

656794749

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



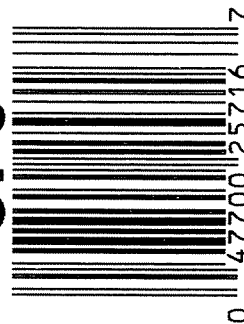
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6794749

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794749

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SPD
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SPD
460	CHECK HEADSPACE		10-7-08	SPD
470	DIS-ASSEMBLE ACTION		10-7-08	SPD
472	SERIALIZE BOLT HANDLE		10-8-08	RSW
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	10/11/08	(K)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-4-08	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

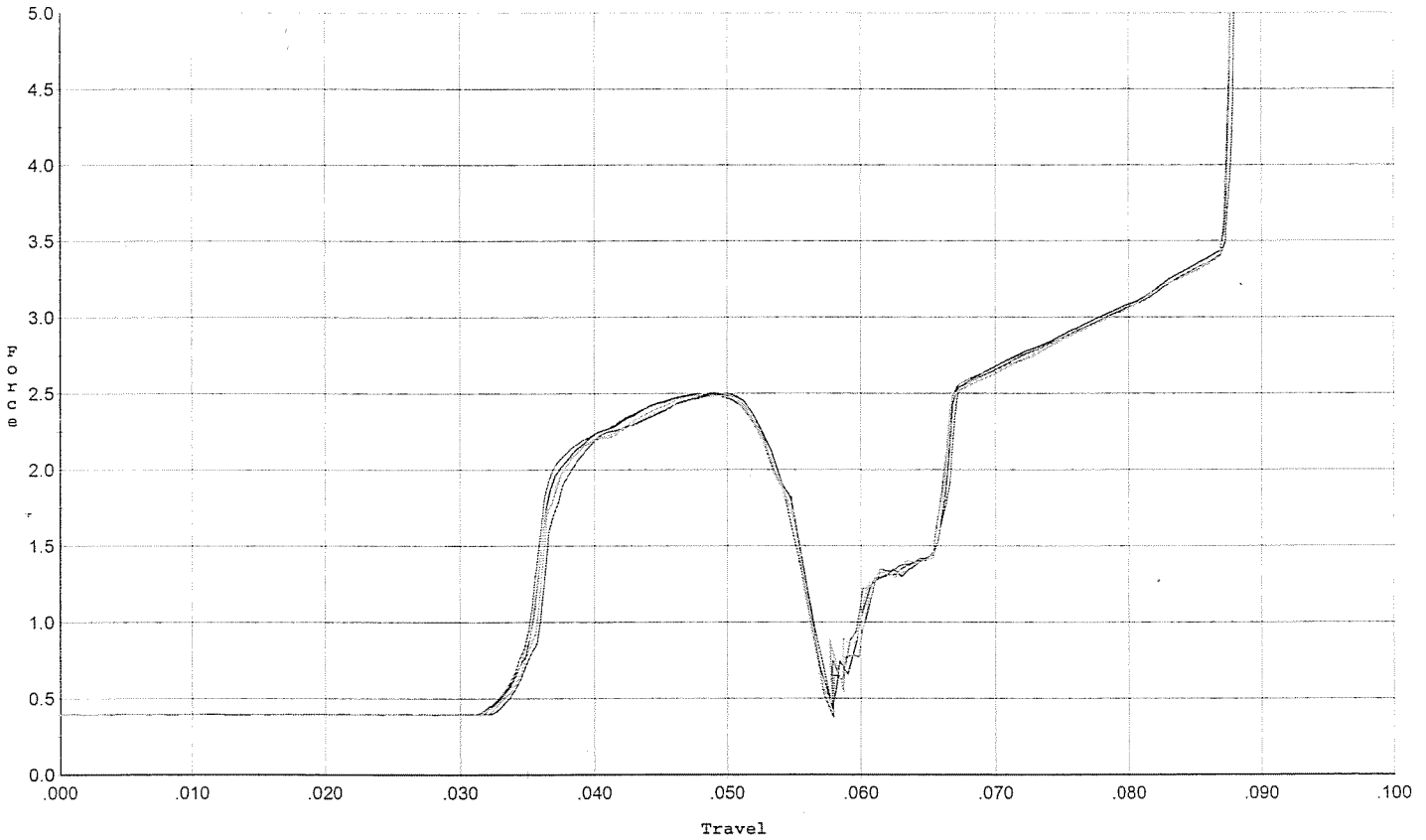
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	40	40	40	11-11-08	L. J.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	50	50	50	11-11-08	L. J.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	11-11-08	L. J.		
	J) ASSEMBLE STOCK					11-11-08	R. J.		
	K) ASSEMBLE SWIVEL STUDS					11-11-08	L. J.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		11-5-08	TC		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					11-5-08	R. J.		
670	FINAL INSPECTION A) HEADSPACE					11-11-08	L. J.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.39	2.38	2.39	2.40	2.42	11-6-08	TC
	C) FUNCTION							11-11-08	L. J.
690	PACK							11/13/08	F. J.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



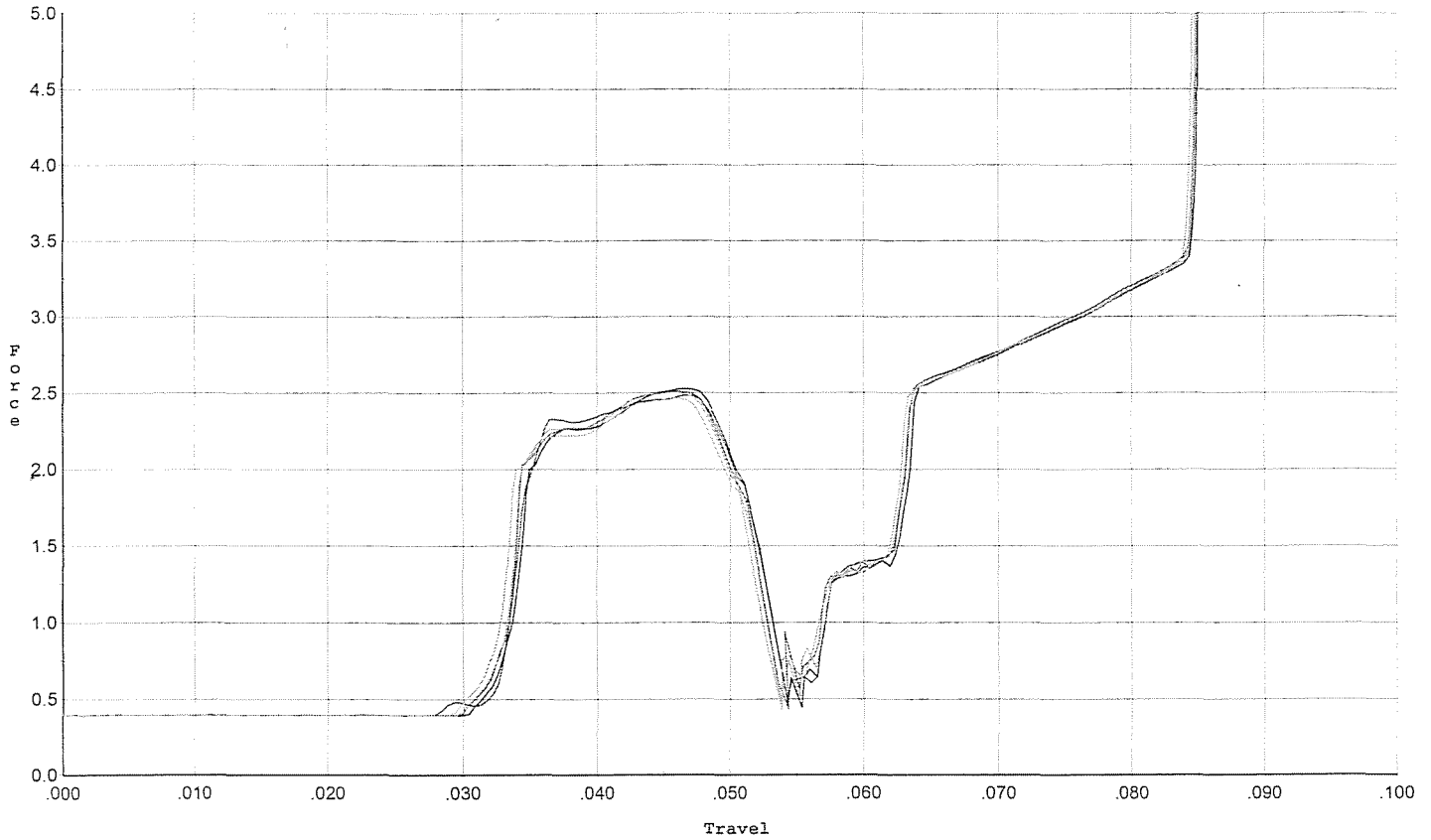
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.055	0.034	0.037	0.057		Set Trigger
2	2.502	0.055	0.034	0.037	0.058		Set Trigger
3	2.494	0.055	0.034	0.037	0.059		Set Trigger
4	2.507	0.055	0.034	0.037	0.058		Set Trigger
5	2.485	0.055	0.034	0.037	0.057		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



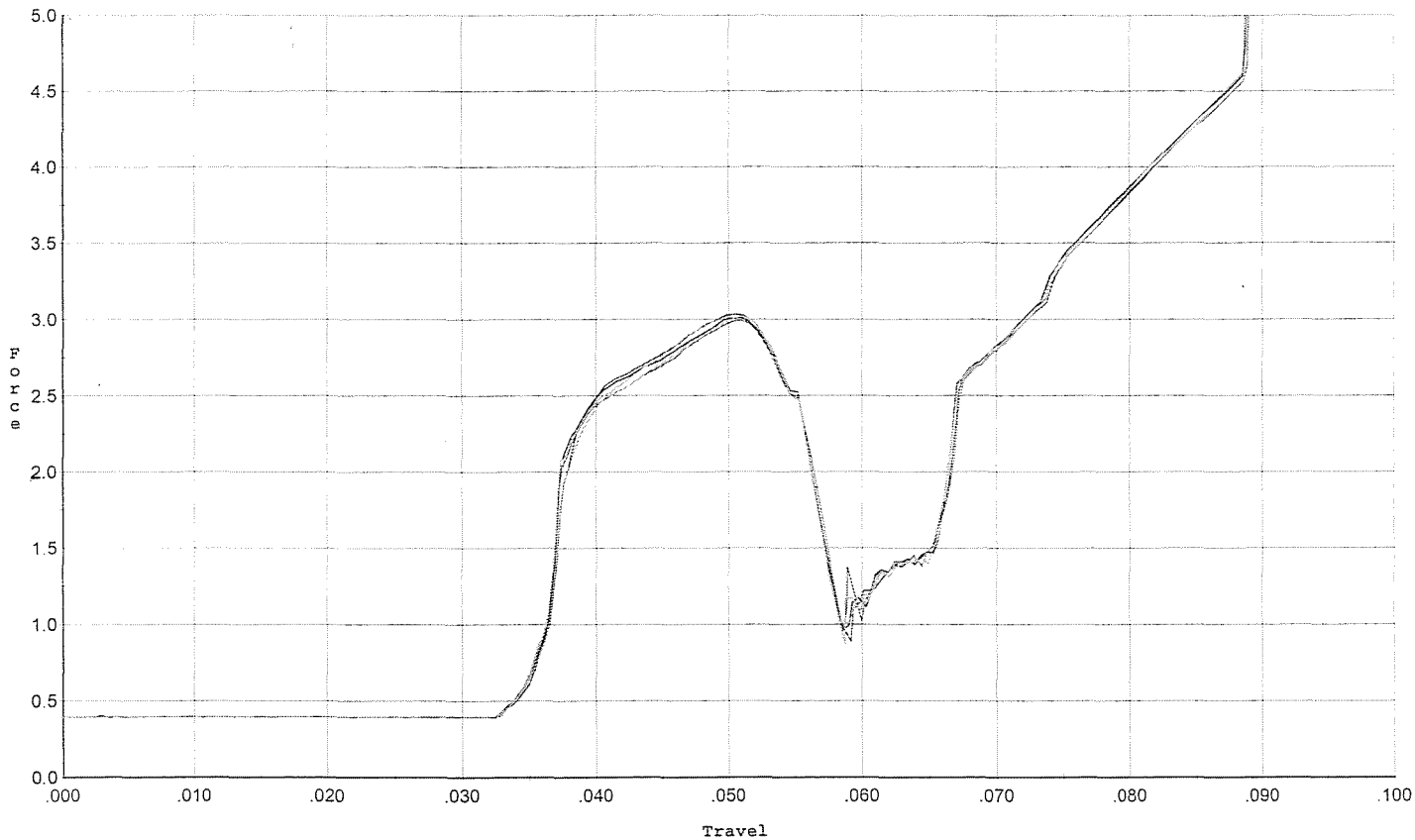
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.484	0.052	0.033	0.036	0.056		Set Trigger
2	2.527	0.052	0.033	0.037	0.055		Set Trigger
3	2.508	0.051	0.032	0.037	0.054		Set Trigger
4	2.466	0.051	0.032	0.037	0.054		Set Trigger
5	2.504	0.052	0.032	0.037	0.055		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



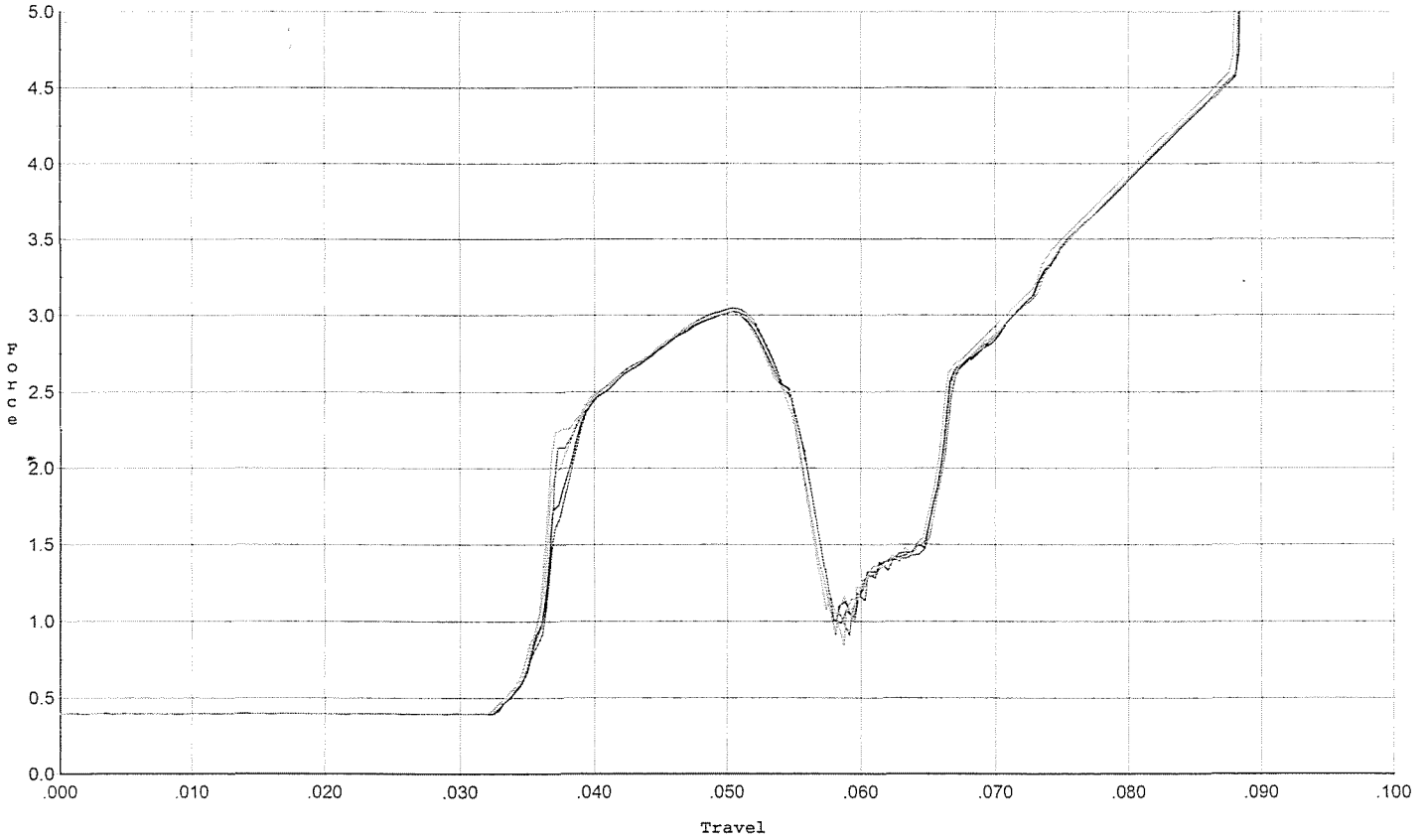
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.057	0.035	0.037	0.068		Set Trigger
2	3.012	0.055	0.035	0.037	0.066		Set Trigger
3	2.993	0.055	0.035	0.037	0.065		Set Trigger
4	3.019	0.056	0.035	0.037	0.067		Set Trigger
5	3.039	0.055	0.035	0.037	0.066		Set Trigger

Aug 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



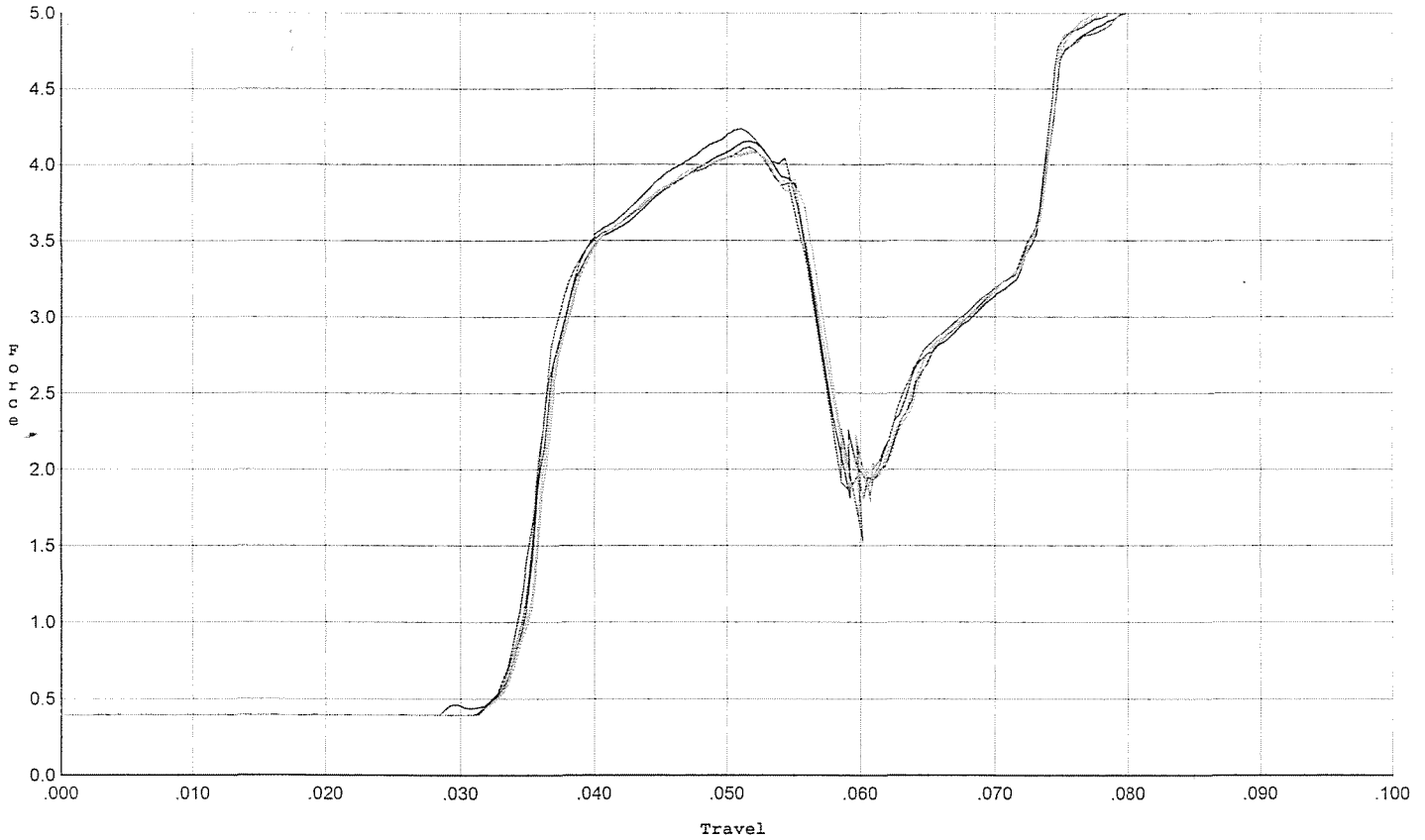
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.026	0.056	0.035	0.037	0.066		Set Trigger
2	3.019	0.055	0.035	0.037	0.064		Set Trigger
3	3.045	0.056	0.035	0.037	0.067		Set Trigger
4	3.026	0.055	0.035	0.036	0.066		Set Trigger
5	3.015	0.055	0.035	0.037	0.065		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



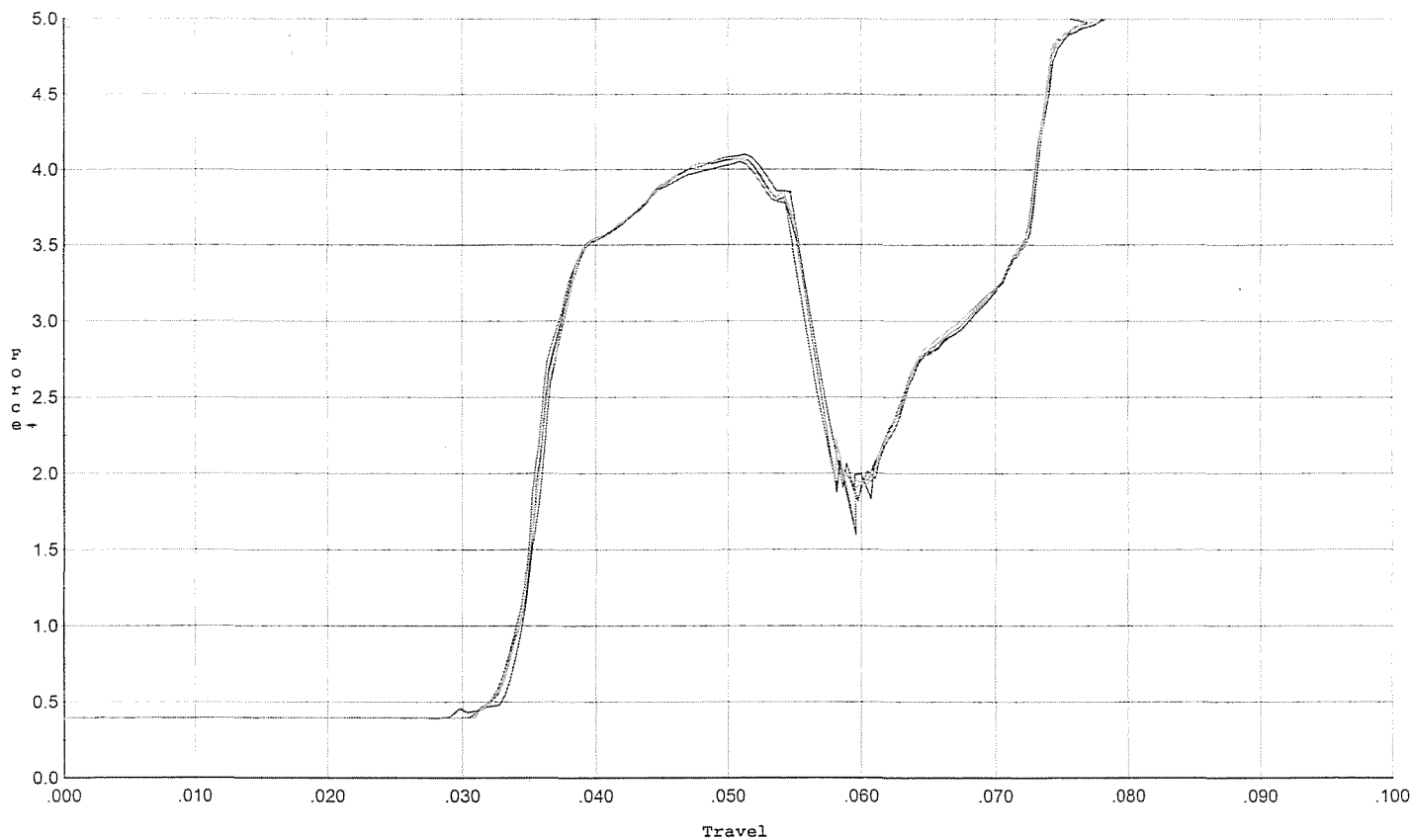
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.055	0.033	0.035	0.092		Set Trigger
2	4.155	0.055	0.034	0.035	0.090		Set Trigger
3	4.115	0.056	0.033	0.035	0.091		Set Trigger
4	4.076	0.056	0.034	0.035	0.091		Set Trigger
5	4.088	0.055	0.034	0.035	0.089		Set Trigger

Aug 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



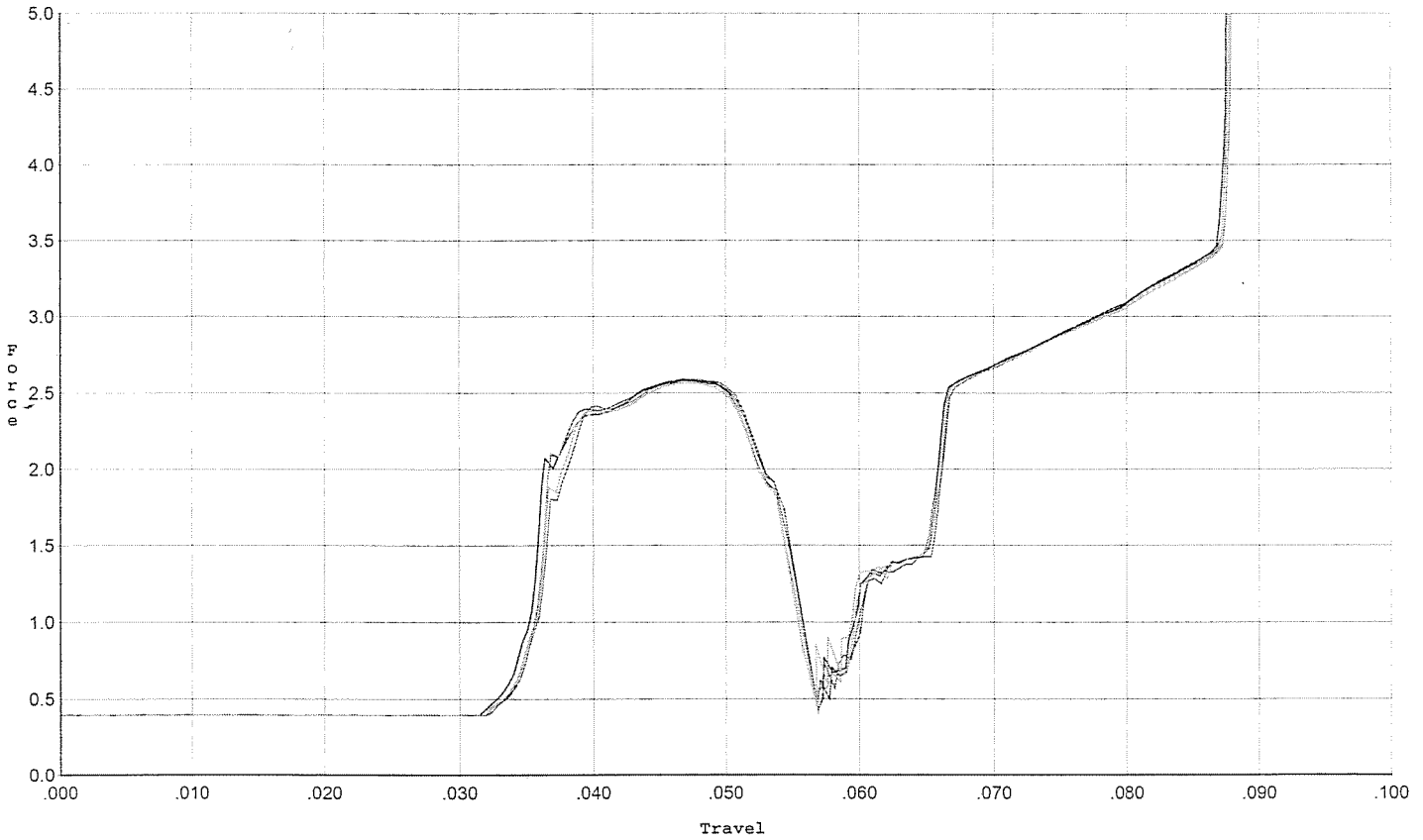
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.055	0.033	0.035	0.089		Set Trigger
2	4.075	0.055	0.033	0.034	0.090		Set Trigger
3	4.053	0.054	0.033	0.035	0.088		Set Trigger
4	4.076	0.055	0.033	0.034	0.090		Set Trigger
5	4.078	0.055	0.033	0.034	0.089		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



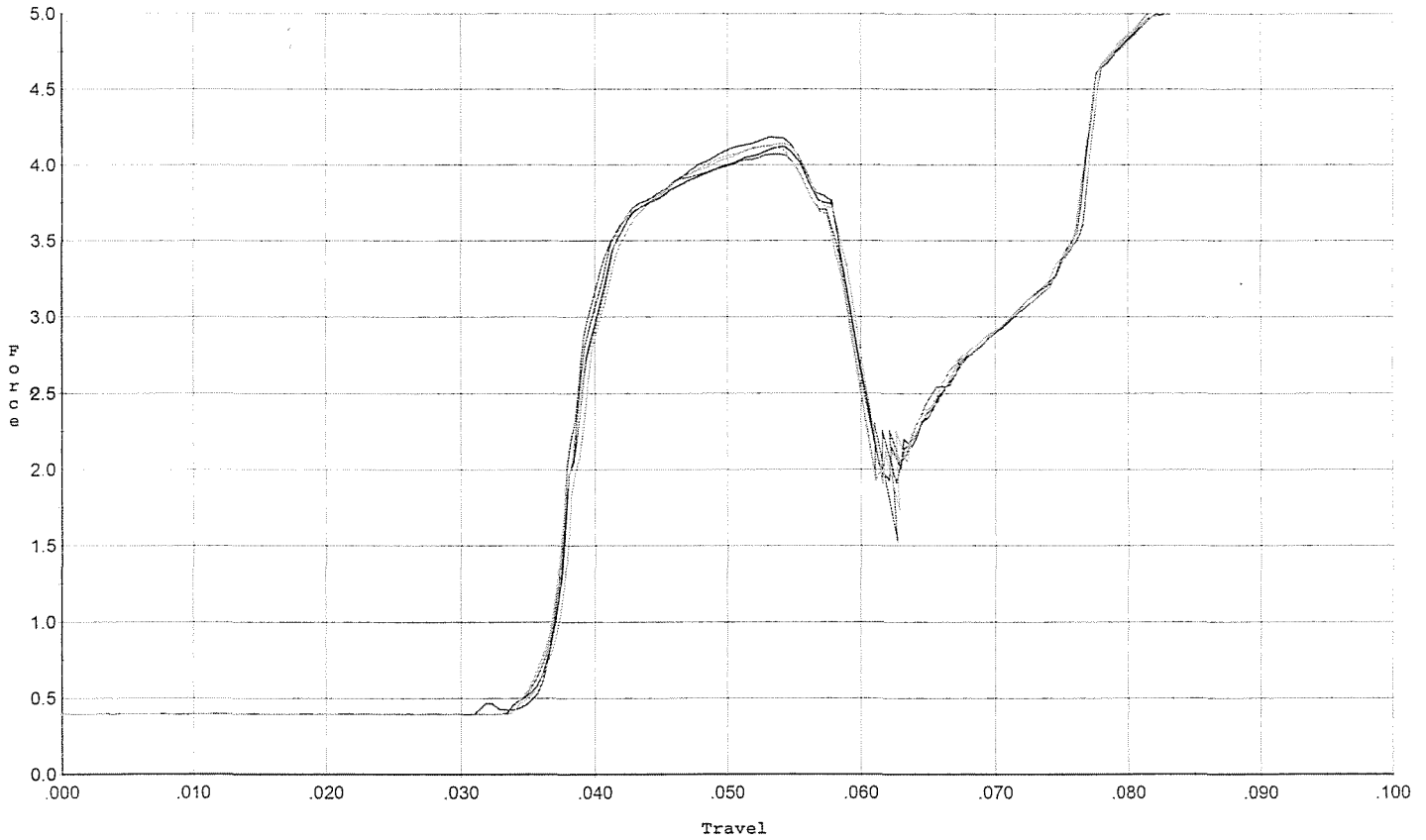
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.055	0.034	0.037	0.059		Set Trigger
2	2.588	0.054	0.034	0.037	0.058		Set Trigger
3	2.588	0.054	0.035	0.038	0.058		Set Trigger
4	2.565	0.054	0.034	0.038	0.056		Set Trigger
5	2.565	0.054	0.034	0.038	0.057		Set Trigger

AUG 2.57

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.058	0.036	0.036	0.094		Set Trigger
2	4.120	0.058	0.036	0.036	0.093		Set Trigger
3	4.072	0.058	0.036	0.036	0.094		Set Trigger
4	4.142	0.059	0.036	0.036	0.095		Set Trigger
5	4.123	0.059	0.035	0.036	0.094		Set Trigger

Avg 4.12