

G6794789

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

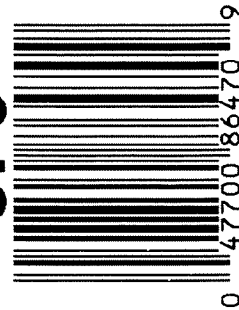
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794789

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794 789

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	11-12-08	RT
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (RT)	11/17/08	RT
490	MAGNAFLUX BOLT		11/17/08	RT
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-30-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

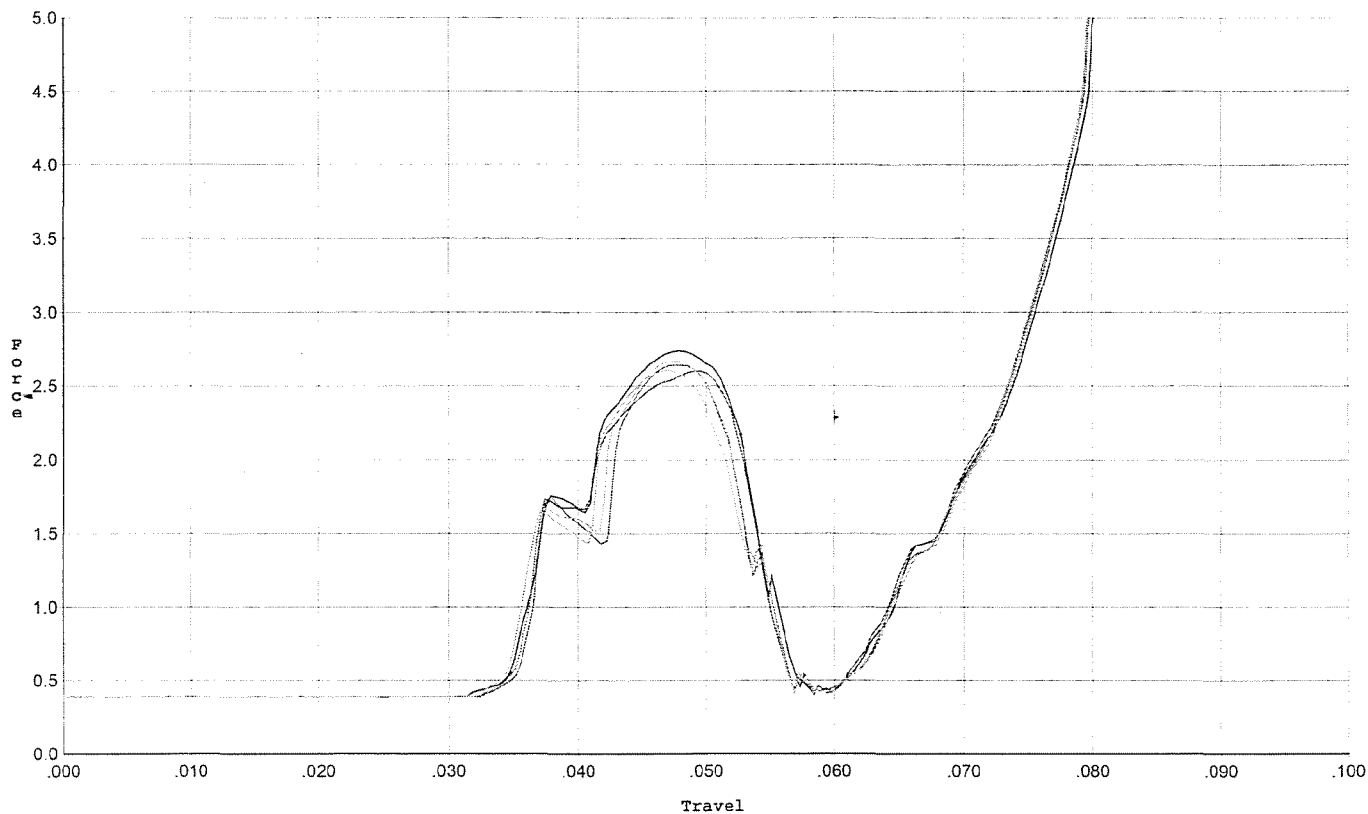
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-12-09	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-12-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>-.024</u> <u>.024</u> <u>.024</u>	1-12-09	LJ
	J) ASSEMBLE STOCK		12-30-08	RT
	K) ASSEMBLE SWIVEL STUDS		1-12-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-7-09	LJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-7-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-12-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.21</u> <u>2.21</u> <u>2.15</u> <u>2.18</u>	1-8-09	LSW
	C) FUNCTION		1-12-09	LJ
690	PACK		1/19/09	Fog

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 12/11/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



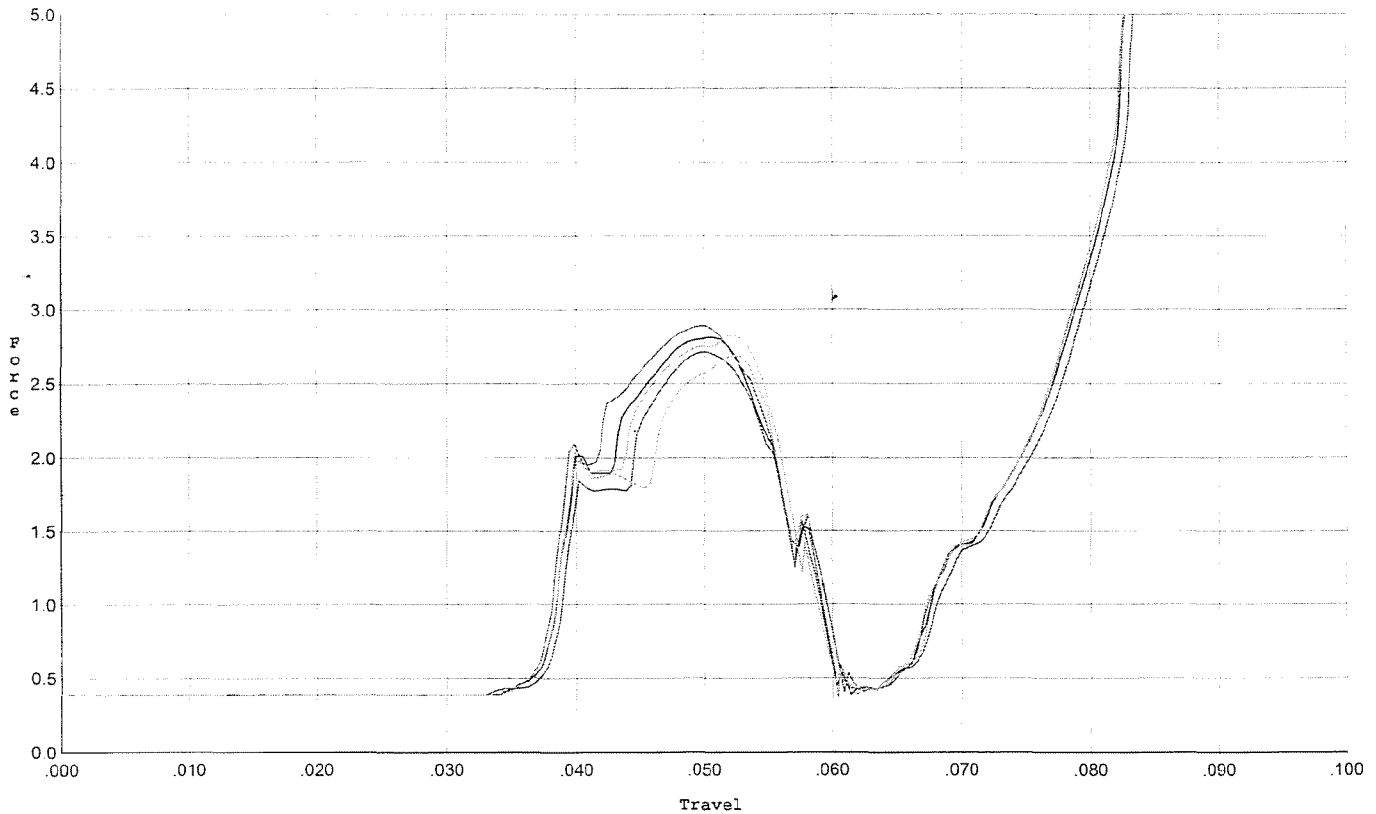
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.601	0.053	0.035	0.033	0.052		Set Trigger
2	2.738	0.053	0.035	0.033	0.053		Set Trigger
3	2.640	0.052	0.036	0.034	0.048		Set Trigger
4	2.608	0.054	0.035	0.032	0.052		Set Trigger
5	2.665	0.052	0.035	0.034	0.049		Set Trigger

A-2-65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 12/11/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



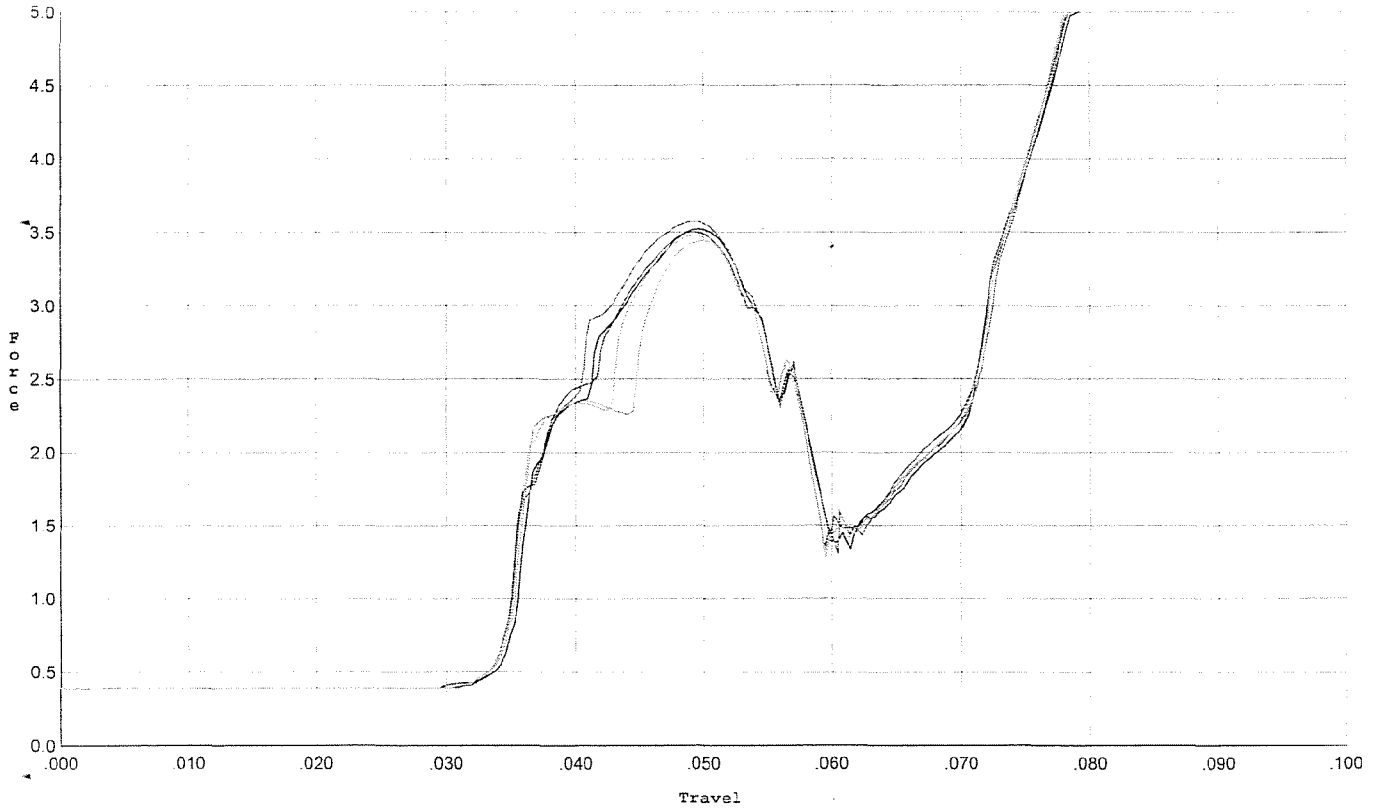
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.713	0.059	0.038	0.032	0.058		Set Trigger
2	2.809	0.058	0.038	0.031	0.060		Set Trigger
3	2.887	0.055	0.037	0.033	0.058		Set Trigger
4	2.690	0.058	0.038	0.031	0.057		Set Trigger
5	2.826	0.056	0.038	0.033	0.057		Set Trigger

A-2-78

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 12/11/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



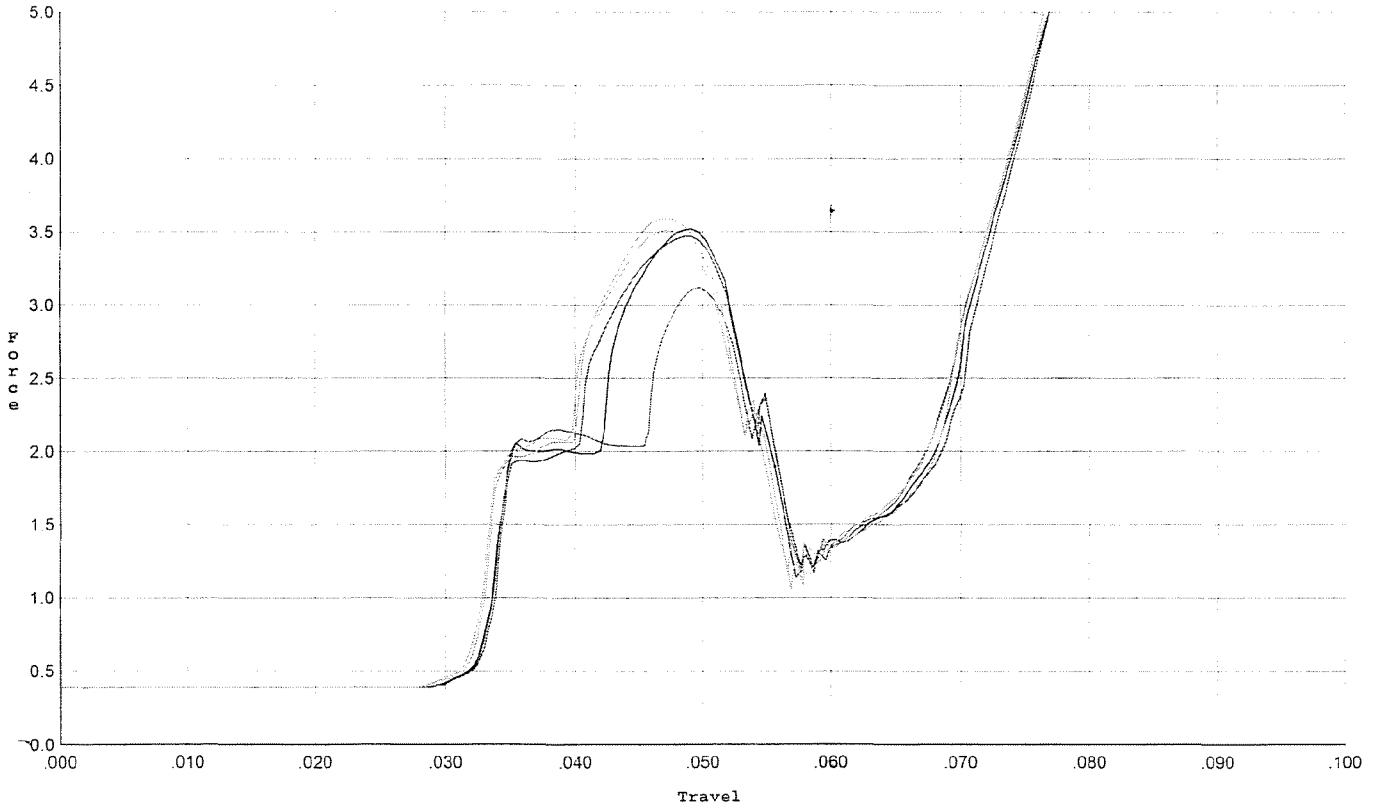
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.501	0.057	0.034	0.029	0.077		Set Trigger
2	3.523	0.057	0.035	0.029	0.076		Set Trigger
3	3.572	0.057	0.034	0.029	0.078		Set Trigger
4	3.478	0.057	0.034	0.028	0.076		Set Trigger
5	3.442	0.057	0.034	0.028	0.074		Set Trigger

A-3-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 12/11/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



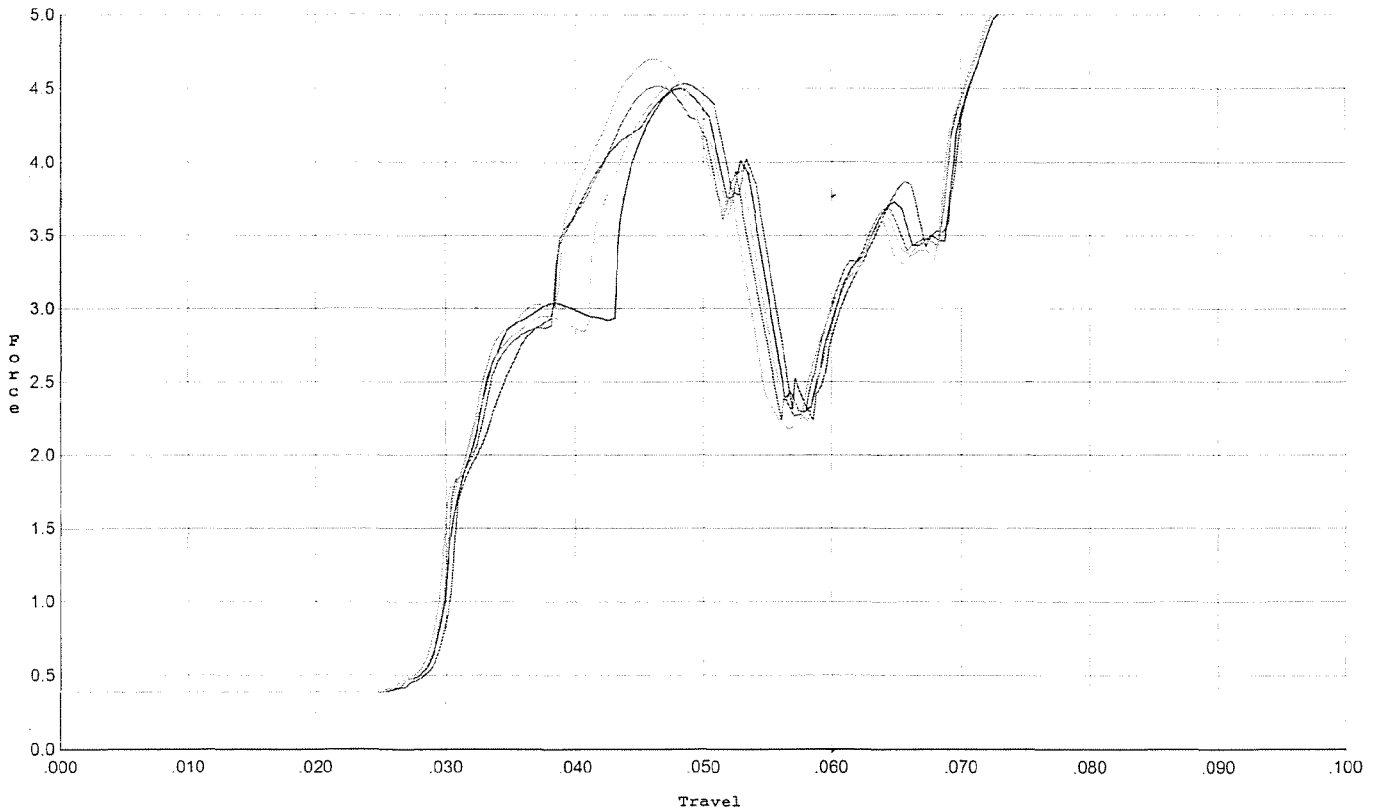
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.474	0.055	0.033	0.030	0.070		Set Trigger
2	3.520	0.056	0.033	0.030	0.070		Set Trigger
3	3.119	0.055	0.033	0.030	0.064		Set Trigger
4	3.513	0.054	0.032	0.030	0.070		Set Trigger
5	3.594	0.055	0.032	0.030	0.072		Set Trigger

A-3.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C schults 12/11/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



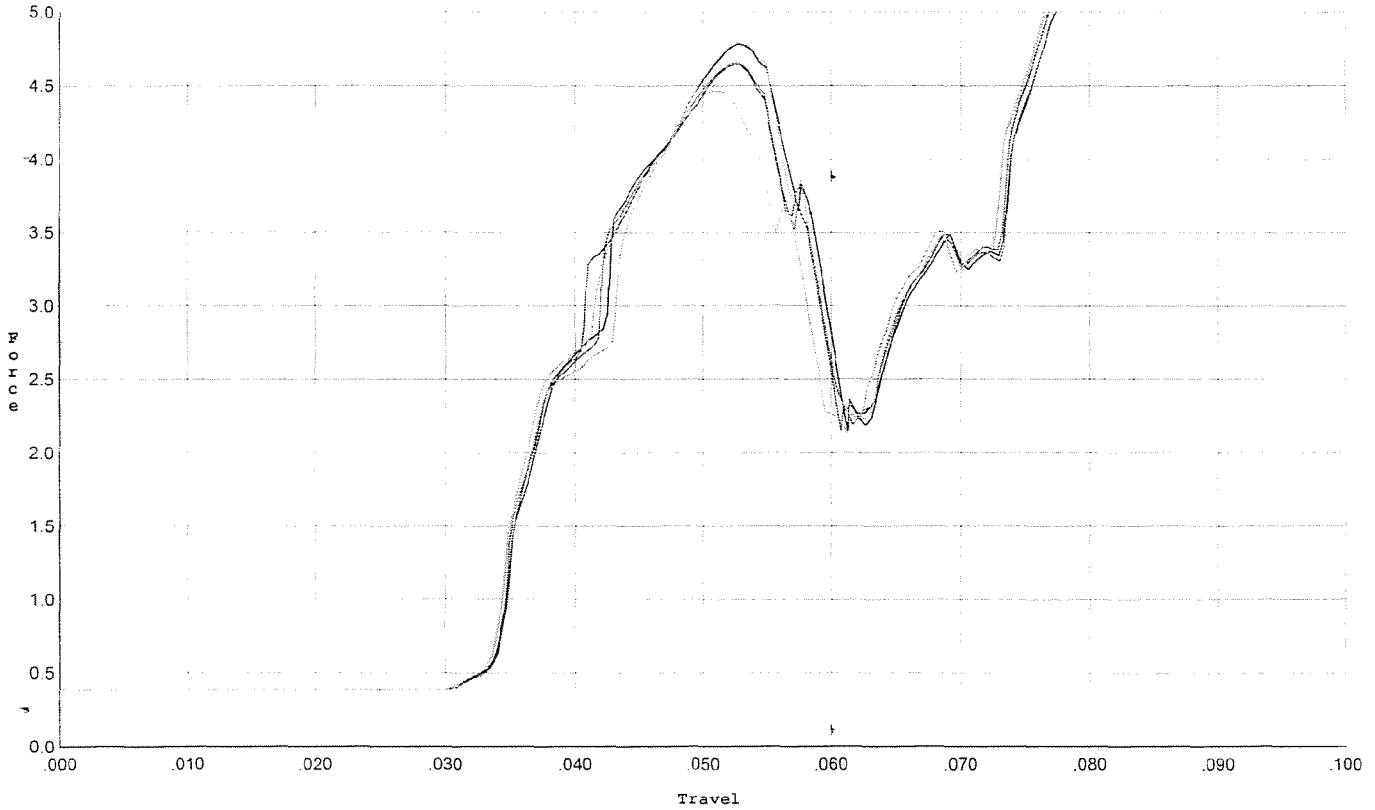
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.531	0.054	0.029	0.025	0.098		Set Trigger
2	4.501	0.054	0.029	0.025	0.093		Set Trigger
3	4.518	0.053	0.029	0.026	0.093		Set Trigger
4	4.531	0.053	0.029	0.025	0.093		Set Trigger
5	4.700	0.052	0.029	0.026	0.095		Set Trigger

A-4.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 12/11/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



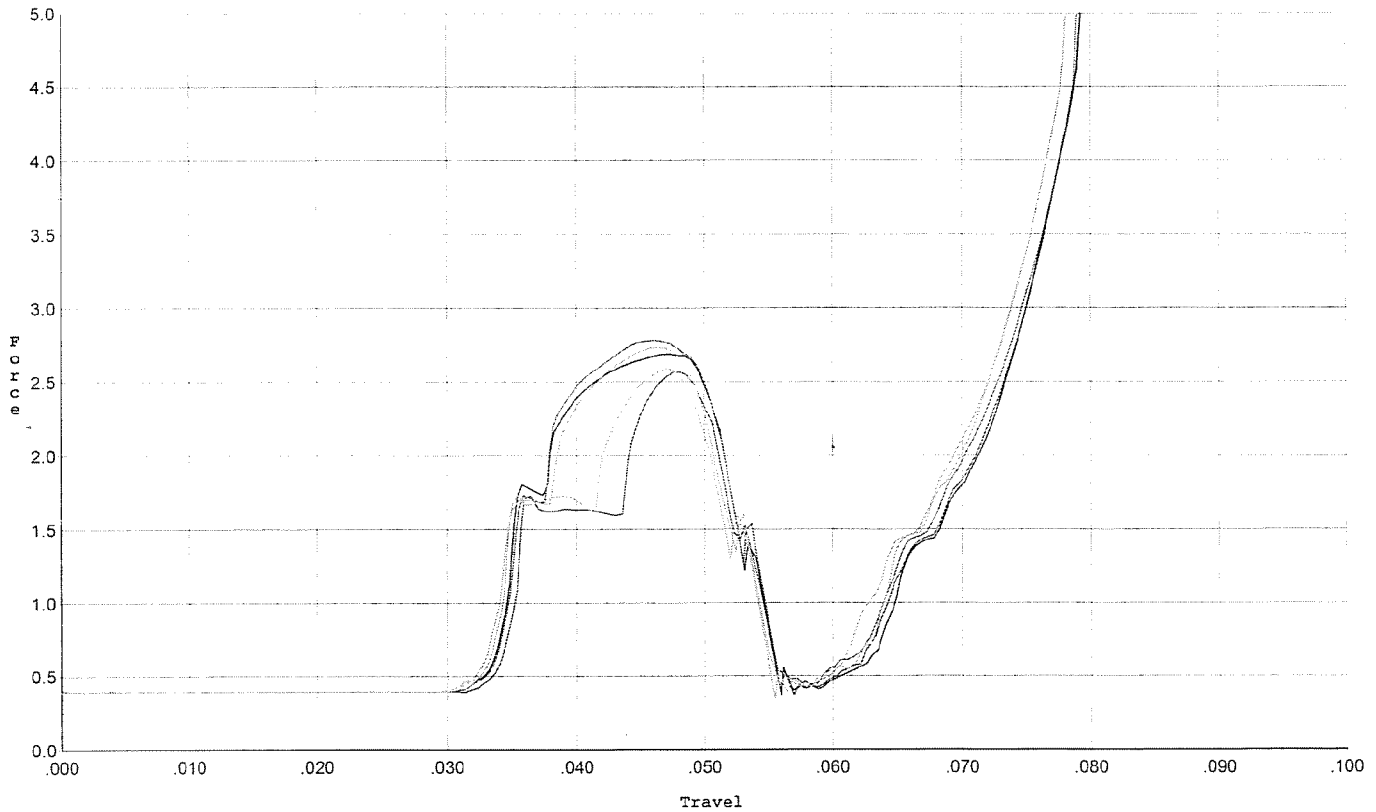
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.644	0.058	0.034	0.025	0.098		Set Trigger
2	4.784	0.058	0.034	0.025	0.101		Set Trigger
3	4.657	0.058	0.034	0.025	0.098		Set Trigger
4	4.466	0.057	0.034	0.026	0.094		Set Trigger
5	4.797	0.058	0.034	0.025	0.098		Set Trigger

A-4.67

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/11/2008

Model: M/24
 Serial No: Form #F005
 Trigger: • reset to 2.5 lbs +/- .50 lbs for final test



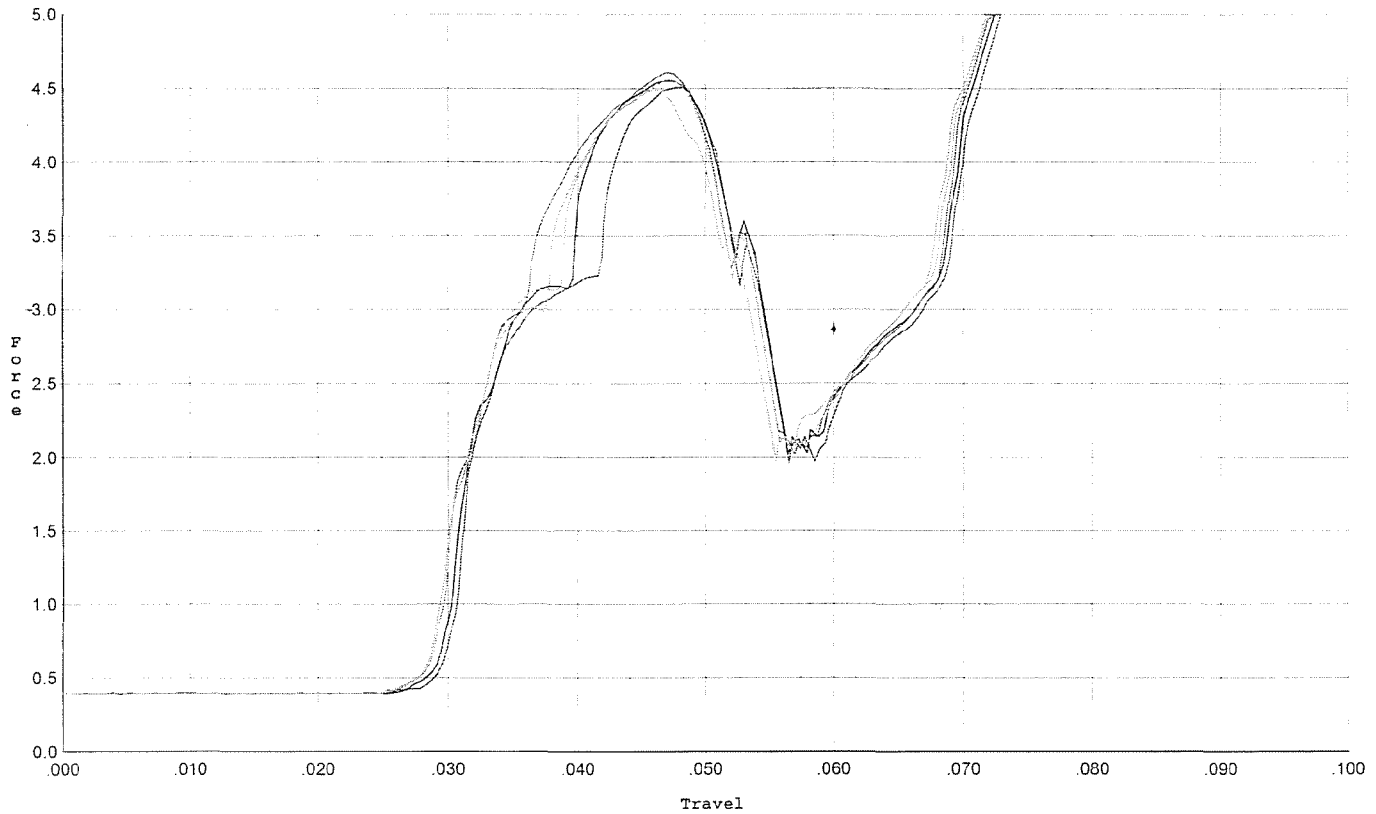
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.566	0.051	0.034	0.034	0.046		Set Trigger
2	2.686	0.051	0.034	0.034	0.054		Set Trigger
3	2.780	0.054	0.034	0.032	0.058		Set Trigger
4	2.587	0.053	0.033	0.032	0.052		Set Trigger
5	2.735	0.053	0.033	0.032	0.056		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/11/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.507	0.054	0.030	0.026	0.094		Set Trigger
2	4.553	0.054	0.029	0.025	0.097		Set Trigger
3	4.609	0.053	0.029	0.025	0.098		Set Trigger
4	4.562	0.053	0.029	0.025	0.096		Set Trigger
5	4.491	0.053	0.029	0.026	0.095		Set Trigger

A-4.54