

57679 4792

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

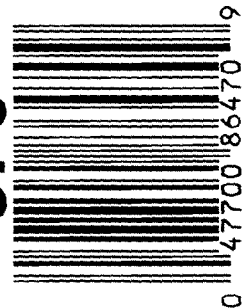
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794792

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6794792

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE		11-12-08	PSN
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION		11-17-08	AB
490	MAGNAFLUX BOLT		11-17-08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11-18-08	TL
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-13-09	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

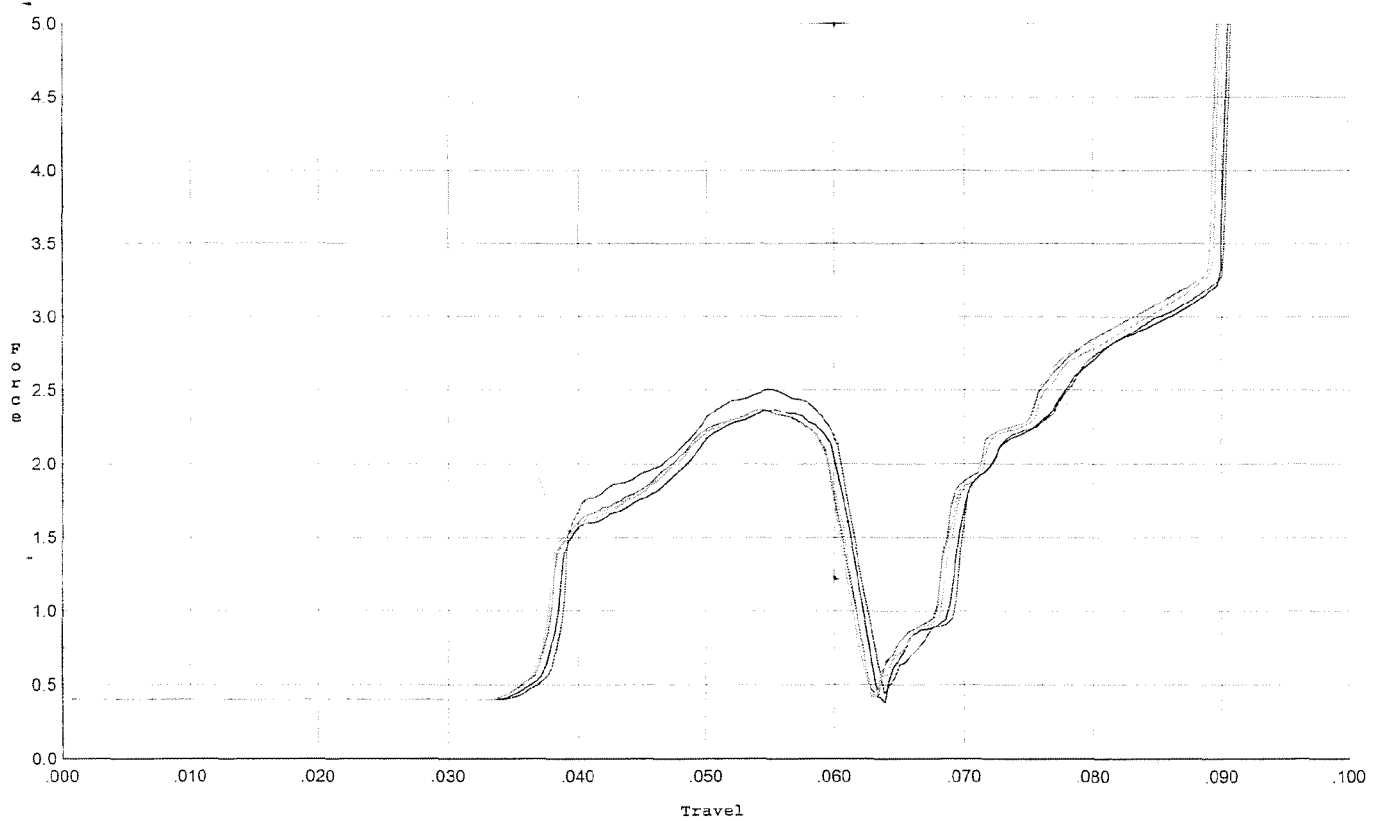
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-20-09	L.J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-20-09	L.J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-20-09	L.J.
	J) ASSEMBLE STOCK		1-13-09	Rsn
	K) ASSEMBLE SWIVEL STUDS		1-20-09	L.J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-19-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-19-09	W/W
670	FINAL INSPECTION A) HEADSPACE		1-20-09	L.J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.48</u> <u>2.56</u> <u>2.55</u> <u>2.65</u>	1-20-09	L.J.
	C) FUNCTION		1-20-09	L.J.
690	PACK		1-22-09	Rsn

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



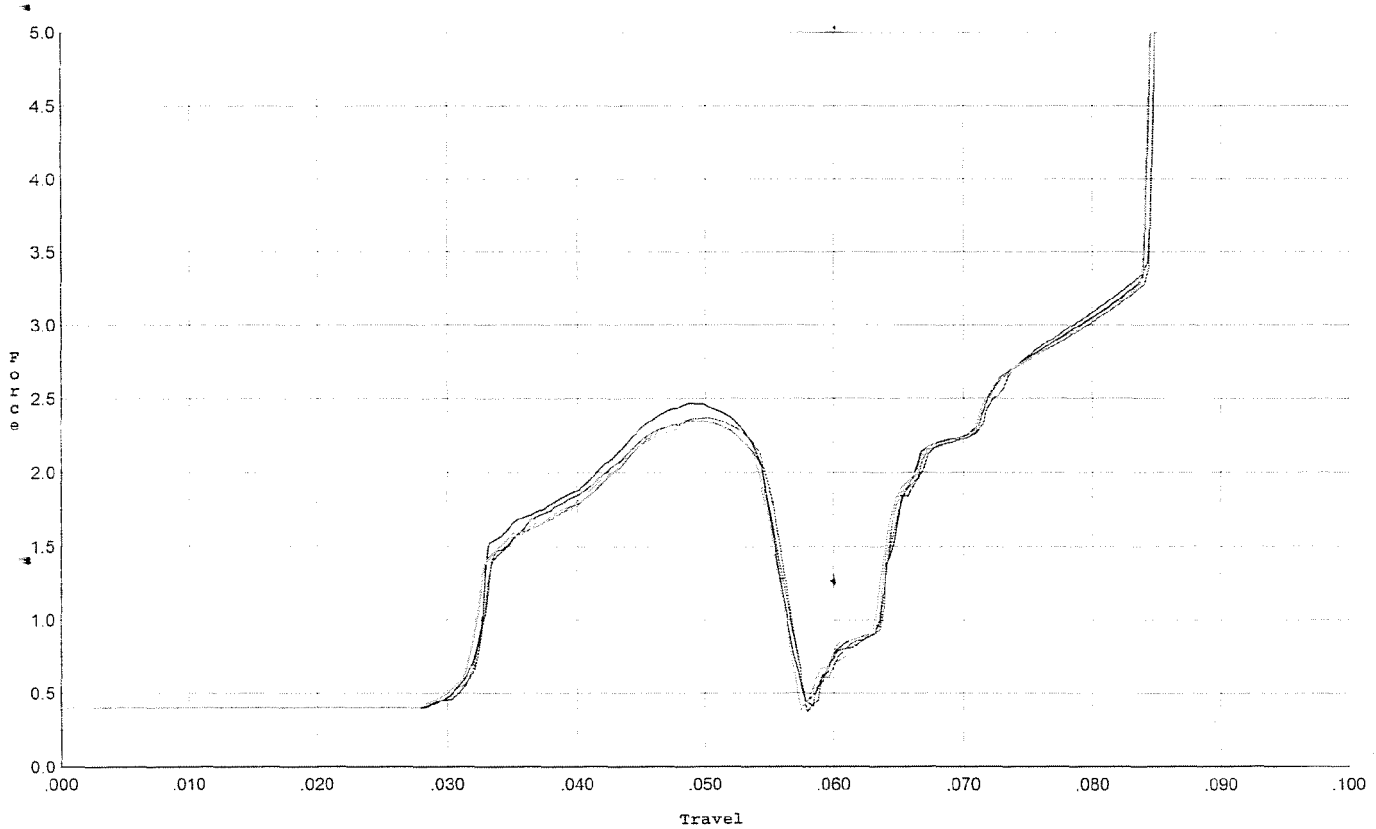
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.060	0.038	0.036	0.063		Set Trigger
2	2.366	0.061	0.038	0.036	0.061		Set Trigger
3	2.365	0.059	0.037	0.036	0.060		Set Trigger
4	2.372	0.059	0.037	0.036	0.060		Set Trigger
5	2.368	0.061	0.037	0.036	0.061		Set Trigger

A-2.39

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



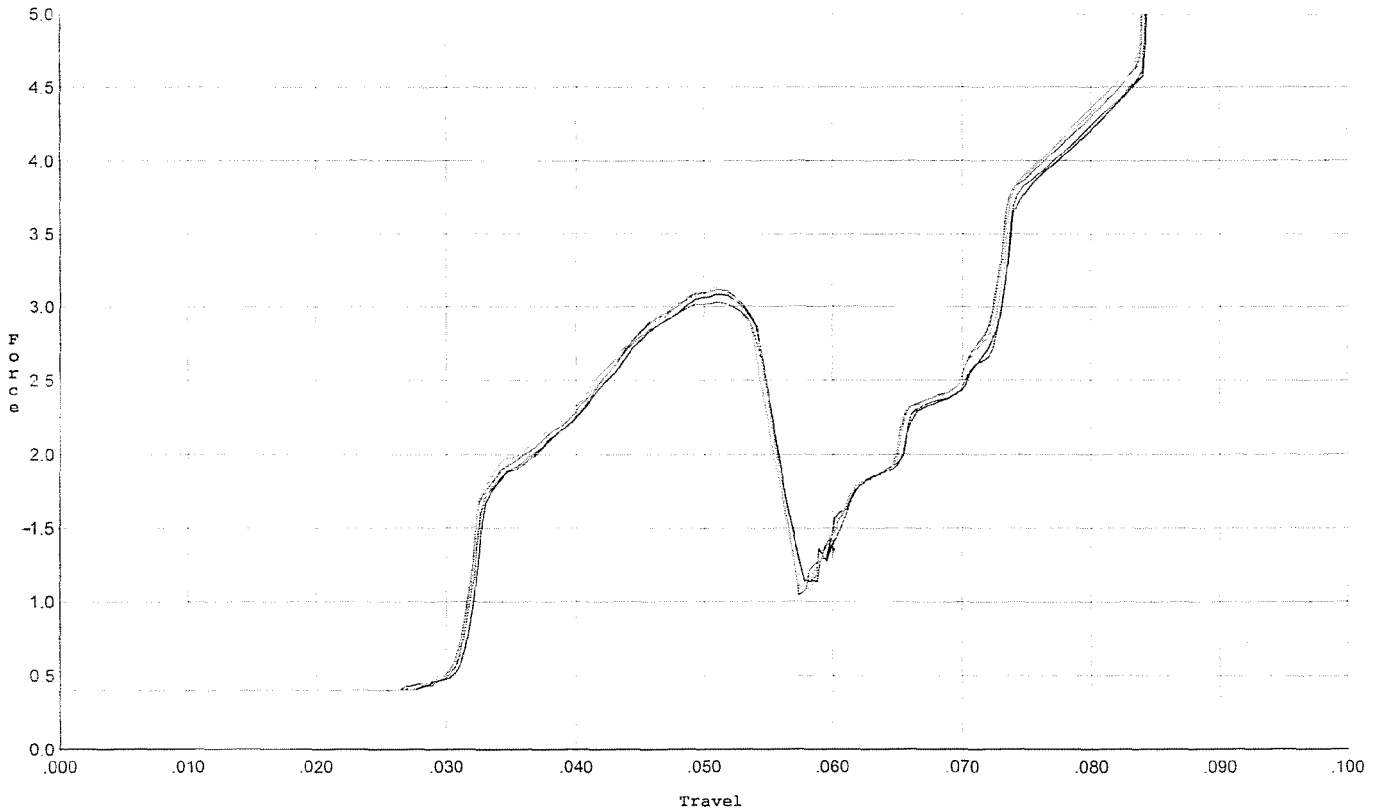
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.353	0.056	0.032	0.034	0.059		Set Trigger
2	2.472	0.054	0.032	0.034	0.059		Set Trigger
3	2.370	0.055	0.032	0.034	0.059		Set Trigger
4	2.354	0.055	0.031	0.035	0.058		Set Trigger
5	2.344	0.055	0.031	0.034	0.058		Set Trigger

A-237

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lb ini +/- .75 lb



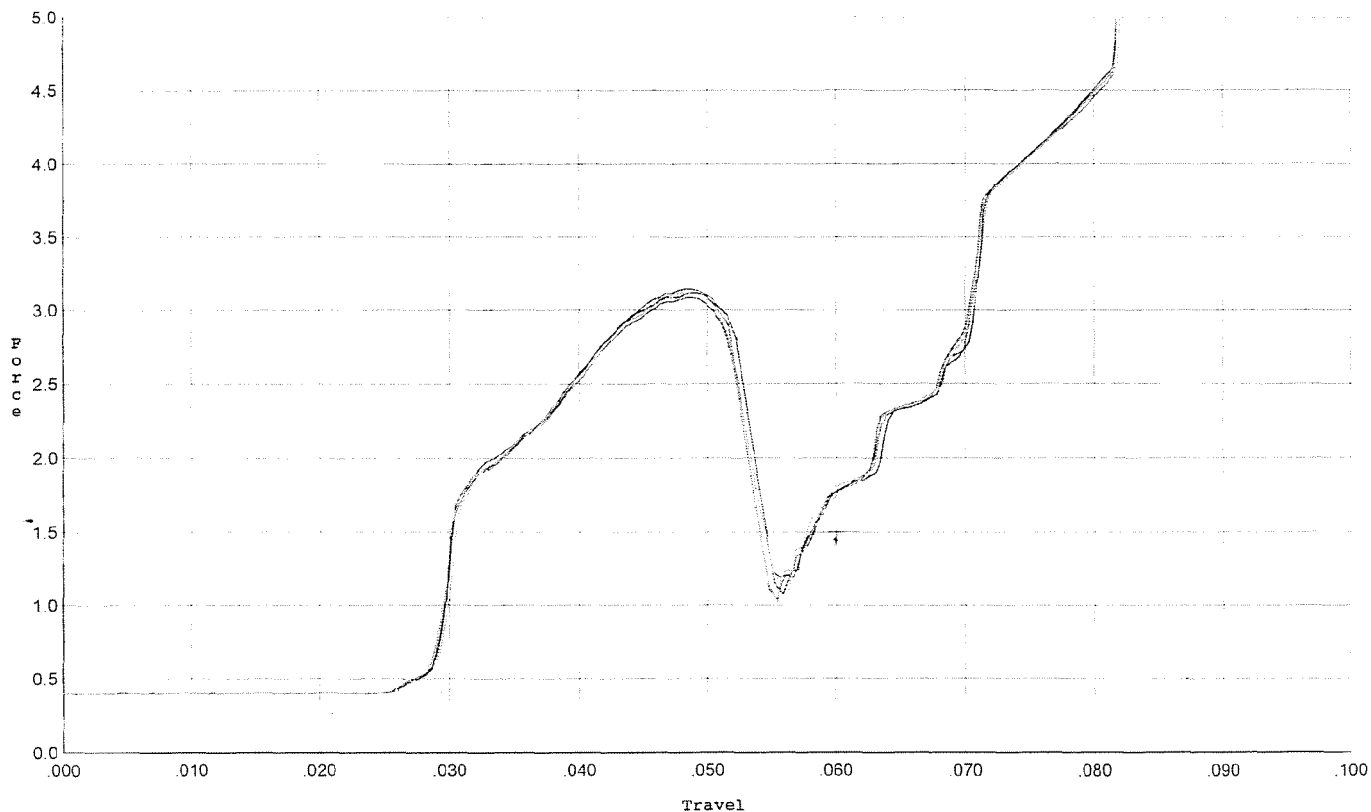
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.117	0.054	0.031	0.033	0.071		Set Trigger
2	3.084	0.054	0.031	0.033	0.070		Set Trigger
3	3.032	0.054	0.031	0.032	0.071		Set Trigger
4	3.131	0.054	0.031	0.032	0.072		Set Trigger
5	3.110	0.054	0.031	0.033	0.069		Set Trigger

4-3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lb after 20 cycles+/- .75 lb



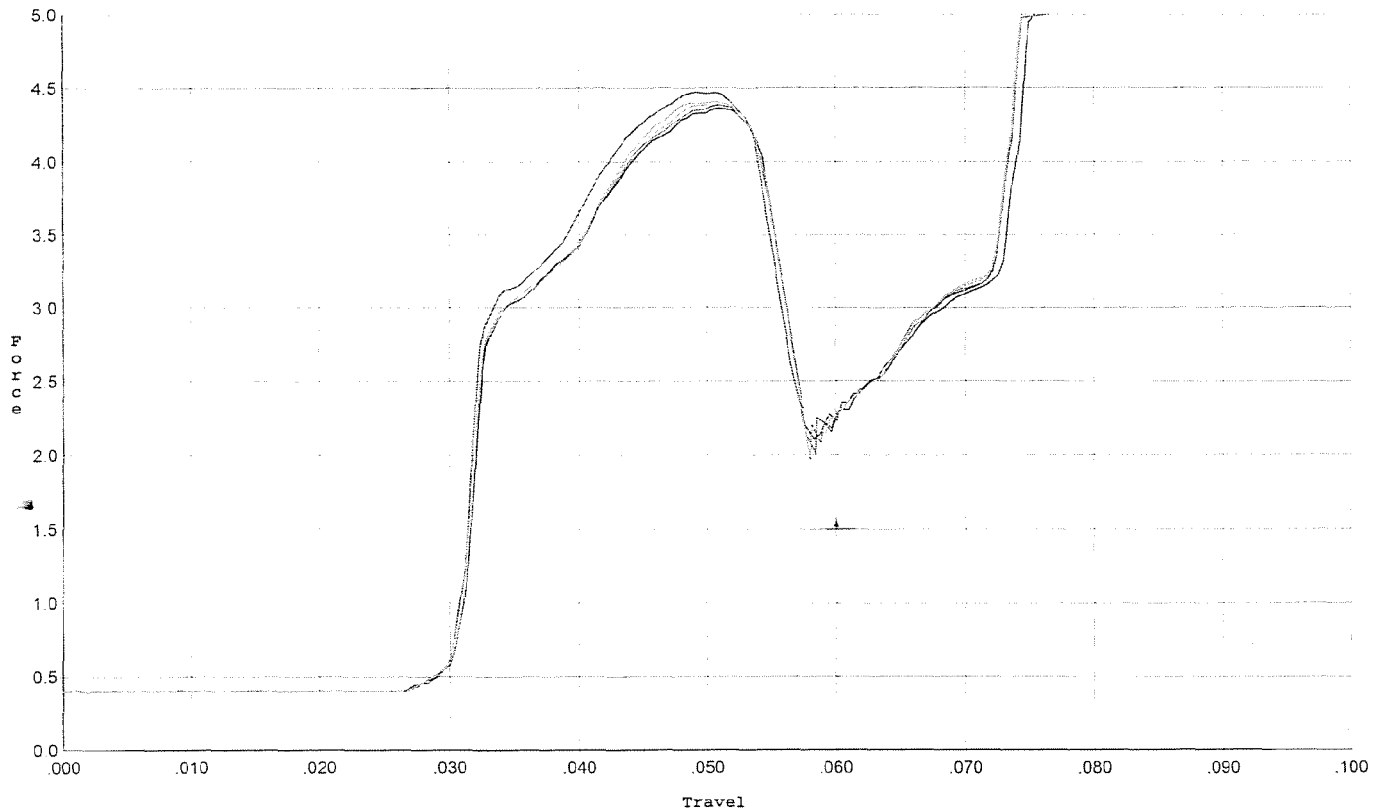
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.144	0.052	0.029	0.032	0.071		Set Trigger
2	3.120	0.052	0.029	0.033	0.069		Set Trigger
3	3.083	0.052	0.029	0.033	0.069		Set Trigger
4	3.126	0.052	0.029	0.033	0.069		Set Trigger
5	3.123	0.052	0.029	0.033	0.070		Set Trigger

4.3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



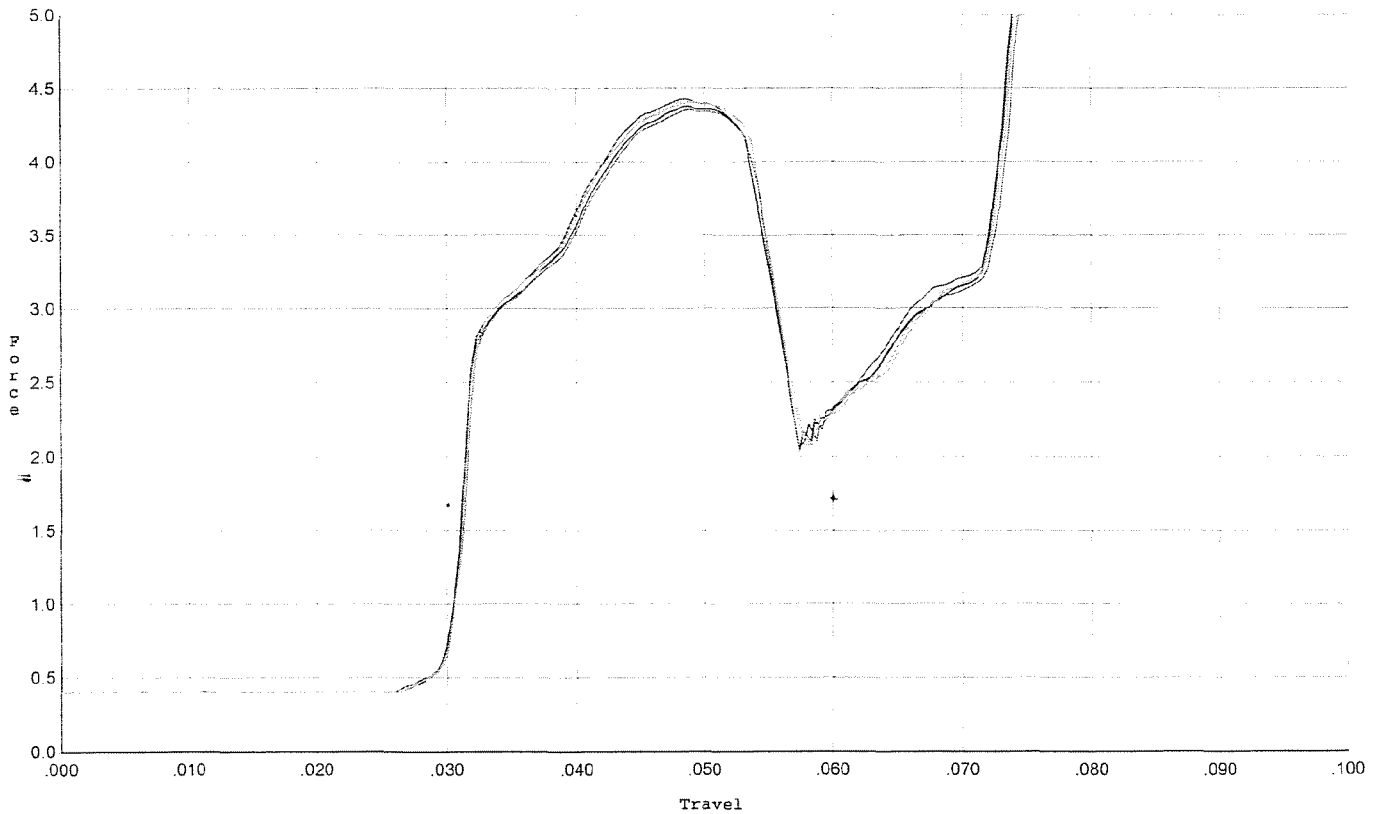
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.470	0.054	0.030	0.031	0.101		Set Trigger
2	4.365	0.054	0.030	0.032	0.100		Set Trigger
3	4.385	0.055	0.030	0.031	0.101		Set Trigger
4	4.406	0.055	0.030	0.031	0.101		Set Trigger
5	4.409	0.055	0.030	0.031	0.101		Set Trigger

A-4.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



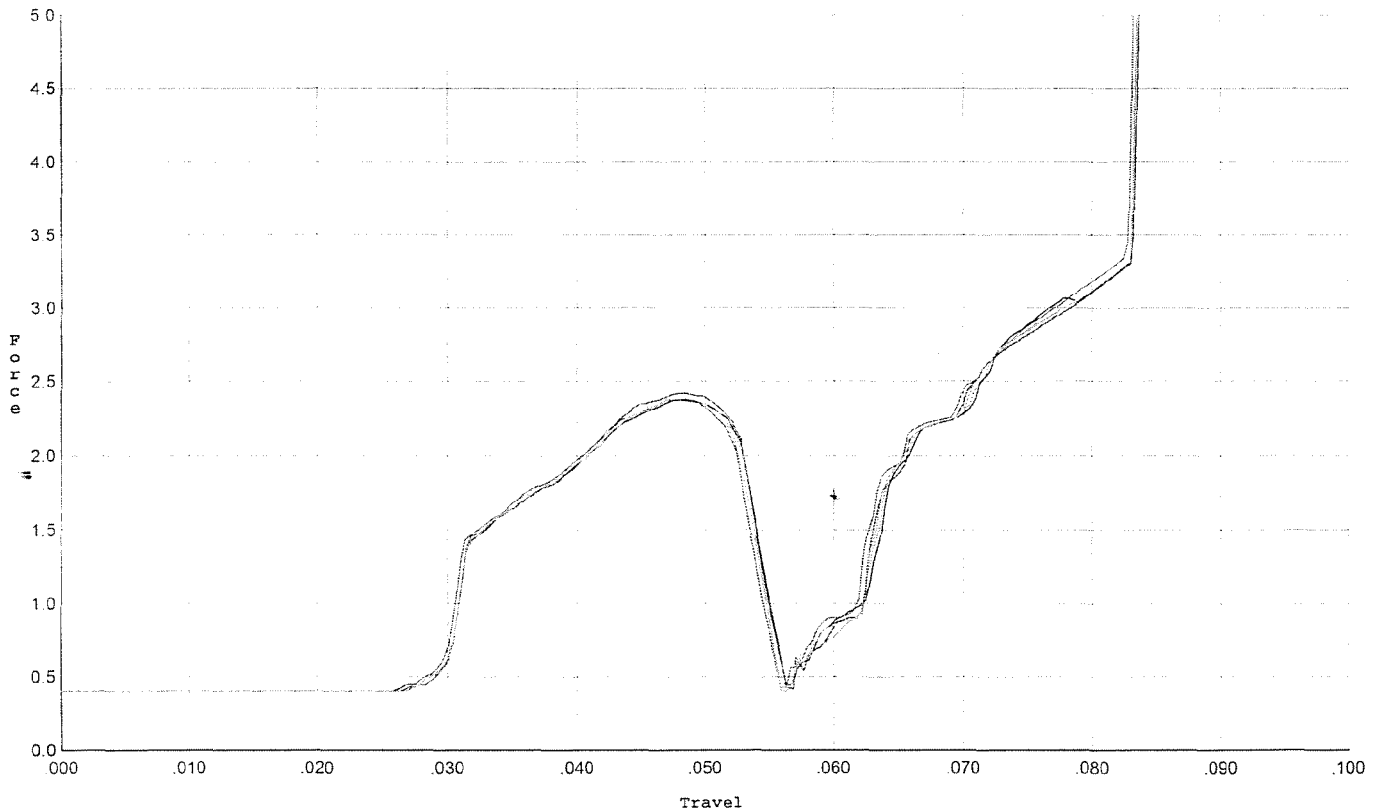
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.426	0.055	0.030	0.031	0.103		Set Trigger
2	4.378	0.055	0.030	0.031	0.102		Set Trigger
3	4.356	0.054	0.030	0.031	0.100		Set Trigger
4	4.407	0.054	0.030	0.031	0.101		Set Trigger
5	4.418	0.054	0.030	0.031	0.101		Set Trigger

A. 4.39

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



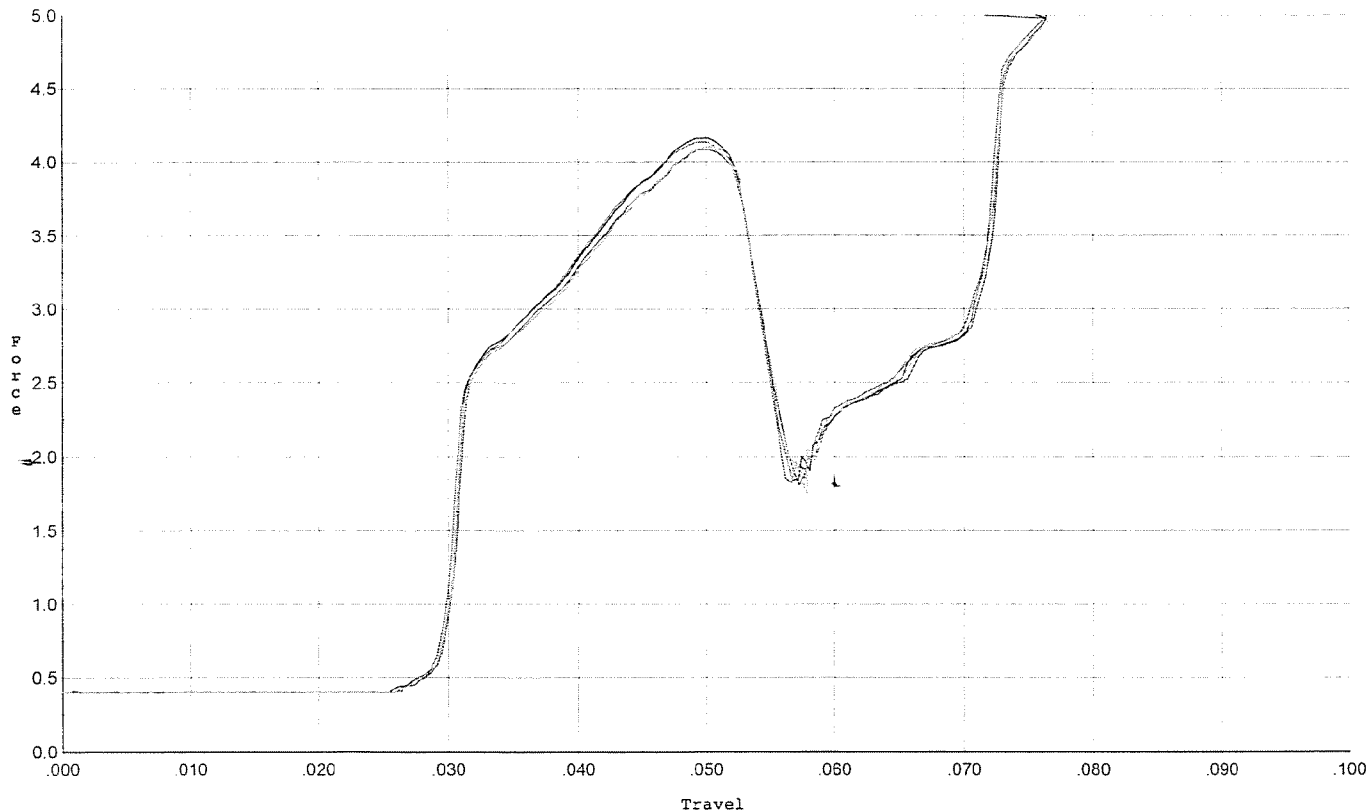
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.053	0.030	0.035	0.058		Set Trigger
2	2.378	0.053	0.030	0.035	0.057		Set Trigger
3	2.377	0.052	0.030	0.035	0.057		Set Trigger
4	2.389	0.053	0.030	0.035	0.058		Set Trigger
5	2.393	0.053	0.030	0.035	0.057		Set Trigger

A-239

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.084	0.053	0.029	0.031	0.090		Set Trigger
2	4.163	0.053	0.029	0.031	0.091		Set Trigger
3	4.134	0.053	0.029	0.031	0.092		Set Trigger
4	4.107	0.053	0.029	0.031	0.090		Set Trigger
5	4.101	0.053	0.029	0.031	0.090		Set Trigger

A. 4.11