

6679 4793

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

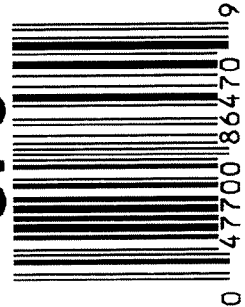
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794793

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66794793

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		1-20-09	SP
430	ASSEMBLE TO STOCK		1-20-09	SP
440	PROOF		1-20-09	SP
460	CHECK HEADSPACE		1-20-09	SP
470	DIS-ASSEMBLE ACTION		1-20-09	SP
472	SERIALIZE BOLT HANDLE		1-21-09	RT
475	DRILL AND TAP SIGHT HOLES	JAN 24	1-21-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	1/24/09	(R)
490	MAGNAFLUX BOLT		1/24/09	MR
500	ROLLMARK CALIBER		1/24/09	RT
520	GOFF BLAST BBL / REC		1/24/09	DG
542	APPLY COATINGS (BARREL ACTION)		23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-3-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-3-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-3-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-4-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

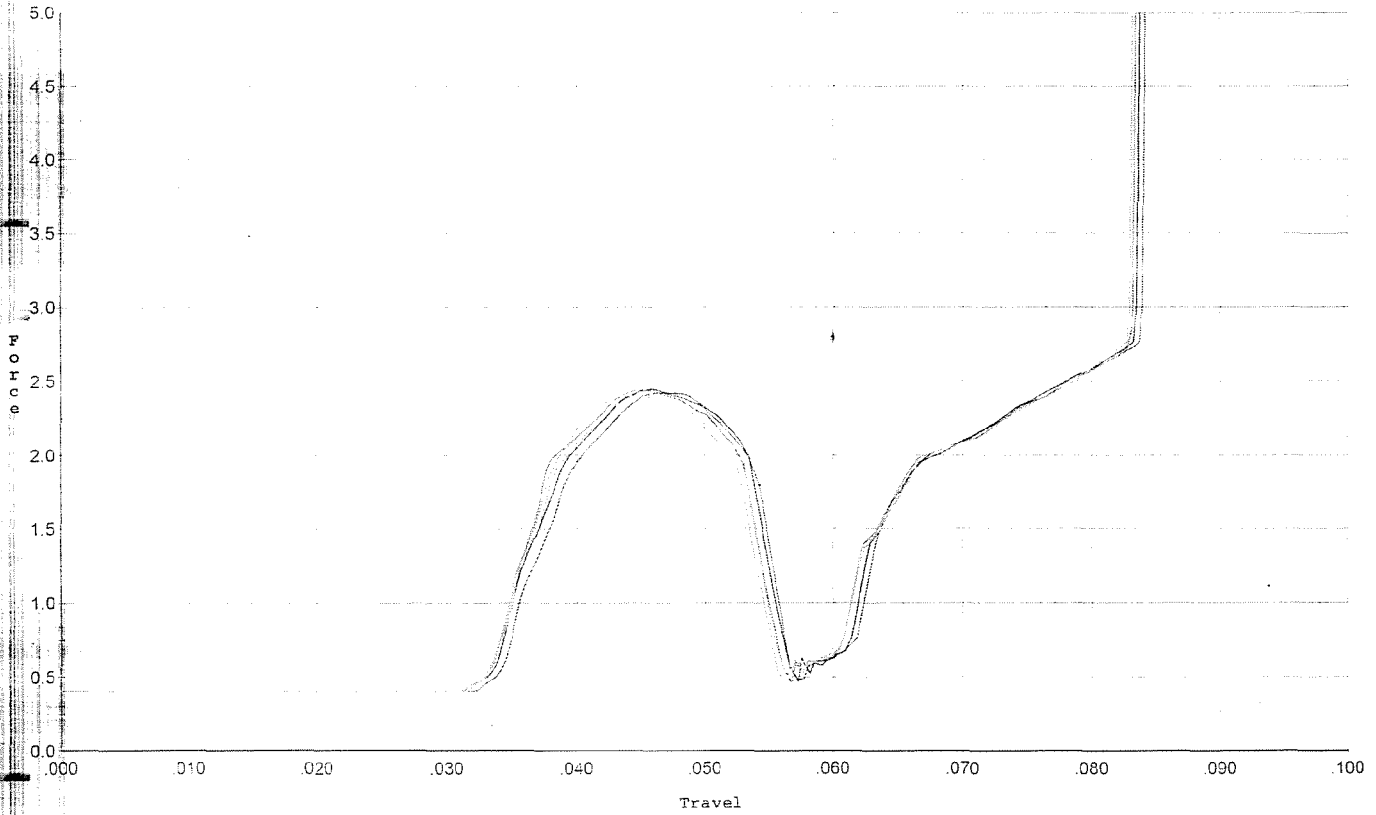
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>7</u>	2-13-09	WN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	2-13-09	WN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.0245</u>	2-13-09	WN
	J) ASSEMBLE STOCK		2-4-09	RT
	K) ASSEMBLE SWIVEL STUDS		2-13-09	WN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-12-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-12-09	WN
670	FINAL INSPECTION A) HEADSPACE		2-13-09	WN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.69</u> <u>2.62</u> <u>2.62</u> <u>2.42</u> <u>2.71</u>	2-13-09	WN
	C) FUNCTION		2-13-09	WN
690	PACK		2/16/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



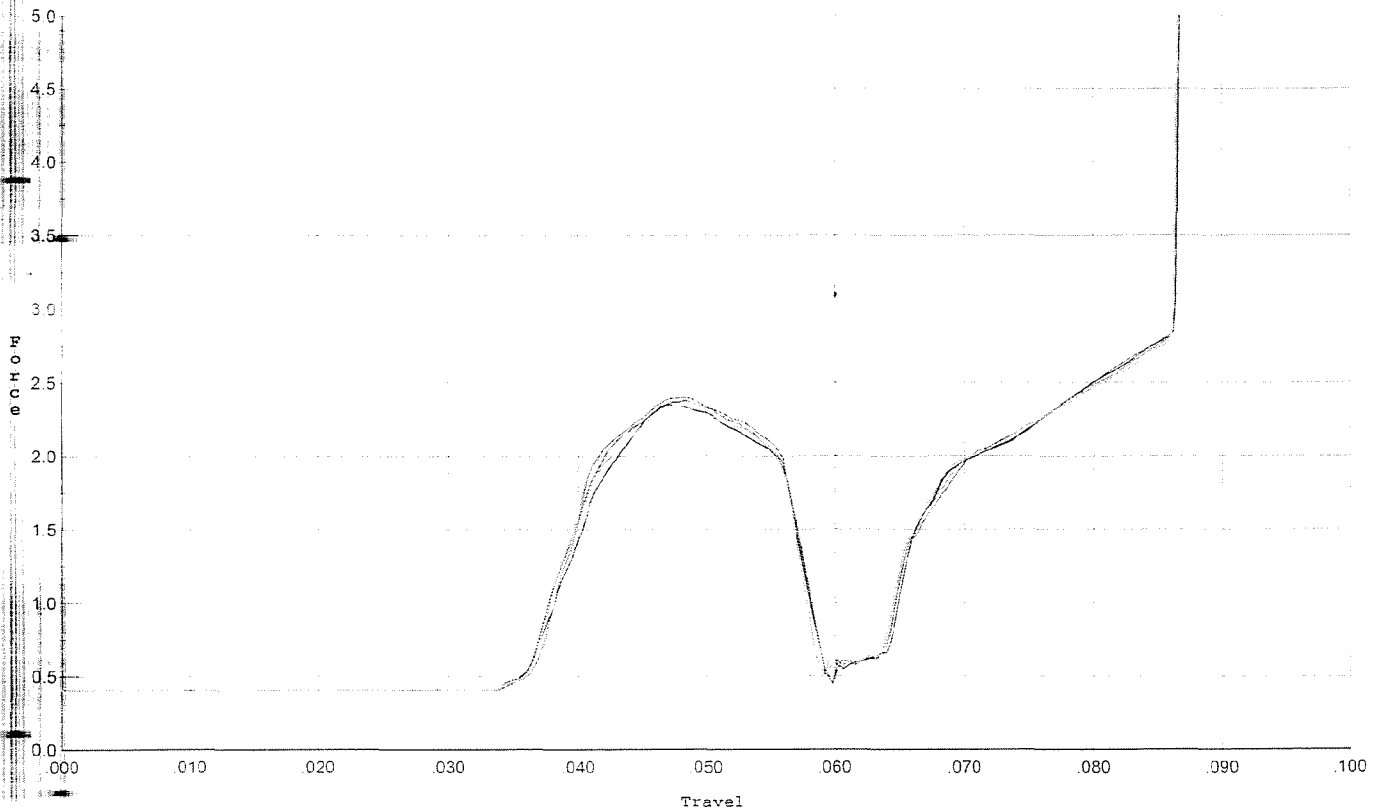
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.054	0.035	0.035	0.054		Set Trigger
2	2.450	0.053	0.034	0.035	0.054		Set Trigger
3	2.444	0.053	0.034	0.035	0.054		Set Trigger
4	2.423	0.053	0.034	0.035	0.053		Set Trigger
5	2.409	0.053	0.034	0.036	0.052		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



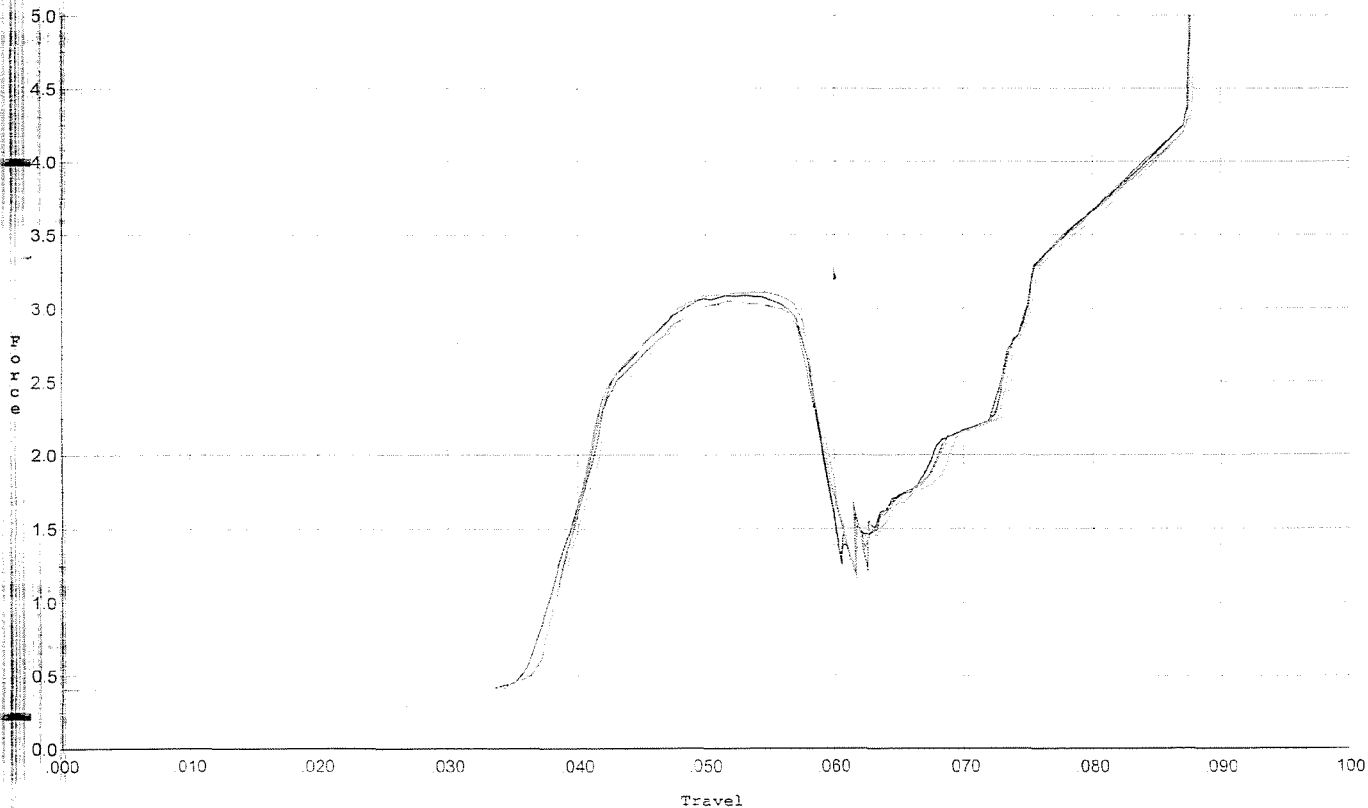
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.377	0.057	0.037	0.036	0.056		Set Trigger
2	2.345	0.056	0.036	0.036	0.053		Set Trigger
3	2.401	0.056	0.037	0.036	0.054		Set Trigger
4	2.385	0.056	0.037	0.036	0.055		Set Trigger
5	2.345	0.056	0.037	0.036	0.054		Set Trigger

Aug 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



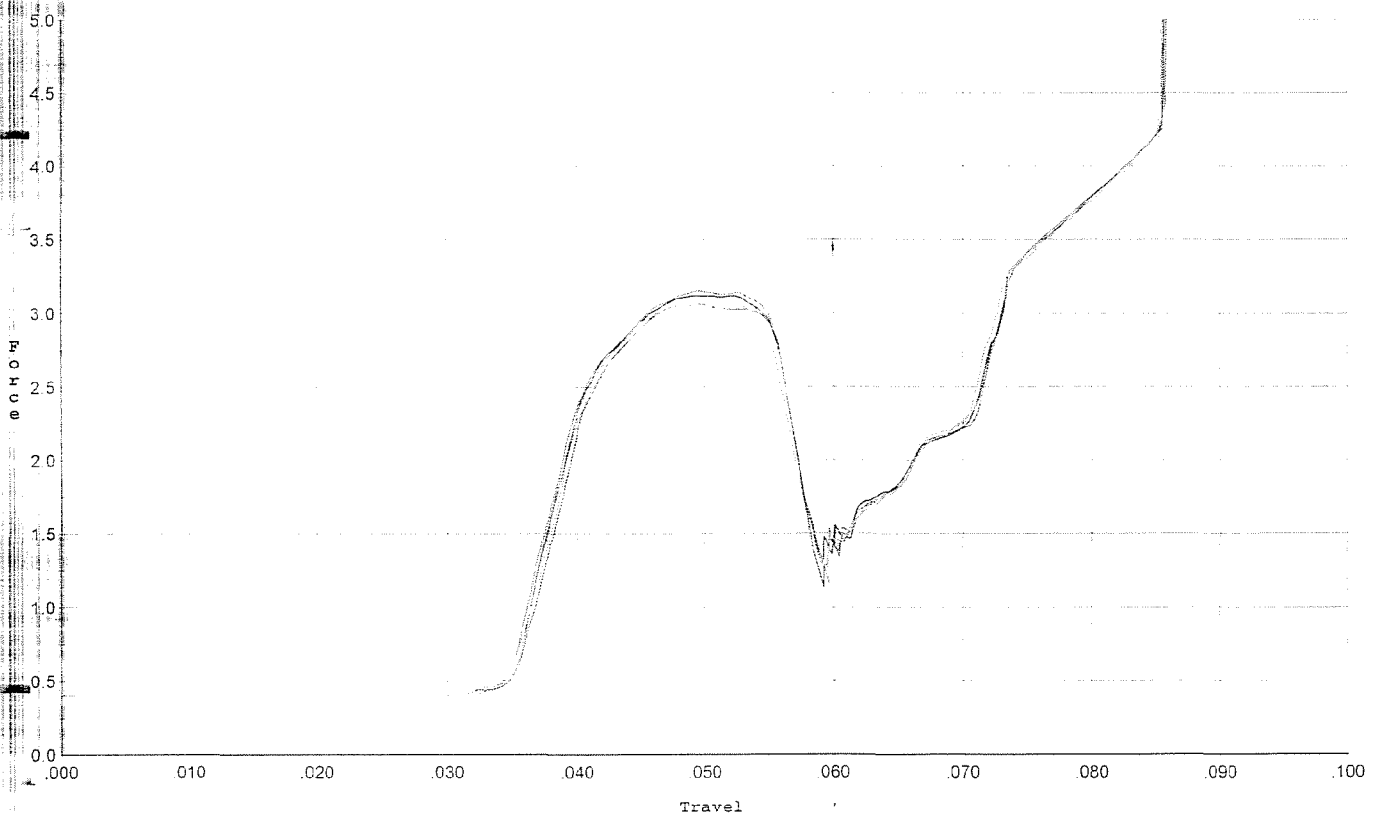
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.058	0.037	0.034	0.070		Set Trigger
2	3.084	0.058	0.036	0.034	0.071		Set Trigger
3	3.110	0.058	0.037	0.034	0.070		Set Trigger
4	3.045	0.058	0.038	0.035	0.068		Set Trigger
5	3.153	0.057	0.037	0.034	0.071		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



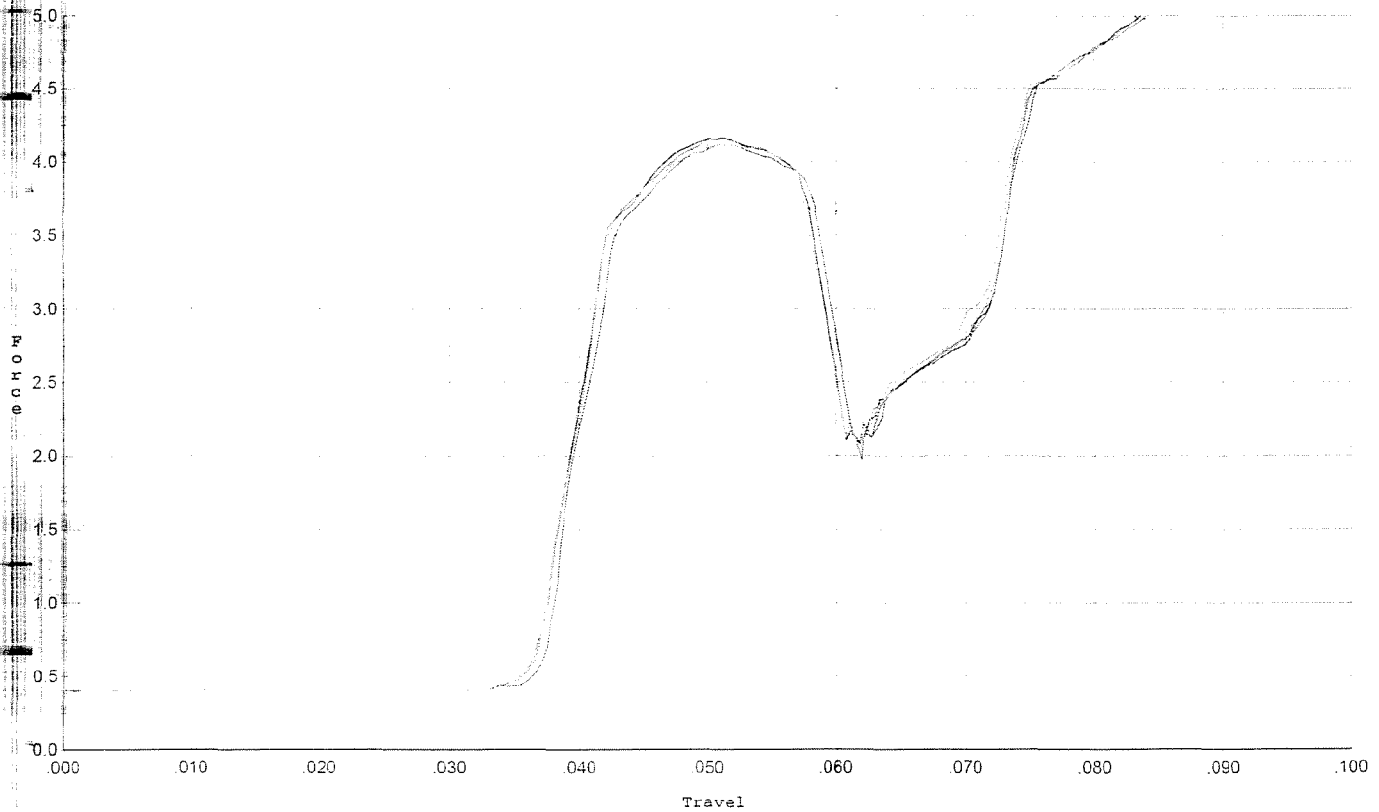
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.056	0.036	0.035	0.068		Set Trigger
2	3.120	0.056	0.036	0.034	0.069		Set Trigger
3	3.150	0.056	0.035	0.034	0.070		Set Trigger
4	3.070	0.056	0.035	0.035	0.068		Set Trigger
5	3.067	0.055	0.035	0.035	0.067		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



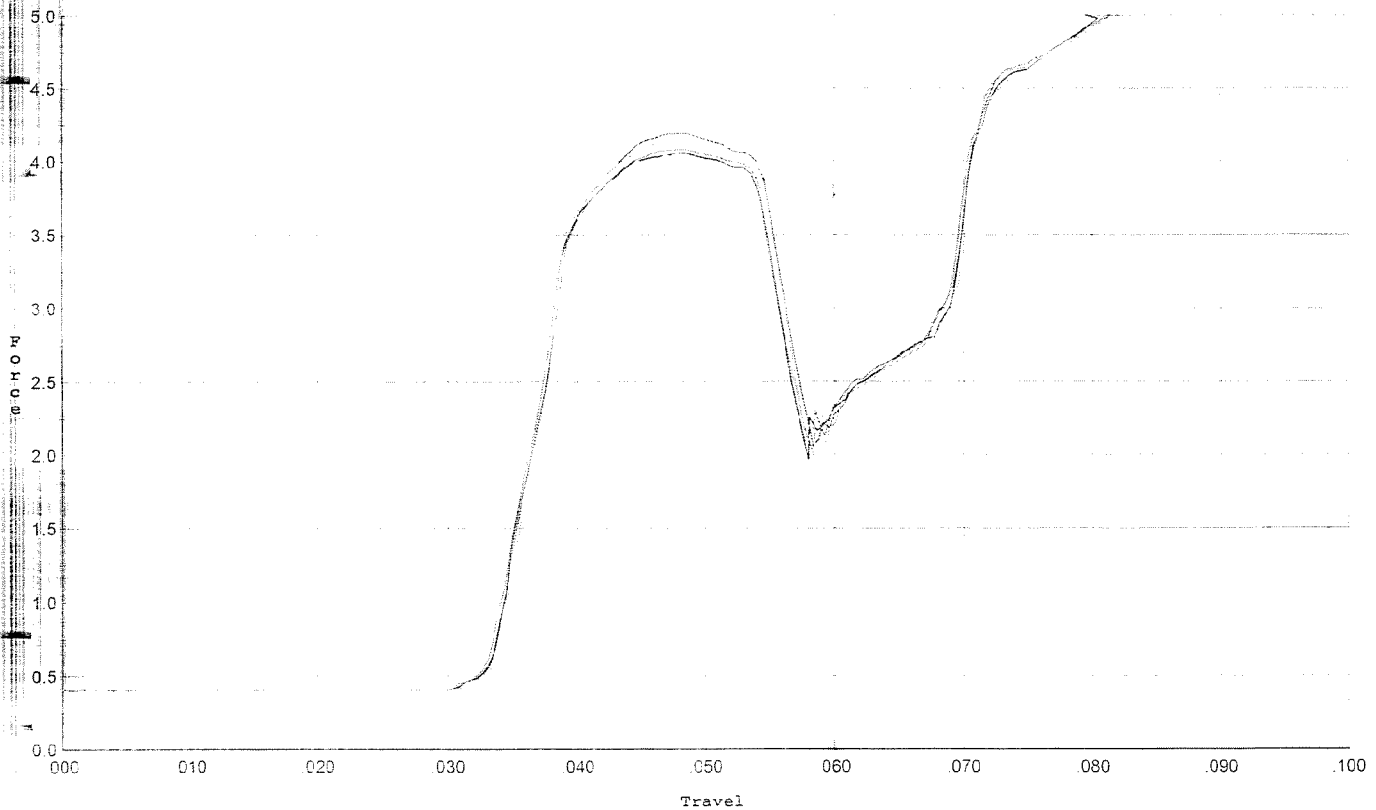
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.117	0.058	0.037	0.032	0.091		Set Trigger
2	4.163	0.058	0.037	0.032	0.091		Set Trigger
3	4.150	0.058	0.037	0.032	0.092		Set Trigger
4	4.126	0.058	0.037	0.032	0.092		Set Trigger
5	4.117	0.059	0.037	0.032	0.092		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



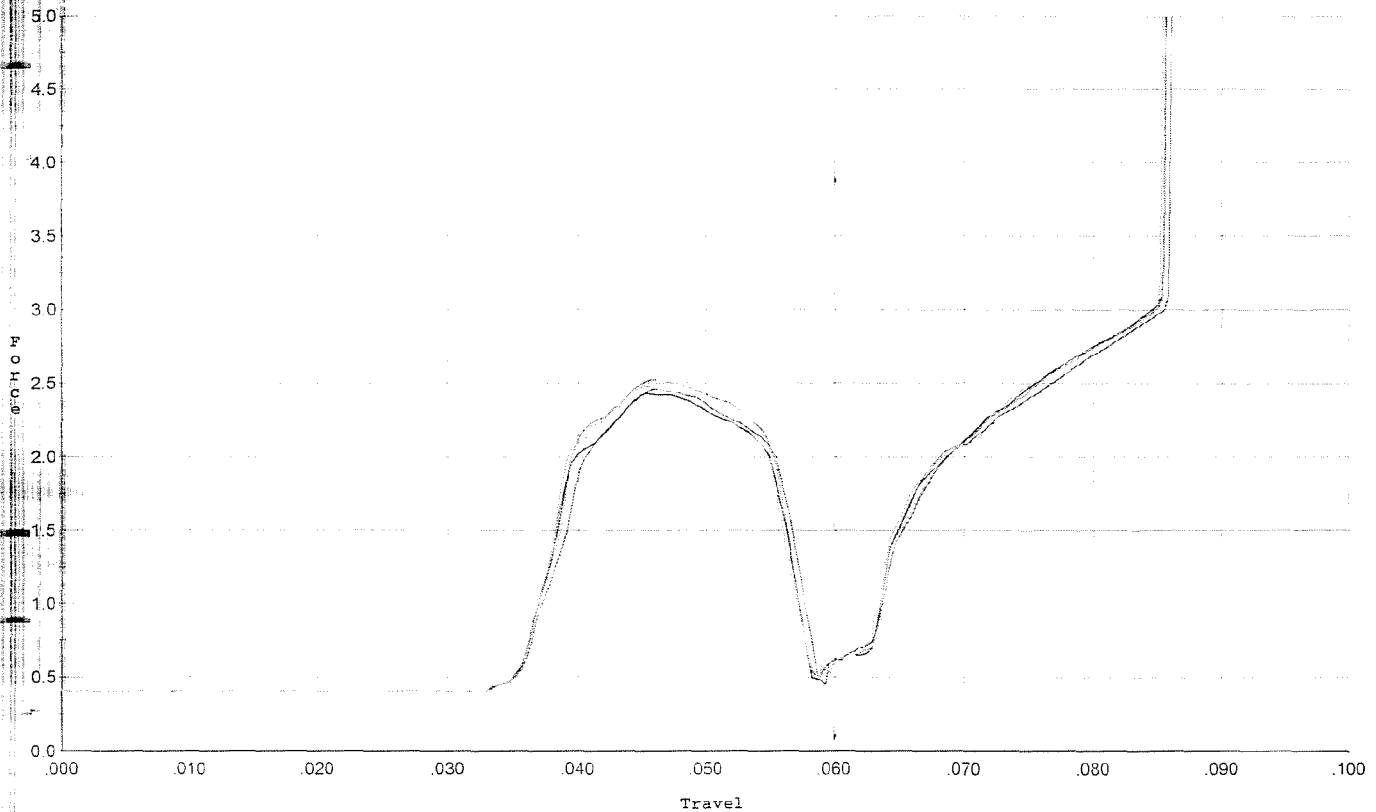
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.195	0.055	0.034	0.033	0.090		Set Trigger
2	4.056	0.054	0.033	0.033	0.087		Set Trigger
3	4.080	0.054	0.033	0.033	0.088		Set Trigger
4	4.066	0.055	0.034	0.033	0.089		Set Trigger
5	4.135	0.054	0.034	0.033	0.088		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R.P. 1/16/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



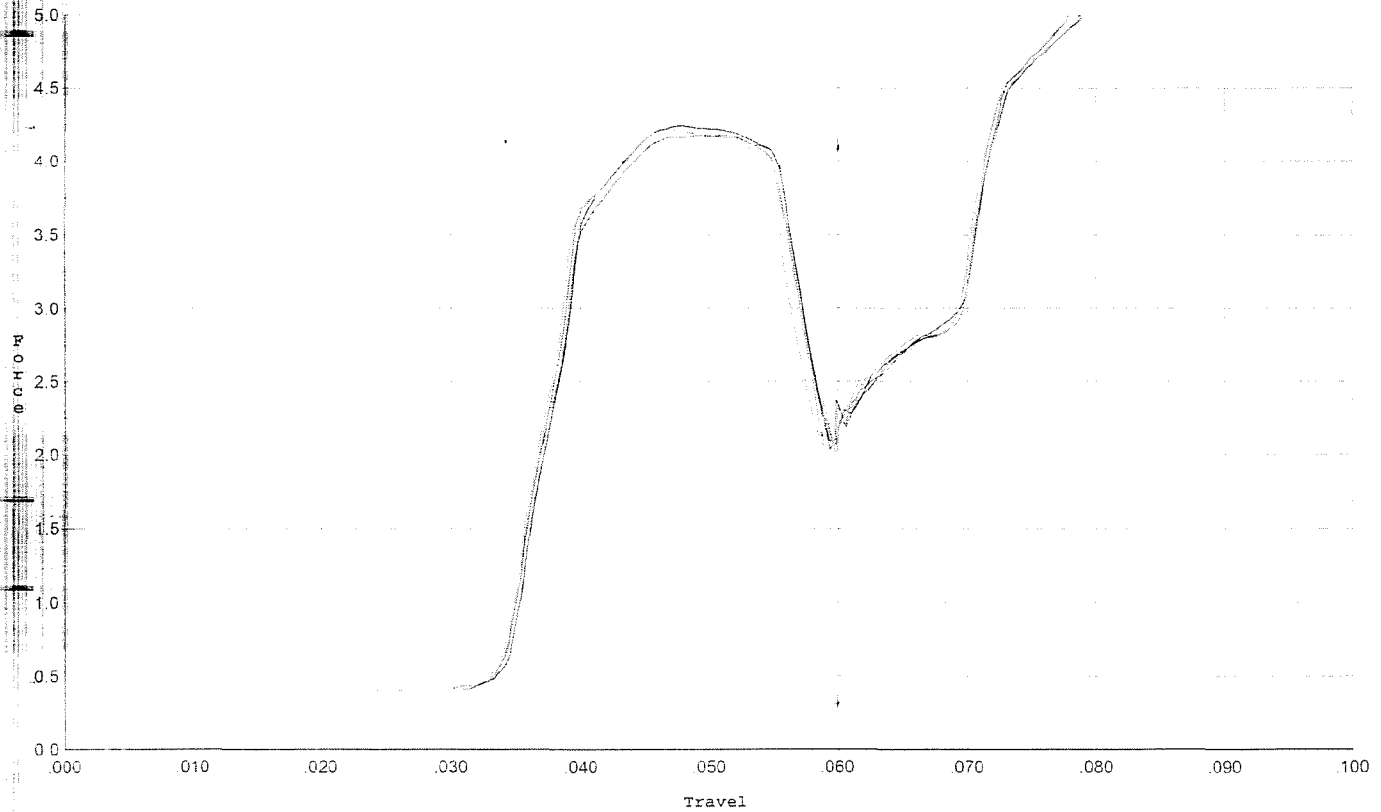
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.461	0.057	0.036	0.036	0.057		Set Trigger
2	2.434	0.056	0.036	0.036	0.056		Set Trigger
3	2.524	0.056	0.036	0.036	0.057		Set Trigger
4	2.521	0.055	0.036	0.036	0.057		Set Trigger
5	2.484	0.055	0.036	0.036	0.056		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 1/16/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.173	0.055	0.034	0.032	0.092		Set Trigger
2	4.239	0.055	0.035	0.032	0.092		Set Trigger
3	4.215	0.056	0.034	0.032	0.093		Set Trigger
4	4.223	0.056	0.034	0.032	0.093		Set Trigger
5	4.215	0.054	0.034	0.033	0.089		Set Trigger

Avg 4.21