

6794763

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

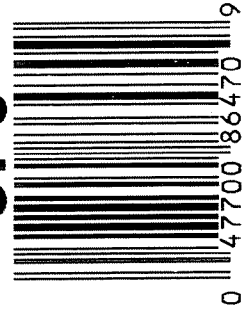
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794763

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G2794763

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		10-7-08	SP
430	ASSEMBLE TO STOCK		10-7-08	SP
440	PROOF		10-7-08	SP
460	CHECK HEADSPACE		10-7-08	SP
470	DIS-ASSEMBLE ACTION		10-7-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	10-8-08	RSL
475	DRILL AND TAP SIGHT HOLES		10-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (R)	10/10/08	SP
490	MAGNAFLUX BOLT		10/11/08	MR
500	ROLLMARK CALIBER		10/13/08	RT
520	GOFF BLAST BBL / REC		10/13/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/15	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		1-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		1-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		1-15-09	RBL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

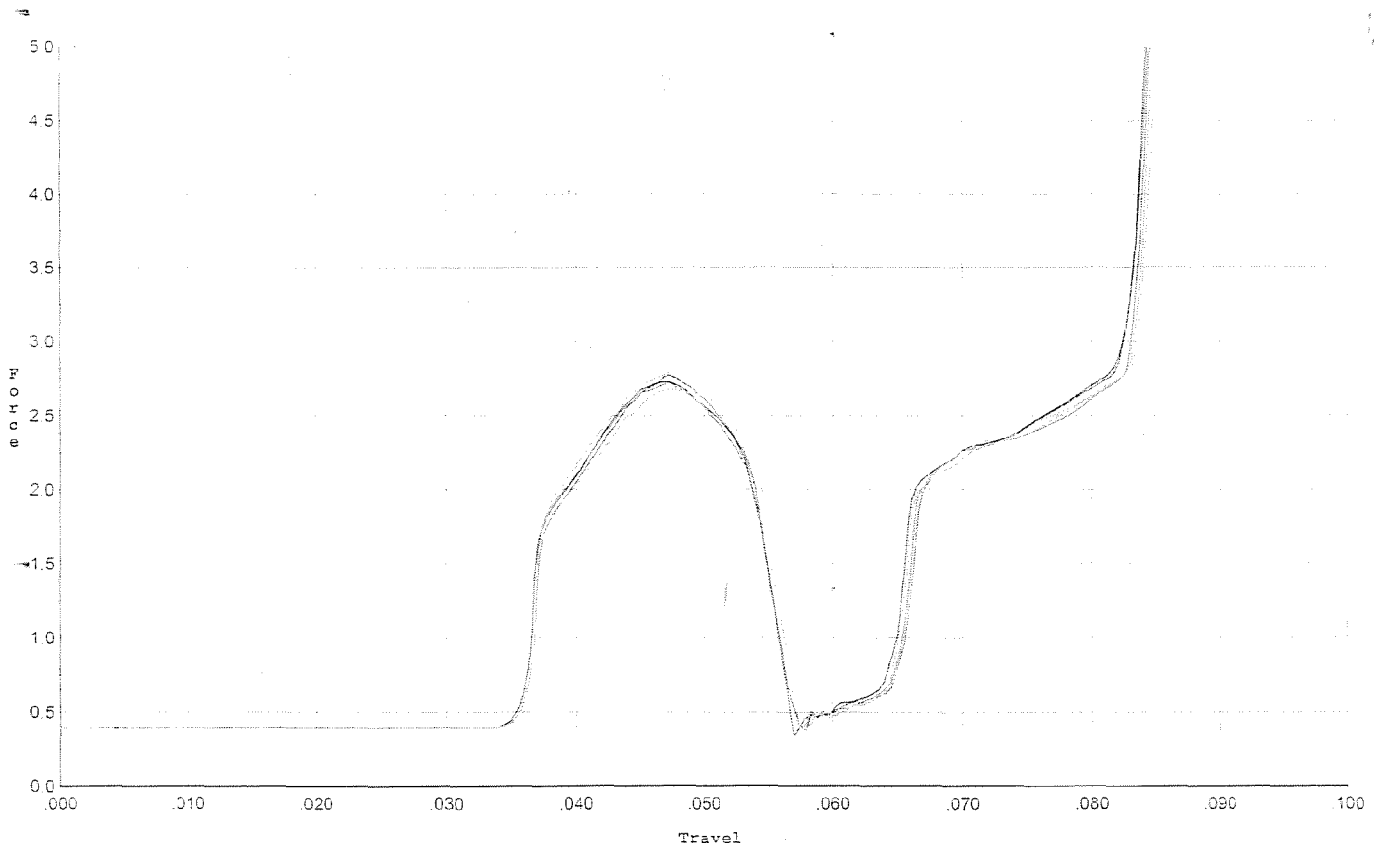
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>7</u> <u>7</u>	1-31-09	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	1-31-09	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	1-31-09	TC
	J) ASSEMBLE STOCK		1-15-09	RSM
	K) ASSEMBLE SWIVEL STUDS		1-31-09	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-26-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-26-09	WU
670	FINAL INSPECTION A) HEADSPACE		1-31-09	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.58</u> <u>2.63</u> <u>2.45</u> <u>2.55</u>	1-30-09	WU
	C) FUNCTION		1-31-09	TC
690	PACK		2/2/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



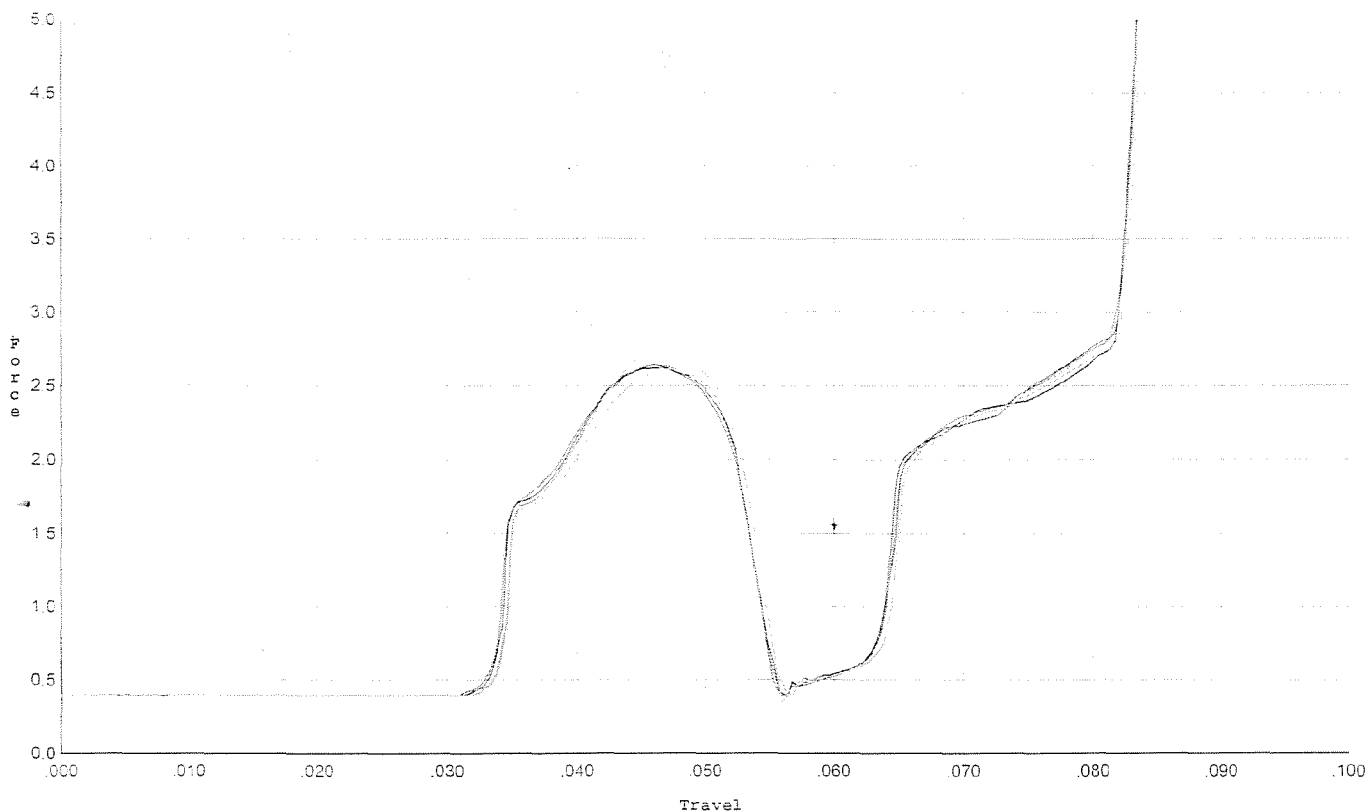
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.769	0.054	0.036	0.036	0.056		Set Trigger
2	2.727	0.054	0.036	0.036	0.056		Set Trigger
3	2.716	0.054	0.036	0.036	0.056		Set Trigger
4	2.796	0.054	0.036	0.036	0.058		Set Trigger
5	2.677	0.055	0.036	0.036	0.057		Set Trigger

A-2.73

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



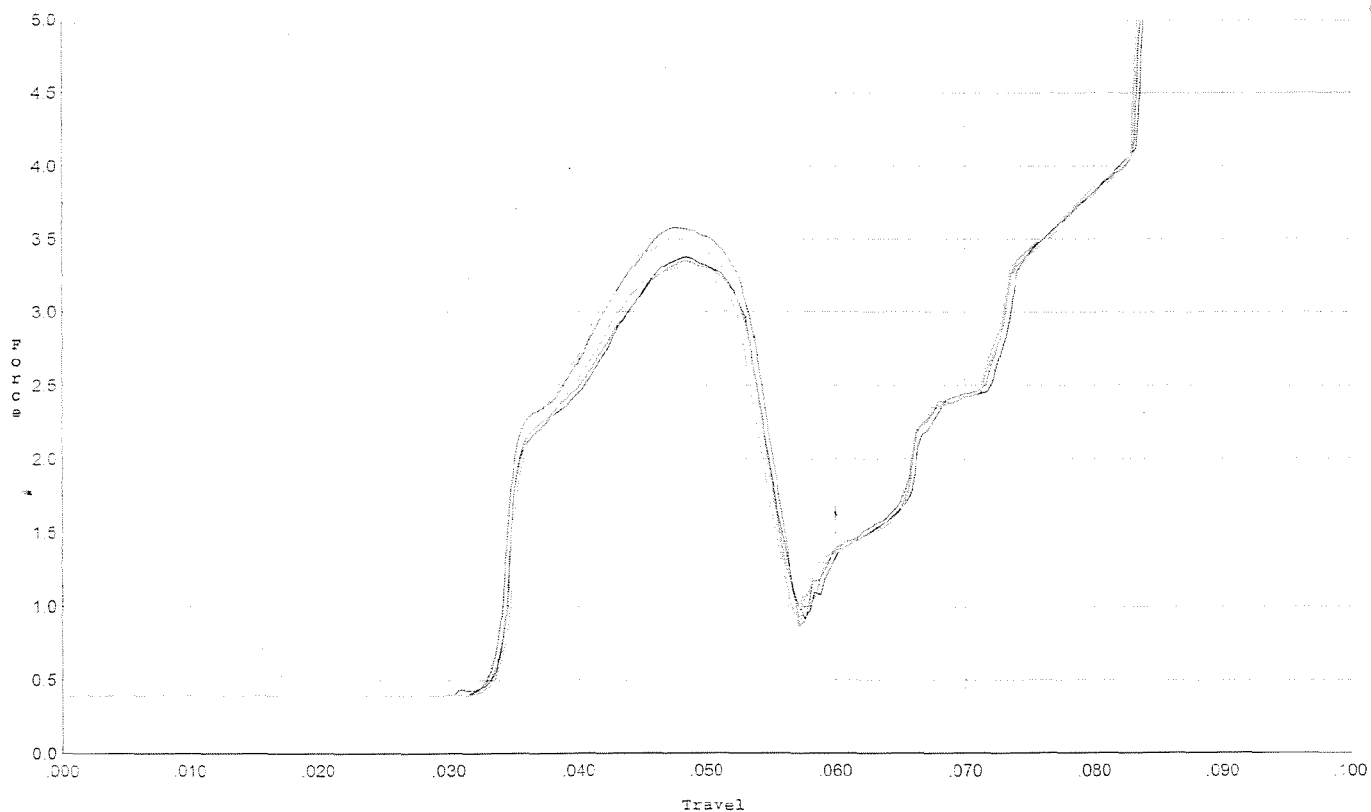
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.053	0.033	0.035	0.056		Set Trigger
2	2.620	0.052	0.034	0.035	0.055		Set Trigger
3	2.646	0.052	0.034	0.035	0.055		Set Trigger
4	2.769	0.053	0.034	0.035	0.057		Set Trigger
5	2.616	0.053	0.034	0.035	0.055		Set Trigger

2.265

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



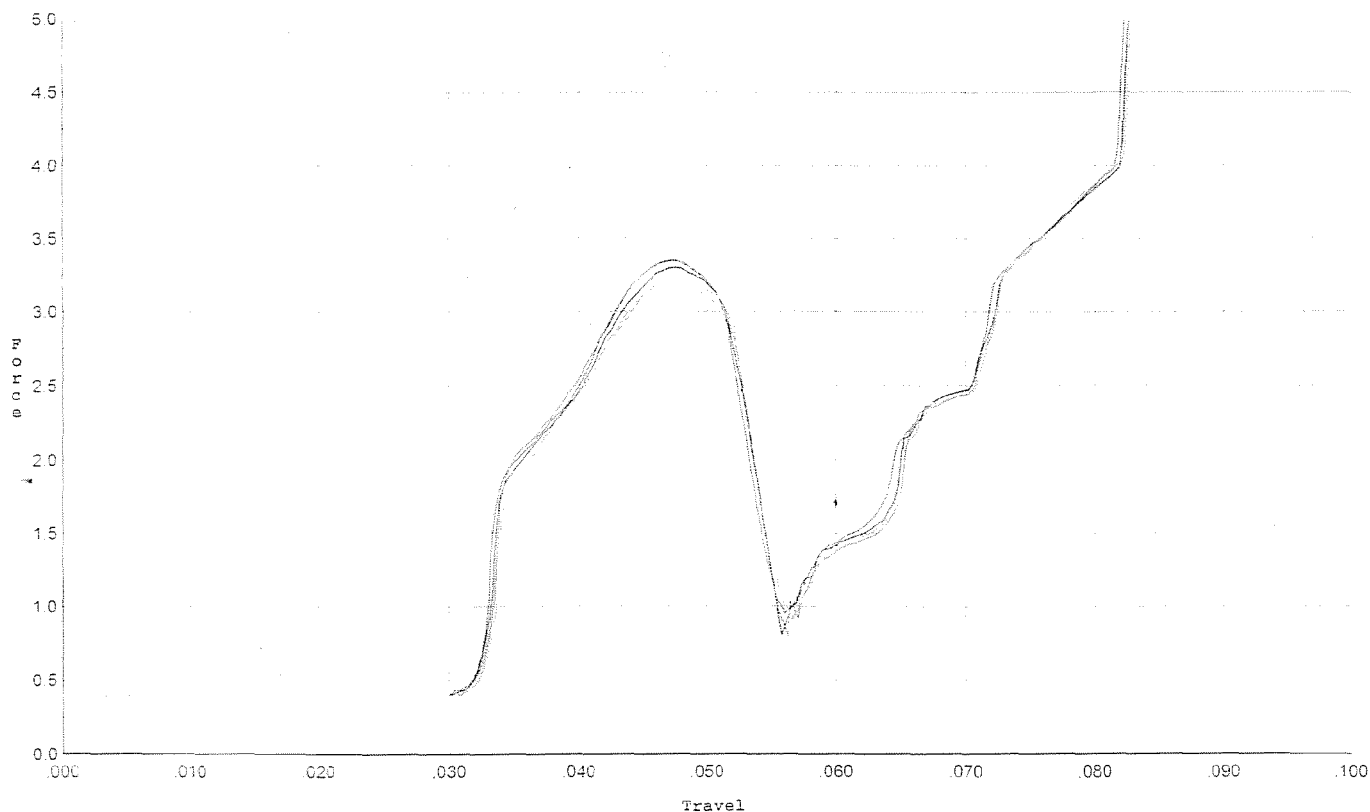
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.577	0.054	0.033	0.034	0.073		Set Trigger
2	3.374	0.053	0.034	0.034	0.068		Set Trigger
3	3.350	0.053	0.034	0.034	0.068		Set Trigger
4	3.499	0.053	0.034	0.034	0.070		Set Trigger
5	3.303	0.052	0.034	0.035	0.066		Set Trigger

A.3.42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



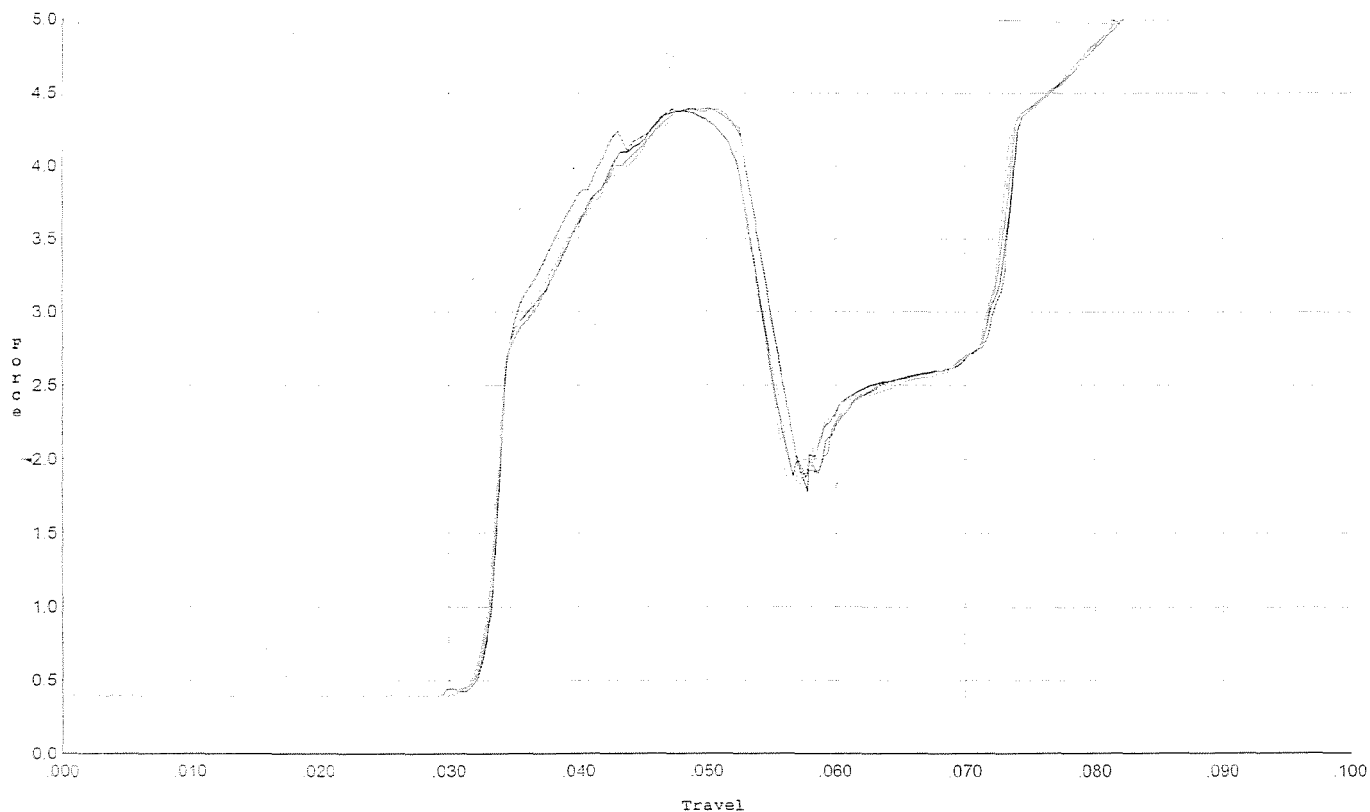
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.346	0.052	0.032	0.034	0.066		Set Trigger
2	3.299	0.053	0.032	0.034	0.067		Se: Trigger
3	3.353	0.052	0.033	0.034	0.067		Set Trigger
4	3.208	0.052	0.033	0.034	0.065		Se: Trigger
5	3.242	0.052	0.033	0.034	0.065		Se: Trigger

A.3.29

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



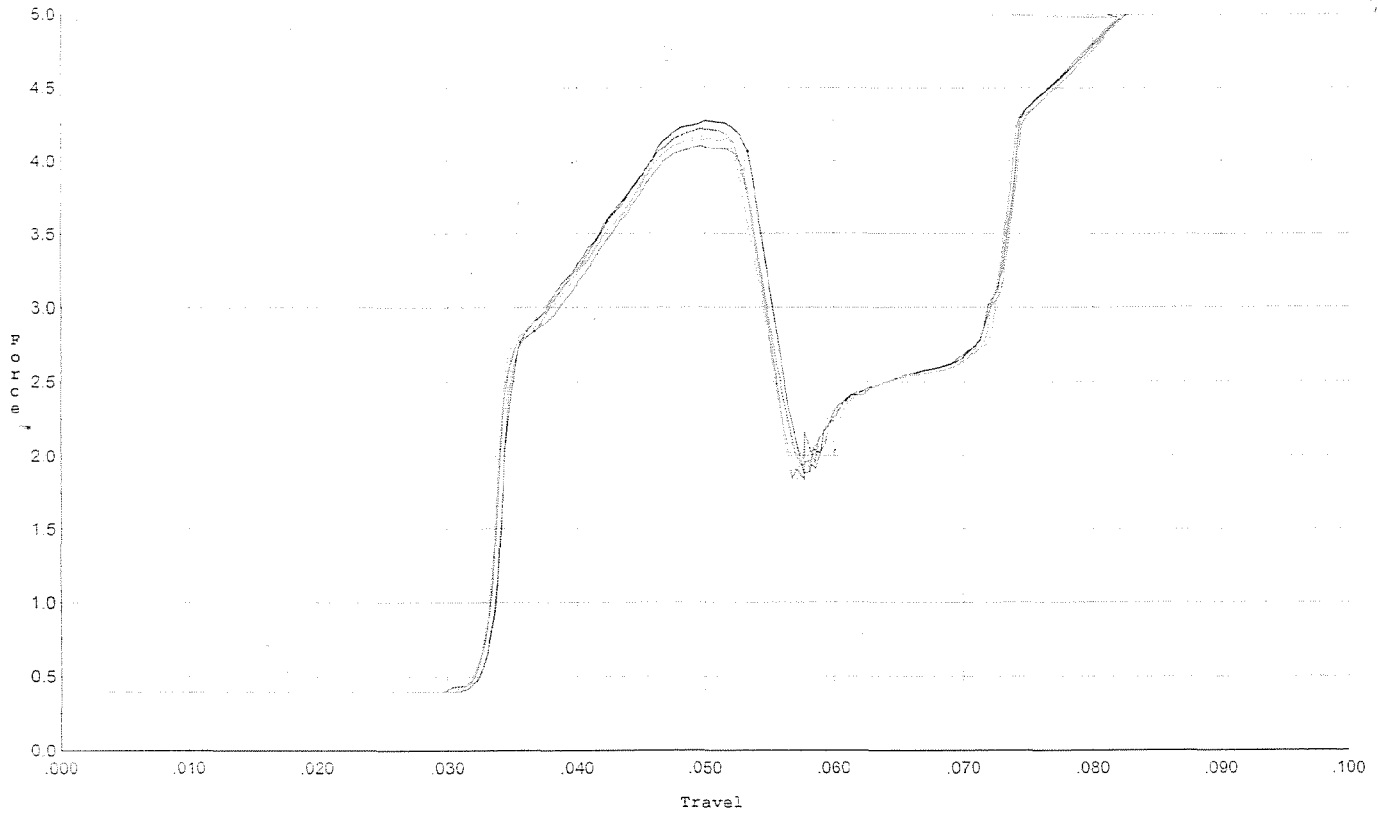
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.396	0.053	0.032	0.033	0.091		Set Trigger
2	4.375	0.052	0.033	0.033	0.088		Set Trigger
3	4.392	0.053	0.032	0.033	0.089		Set Trigger
4	4.271	0.053	0.032	0.033	0.088		Set Trigger
5	4.324	0.052	0.032	0.033	0.088		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



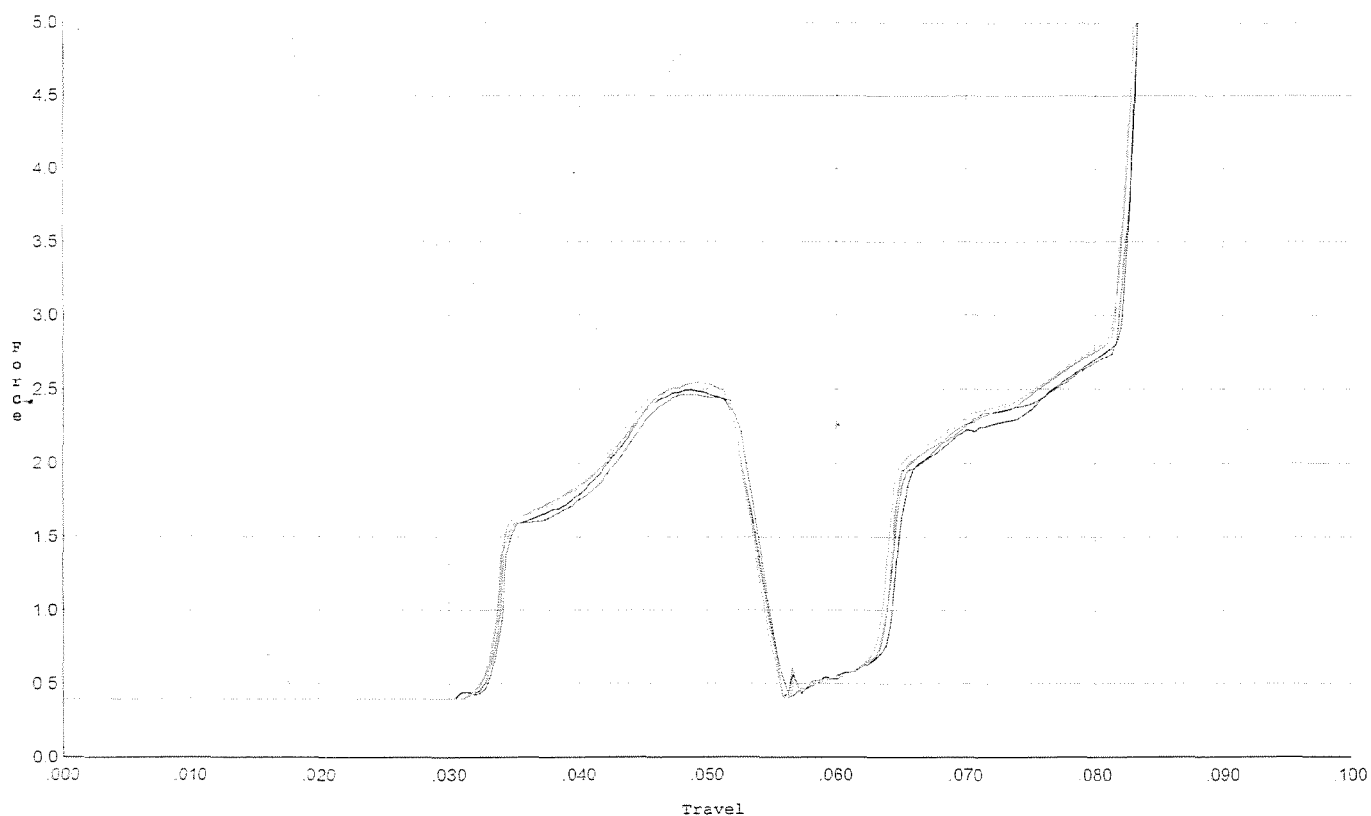
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.053	0.032	0.033	0.086		Set Trigger
2	4.274	0.053	0.033	0.033	0.087		Set Trigger
3	4.098	0.053	0.033	0.033	0.084		Set Trigger
4	4.144	0.054	0.032	0.033	0.087		Set Trigger
5	4.172	0.053	0.032	0.033	0.085		Set Trigger

7.4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/5/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



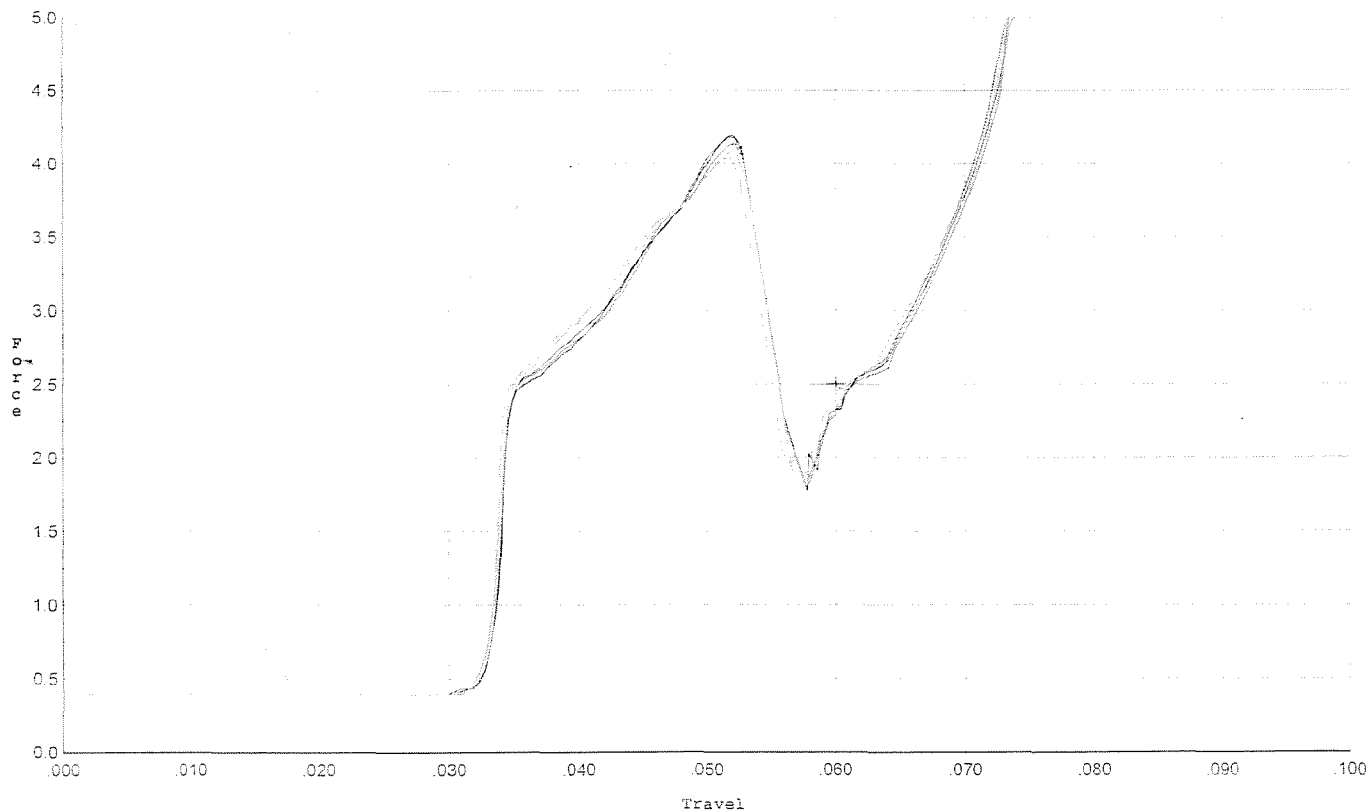
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.053	0.033	0.035	0.053		Set Trigger
2	2.493	0.054	0.033	0.035	0.054		Set Trigger
3	2.553	0.052	0.033	0.035	0.053		Set Trigger
4	2.550	0.052	0.033	0.035	0.053		Set Trigger
5	2.550	0.052	0.033	0.035	0.053		Set Trigger

F-252

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/5/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.053	0.033	0.024	0.080		Set Trigger
2	4.193	0.053	0.033	0.024	0.079		Set Trigger
3	4.133	0.053	0.033	0.024	0.079		Set Trigger
4	4.038	0.053	0.032	0.024	0.079		Set Trigger
5	4.073	0.053	0.032	0.024	0.081		Set Trigger

A-4.12