

66794779

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



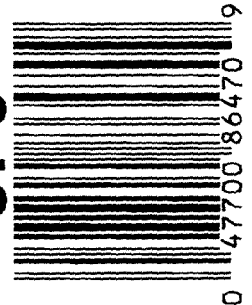
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794779

UPC



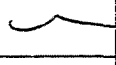
BM FORM

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400075390

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794779

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-3-08	SPD
430	ASSEMBLE TO STOCK		11-3-08	SP
440	PROOF		11-3-08	SPD
460	CHECK HEADSPACE		11-3-08	SPD
470	DIS-ASSEMBLE ACTION		11-3-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-4-08	RSN
475	DRILL AND TAP SIGHT HOLES	NOV 9 2008	11-4-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/3/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-8-08	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-10-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

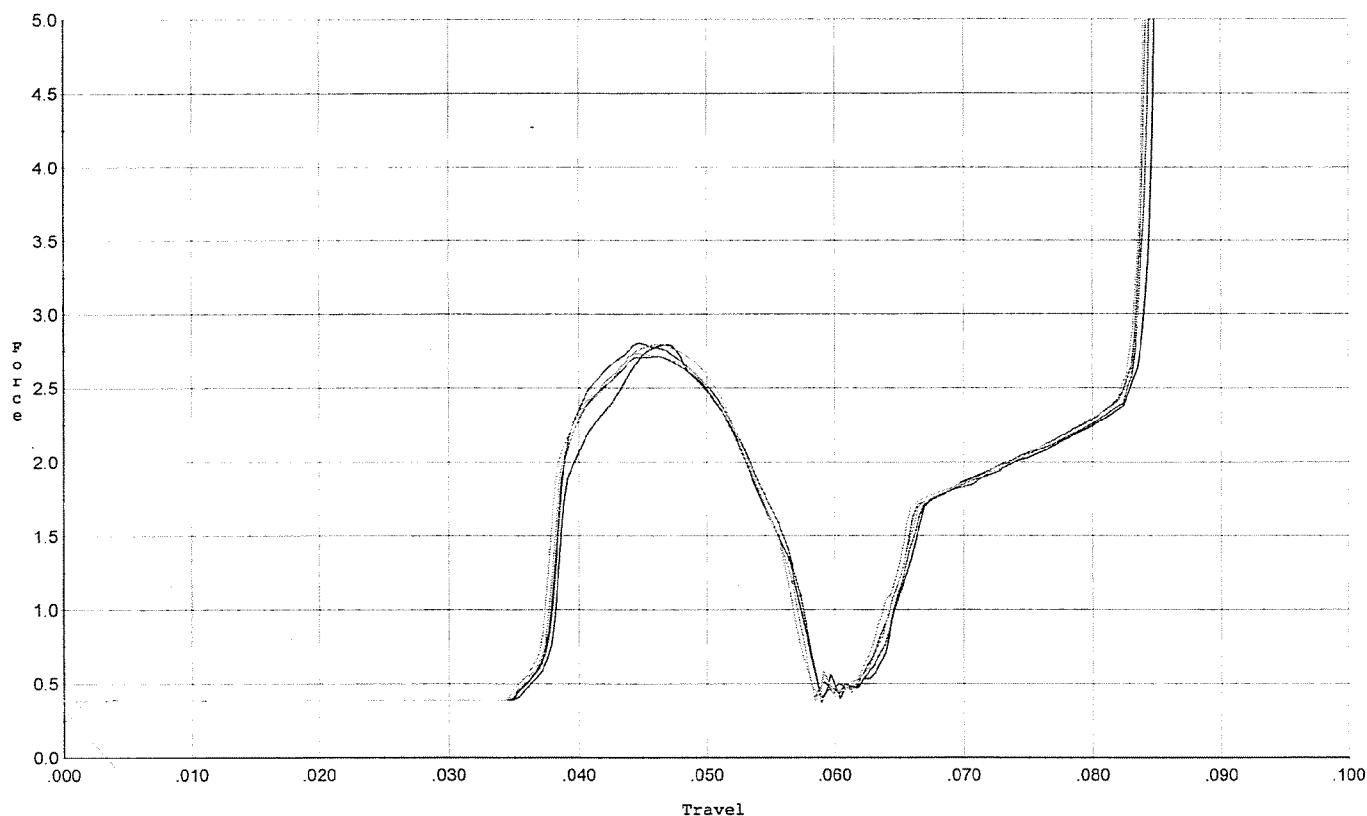
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>4.0</u>	12-16-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-16-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	12-16-08	L.N.
	J) ASSEMBLE STOCK		11-19-08	L.N.
	K) ASSEMBLE SWIVEL STUDS		12-16-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	FLN
670	FINAL INSPECTION A) HEADSPACE		12-16-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.62</u> <u>2.60</u> <u>2.60</u> <u>2.56</u>	12-15-08	TL
	C) FUNCTION		12-16-08	L.N.
690	PACK		1/6/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



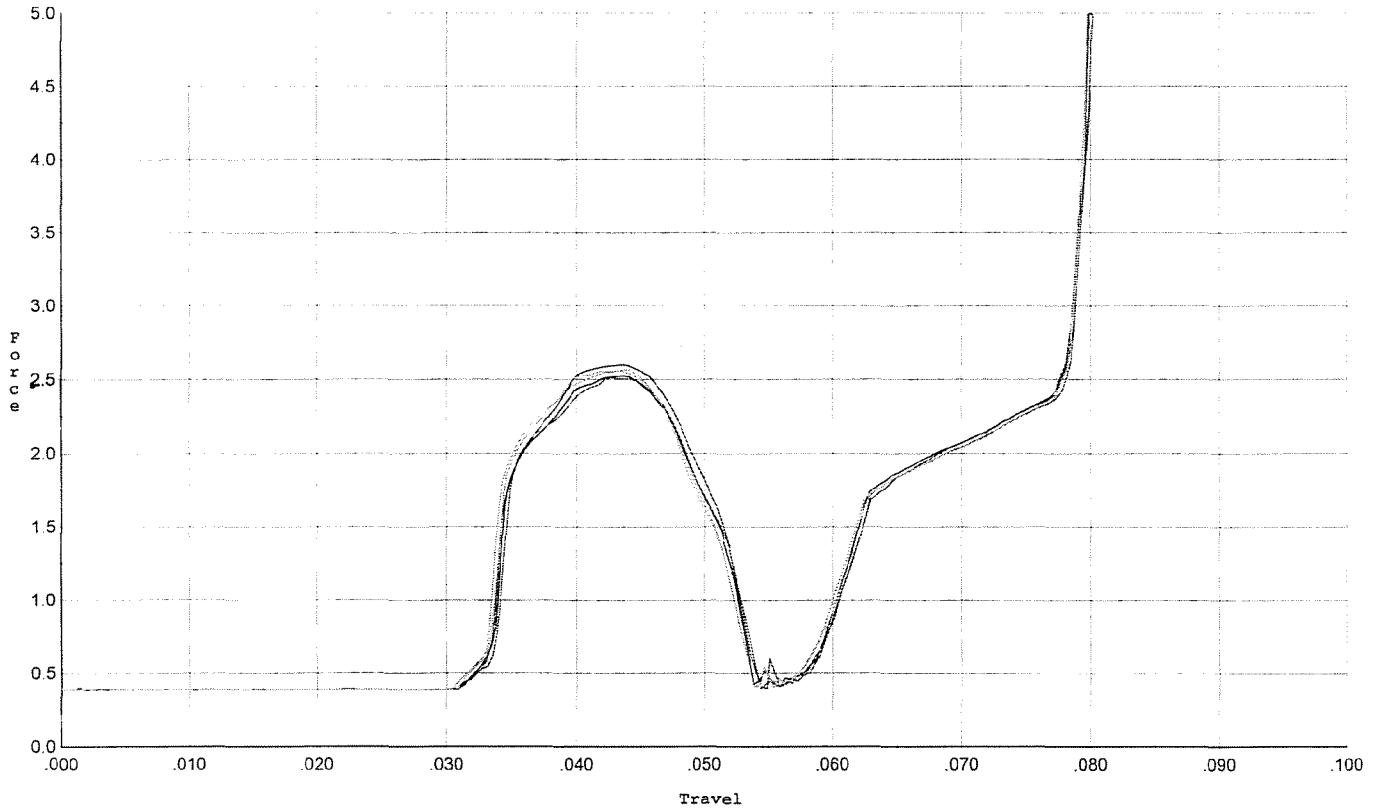
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.807	0.057	0.037	0.034	0.059		Set Trigger
2	2.793	0.056	0.037	0.035	0.056		Set Trigger
3	2.712	0.057	0.037	0.035	0.058		Set Trigger
4	2.730	0.056	0.035	0.035	0.058		Set Trigger
5	2.801	0.057	0.037	0.035	0.059		Set Trigger

A-276

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



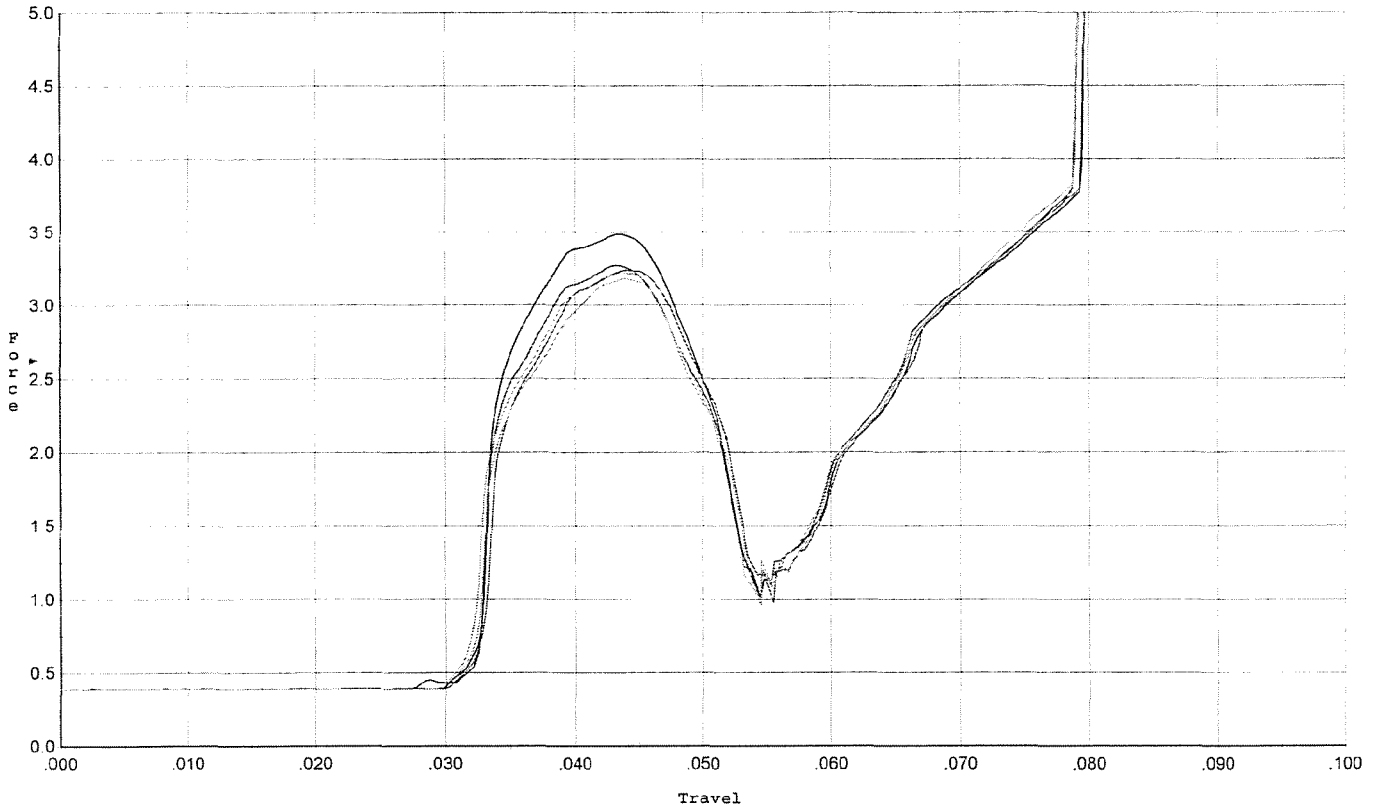
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.599	0.052	0.033	0.034	0.054		Set Trigger
2	2.526	0.052	0.033	0.034	0.052		Set Trigger
3	2.512	0.053	0.034	0.034	0.053		Set Trigger
4	2.557	0.051	0.033	0.034	0.053		Set Trigger
5	2.561	0.051	0.033	0.034	0.052		Set Trigger

A-255

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



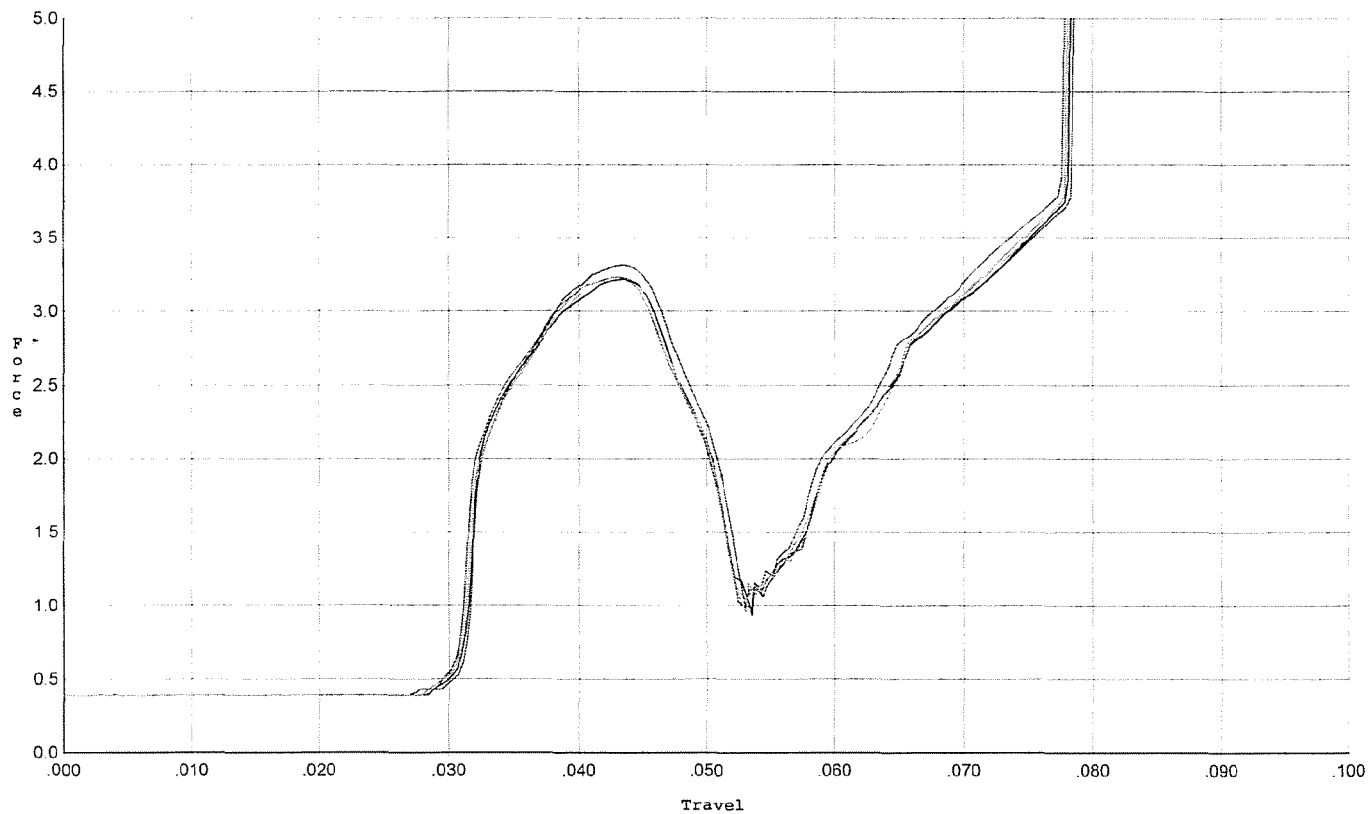
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.269	0.051	0.033	0.033	0.065		Set Trigger
2	3.483	0.051	0.032	0.033	0.068		Set Trigger
3	3.238	0.052	0.032	0.033	0.065		Set Trigger
4	3.218	0.051	0.032	0.032	0.065		Set Trigger
5	3.176	0.052	0.032	0.033	0.065		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



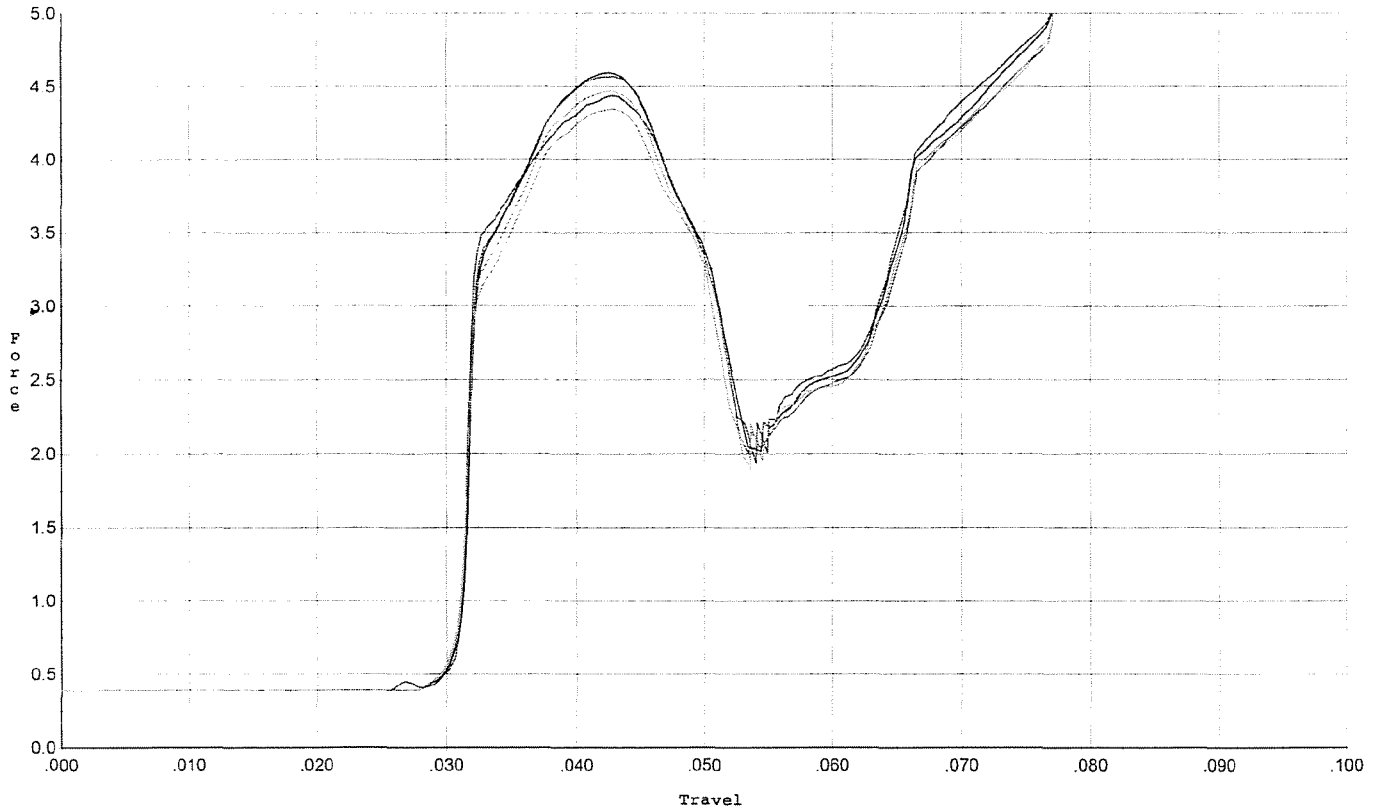
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.314	0.051	0.031	0.032	0.066		Set Trigger
2	3.220	0.050	0.031	0.032	0.064		Set Trigger
3	3.233	0.051	0.031	0.032	0.065		Set Trigger
4	3.235	0.051	0.031	0.032	0.064		Set Trigger
5	3.234	0.051	0.031	0.032	0.065		Set Trigger

14.3.24

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



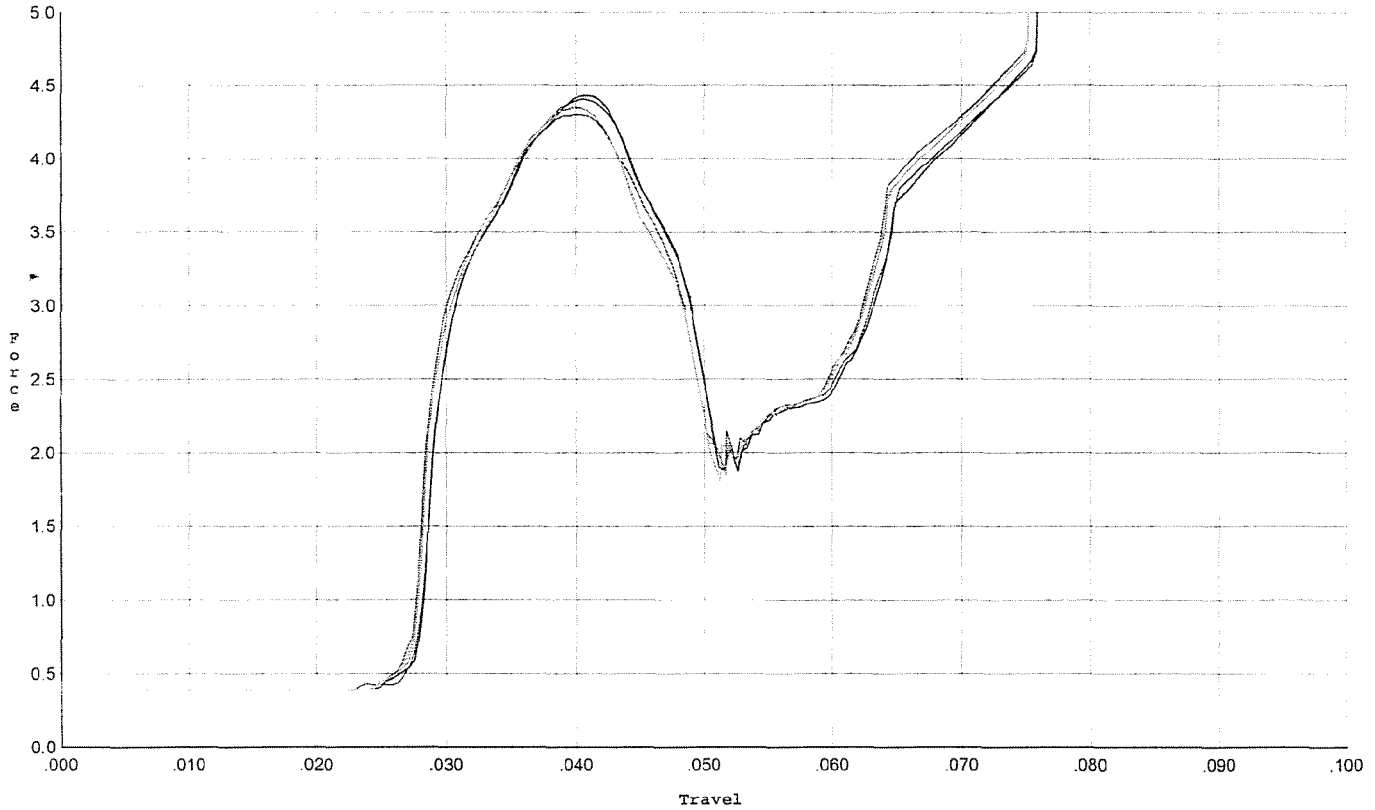
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.436	0.051	0.031	0.030	0.089		Set Trigger
2	4.593	0.051	0.030	0.030	0.089		Set Trigger
3	4.564	0.051	0.030	0.030	0.090		Set Trigger
4	4.472	0.051	0.030	0.030	0.088		Set Trigger
5	4.344	0.050	0.030	0.030	0.085		Set Trigger

A-2448

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lbs



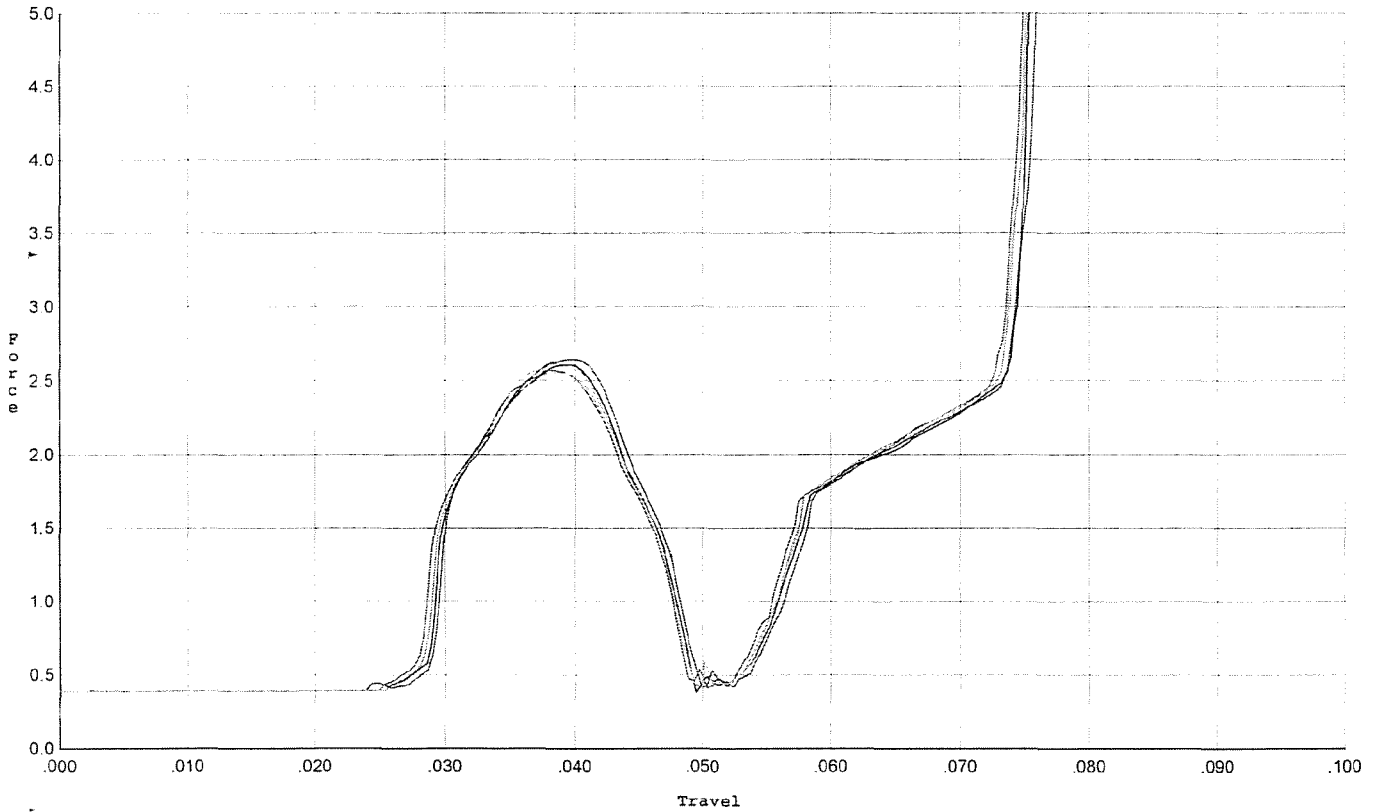
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.404	0.049	0.027	0.029	0.087		Set Trigger
2	4.431	0.049	0.028	0.029	0.087		Set Trigger
3	4.301	0.048	0.027	0.029	0.087		Set Trigger
4	4.352	0.049	0.027	0.028	0.086		Set Trigger
5	4.342	0.048	0.027	0.029	0.086		Set Trigger

A-4-36

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



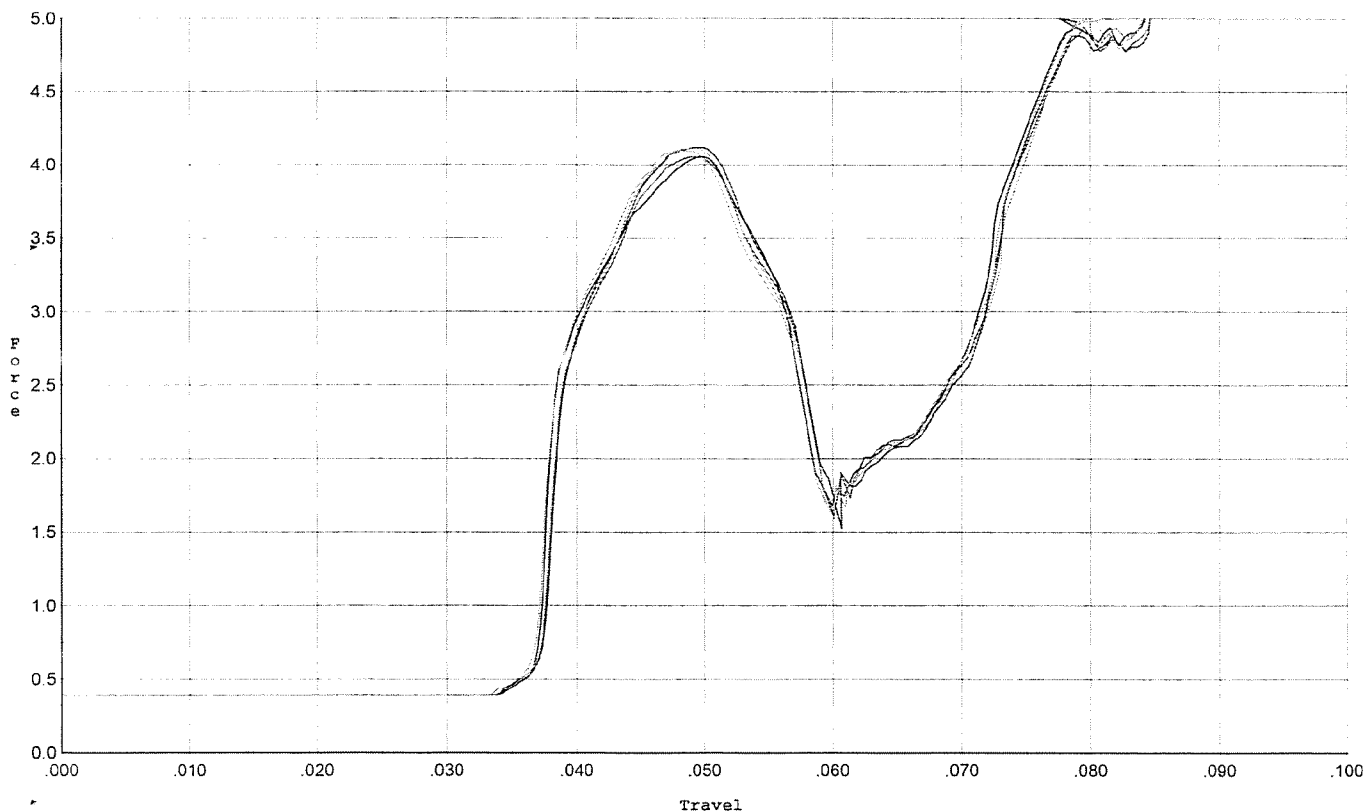
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.645	0.048	0.029	0.033	0.051		Set Trigger
2	2.607	0.048	0.029	0.032	0.051		Set Trigger
3	2.574	0.047	0.028	0.032	0.050		Set Trigger
4	2.563	0.047	0.028	0.033	0.050		Set Trigger
5	2.612	0.047	0.029	0.033	0.050		Set Trigger

A 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lbs for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.057	0.037	0.032	0.083		Set Trigger
2	4.057	0.057	0.037	0.032	0.082		Set Trigger
3	4.054	0.057	0.037	0.032	0.082		Set Trigger
4	4.096	0.057	0.037	0.032	0.083		Set Trigger
5	4.112	0.057	0.037	0.032	0.084		Set Trigger

A-4.08