

66494786

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

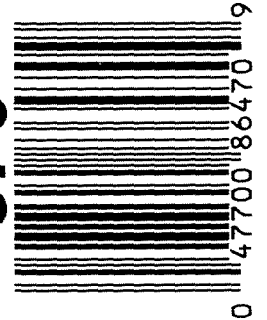
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794786

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794786

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE		11-5-08	EBN
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX 2000 OPERATOR <u>AS</u>	11/6/08	AS
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

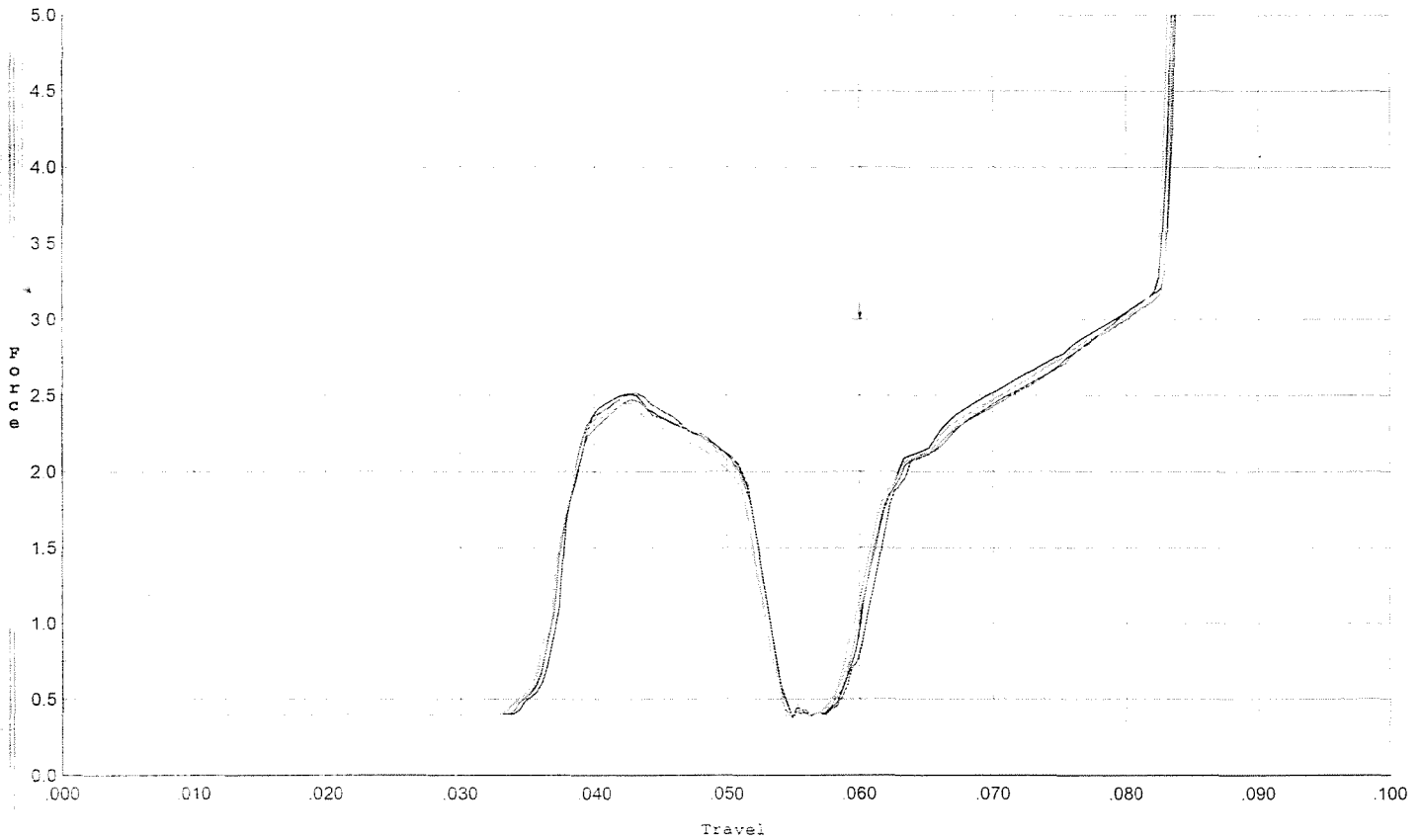
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>40</u>	<u>40</u>	<u>40</u>	2-2-09	R N		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u>	<u>60</u>	<u>60</u>	2-2-09	R N		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	2-2-09	R N		
	J) ASSEMBLE STOCK					1-19-09	RTZ		
	K) ASSEMBLE SWIVEL STUDS					2-2-09	R N		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		1-29-09	TC		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					1-29-09	N/N		
670	FINAL INSPECTION A) HEADSPACE					2-2-09	R N		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.63</u>	<u>2.55</u>	<u>2.64</u>	<u>2.4</u>	<u>2.43</u>	1-30-09	N N
	C) FUNCTION					2-2-09	R N		
690	PACK					2/11/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



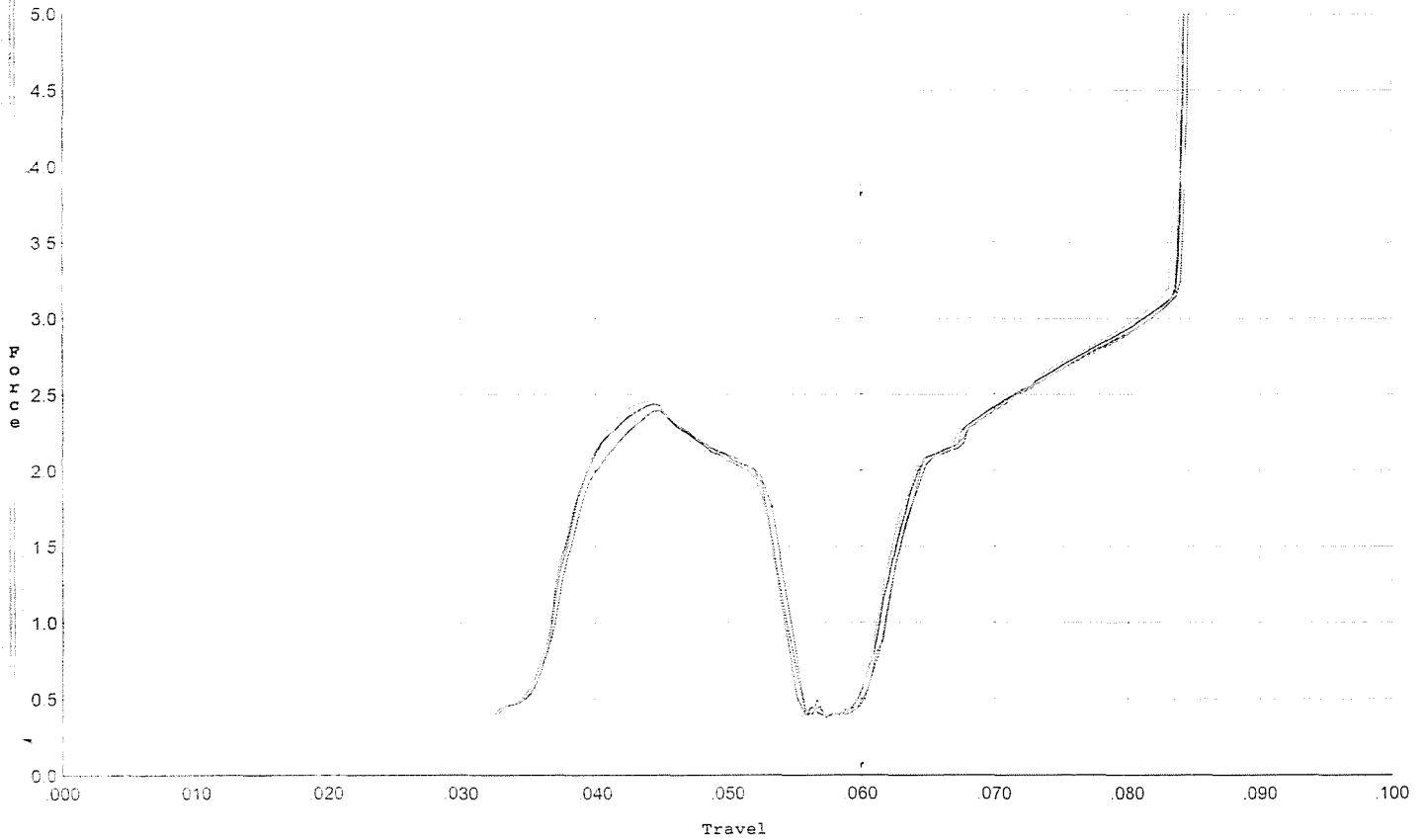
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.052	0.034	0.037	0.049		Set Trigger
2	2.510	0.052	0.036	0.037	0.048		Set Trigger
3	2.472	0.052	0.034	0.037	0.048		Set Trigger
4	2.500	0.051	0.036	0.037	0.048		Set Trigger
5	2.447	0.051	0.036	0.037	0.047		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



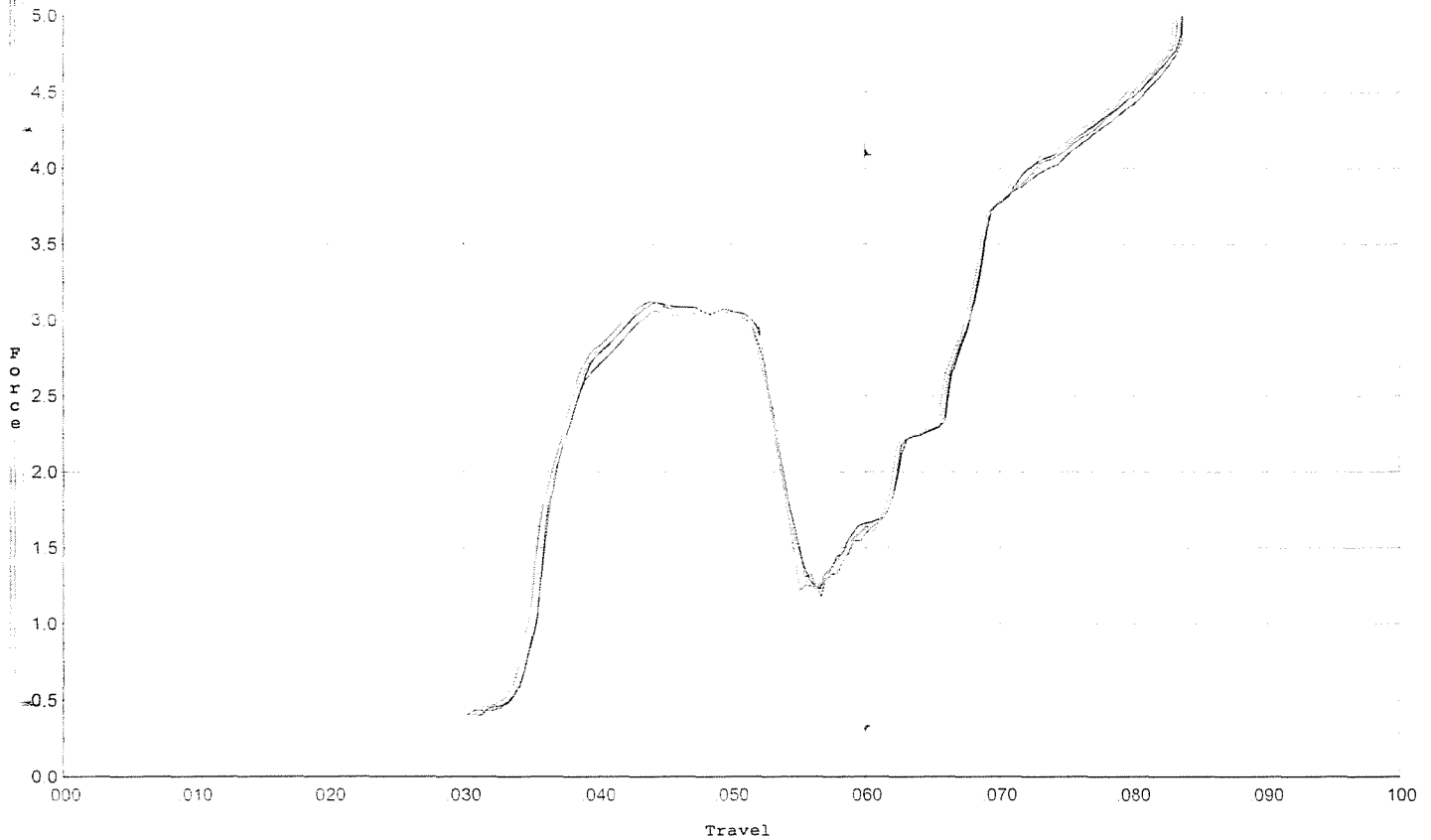
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.394	0.053	0.036	0.037	0.050		Set Trigger
2	2.439	0.053	0.036	0.037	0.050		Set Trigger
3	2.435	0.053	0.036	0.037	0.049		Set Trigger
4	2.370	0.053	0.036	0.037	0.049		Set Trigger
5	2.459	0.053	0.036	0.037	0.050		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



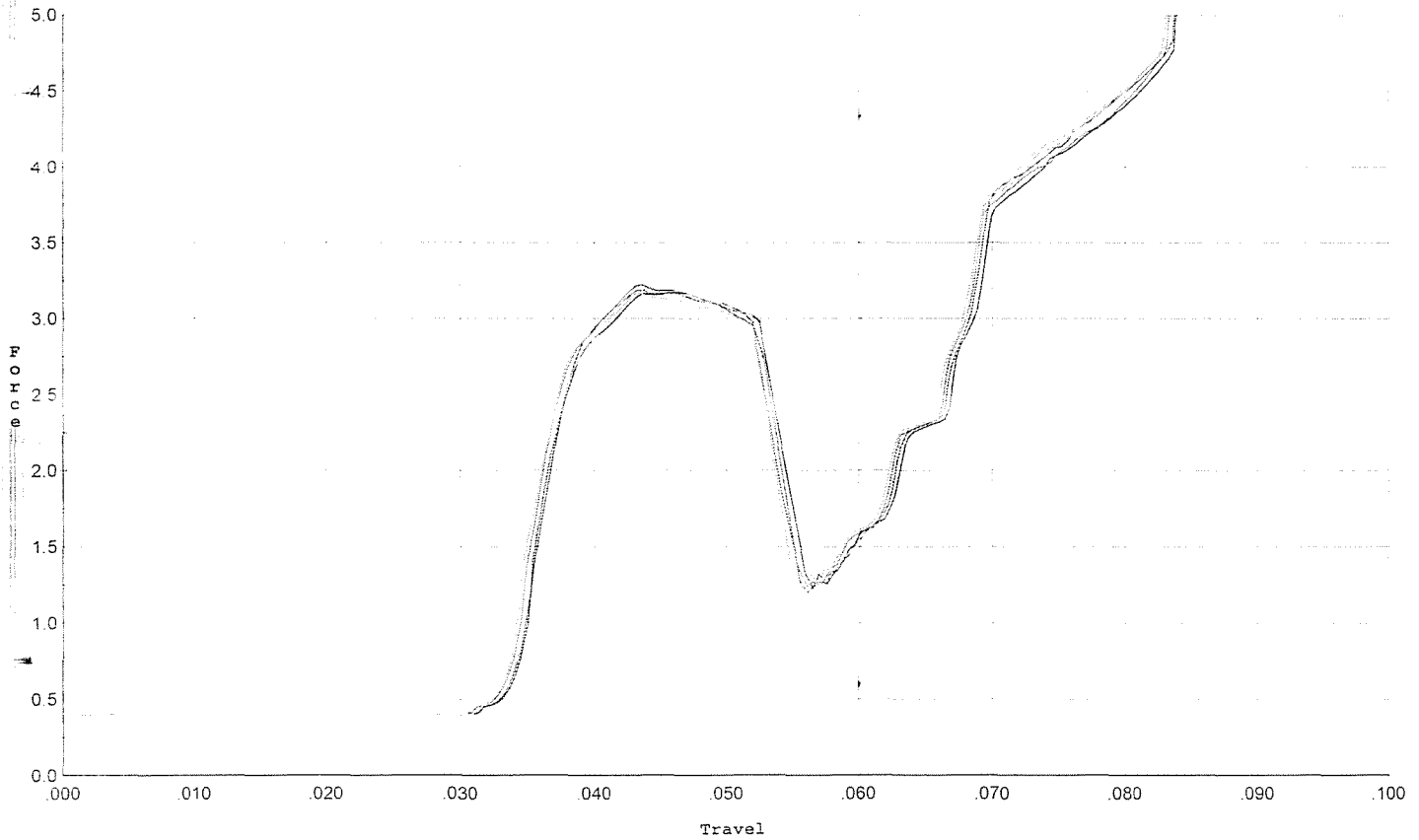
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.062	0.052	0.034	0.035	0.063		Set Trigger
2	3.116	0.052	0.034	0.035	0.063		Set Trigger
3	3.123	0.052	0.034	0.035	0.065		Set Trigger
4	3.123	0.052	0.034	0.035	0.063		Set Trigger
5	3.123	0.053	0.034	0.035	0.065		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



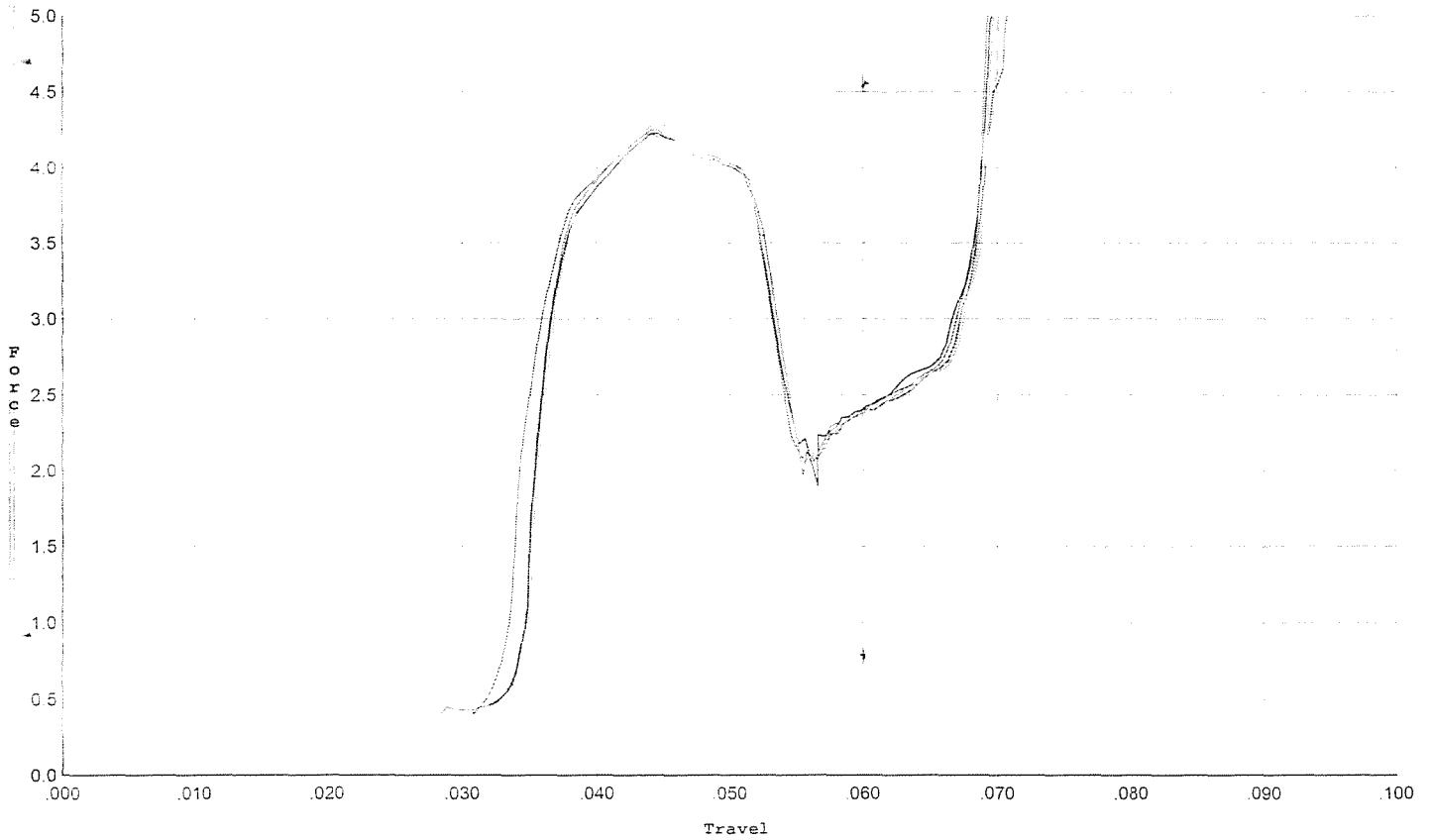
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.224	0.053	0.034	0.035	0.067		Set Trigger
2	3.172	0.052	0.034	0.035	0.066		Set Trigger
3	3.185	0.052	0.034	0.035	0.066		Set Trigger
4	3.197	0.053	0.034	0.035	0.067		Set Trigger
5	3.166	0.052	0.033	0.034	0.066		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



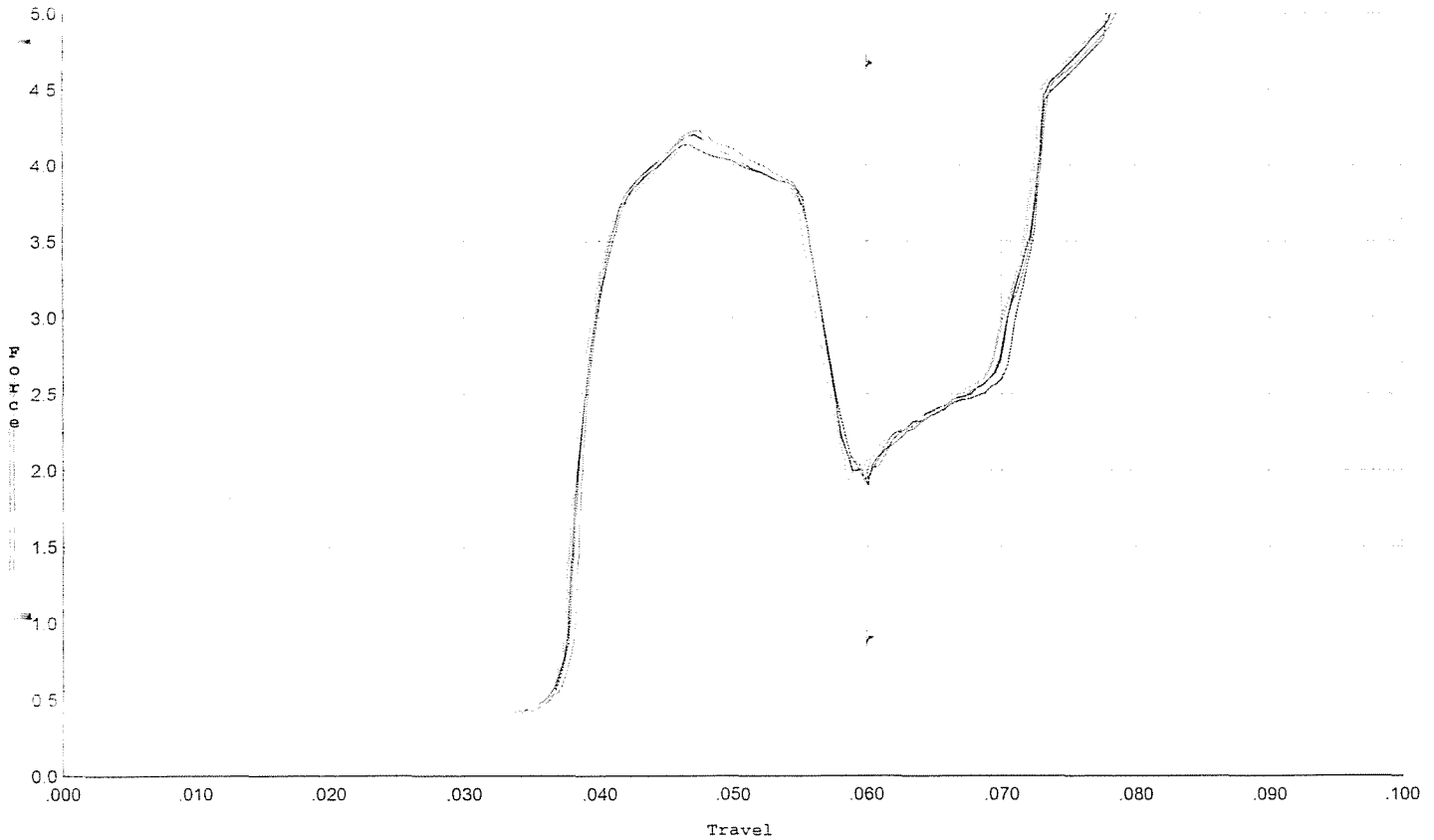
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.226	0.053	0.032	0.022	0.087		Set Trigger
2	4.226	0.052	0.034	0.021	0.081		Set Trigger
3	4.251	0.052	0.034	0.021	0.082		Set Trigger
4	4.254	0.052	0.034	0.021	0.081		Set Trigger
5	4.298	0.053	0.034	0.021	0.084		Set Trigger

AVG 4.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



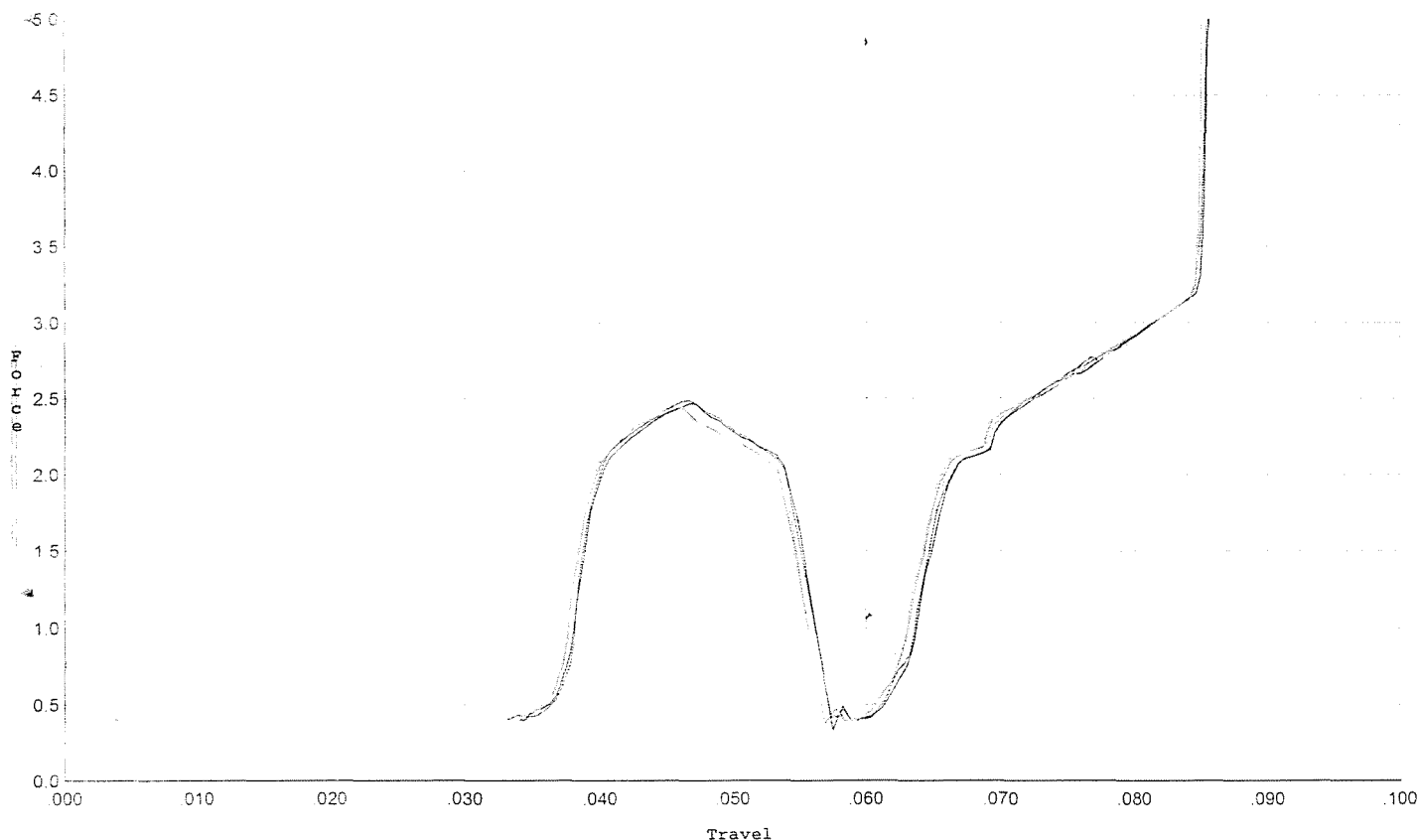
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.139	0.055	0.037	0.026	0.084		Set Trigger
2	4.199	0.055	0.037	0.026	0.084		Set Trigger
3	4.226	0.055	0.037	0.027	0.084		Set Trigger
4	4.208	0.055	0.037	0.027	0.083		Set Trigger
5	4.169	0.055	0.037	0.026	0.085		Set Trigger

AVG 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



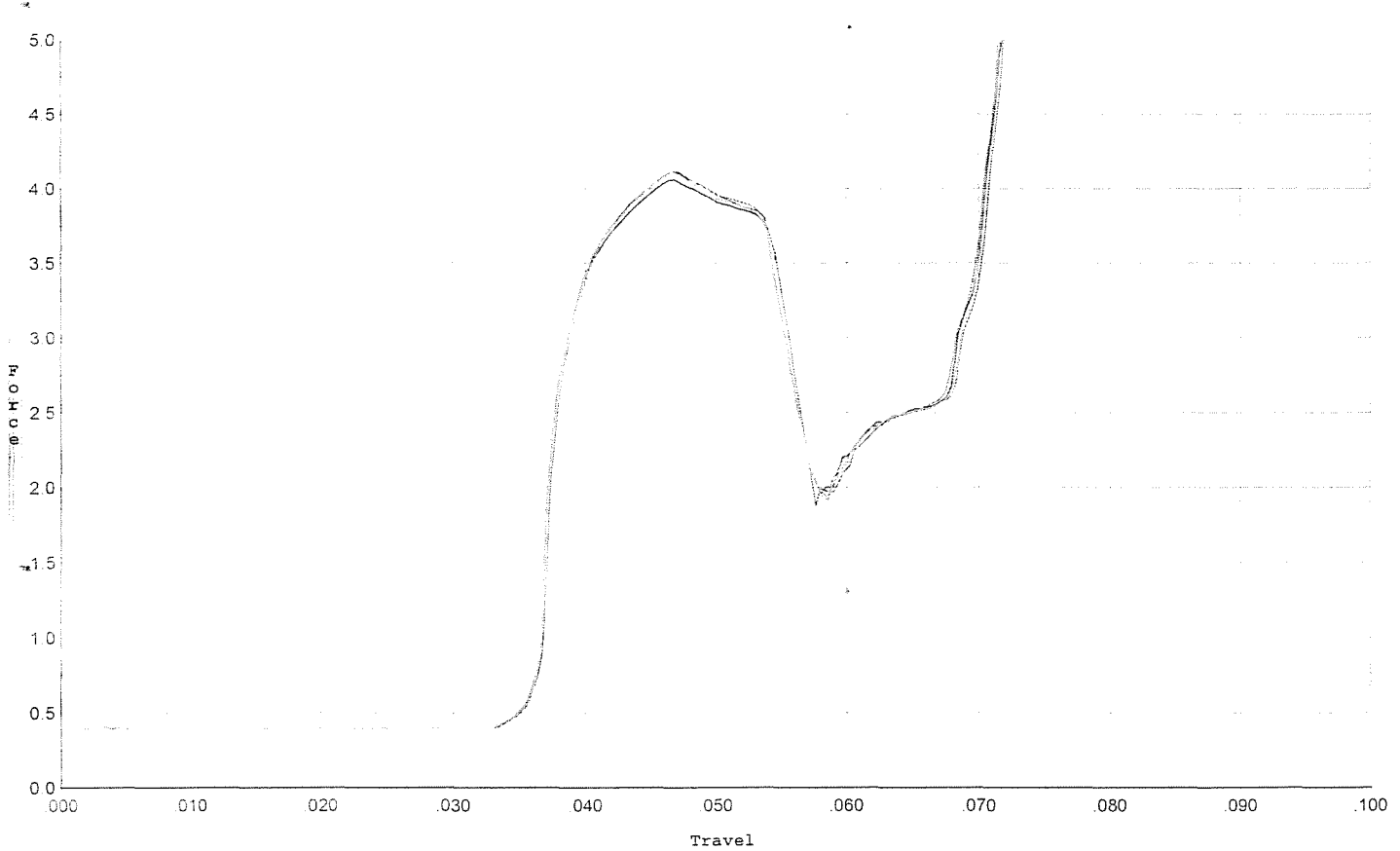
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.487	0.055	0.037	0.037	0.053		Set Trigger
2	2.466	0.055	0.037	0.037	0.053		Set Trigger
3	2.436	0.055	0.037	0.037	0.052		Set Trigger
4	2.446	0.055	0.037	0.037	0.053		Set Trigger
5	2.445	0.054	0.037	0.037	0.052		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.055	0.036	0.025	0.083		Set Trigger
2	4.059	0.054	0.036	0.025	0.080		Set Trigger
3	4.115	0.054	0.036	0.025	0.081		Set Trigger
4	4.092	0.054	0.036	0.025	0.081		Set Trigger
5	4.117	0.054	0.036	0.025	0.081		Set Trigger

Aug 4.09