

G6794812

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



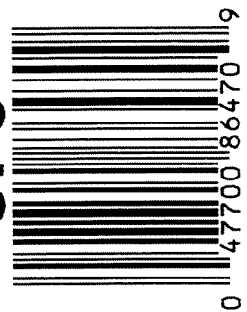
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6794812

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794812

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX 2008 OPERATOR <u>KA</u>	11/6/08	KA
490	MAGNAFLUX BOLT		11/4/08	SP
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-25-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

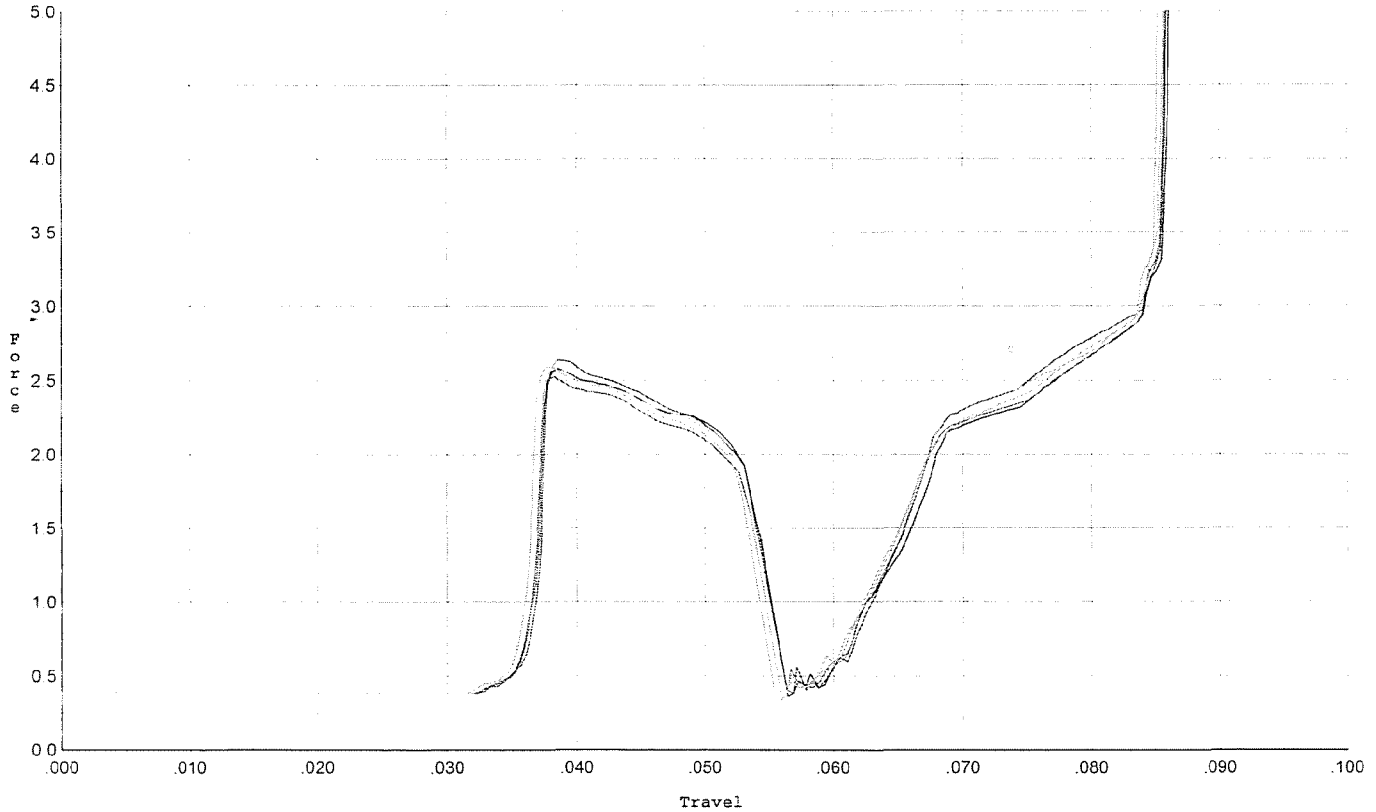
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	1-5-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.0</u>	1-5-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-5-09	L.N.
	J) ASSEMBLE STOCK		11-25-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		1-5-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-31-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-31-08	RP
670	FINAL INSPECTION A) HEADSPACE		1-5-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.57</u> <u>2.49</u> <u>2.51</u> <u>2.46</u>	1-5-09	TC
	C) FUNCTION		1-5-09	L.N.
690	PACK		1-8-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



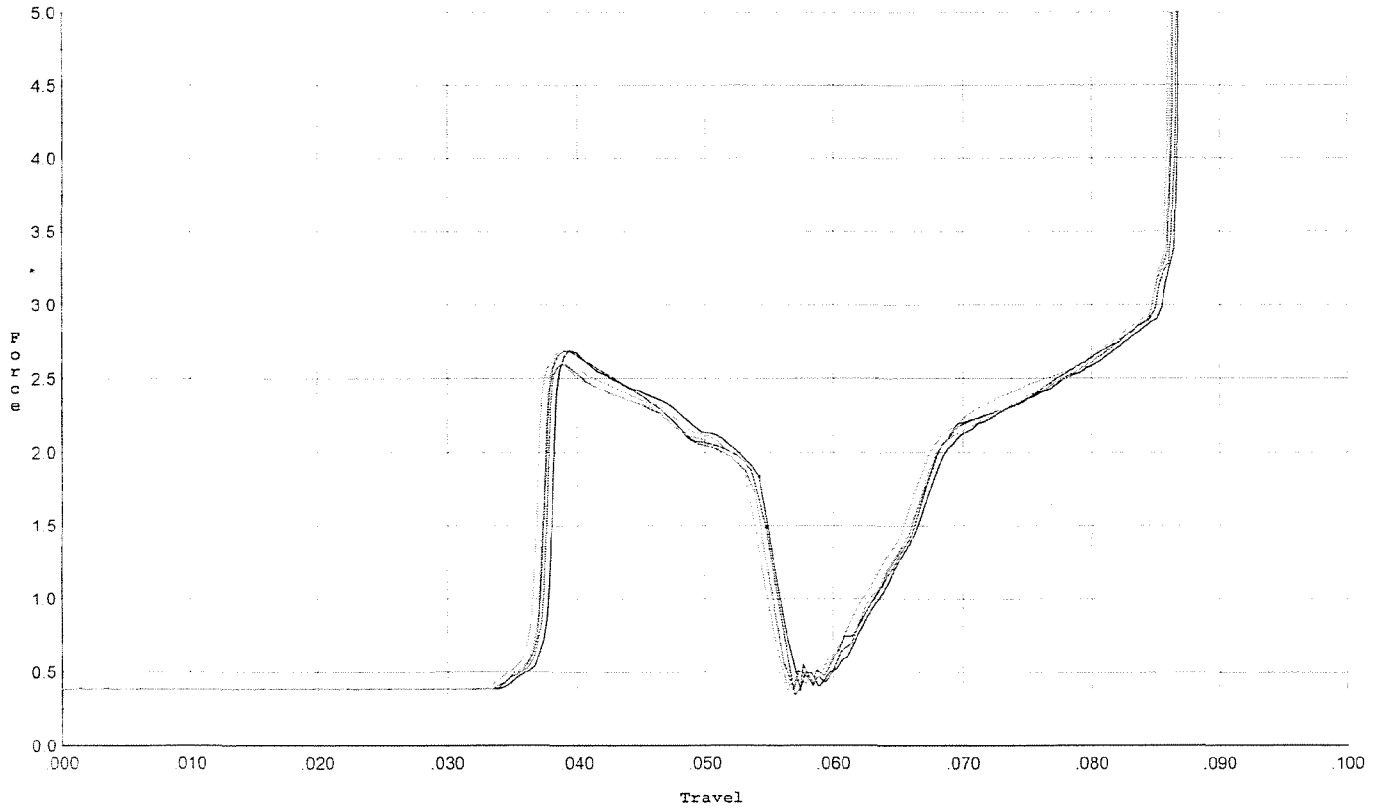
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.634	0.055	0.036	0.037	0.055		Set Trigger
2	2.574	0.054	0.036	0.037	0.055		Set Trigger
3	2.523	0.054	0.036	0.037	0.052		Set Trigger
4	2.588	0.054	0.036	0.037	0.053		Set Trigger
5	2.587	0.053	0.035	0.037	0.053		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



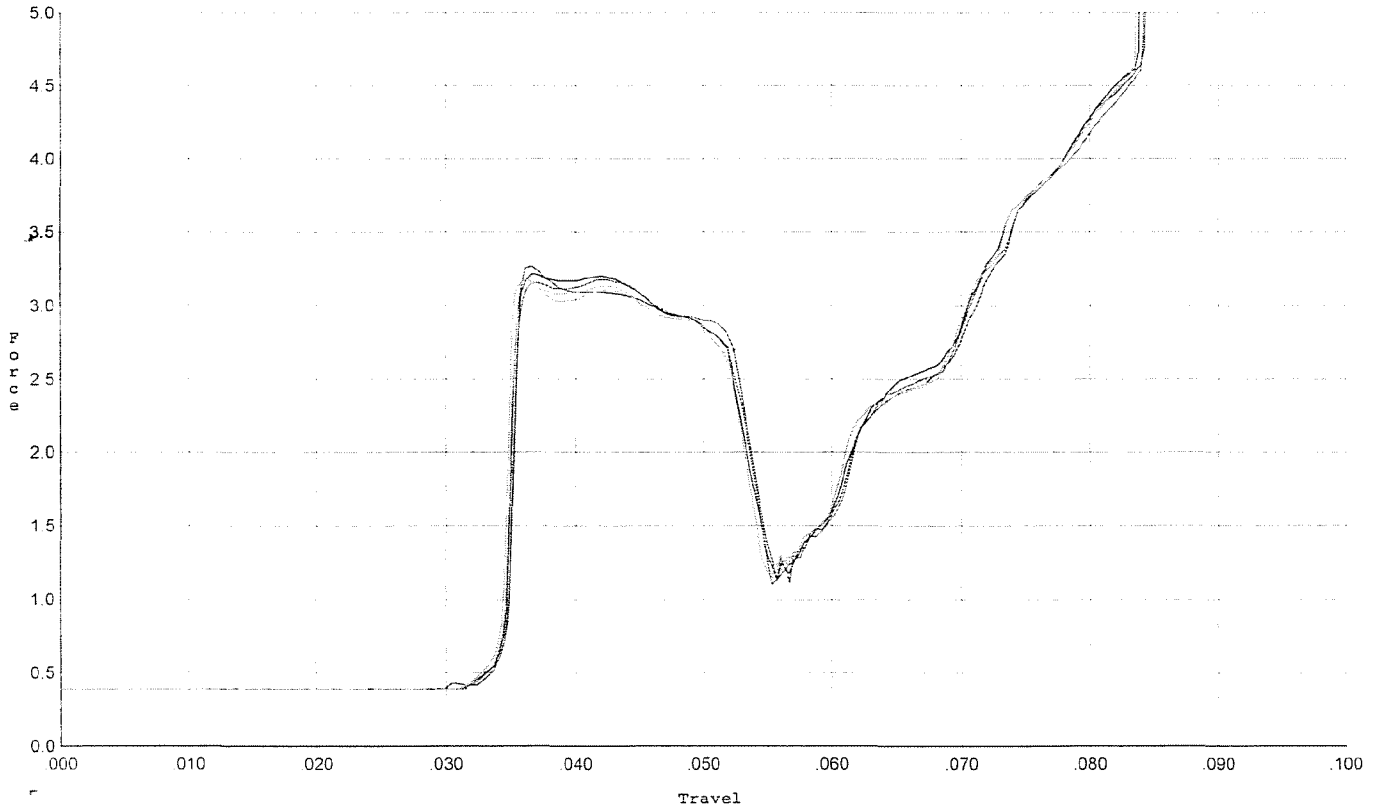
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.685	0.055	0.037	0.037	0.054		Set Trigger
2	2.689	0.054	0.037	0.038	0.053		Set Trigger
3	2.596	0.054	0.037	0.038	0.052		Set Trigger
4	2.624	0.053	0.036	0.037	0.053		Set Trigger
5	2.670	0.054	0.037	0.037	0.053		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



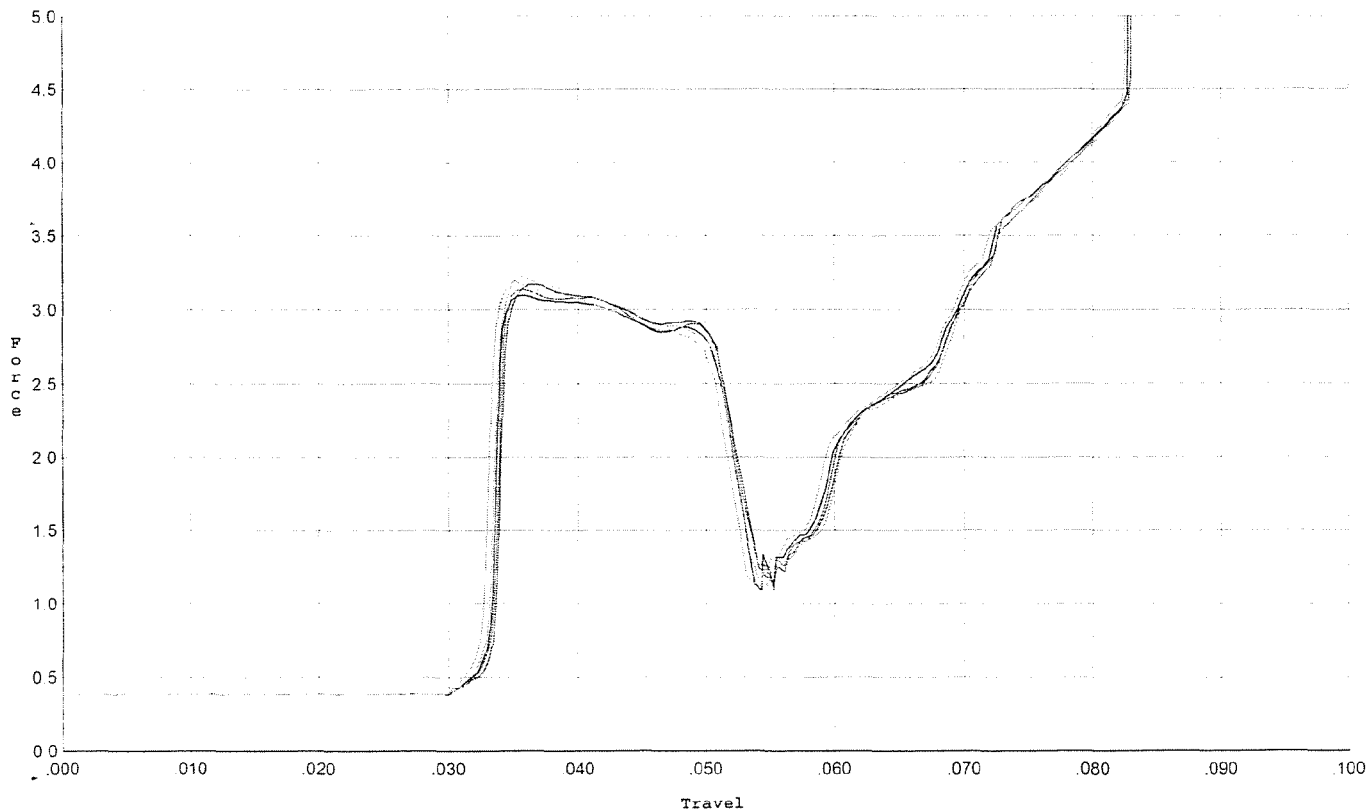
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.266	0.052	0.034	0.035	0.067		Set Trigger
2	3.219	0.052	0.034	0.035	0.067		Set Trigger
3	3.177	0.053	0.034	0.035	0.068		Set Trigger
4	3.177	0.052	0.034	0.035	0.066		Set Trigger
5	3.176	0.052	0.034	0.035	0.067		Set Trigger

Aug 3.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



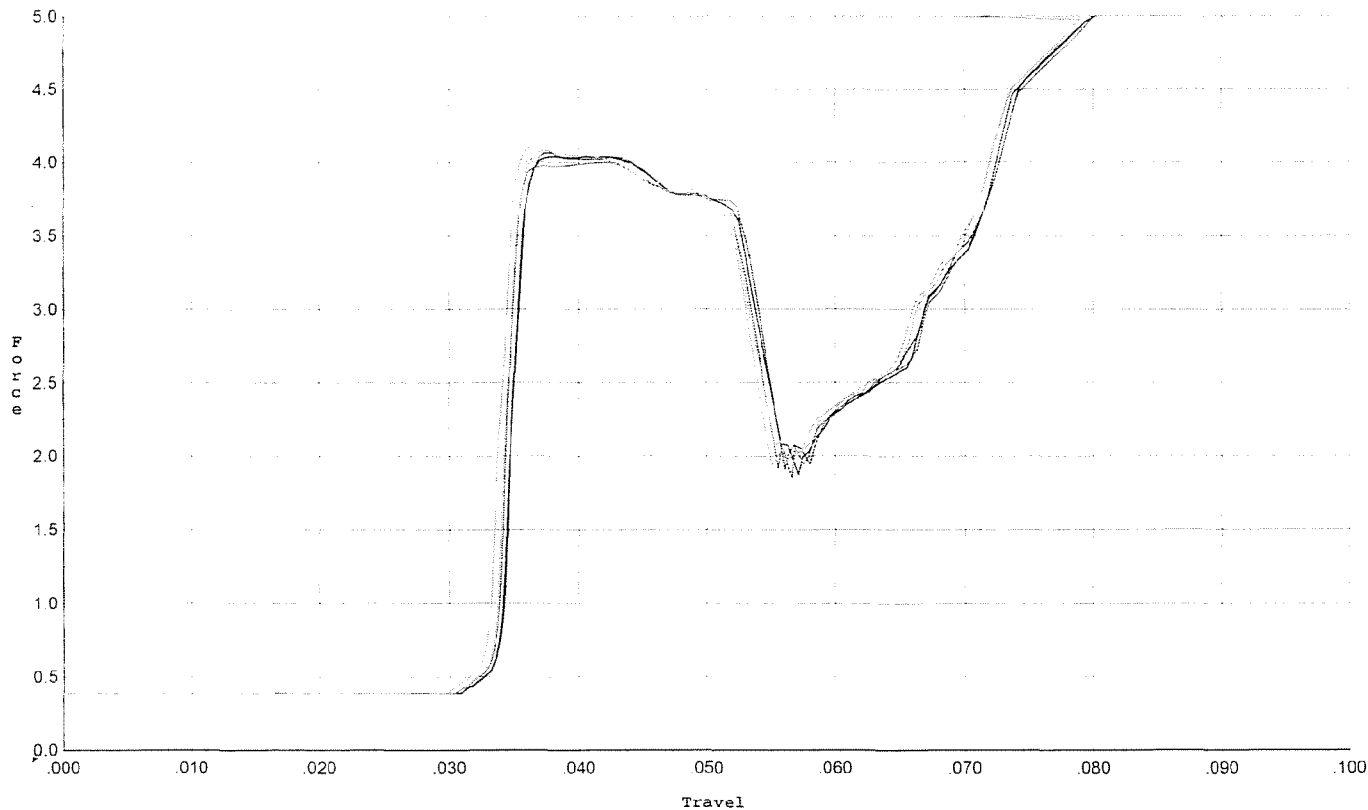
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.051	0.033	0.034	0.065		Set Trigger
2	3.098	0.051	0.033	0.034	0.066		Set Trigger
3	3.134	0.051	0.033	0.034	0.065		Set Trigger
4	3.223	0.051	0.033	0.034	0.067		Set Trigger
5	3.187	0.051	0.032	0.033	0.066		Set Trigger

Aug 316

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



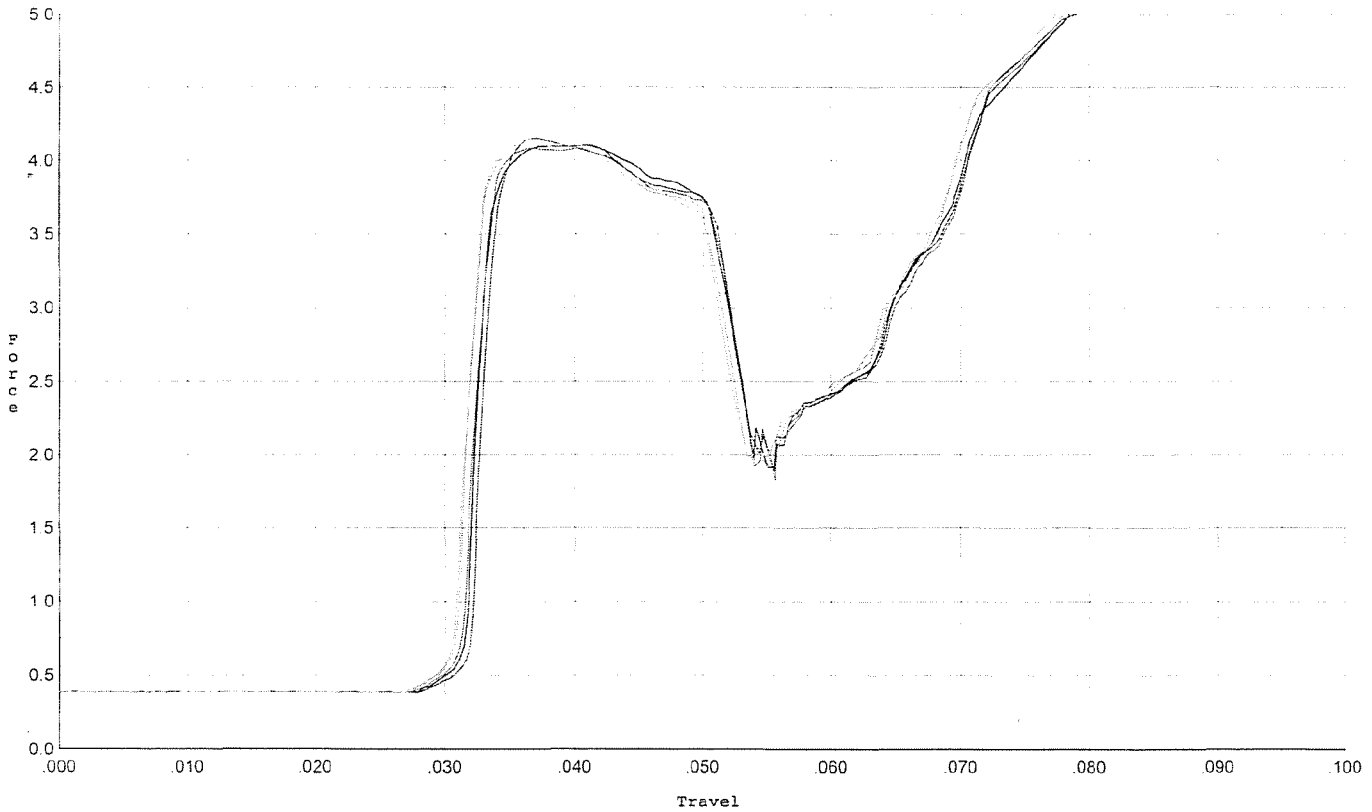
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.059	0.053	0.034	0.034	0.087		Set Trigger
2	4.037	0.053	0.034	0.034	0.085		Set Trigger
3	3.998	0.053	0.033	0.034	0.086		Set Trigger
4	4.100	0.052	0.033	0.034	0.085		Set Trigger
5	4.112	0.052	0.033	0.033	0.087		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



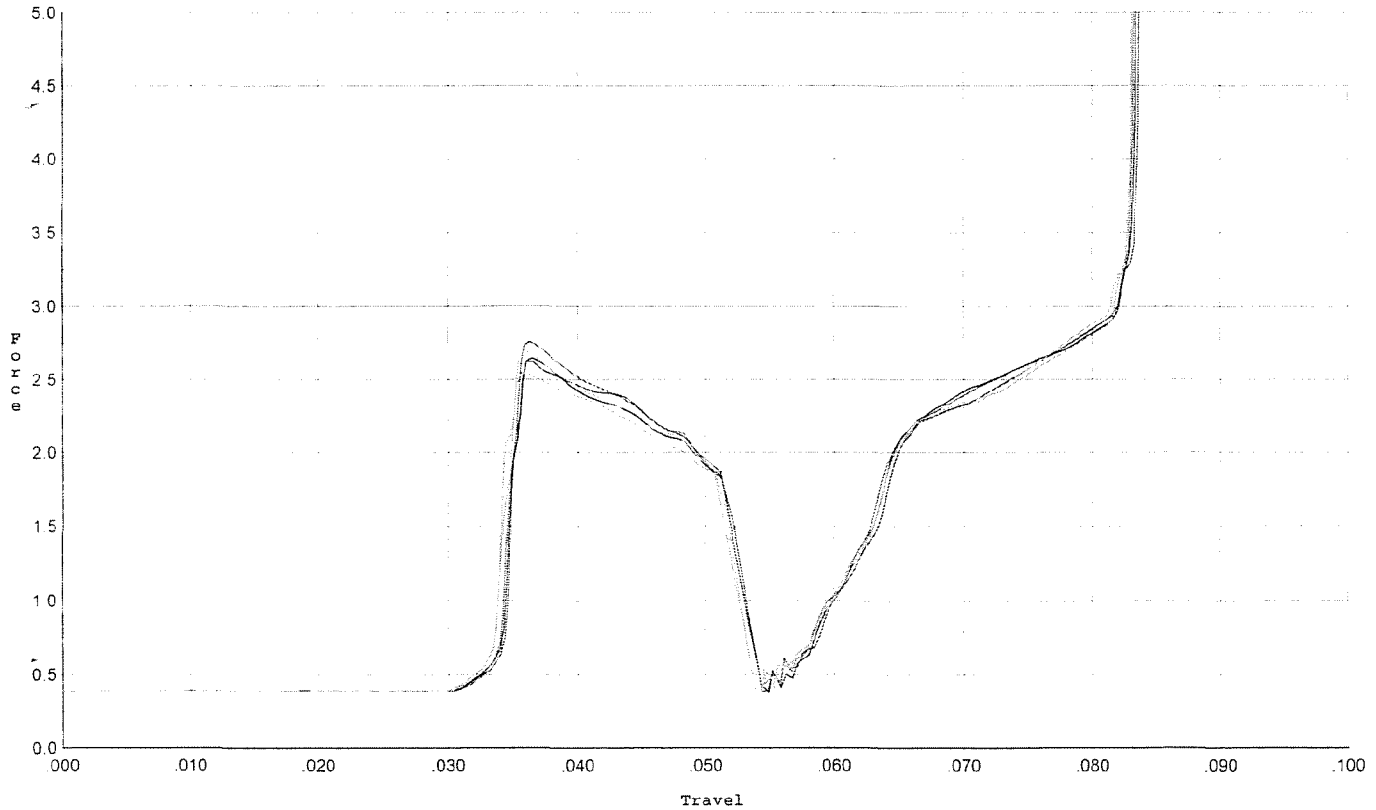
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.152	0.051	0.032	0.032	0.087		Set Trigger
2	4.101	0.052	0.031	0.032	0.089		Set Trigger
3	4.104	0.051	0.031	0.032	0.088		Set Trigger
4	4.143	0.050	0.030	0.032	0.086		Set Trigger
5	4.112	0.051	0.030	0.032	0.089		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



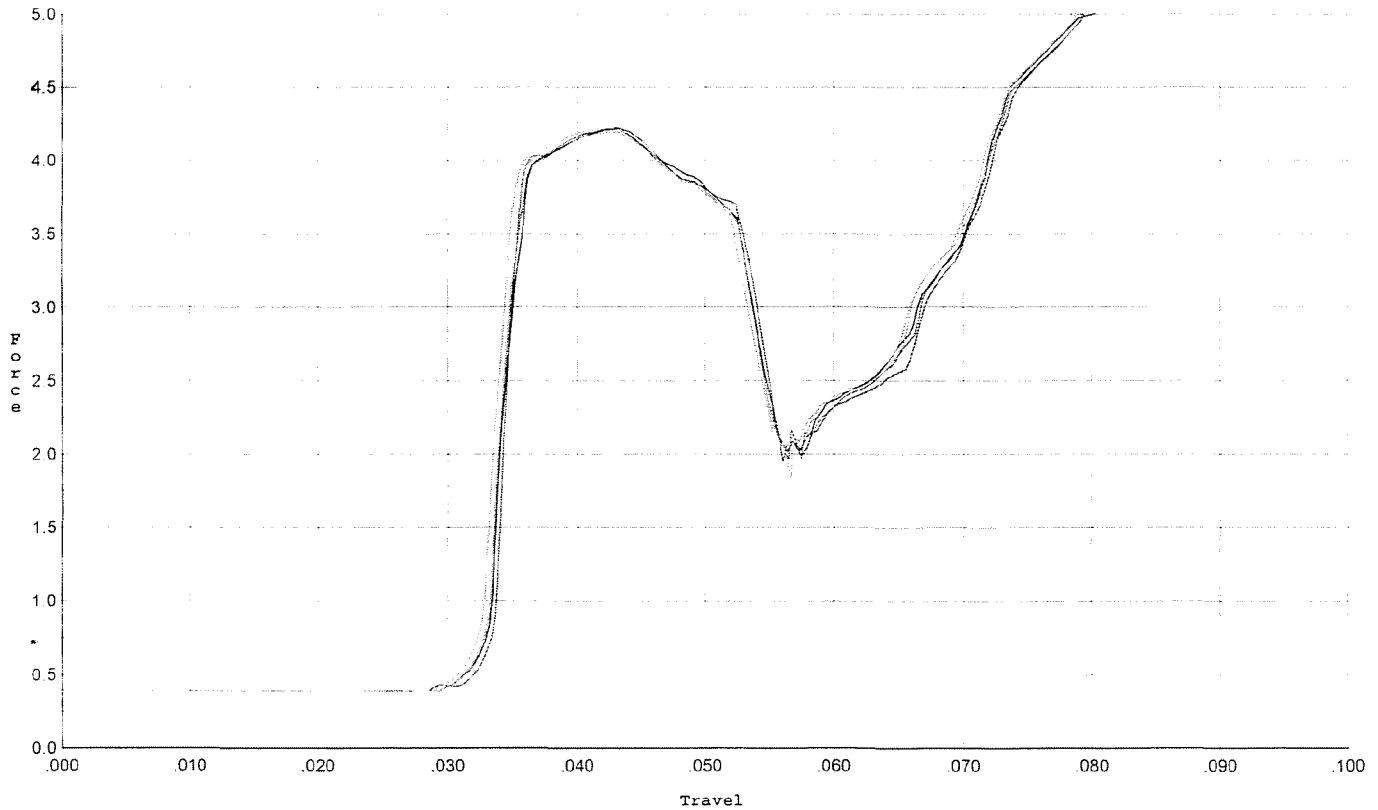
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.052	0.034	0.035	0.053		Set Trigger
2	2.647	0.051	0.034	0.036	0.052		Set Trigger
3	2.760	0.051	0.034	0.035	0.053		Set Trigger
4	2.701	0.051	0.033	0.035	0.053		Set Trigger
5	2.545	0.052	0.033	0.035	0.053		Set Trigger

Aug 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.222	0.053	0.033	0.034	0.090		Set Trigger
2	4.210	0.053	0.032	0.033	0.088		Set Trigger
3	4.209	0.053	0.032	0.033	0.089		Set Trigger
4	4.194	0.053	0.032	0.033	0.089		Set Trigger
5	4.220	0.052	0.032	0.033	0.088		Set Trigger

Avg 4.21