

G679 4810

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

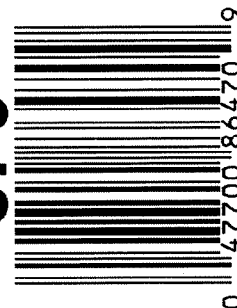
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794810

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794810

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SP
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SP
460	CHECK HEADSPACE		11-11-08	SP
470	DIS-ASSEMBLE ACTION		11-11-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-12-08	RT
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/17/08	RT
490	MAGNAFLUX BOLT		11/17/08	MR
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		12-1-08	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

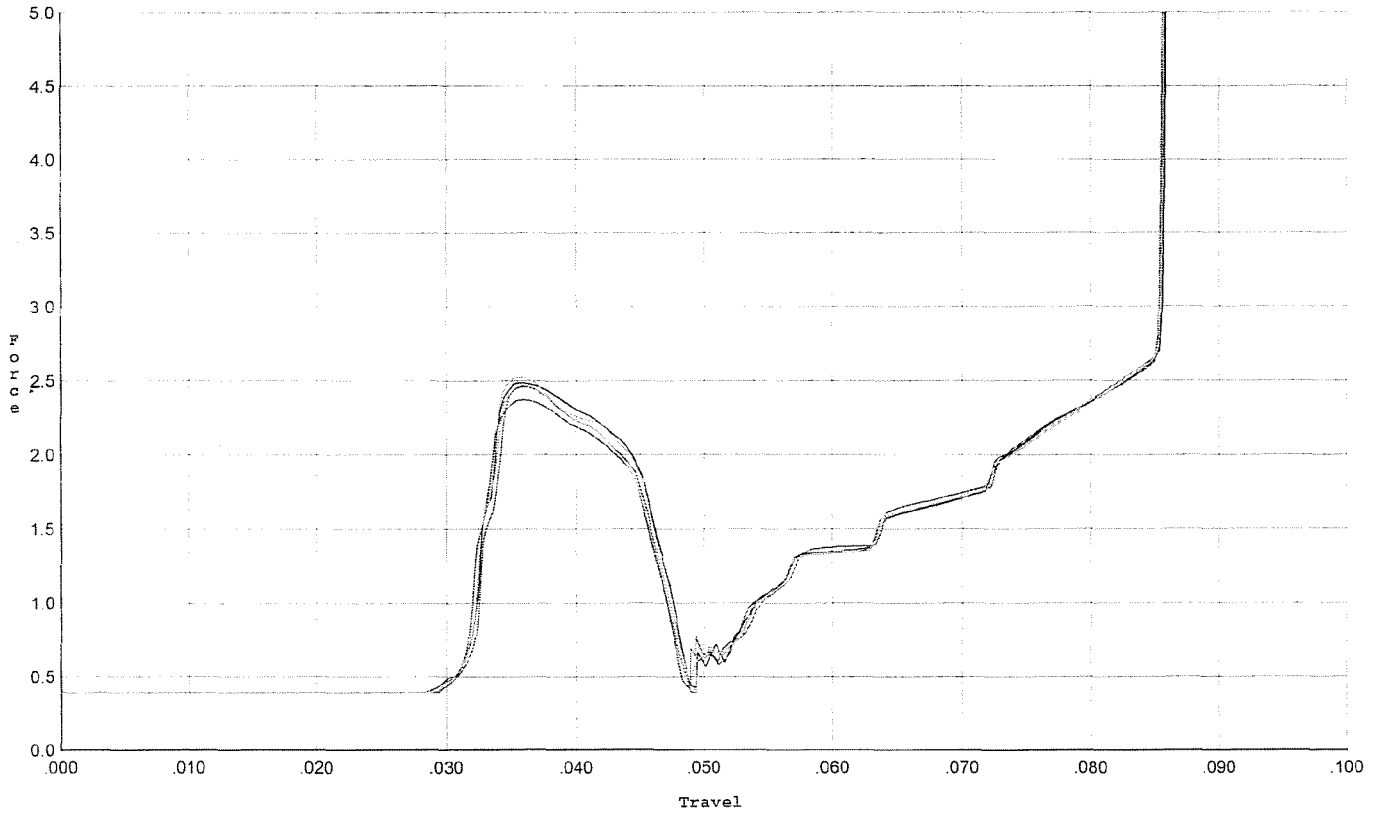
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>58</u> <u>58</u> <u>50</u>	1-12-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	1-12-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-12-09	R.N.
	J) ASSEMBLE STOCK		12-31-08	RJZ
	K) ASSEMBLE SWIVEL STUDS		1-12-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-7-09	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-7-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-12-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.11</u> <u>2.06</u> <u>2.10</u> <u>2.05</u> <u>2.10</u>	1-8-09	R.N.
	C) FUNCTION		1-12-09	R.N.
690	PACK		1/19/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



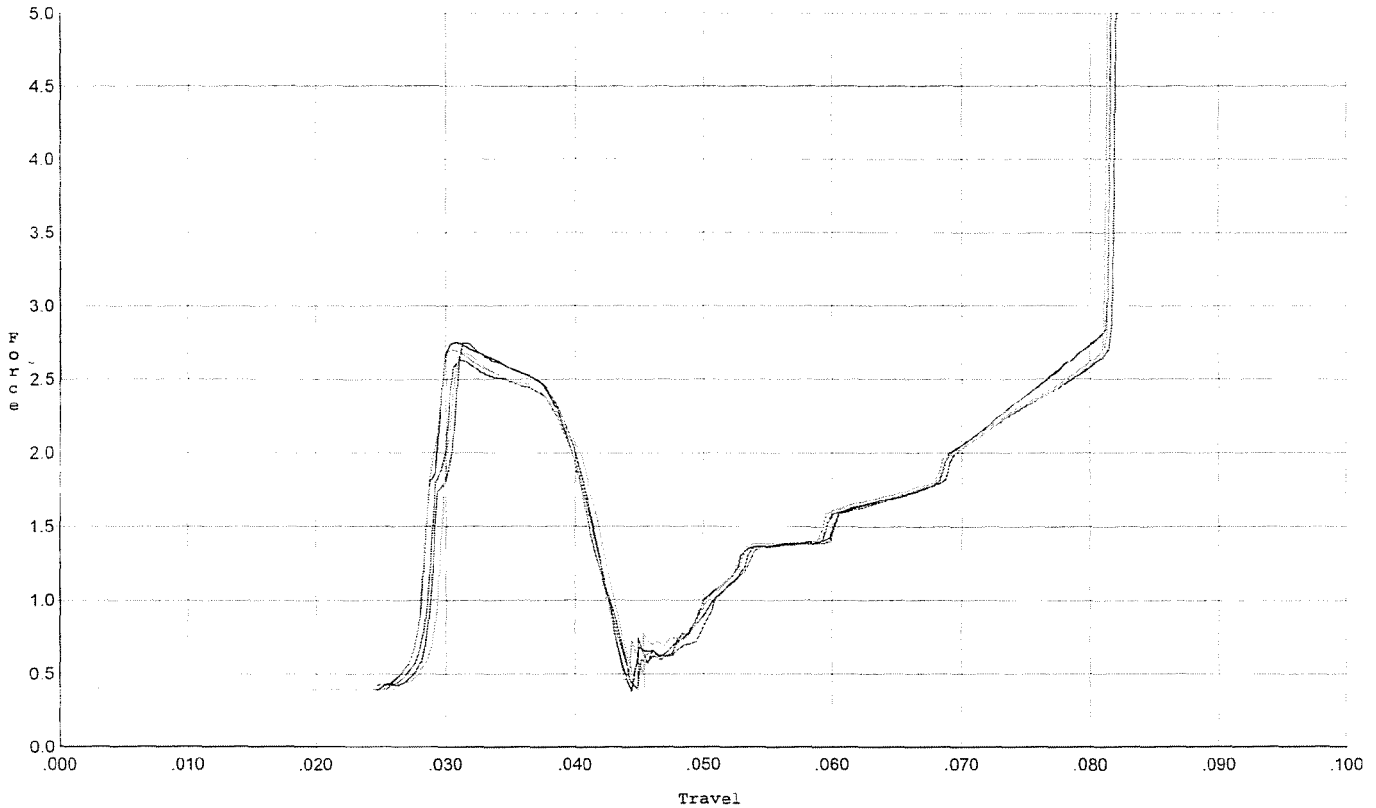
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.372	0.047	0.031	0.044	0.043		Set Trigger
2	2.485	0.047	0.031	0.043	0.044		Set Trigger
3	2.459	0.047	0.032	0.044	0.042		Set Trigger
4	2.524	0.047	0.032	0.043	0.043		Set Trigger
5	2.466	0.045	0.032	0.045	0.042		Set Trigger

A-2.46

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



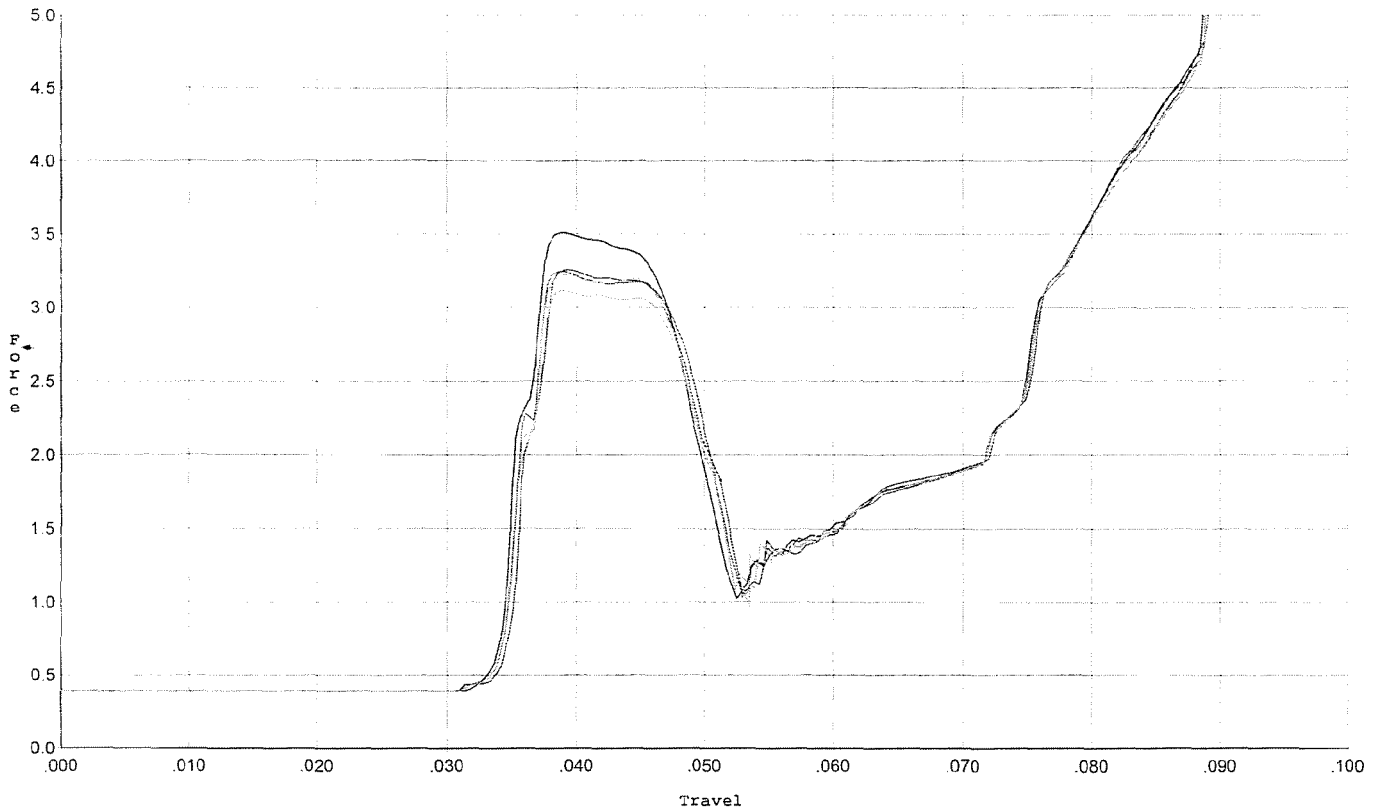
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.747	0.041	0.028	0.047	0.040		Set Trigger
2	2.750	0.040	0.028	0.047	0.041		Set Trigger
3	2.630	0.041	0.028	0.047	0.040		Set Trigger
4	2.676	0.042	0.029	0.046	0.040		Set Trigger
5	2.697	0.042	0.028	0.046	0.043		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



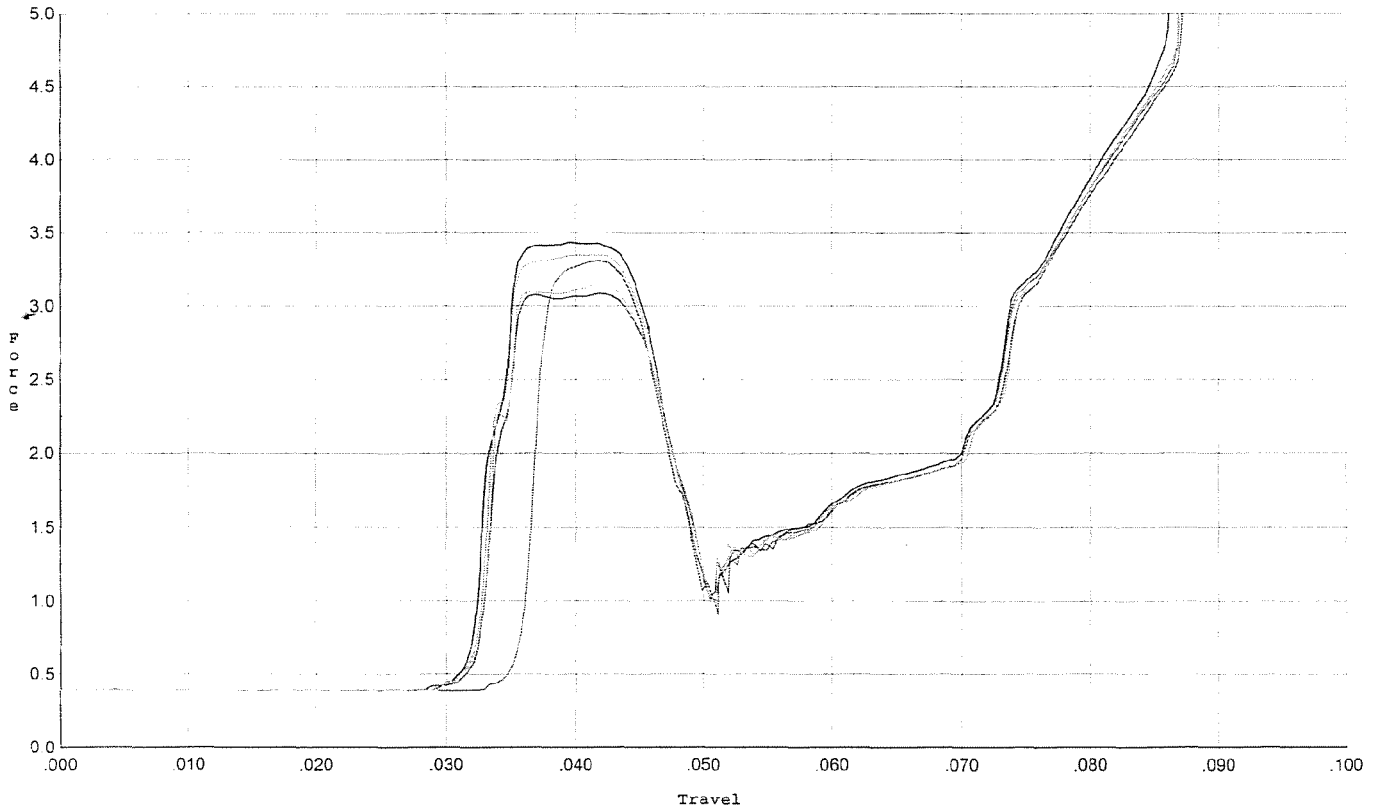
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.255	0.051	0.034	0.040	0.059		Set Trigger
2	3.507	0.048	0.034	0.041	0.057		Set Trigger
3	3.243	0.051	0.034	0.040	0.059		Set Trigger
4	3.113	0.051	0.034	0.040	0.057		Set Trigger
5	3.222	0.051	0.034	0.040	0.058		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lbs



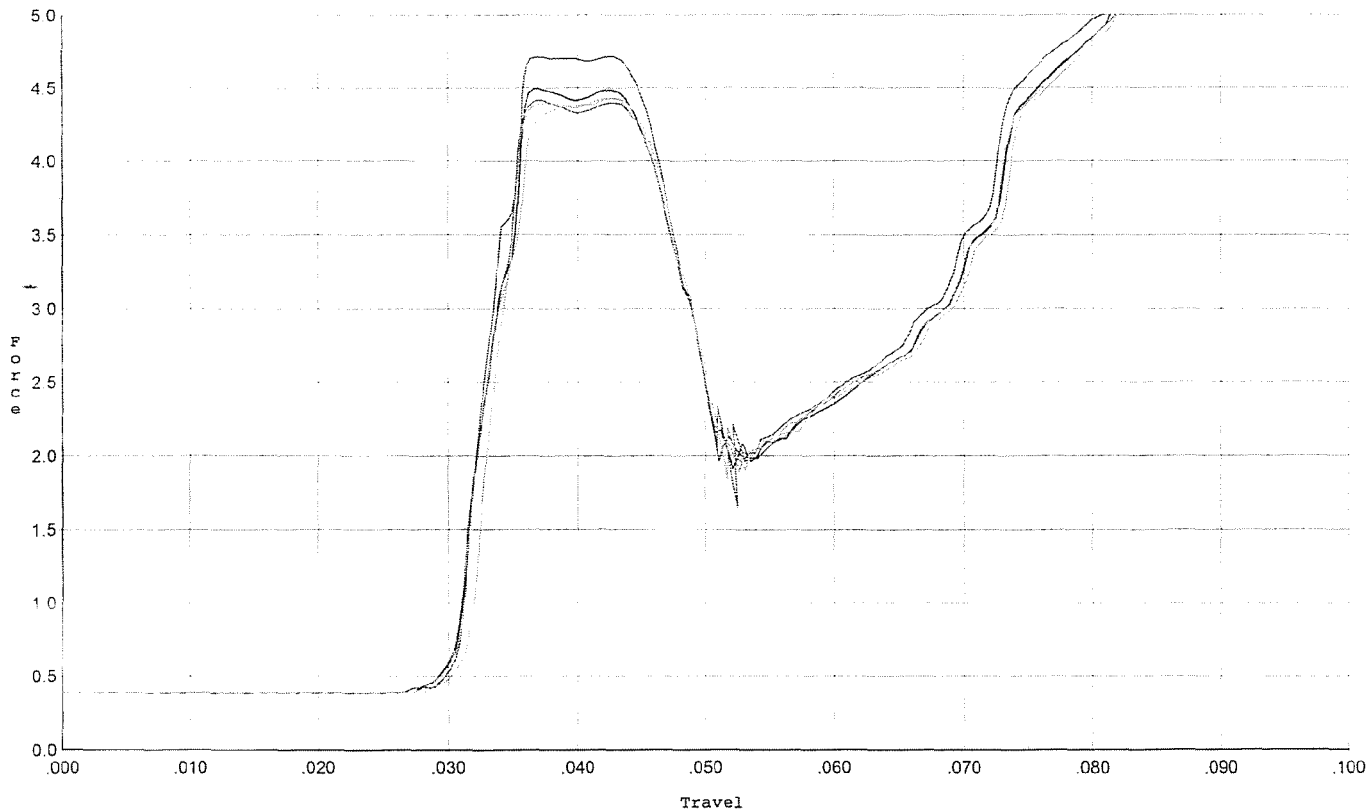
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.087	0.049	0.032	0.040	0.056		Set Trigger
2	3.431	0.046	0.032	0.040	0.056		Set Trigger
3	3.307	0.048	0.035	0.041	0.049		Set Trigger
4	3.153	0.049	0.032	0.040	0.057		Set Trigger
5	3.346	0.046	0.032	0.041	0.055		Set Trigger

A-3-26

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lbs



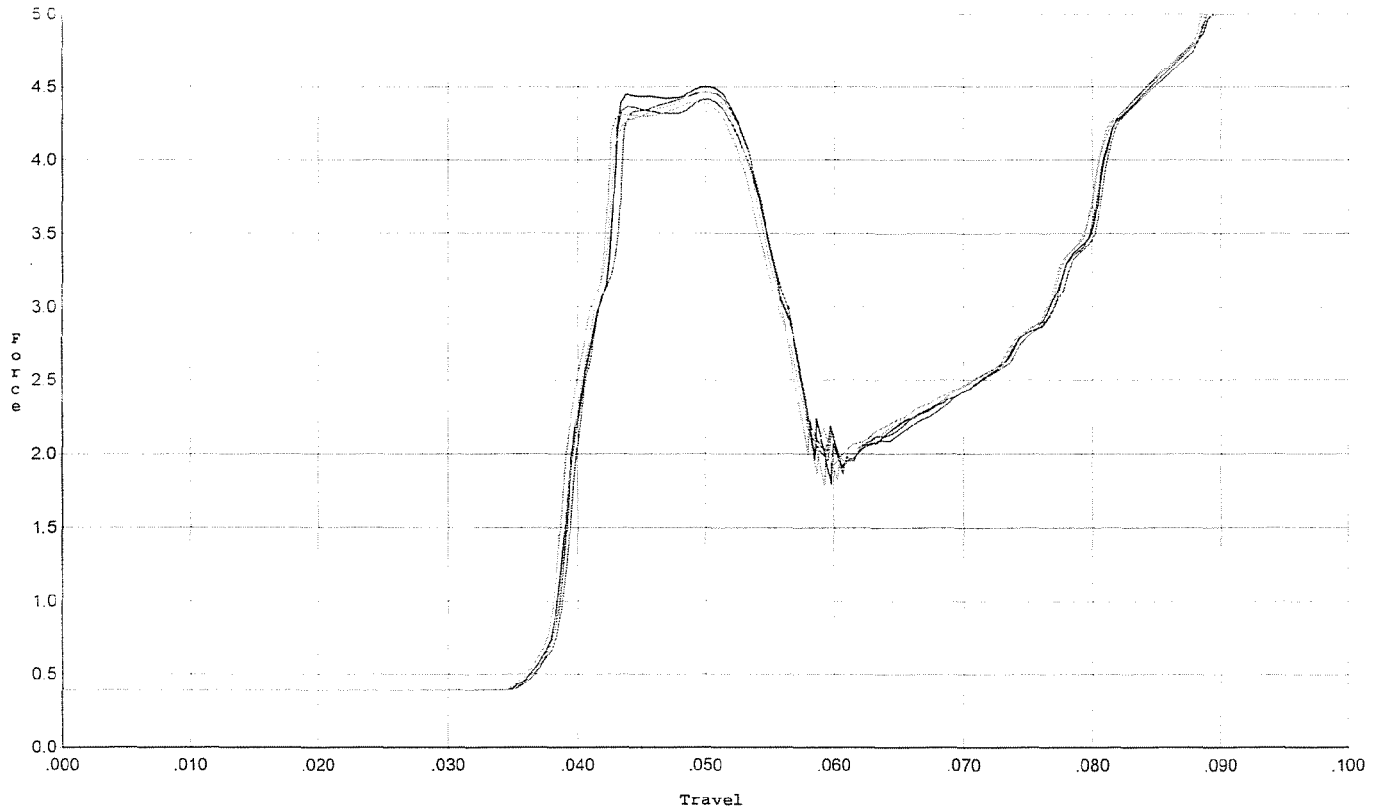
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.715	0.049	0.031	0.034	0.084		Set Trigger
2	4.493	0.049	0.030	0.036	0.080		Set Trigger
3	4.417	0.049	0.030	0.036	0.080		Set Trigger
4	4.428	0.050	0.031	0.036	0.080		Set Trigger
5	4.427	0.049	0.030	0.036	0.080		Set Trigger

A-4.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/18/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



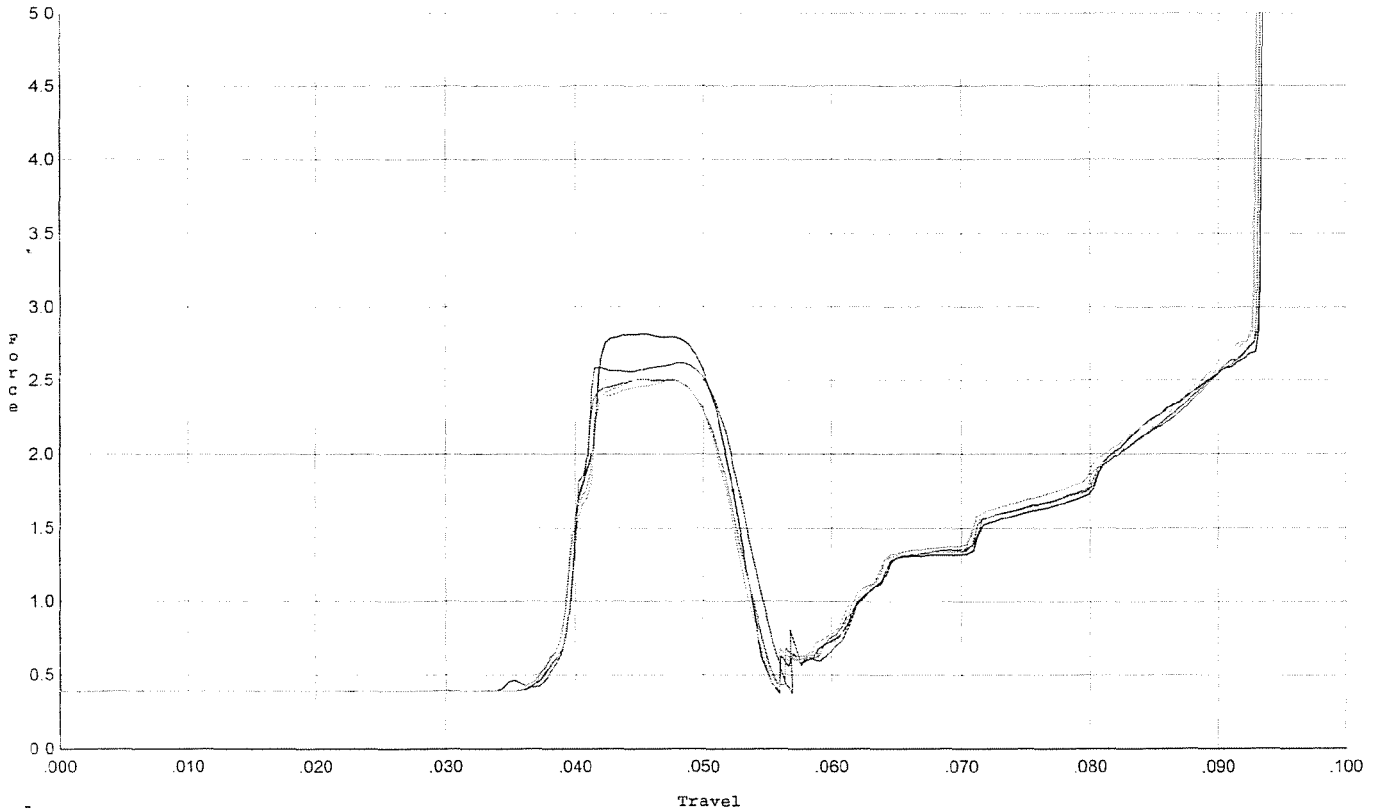
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.415	0.056	0.038	0.040	0.083		Set Trigger
2	4.496	0.057	0.037	0.040	0.085		Set Trigger
3	4.462	0.057	0.038	0.040	0.083		Set Trigger
4	4.459	0.057	0.038	0.039	0.085		Set Trigger
5	4.396	0.056	0.037	0.039	0.083		Set Trigger

A. 4.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



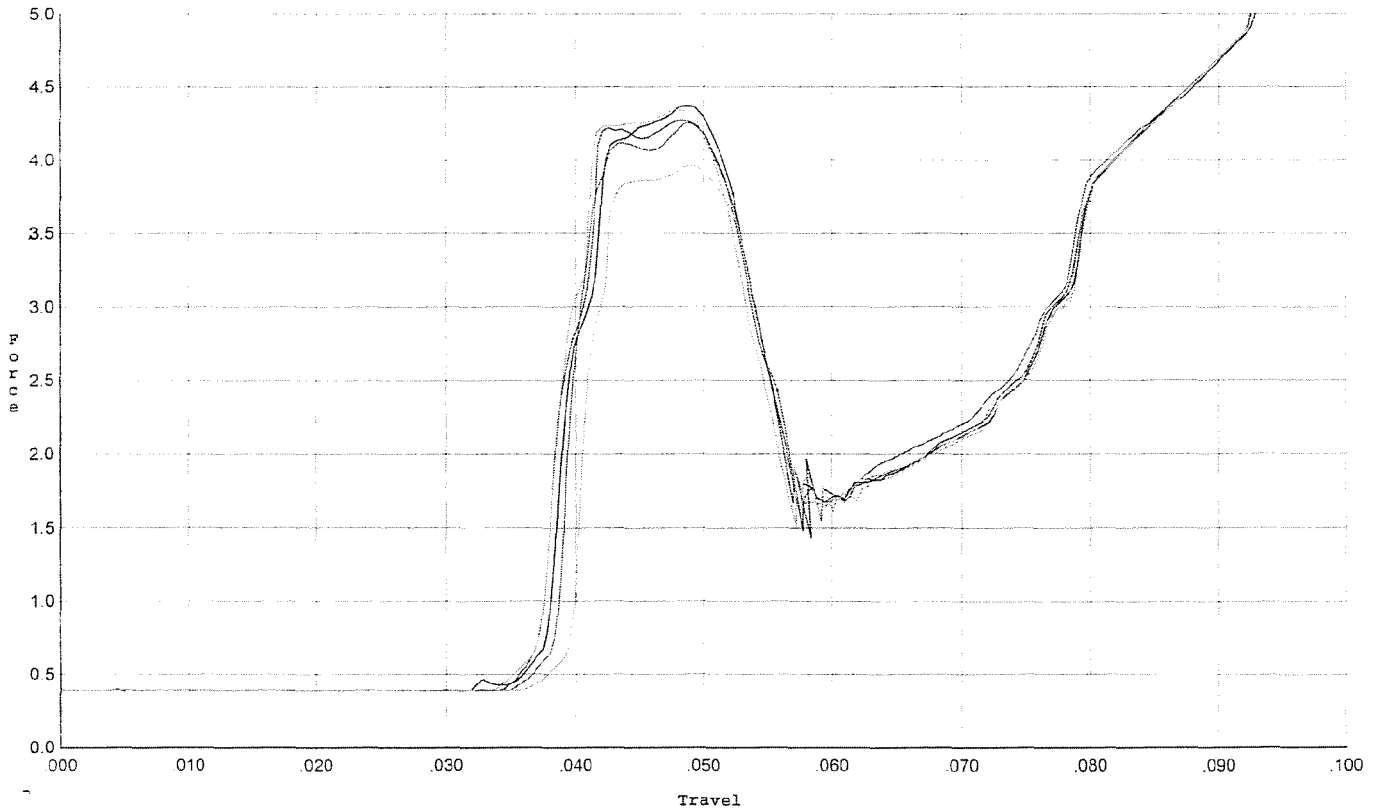
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.618	0.053	0.039	0.044	0.048		Set Trigger
2	2.815	0.052	0.039	0.044	0.048		Set Trigger
3	2.505	0.052	0.038	0.045	0.045		Set Trigger
4	2.512	0.052	0.038	0.044	0.045		Set Trigger
5	2.494	0.052	0.039	0.044	0.044		Set Trigger

A-2-S9

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/18/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lbs for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.269	0.055	0.037	0.039	0.079		Set Trigger
2	4.370	0.052	0.038	0.040	0.073		Set Trigger
3	4.249	0.056	0.038	0.039	0.078		Set Trigger
4	3.961	0.054	0.039	0.041	0.067		Set Trigger
5	4.345	0.052	0.037	0.040	0.073		Set Trigger

A-4.23