

66794782

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



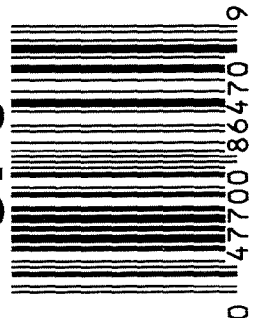
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794782

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794782

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-5-08	RT
475	DRILL AND TAP SIGHT HOLES	2008	11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	RT
490	MAGNAFLUX BOLT		11/6/08	RT
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/7	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-26-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

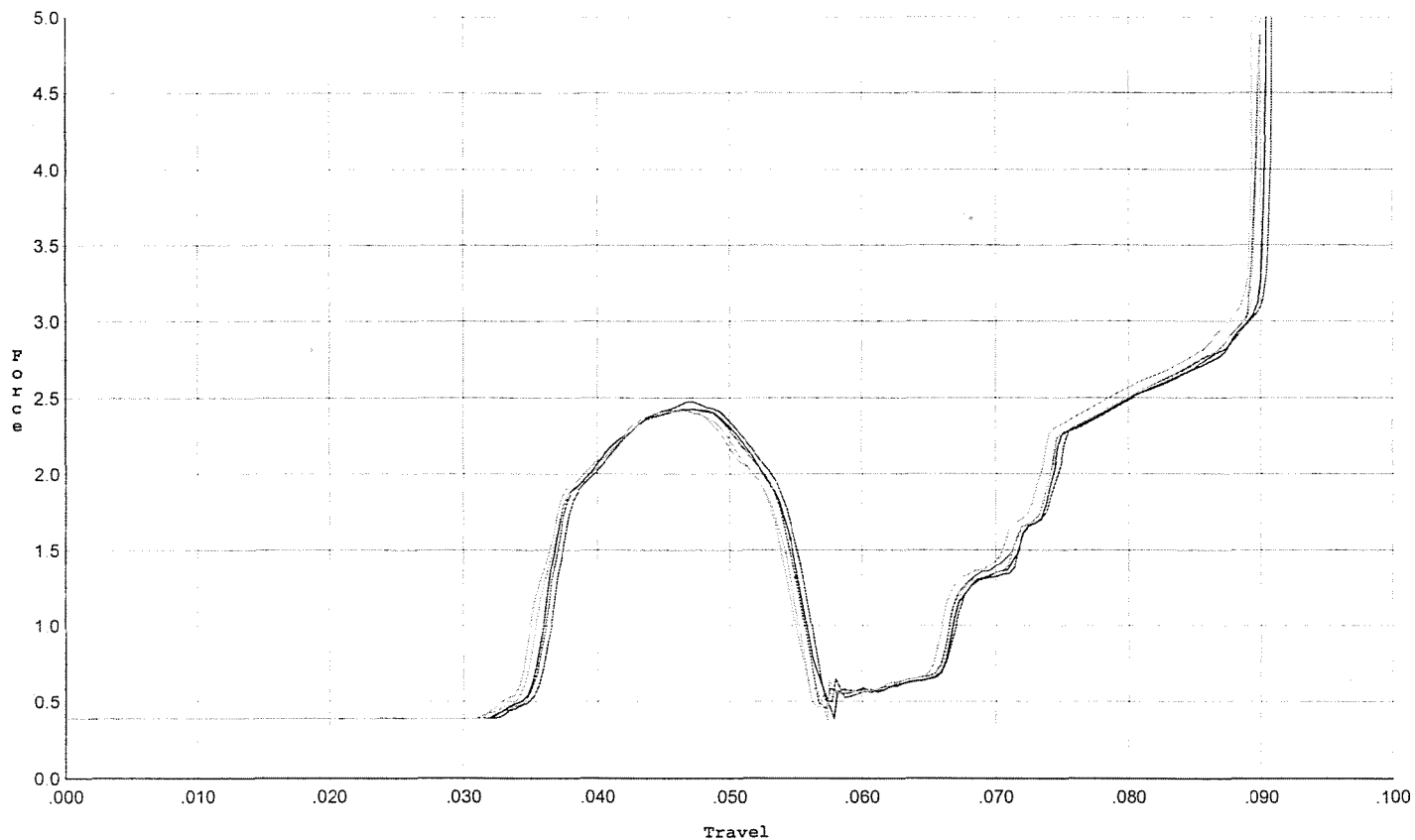
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-18-08	J.P.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	12-18-08	J.P.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-18-08	X.P.
	J) ASSEMBLE STOCK		11-26-08	L.P.
	K) ASSEMBLE SWIVEL STUDS		12-18-08	J.P.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	L.P.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-18-08	J.P.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.51</u> <u>2.55</u> <u>2.51</u> <u>2.65</u>	12-16-08	TL
	C) FUNCTION		12-18-08	J.P.
690	PACK		1-7-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



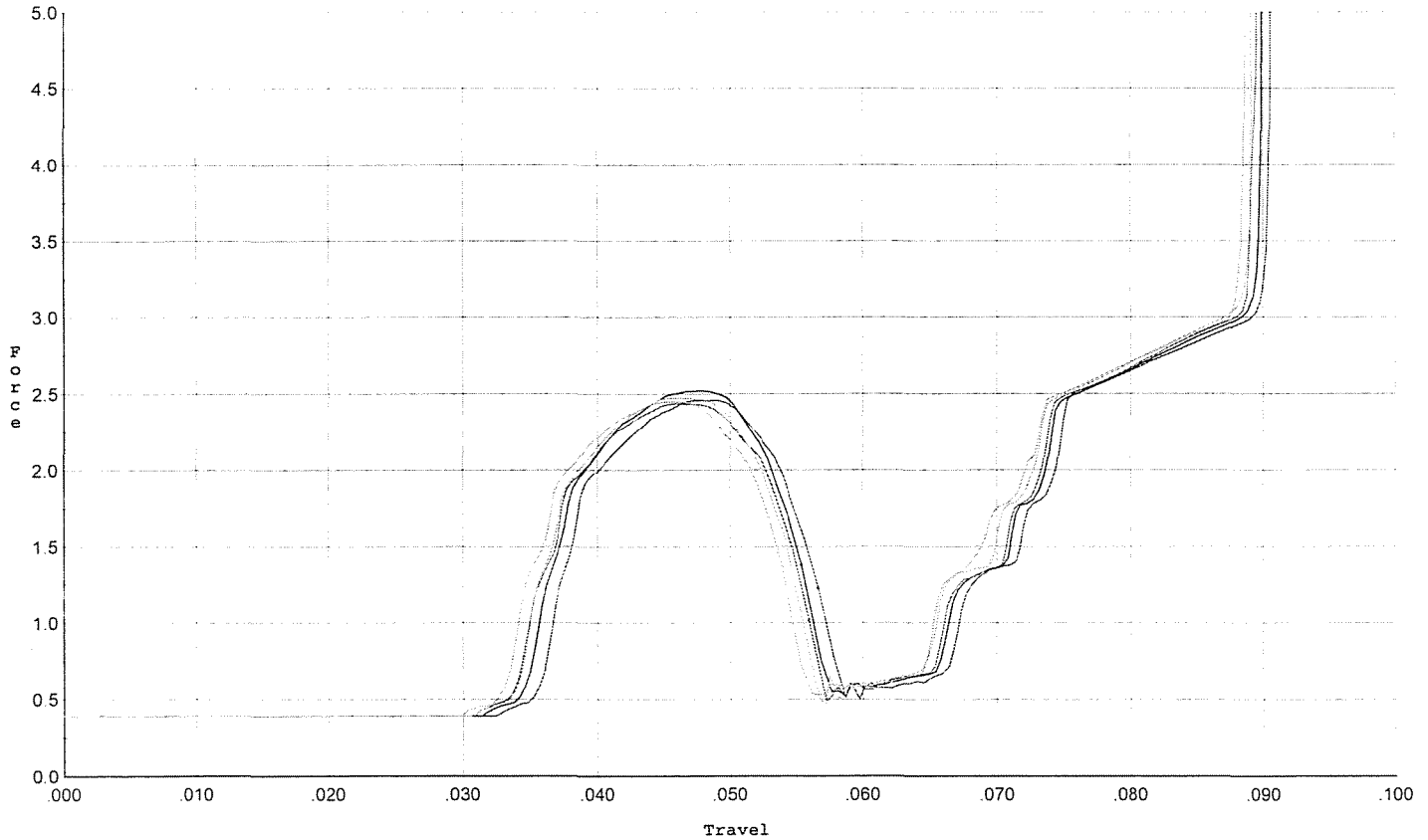
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.055	0.036	0.040	0.055		Set Trigger
2	2.426	0.055	0.035	0.040	0.054		Set Trigger
3	2.428	0.055	0.035	0.039	0.054		Set Trigger
4	2.423	0.054	0.034	0.040	0.053		Set Trigger
5	2.416	0.053	0.034	0.040	0.053		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



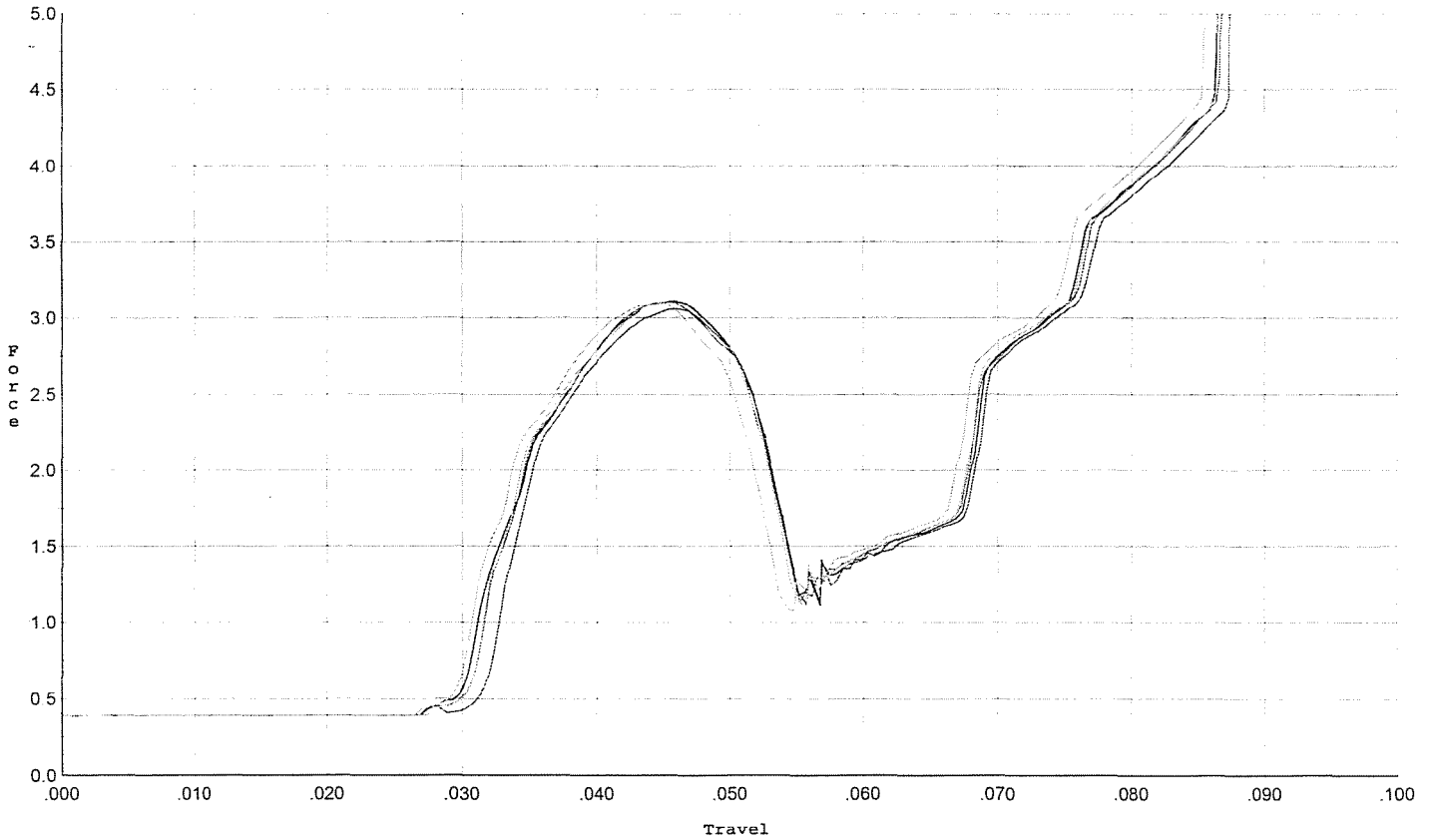
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.459	0.057	0.036	0.039	0.056		Set Trigger
2	2.520	0.055	0.035	0.039	0.057		Set Trigger
3	2.437	0.056	0.034	0.039	0.057		Set Trigger
4	2.474	0.055	0.034	0.038	0.056		Set Trigger
5	2.450	0.054	0.033	0.039	0.055		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



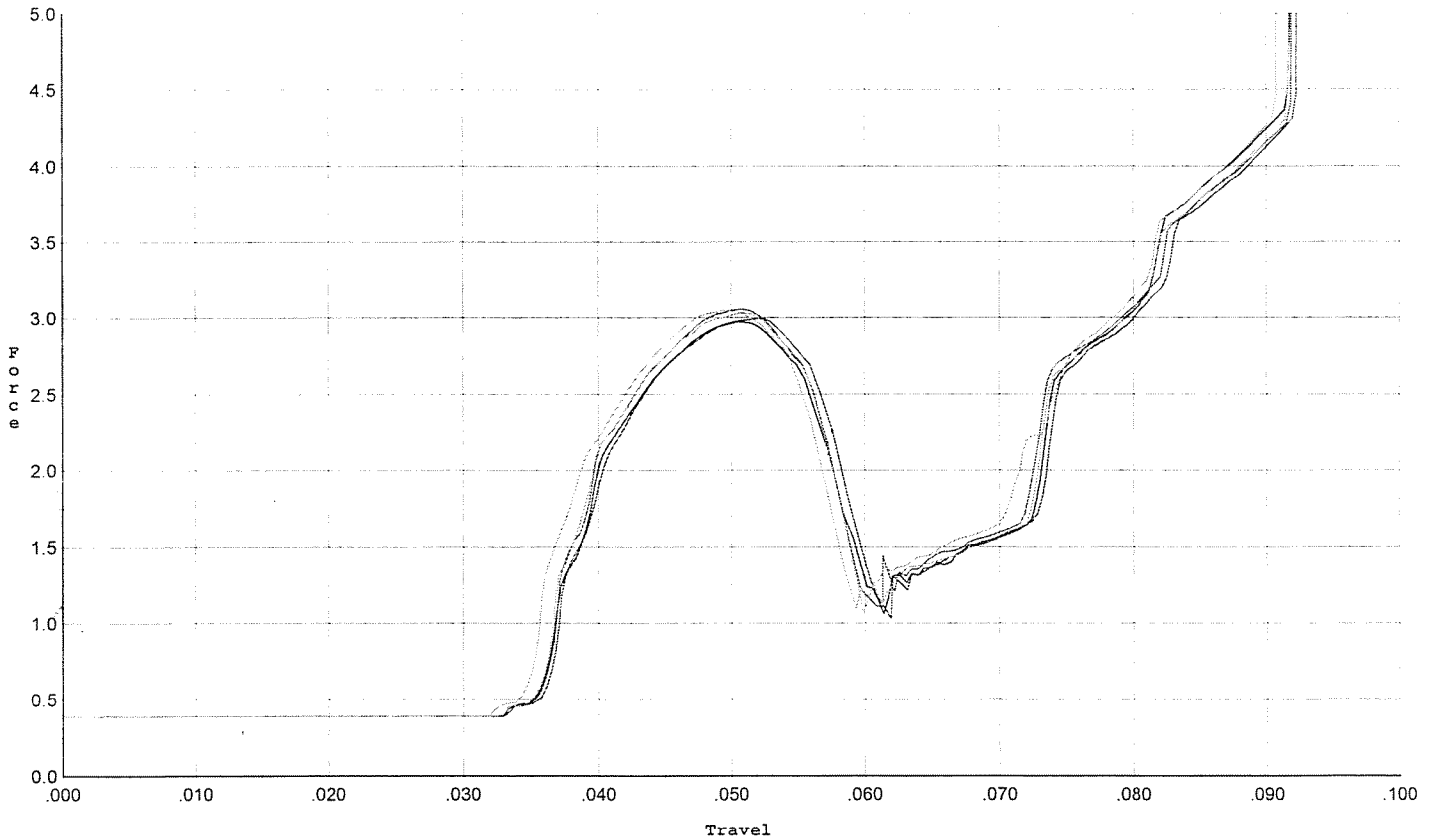
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.053	0.032	0.037	0.065		Set Trigger
2	3.107	0.054	0.030	0.036	0.070		Set Trigger
3	3.104	0.053	0.031	0.036	0.068		Set Trigger
4	3.119	0.053	0.031	0.036	0.068		Set Trigger
5	3.095	0.052	0.030	0.036	0.067		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



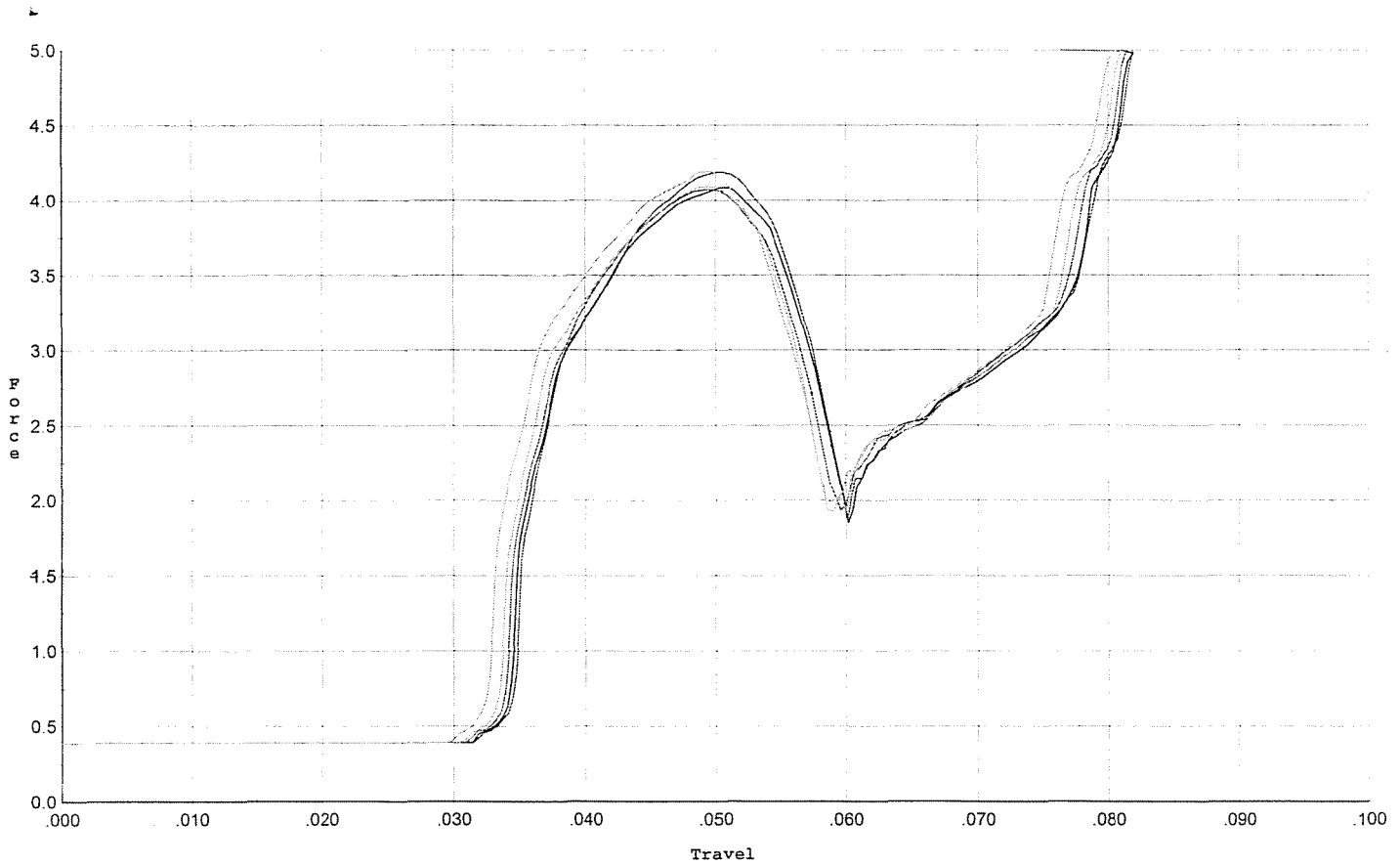
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.993	0.058	0.036	0.039	0.067		Set Trigger
2	2.974	0.057	0.036	0.038	0.066		Set Trigger
3	3.055	0.057	0.036	0.039	0.068		Set Trigger
4	3.031	0.058	0.036	0.038	0.069		Set Trigger
5	3.047	0.057	0.035	0.037	0.069		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



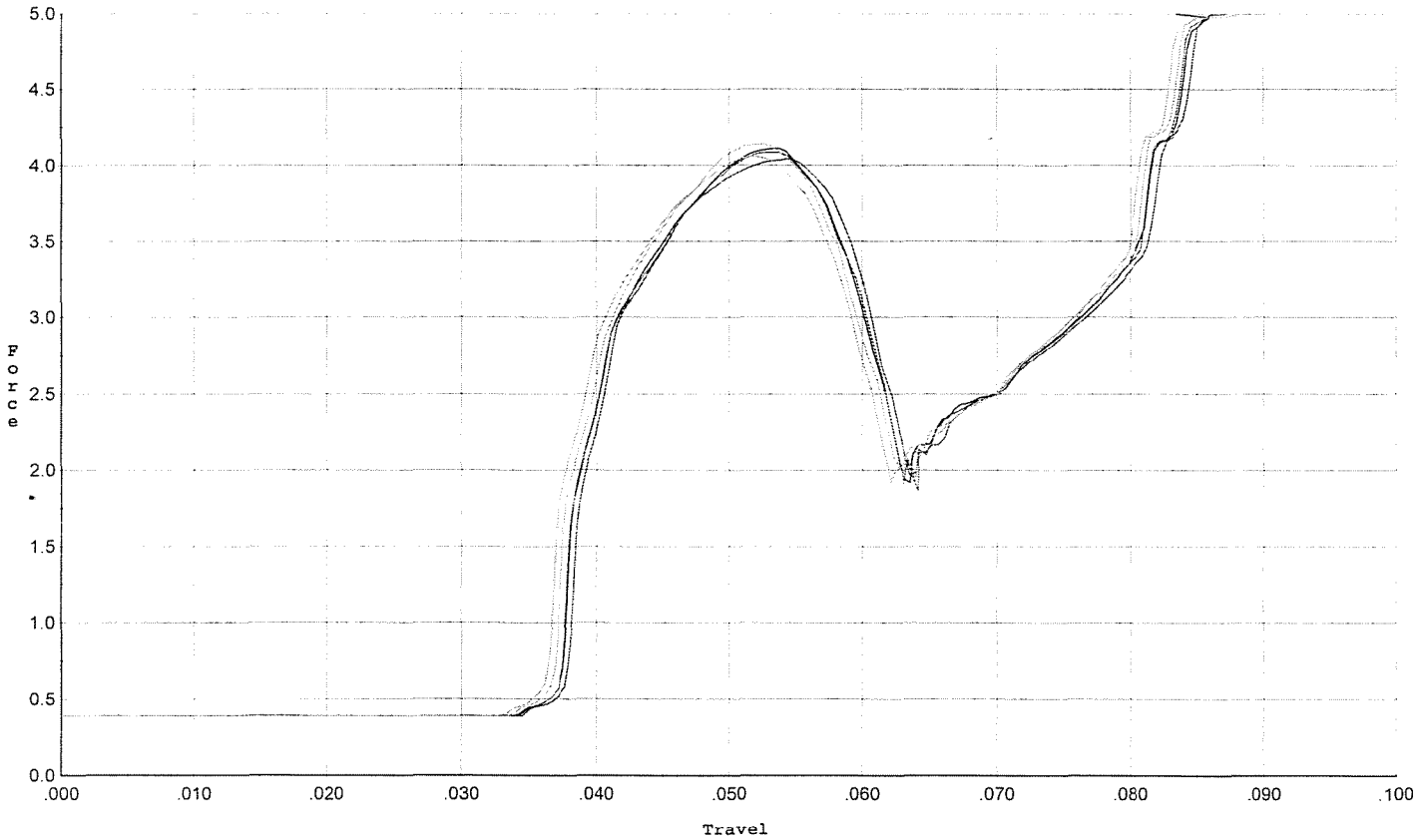
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.059	0.034	0.035	0.097		Set Trigger
2	4.087	0.059	0.032	0.035	0.096		Set Trigger
3	4.072	0.057	0.034	0.035	0.093		Set Trigger
4	4.093	0.057	0.033	0.035	0.093		Set Trigger
5	4.193	0.057	0.032	0.034	0.097		Set Trigger

AVG 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



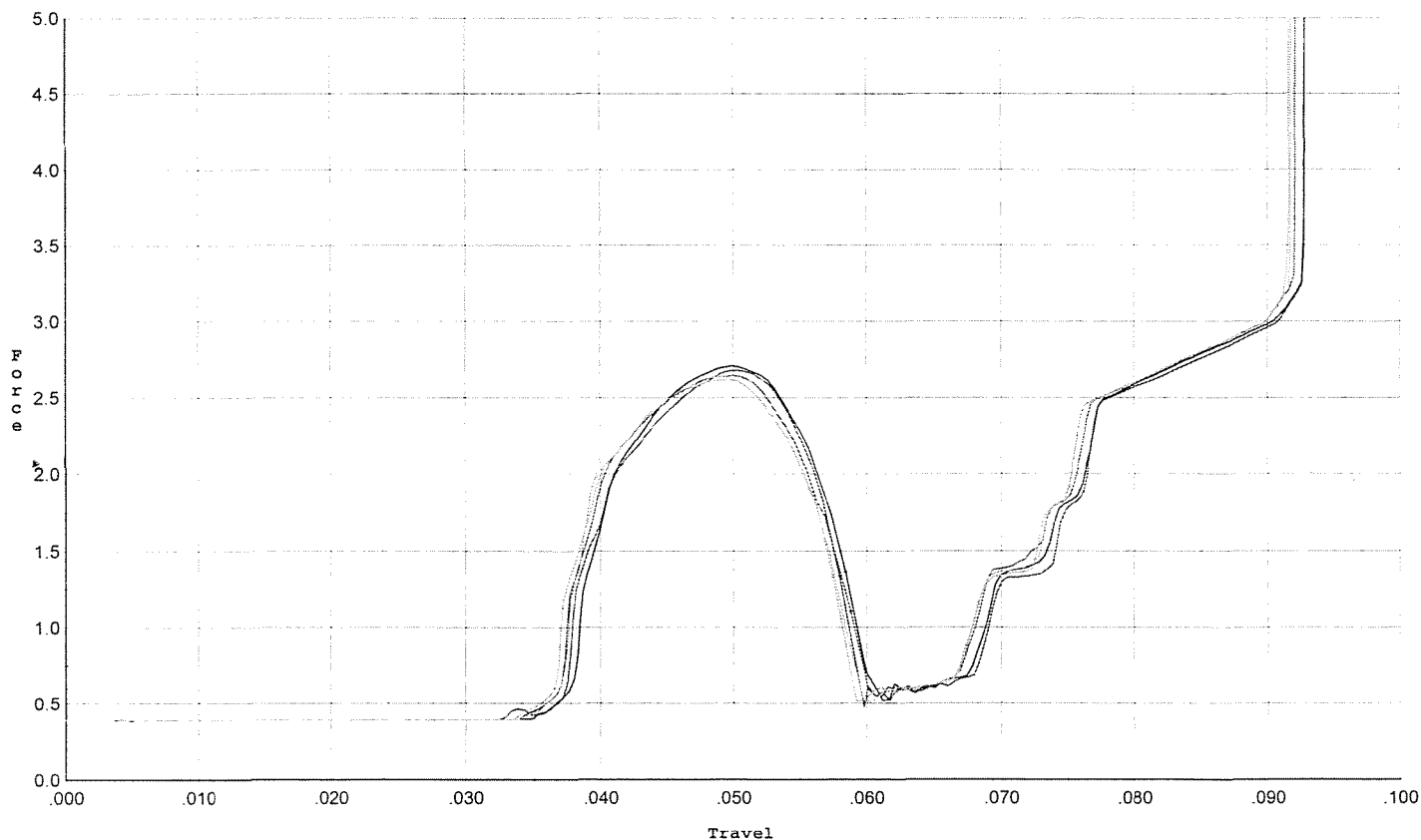
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.060	0.038	0.038	0.093		Set Trigger
2	4.111	0.062	0.037	0.037	0.097		Set Trigger
3	4.085	0.062	0.037	0.036	0.096		Set Trigger
4	4.137	0.061	0.037	0.037	0.097		Set Trigger
5	4.057	0.061	0.036	0.036	0.096		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test

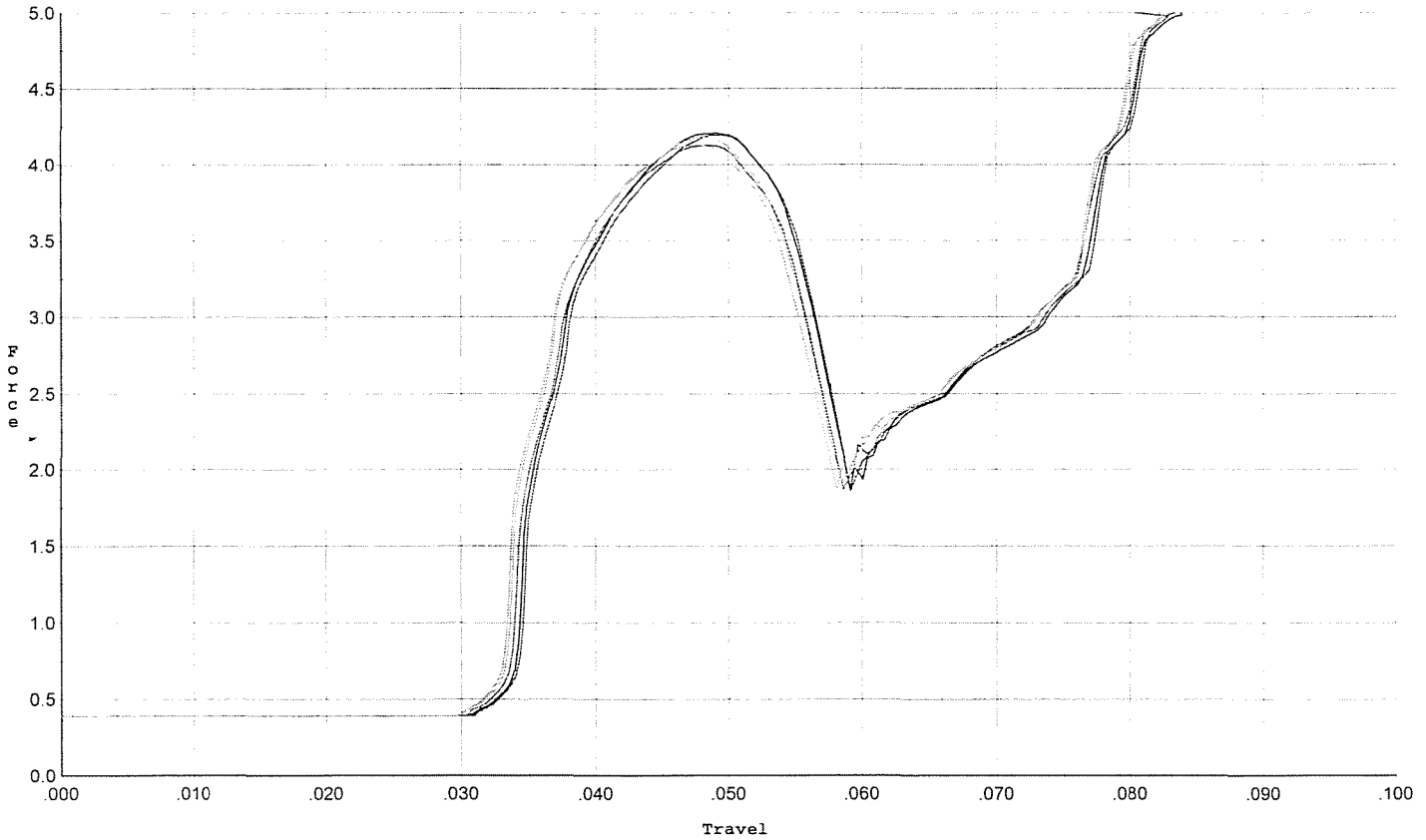


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.680	0.058	0.038	0.040	0.060		Set Trigger
2	2.708	0.058	0.038	0.040	0.061		Set Trigger
3	2.646	0.059	0.037	0.039	0.061		Set Trigger
4	2.638	0.057	0.037	0.039	0.060		Set Trigger
5	2.618	0.057	0.037	0.039	0.059		Set Trigger

Aug 2.65

Trigger Profile [lbs,inch]

Profile	SWS	Model:	M/24
GunType:	Rifle	Serial No:	Form #F005
Make:	Remington	Trigger:	set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy
Note:	R. Putch 11/25/08		



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.193	0.058	0.034	0.036	0.095		Set Trigger
2	4.206	0.056	0.034	0.035	0.093		Set Trigger
3	4.126	0.056	0.033	0.036	0.092		Set Trigger
4	4.129	0.056	0.033	0.035	0.091		Set Trigger
5	4.180	0.056	0.033	0.035	0.094		Set Trigger

Aug 4.16