

G679 4811

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

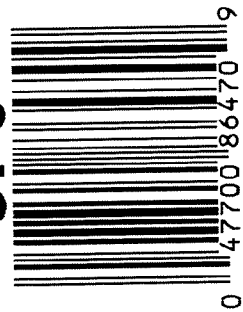
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794811

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794811

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	J.P.D.
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	J.P.D.
460	CHECK HEADSPACE		11-11-08	J.P.D.
470	DIS-ASSEMBLE ACTION		11-11-08	J.P.D.
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	11-12-08	K.R.
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (S)	11/17/08	(S)
490	MAGNAFLUX BOLT		11/17/08	mir
500	ROLLMARK CALIBER		11/17/08	RT
520	GOFF BLAST BBL / REC		11/17/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-21	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-6-09	RT
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

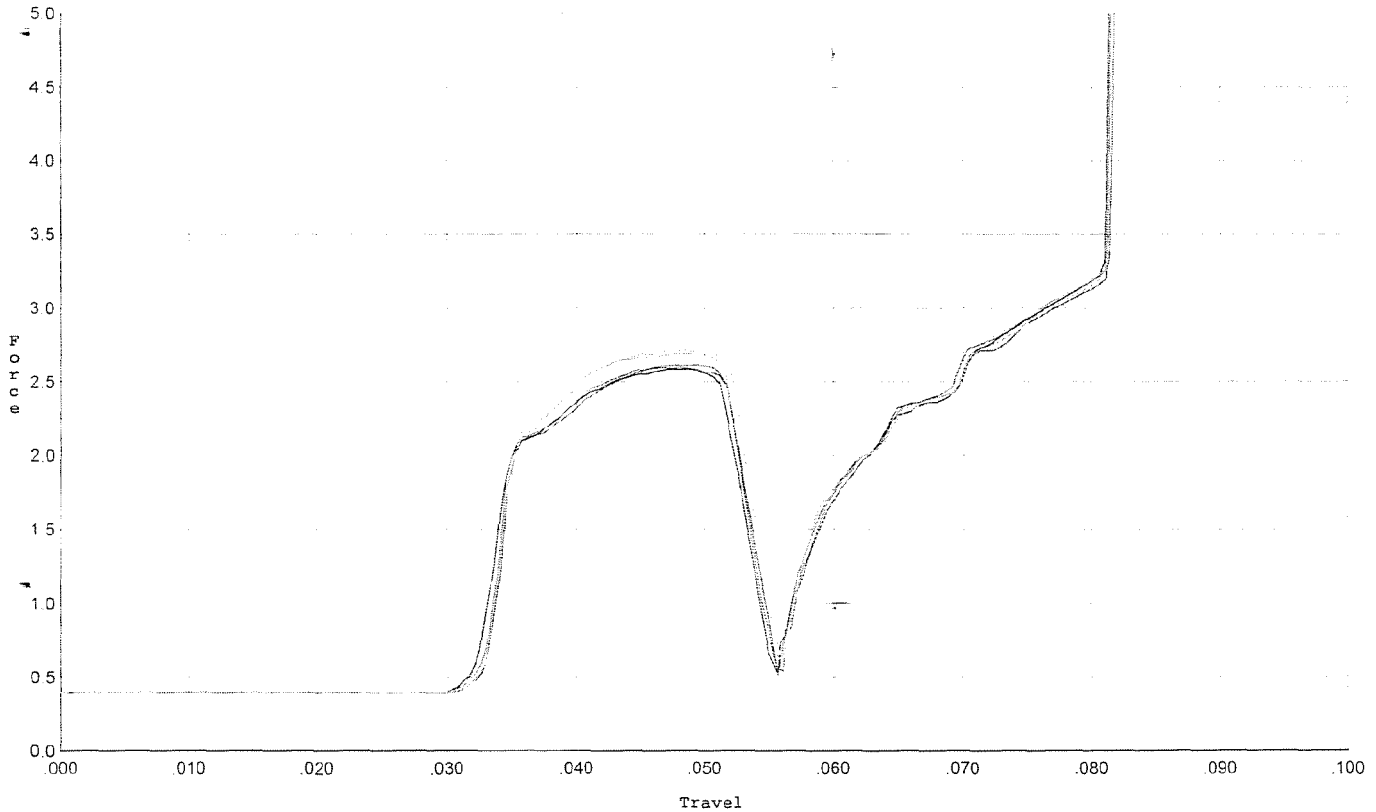
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	1-14-09	L N.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	1-14-09	L N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	1-14-09	L N.
	J) ASSEMBLE STOCK		1-16-09	RT
	K) ASSEMBLE SWIVEL STUDS		1-14-09	L N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	1-12-09	L.P.D.
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-12-09	RP
670	FINAL INSPECTION A) HEADSPACE		1-14-09	L N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.56</u> <u>2.58</u> <u>2.60</u> <u>2.58</u>	1-13-09	L N.
	C) FUNCTION		1-14-09	L N.
690	PACK		1/18/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



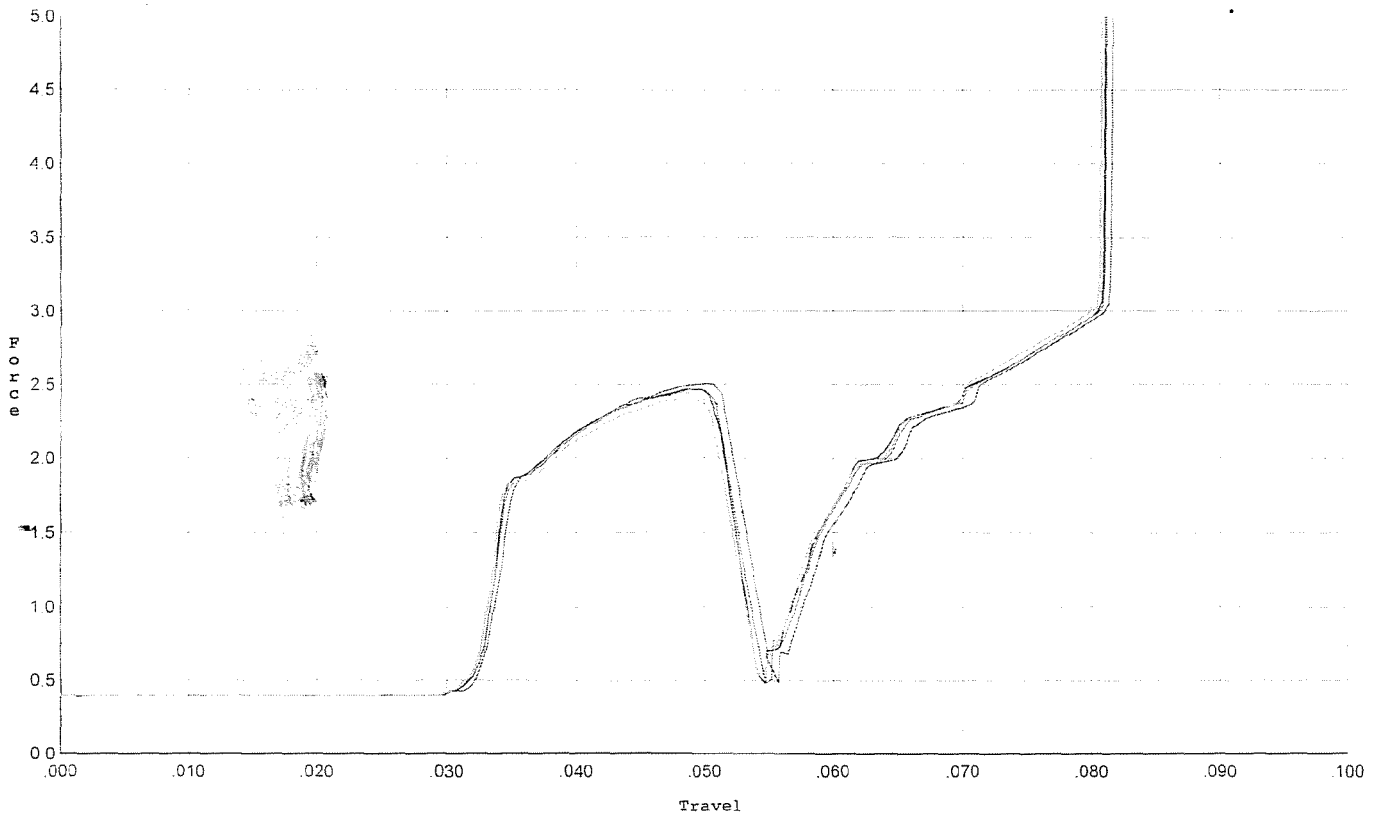
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.597	0.052	0.033	0.034	0.057		Set Trigger
2	2.583	0.053	0.032	0.034	0.059		Set Trigger
3	2.609	0.052	0.033	0.034	0.058		Set Trigger
4	2.715	0.052	0.033	0.034	0.060		Set Trigger
5	2.693	0.053	0.033	0.034	0.061		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



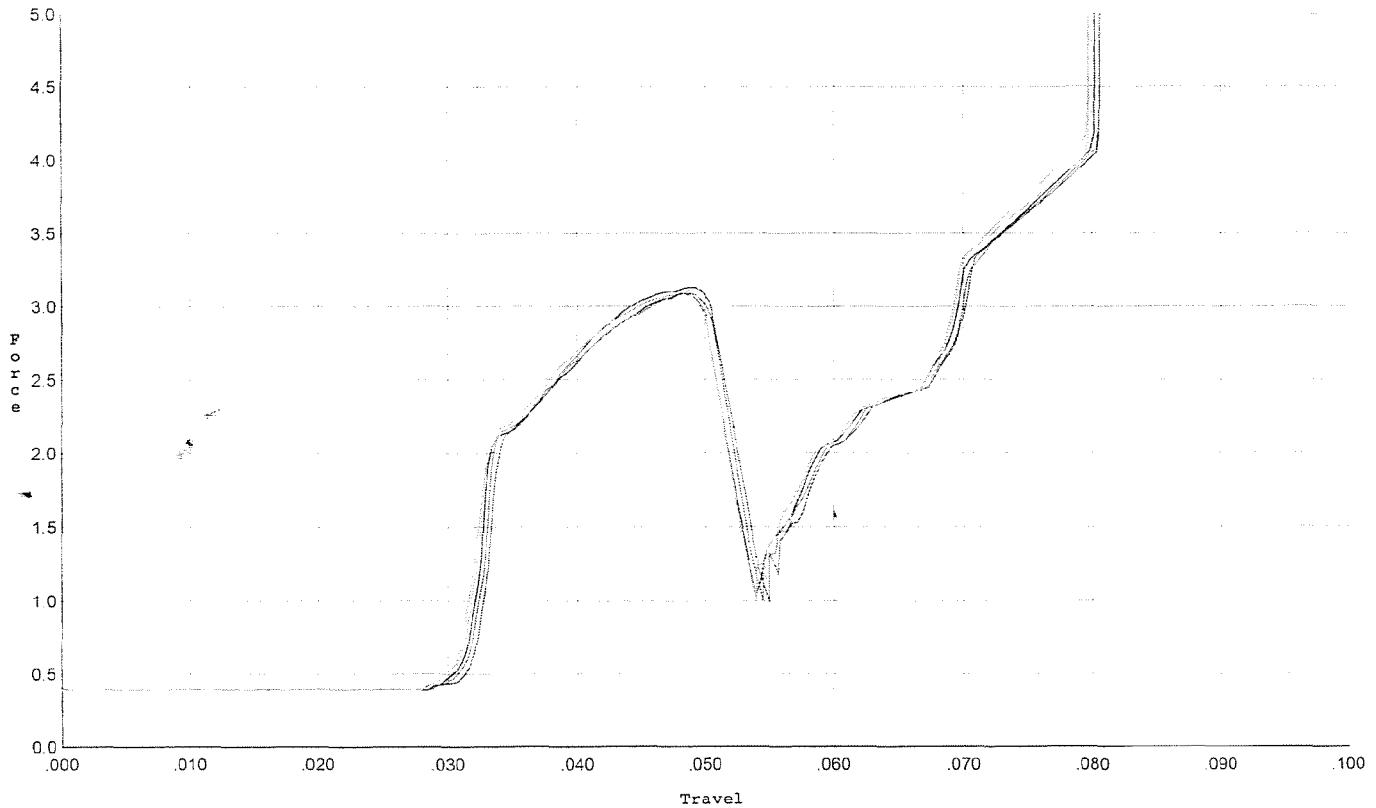
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.509	0.053	0.033	0.034	0.056		Set Trigger
2	2.468	0.051	0.033	0.034	0.053		Set Trigger
3	2.466	0.051	0.033	0.034	0.053		Set Trigger
4	2.442	0.050	0.032	0.034	0.052		Set Trigger
5	2.409	0.052	0.032	0.034	0.054		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



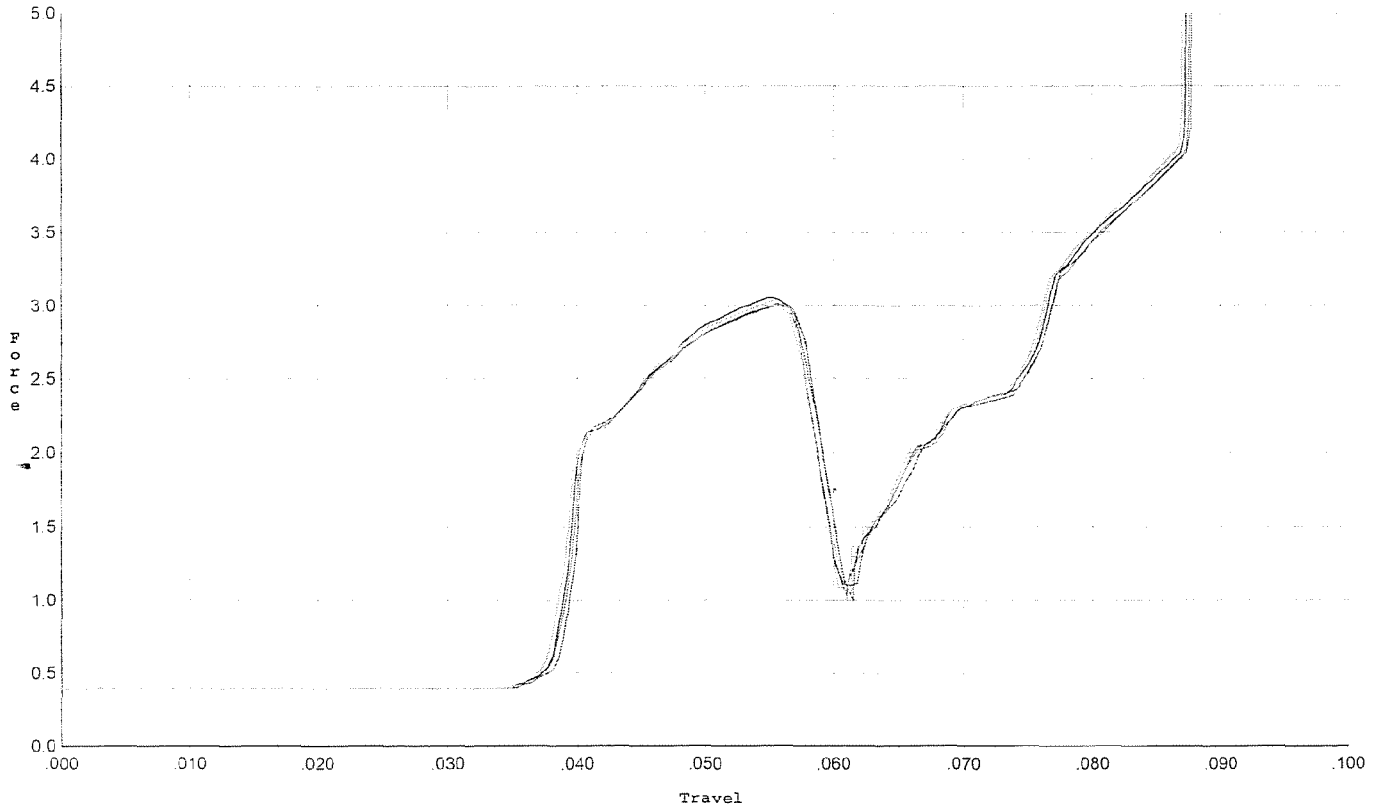
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.127	0.052	0.032	0.033	0.065		Set Trigger
2	3.088	0.050	0.031	0.033	0.062		Set Trigger
3	3.088	0.051	0.032	0.033	0.063		Set Trigger
4	3.108	0.050	0.031	0.033	0.062		Set Trigger
5	3.093	0.050	0.031	0.033	0.063		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P, 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



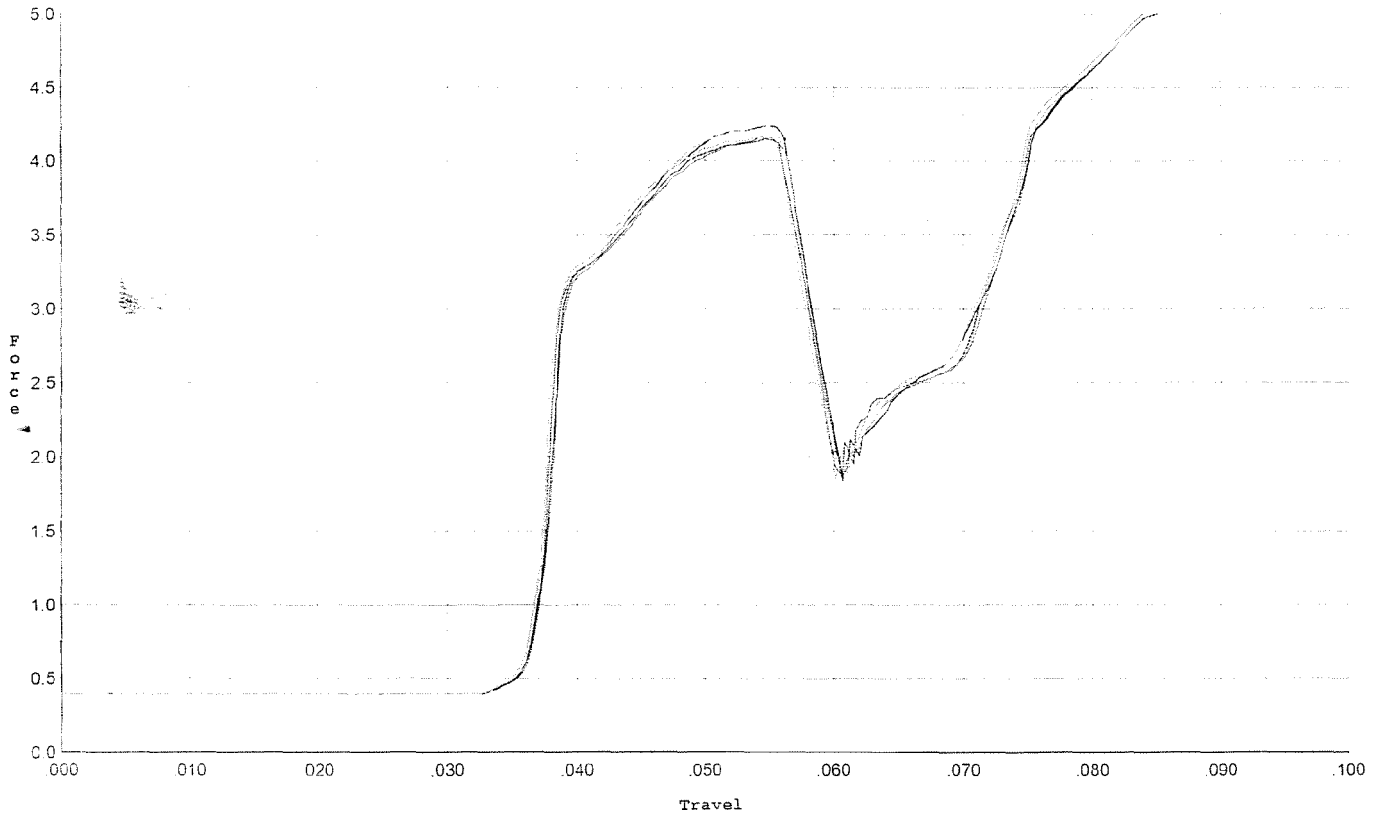
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.016	0.058	0.039	0.035	0.066		Set Trigger
2	3.050	0.057	0.038	0.035	0.065		Set Trigger
3	3.002	0.058	0.038	0.034	0.066		Set Trigger
4	3.001	0.057	0.038	0.034	0.065		Set Trigger
5	3.031	0.057	0.038	0.034	0.065		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



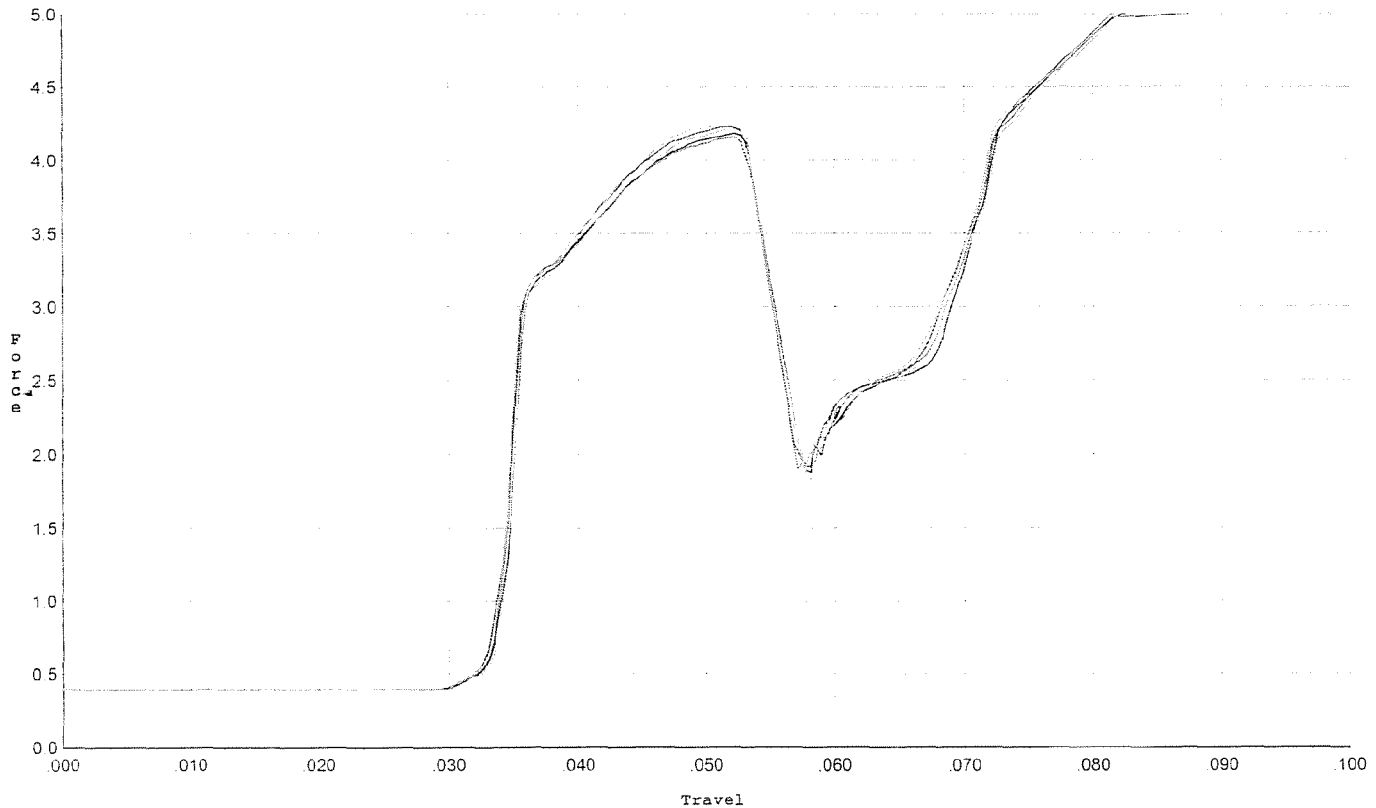
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.057	0.036	0.032	0.090		Set Trigger
2	4.238	0.056	0.036	0.032	0.089		Set Trigger
3	4.150	0.056	0.036	0.032	0.088		Set Trigger
4	4.162	0.056	0.036	0.032	0.088		Set Trigger
5	4.241	0.056	0.036	0.032	0.091		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



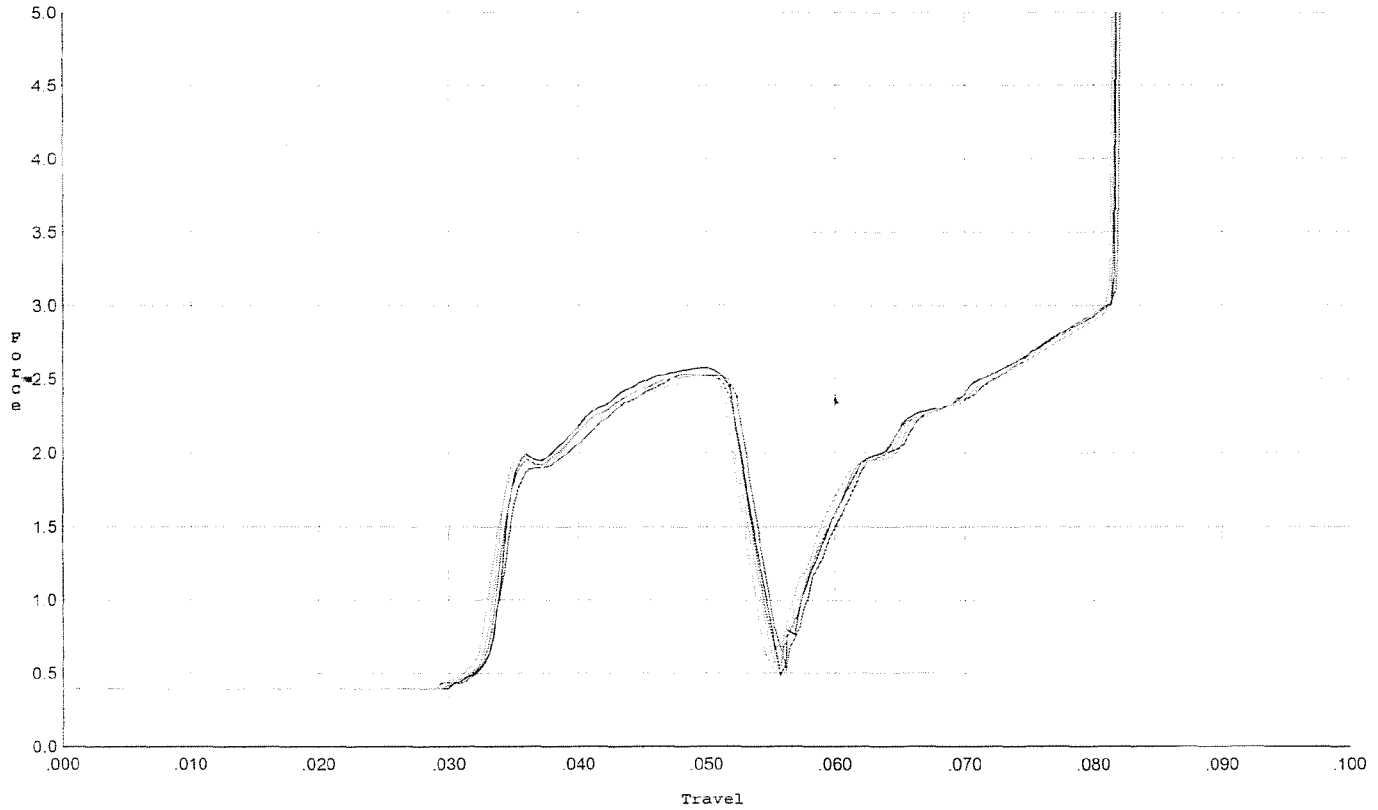
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.224	0.053	0.033	0.032	0.089		Set Trigger
2	4.181	0.053	0.033	0.032	0.087		Set Trigger
3	4.153	0.054	0.033	0.032	0.088		Set Trigger
4	4.264	0.053	0.033	0.032	0.089		Set Trigger
5	4.212	0.053	0.034	0.032	0.087		Set Trigger

Aug 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P, 12/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs, +/- .50 lbs. for final test



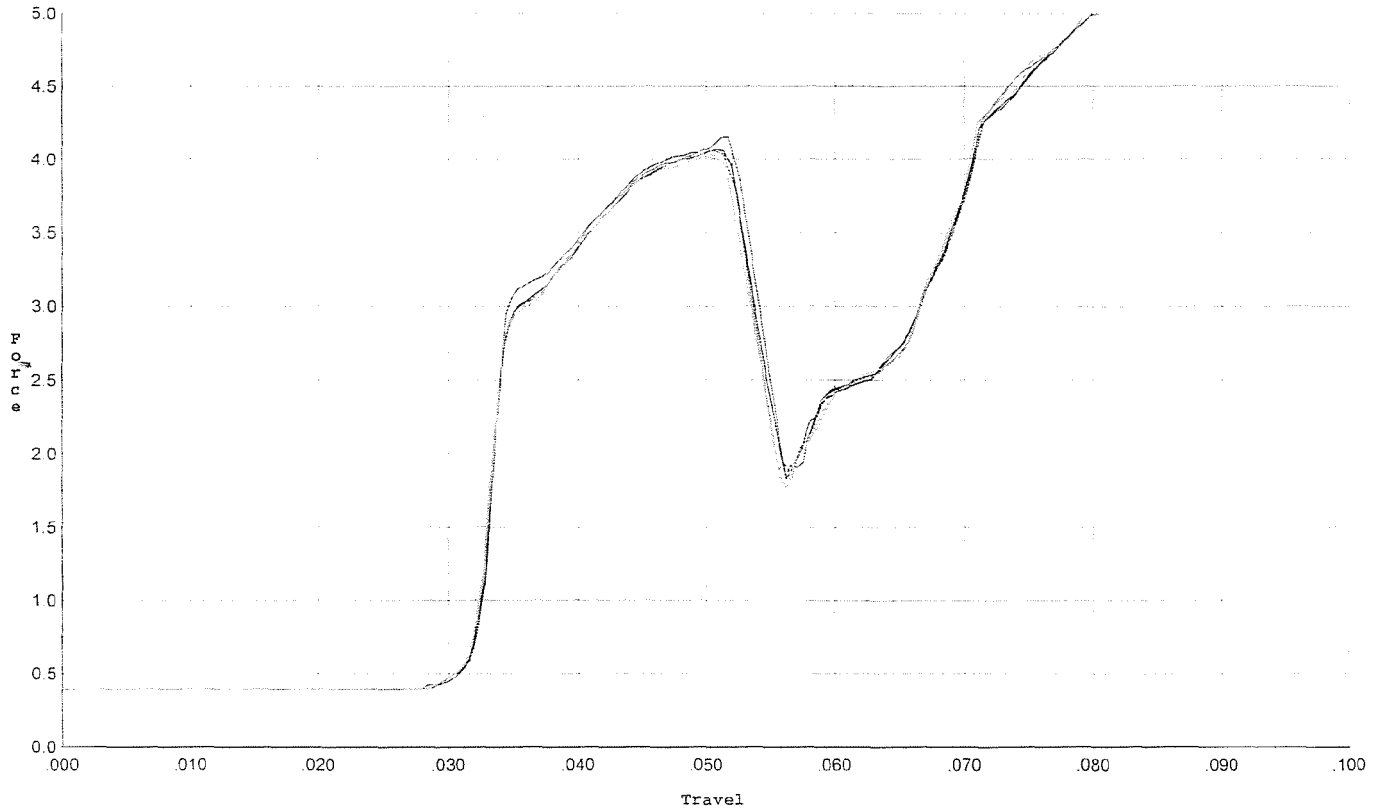
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.052	0.033	0.034	0.056		Set Trigger
2	2.574	0.052	0.033	0.034	0.056		Set Trigger
3	2.524	0.052	0.033	0.034	0.056		Set Trigger
4	2.486	0.052	0.032	0.034	0.055		Set Trigger
5	2.517	0.053	0.033	0.034	0.057		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 12/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.053	0.032	0.032	0.087		Set Trigger
2	4.066	0.052	0.032	0.032	0.084		Set Trigger
3	4.064	0.052	0.032	0.032	0.084		Set Trigger
4	4.036	0.053	0.032	0.032	0.086		Set Trigger
5	4.019	0.053	0.032	0.032	0.085		Set Trigger

Avg 4.06