

66794805

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

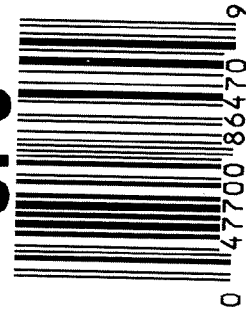


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794805

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794805

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPJ
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPJ
460	CHECK HEADSPACE		11-4-08	SPJ
470	DIS-ASSEMBLE ACTION		11-4-08	SPJ
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	11-5-08	Rgn
475	DRILL AND TAP SIGHT HOLES	2008	11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (K)	11/6/08	(K)
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

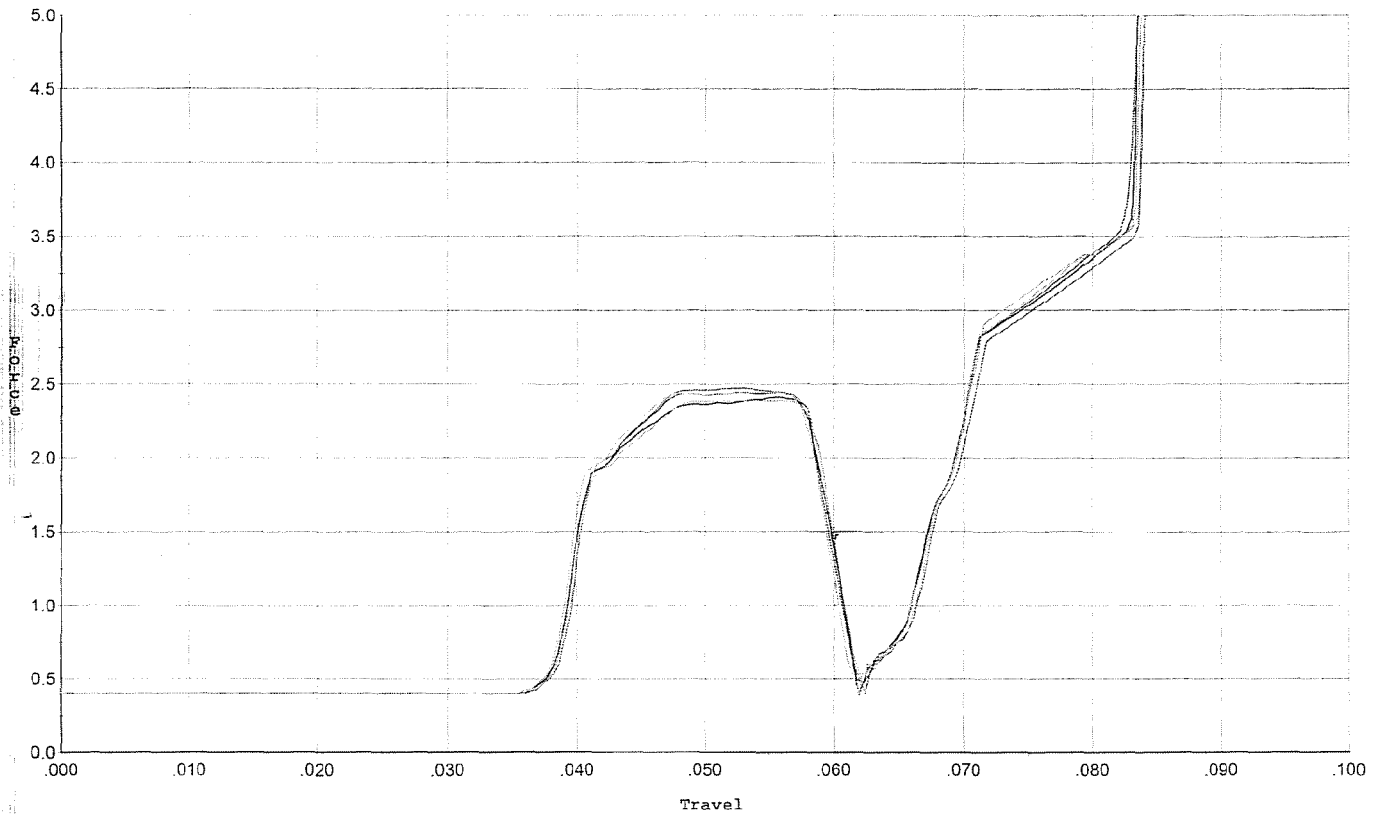
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-26-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	1-26-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	1-26-09	R.N.
	J) ASSEMBLE STOCK		1-19-09	R.S.W.
	K) ASSEMBLE SWIVEL STUDS		1-26-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-23-09	R.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-23-09	JP
670	FINAL INSPECTION A) HEADSPACE		1-26-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>257</u> <u>264</u> <u>286</u> <u>2.62</u> <u>257</u>	1-26-09	R.S.W.
	C) FUNCTION		1-26-09	R.N.
690	PACK		1/29/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



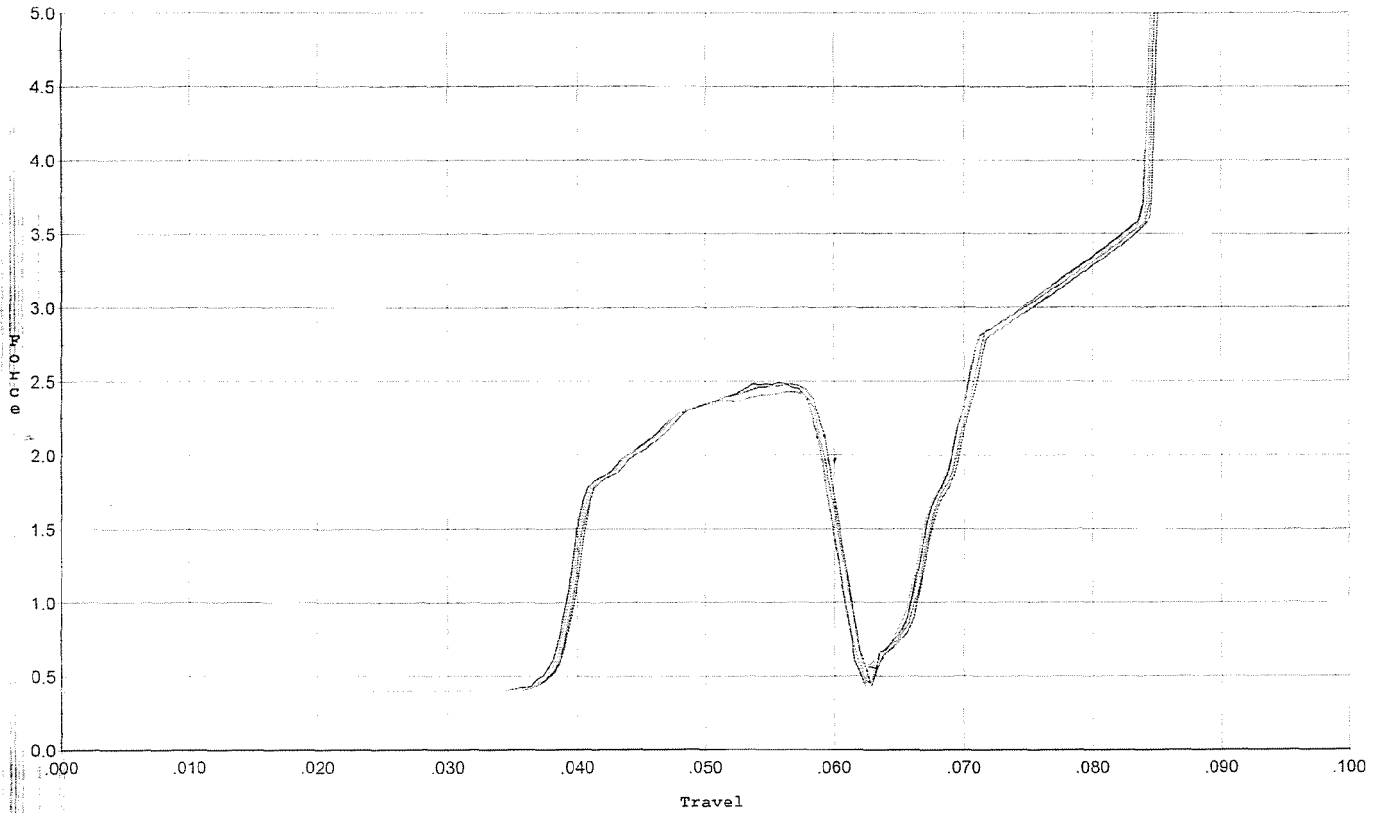
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.058	0.038	0.031	0.059		Set Trigger
2	2.413	0.060	0.038	0.030	0.060		Set Trigger
3	2.468	0.059	0.039	0.031	0.061		Set Trigger
4	2.445	0.058	0.038	0.031	0.060		Set Trigger
5	2.394	0.059	0.039	0.031	0.060		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



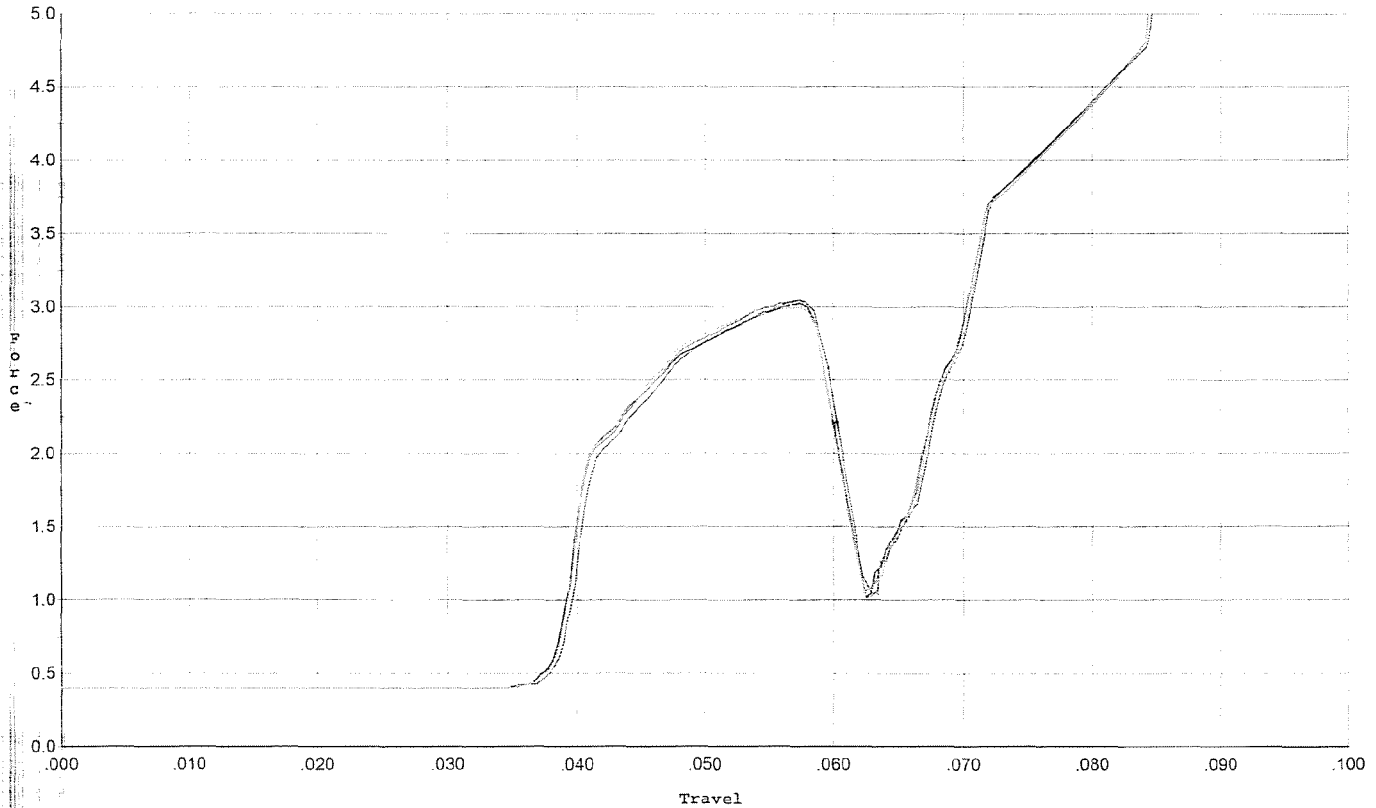
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.477	0.059	0.039	0.032	0.060		Set Trigger
2	2.491	0.059	0.038	0.031	0.060		Set Trigger
3	2.432	0.060	0.039	0.031	0.060		Set Trigger
4	2.465	0.060	0.039	0.031	0.061		Set Trigger
5	2.422	0.059	0.038	0.031	0.059		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



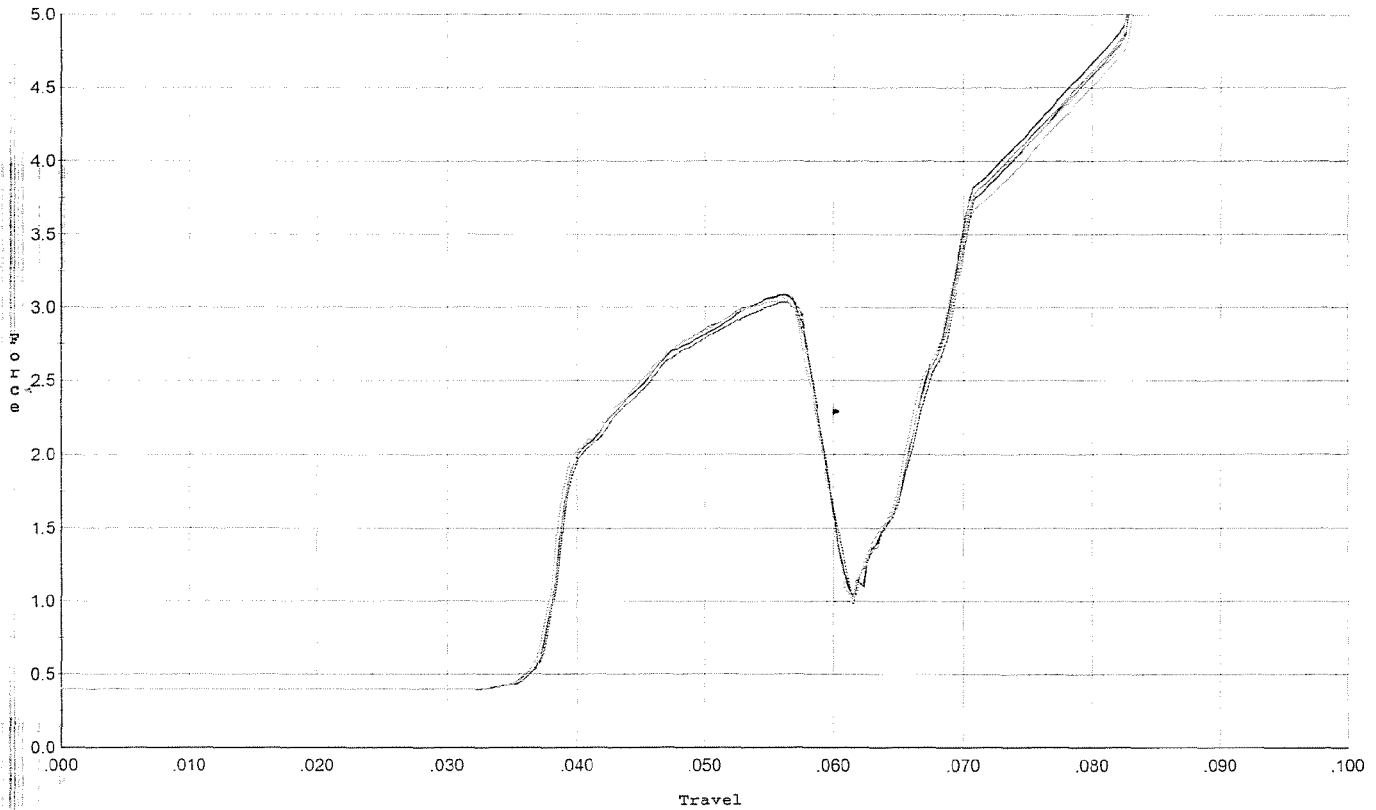
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.046	0.060	0.039	0.030	0.069		Set Trigger
2	3.026	0.059	0.038	0.030	0.068		Set Trigger
3	3.047	0.059	0.038	0.030	0.068		Set Trigger
4	3.014	0.059	0.038	0.030	0.068		Set Trigger
5	2.993	0.060	0.039	0.030	0.070		Set Trigger

Aug 3.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



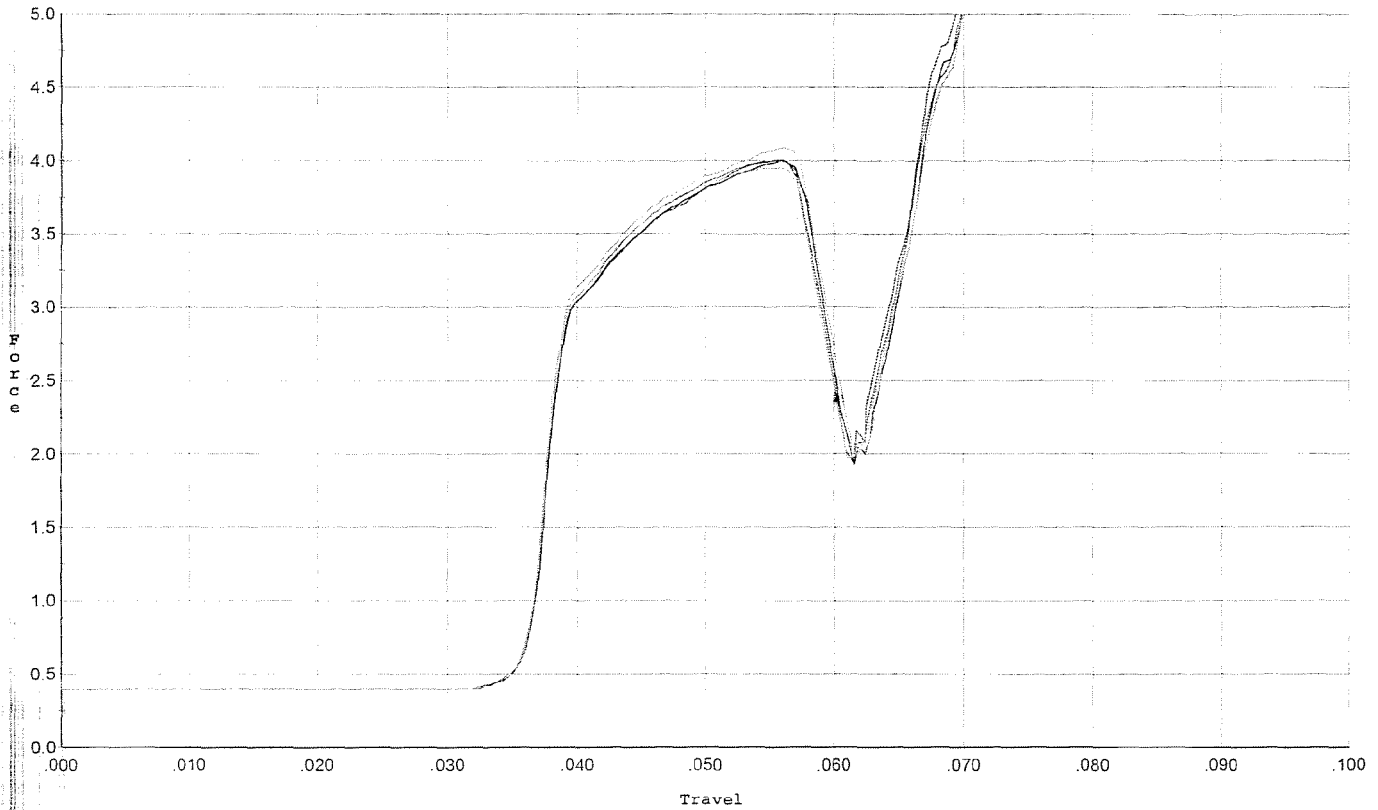
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.058	0.037	0.030	0.067		Set Trigger
2	3.082	0.058	0.037	0.030	0.068		Set Trigger
3	3.088	0.058	0.037	0.030	0.068		Set Trigger
4	3.069	0.058	0.037	0.029	0.069		Set Trigger
5	3.044	0.058	0.037	0.030	0.068		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



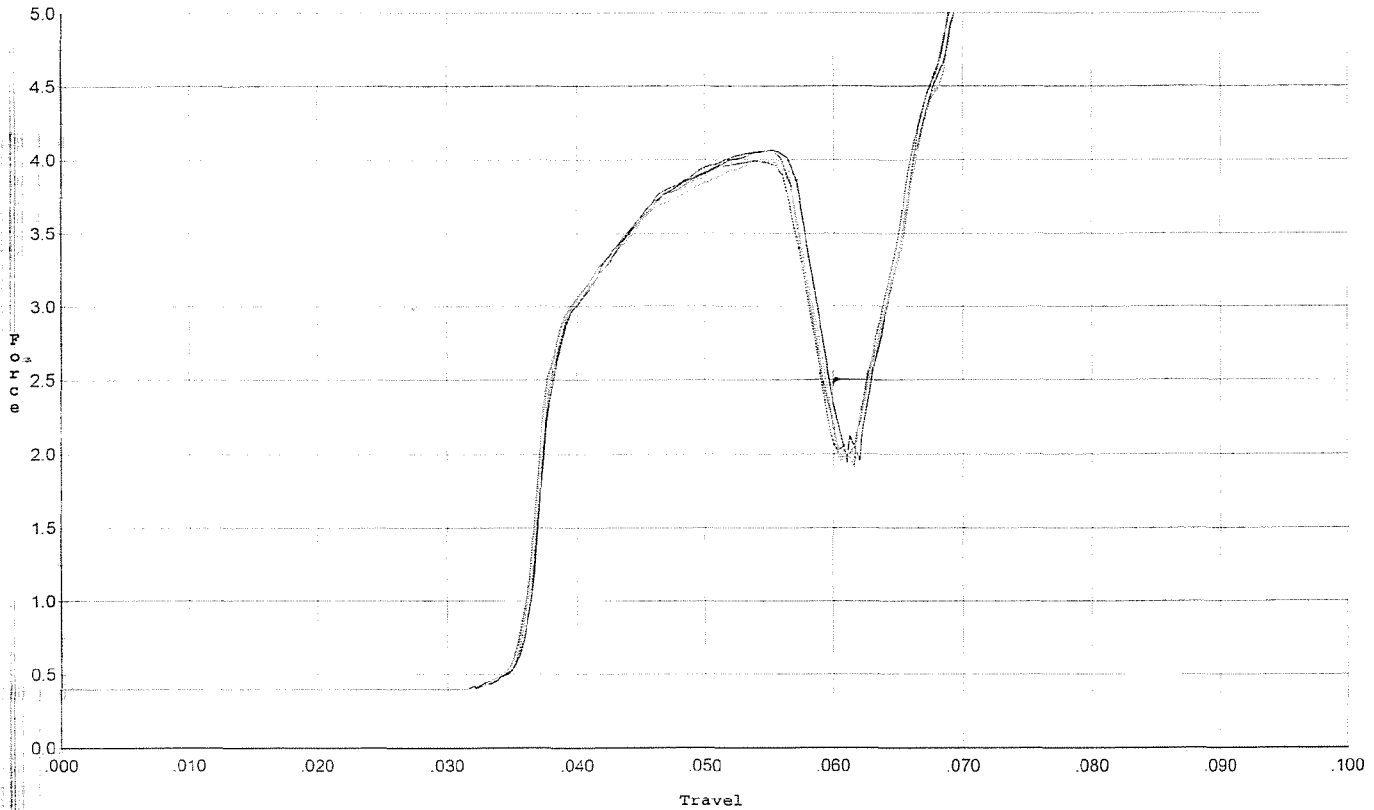
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.007	0.059	0.036	0.028	0.092		Set Trigger
2	4.001	0.058	0.036	0.028	0.091		Set Trigger
3	4.001	0.059	0.036	0.028	0.093		Set Trigger
4	3.953	0.057	0.036	0.029	0.089		Set Trigger
5	4.086	0.057	0.036	0.028	0.092		Set Trigger

AVG 4.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



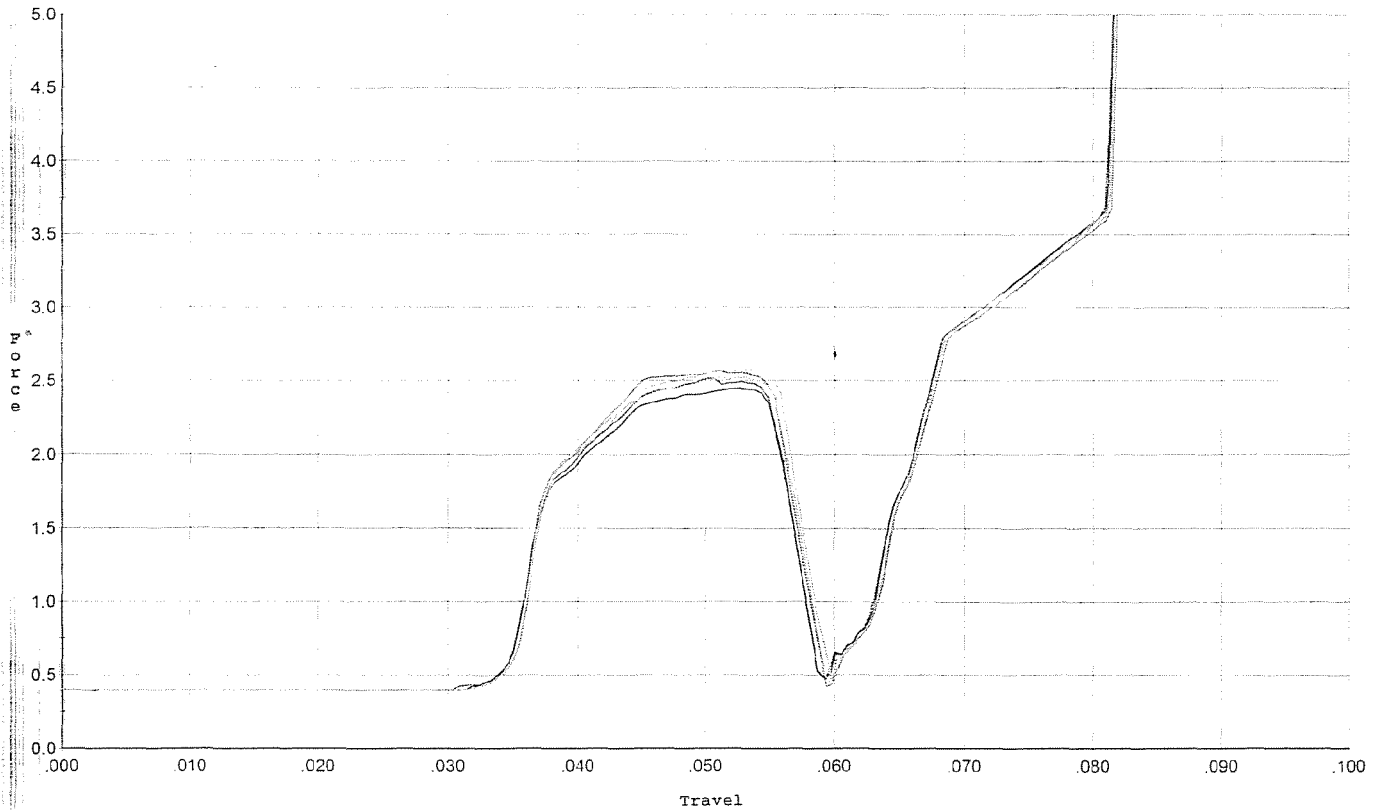
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.055	0.057	0.035	0.028	0.089		Set Trigger
2	4.066	0.057	0.036	0.028	0.091		Set Trigger
3	3.994	0.057	0.035	0.028	0.090		Set Trigger
4	4.058	0.059	0.035	0.028	0.093		Set Trigger
5	3.992	0.057	0.035	0.029	0.089		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



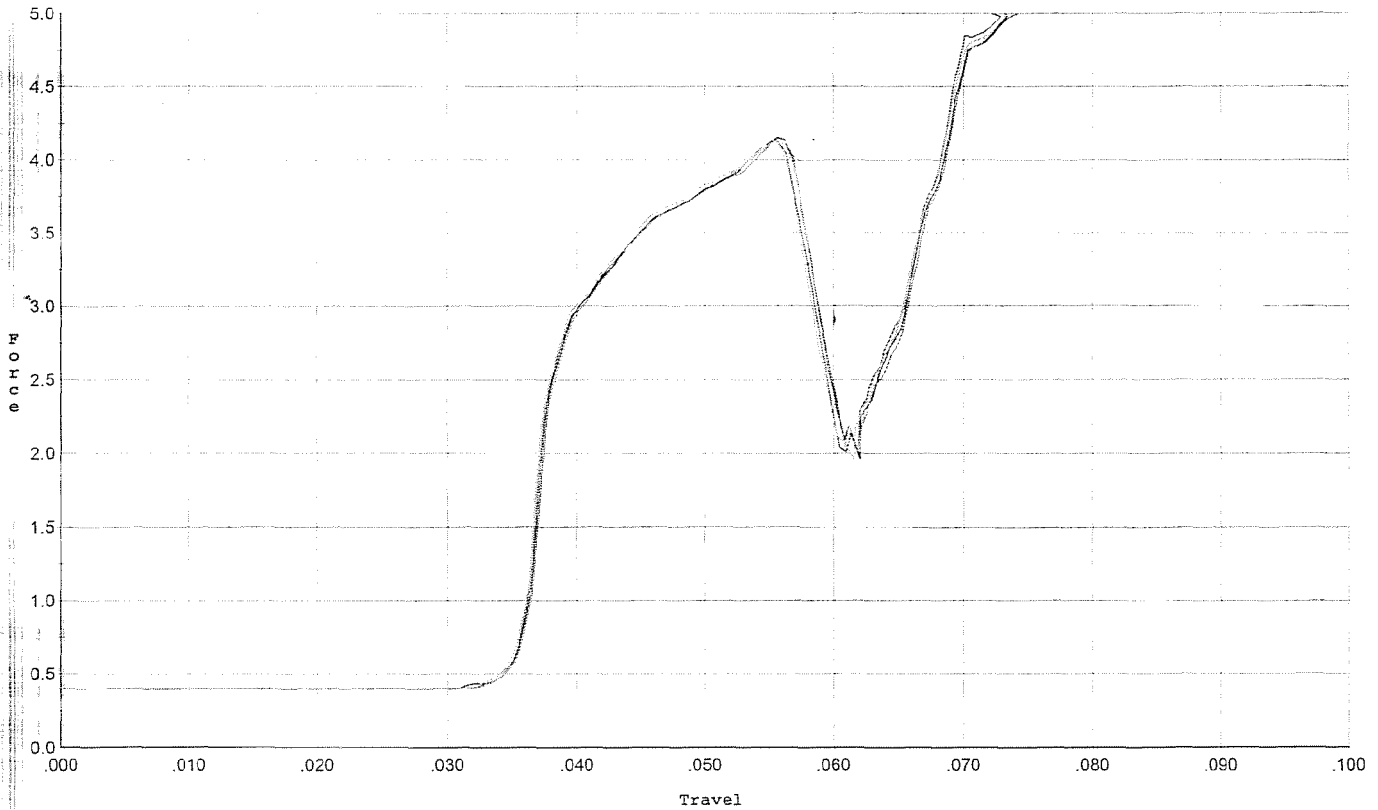
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.056	0.035	0.031	0.060		Set Trigger
2	2.448	0.056	0.035	0.032	0.059		Set Trigger
3	2.566	0.055	0.035	0.032	0.060		Set Trigger
4	2.523	0.057	0.035	0.031	0.062		Set Trigger
5	2.576	0.056	0.035	0.031	0.061		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.058	0.035	0.028	0.091		Set Trigger
2	4.153	0.057	0.035	0.028	0.089		Set Trigger
3	4.144	0.057	0.035	0.028	0.089		Set Trigger
4	4.137	0.056	0.035	0.028	0.089		Set Trigger
5	4.131	0.057	0.035	0.028	0.089		Set Trigger

Avg 4.13