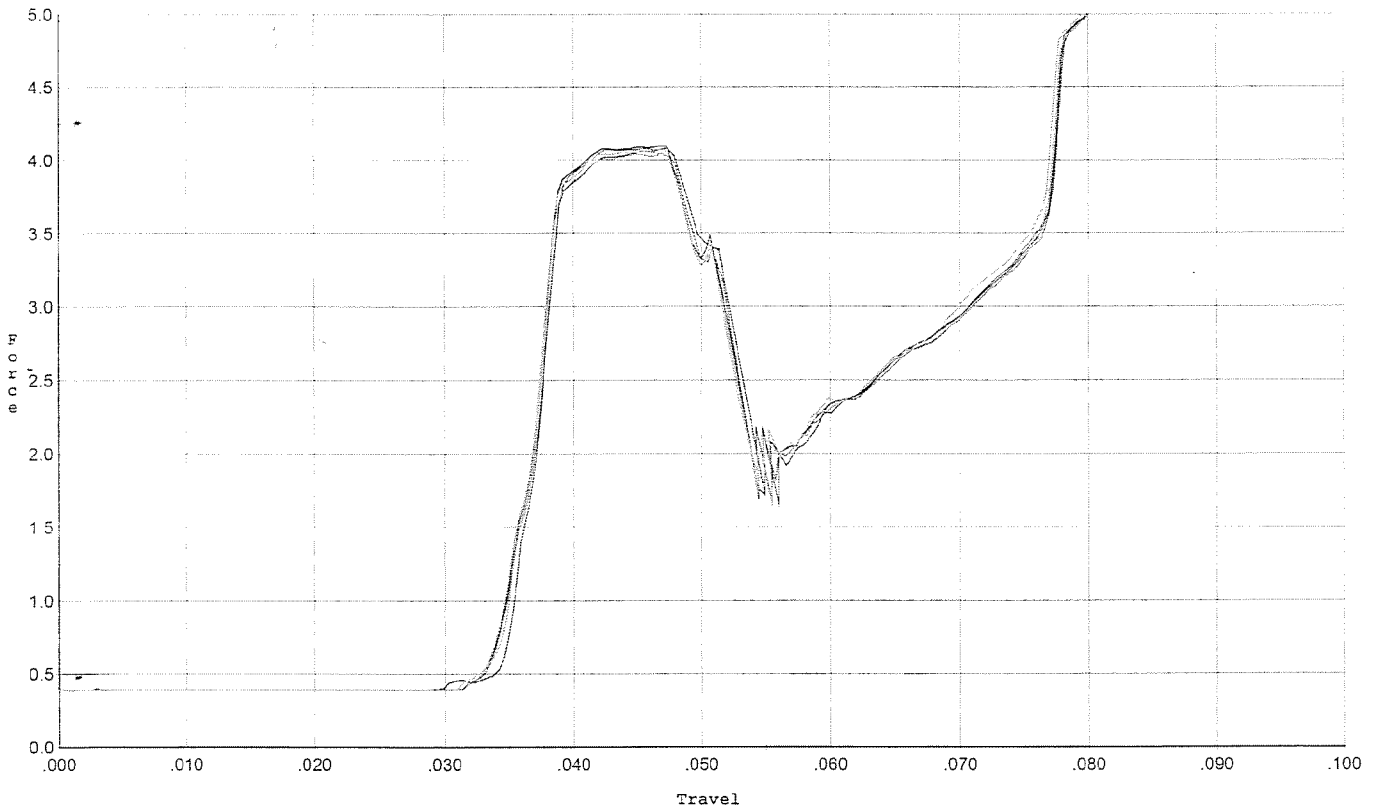
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.051	0.033	0.040	0.058		Set Trigger
2	3.145	0.050	0.032	0.040	0.057		Set Trigger
3	3.169	0.049	0.032	0.040	0.057		Set Trigger
4	3.166	0.050	0.032	0.040	0.058		Set Trigger
5	3.207	0.050	0.032	0.039	0.059		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



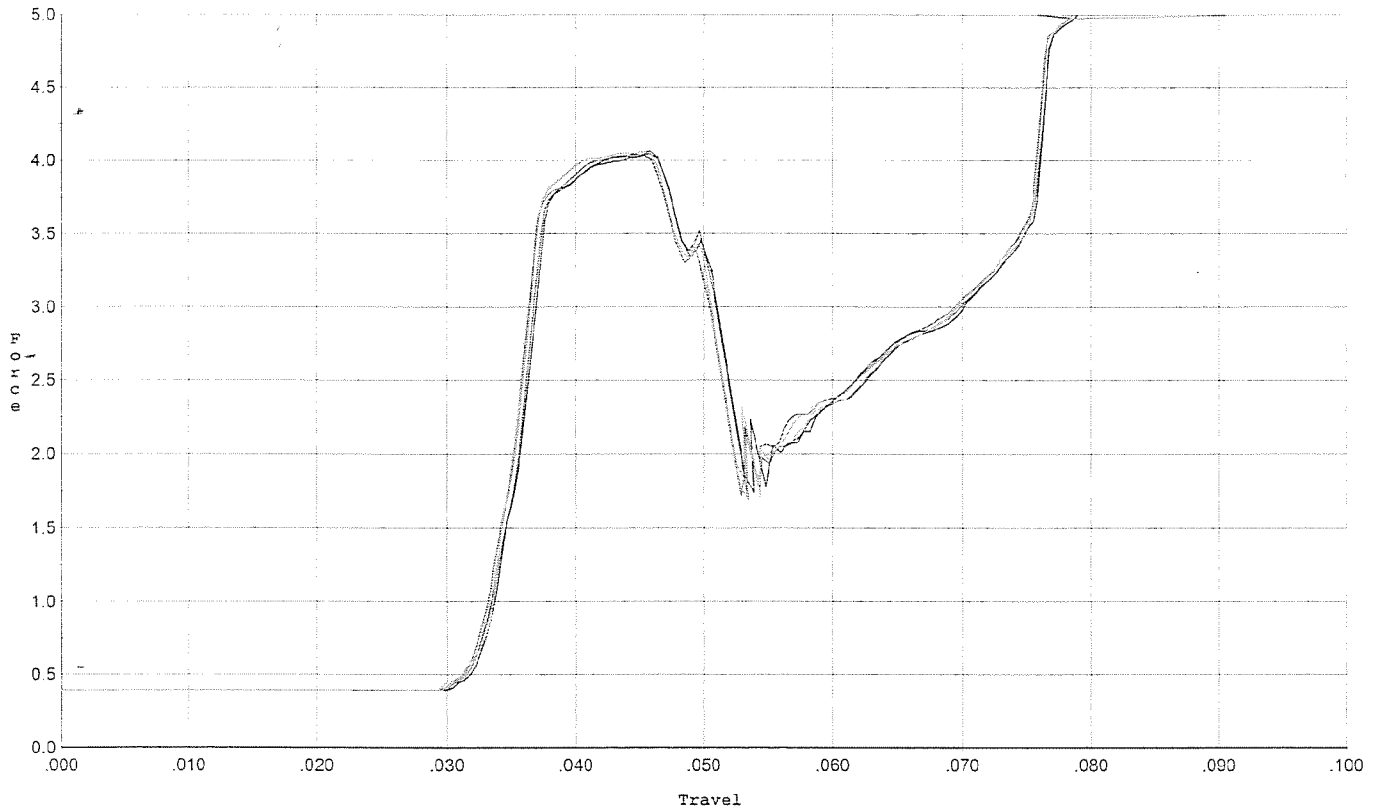
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.081	0.051	0.035	0.038	0.073		Set Trigger
2	4.096	0.052	0.034	0.038	0.075		Set Trigger
3	4.077	0.052	0.034	0.038	0.074		Set Trigger
4	4.070	0.051	0.033	0.038	0.072		Set Trigger
5	4.046	0.053	0.034	0.038	0.075		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



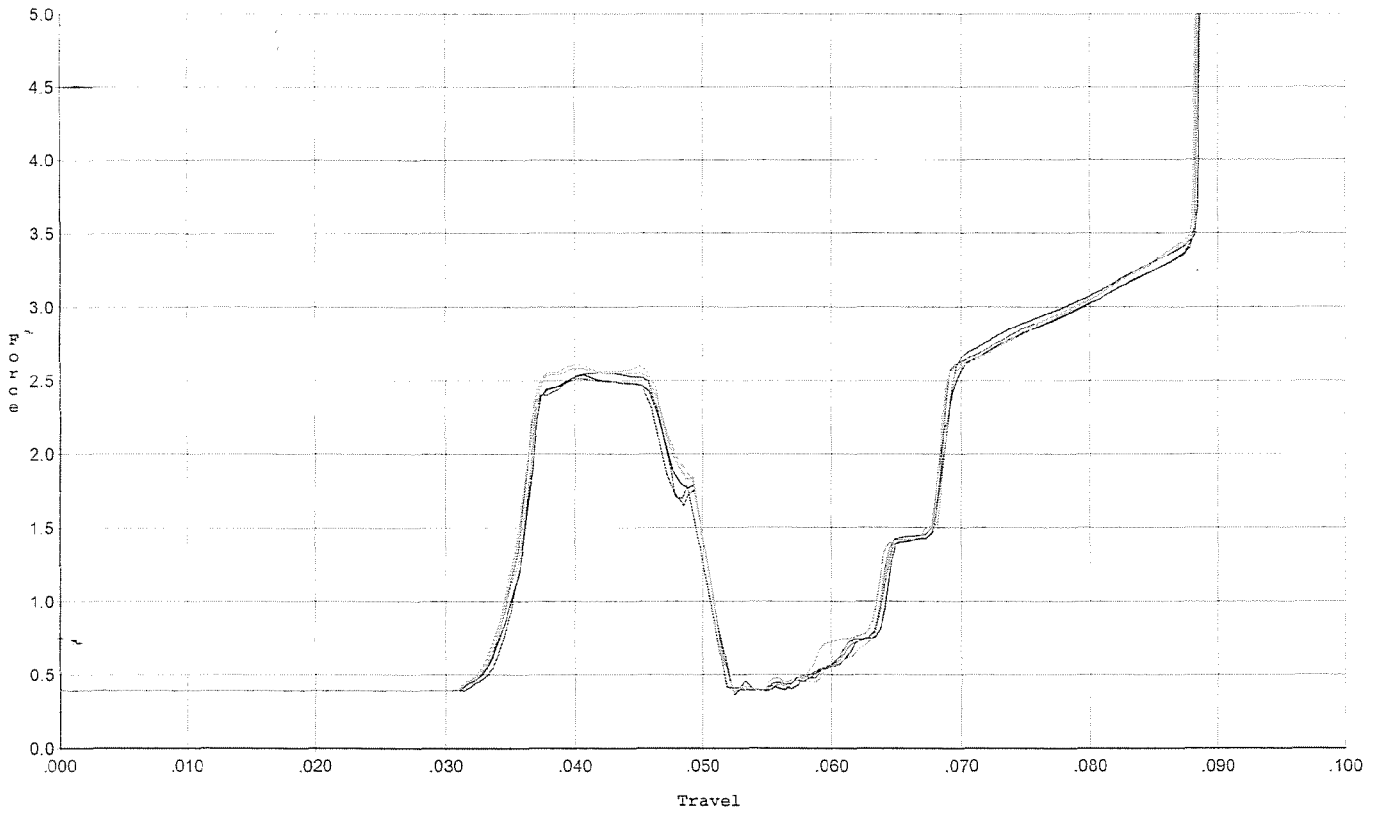
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.065	0.051	0.032	0.037	0.074		Set Trigger
2	4.047	0.051	0.032	0.038	0.073		Set Trigger
3	4.034	0.050	0.032	0.037	0.074		Set Trigger
4	4.046	0.050	0.033	0.037	0.073		Set Trigger
5	4.066	0.050	0.032	0.037	0.073		Set Trigger

Aug 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/28/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



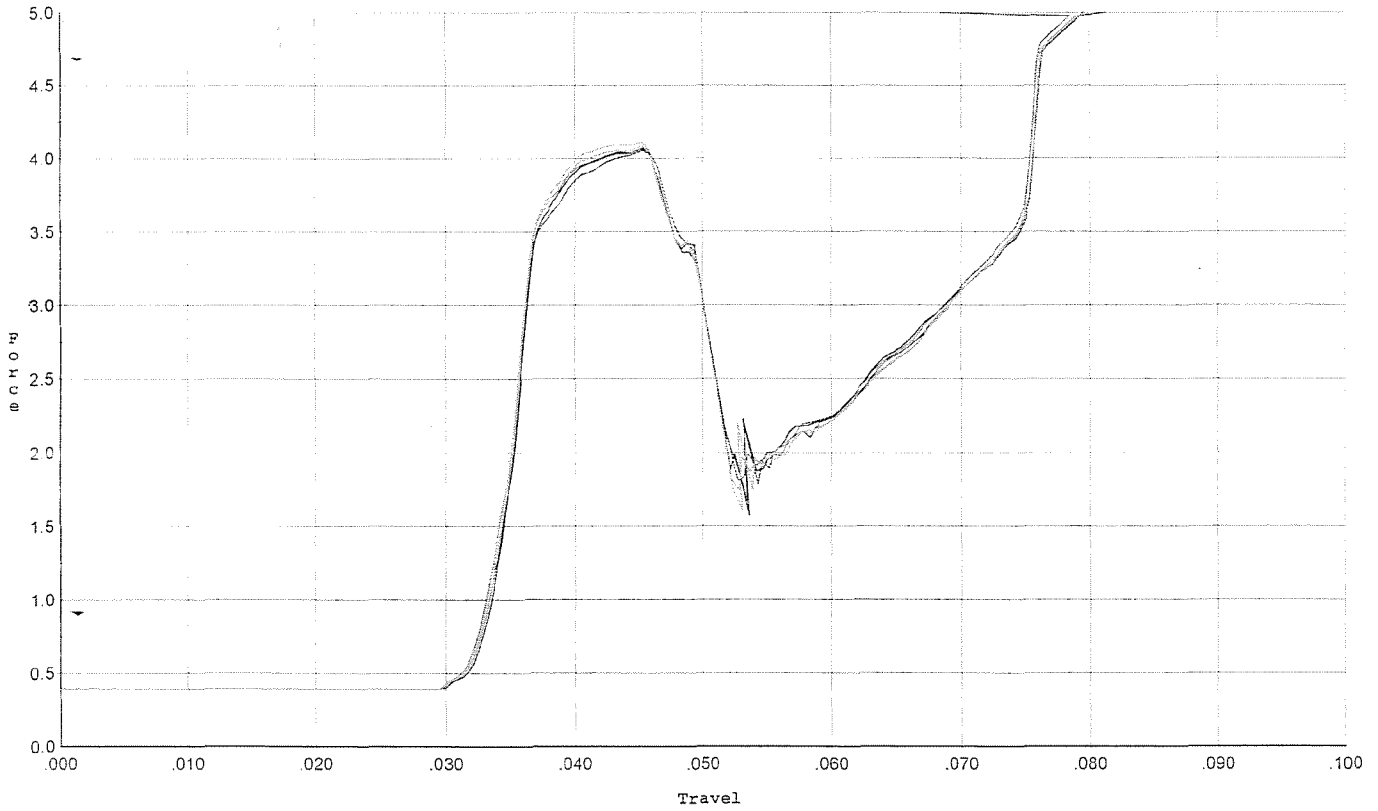
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.049	0.034	0.042	0.047		Set Trigger
2	2.537	0.049	0.033	0.042	0.046		Set Trigger
3	2.512	0.050	0.033	0.042	0.047		Set Trigger
4	2.584	0.049	0.033	0.042	0.048		Set Trigger
5	2.607	0.049	0.033	0.042	0.048		Set Trigger

Aug-2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/28/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.049	0.032	0.038	0.070		Set Trigger
2	4.066	0.049	0.032	0.038	0.071		Set Trigger
3	4.074	0.049	0.032	0.037	0.072		Set Trigger
4	4.087	0.050	0.032	0.037	0.072		Set Trigger
5	4.115	0.049	0.032	0.037	0.072		Set Trigger

Avg 4.05