

G6794799

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



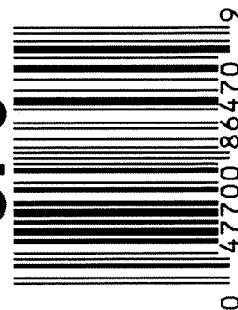
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794799

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794799

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	11-5-08	Rgn
475	DRILL AND TAP SIGHT HOLES	4000	11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

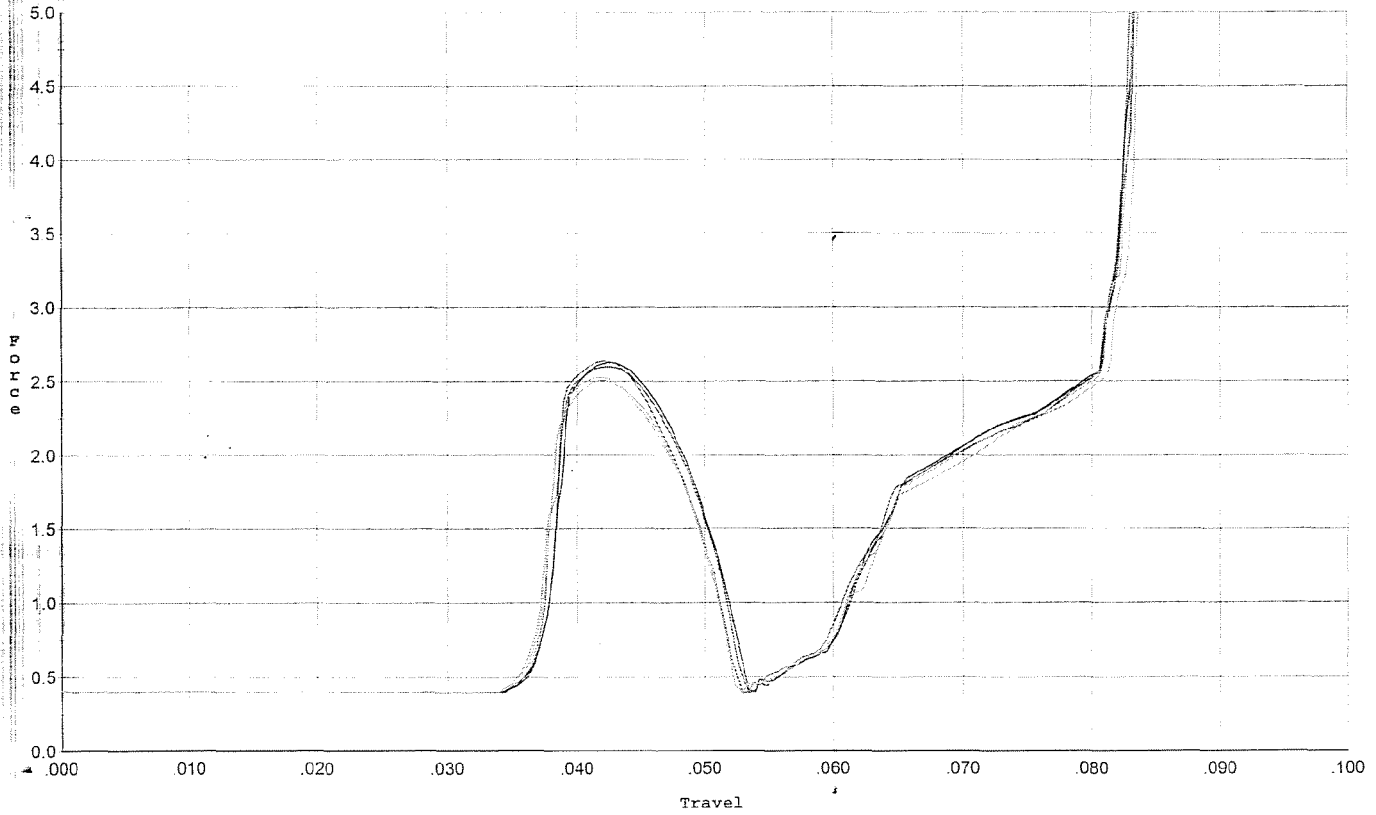
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.5</u>	1-26-09	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-26-09	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-26-09	RN
	J) ASSEMBLE STOCK		1-19-09	RN
	K) ASSEMBLE SWIVEL STUDS		1-26-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	1-23-09	L.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-23-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-26-09	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>262</u> <u>262</u> <u>222</u> <u>212</u> <u>210</u>	1-26-09	RN
	C) FUNCTION		1-26-09	RN
690	PACK		1/28/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



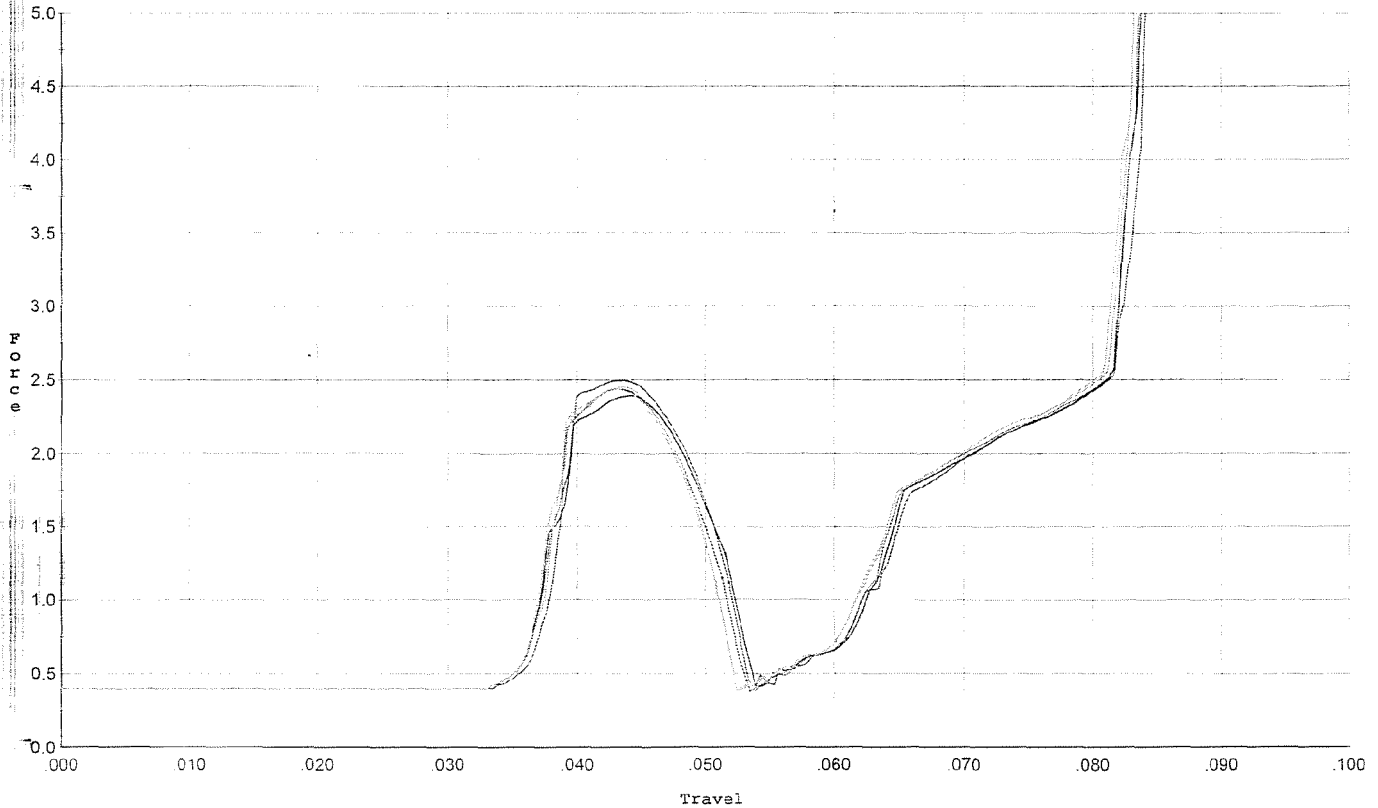
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.598	0.051	0.037	0.038	0.045		Set Trigger
2	2.628	0.052	0.037	0.038	0.046		Set Trigger
3	2.636	0.051	0.037	0.038	0.044		Set Trigger
4	2.504	0.051	0.036	0.038	0.043		Set Trigger
5	2.527	0.051	0.036	0.038	0.044		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



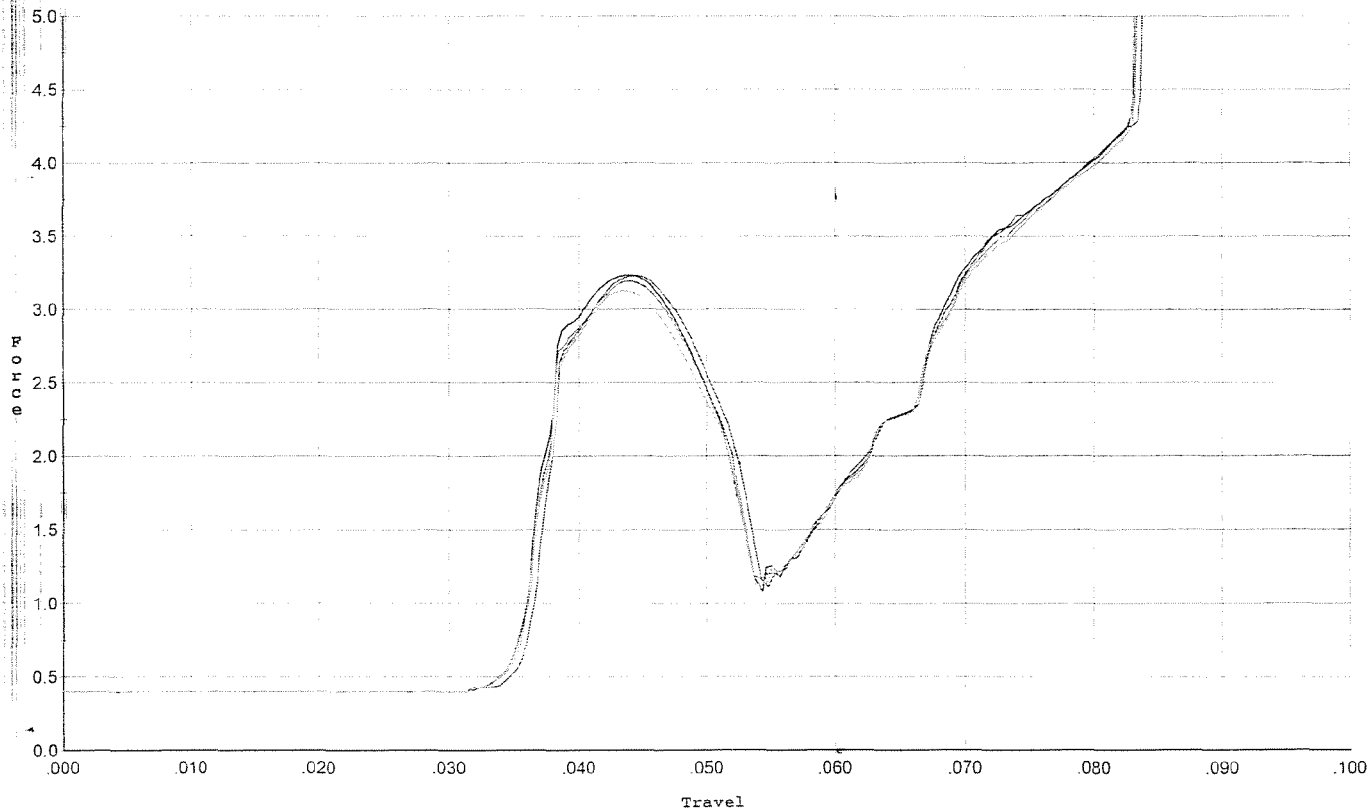
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.052	0.037	0.038	0.045		Set Trigger
2	2.391	0.051	0.036	0.038	0.044		Set Trigger
3	2.436	0.051	0.036	0.038	0.044		Set Trigger
4	2.435	0.051	0.036	0.038	0.043		Set Trigger
5	2.453	0.051	0.036	0.038	0.043		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



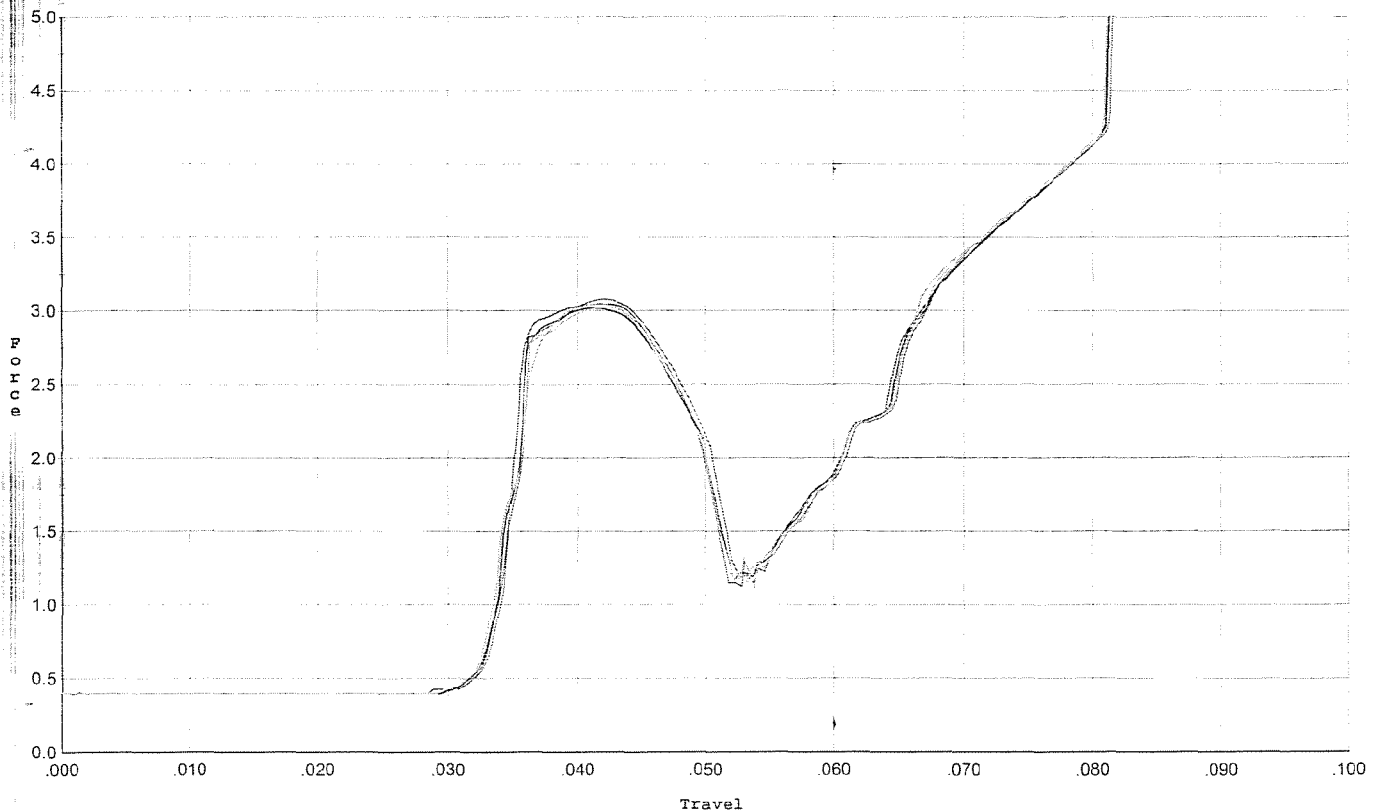
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.231	0.053	0.036	0.036	0.059		Set Trigger
2	3.234	0.052	0.035	0.036	0.059		Set Trigger
3	3.191	0.052	0.035	0.036	0.058		Set Trigger
4	3.189	0.052	0.035	0.036	0.058		Set Trigger
5	3.126	0.052	0.035	0.036	0.058		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



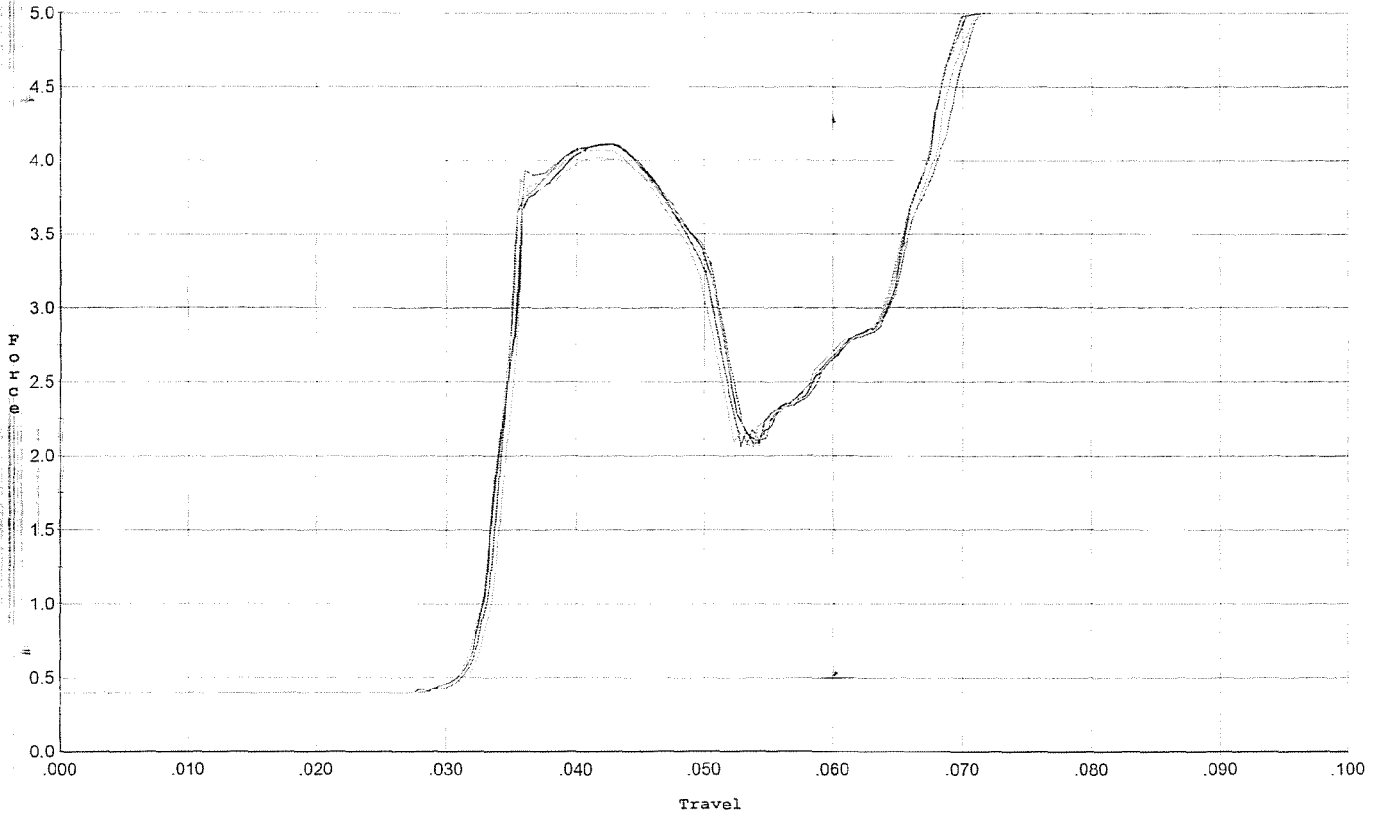
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.050	0.033	0.035	0.058		Set Trigger
2	3.021	0.050	0.033	0.035	0.057		Set Trigger
3	3.075	0.050	0.033	0.035	0.058		Set Trigger
4	3.024	0.050	0.033	0.035	0.057		Set Trigger
5	3.045	0.050	0.033	0.035	0.057		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



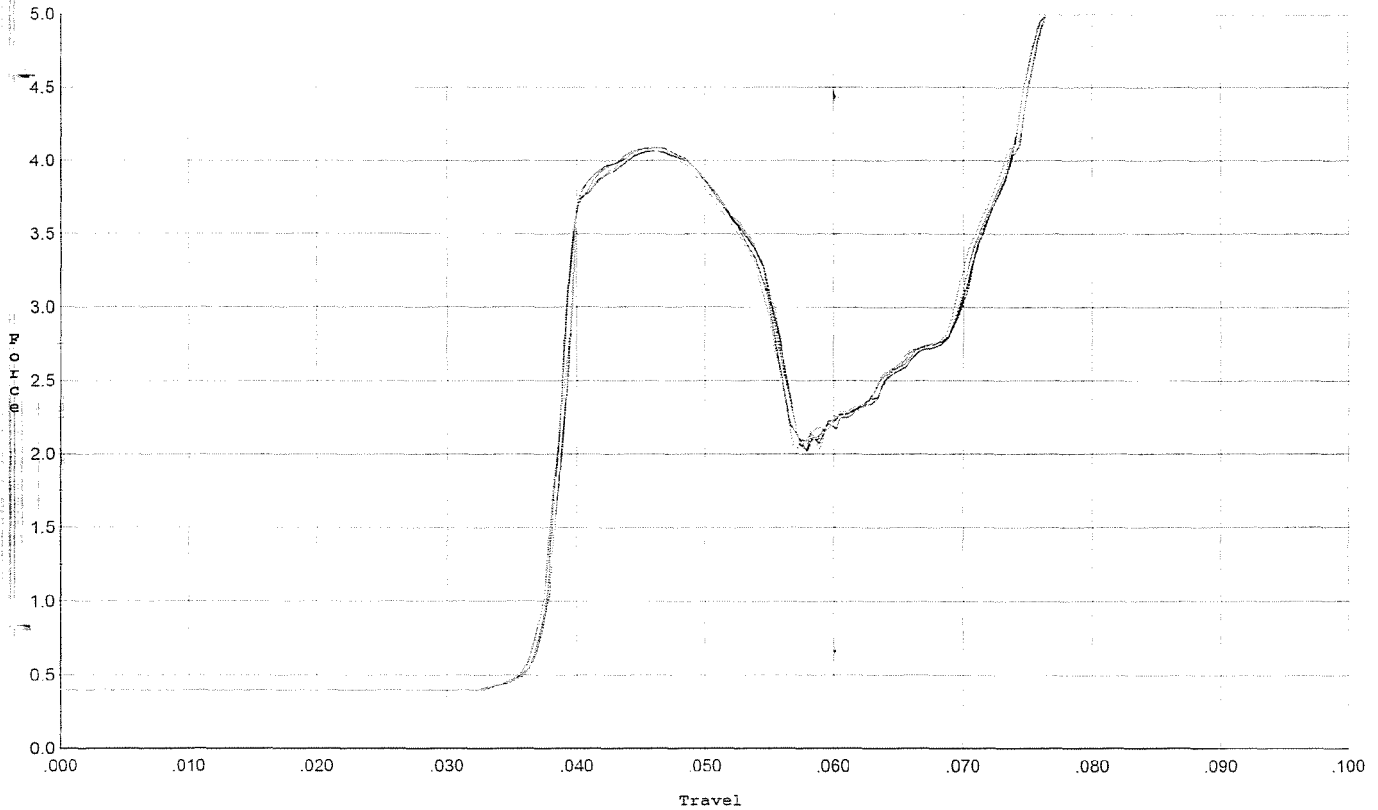
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.050	0.032	0.027	0.077		Set Trigger
2	4.111	0.051	0.032	0.027	0.079		Set Trigger
3	4.105	0.050	0.032	0.027	0.079		Set Trigger
4	4.016	0.051	0.032	0.028	0.077		Set Trigger
5	4.069	0.051	0.032	0.028	0.078		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



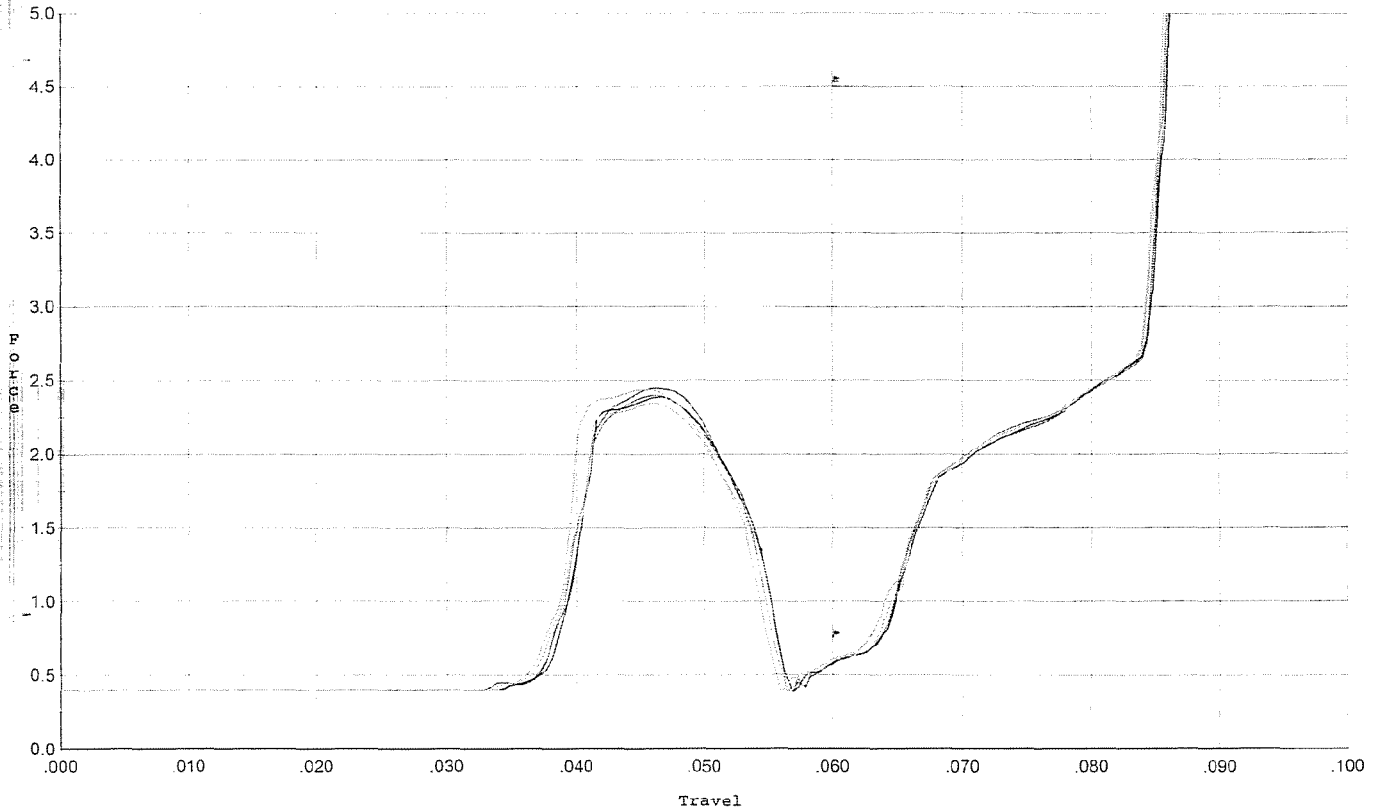
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.055	0.037	0.029	0.079		Set Trigger
2	4.066	0.056	0.037	0.029	0.081		Set Trigger
3	4.090	0.055	0.036	0.029	0.080		Set Trigger
4	4.077	0.055	0.036	0.028	0.079		Set Trigger
5	4.088	0.055	0.037	0.028	0.080		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



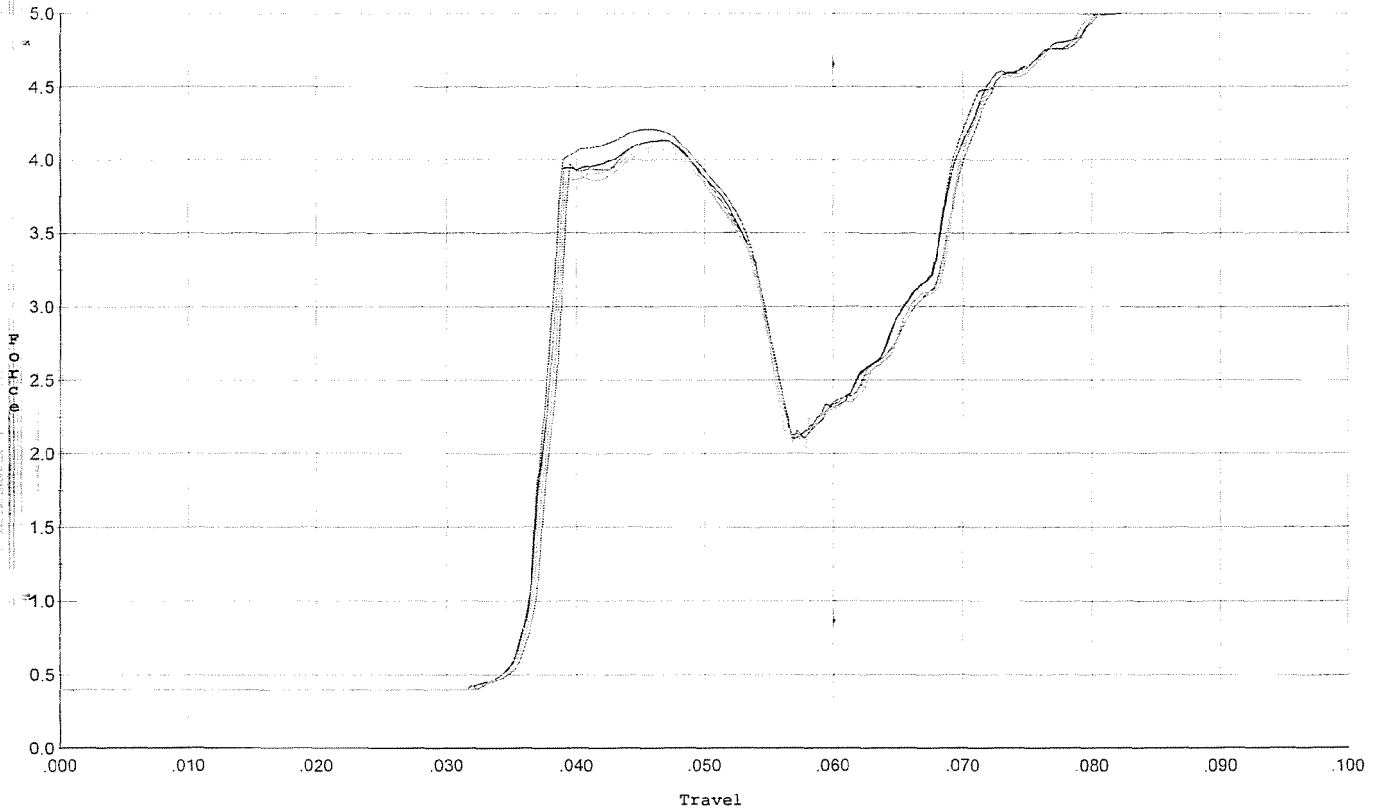
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.453	0.054	0.038	0.038	0.047		Set Trigger
2	2.388	0.054	0.038	0.038	0.048		Set Trigger
3	2.400	0.055	0.038	0.038	0.048		Set Trigger
4	2.345	0.054	0.038	0.038	0.047		Set Trigger
5	2.442	0.053	0.037	0.039	0.048		Set Trigger

AVG 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.054	0.035	0.034	0.083		Set Trigger
2	4.134	0.054	0.035	0.034	0.082		Set Trigger
3	4.129	0.054	0.036	0.035	0.080		Set Trigger
4	4.072	0.054	0.035	0.034	0.081		Set Trigger
5	4.091	0.054	0.036	0.034	0.080		Set Trigger

Avg 4.12