

66794766

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

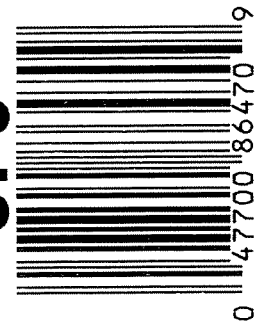
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794766

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 679 4766

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/9/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/3	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-24-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

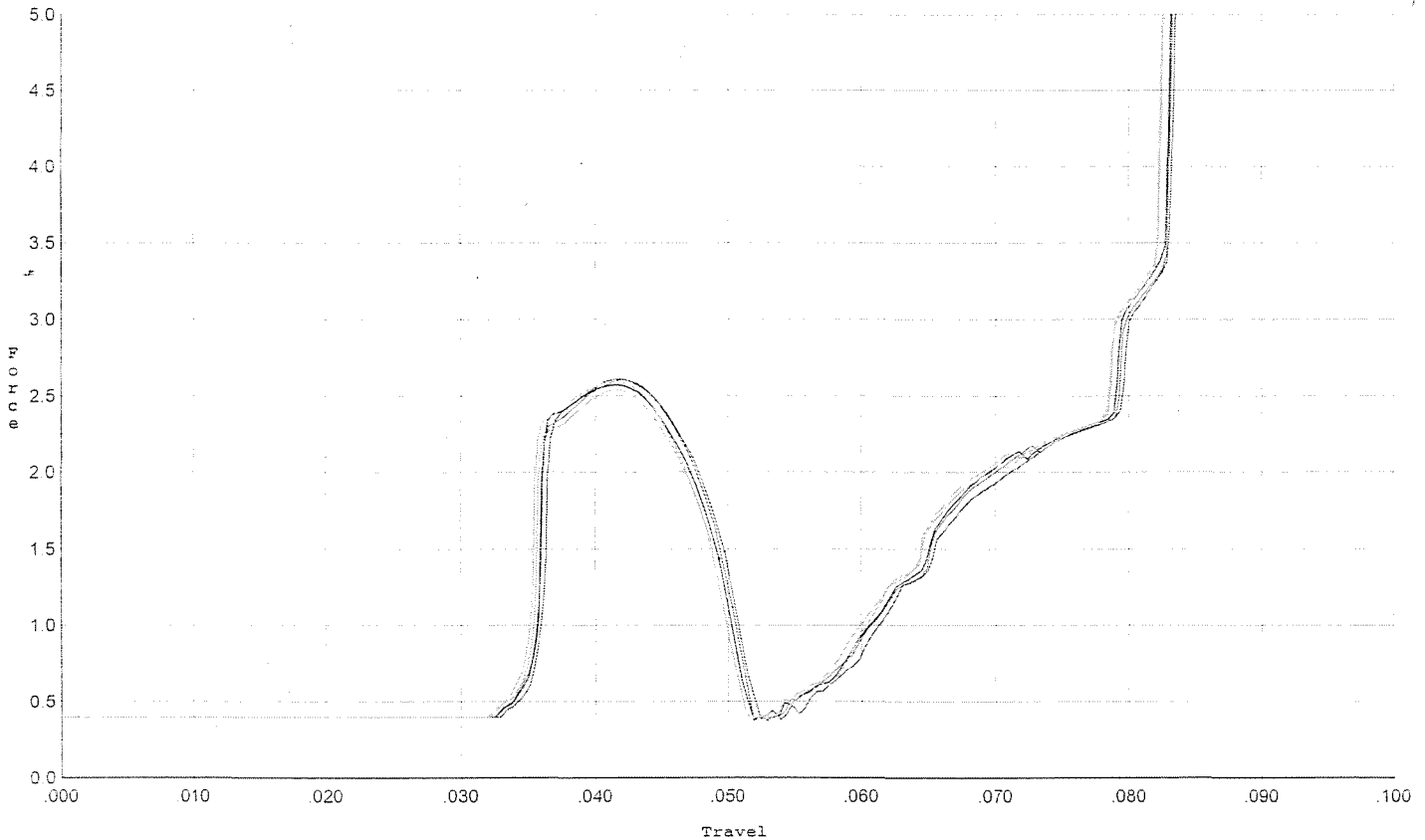
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	12-16-08	L N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	12-16-08	L N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-16-08	L N.
	J) ASSEMBLE STOCK		11-24-08	T.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	L N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	12-15-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	RBN
670	FINAL INSPECTION A) HEADSPACE		12-16-08	L N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.40</u> <u>2.41</u> <u>2.35</u> <u>2.32</u>	12-15-08	TL
	C) FUNCTION		12-16-08	L N.
690	PACK		12-18-08	RBN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



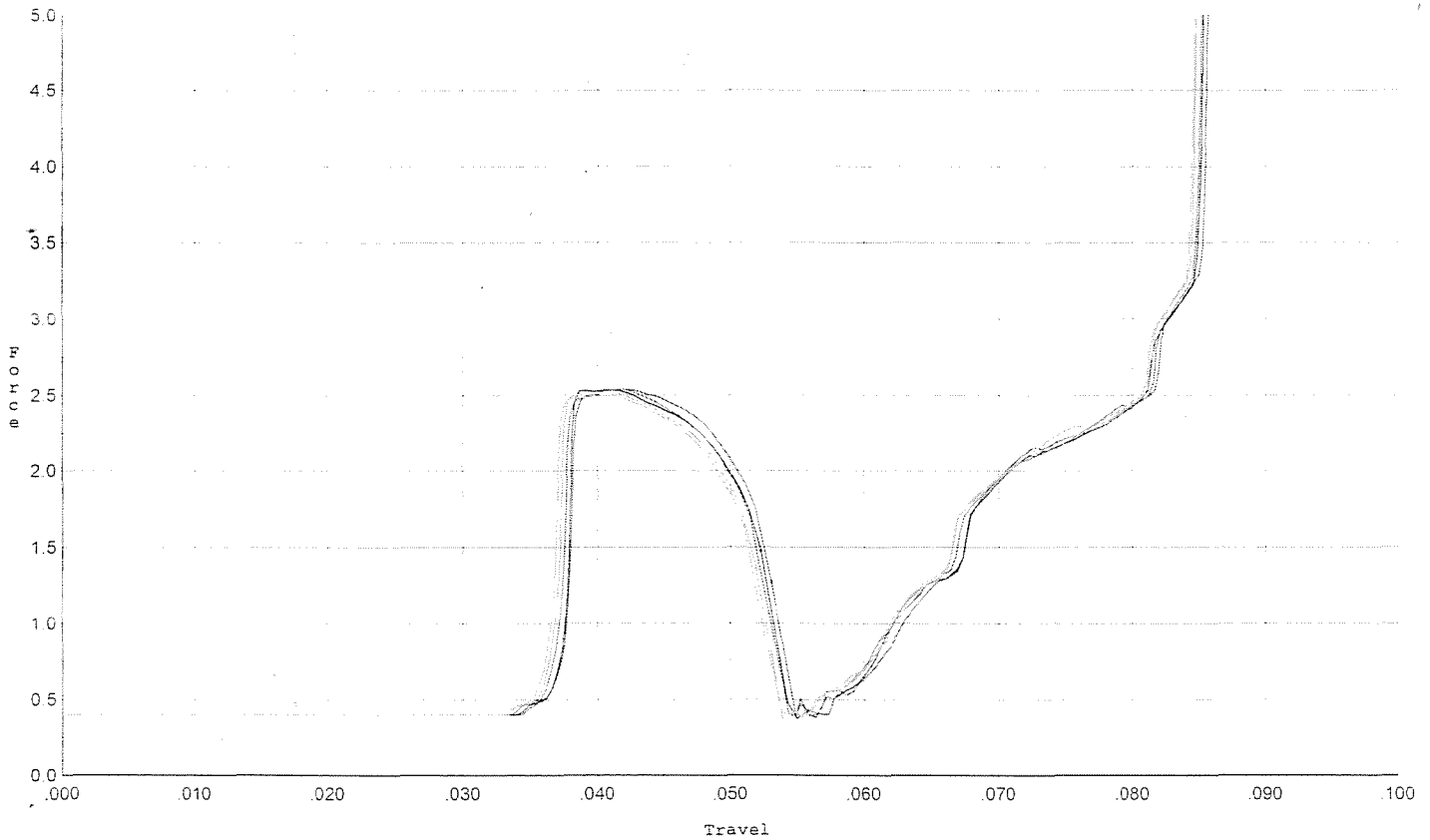
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.611	0.050	0.035	0.037	0.047		Set Trigger
2	2.573	0.049	0.034	0.037	0.046		Set Trigger
3	2.609	0.050	0.034	0.037	0.047		Set Trigger
4	2.540	0.049	0.034	0.038	0.045		Set Trigger
5	2.598	0.049	0.034	0.037	0.046		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



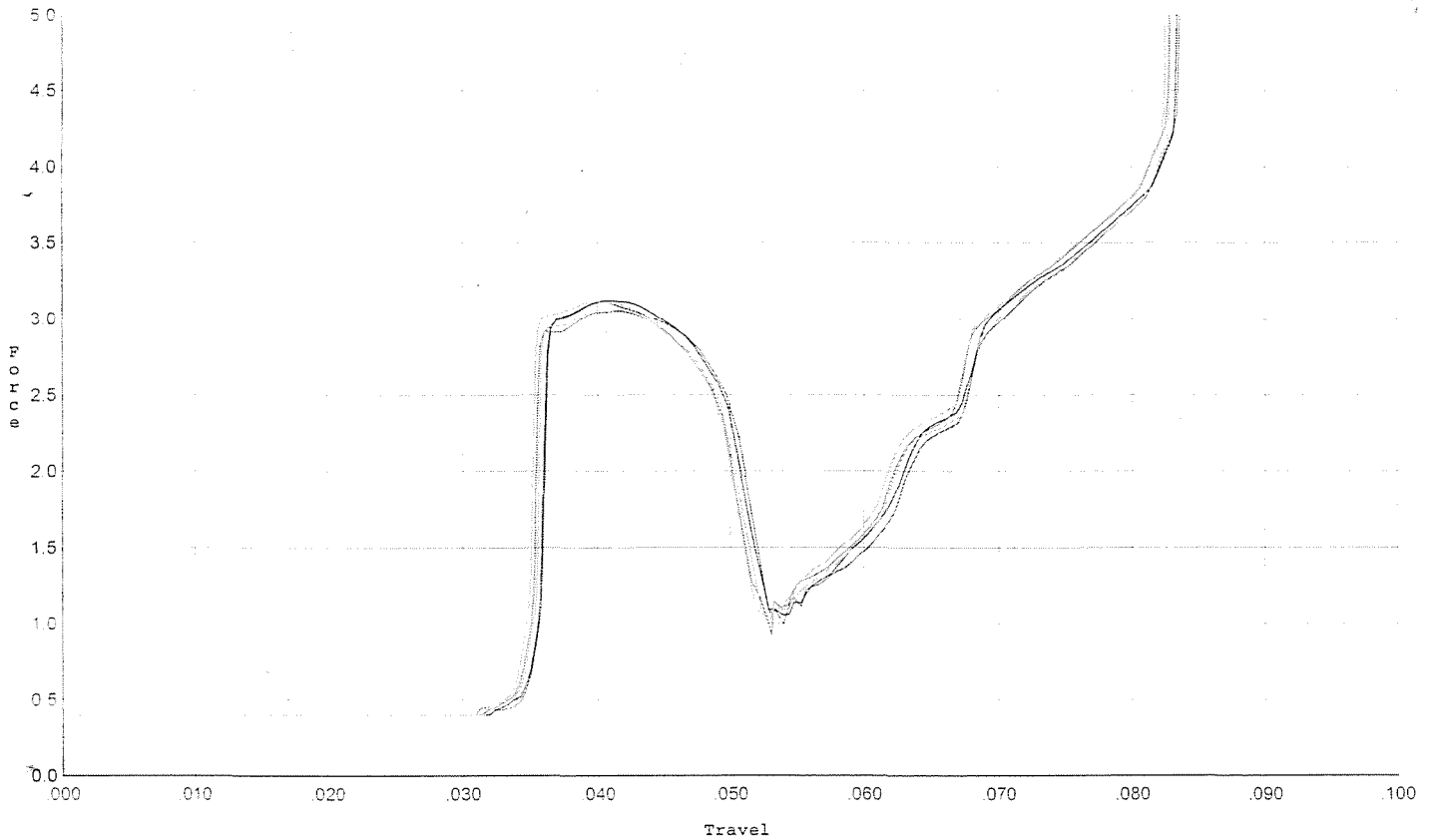
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.053	0.037	0.038	0.050		Set Trigger
2	2.534	0.052	0.037	0.038	0.049		Set Trigger
3	2.539	0.053	0.036	0.038	0.050		Set Trigger
4	2.500	0.051	0.036	0.037	0.048		Set Trigger
5	2.525	0.052	0.036	0.037	0.049		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



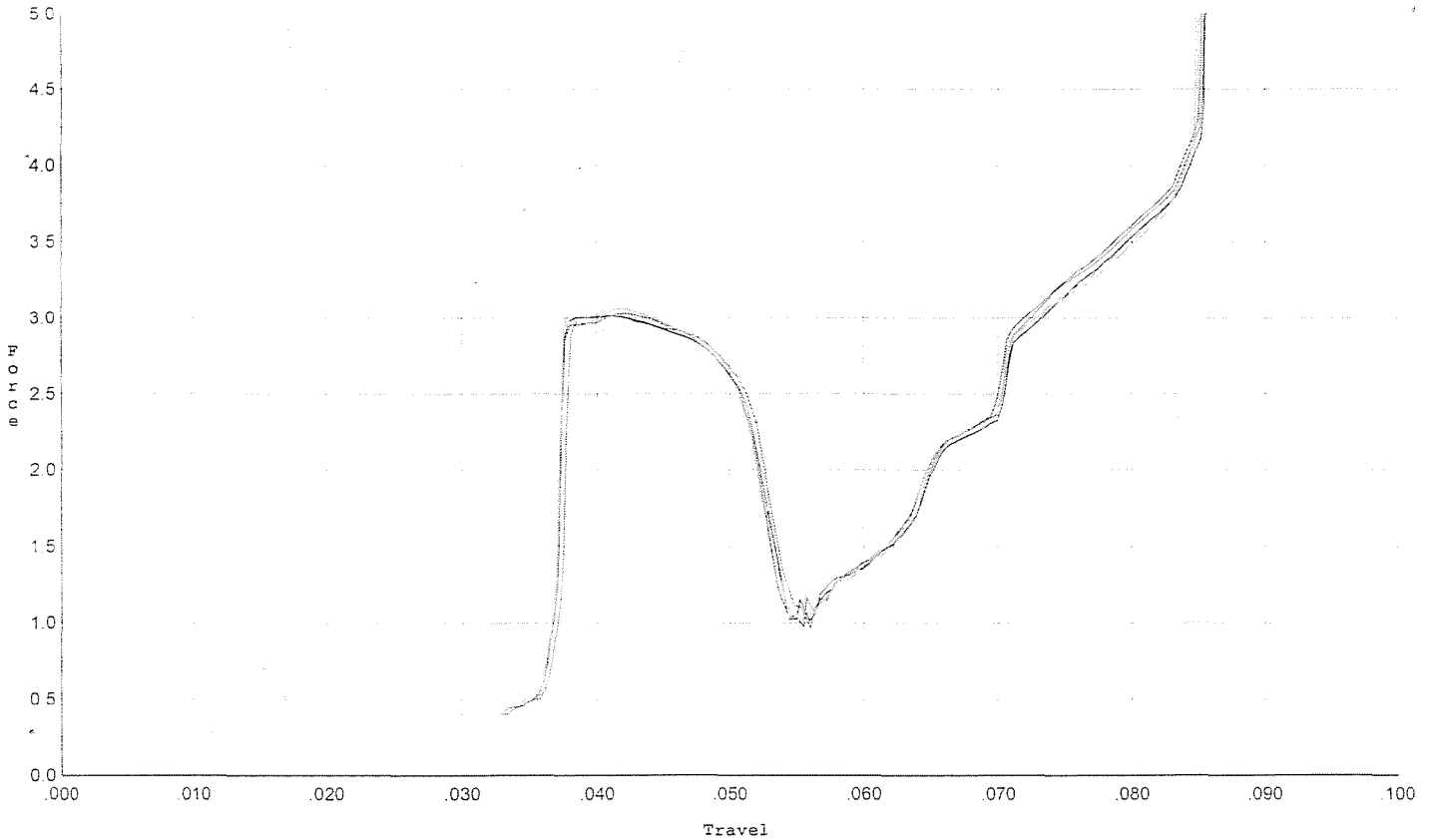
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.108	0.051	0.035	0.036	0.058		Set Trigger
2	3.120	0.050	0.035	0.036	0.057		Set Trigger
3	3.050	0.049	0.034	0.036	0.056		Set Trigger
4	3.058	0.051	0.035	0.036	0.058		Set Trigger
5	3.111	0.050	0.034	0.035	0.058		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



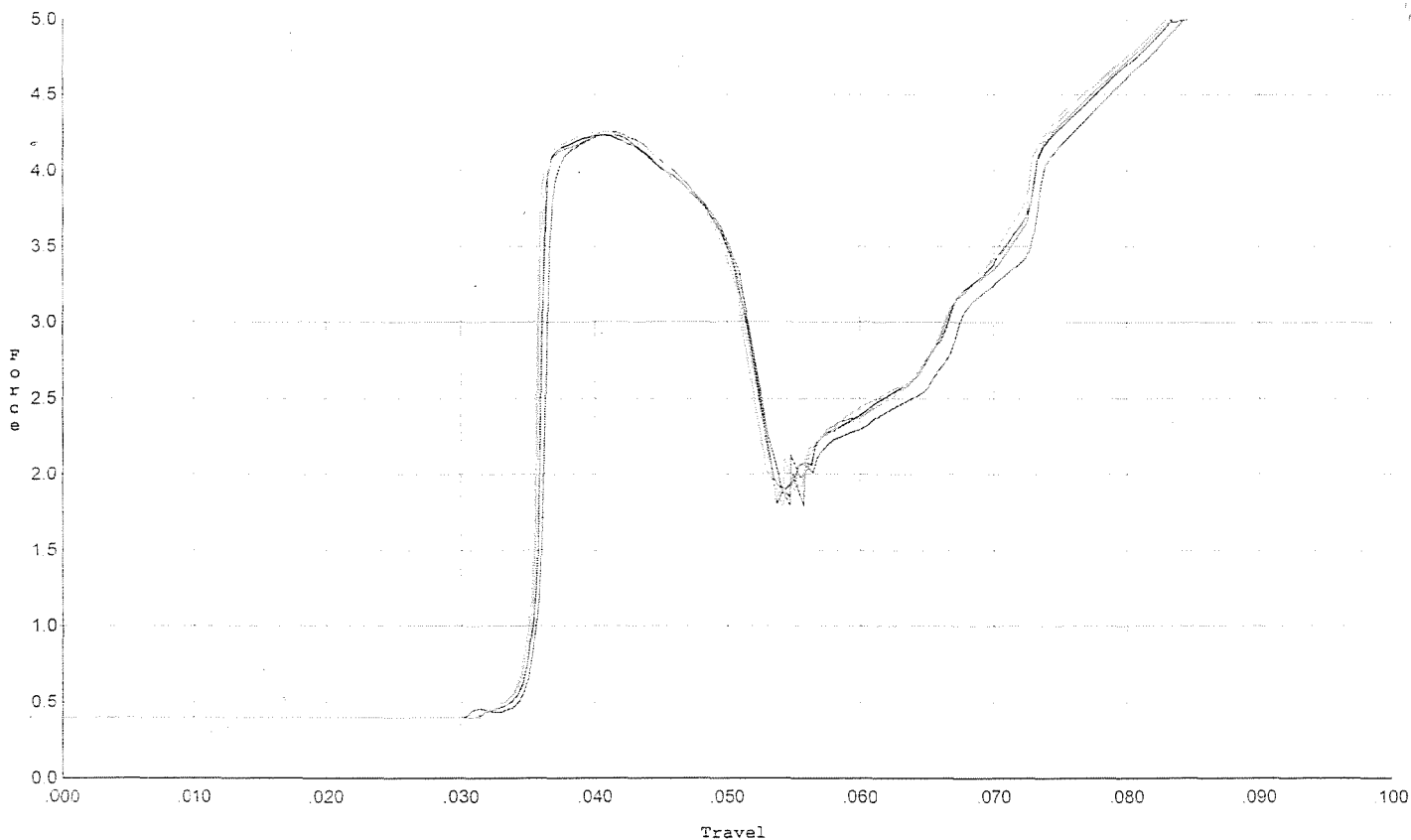
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.012	0.052	0.036	0.037	0.057		Set Trigger
2	3.017	0.053	0.036	0.037	0.059		Set Trigger
3	3.030	0.052	0.036	0.037	0.058		Set Trigger
4	3.061	0.052	0.036	0.037	0.059		Set Trigger
5	3.070	0.051	0.036	0.037	0.058		Set Trigger

Aug 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



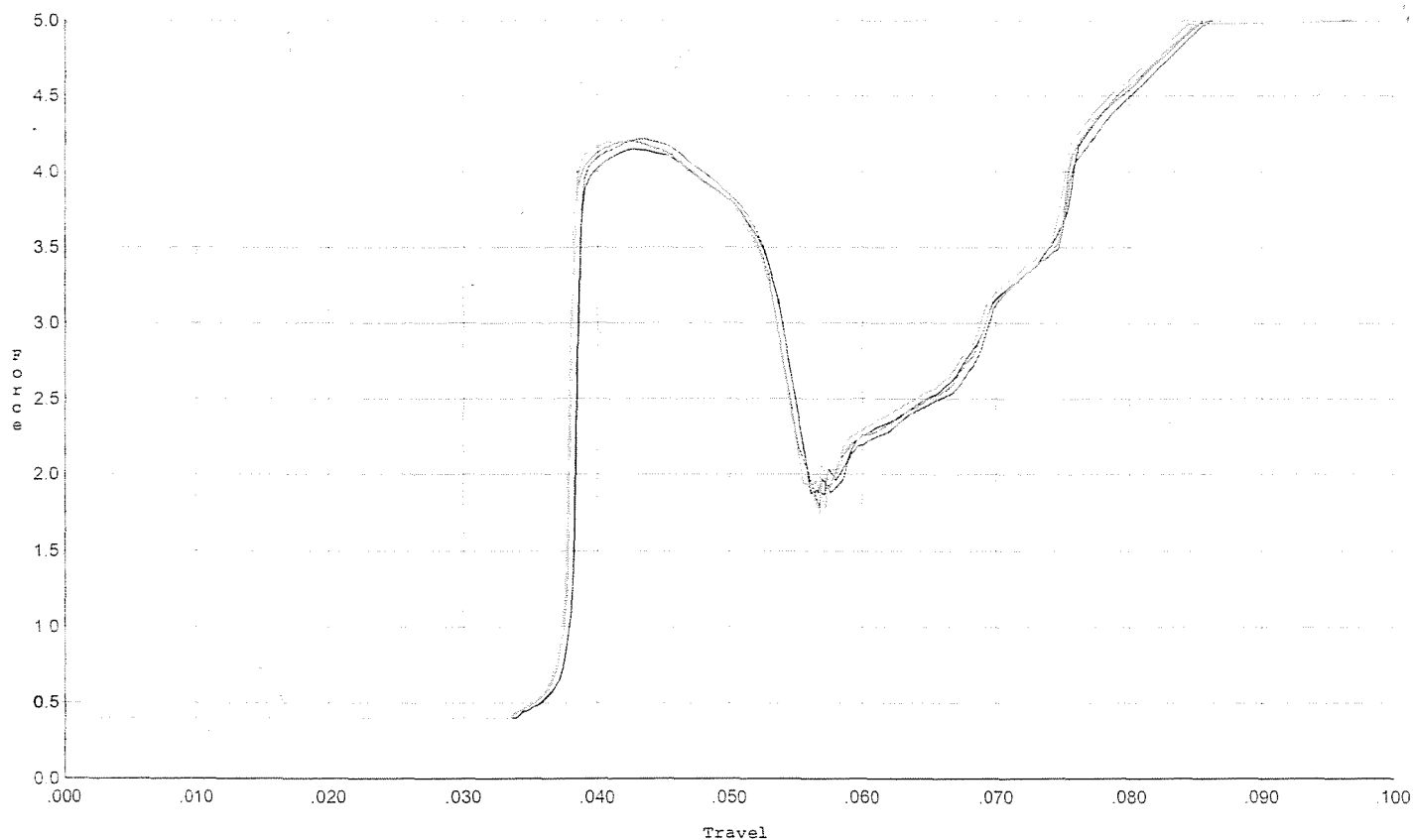
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.233	0.051	0.035	0.036	0.076		Set Trigger
2	4.231	0.051	0.035	0.036	0.077		Set Trigger
3	4.256	0.051	0.035	0.036	0.077		Set Trigger
4	4.237	0.051	0.034	0.035	0.076		Set Trigger
5	4.253	0.052	0.034	0.035	0.079		Set Trigger

Avg 4.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



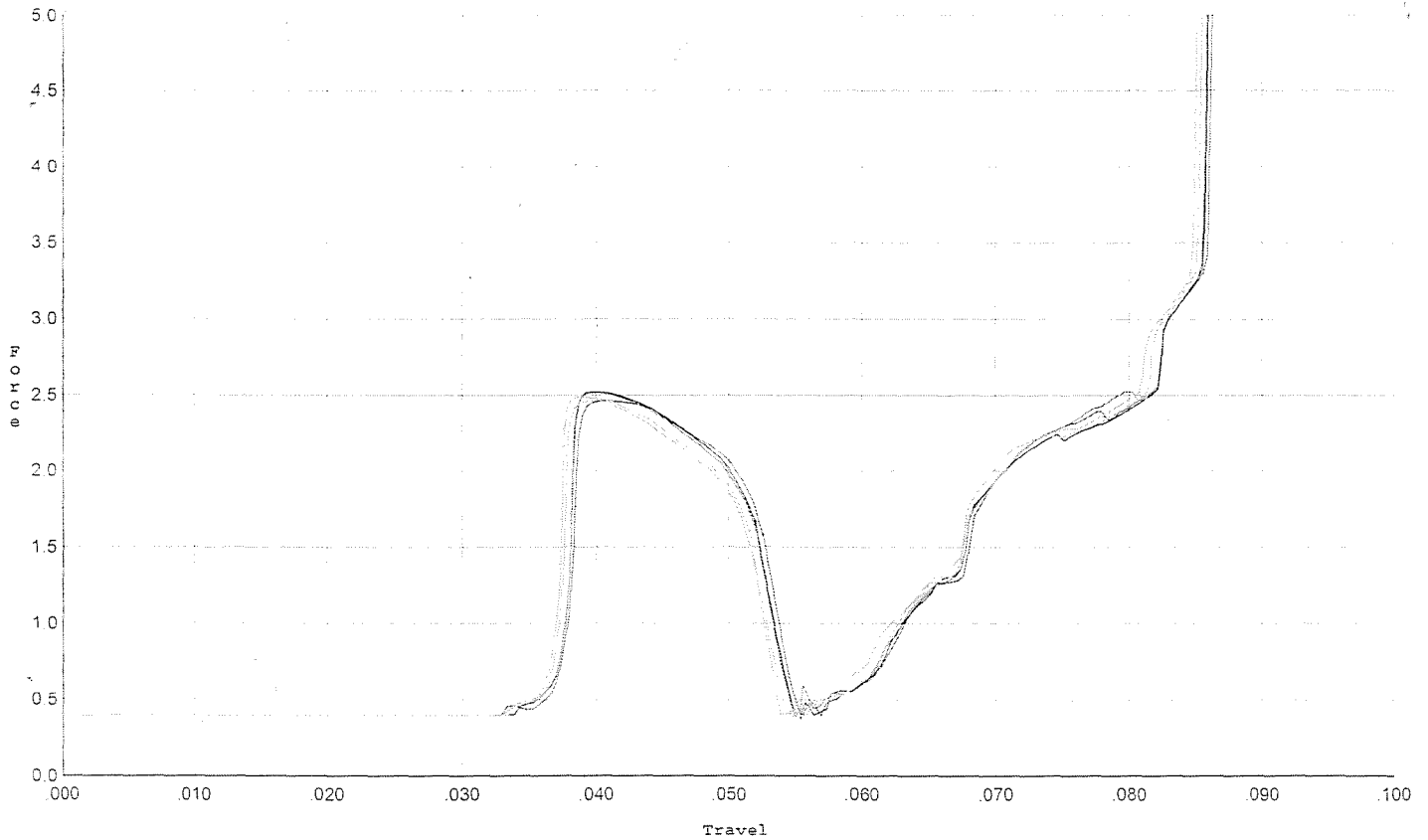
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.054	0.037	0.037	0.078		Set Trigger
2	4.147	0.054	0.037	0.037	0.077		Set Trigger
3	4.202	0.053	0.037	0.037	0.077		Set Trigger
4	4.202	0.053	0.037	0.037	0.077		Set Trigger
5	4.201	0.053	0.037	0.037	0.078		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



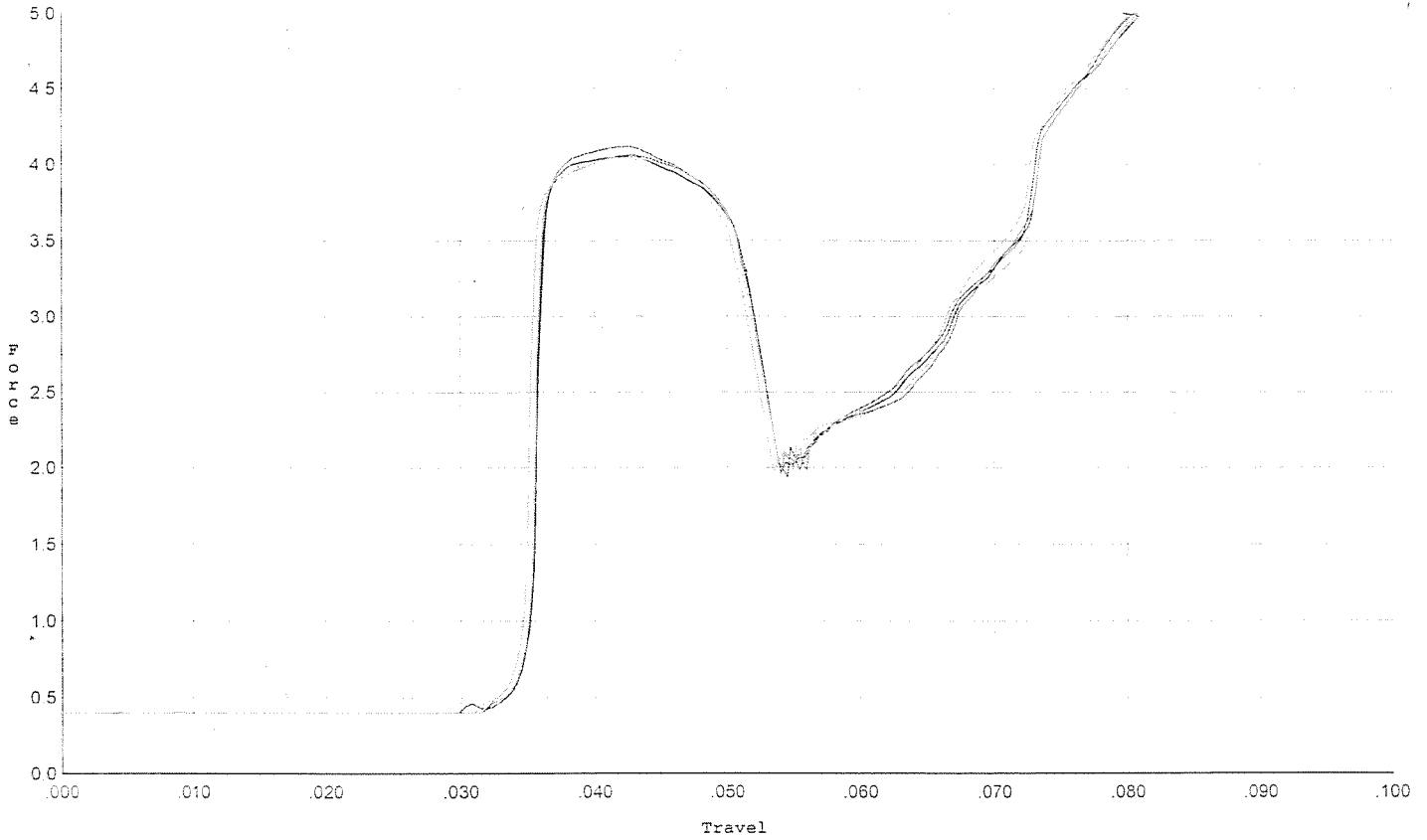
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.464	0.053	0.033	0.038	0.048		Set Trigger
2	2.521	0.052	0.037	0.038	0.048		Set Trigger
3	2.518	0.052	0.037	0.038	0.048		Set Trigger
4	2.467	0.052	0.037	0.038	0.047		Set Trigger
5	2.488	0.052	0.036	0.037	0.047		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/21/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.115	0.051	0.034	0.035	0.079		Set Trigger
2	4.050	0.052	0.034	0.035	0.078		Set Trigger
3	4.061	0.052	0.034	0.035	0.079		Set Trigger
4	4.048	0.052	0.034	0.035	0.079		Set Trigger
5	4.046	0.051	0.034	0.035	0.078		Set Trigger

Aug 4.06