

G6794803

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

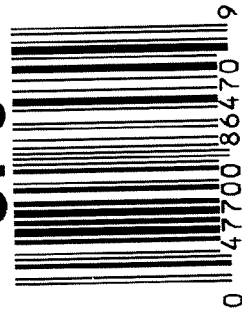
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794803

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794803

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	11-5-08	ESR
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	(18)
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	ESR
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

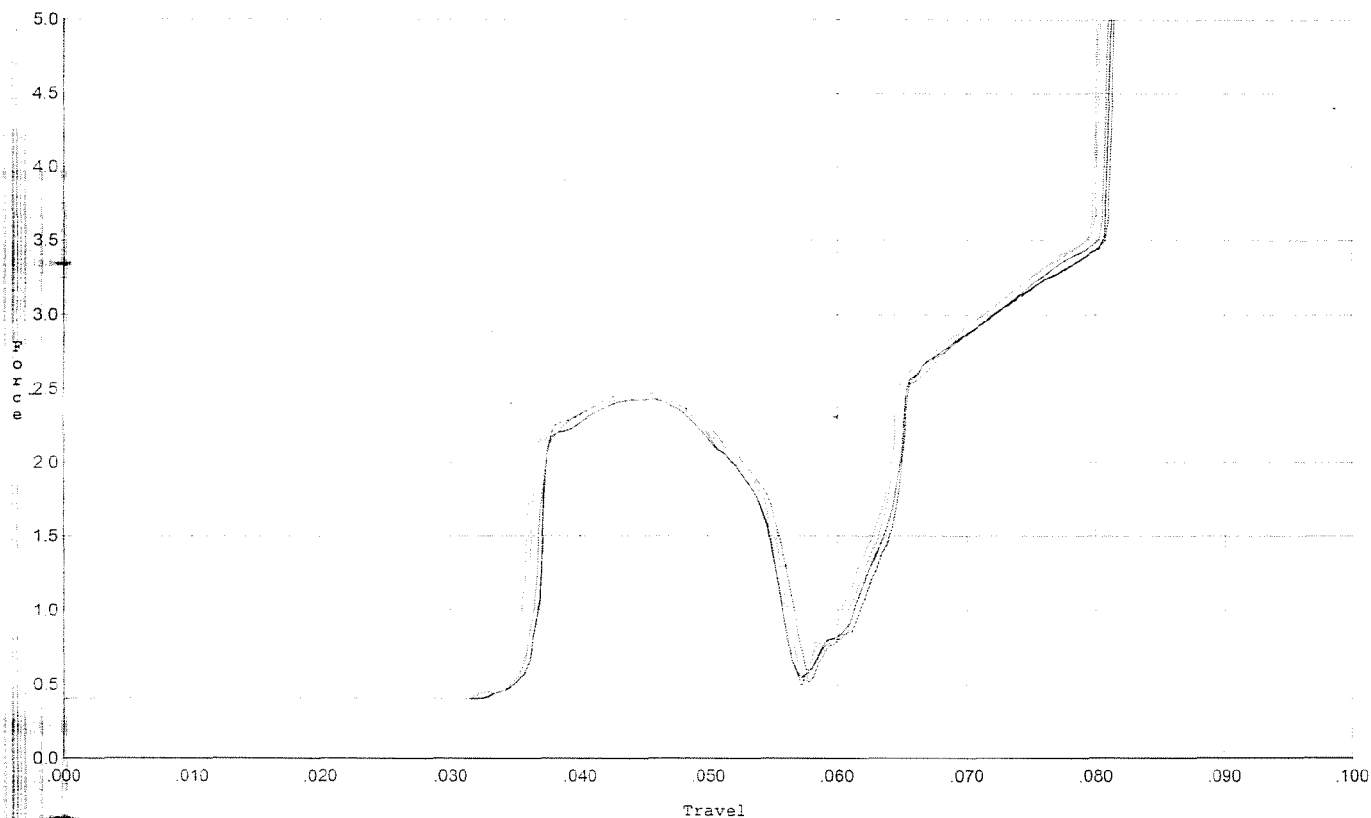
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-26-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-26-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-26-09	R.N.
	J) ASSEMBLE STOCK		1-19-09	Bgn
	K) ASSEMBLE SWIVEL STUDS		1-26-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-23-09	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-23-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-26-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.45</u> <u>2.45</u> <u>2.46</u> <u>2.42</u>	1-26-09	R.N.
	C) FUNCTION		1-26-09	R.N.
690	PACK		1/28/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ni +/- .50 lb



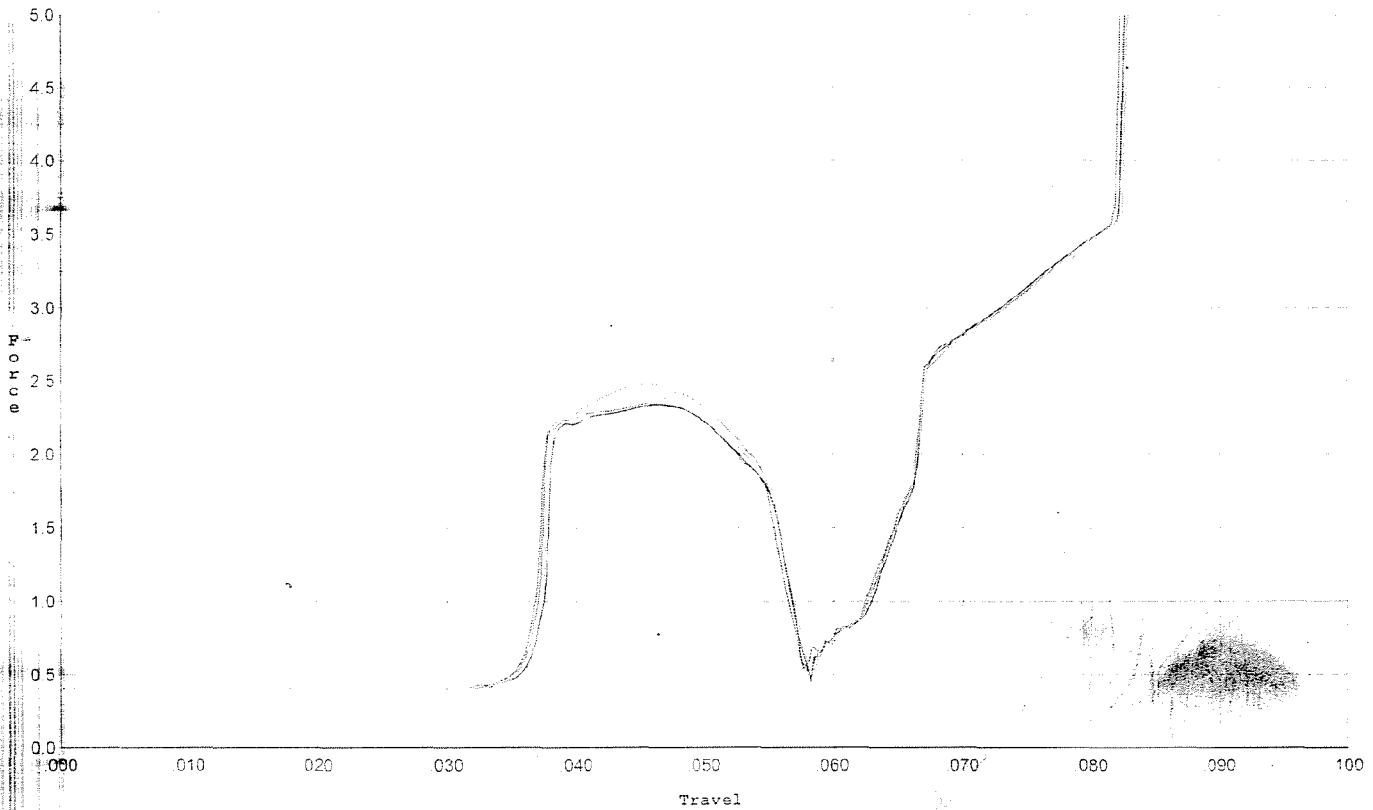
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.474	0.055	0.036	0.033	0.055		Set Trigger
2	2.428	0.055	0.036	0.033	0.055		Set Trigger
3	2.434	0.056	0.036	0.032	0.058		Set Trigger
4	2.499	0.055	0.035	0.032	0.058		Set Trigger
5	2.487	0.054	0.035	0.032	0.057		Set Trigger

A-2-46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



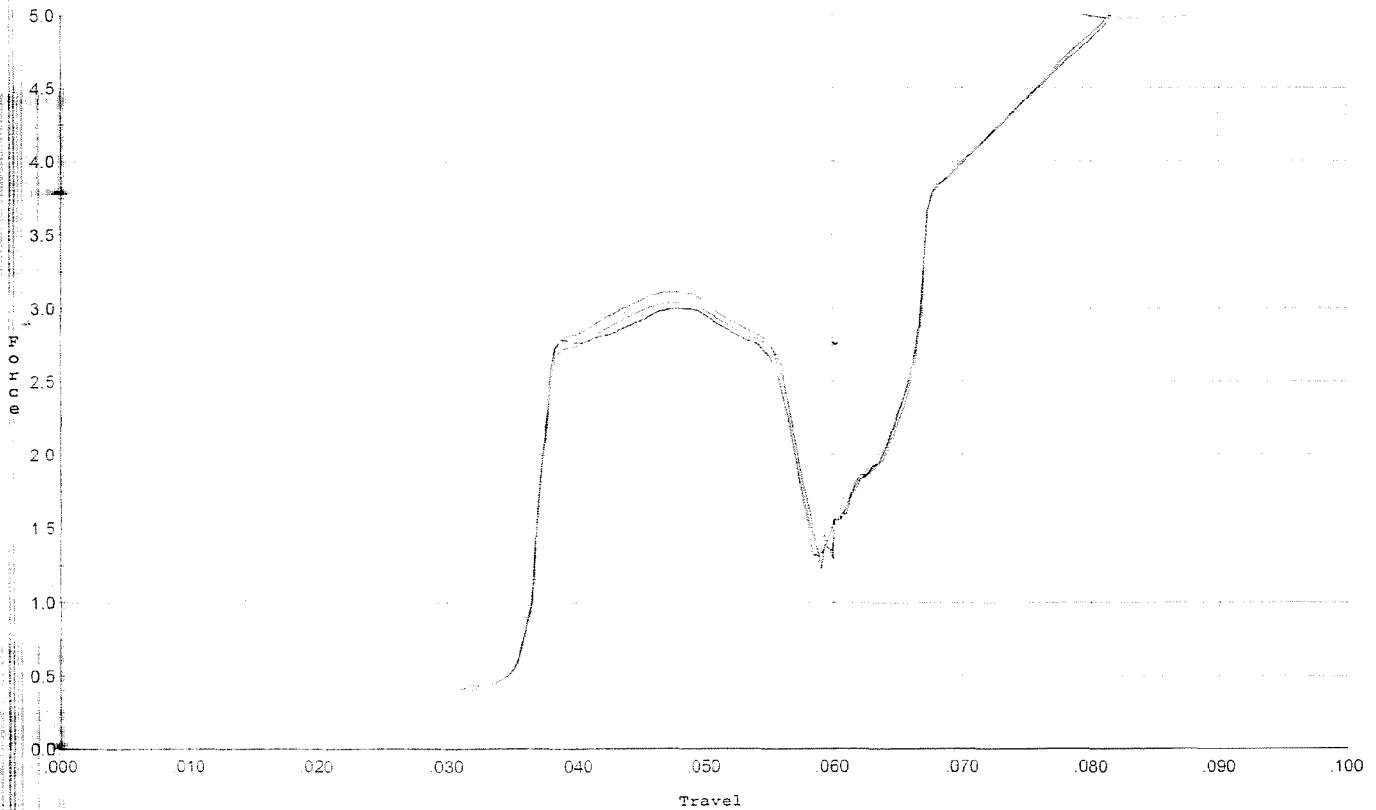
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.344	0.055	0.036	0.034	0.055		Set Trigger
2	2.336	0.056	0.037	0.034	0.055		Set Trigger
3	2.479	0.056	0.036	0.034	0.057		Set Trigger
4	2.393	0.055	0.036	0.034	0.056		Set Trigger
5	2.392	0.055	0.036	0.034	0.056		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- 75 lb



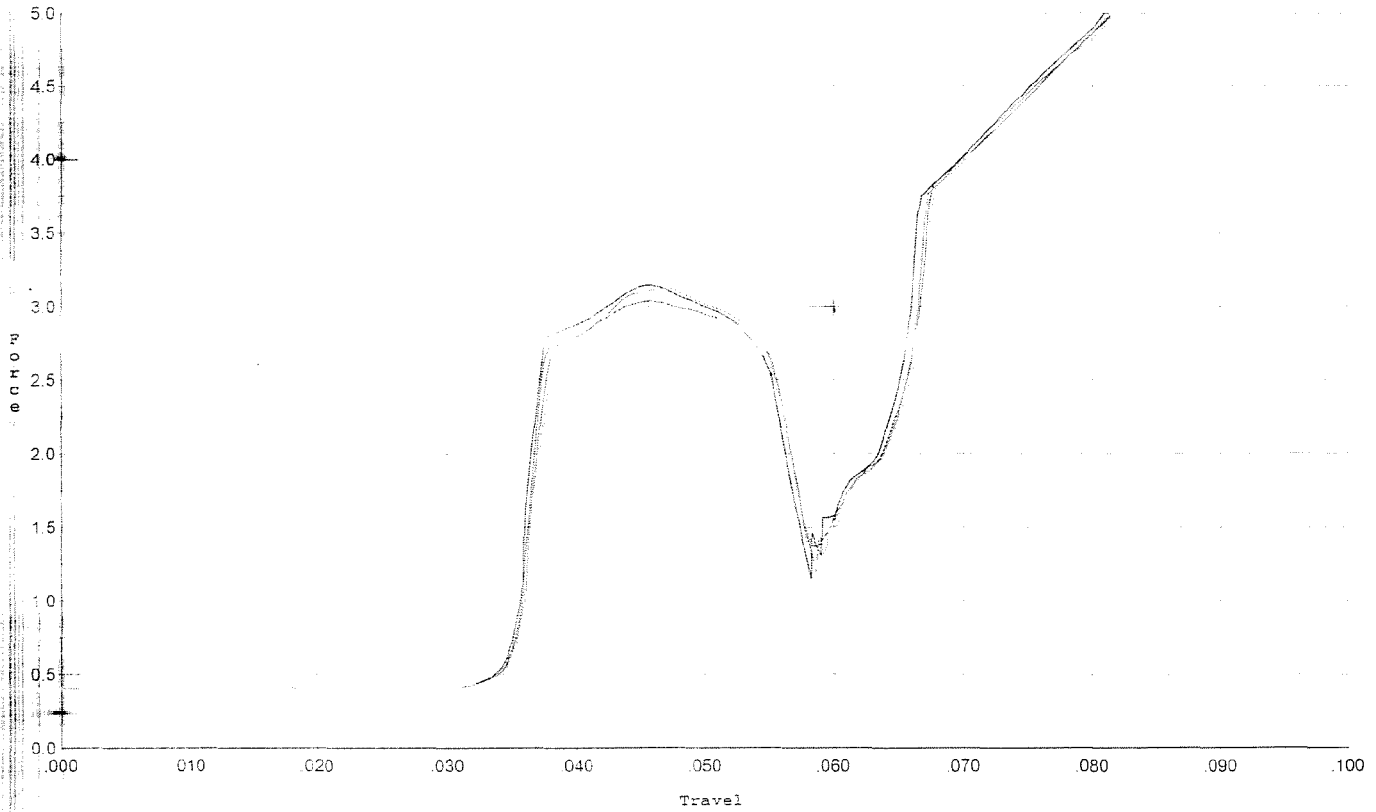
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.056	0.036	0.032	0.072		Set Trigger
2	3.000	0.057	0.036	0.032	0.071		Set Trigger
3	3.039	0.056	0.036	0.031	0.071		Set Trigger
4	3.052	0.057	0.035	0.031	0.072		Set Trigger
5	3.127	0.056	0.036	0.032	0.071		Set Trigger

A-3.06

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- 75 lb



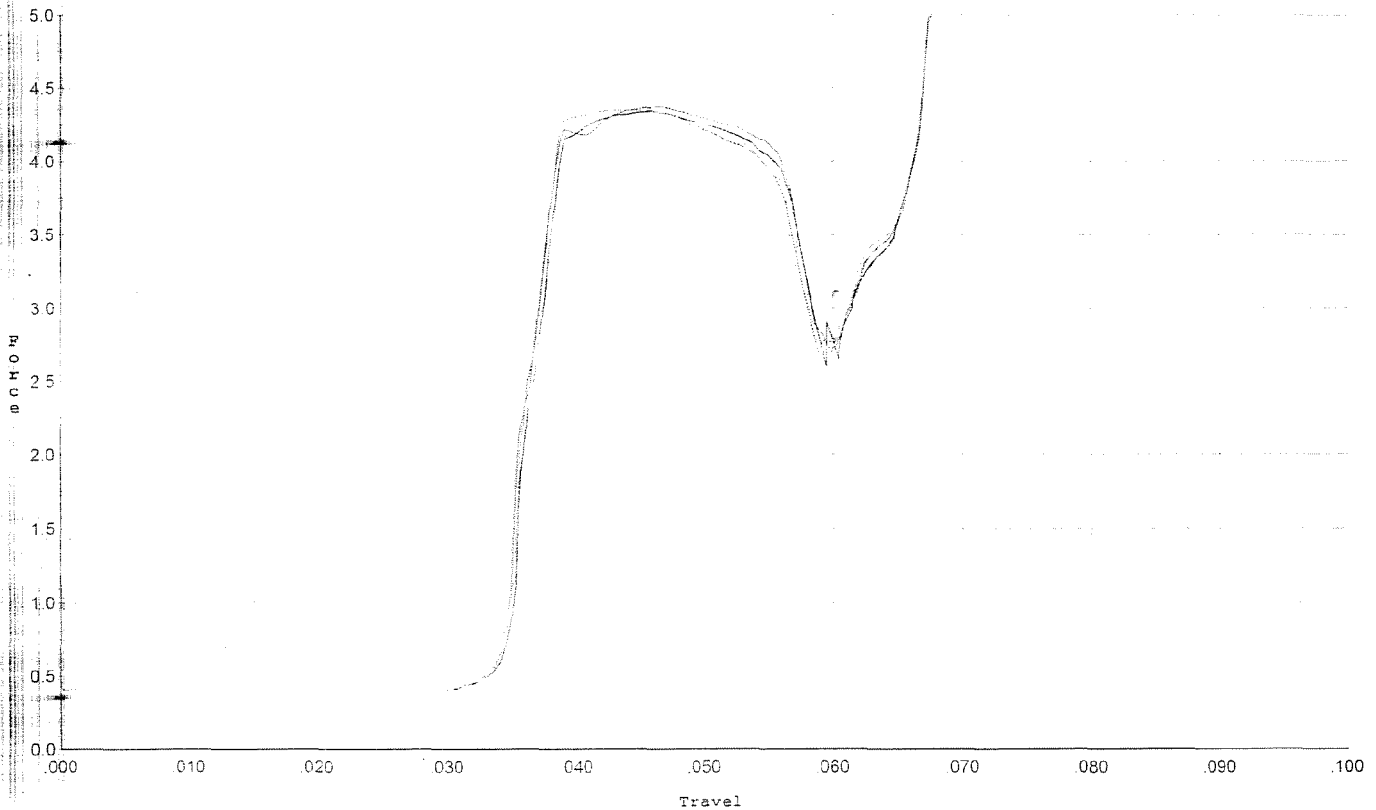
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.039	0.056	0.035	0.032	0.072		Set Trigger
2	3.146	0.055	0.035	0.032	0.072		Set Trigger
3	3.130	0.056	0.035	0.032	0.072		Set Trigger
4	3.023	0.056	0.035	0.032	0.070		Set Trigger
5	3.054	0.056	0.035	0.032	0.071		Set Trigger

A-3.07

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



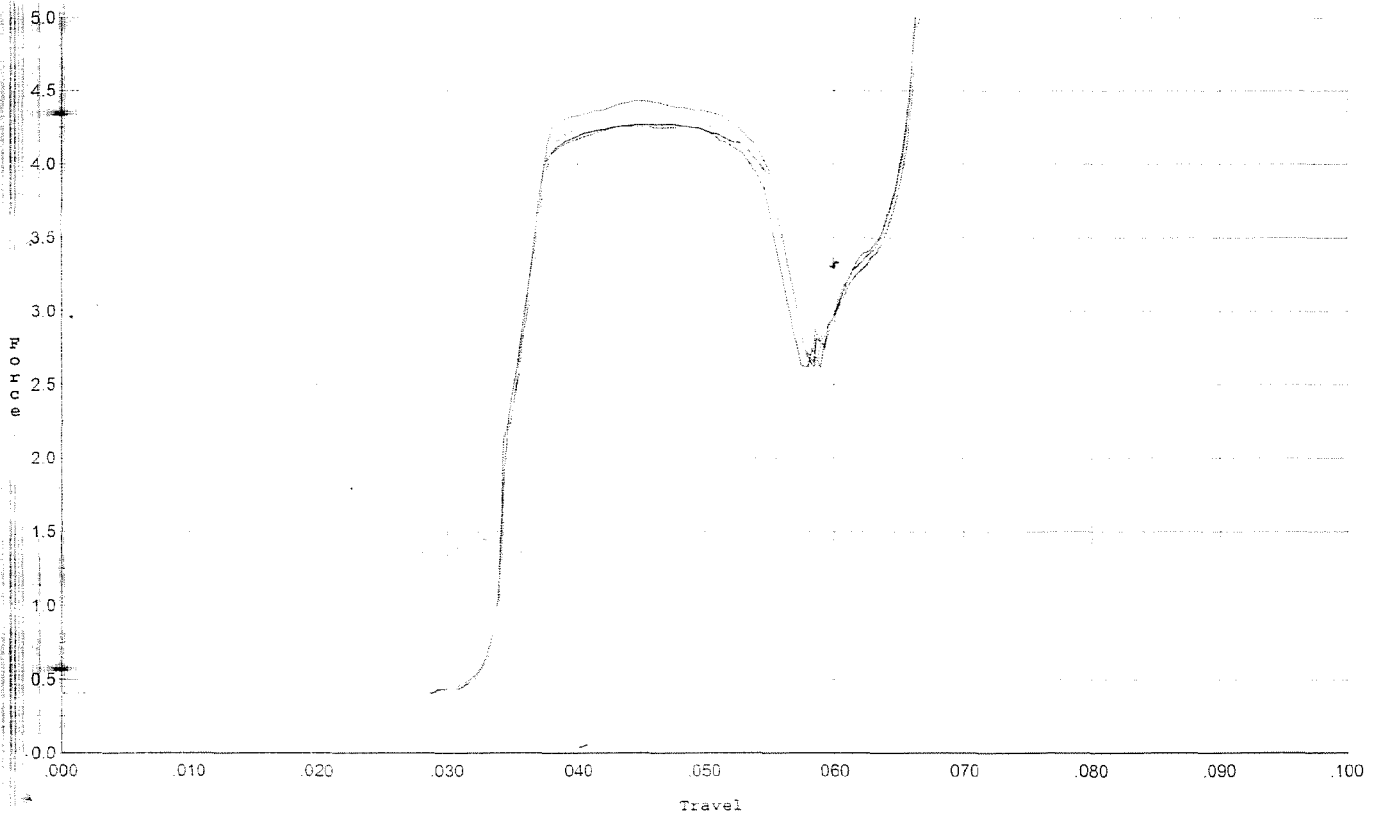
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.375	0.057	0.034	0.023	0.103		Set Trigger
2	4.337	0.057	0.034	0.023	0.102		Set Trigger
3	4.351	0.056	0.034	0.023	0.101		Set Trigger
4	4.332	0.057	0.034	0.023	0.101		Set Trigger
5	4.380	0.057	0.034	0.023	0.103		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



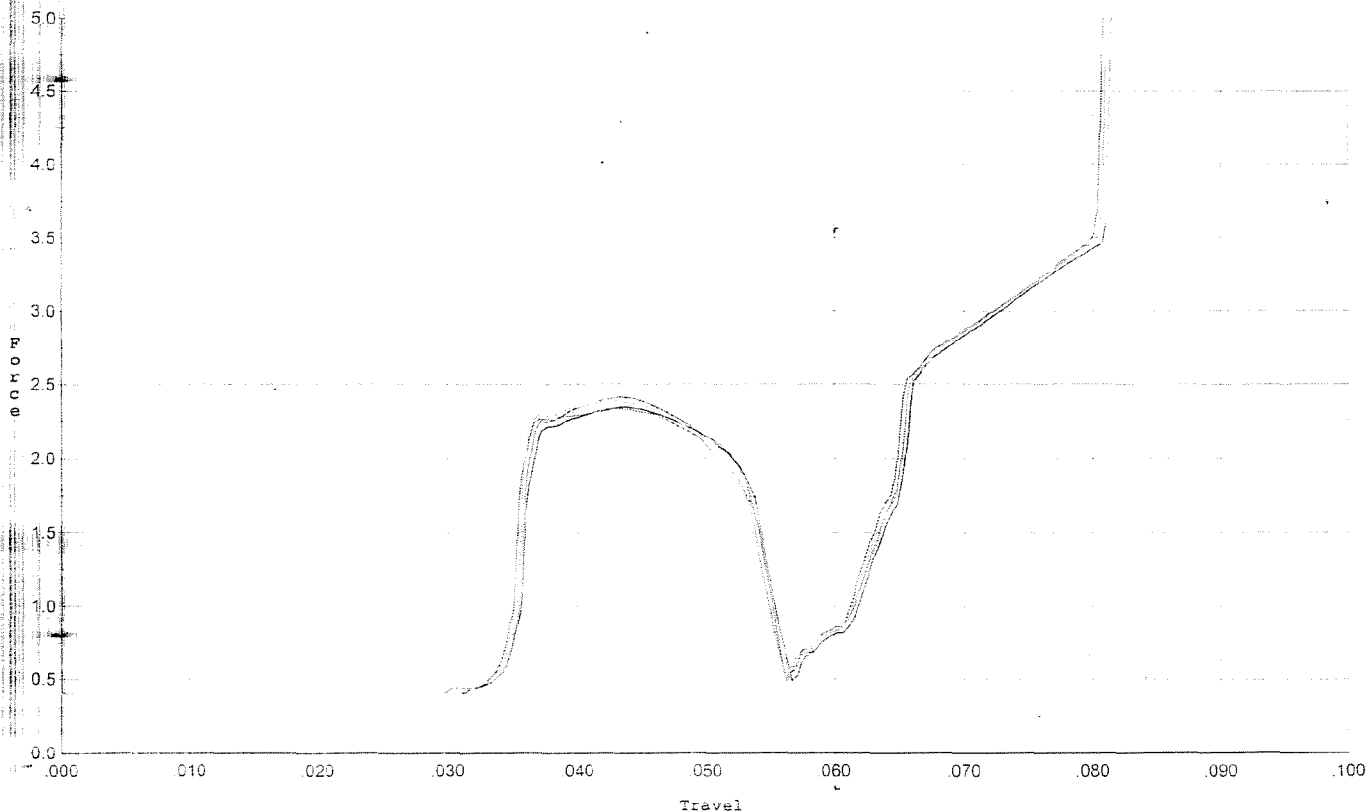
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.258	0.055	0.033	0.024	0.098		Set Trigger
2	4.271	0.056	0.033	0.023	0.102		Set Trigger
3	4.433	0.055	0.033	0.023	0.102		Set Trigger
4	4.321	0.056	0.033	0.023	0.103		Set Trigger
5	4.316	0.056	0.033	0.023	0.103		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



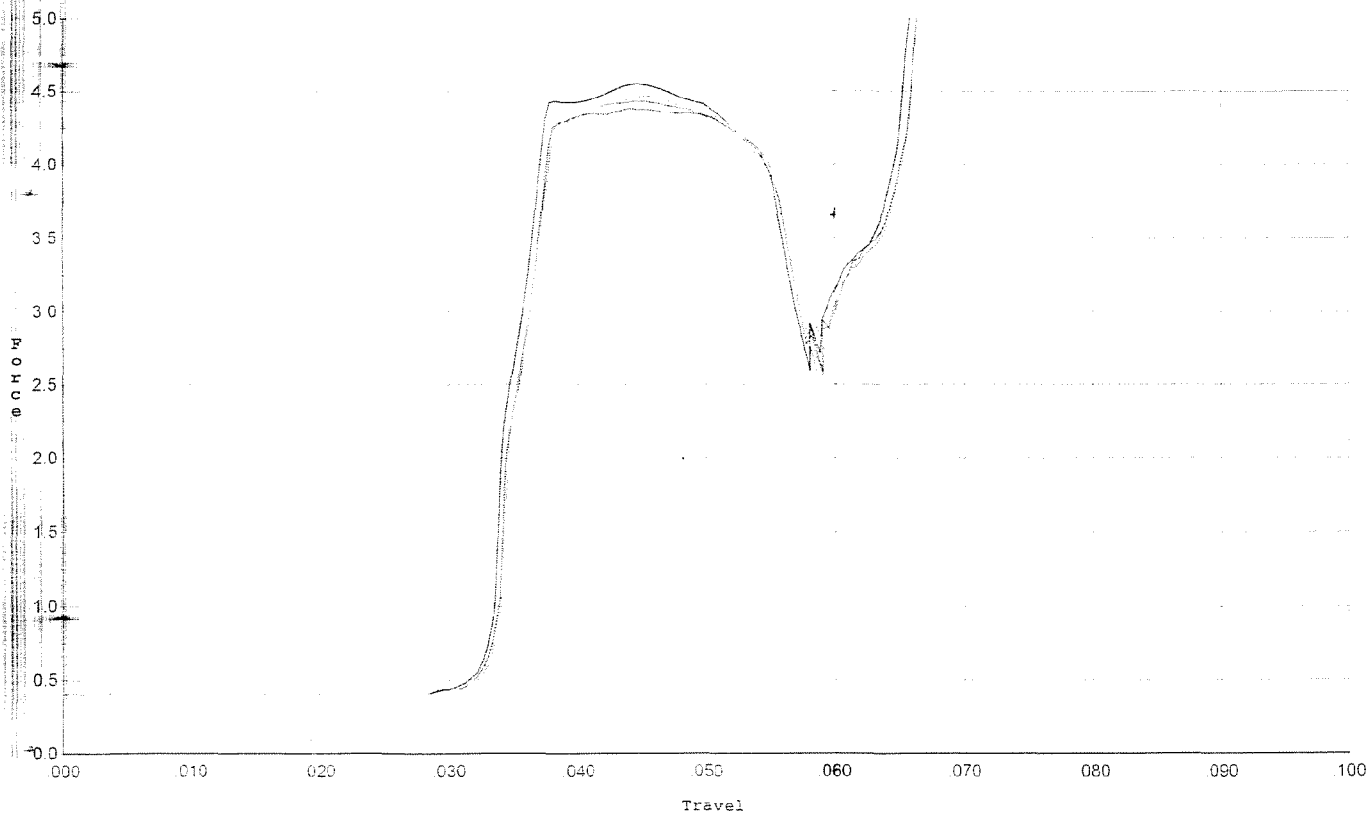
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.411	0.054	0.034	0.033	0.057		Set Trigger
2	2.350	0.054	0.035	0.034	0.055		Set Trigger
3	2.333	0.053	0.035	0.034	0.054		Set Trigger
4	2.418	0.054	0.035	0.034	0.056		Set Trigger
5	2.387	0.053	0.034	0.034	0.055		Set Trigger

A-2-38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.380	0.056	0.033	0.022	0.104		Set Trigger
2	4.551	0.055	0.033	0.022	0.104		Set Trigger
3	4.432	0.056	0.033	0.022	0.104		Set Trigger
4	4.465	0.056	0.033	0.022	0.103		Set Trigger
5	4.472	0.056	0.033	0.022	0.103		Set Trigger

A-4.46