

G679 4778

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



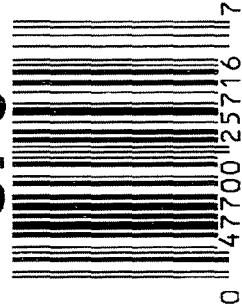
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6794778

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794778

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-27-09	SPD
430	ASSEMBLE TO STOCK		2-27-09	RP
440	PROOF		2-27-09	SPD
460	CHECK HEADSPACE		2-27-09	SPD
470	DIS-ASSEMBLE ACTION		2-27-09	SPD
472	SERIALIZE BOLT HANDLE		3-2-09	RT
480	MAGNAFLUX BBL ACTION	(7)	3/5/09	(H)
490	MAGNAFLUX BOLT		3/5/09	MR
500	ROLLMARK CALIBER		3/5/09	RT
510	DRILL AND TAP SIGHT HOLES		3-2-09	SP
520	GOFF BLAST BBL / REC		3/6	MR
540	APPLY COATINGS (BARREL ACTION)		3/9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-12-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

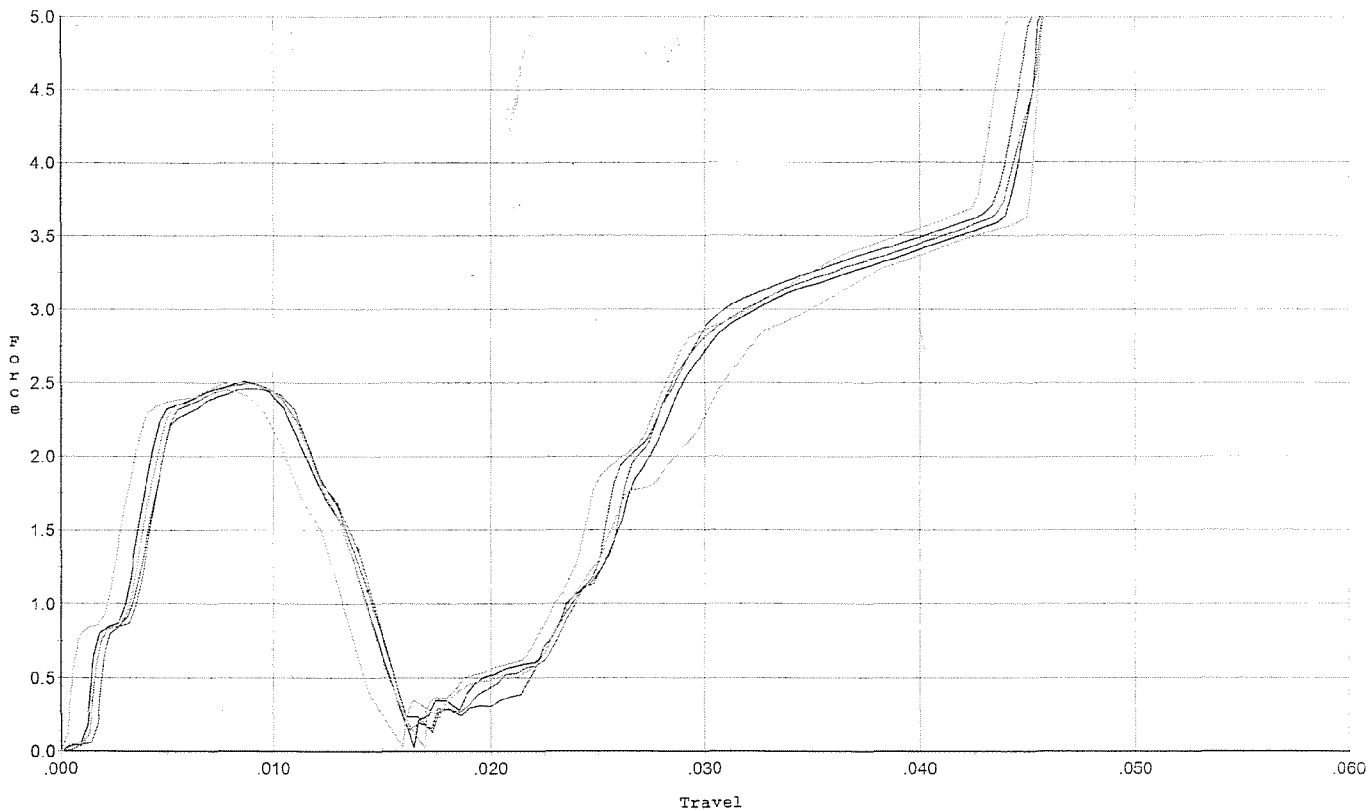
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>6</u>	3-19-09	WV
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	3-19-09	WV
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.023</u>	3-19-09	WV
	J) ASSEMBLE STOCK		3-12-09	PPH
	K) ASSEMBLE SWIVEL STUDS		3-19-09	WV
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	K
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-09	WV
670	FINAL INSPECTION A) HEADSPACE		3-19-09	WV
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.38</u> <u>2.51</u> <u>2.52</u> <u>2.58</u> <u>2.43</u>	3-18-09	WV
	C) FUNCTION		3-19-09	WV
690	PACK		3-20-09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



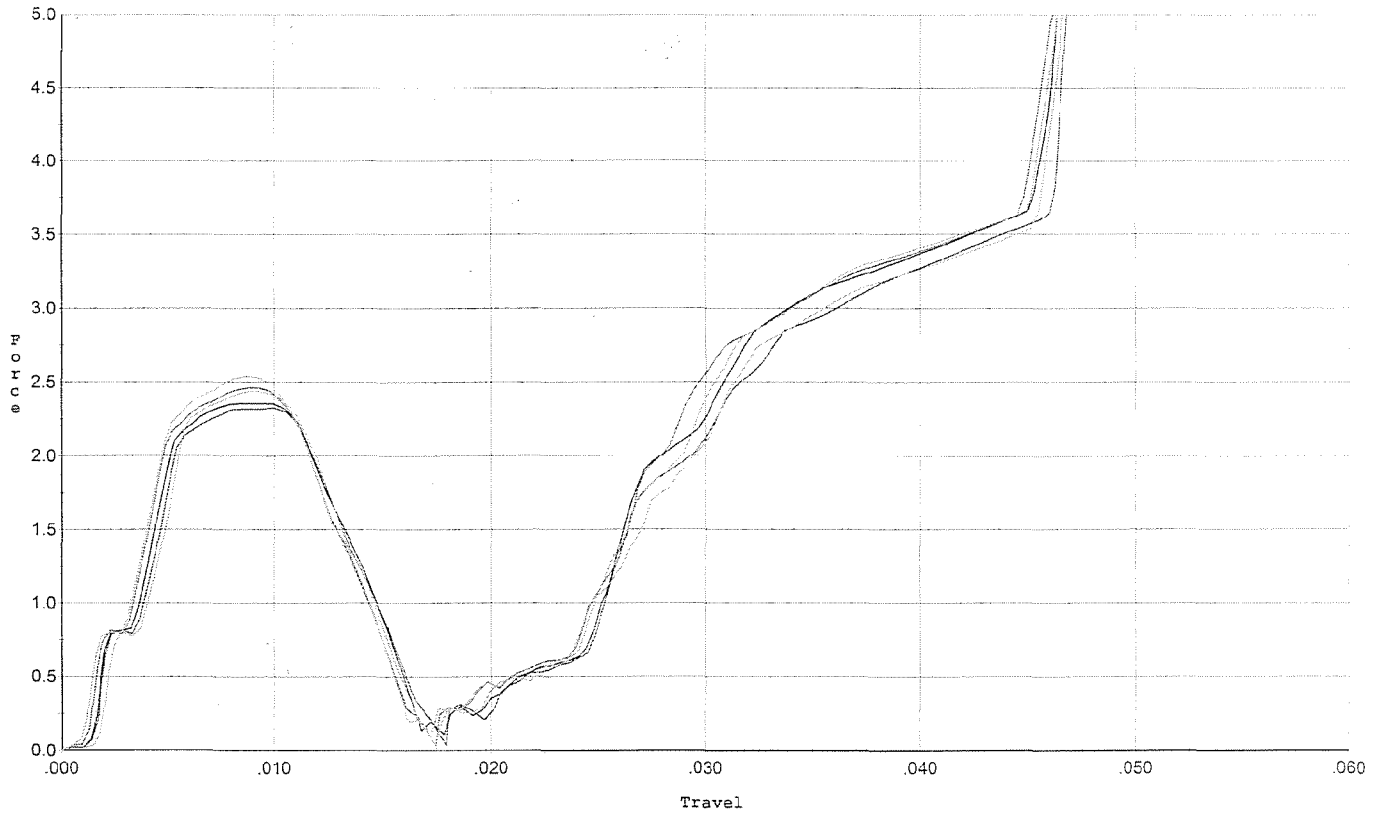
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.460	0.014	0.00	0.034	0.023		Set Trigger
2	2.509	0.013	0.00	0.035	0.022		Set Trigger
3	2.491	0.014	0.00	0.035	0.022		Set Trigger
4	2.501	0.013	0.00	0.035	0.021		Set Trigger
5	2.448	0.012	0.00	0.035	0.021		Set Trigger

A.2-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



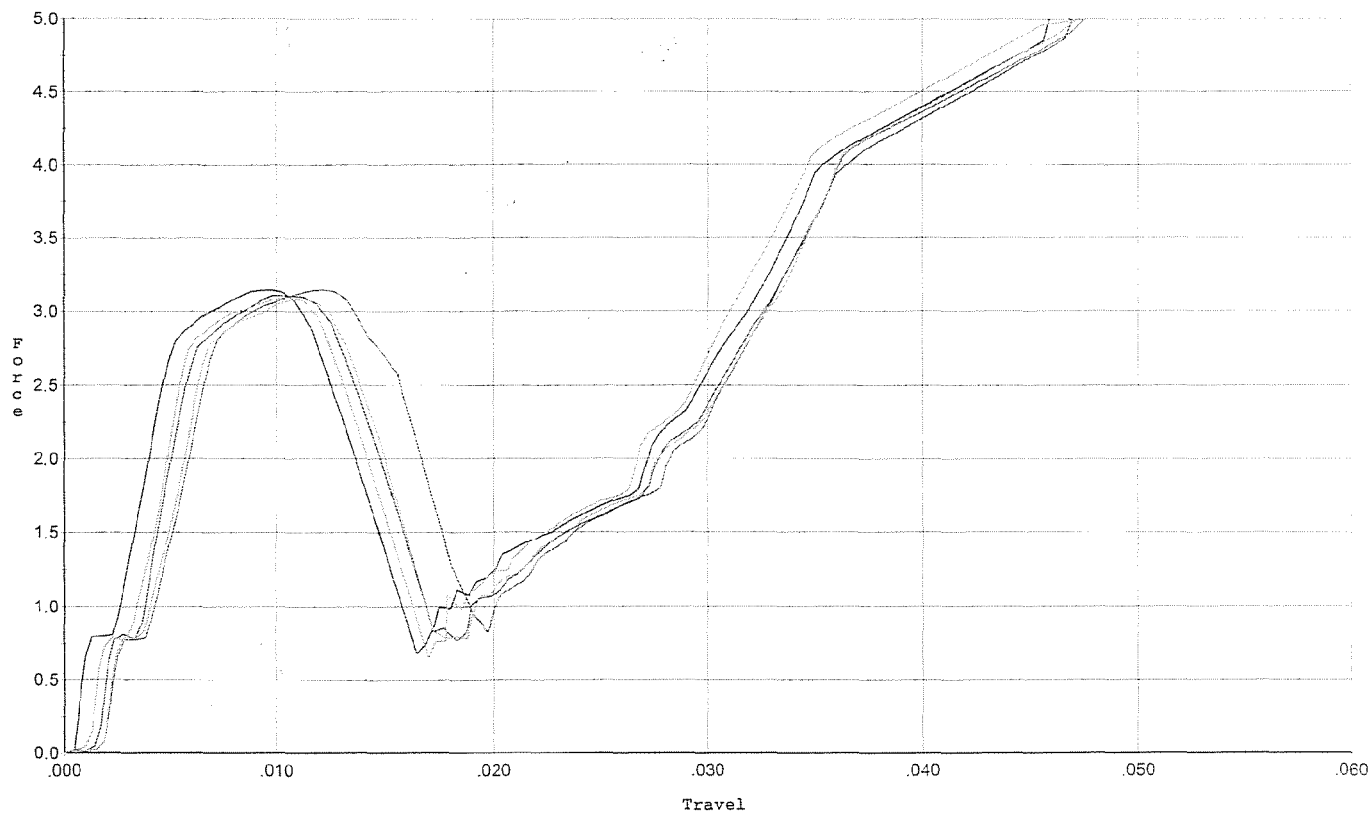
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.328	0.015	0.00	0.036	0.022		Set Trigger
2	2.357	0.015	0.00	0.035	0.023		Set Trigger
3	2.462	0.011	0.00	0.037	0.018		Set Trigger
4	2.538	0.015	0.00	0.035	0.023		Set Trigger
5	2.438	0.014	0.00	0.035	0.021		Set Trigger

A 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



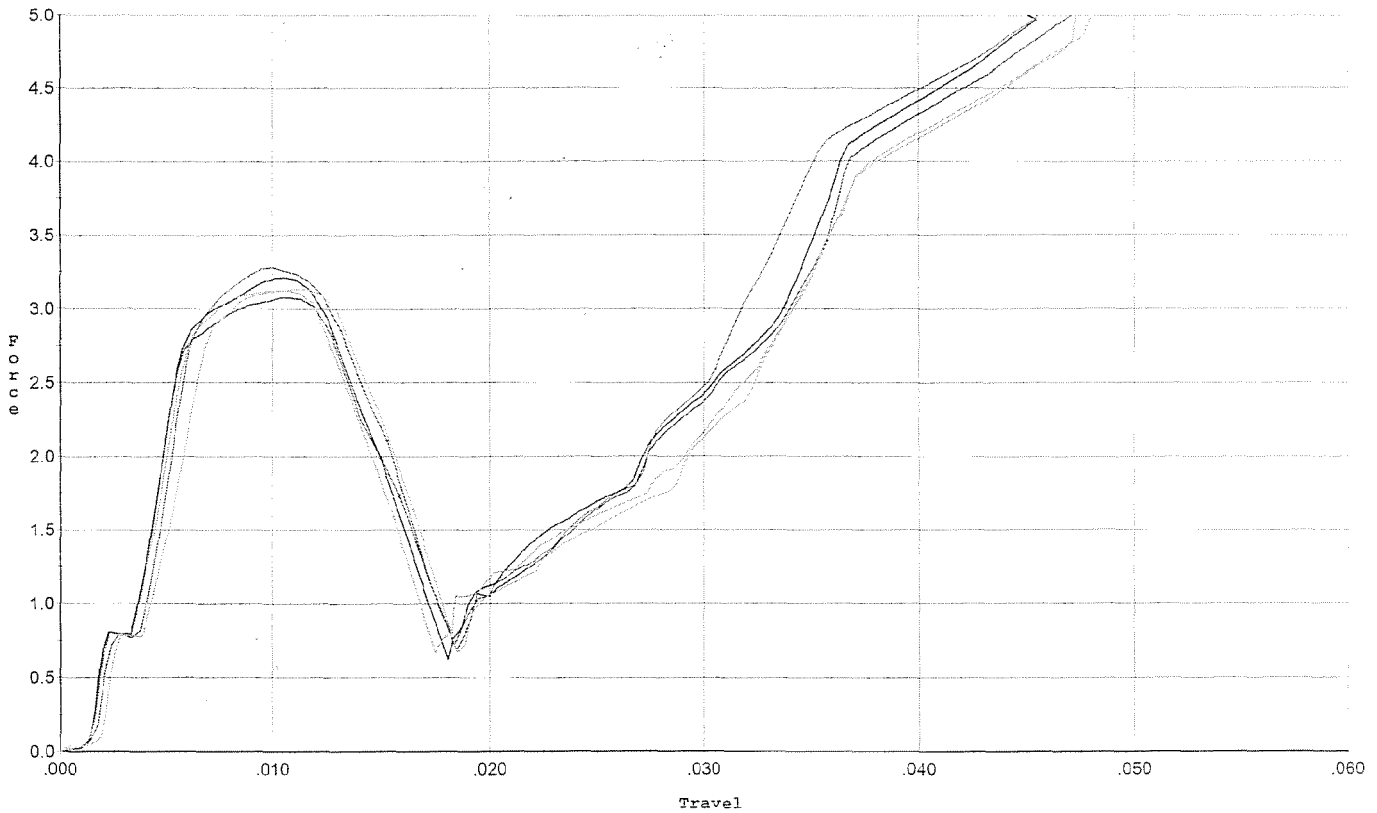
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.104	0.015	0.00	0.034	0.030		Set Trigger
2	3.144	0.015	0.00	0.033	0.030		Set Trigger
3	3.146	0.016	0.00	0.033	0.030		Set Trigger
4	3.086	0.015	0.002	0.034	0.027		Set Trigger
5	3.099	0.015	0.00	0.033	0.029		Set Trigger

A-3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



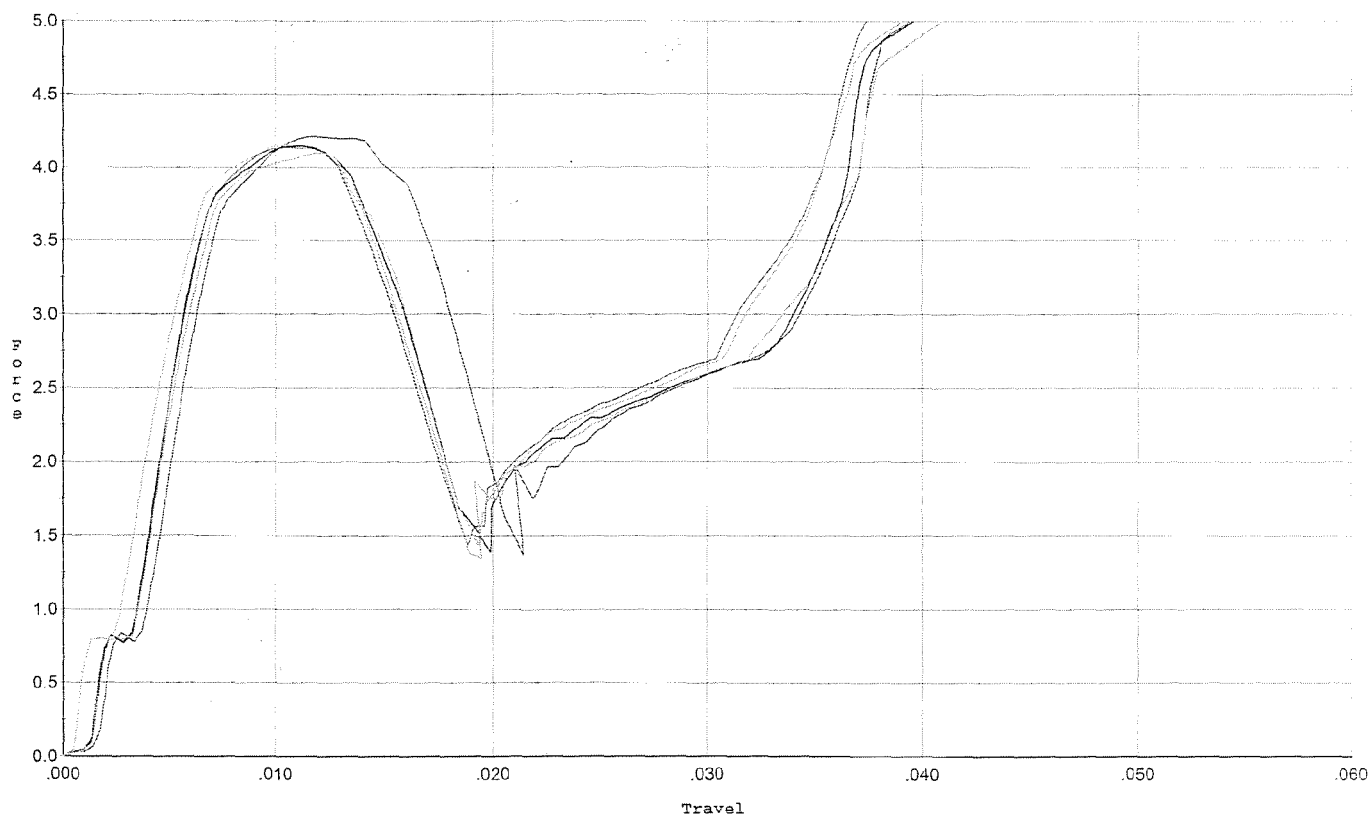
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.074	0.016	0.004	0.034	0.031		Set Trigger
2	3.211	0.015	0.004	0.034	0.030		Set Trigger
3	3.279	0.015	0.00	0.033	0.030		Set Trigger
4	3.131	0.017	0.004	0.034	0.031		Set Trigger
5	3.128	0.016	0.004	0.034	0.030		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



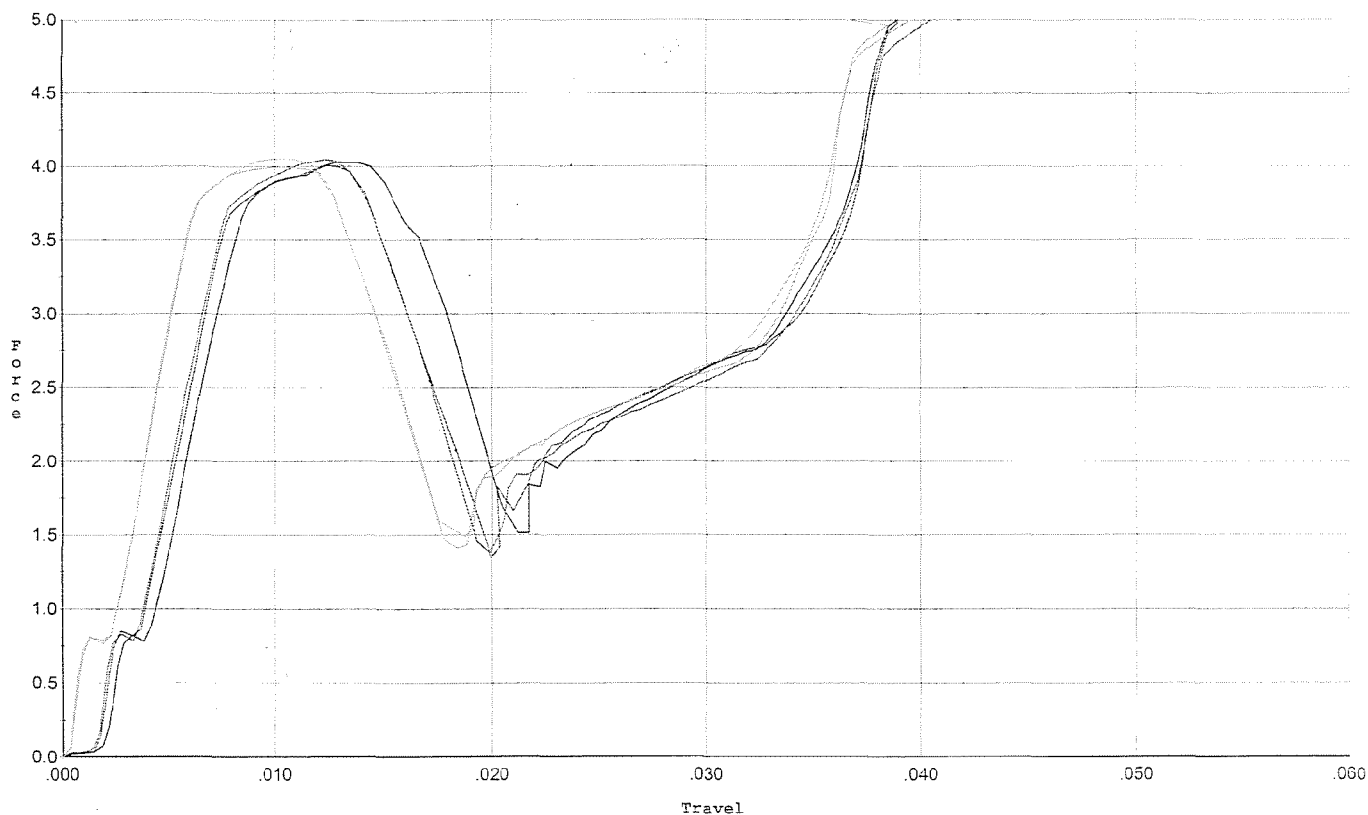
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.213	0.017	0.00	0.031	0.046		Set Trigger
2	4.146	0.016	0.00	0.032	0.041		Set Trigger
3	4.134	0.015	0.00	0.032	0.039		Set Trigger
4	4.153	0.016	0.00	0.032	0.042		Set Trigger
5	4.099	0.017	0.00	0.033	0.042		Set Trigger

A.4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



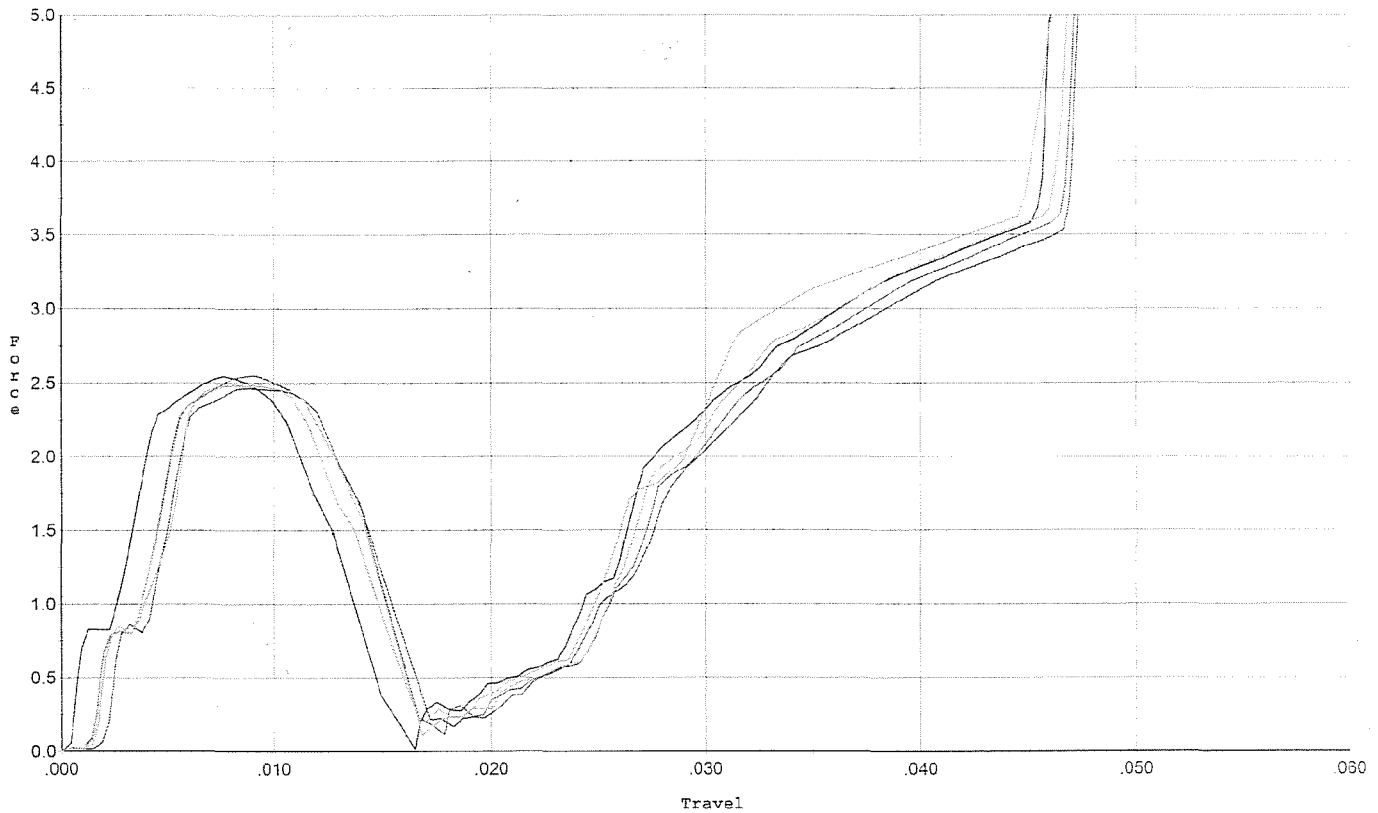
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.008	0.018	0.00	0.032	0.044		Set Trigger
2	4.028	0.018	0.00	0.031	0.044		Set Trigger
3	4.047	0.017	0.00	0.032	0.042		Set Trigger
4	4.052	0.016	0.00	0.032	0.041		Set Trigger
5	3.997	0.015	0.00	0.033	0.040		Set Trigger

A-4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



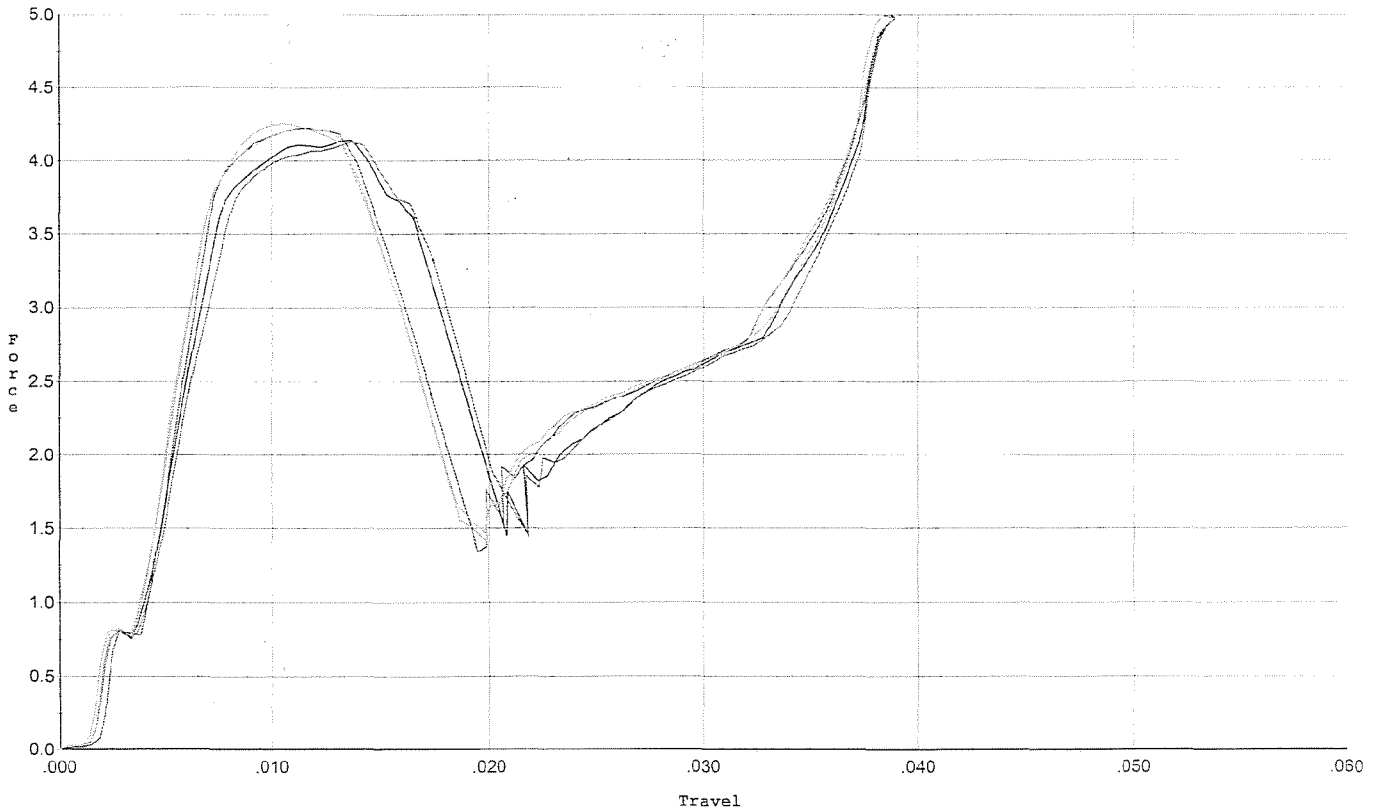
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.014	0.002	0.036	0.021		Set Trigger
2	2.542	0.013	0.003	0.036	0.022		Set Trigger
3	2.547	0.014	0.00	0.036	0.023		Set Trigger
4	2.491	0.014	0.00	0.036	0.023		Set Trigger
5	2.484	0.014	0.00	0.035	0.021		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/11/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.017	0.004	0.032	0.043		Set Trigger
2	4.144	0.017	0.00	0.031	0.042		Set Trigger
3	4.134	0.017	0.00	0.031	0.044		Set Trigger
4	4.215	0.016	0.00	0.033	0.040		Set Trigger
5	4.255	0.016	0.00	0.033	0.041		Set Trigger

A 4.19