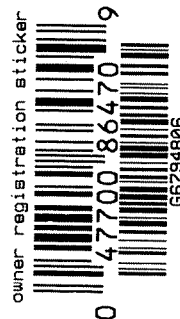
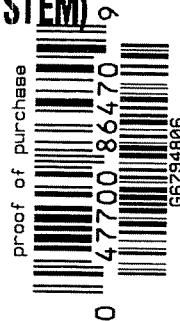


G6794806

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



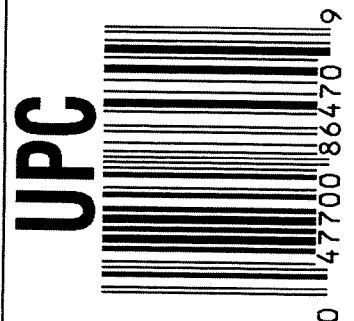
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

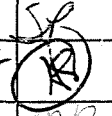
CAPACITY 6

G6794806



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794806

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-5-08	RTZ
475	DRILL AND TAP SIGHT HOLES	2008	11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/9/08	RTZ
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-1-08	Rea
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

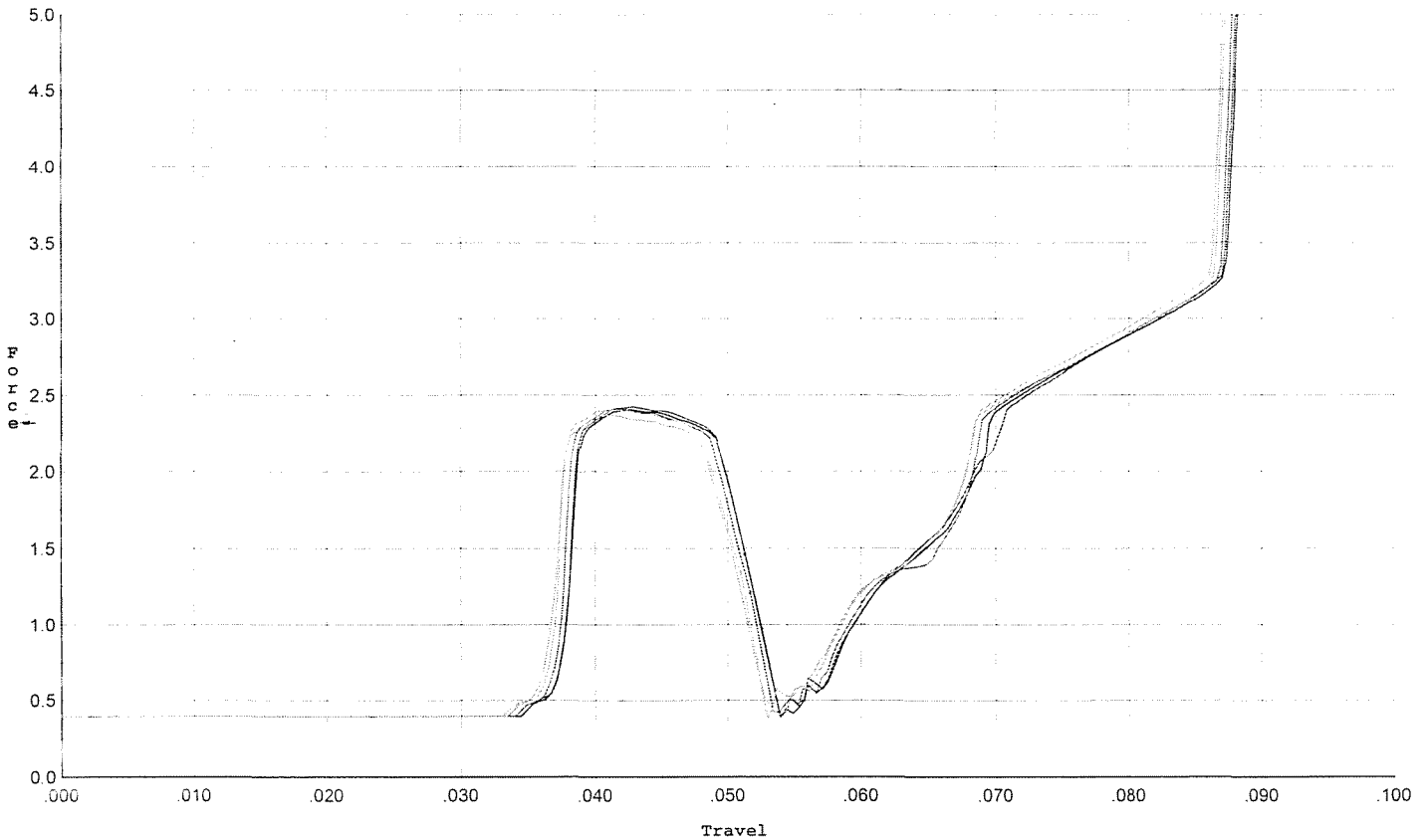
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-18-08	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.9</u> <u>6.0</u> <u>5.0</u>	12-18-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-18-08	RN
	J) ASSEMBLE STOCK		12-1-08	RN
	K) ASSEMBLE SWIVEL STUDS		12-18-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-18-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.79</u> <u>2.72</u> <u>2.72</u> <u>2.70</u>	12-17-08	TC
	C) FUNCTION		12-18-08	RN
690	PACK		1-7-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Purch 11/20/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



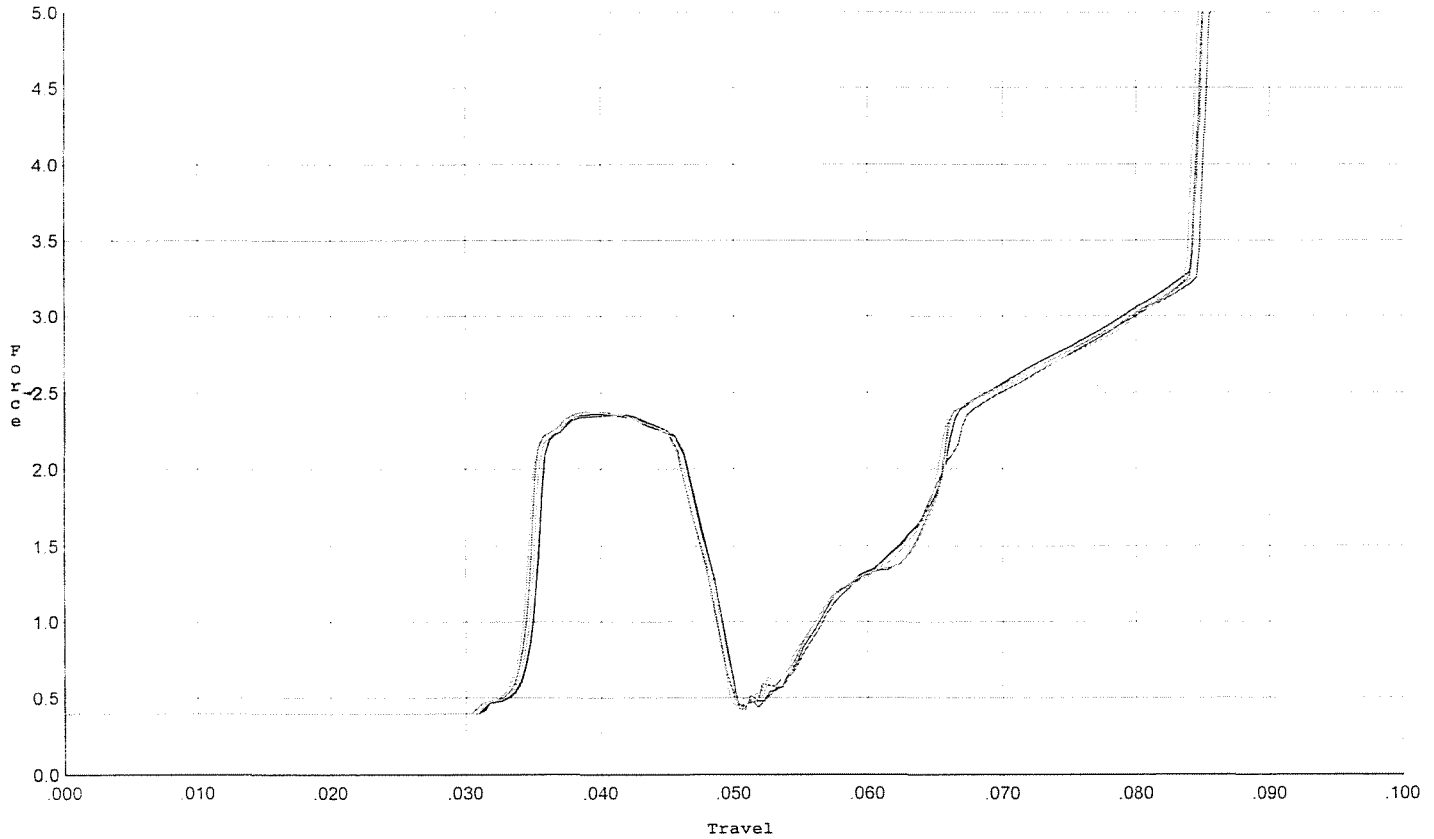
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.053	0.037	0.040	0.047		Set Trigger
2	2.407	0.051	0.037	0.041	0.045		Set Trigger
3	2.407	0.052	0.037	0.040	0.046		Set Trigger
4	2.402	0.051	0.036	0.040	0.046		Set Trigger
5	2.372	0.051	0.036	0.040	0.046		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Purth 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



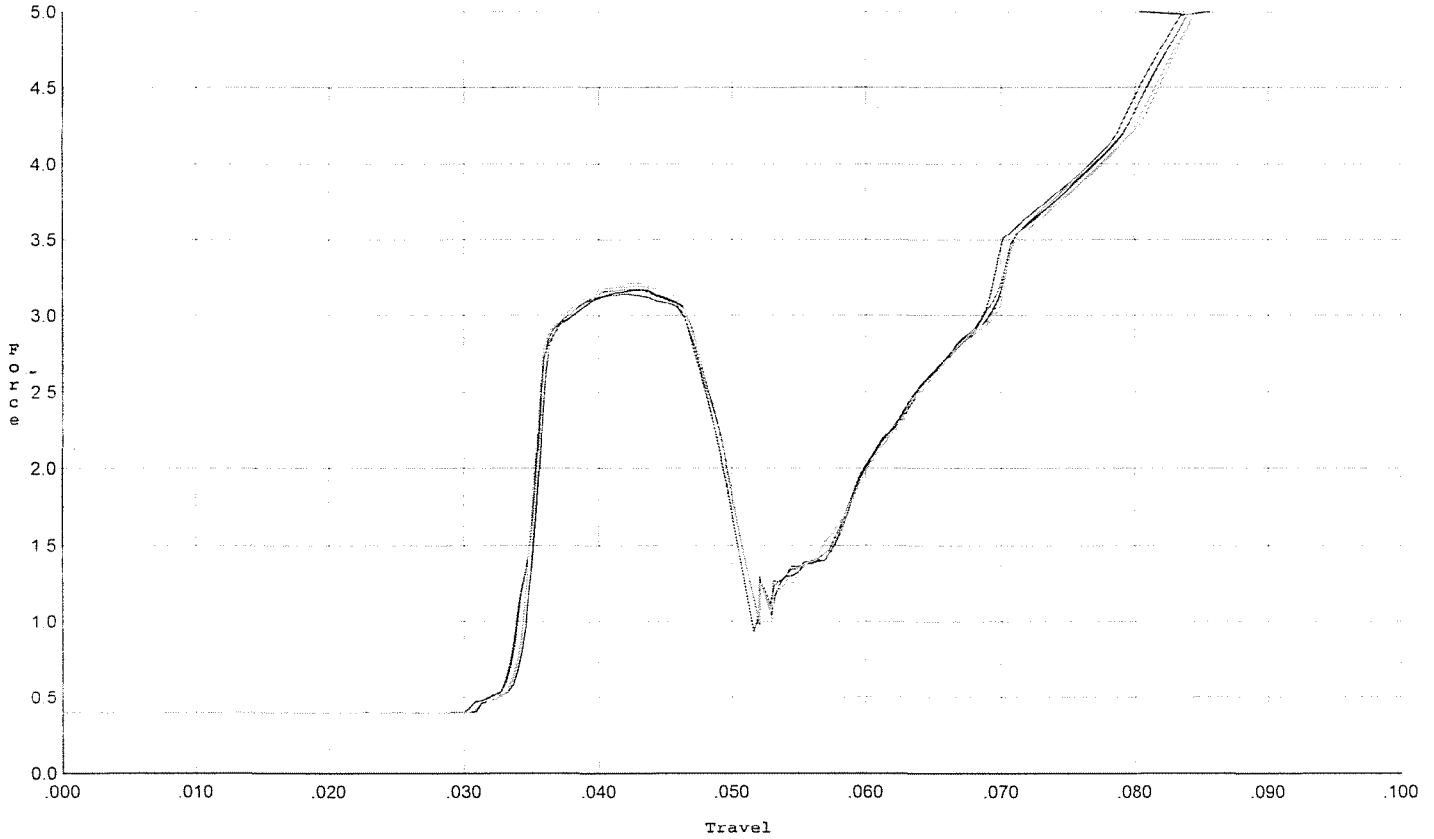
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.355	0.049	0.034	0.041	0.043		Set Trigger
2	2.361	0.049	0.034	0.041	0.043		Set Trigger
3	2.378	0.048	0.034	0.041	0.043		Set Trigger
4	2.375	0.049	0.034	0.041	0.044		Set Trigger
5	2.376	0.048	0.034	0.041	0.044		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



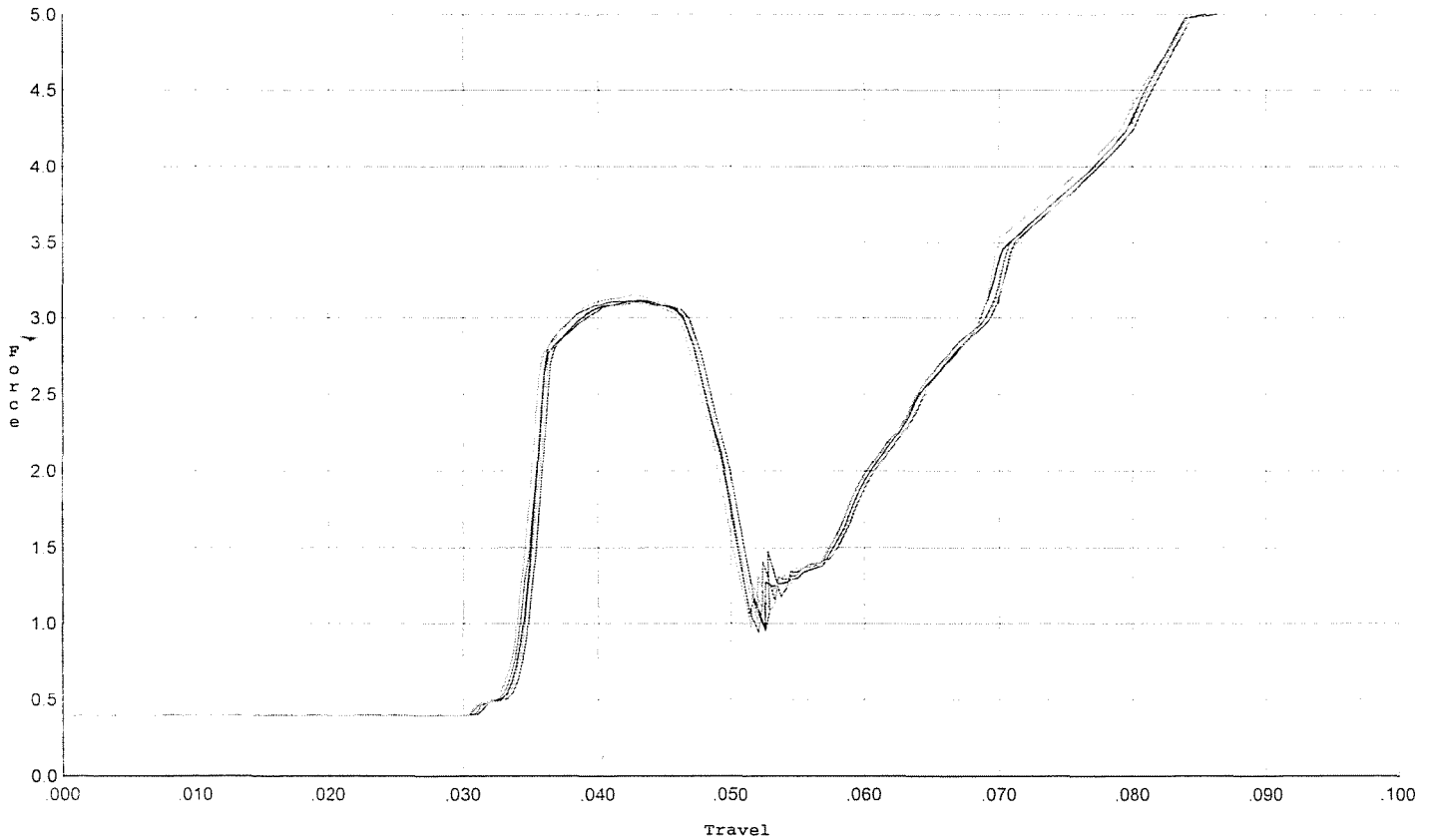
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.050	0.033	0.038	0.058		Set Trigger
2	3.172	0.049	0.034	0.038	0.057		Set Trigger
3	3.175	0.050	0.033	0.038	0.058		Set Trigger
4	3.196	0.049	0.034	0.038	0.057		Set Trigger
5	3.217	0.049	0.034	0.038	0.057		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



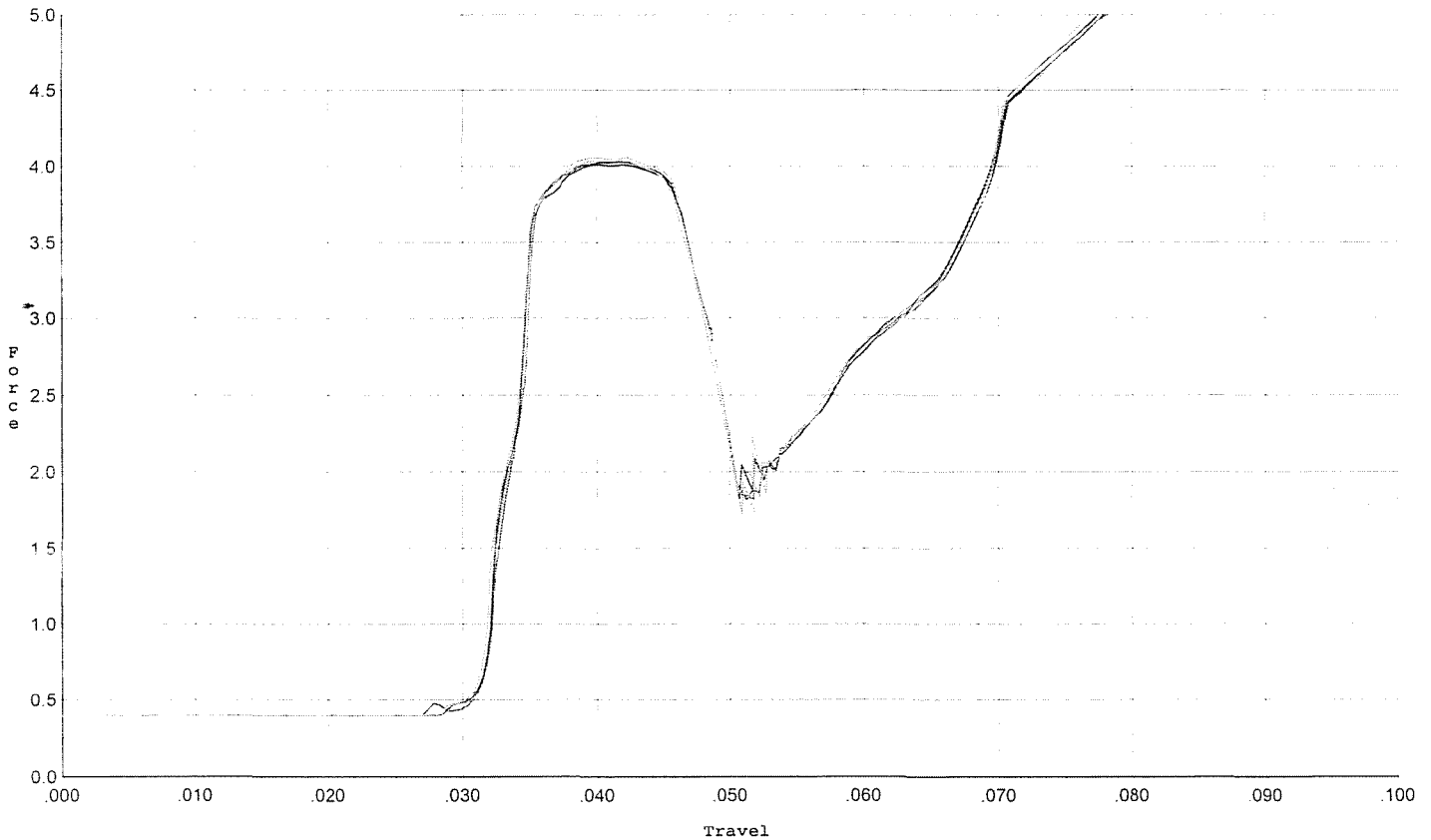
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.050	0.034	0.039	0.057		Set Trigger
2	3.114	0.049	0.031	0.038	0.056		Set Trigger
3	3.115	0.049	0.033	0.038	0.057		Set Trigger
4	3.155	0.049	0.031	0.039	0.056		Set Trigger
5	3.103	0.049	0.031	0.039	0.056		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



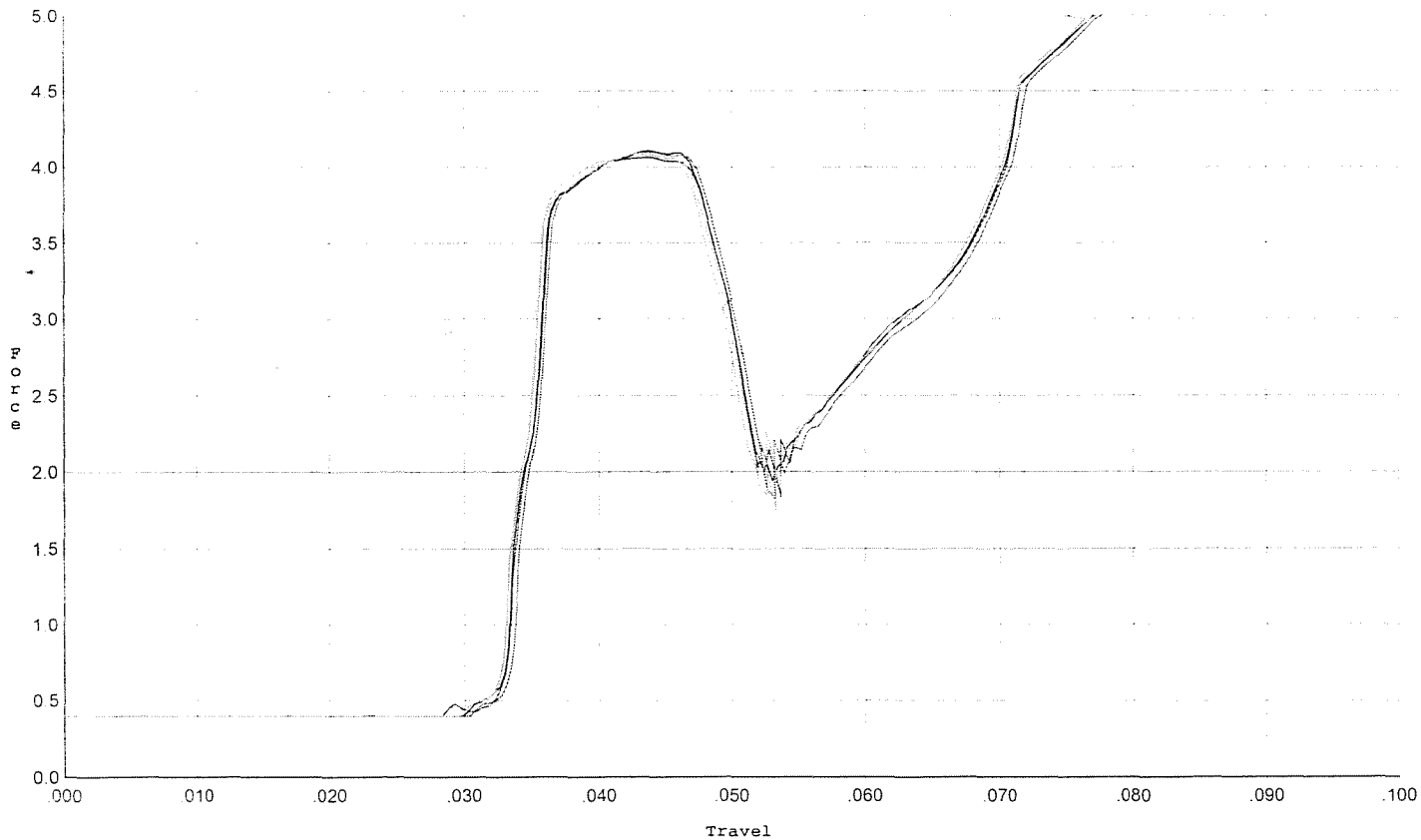
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.049	0.031	0.036	0.072		Set Trigger
2	4.013	0.049	0.031	0.036	0.072		Set Trigger
3	4.028	0.049	0.031	0.036	0.072		Set Trigger
4	4.056	0.049	0.032	0.036	0.072		Set Trigger
5	4.038	0.049	0.031	0.036	0.073		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purth 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



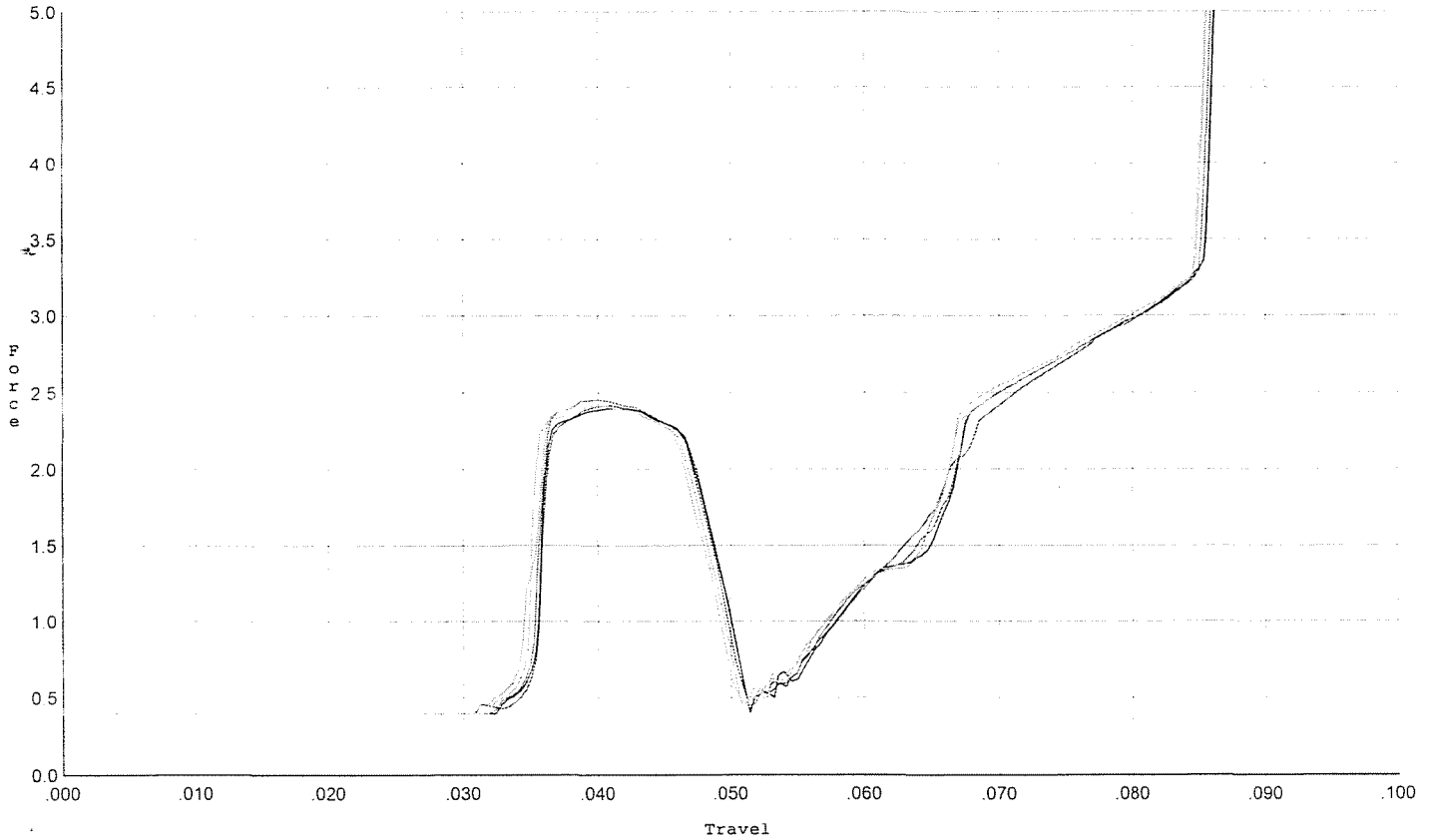
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.050	0.033	0.036	0.074		Set Trigger
2	4.110	0.050	0.033	0.036	0.074		Set Trigger
3	4.100	0.051	0.033	0.036	0.076		Set Trigger
4	4.097	0.050	0.033	0.036	0.076		Set Trigger
5	4.087	0.049	0.033	0.036	0.074		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



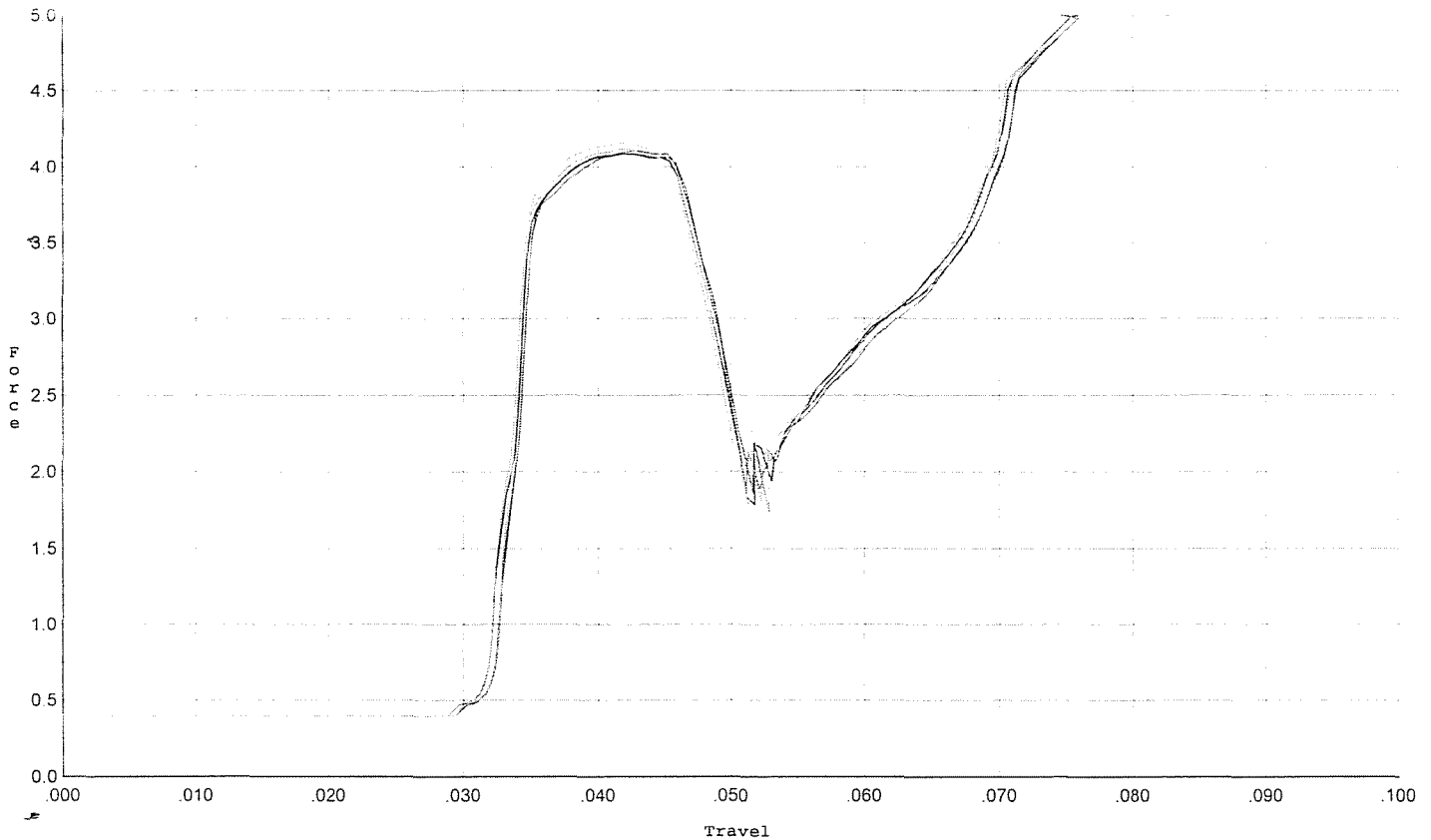
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.418	0.050	0.035	0.041	0.045		Set Trigger
2	2.399	0.050	0.033	0.041	0.045		Set Trigger
3	2.455	0.049	0.033	0.041	0.045		Set Trigger
4	2.415	0.048	0.032	0.041	0.044		Set Trigger
5	2.423	0.049	0.032	0.041	0.046		Set Trigger

Aug 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Purch 11/20/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.049	0.032	0.036	0.073		Set Trigger
2	4.083	0.049	0.032	0.035	0.075		Set Trigger
3	4.106	0.049	0.032	0.036	0.073		Set Trigger
4	4.155	0.050	0.032	0.035	0.075		Set Trigger
5	4.117	0.048	0.032	0.036	0.073		Set Trigger

Aug 4.10