

G6794774

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



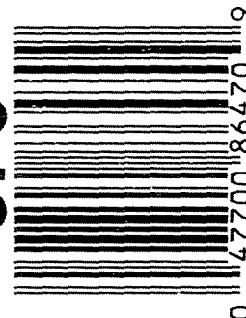
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794774

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794774

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	11-4-08	BN
475	DRILL AND TAP SIGHT HOLES	QUAD OPERATOR	11-4-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	KB
490	MAGNAFLUX BOLT		11/3/08	RR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DC
542	APPLY COATINGS (BARREL ACTION)		11-8-08	cu
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

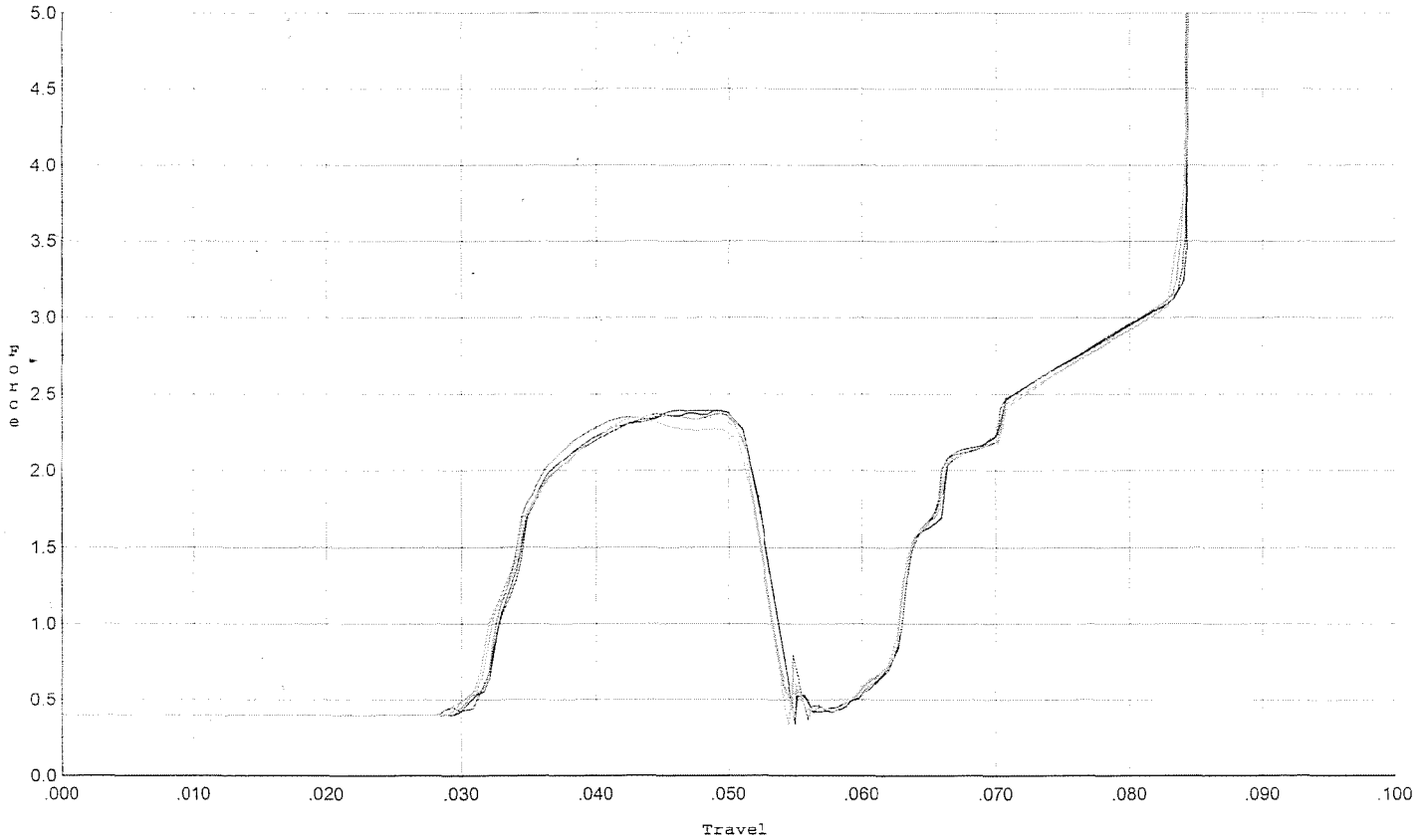
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-16-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	12-16-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	12-16-08	L.N.
	J) ASSEMBLE STOCK		11-19-08	L.N.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	TC
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	R.N.
670	FINAL INSPECTION A) HEADSPACE		12-16-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.77</u> <u>2.79</u> <u>2.80</u> <u>2.73</u>	12-15-08	TC
	C) FUNCTION		12-16-08	L.N.
690	PACK		1/6/09	F.N.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



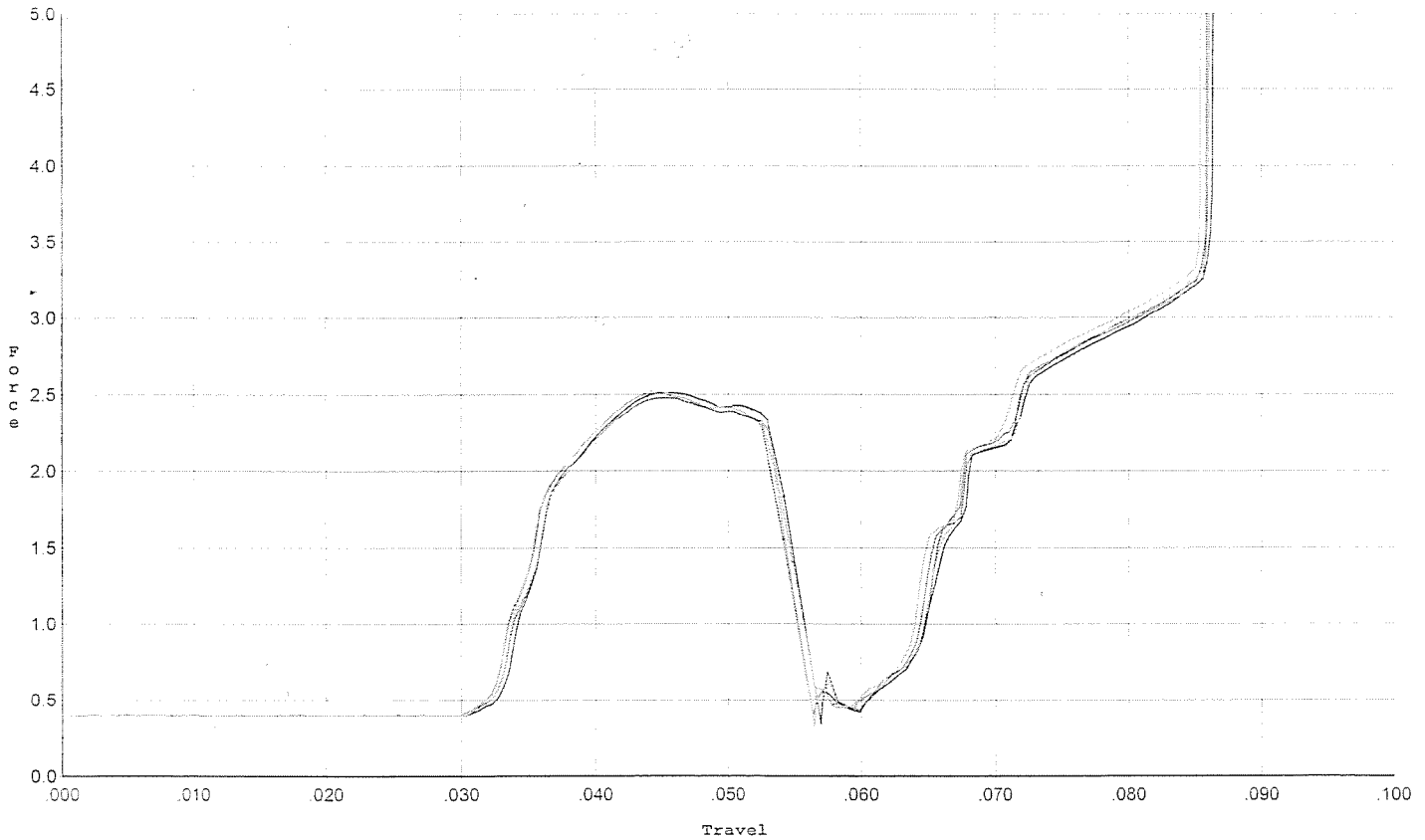
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.395	0.052	0.031	0.036	0.055		Set Trigger
2	2.394	0.052	0.032	0.036	0.055		Set Trigger
3	2.374	0.051	0.032	0.036	0.054		Set Trigger
4	2.360	0.051	0.031	0.037	0.054		Set Trigger
5	2.325	0.052	0.031	0.037	0.054		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



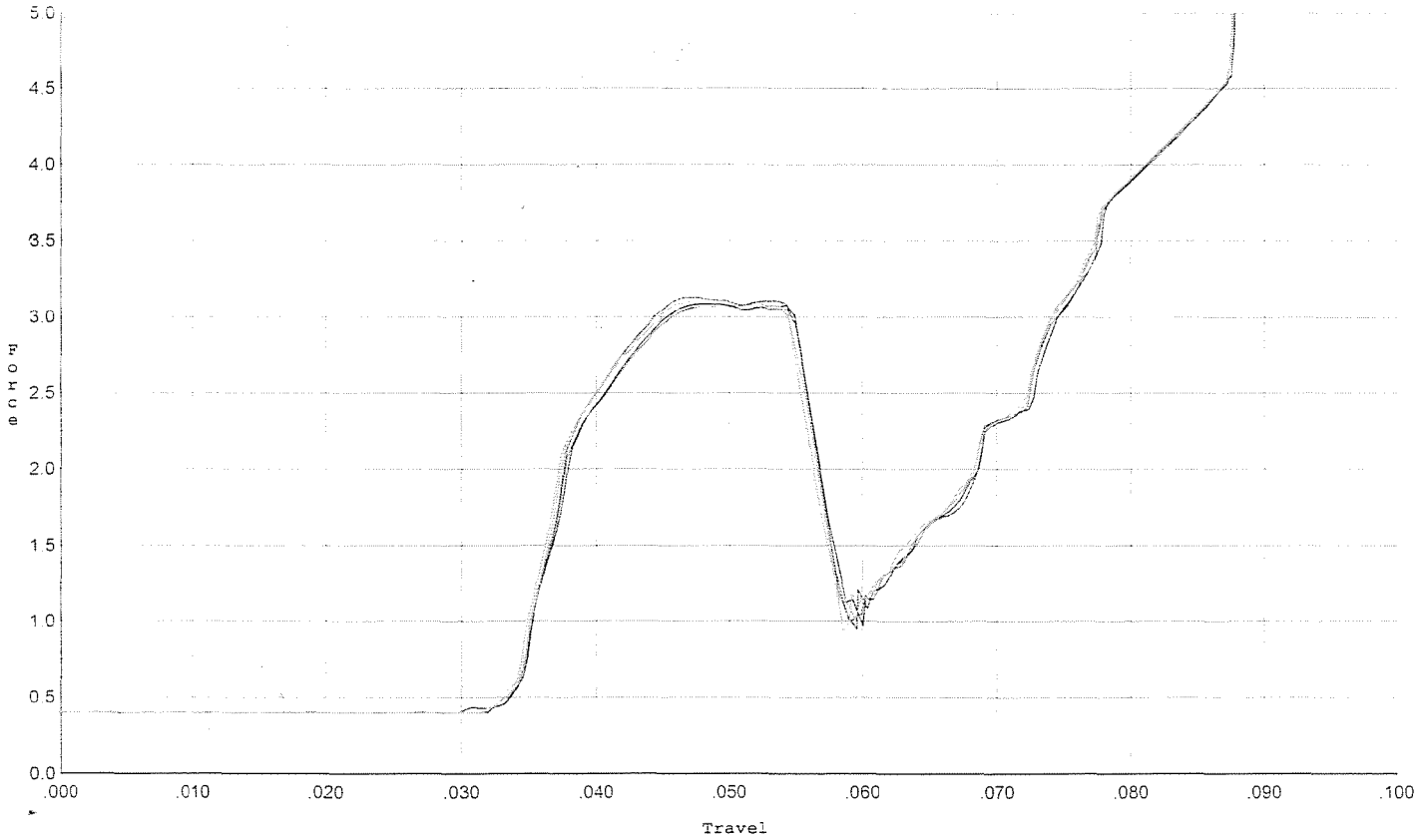
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.476	0.055	0.033	0.036	0.059		Set Trigger
2	2.511	0.054	0.033	0.036	0.059		Set Trigger
3	2.507	0.054	0.033	0.036	0.059		Set Trigger
4	2.502	0.055	0.033	0.036	0.059		Set Trigger
5	2.520	0.053	0.033	0.036	0.058		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



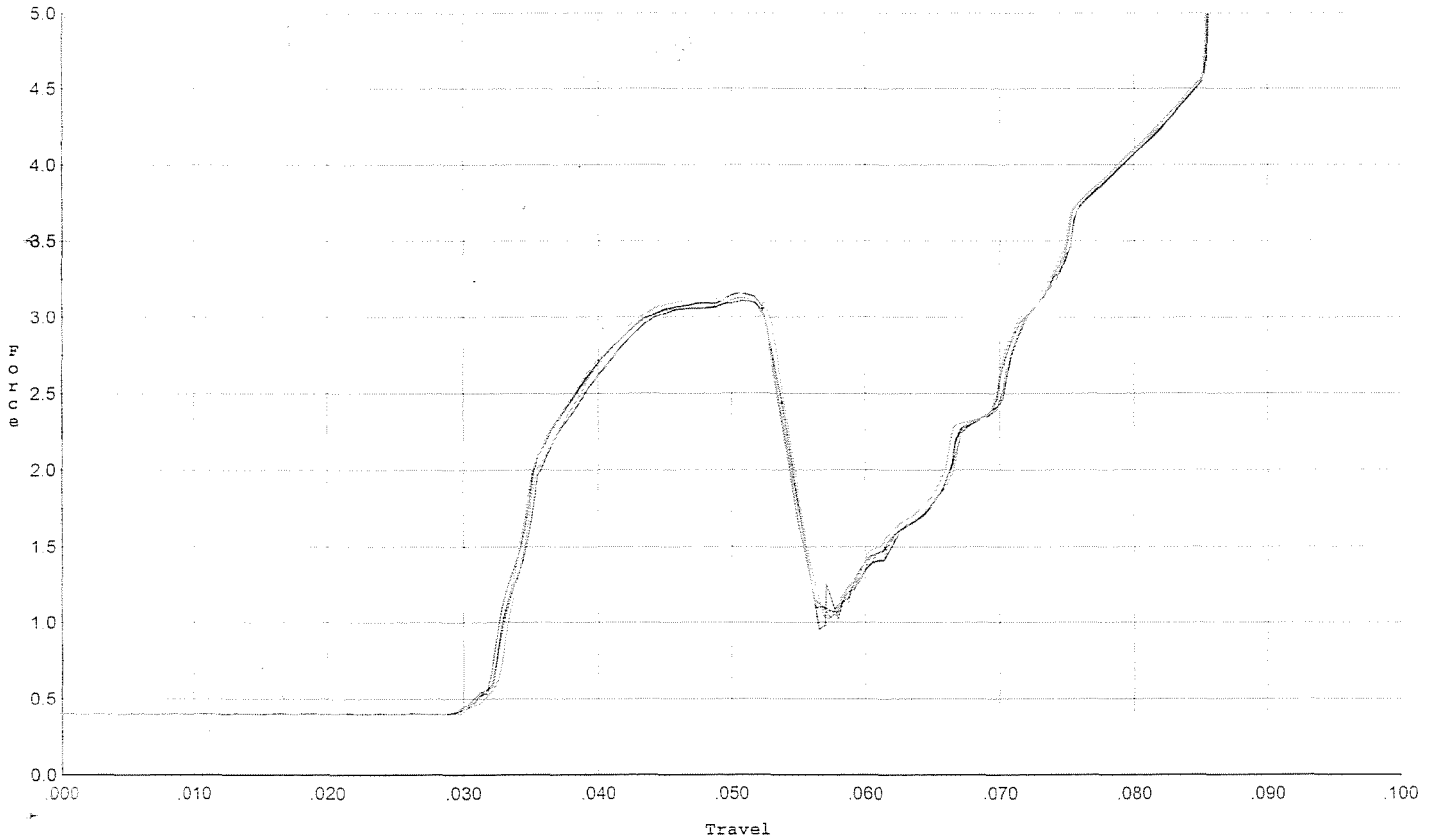
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.055	0.034	0.036	0.070		Set Trigger
2	3.087	0.055	0.035	0.036	0.069		Set Trigger
3	3.069	0.055	0.034	0.036	0.069		Set Trigger
4	3.073	0.054	0.034	0.036	0.069		Set Trigger
5	3.115	0.056	0.034	0.036	0.071		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



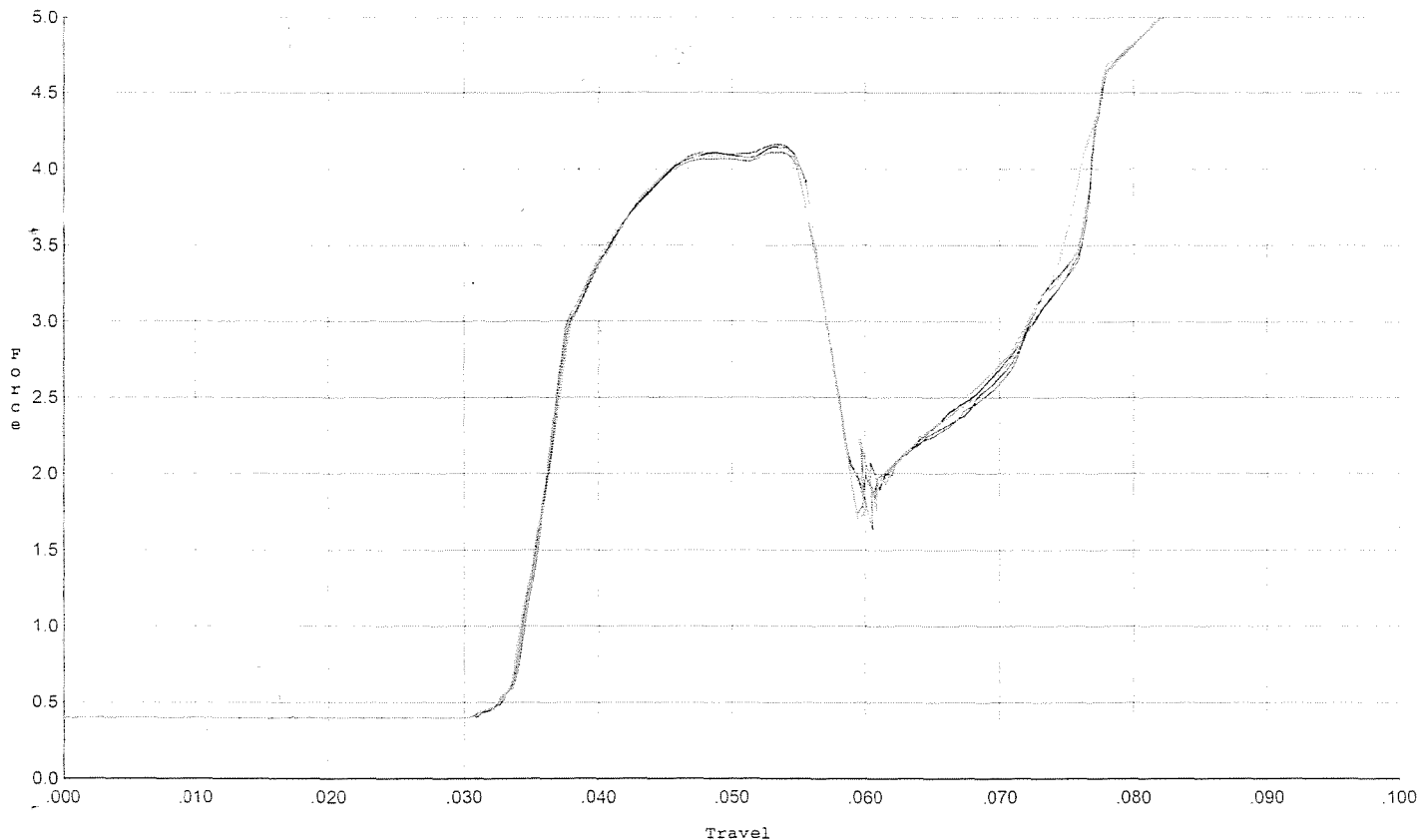
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.054	0.032	0.035	0.069		Set Trigger
2	3.156	0.052	0.032	0.035	0.068		Set Trigger
3	3.129	0.052	0.032	0.035	0.068		Set Trigger
4	3.204	0.052	0.032	0.035	0.068		Set Trigger
5	3.166	0.053	0.033	0.035	0.069		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



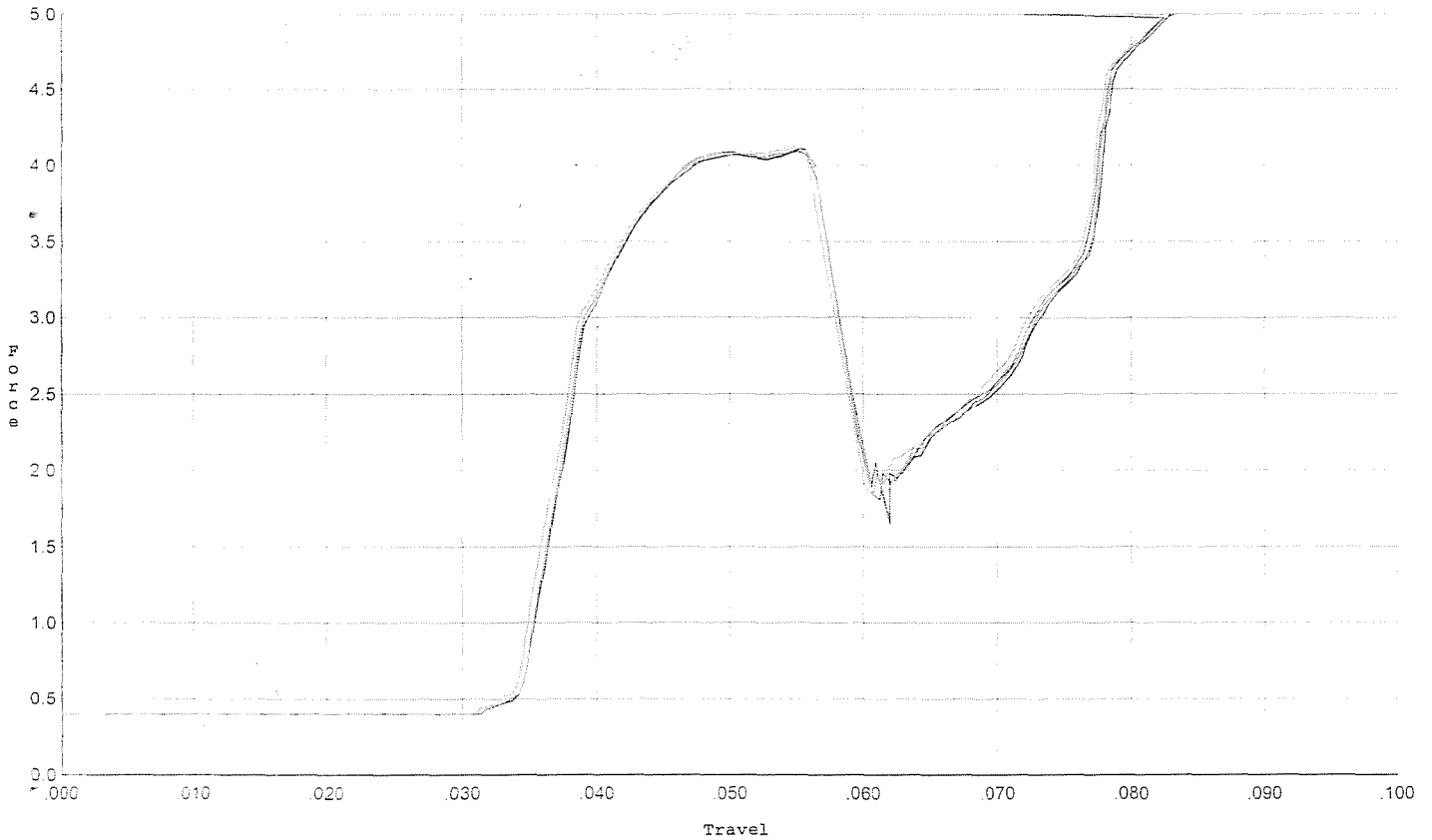
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.056	0.033	0.034	0.094		Set Trigger
2	4.146	0.056	0.033	0.034	0.092		Set Trigger
3	4.109	0.056	0.034	0.034	0.093		Set Trigger
4	4.134	0.056	0.034	0.034	0.092		Set Trigger
5	4.139	0.056	0.034	0.034	0.094		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



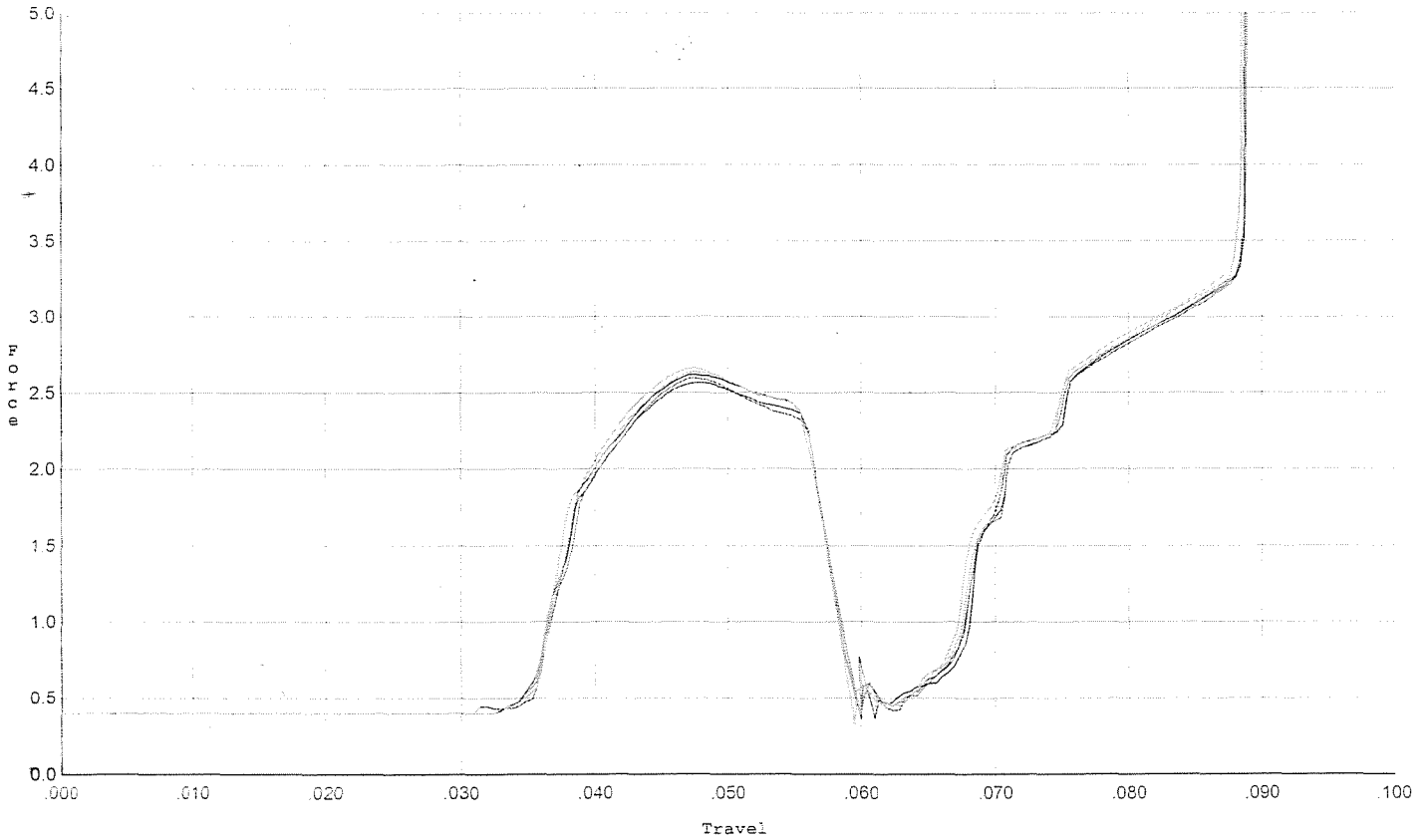
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.057	0.035	0.035	0.092		Set Trigger
2	4.102	0.056	0.035	0.035	0.092		Set Trigger
3	4.110	0.056	0.035	0.035	0.092		Set Trigger
4	4.117	0.056	0.035	0.035	0.092		Set Trigger
5	4.124	0.056	0.034	0.034	0.091		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/18/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



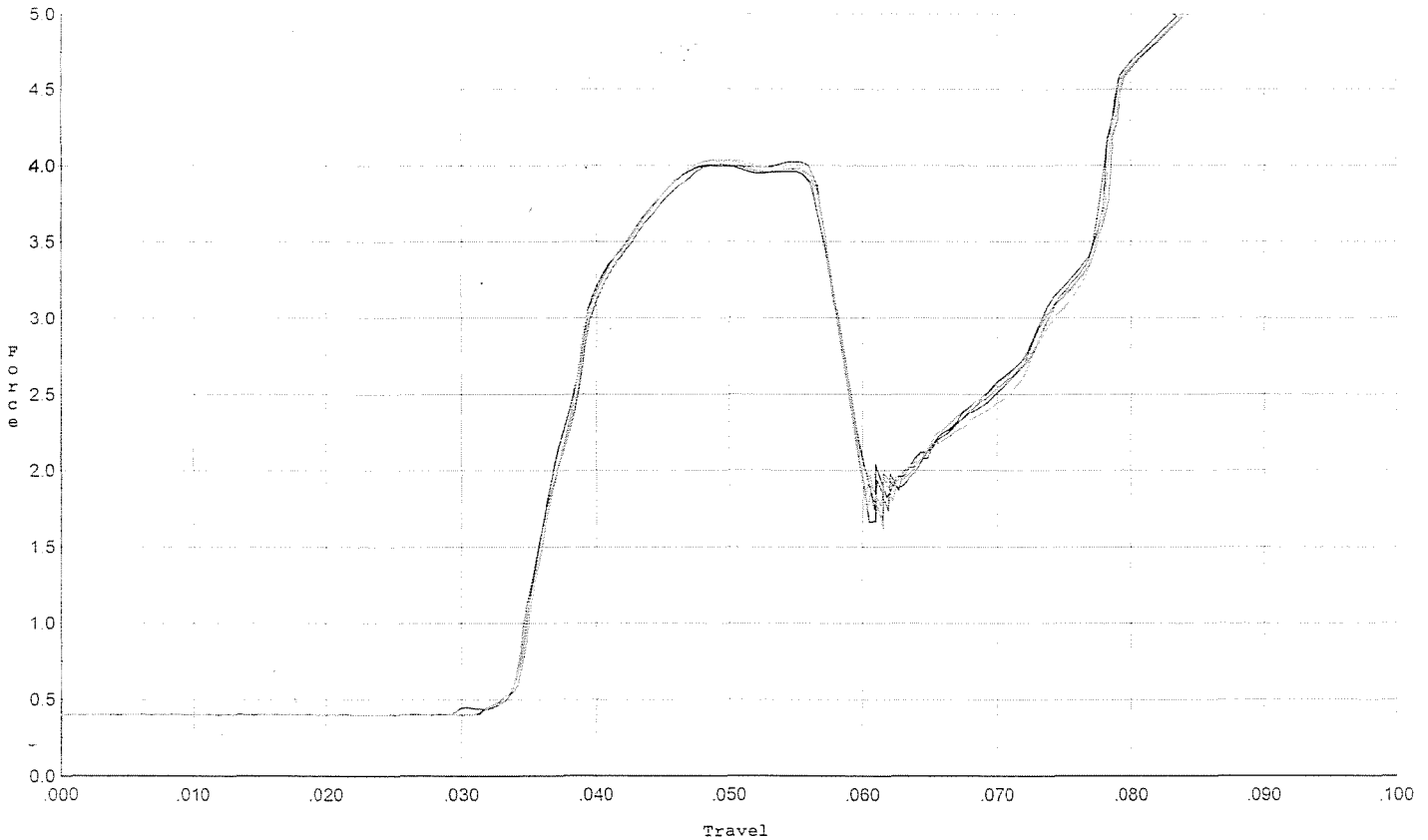
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.056	0.036	0.037	0.060		Set Trigger
2	2.618	0.056	0.036	0.037	0.061		Set Trigger
3	2.595	0.056	0.036	0.037	0.060		Set Trigger
4	2.637	0.056	0.036	0.037	0.061		Set Trigger
5	2.662	0.057	0.035	0.037	0.062		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/18/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.057	0.034	0.035	0.092		Set Trigger
2	4.005	0.057	0.034	0.035	0.093		Set Trigger
3	4.006	0.057	0.034	0.035	0.092		Set Trigger
4	4.031	0.057	0.034	0.035	0.092		Set Trigger
5	4.043	0.057	0.034	0.035	0.092		Set Trigger

Avg 4.02