

G6794804

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

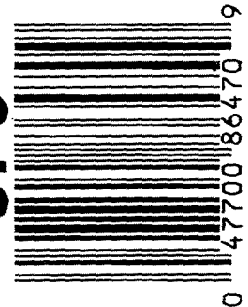
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794804

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794804

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNAFLUX	11-5-08	BRN
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(K)</u>	11/6/08	(K)
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/9/08	YG
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	BRN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

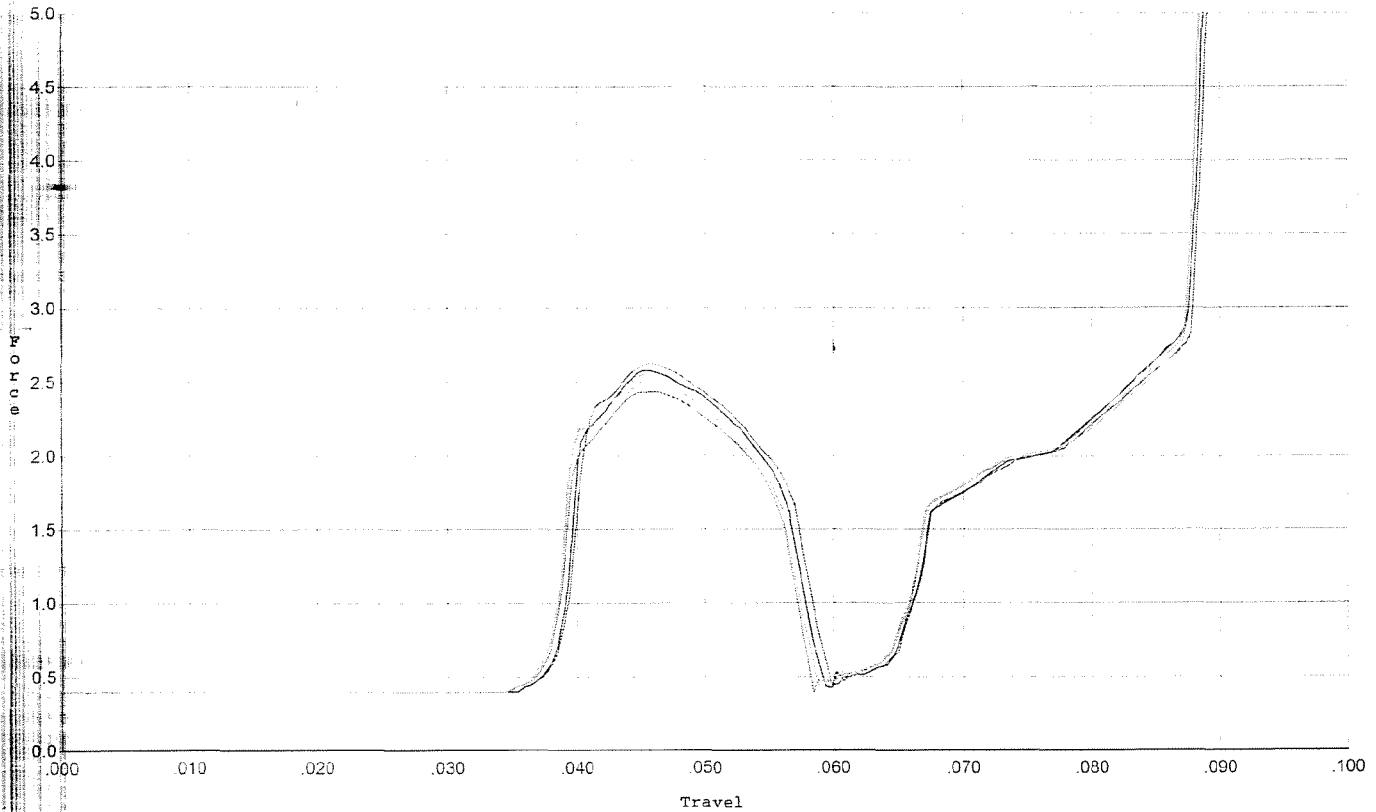
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>30</u>	2-5-09	LN
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	2-5-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.022</u>	2-5-09	LN
	J) ASSEMBLE STOCK		1-20-09	Rgn
	K) ASSEMBLE SWIVEL STUDS		2-5-09	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	WV
670	FINAL INSPECTION A) HEADSPACE		2-5-09	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.21</u> <u>2.24</u> <u>2.24</u> <u>2.23</u> <u>2.22</u>	2-2-09	WV
	C) FUNCTION		2-5-09	LN
690	PACK		2-19-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



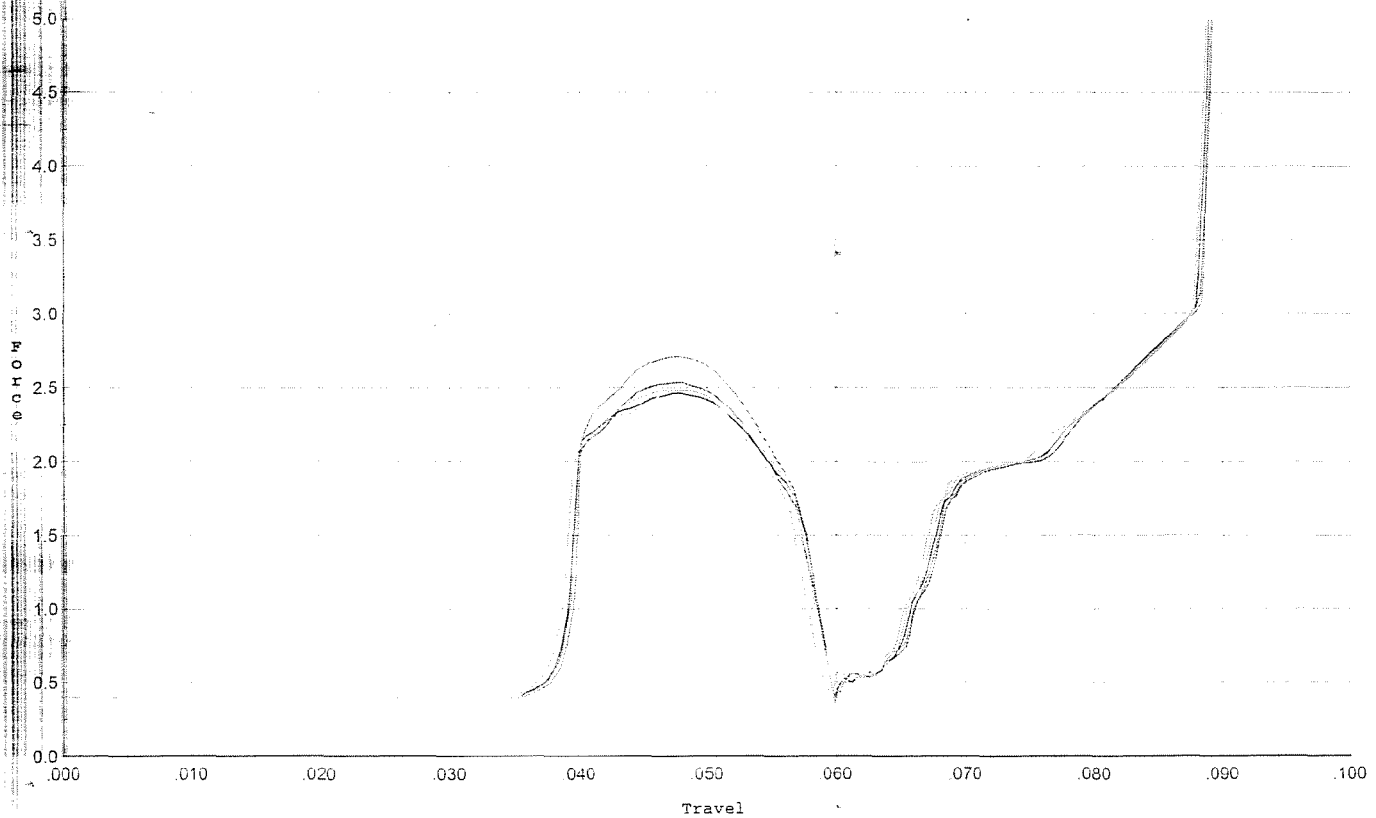
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.057	0.038	0.038	0.057		Set Trigger
2	2.577	0.057	0.038	0.038	0.055		Set Trigger
3	2.436	0.056	0.038	0.038	0.054		Set Trigger
4	2.501	0.056	0.038	0.038	0.055		Set Trigger
5	2.548	0.056	0.037	0.038	0.055		Set Trigger

A-2.53

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



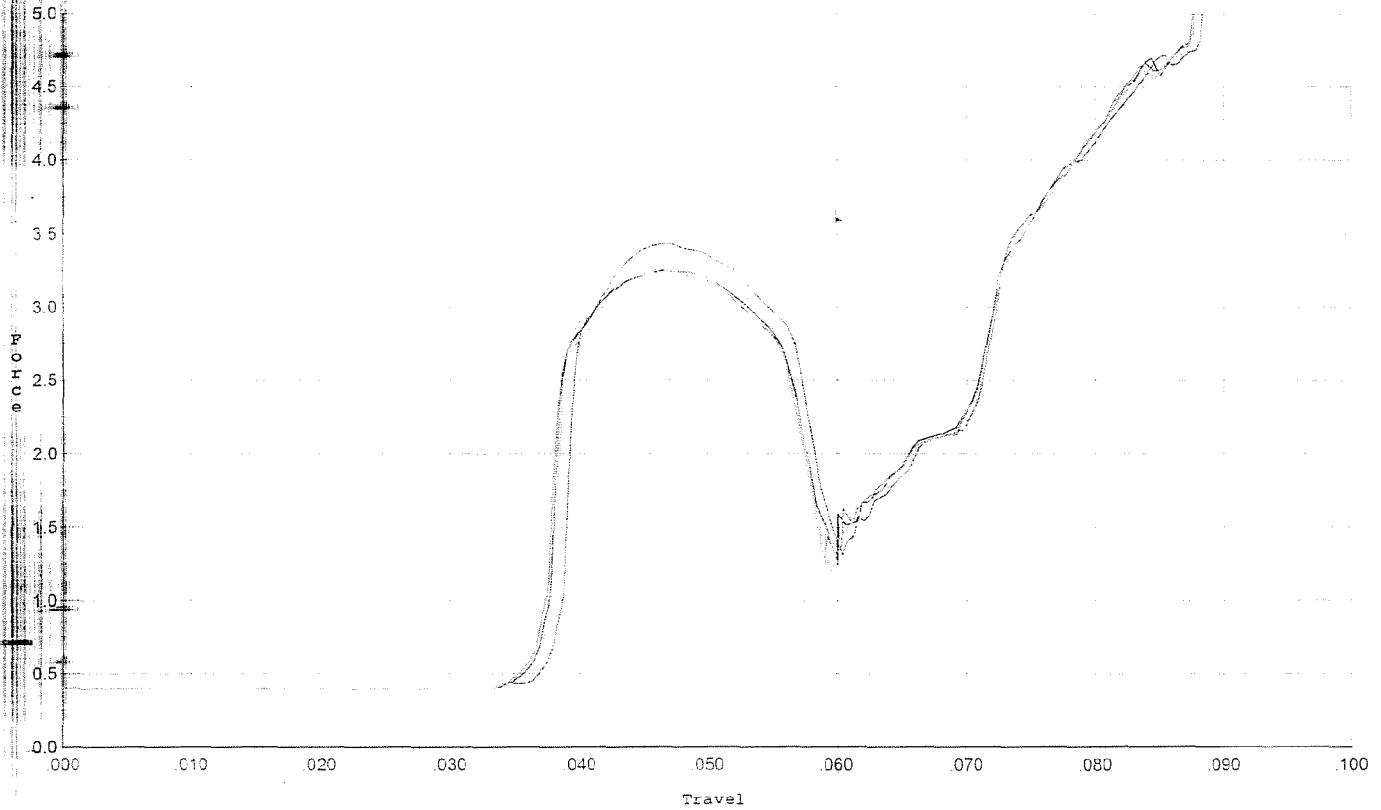
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.058	0.038	0.038	0.058		Set Trigger
2	2.462	0.058	0.038	0.038	0.057		Set Trigger
3	2.709	0.058	0.039	0.038	0.059		Set Trigger
4	2.481	0.057	0.039	0.038	0.056		Set Trigger
5	2.485	0.056	0.038	0.038	0.056		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



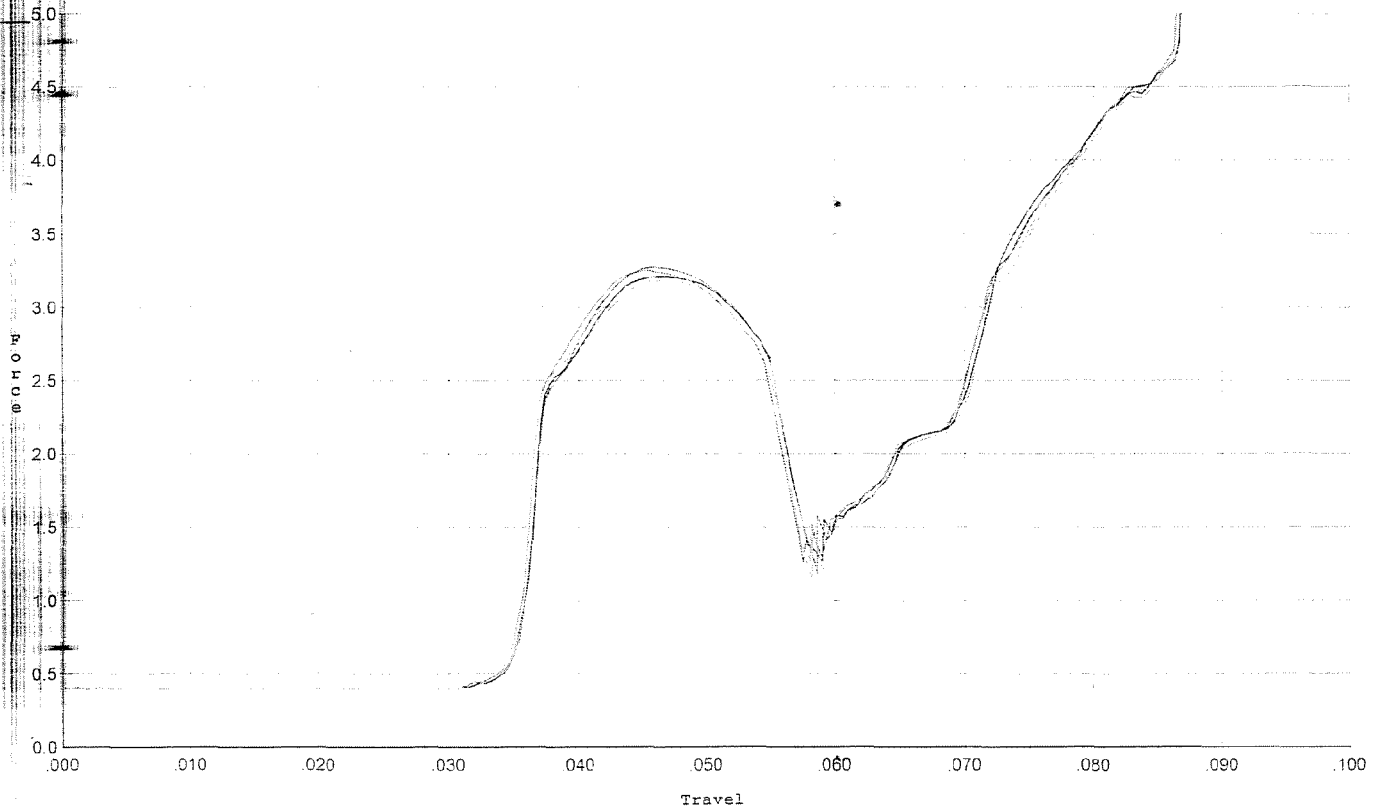
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.438	0.057	0.038	0.036	0.074		Set Trigger
2	3.253	0.057	0.037	0.036	0.073		Set Trigger
3	3.263	0.057	0.036	0.036	0.074		Set Trigger
4	3.414	0.057	0.037	0.036	0.074		Set Trigger
5	3.232	0.057	0.036	0.036	0.073		Set Trigger

A-3-32

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



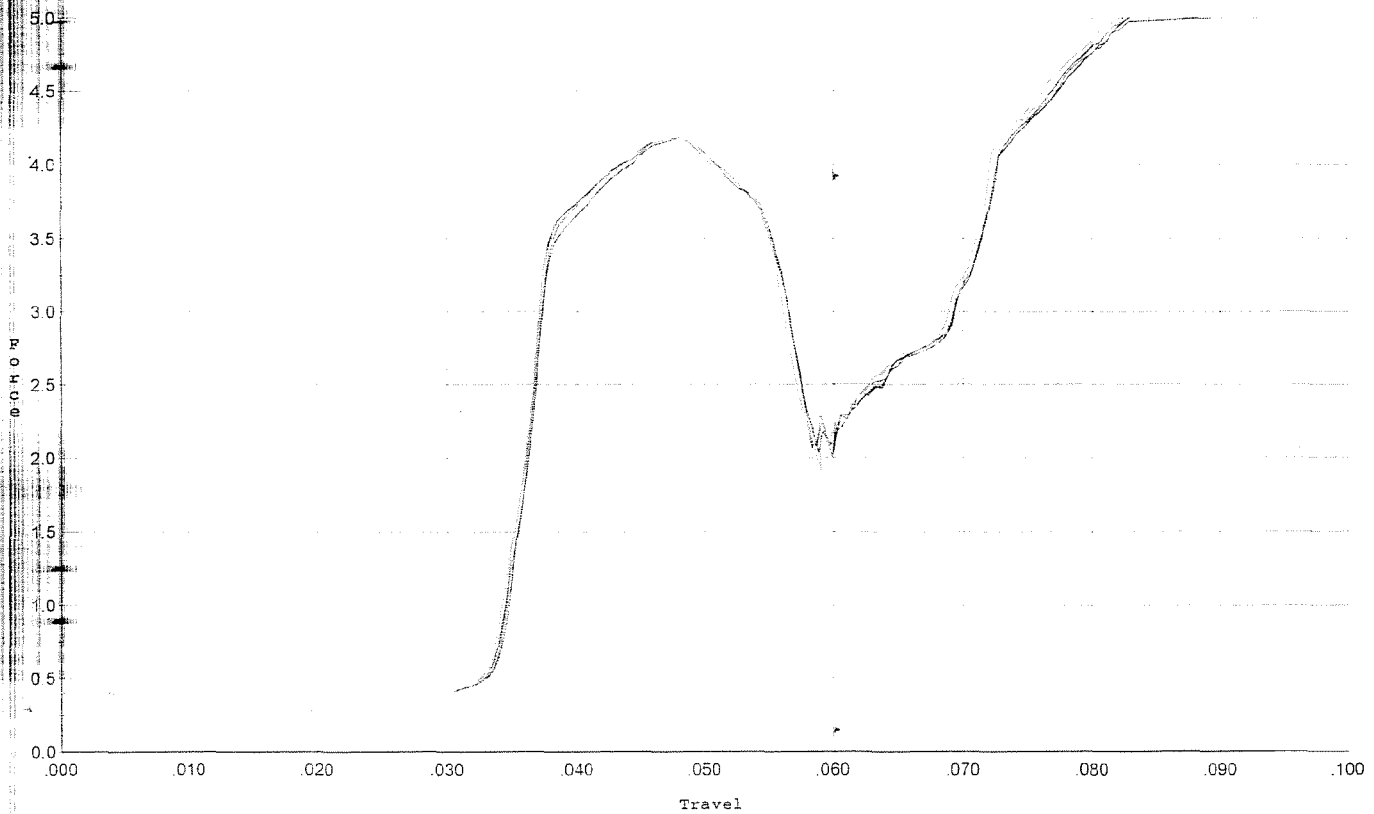
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.271	0.057	0.035	0.036	0.074		Set Trigger
2	3.211	0.055	0.035	0.036	0.071		Set Trigger
3	3.246	0.056	0.035	0.036	0.073		Set Trigger
4	3.206	0.055	0.035	0.036	0.072		Set Trigger
5	3.183	0.056	0.035	0.036	0.072		Set Trigger

A-3-22

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



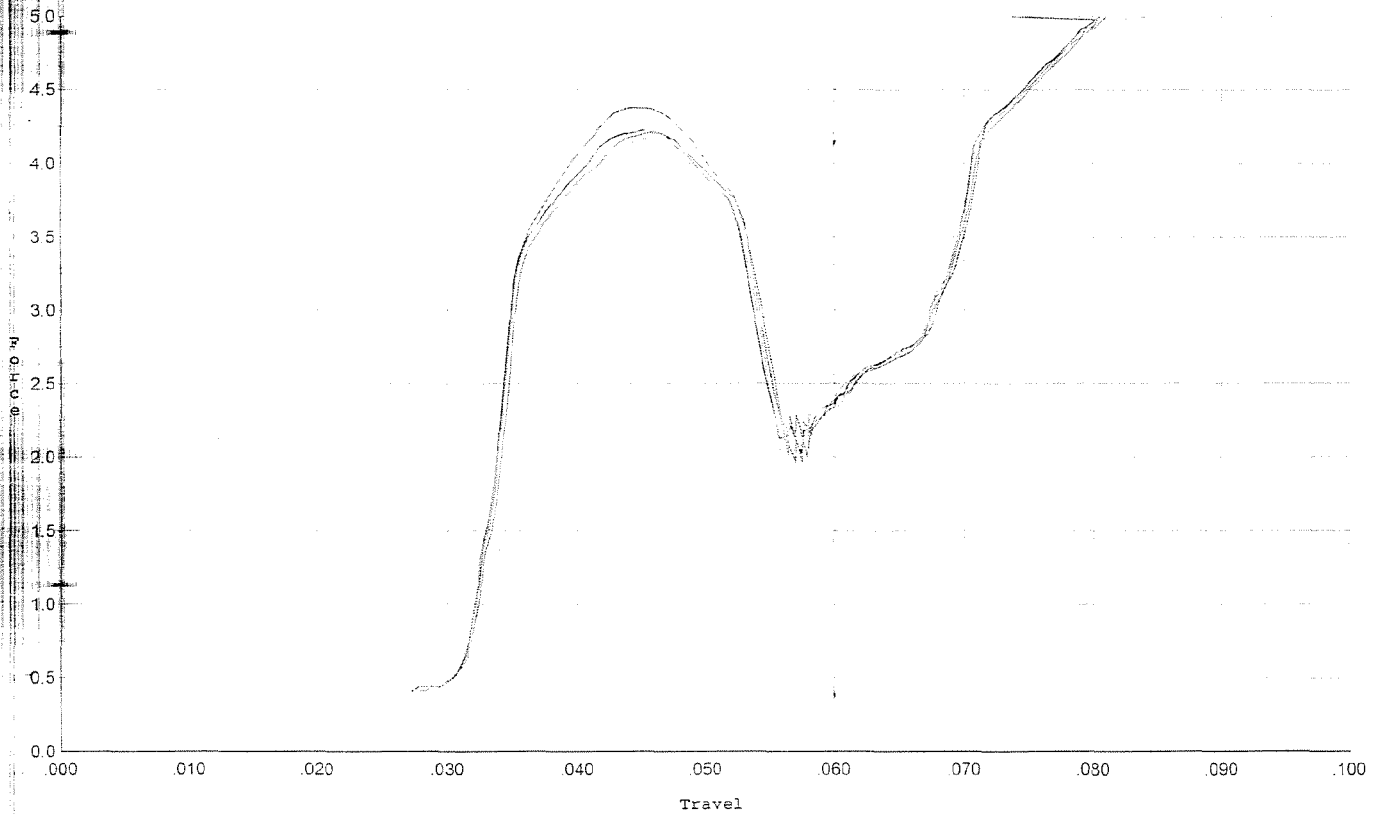
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.185	0.056	0.034	0.034	0.092		Set Trigger
2	4.188	0.056	0.034	0.034	0.094		Set Trigger
3	4.188	0.056	0.034	0.034	0.093		Set Trigger
4	4.196	0.055	0.034	0.034	0.092		Set Trigger
5	4.185	0.055	0.034	0.034	0.092		Set Trigger

A-4.18

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



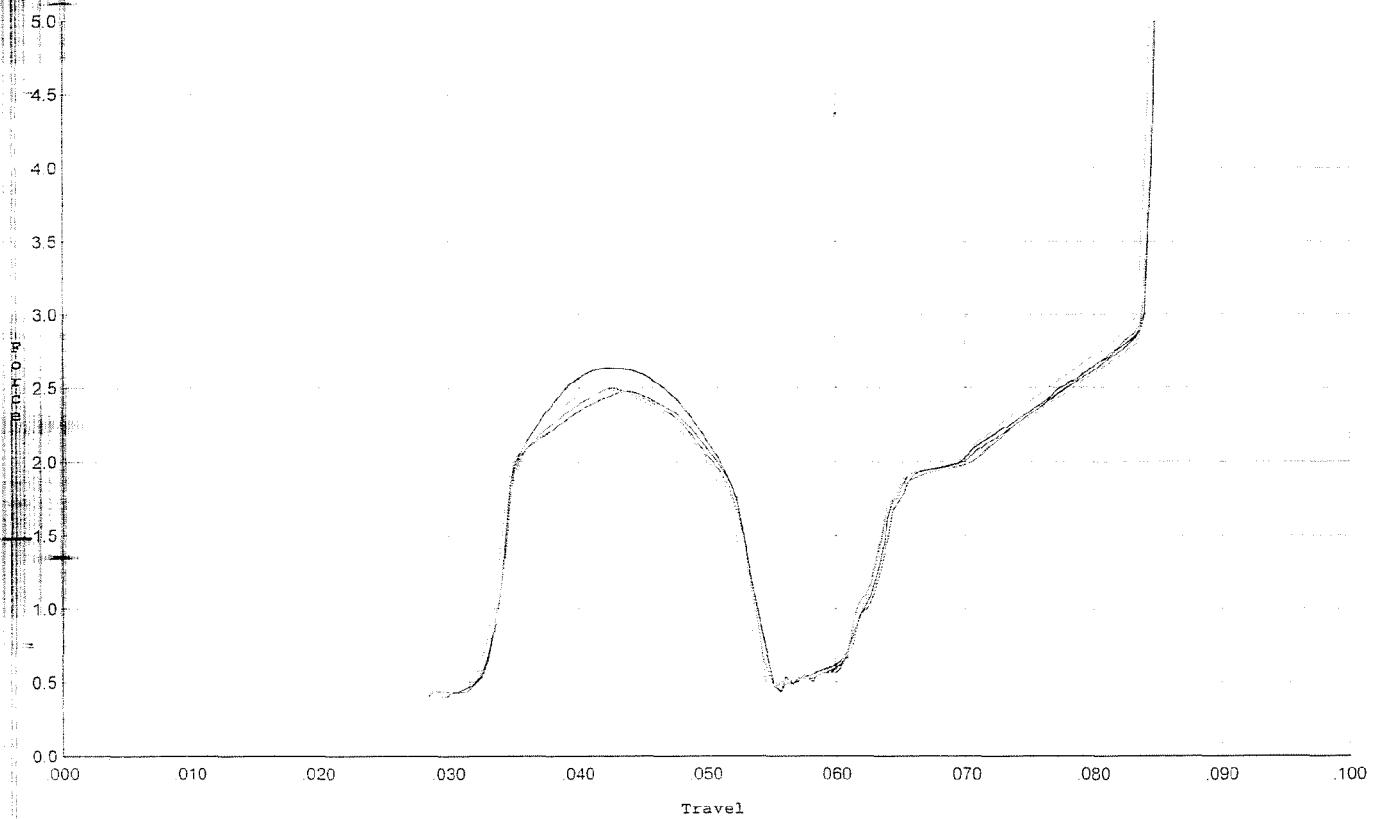
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.378	0.053	0.031	0.033	0.093		Set Trigger
2	4.222	0.053	0.031	0.033	0.090		Set Trigger
3	4.207	0.055	0.032	0.033	0.093		Set Trigger
4	4.221	0.054	0.031	0.033	0.092		Set Trigger
5	4.163	0.053	0.031	0.033	0.090		Set Trigger

A. 4.23

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



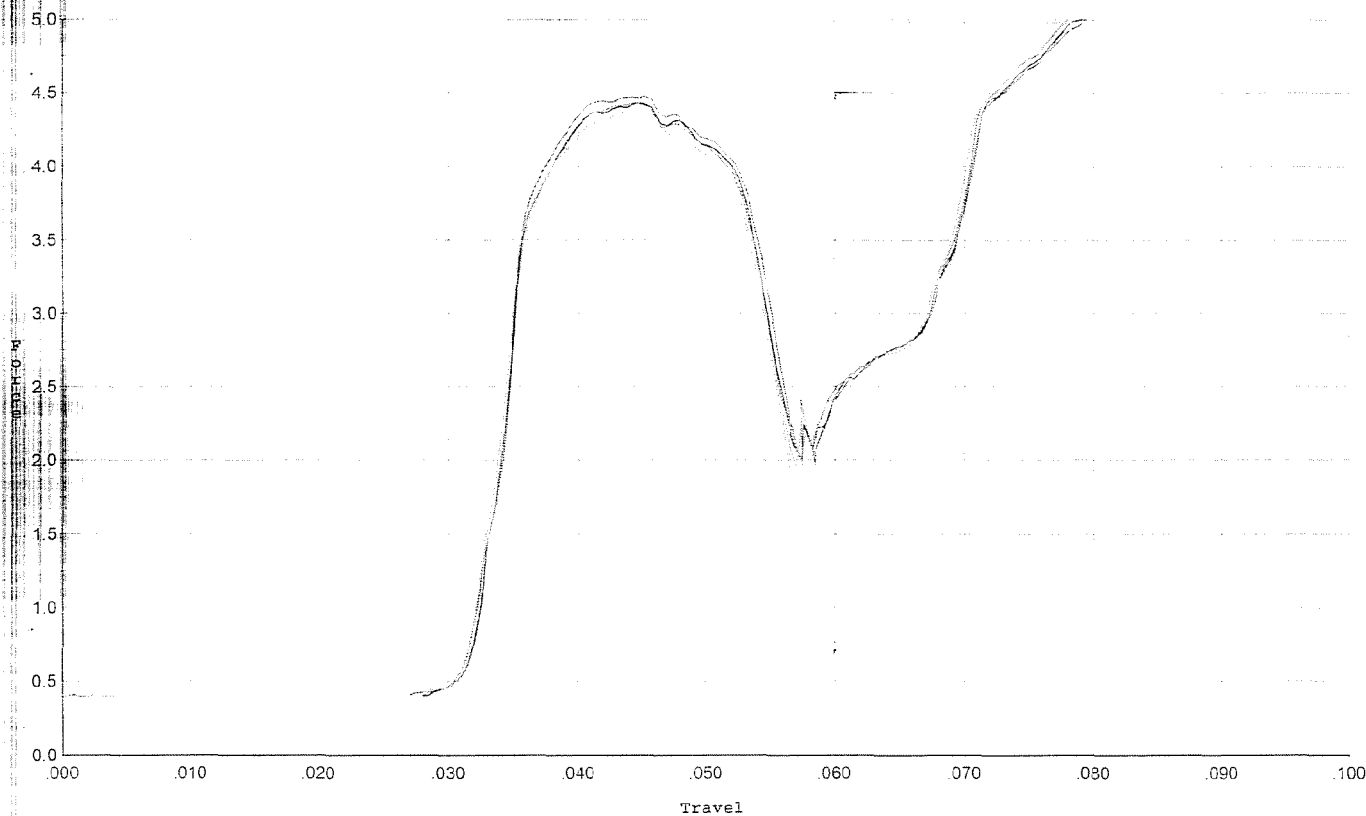
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.052	0.033	0.036	0.055		Set Trigger
2	2.632	0.052	0.033	0.036	0.057		Set Trigger
3	2.498	0.053	0.033	0.036	0.055		Set Trigger
4	2.491	0.052	0.033	0.036	0.055		Set Trigger
5	2.480	0.053	0.033	0.036	0.055		Set Trigger

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 A-2.5
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Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.476	0.054	0.031	0.030	0.099		Set Trigger
2	4.431	0.053	0.032	0.030	0.096		Set Trigger
3	4.432	0.054	0.031	0.030	0.096		Set Trigger
4	4.352	0.054	0.031	0.030	0.097		Set Trigger
5	4.380	0.054	0.031	0.030	0.095		Set Trigger

A-4.41