

66794791

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

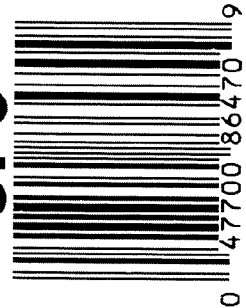
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6794791

UPC



**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G 679 4791

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-12-08	ESN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	11/17/08	(AS)
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-13-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

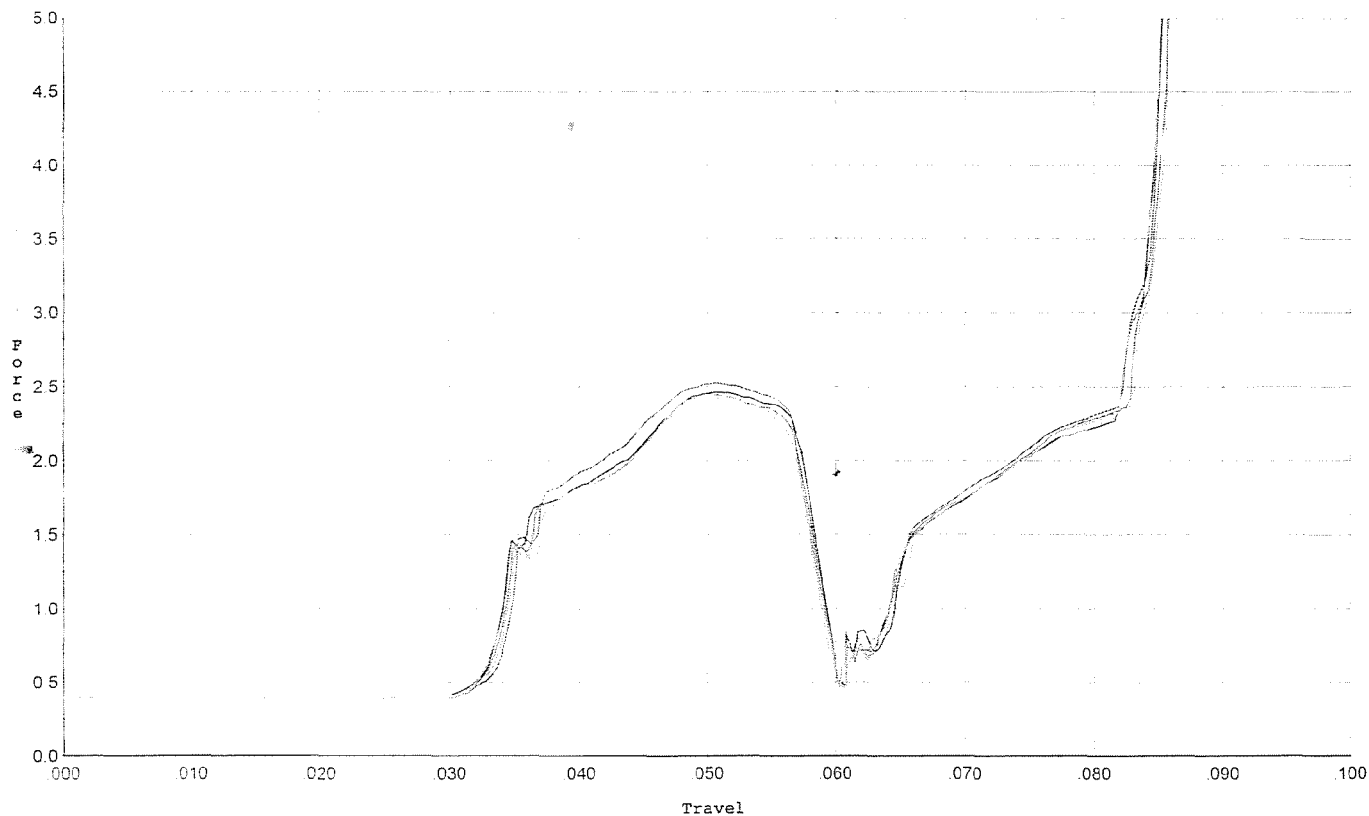
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>30</u> <u>30</u>	1-28-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-28-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	1-28-09	LJ
	J) ASSEMBLE STOCK		1-13-09	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-28-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-27-09	R.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-27-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-28-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.48</u> <u>2.46</u> <u>2.42</u> <u>2.40</u>	1-28-09	LJ
	C) FUNCTION		1-28-09	RJ
690	PACK		1/29/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



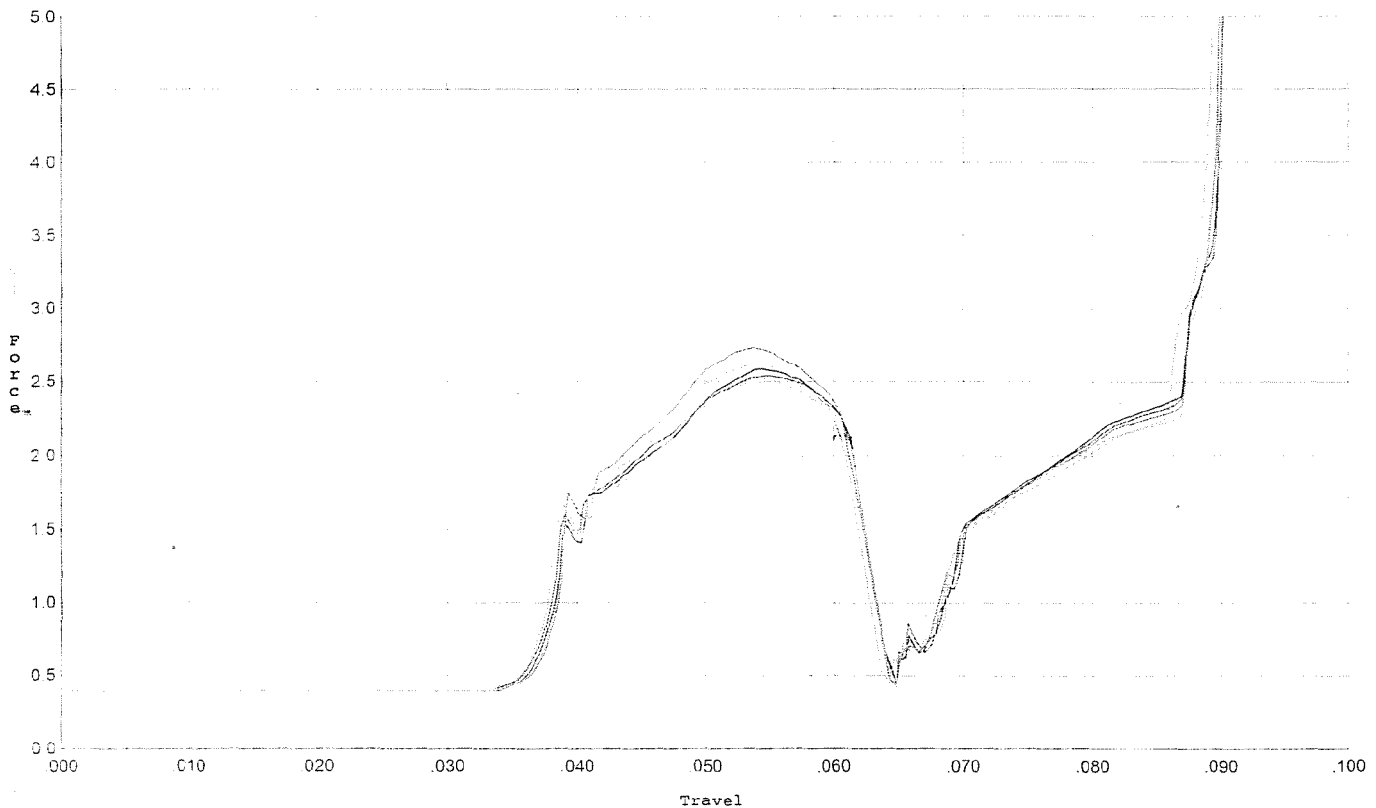
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.058	0.034	0.034	0.064		Set Trigger
2	2.462	0.057	0.033	0.033	0.063		Set Trigger
3	2.450	0.057	0.033	0.034	0.061		Set Trigger
4	2.439	0.057	0.033	0.034	0.061		Set Trigger
5	2.437	0.057	0.034	0.034	0.060		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



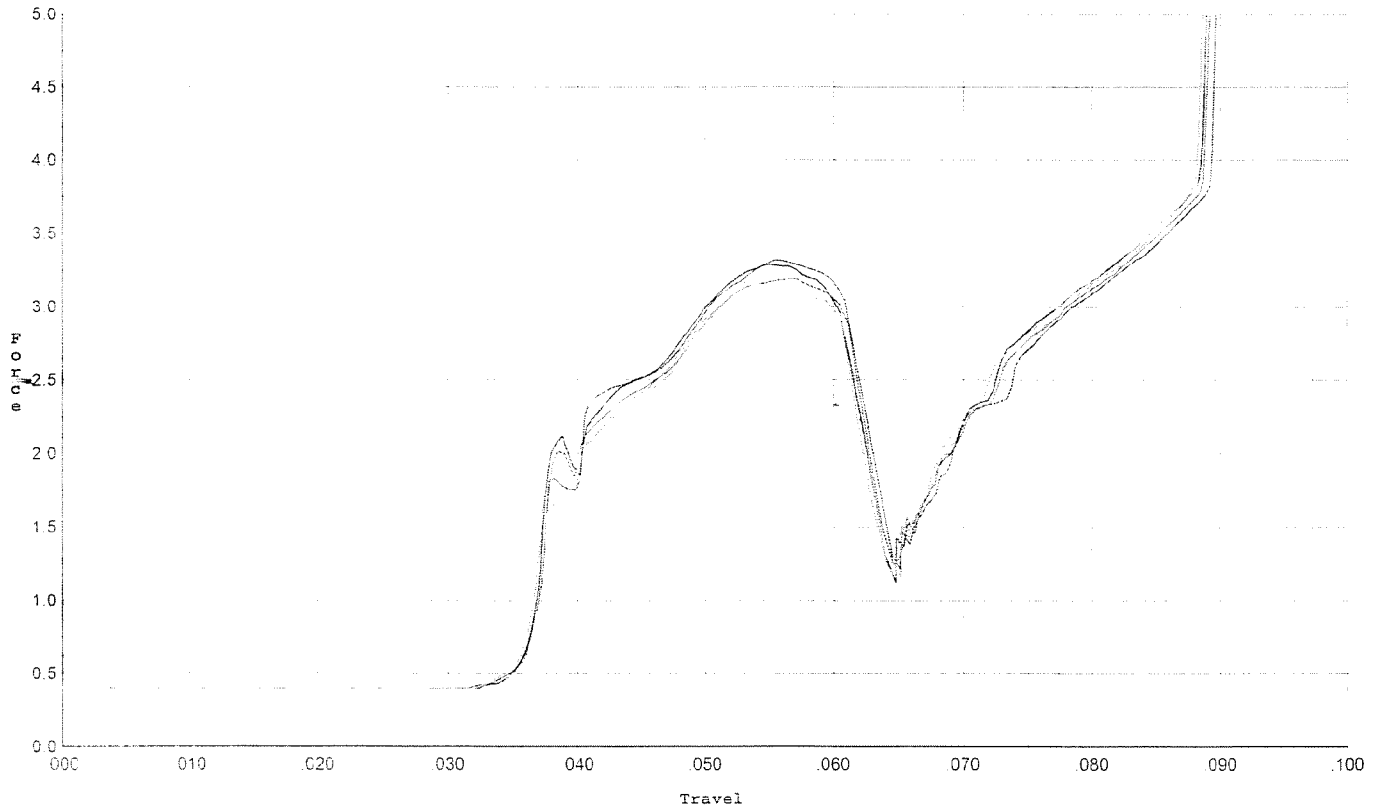
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.061	0.036	0.035	0.067		Set Trigger
2	2.589	0.061	0.037	0.034	0.066		Set Trigger
3	2.733	0.062	0.037	0.034	0.069		Set Trigger
4	2.520	0.061	0.037	0.035	0.065		Set Trigger
5	2.628	0.061	0.036	0.034	0.067		Set Trigger

A-2.60

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



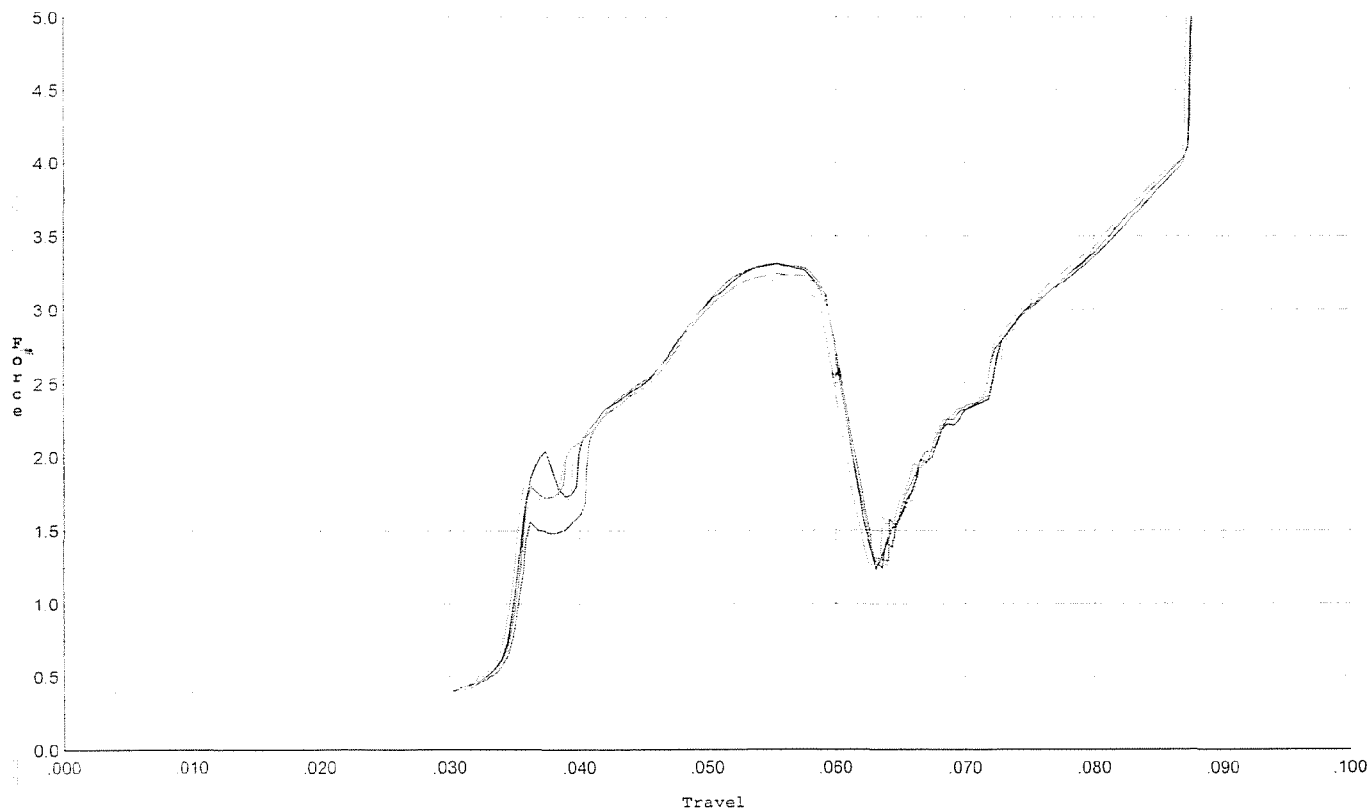
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.319	0.063	0.036	0.033	0.085		Set Trigger
2	3.290	0.062	0.036	0.032	0.084		Set Trigger
3	3.193	0.061	0.036	0.033	0.081		Set Trigger
4	3.157	0.062	0.036	0.032	0.080		Set Trigger
5	3.231	0.061	0.036	0.033	0.079		Set Trigger

A-3-23

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



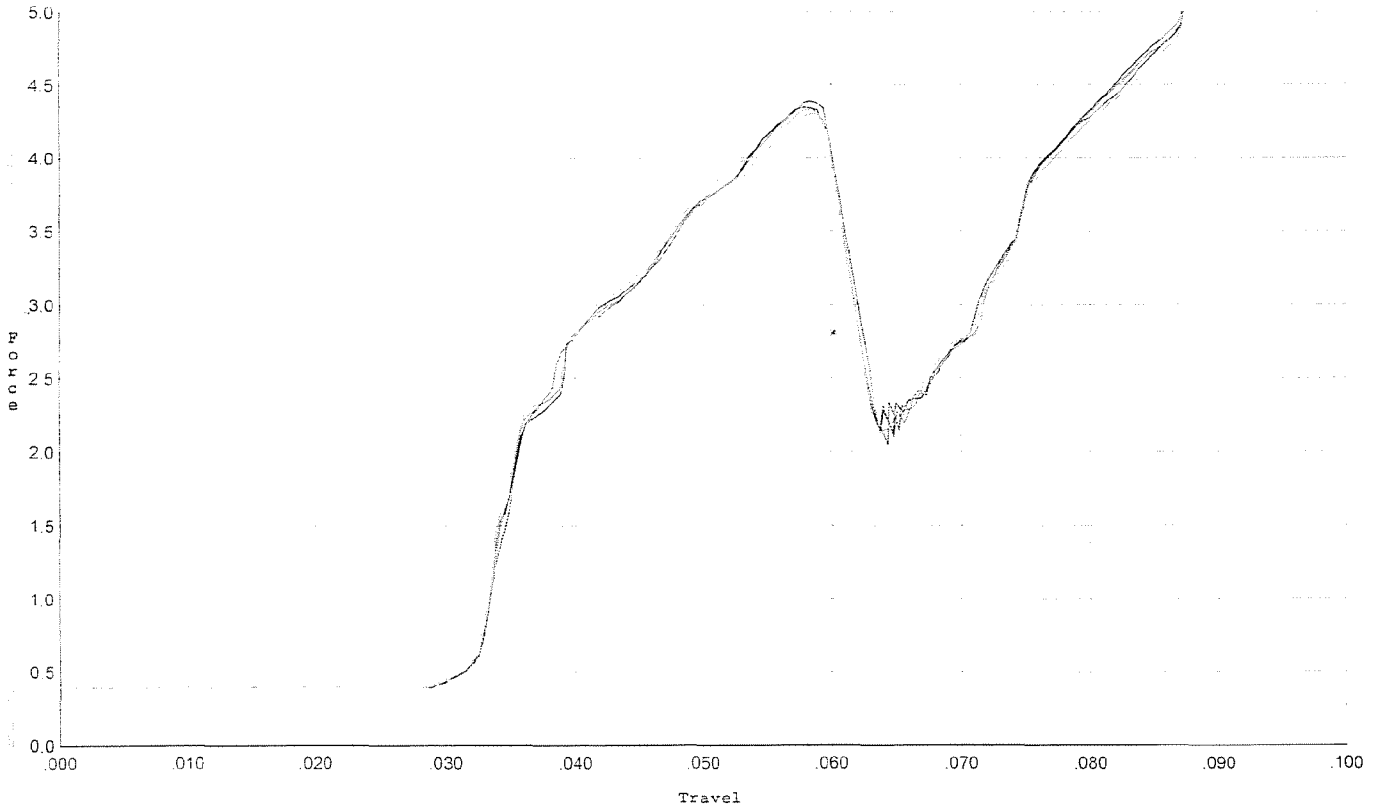
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.313	0.059	0.035	0.033	0.079		Set Trigger
2	3.309	0.059	0.034	0.033	0.081		Set Trigger
3	3.242	0.059	0.034	0.033	0.080		Set Trigger
4	3.234	0.059	0.034	0.033	0.079		Set Trigger
5	3.195	0.059	0.034	0.033	0.079		Set Trigger

A-3-25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



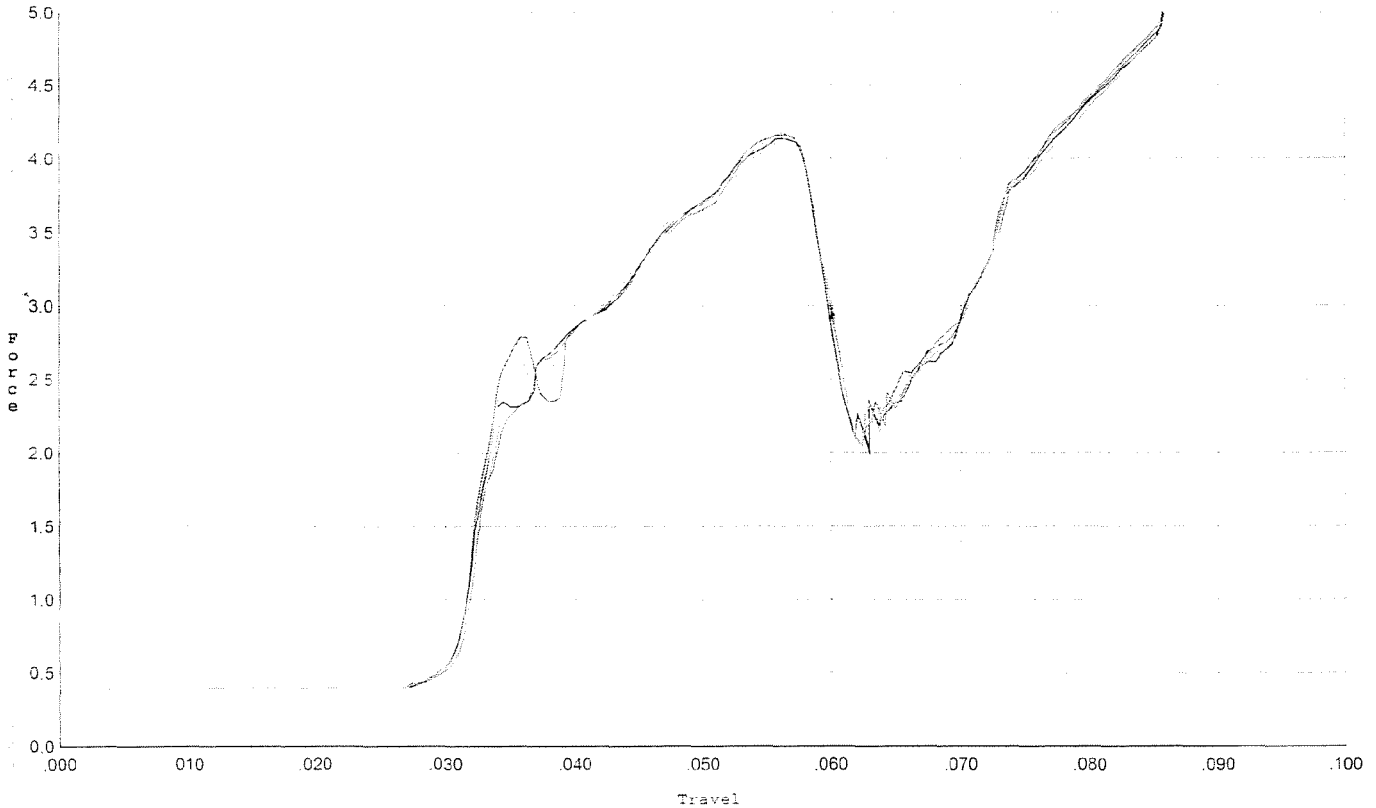
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.386	0.061	0.033	0.030	0.106		Set Trigger
2	4.345	0.060	0.033	0.030	0.103		Set Trigger
3	4.350	0.060	0.033	0.030	0.103		Set Trigger
4	4.323	0.060	0.033	0.030	0.103		Set Trigger
5	4.299	0.060	0.032	0.030	0.103		Set Trigger

A-4.34

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



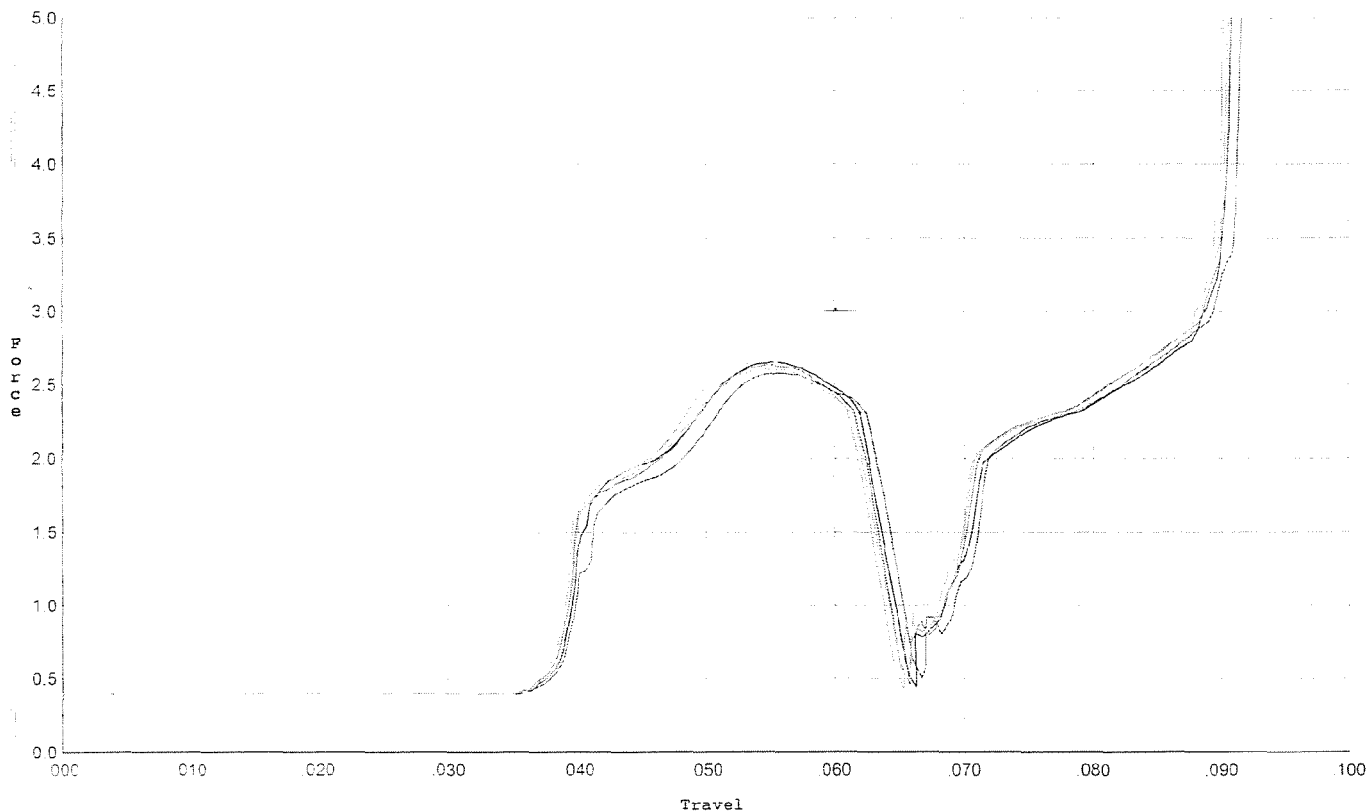
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.058	0.031	0.031	0.100		Set Trigger
2	4.133	0.058	0.031	0.031	0.099		Set Trigger
3	4.174	0.058	0.031	0.031	0.098		Set Trigger
4	4.179	0.060	0.031	0.030	0.104		Set Trigger
5	4.136	0.059	0.031	0.030	0.102		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



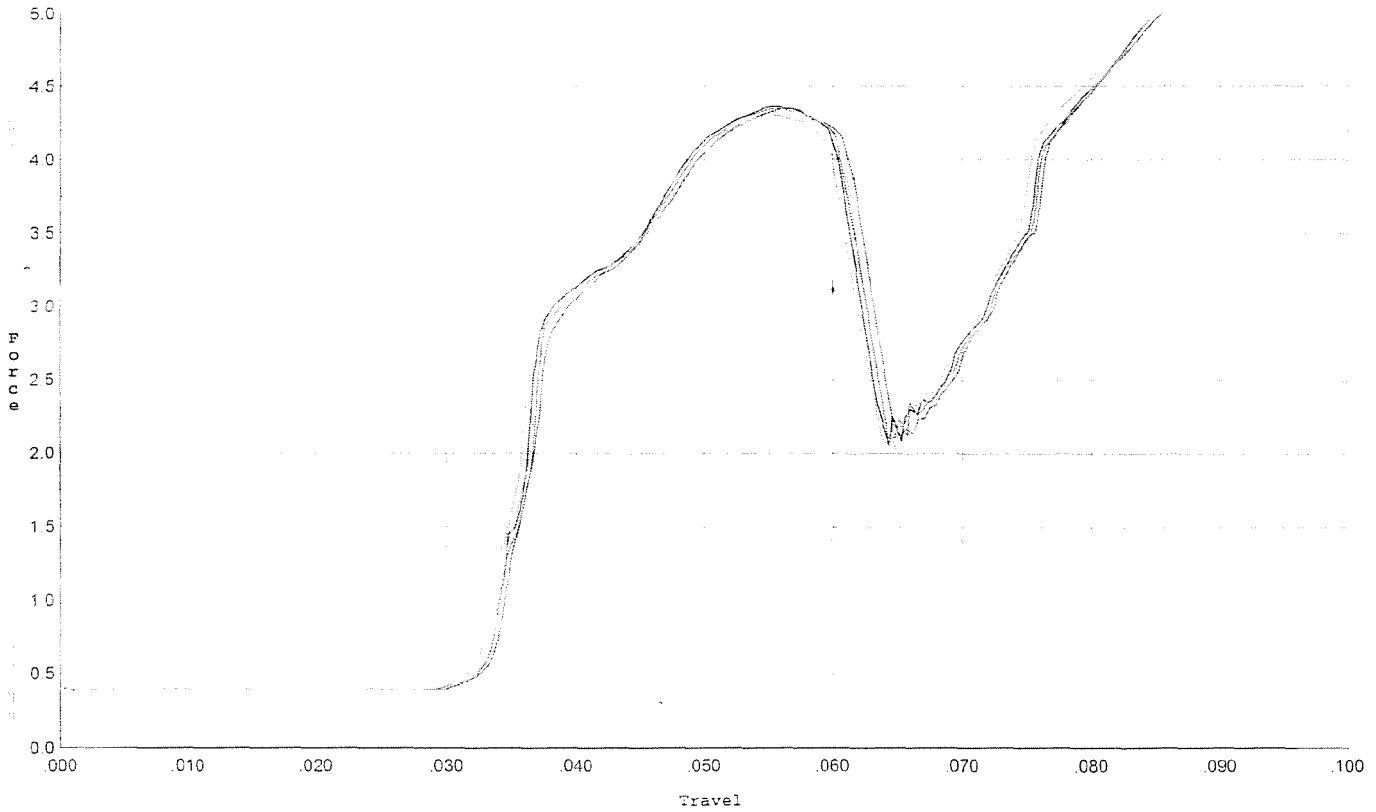
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.064	0.039	0.034	0.068		Set Trigger
2	2.655	0.062	0.039	0.034	0.068		Set Trigger
3	2.634	0.063	0.038	0.034	0.068		Set Trigger
4	2.604	0.063	0.038	0.034	0.069		
5	2.665	0.062	0.039	0.034	0.068		

A-2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C schults 1/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.347	0.062	0.034	0.030	0.112		Set Trigger
2	4.365	0.060	0.033	0.031	0.110		Set Trigger
3	4.347	0.062	0.033	0.030	0.113		Set Trigger
4	4.327	0.061	0.033	0.030	0.112		Set Trigger
5	4.304	0.060	0.033	0.030	0.109		Set Trigger

A-4.33