

G6794757

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



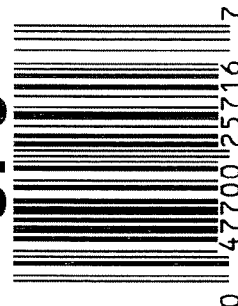
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794757

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794757

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE		10-8-08	R
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	10/11/08	(R)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		10-21	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-29-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

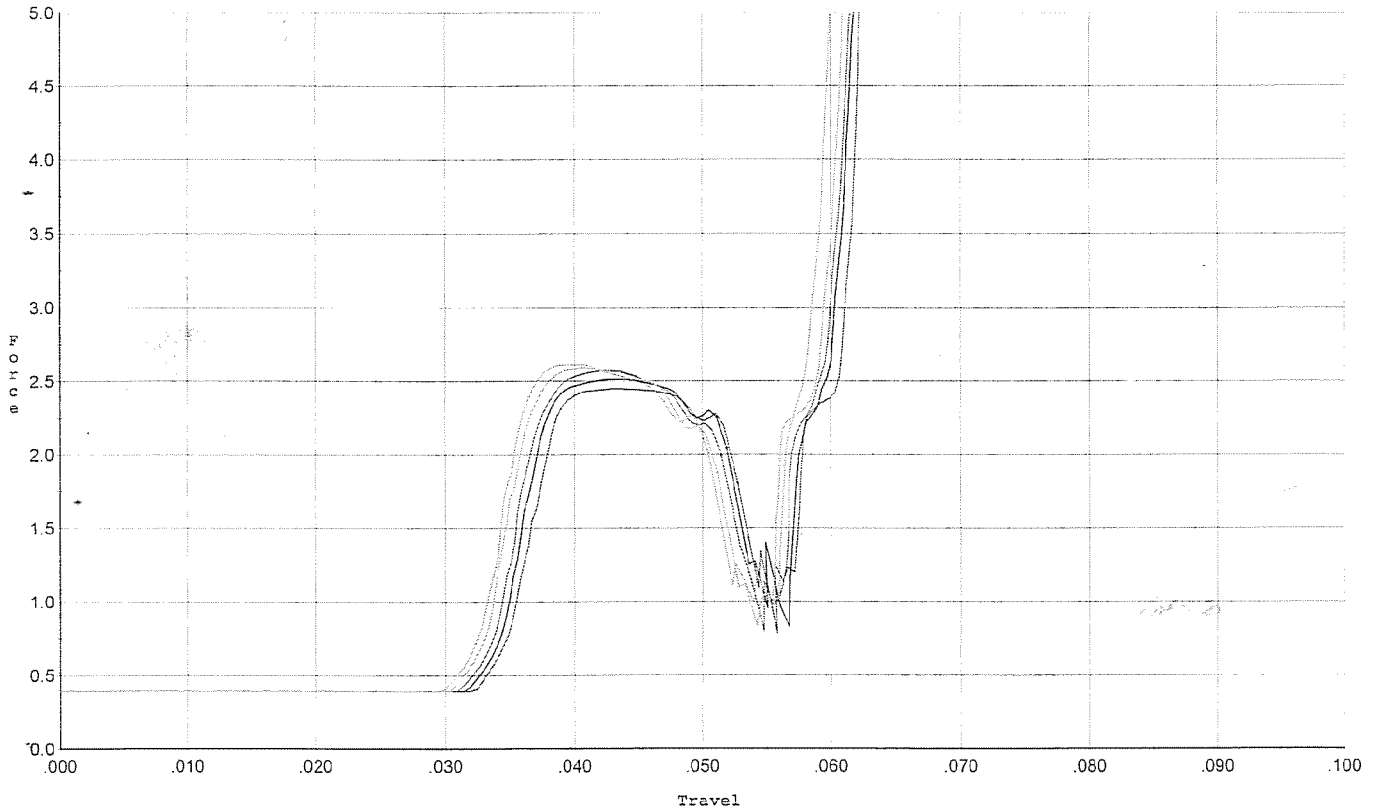
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	11/7/08	OW
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>3</u> <u>3</u>	11/7/08	OW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>21</u> <u>23</u> <u>23</u>	11/7/08	OW
	J) ASSEMBLE STOCK		10-29-08	RTL
	K) ASSEMBLE SWIVEL STUDS		11/7/08	OW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-30-08	PLS
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-30-08	TC
670	FINAL INSPECTION A) HEADSPACE		11/7/08	OW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.47</u> <u>2.46</u> <u>2.45</u> <u>2.40</u>	11-5-08	FM
	C) FUNCTION		11/7/08	OW
690	PACK		11/11/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



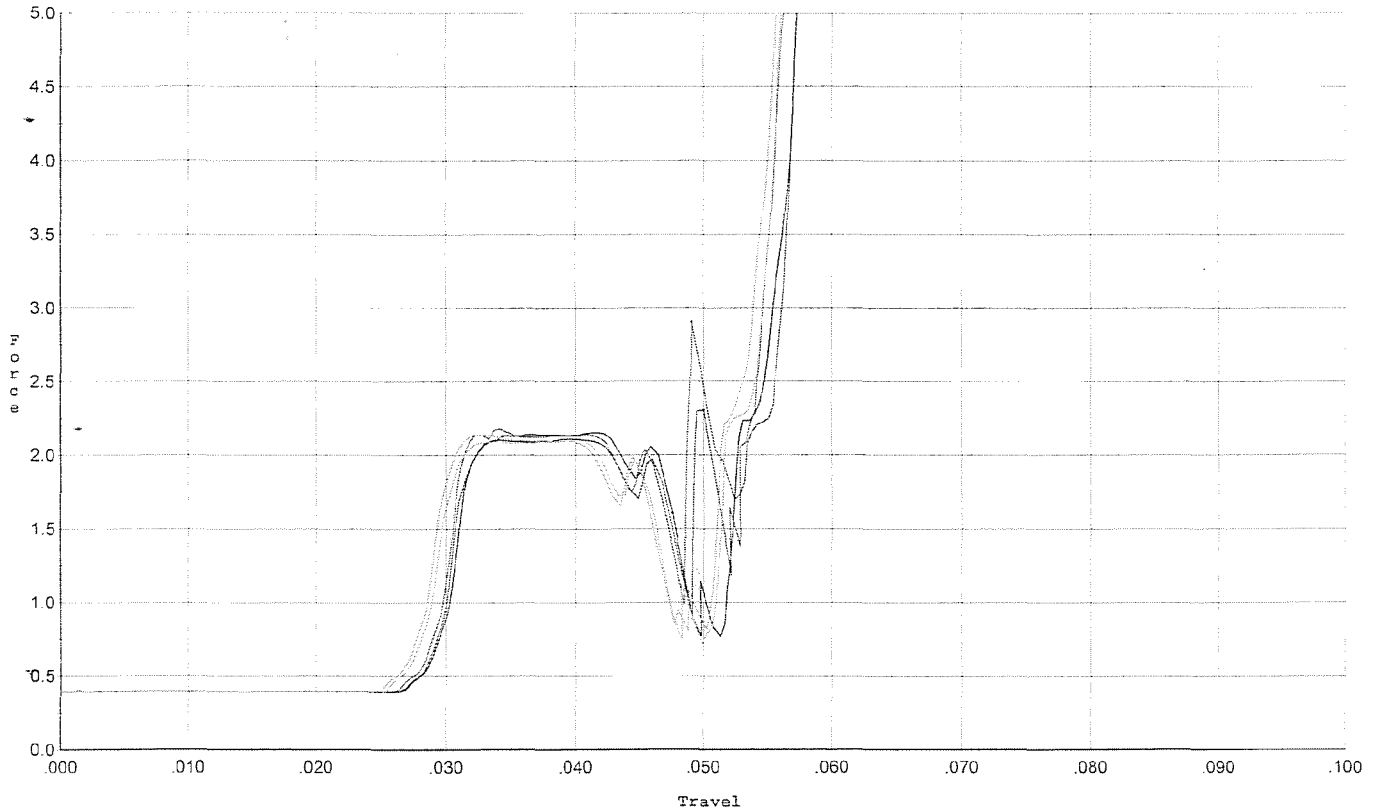
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.053	0.034	0.016	0.053		Set Trigger
2	2.512	0.052	0.034	0.016	0.054		Set Trigger
3	2.574	0.051	0.033	0.016	0.054		Set Trigger
4	2.589	0.051	0.032	0.016	0.054		Set Trigger
5	2.612	0.050	0.032	0.016	0.054		Set Trigger

A-2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



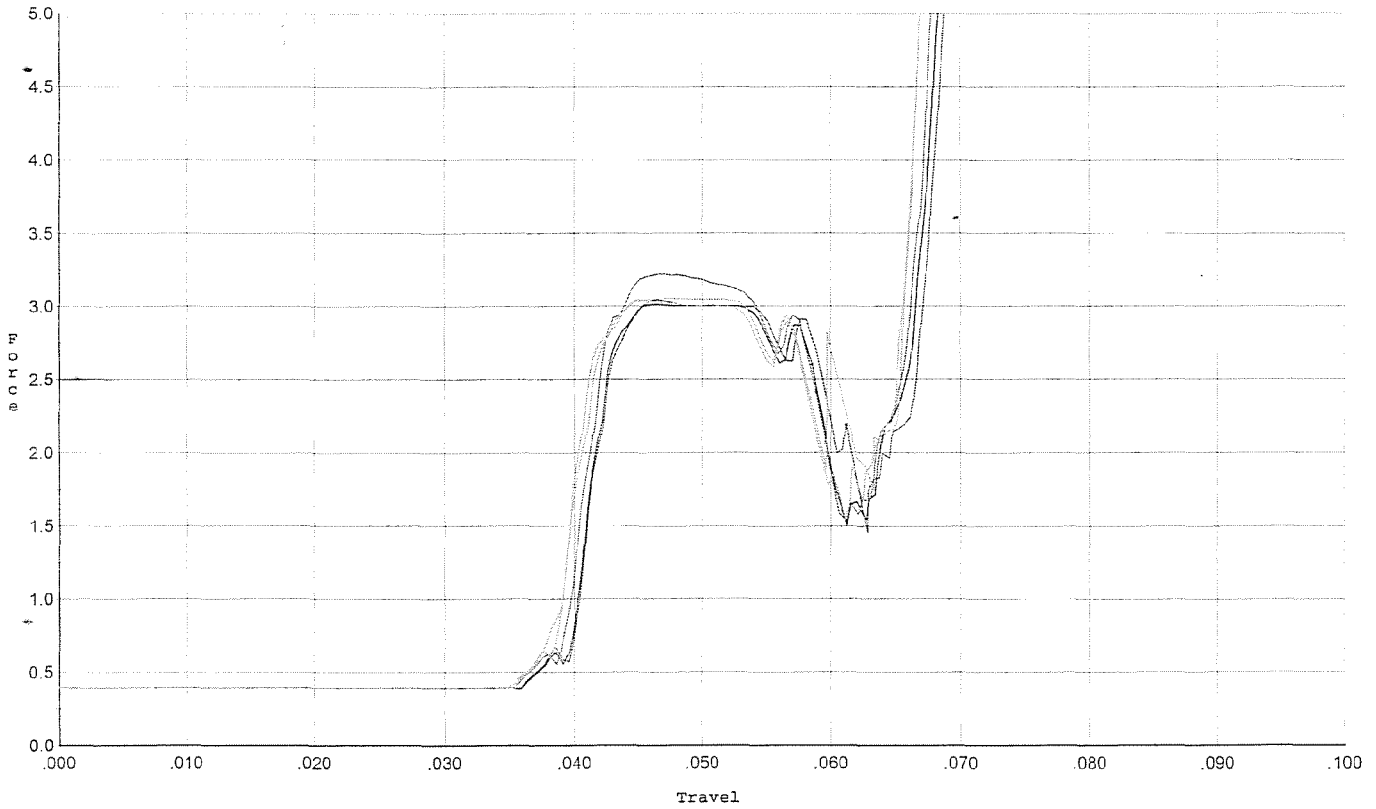
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.305	0.050	0.029	0.013	0.052		Set Trigger
2	2.152	0.048	0.029	0.016	0.047		Set Trigger
3	2.906	0.049	0.029	0.012	0.053		Set Trigger
4	2.100	0.046	0.026	0.017	0.046		Set Trigger
5	2.136	0.045	0.027	0.017	0.045		Set Trigger

A-2.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs



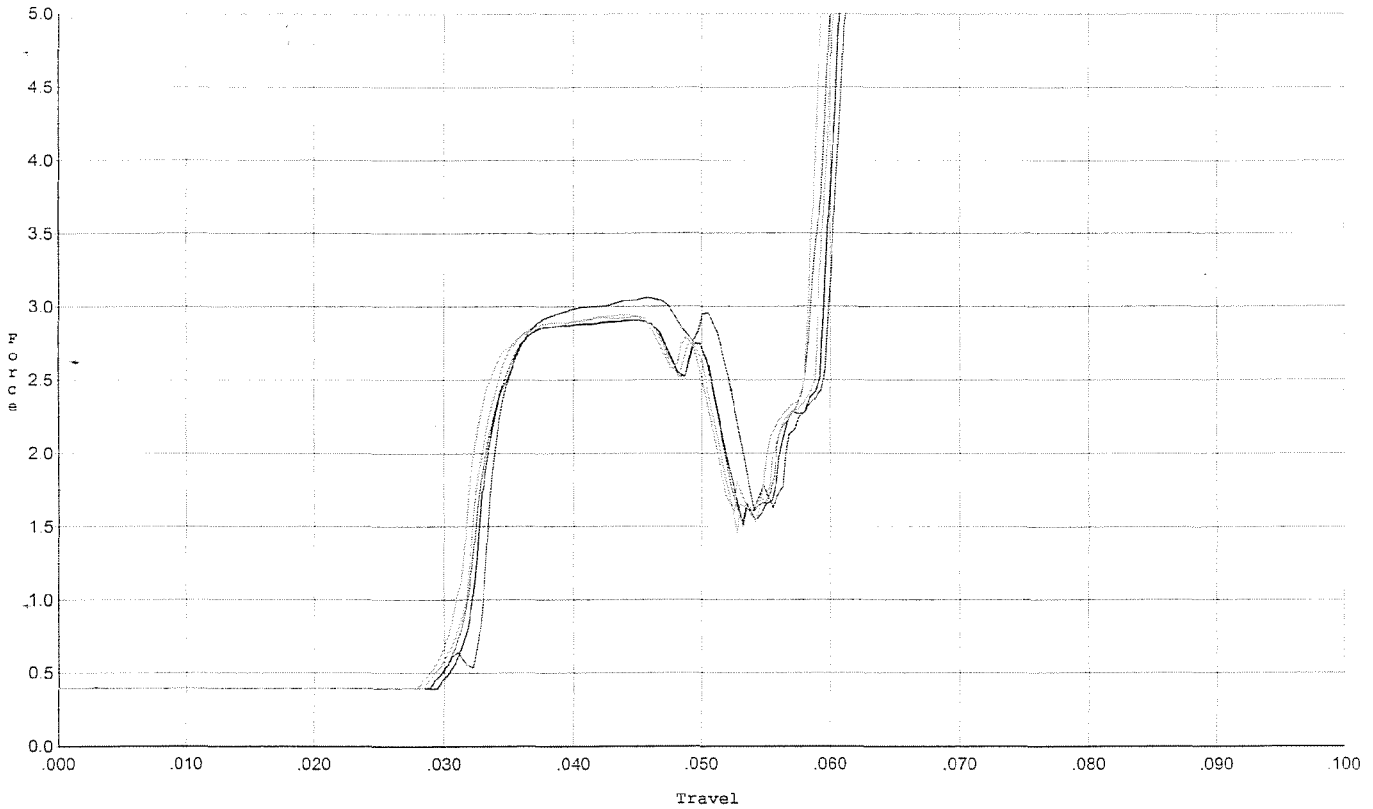
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.061	0.038	0.013	0.074		Set Trigger
2	3.011	0.059	0.040	0.015	0.068		Set Trigger
3	3.224	0.059	0.039	0.014	0.072		Set Trigger
4	3.037	0.057	0.037	0.015	0.068		Set Trigger
5	3.056	0.058	0.036	0.014	0.071		Set Trigger

A-3-07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lbs *After 26 cycles*



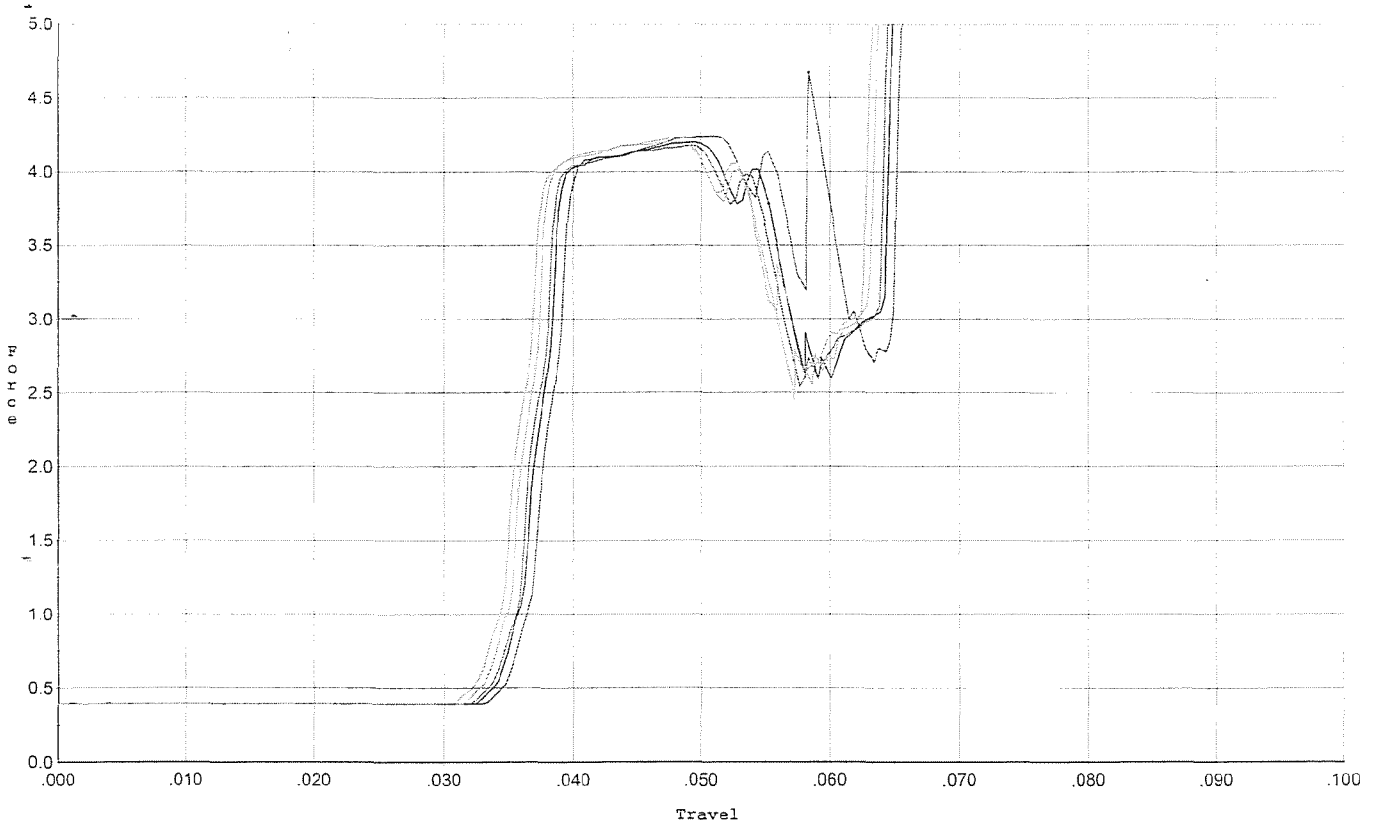
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.063	0.052	0.031	0.014	0.069		Set Trigger
2	2.907	0.051	0.031	0.015	0.063		Set Trigger
3	2.906	0.051	0.029	0.015	0.064		Set Trigger
4	2.939	0.050	0.029	0.015	0.064		Set Trigger
5	2.928	0.050	0.030	0.014	0.065		Set Trigger

A-2.94

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



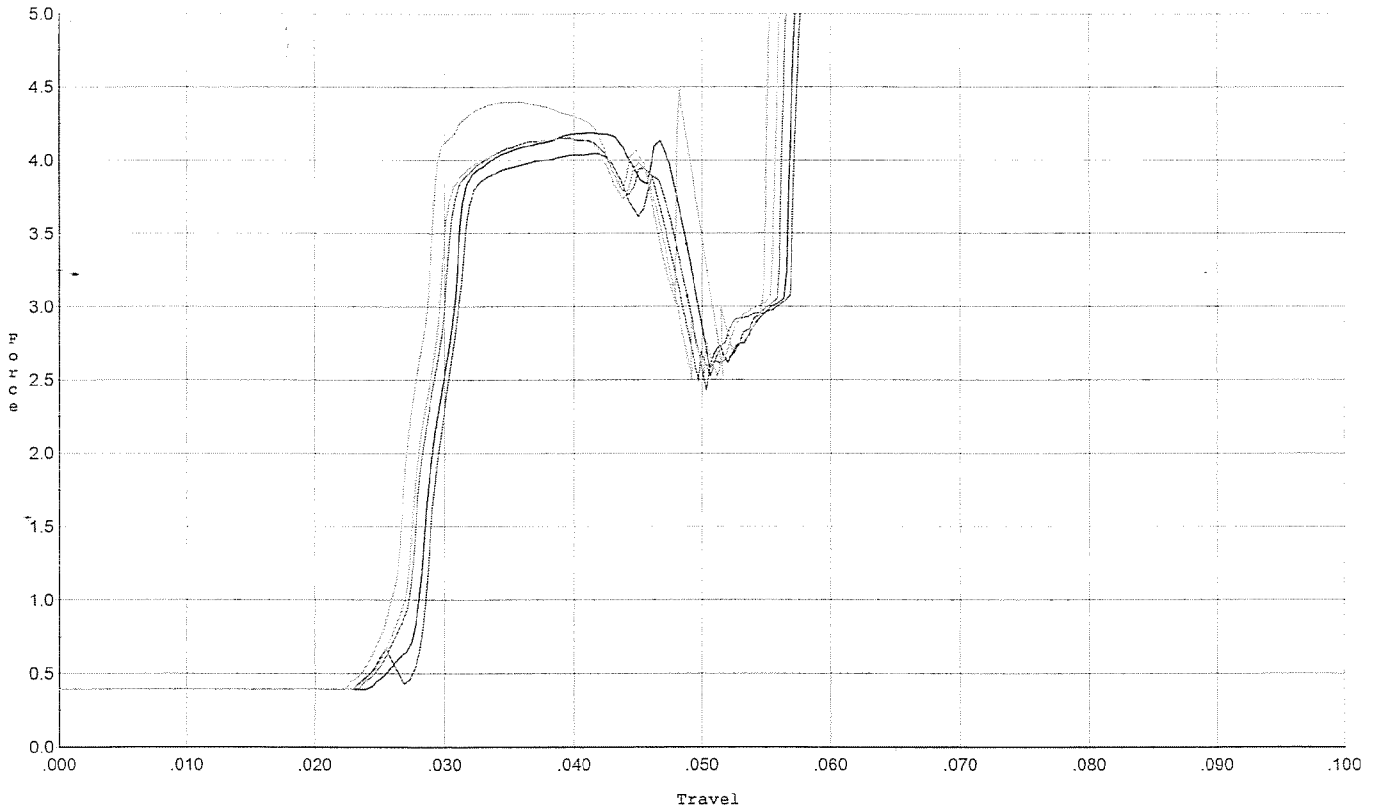
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.670	0.058	0.035	0.009	0.103		Set Trigger
2	4.198	0.055	0.035	0.013	0.091		Set Trigger
3	4.180	0.055	0.034	0.013	0.090		Set Trigger
4	4.202	0.056	0.034	0.012	0.094		Set Trigger
5	4.231	0.054	0.033	0.013	0.090		Set Trigger

A 4.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



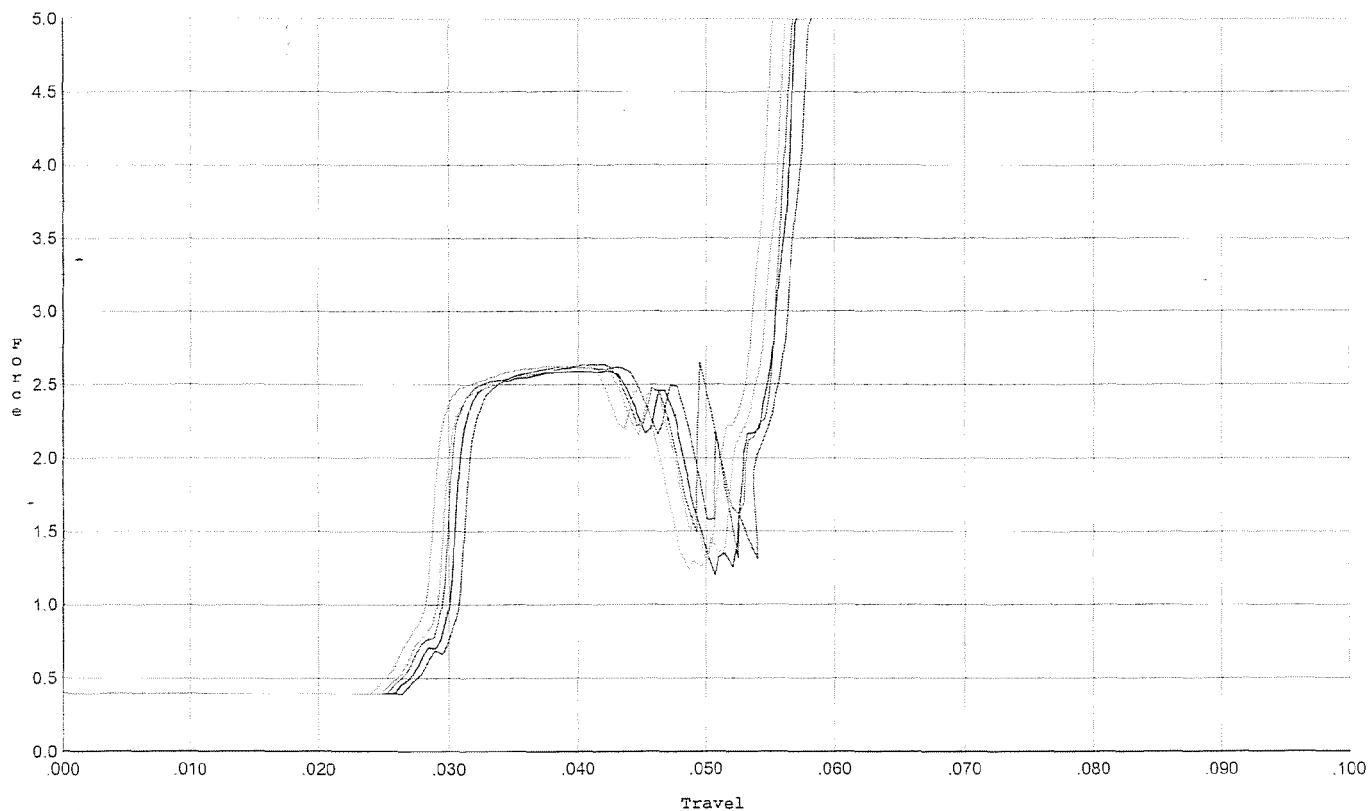
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.049	0.025	0.013	0.086		Set Trigger
2	4.186	0.049	0.027	0.012	0.090		Set Trigger
3	4.153	0.048	0.025	0.012	0.089		Set Trigger
4	4.145	0.048	0.025	0.013	0.088		Set Trigger
5	4.477	0.048	0.024	0.009	0.099		Set Trigger

A-4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/23/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



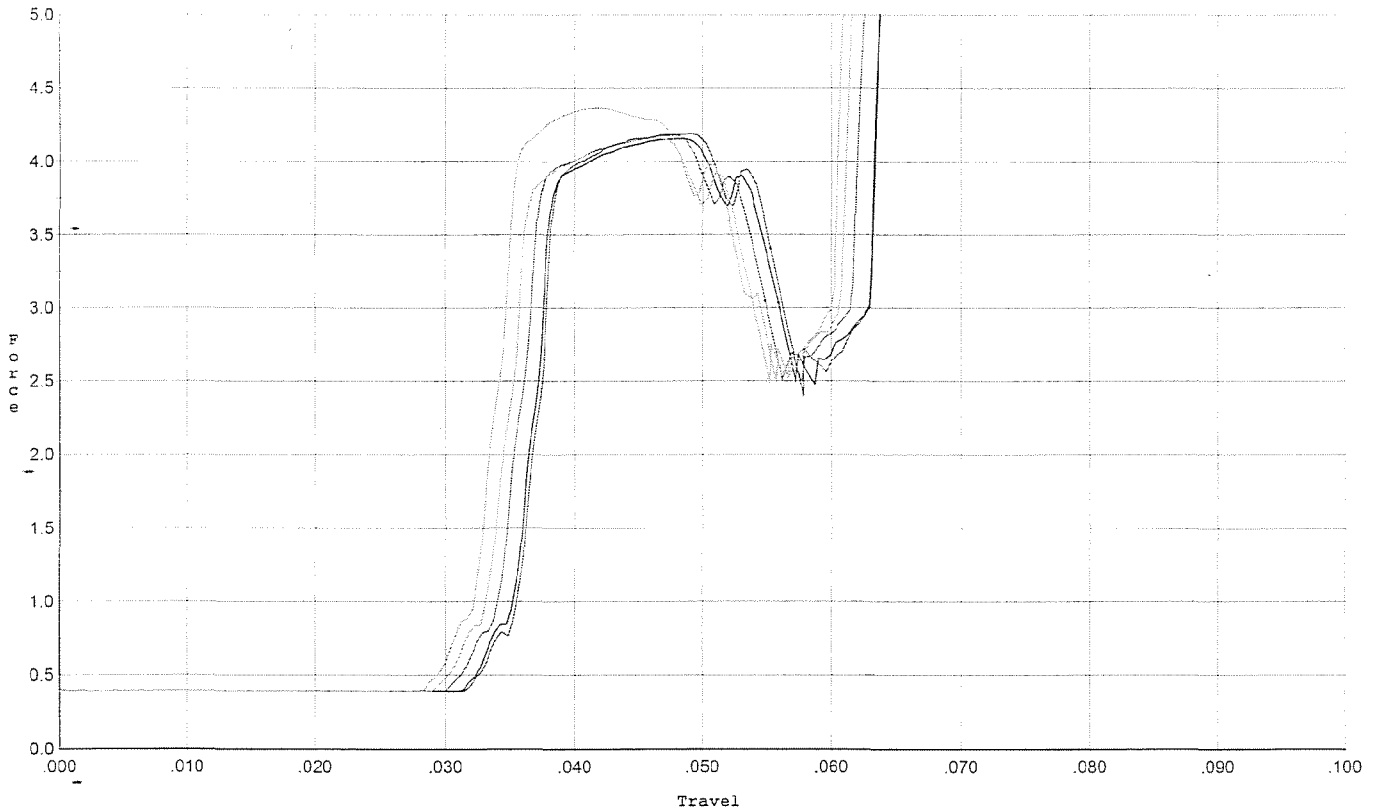
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.051	0.029	0.013	0.061		Set Trigger
2	2.591	0.048	0.028	0.015	0.056		Set Trigger
3	2.635	0.047	0.027	0.015	0.056		Set Trigger
4	2.619	0.047	0.027	0.015	0.057		Set Trigger
5	2.636	0.047	0.026	0.015	0.057		Set Trigger

A 2.62

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/23/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.191	0.055	0.032	0.012	0.091		Set Trigger
2	4.155	0.056	0.032	0.012	0.092		Set Trigger
3	4.185	0.055	0.032	0.012	0.092		Set Trigger
4	4.158	0.054	0.030	0.012	0.090		Set Trigger
5	4.364	0.054	0.029	0.011	0.098		Set Trigger

A.4.21