

G6794785

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



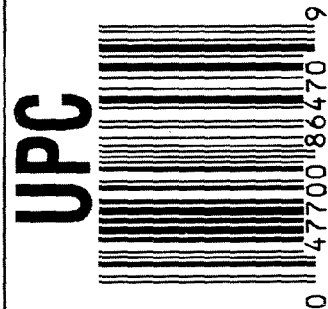
owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794785



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794785

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	RSM
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	2000 OPERATOR	11/6/08	RB
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/9/08	JG
542	APPLY COATINGS (BARREL ACTION)		1/20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	RSM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

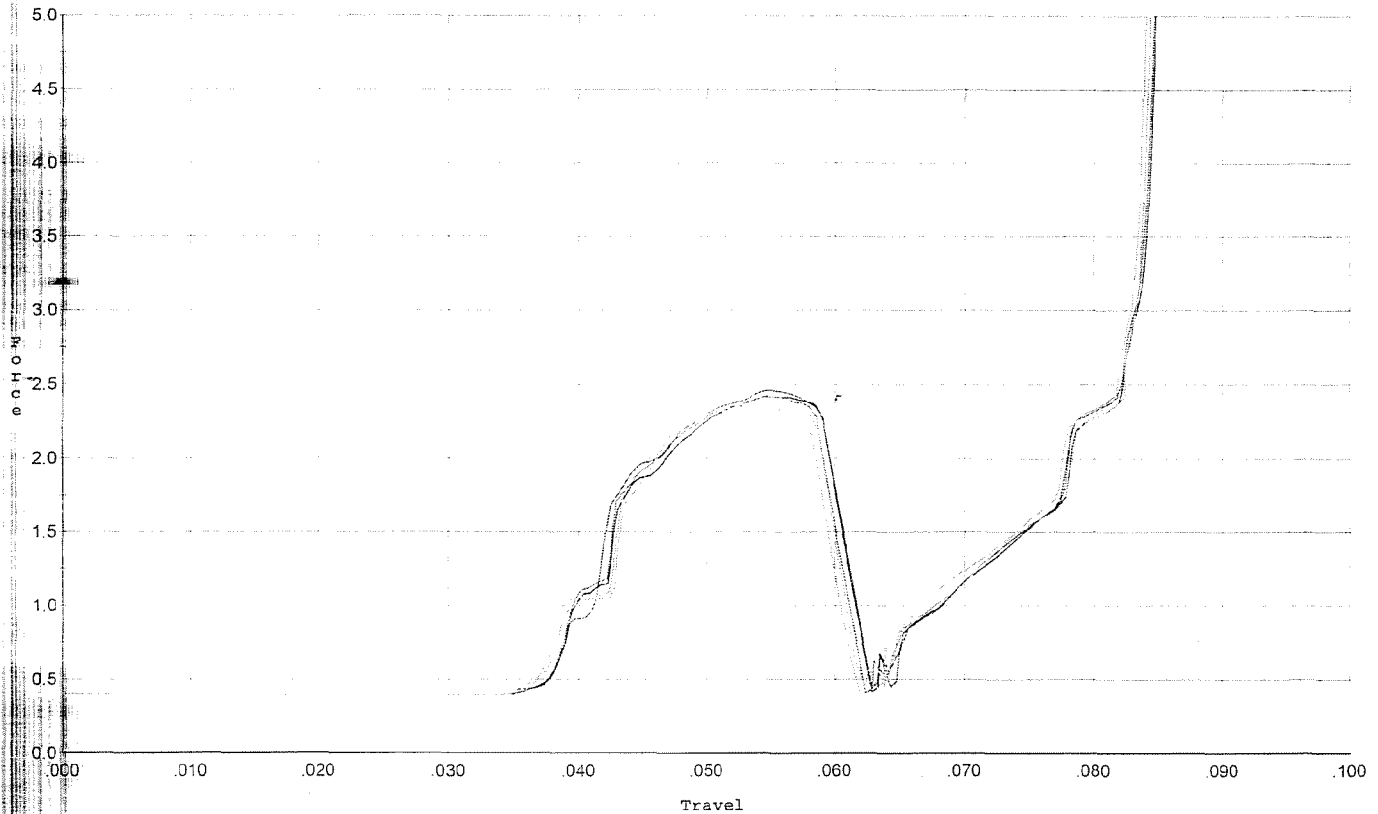
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-5-09	L N
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>50</u> <u>50</u>	2-5-09	L N
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-5-09	L N
	J) ASSEMBLE STOCK		1-20-09	RBN
	K) ASSEMBLE SWIVEL STUDS		2-5-09	L N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	TC
670	FINAL INSPECTION A) HEADSPACE		2-5-09	L N
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.54</u> <u>2.53</u> <u>2.36</u> <u>2.46</u>	2-3-09	TC
	C) FUNCTION		2-5-09	L N
690	PACK		2-19-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



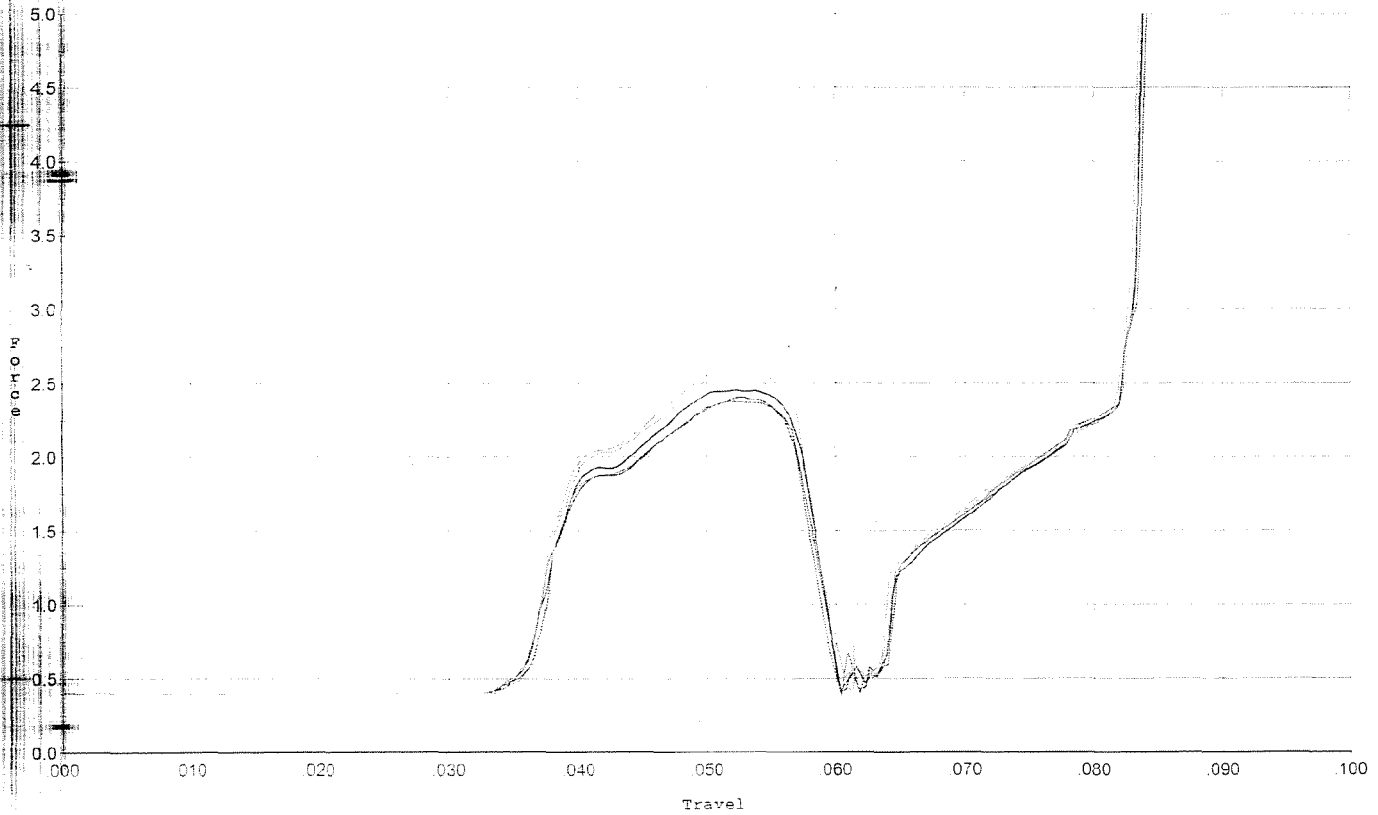
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.061	0.038	0.031	0.060		Set Trigger
2	2.416	0.059	0.039	0.031	0.057		Set Trigger
3	2.415	0.059	0.038	0.031	0.056		Set Trigger
4	2.394	0.059	0.038	0.031	0.057		Set Trigger
5	2.347	0.058	0.038	0.032	0.055		Set Trigger

A-2.40

Trigger Profile [lbs,inch]

Profile SWS
Gun Type: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



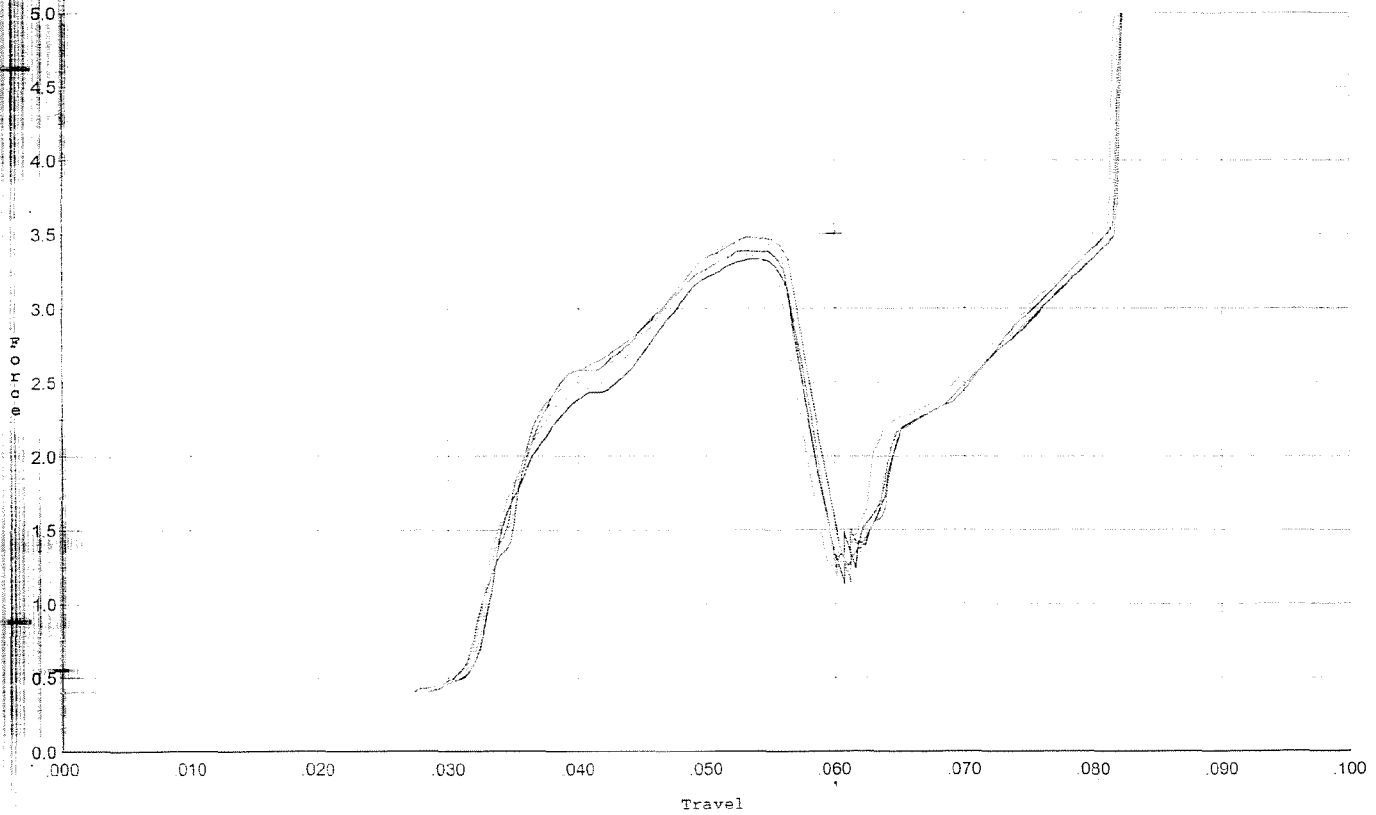
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.402	0.058	0.037	0.033	0.058		Set Trigger
2	2.451	0.057	0.036	0.032	0.059		Set Trigger
3	2.372	0.057	0.036	0.033	0.057		Set Trigger
4	2.576	0.057	0.037	0.032	0.060		Set Trigger
5	2.606	0.057	0.036	0.032	0.061		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



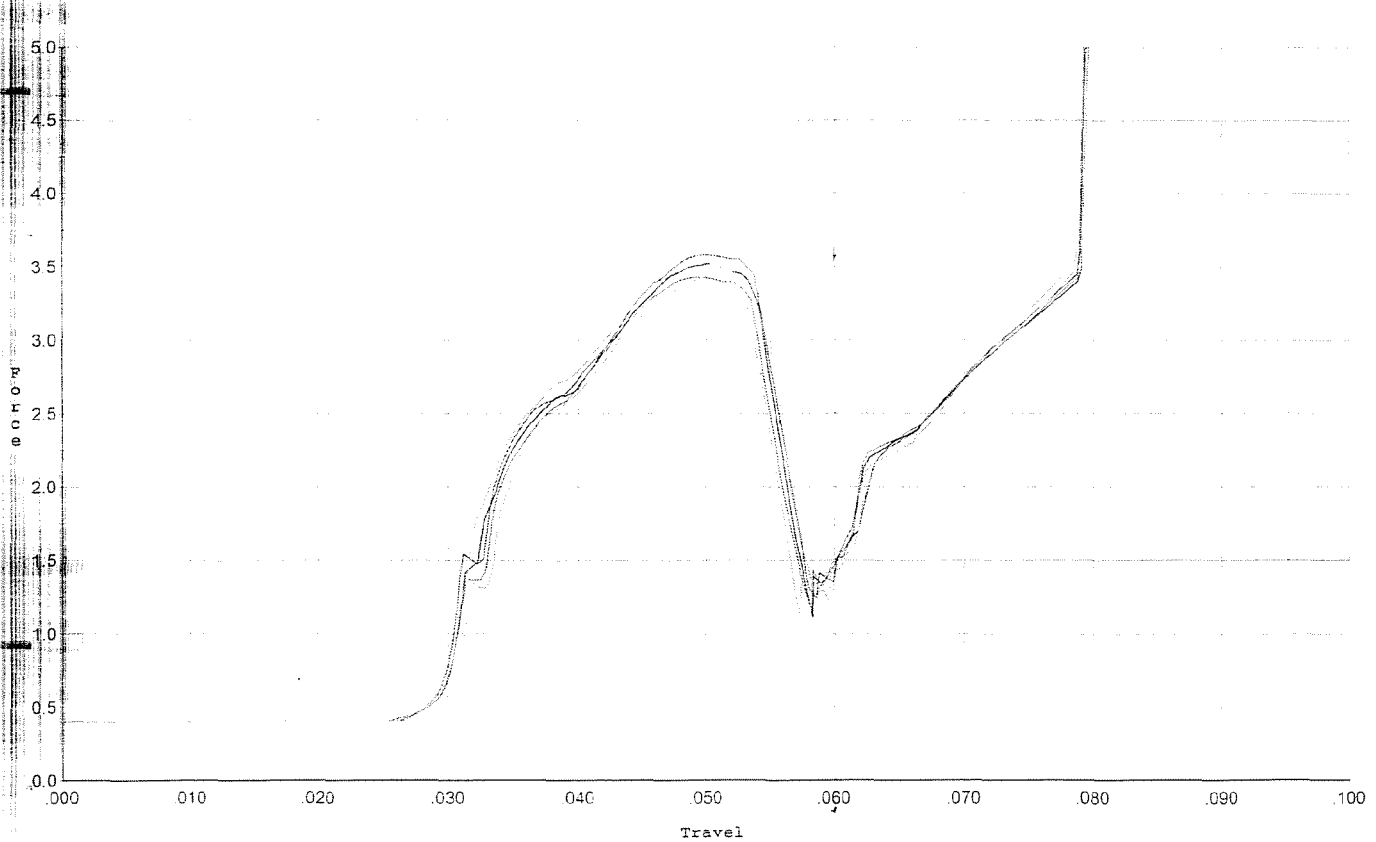
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.385	0.058	0.032	0.030	0.082		Set Trigger
2	3.330	0.056	0.032	0.030	0.077		Set Trigger
3	3.478	0.056	0.032	0.030	0.081		Set Trigger
4	3.363	0.056	0.032	0.030	0.077		Set Trigger
5	3.474	0.057	0.032	0.030	0.082		Set Trigger

A-3-40

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



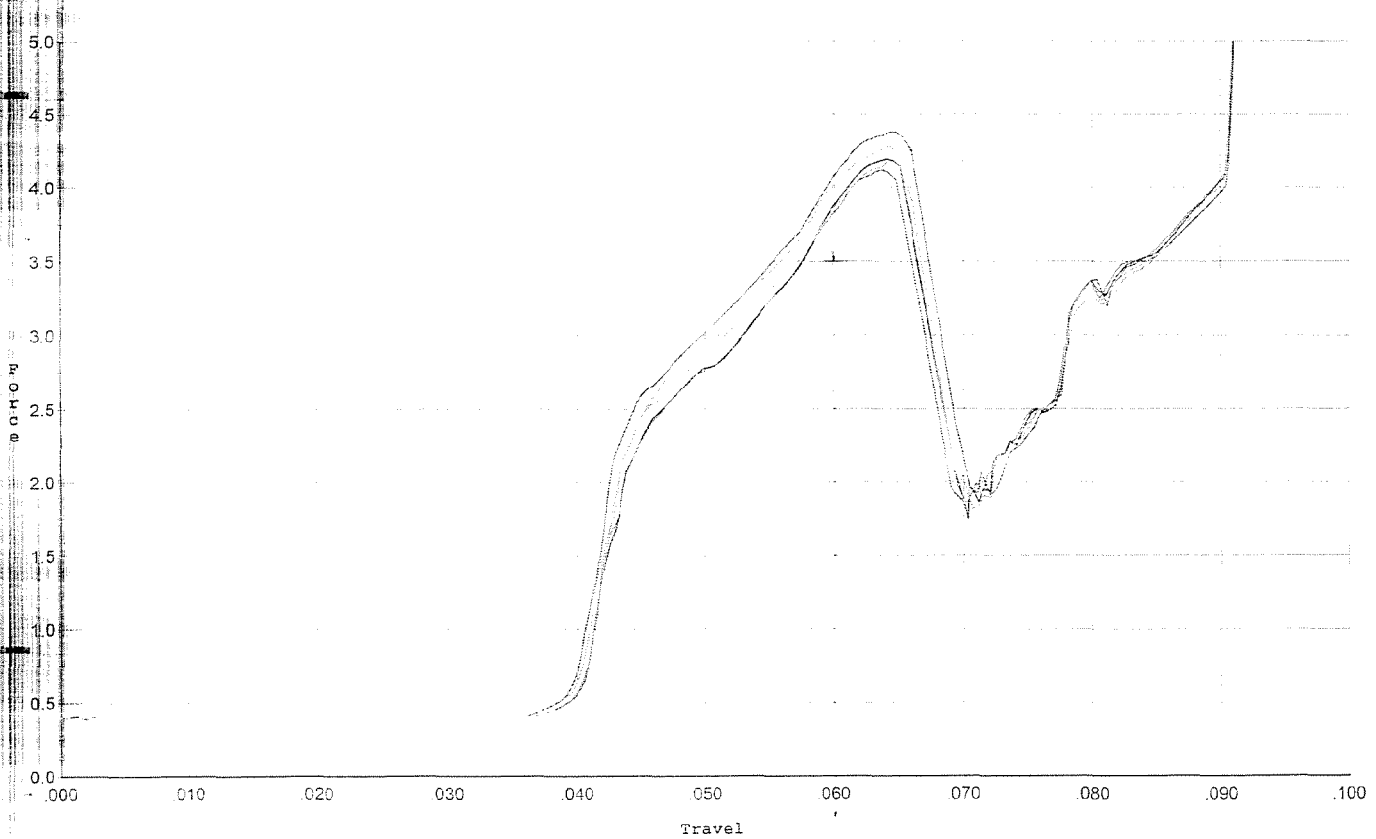
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.580	0.056	0.030	0.029	0.085		Set Trigger
2	3.522	0.054	0.030	0.030	0.080		Set Trigger
3	3.431	0.054	0.030	0.030	0.078		Set Trigger
4	3.487	0.055	0.030	0.029	0.080		Set Trigger
5	3.527	0.054	0.030	0.030	0.081		Set Trigger

A-3.50

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



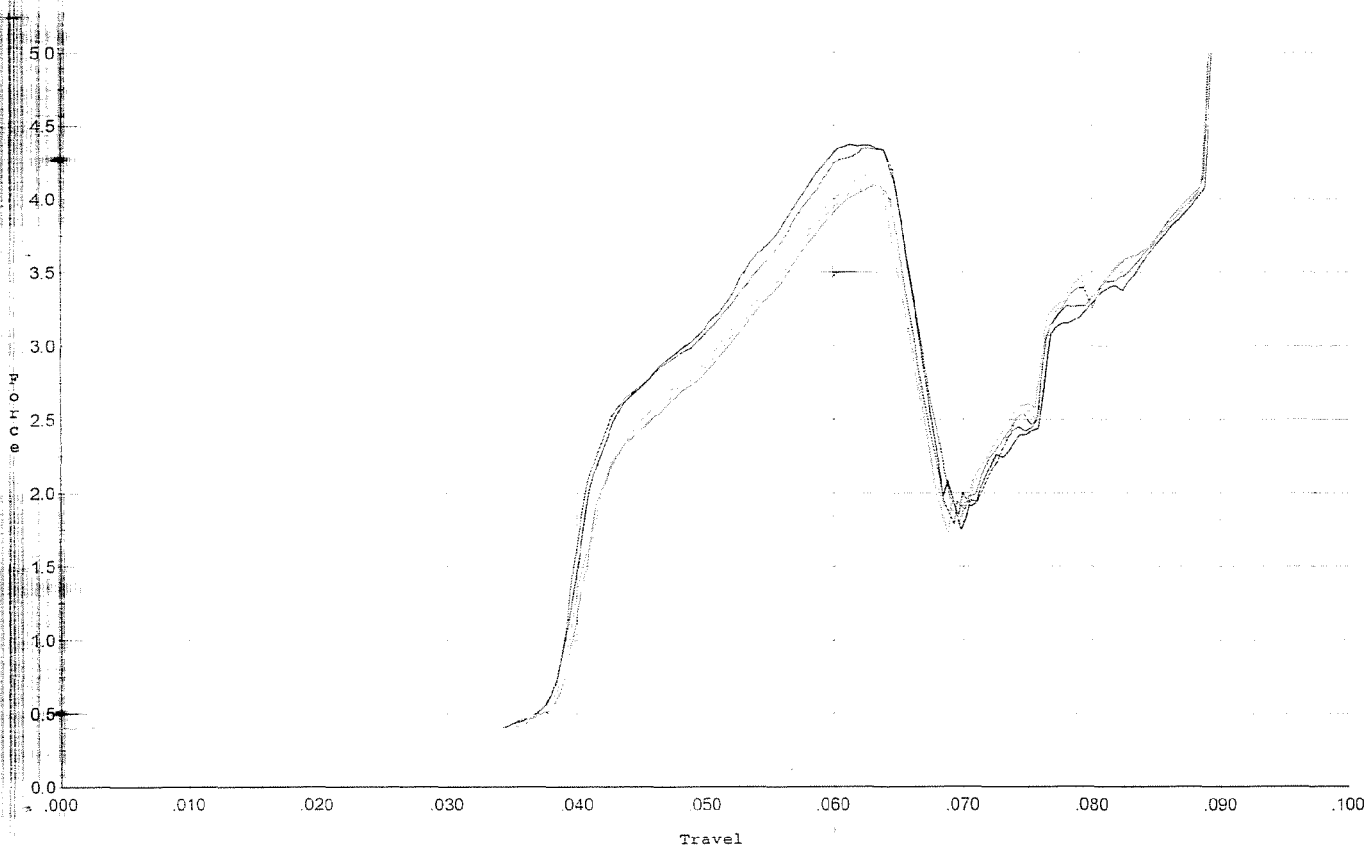
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.375	0.066	0.040	0.028	0.105		Set Trigger
2	4.193	0.065	0.041	0.029	0.095		Set Trigger
3	4.119	0.067	0.040	0.028	0.097		Set Trigger
4	4.278	0.067	0.040	0.028	0.103		Set Trigger
5	4.174	0.066	0.041	0.028	0.099		Set Trigger

A-4.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



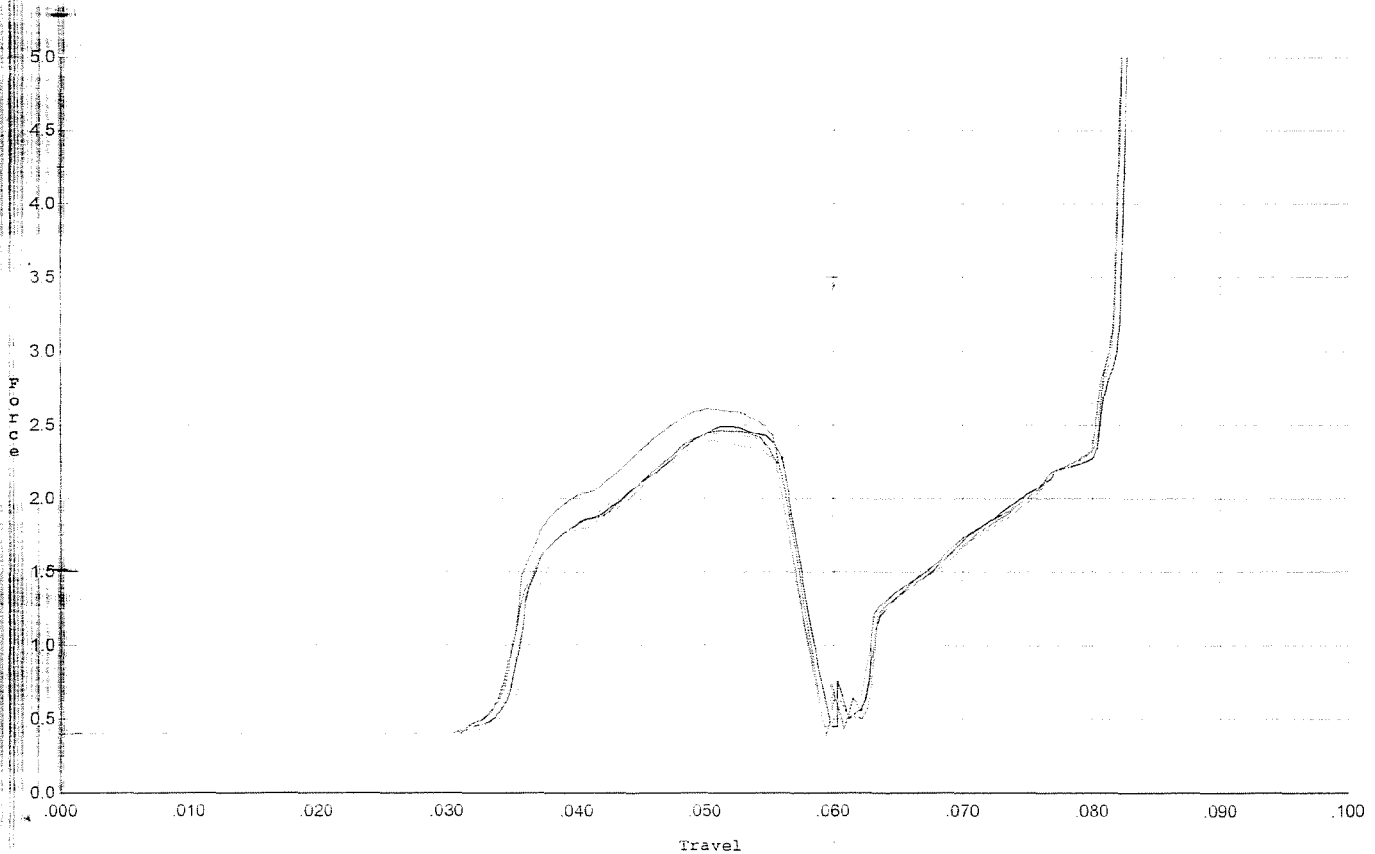
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.345	0.065	0.038	0.027	0.104		Set Trigger
2	4.372	0.065	0.038	0.027	0.105		Set Trigger
3	4.098	0.064	0.039	0.028	0.096		Set Trigger
4	4.100	0.065	0.039	0.028	0.096		Set Trigger
5	4.162	0.066	0.038	0.028	0.099		Set Trigger

A. 4.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



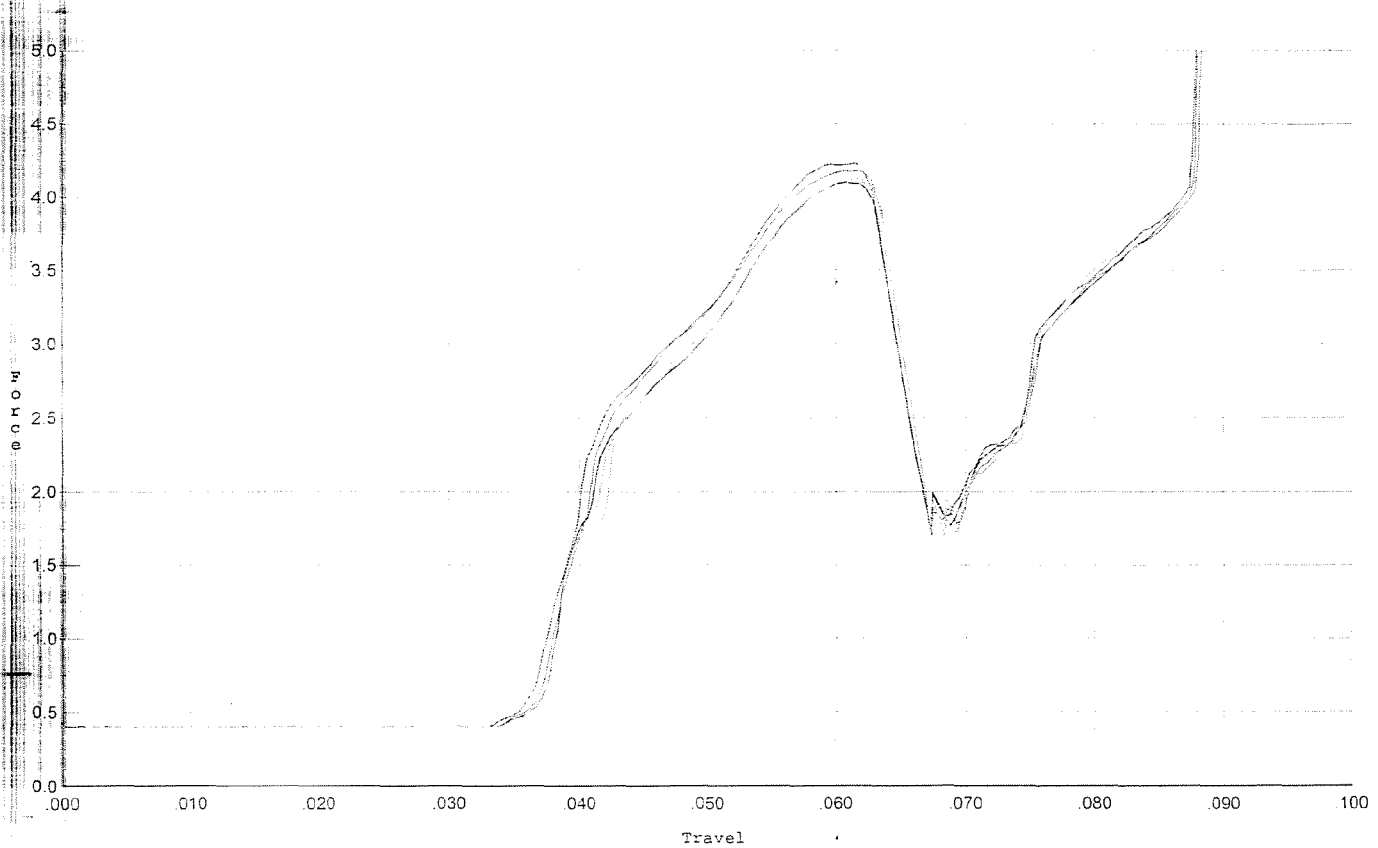
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.056	0.034	0.032	0.058		Set Trigger
2	2.491	0.056	0.035	0.032	0.059		Set Trigger
3	2.608	0.057	0.034	0.032	0.063		Set Trigger
4	2.397	0.057	0.035	0.032	0.059		Set Trigger
5	2.453	0.056	0.035	0.032	0.056		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.231	0.063	0.036	0.028	0.101		Set Trigger
2	4.100	0.063	0.037	0.028	0.097		Set Trigger
3	4.179	0.064	0.037	0.028	0.101		Set Trigger
4	4.123	0.064	0.037	0.028	0.098		Set Trigger
5	4.124	0.064	0.038	0.028	0.099		Set Trigger

A-4.15