

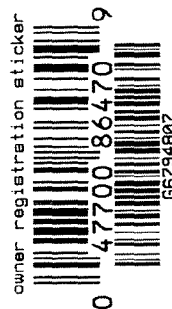
G6794807

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

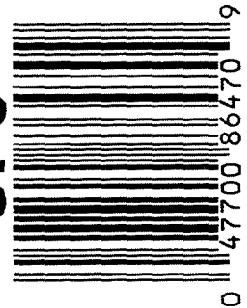
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794807

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794807

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-5-08	RSN
475	DRILL AND TAP SIGHT HOLES	2008	11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	RS
490	MAGNAFLUX BOLT		11/6/08	ml
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-20-09	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

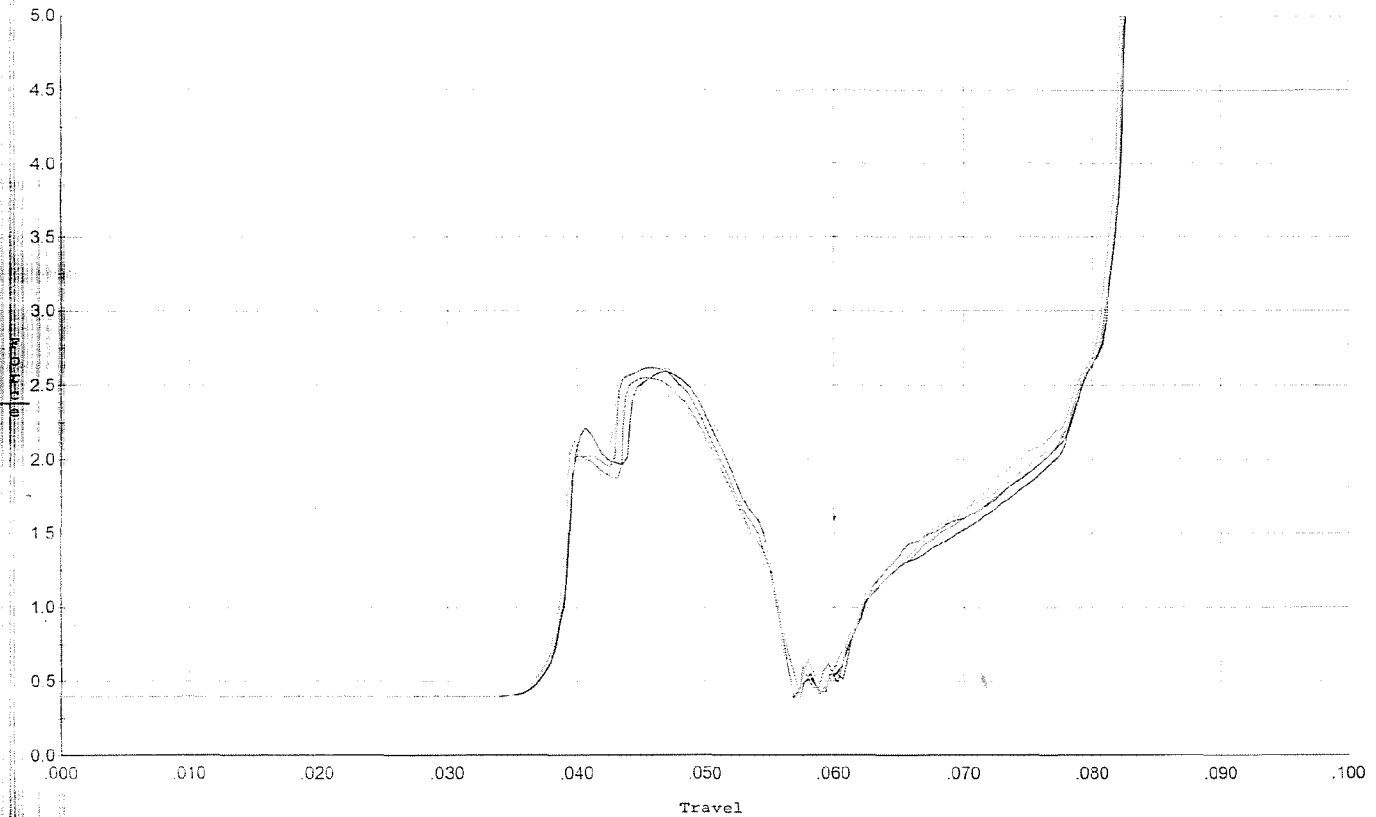
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>55</u> <u>4</u>	2-4-09	WW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>4</u> <u>4</u>	2-4-09	WW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>023</u> <u>027</u> <u>023</u>	2-4-09	WW
	J) ASSEMBLE STOCK		1-20-09	PSW
	K) ASSEMBLE SWIVEL STUDS		2-4-09	WW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	WW
670	FINAL INSPECTION A) HEADSPACE		2-4-09	WW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.60</u> <u>2.61</u> <u>2.57</u> <u>2.51</u>	2-2-09	WW
	C) FUNCTION		2-4-09	WW
690	PACK		2-20-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



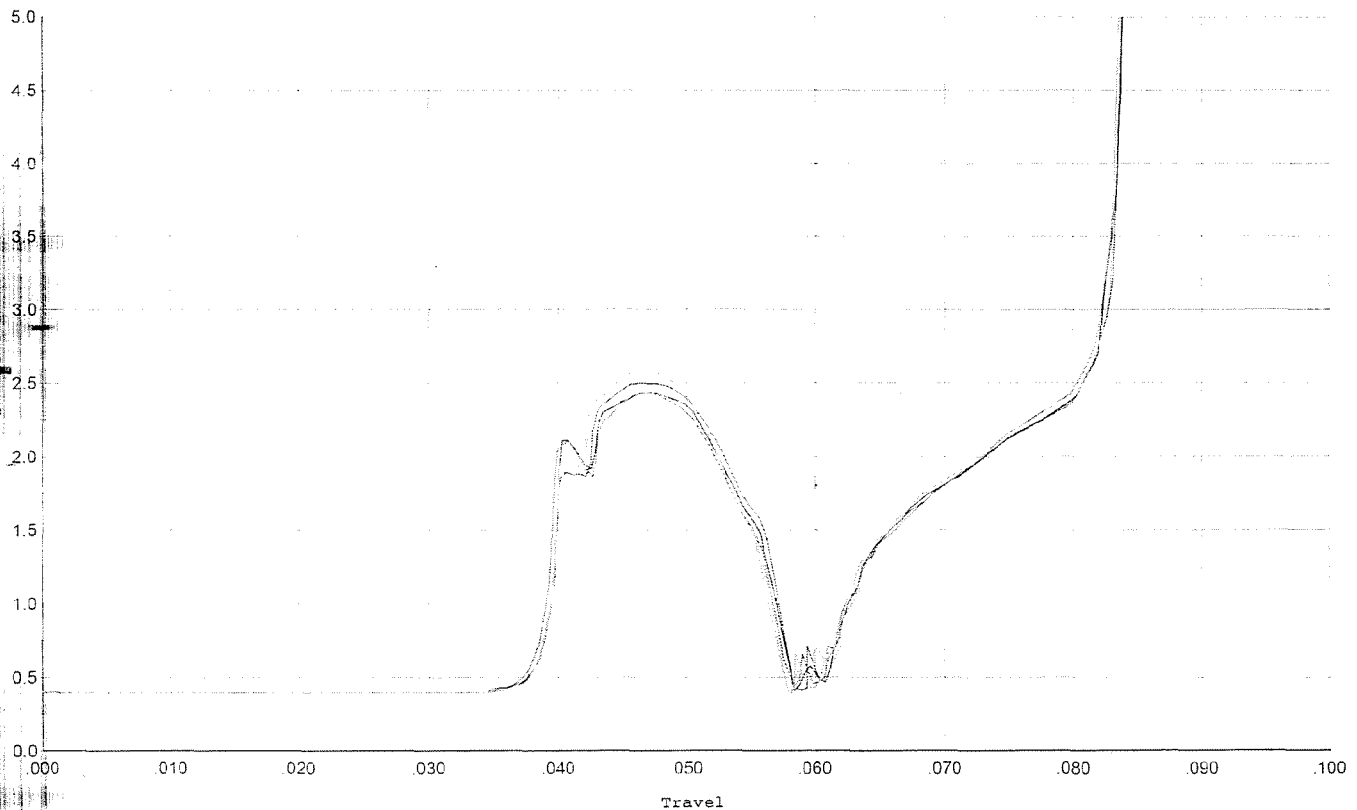
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.055	0.038	0.035	0.050		Set Trigger
2	2.592	0.055	0.038	0.035	0.050		Set Trigger
3	2.549	0.054	0.038	0.035	0.049		Set Trigger
4	2.468	0.054	0.038	0.035	0.049		Set Trigger
5	2.612	0.055	0.037	0.034	0.051		Set Trigger

A-2-56

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 20 cycles+/- .50 lb



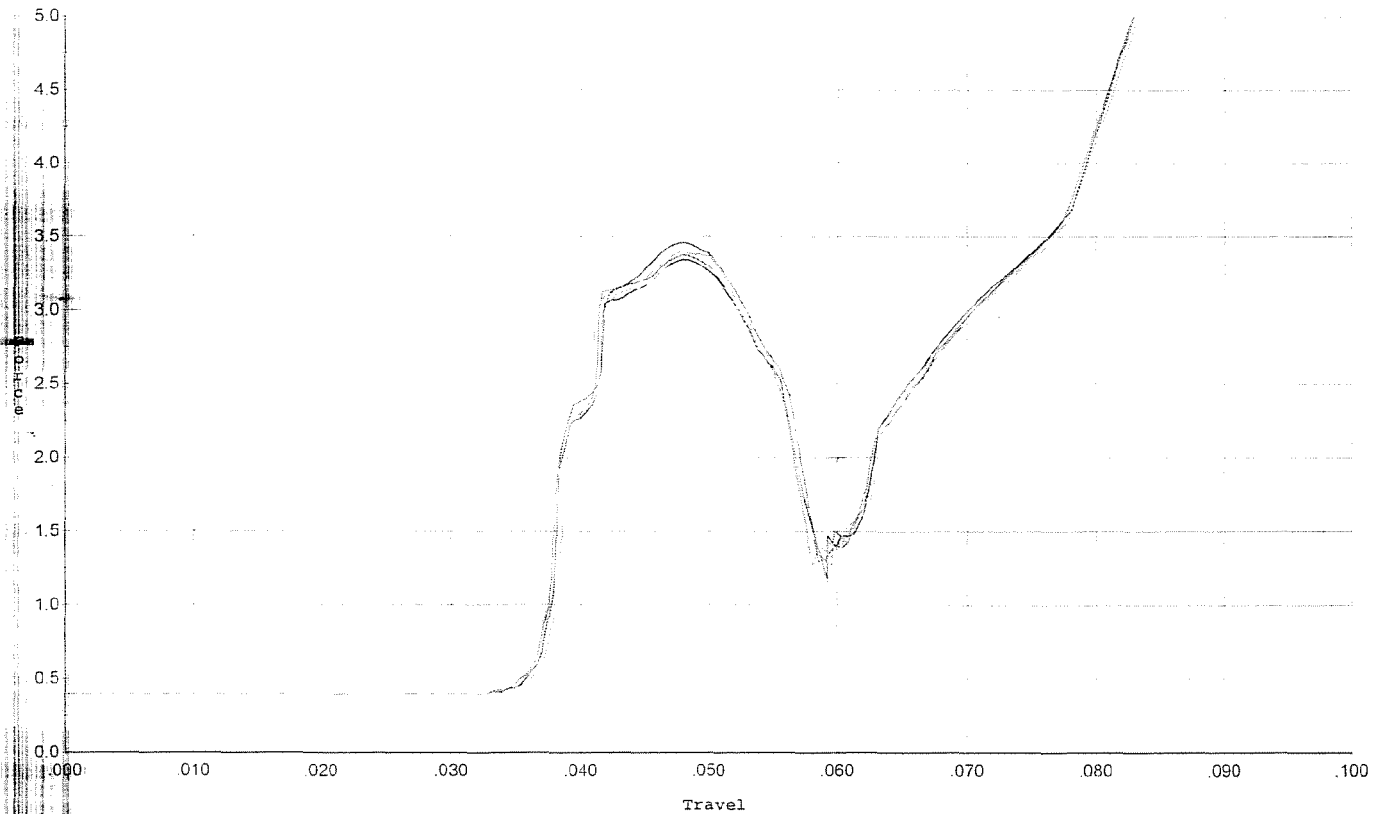
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.056	0.038	0.034	0.052		Set Trigger
2	2.433	0.057	0.038	0.034	0.052		Set Trigger
3	2.436	0.056	0.038	0.035	0.051		Set Trigger
4	2.449	0.056	0.039	0.035	0.051		Set Trigger
5	2.594	0.055	0.039	0.035	0.051		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



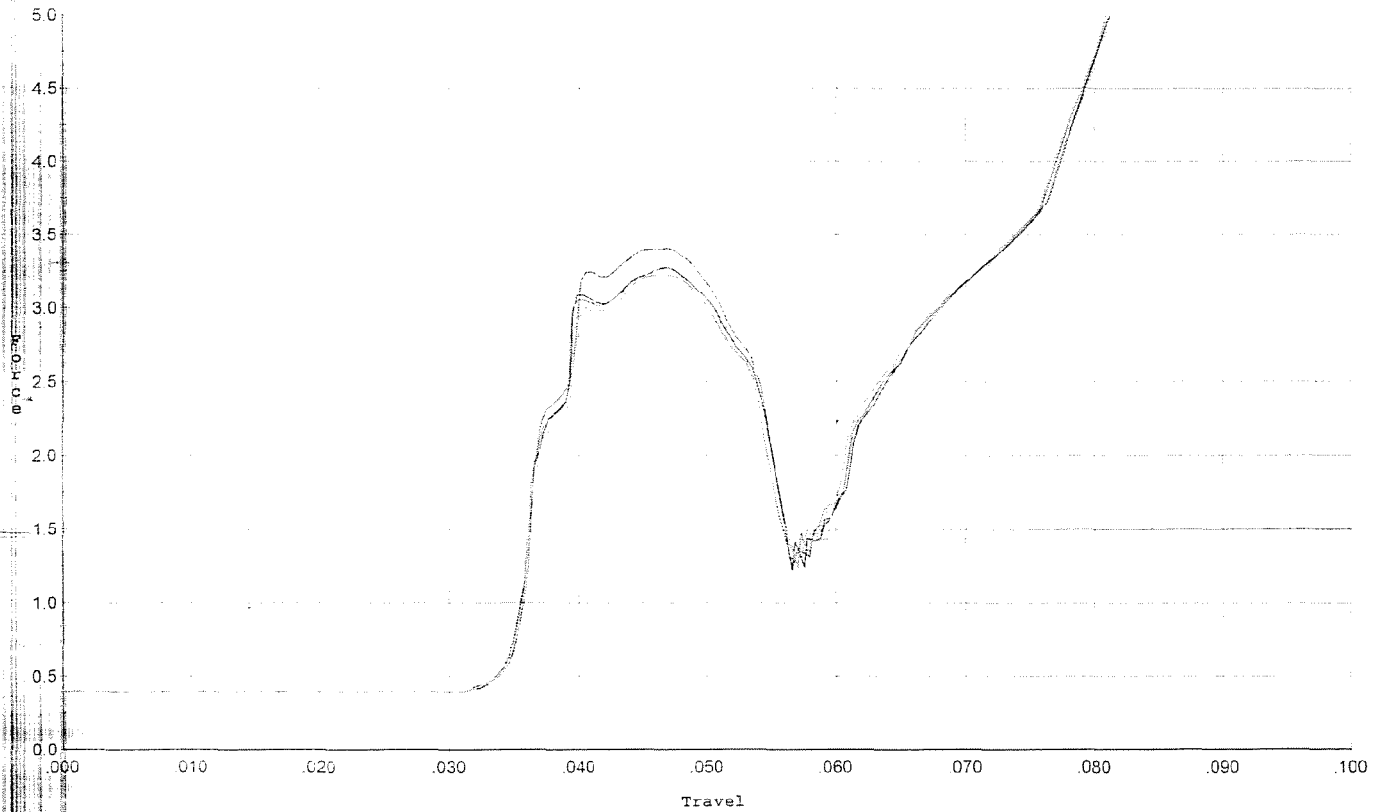
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.455	0.056	0.037	0.032	0.071		Set Trigger
2	3.342	0.056	0.037	0.033	0.068		Set Trigger
3	3.371	0.056	0.037	0.032	0.069		Set Trigger
4	3.384	0.056	0.037	0.033	0.068		Set Trigger
5	3.399	0.056	0.037	0.032	0.070		Set Trigger

A-3-39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



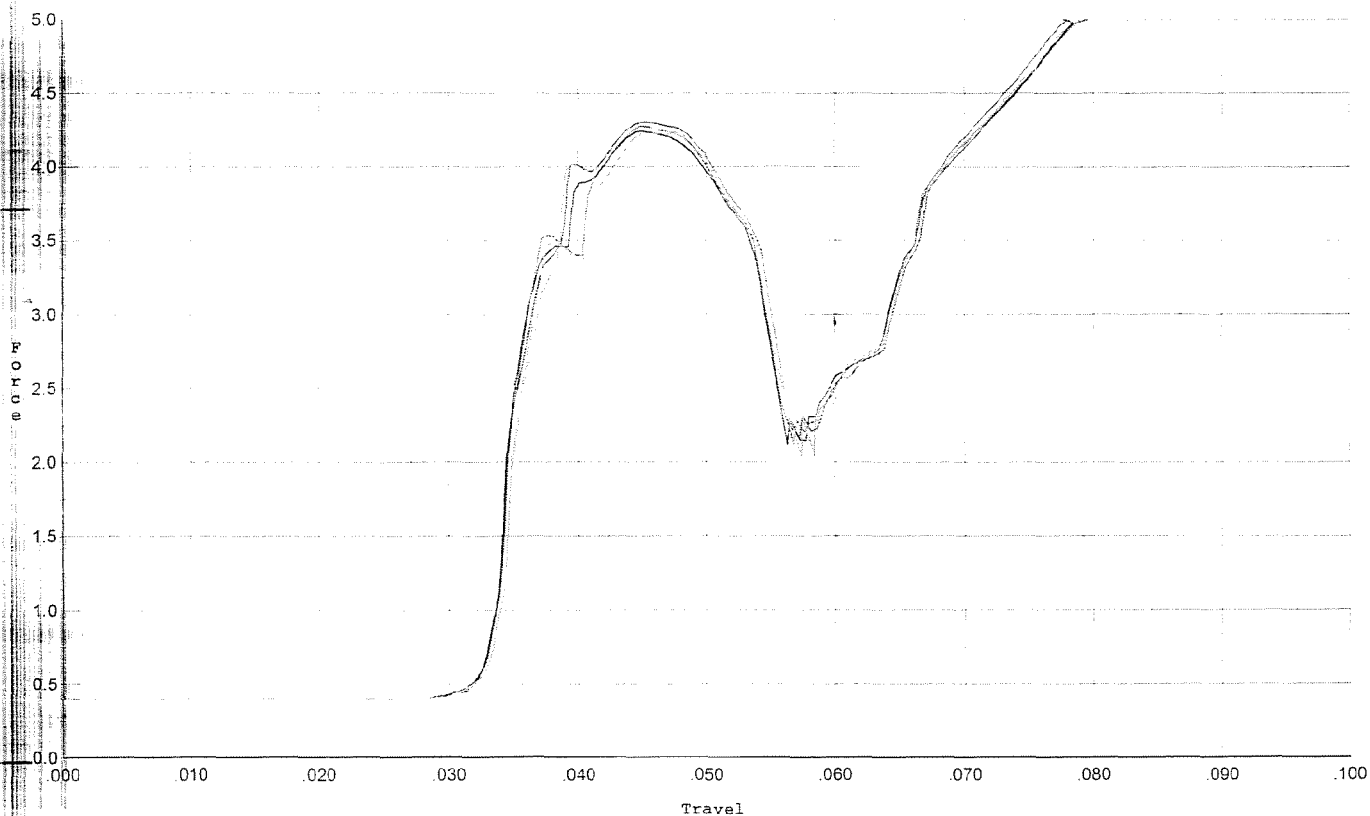
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.404	0.054	0.035	0.032	0.070		Set Trigger
2	3.271	0.055	0.035	0.032	0.068		Set Trigger
3	3.218	0.054	0.035	0.032	0.067		Set Trigger
4	3.266	0.054	0.035	0.032	0.067		Set Trigger
5	3.221	0.054	0.035	0.032	0.066		Set Trigger

A.3-27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



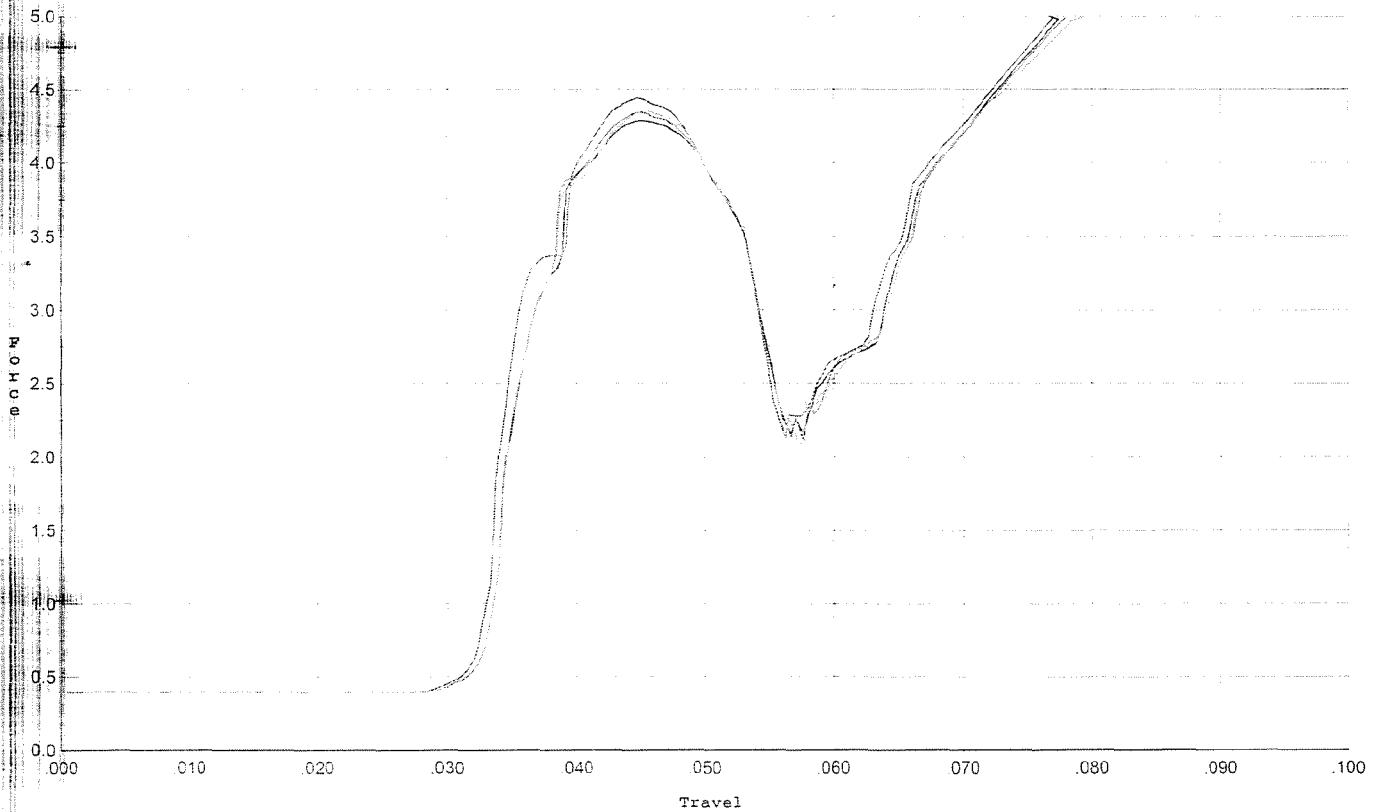
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.304	0.054	0.033	0.031	0.092		Set Trigger
2	4.244	0.054	0.033	0.031	0.089		Set Trigger
3	4.276	0.054	0.033	0.031	0.089		Set Trigger
4	4.231	0.054	0.033	0.031	0.089		Set Trigger
5	4.263	0.054	0.033	0.031	0.088		Set Trigger

A-4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



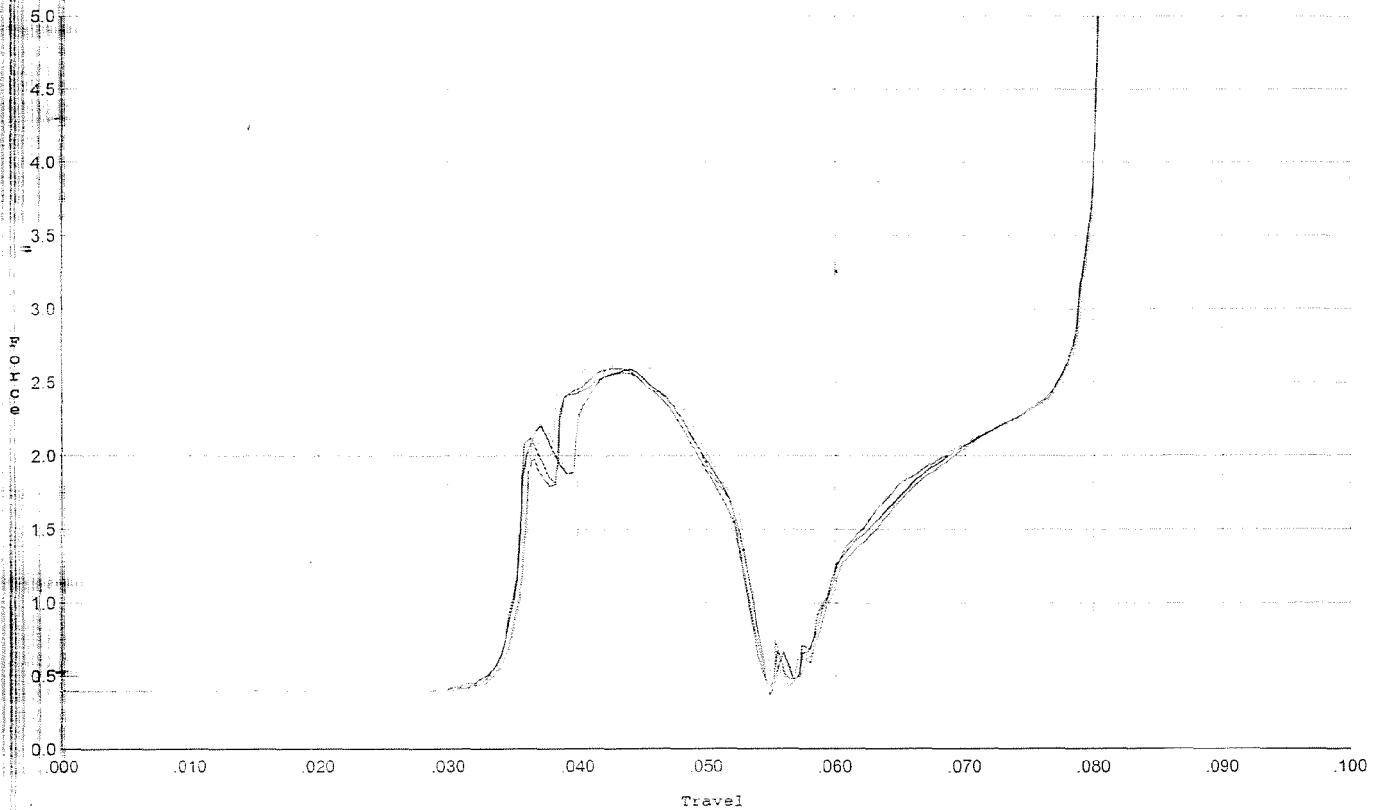
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.442	0.053	0.032	0.031	0.090		Set Trigger
2	4.288	0.053	0.033	0.031	0.087		Set Trigger
3	4.344	0.053	0.033	0.031	0.088		Set Trigger
4	4.355	0.054	0.033	0.031	0.090		Set Trigger
5	4.358	0.054	0.032	0.031	0.090		Set Trigger

A-4.35

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



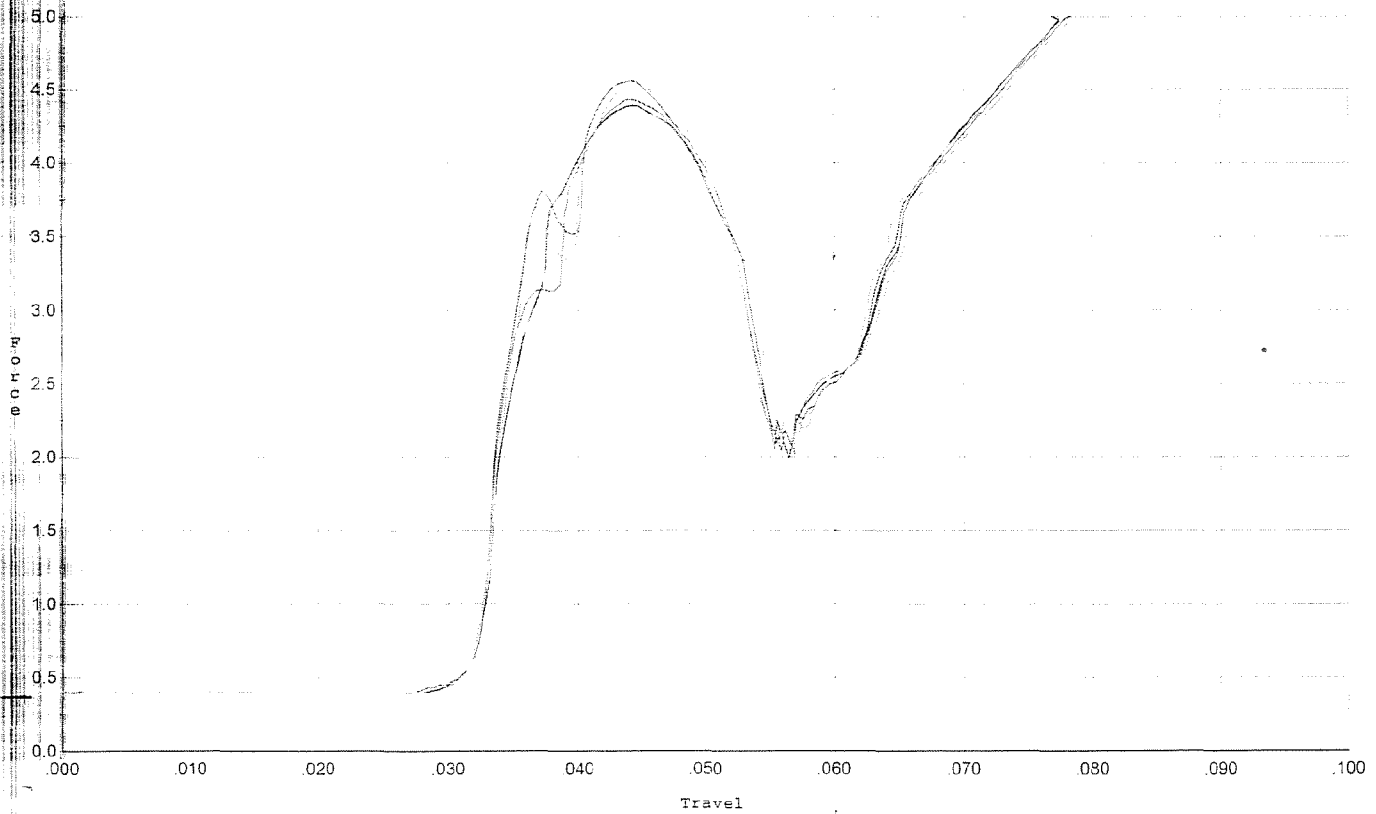
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.594	0.052	0.034	0.034	0.052		Set Trigger
2	2.589	0.053	0.034	0.034	0.053		Set Trigger
3	2.566	0.052	0.035	0.035	0.051		Set Trigger
4	2.720	0.052	0.034	0.035	0.054		Set Trigger
5	2.661	0.053	0.035	0.035	0.053		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/19/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.561	0.053	0.032	0.030	0.091		Set Trigger
2	4.389	0.052	0.032	0.031	0.086		Set Trigger
3	4.429	0.052	0.032	0.031	0.087		Set Trigger
4	4.372	0.052	0.032	0.031	0.086		Set Trigger
5	4.568	0.054	0.032	0.030	0.092		Set Trigger

A-4.46