

G679 4813

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



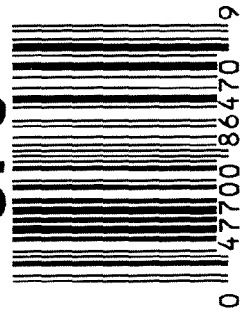
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794813

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794813

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-11-08	SPD
430	ASSEMBLE TO STOCK		11-11-08	SP
440	PROOF		11-11-08	SPD
460	CHECK HEADSPACE		11-11-08	SPD
470	DIS-ASSEMBLE ACTION		11-11-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-12-08	Rsu
475	DRILL AND TAP SIGHT HOLES		11-12-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11-17-08	SP
490	MAGNAFLUX BOLT		11-17-08	MR
500	ROLLMARK CALIBER		11-17-08	TR
520	GOFF BLAST BBL / REC		11-18-08	TL
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-20-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-13-09	Rsu
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

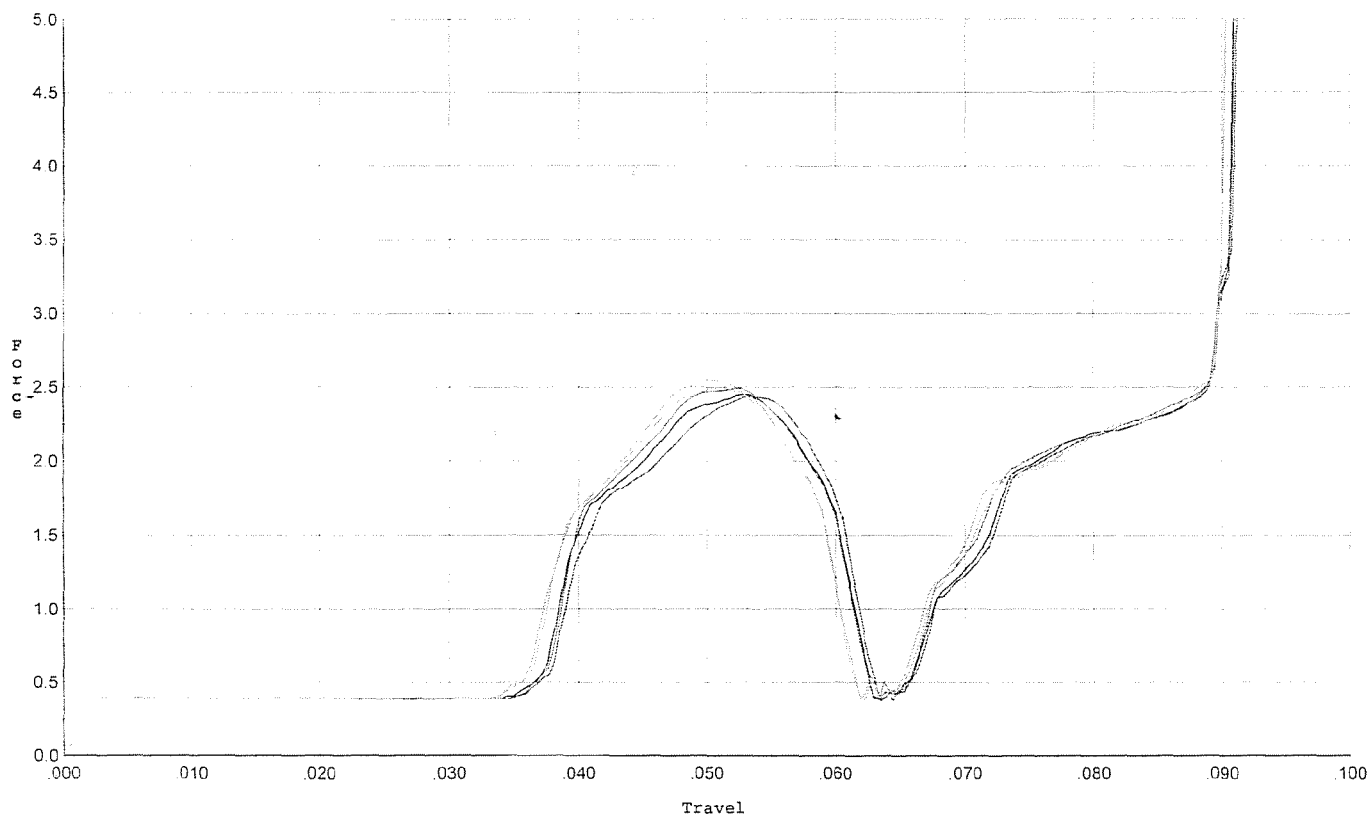
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-20-09	LJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-20-09	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	1-20-09	LJ
	J) ASSEMBLE STOCK		1-13-09	RBN
	K) ASSEMBLE SWIVEL STUDS		1-20-09	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-19-09	TK
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-19-09	NW
670	FINAL INSPECTION A) HEADSPACE		1-20-09	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.61</u> <u>2.64</u> <u>2.63</u> <u>2.61</u>	1-20-09	LJ
	C) FUNCTION		1-20-09	LJ
690	PACK		1-22-09	RBN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



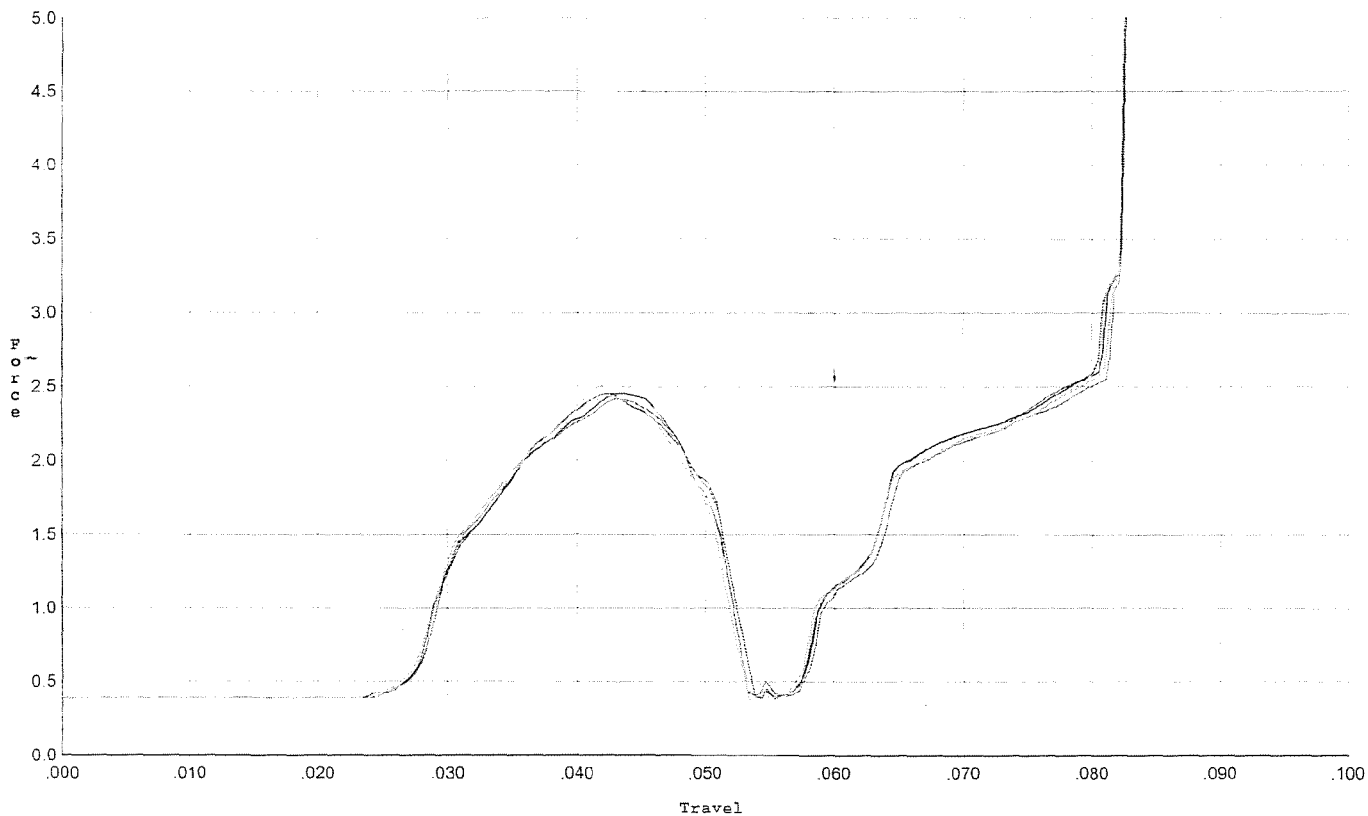
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.061	0.038	0.037	0.060		Set Trigger
2	2.449	0.060	0.038	0.037	0.060		Set Trigger
3	2.493	0.060	0.038	0.037	0.061		Set Trigger
4	2.497	0.059	0.037	0.037	0.060		Set Trigger
5	2.547	0.059	0.036	0.037	0.061		Set Trigger

A-2-48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



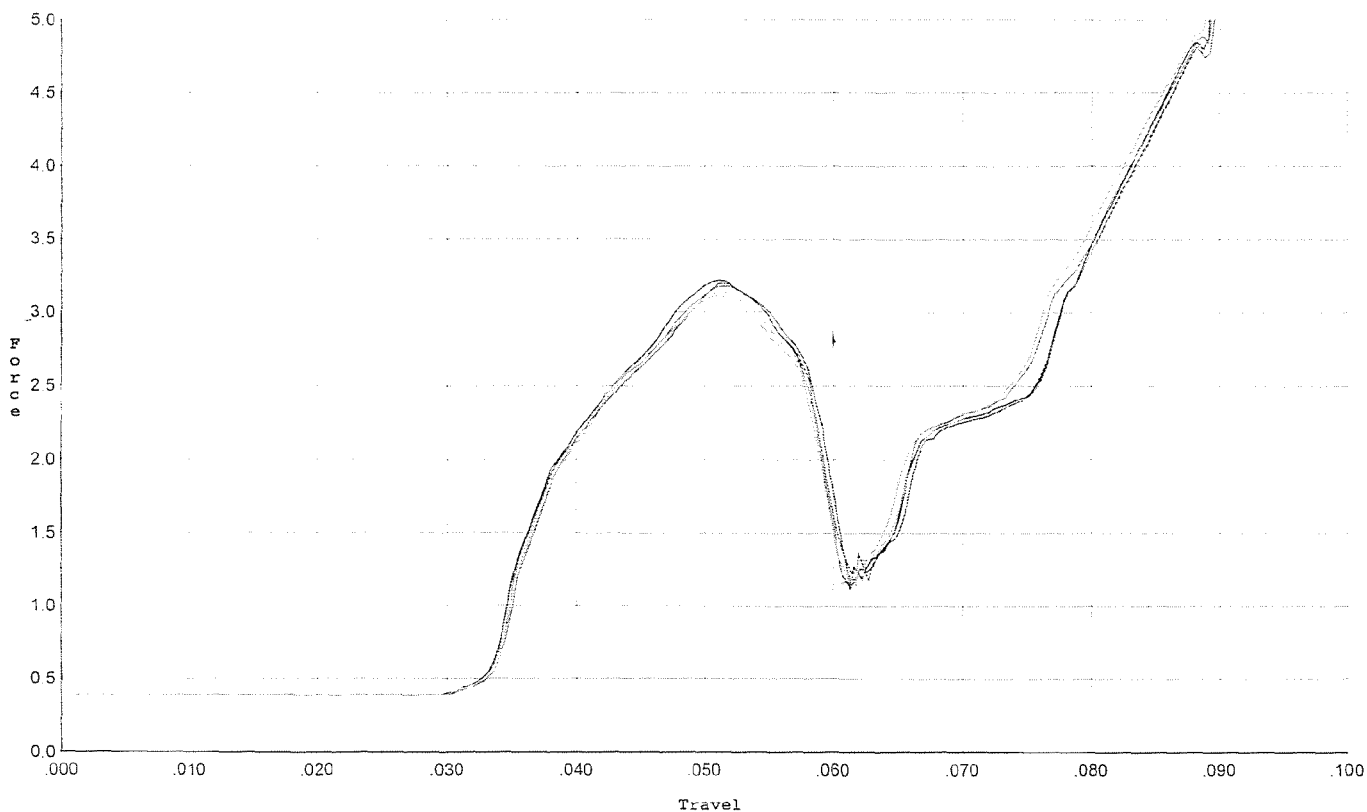
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.051	0.028	0.036	0.056		Set Trigger
2	2.452	0.051	0.028	0.036	0.056		Set Trigger
3	2.419	0.051	0.028	0.036	0.056		Set Trigger
4	2.531	0.051	0.028	0.036	0.056		Set Trigger
5	2.431	0.051	0.028	0.036	0.056		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



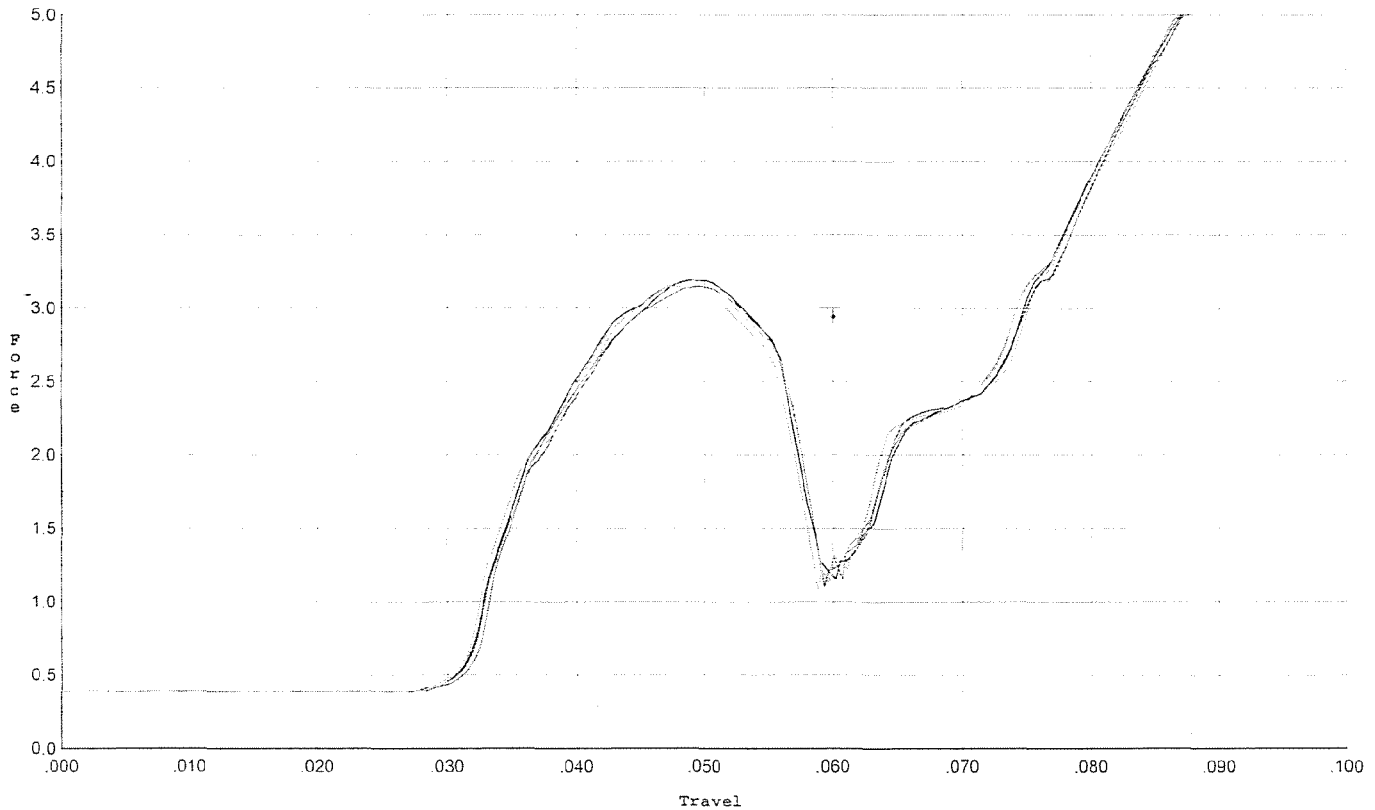
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.196	0.059	0.034	0.035	0.076		Set Trigger
2	3.219	0.058	0.034	0.035	0.076		Set Trigger
3	3.176	0.058	0.034	0.035	0.074		Set Trigger
4	3.139	0.058	0.034	0.035	0.074		Set Trigger
5	3.112	0.059	0.034	0.035	0.075		Set Trigger

A-3-16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



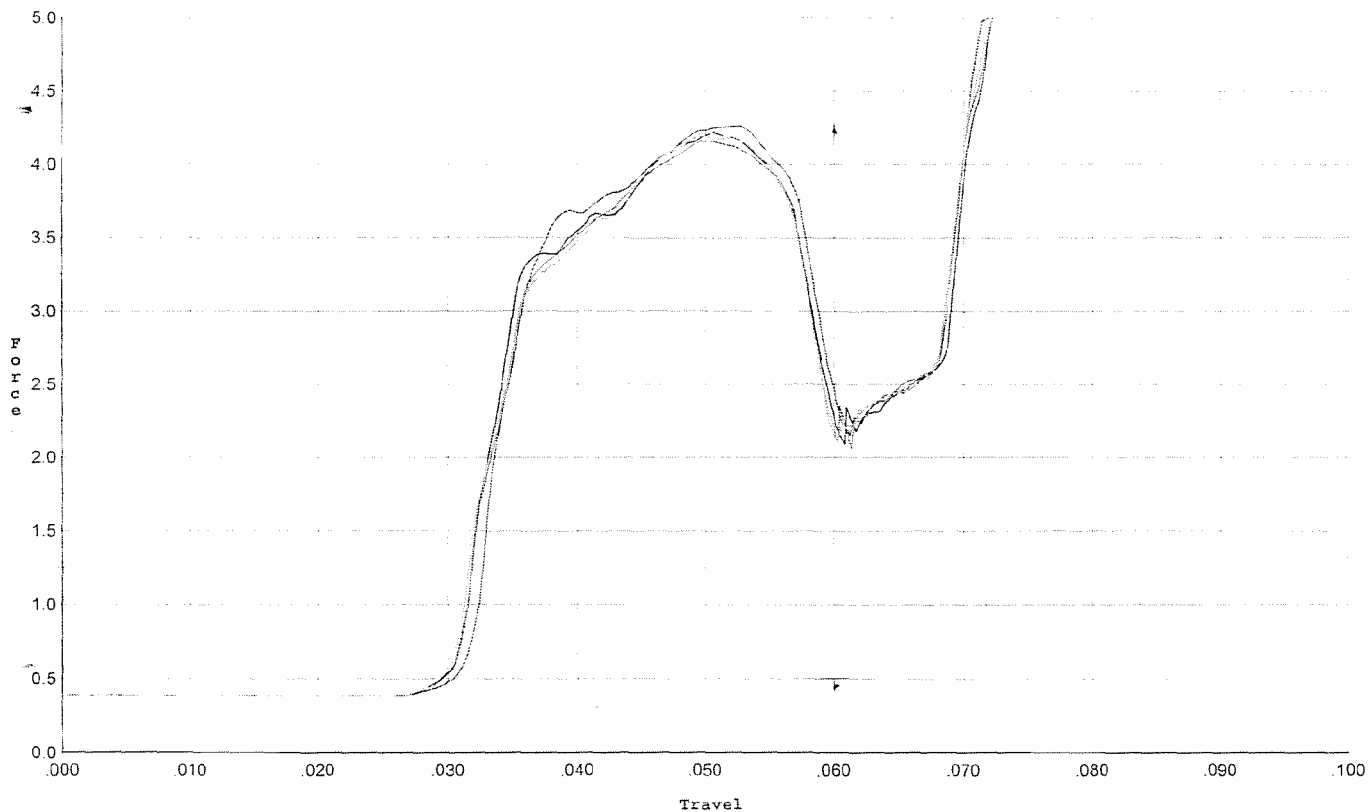
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.193	0.057	0.032	0.034	0.076		Set Trigger
2	3.189	0.056	0.032	0.035	0.075		Set Trigger
3	3.144	0.057	0.032	0.034	0.076		Set Trigger
4	3.191	0.057	0.032	0.034	0.076		Set Trigger
5	3.145	0.057	0.031	0.034	0.076		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



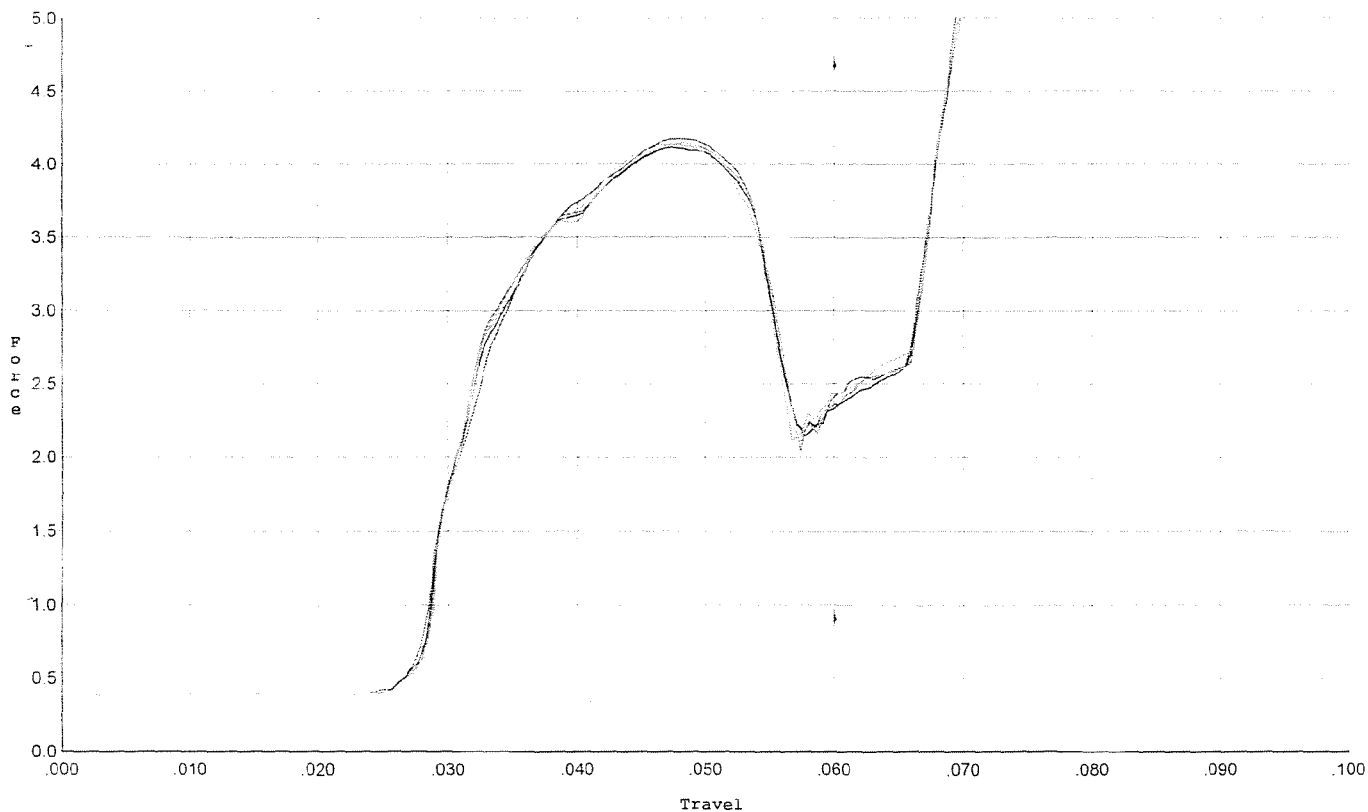
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.057	0.031	0.019	0.106		Set Trigger
2	4.218	0.057	0.031	0.019	0.105		Set Trigger
3	4.158	0.057	0.031	0.019	0.104		Set Trigger
4	4.192	0.057	0.031	0.019	0.105		Set Trigger
5	4.214	0.057	0.031	0.020	0.104		Set Trigger

A.4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



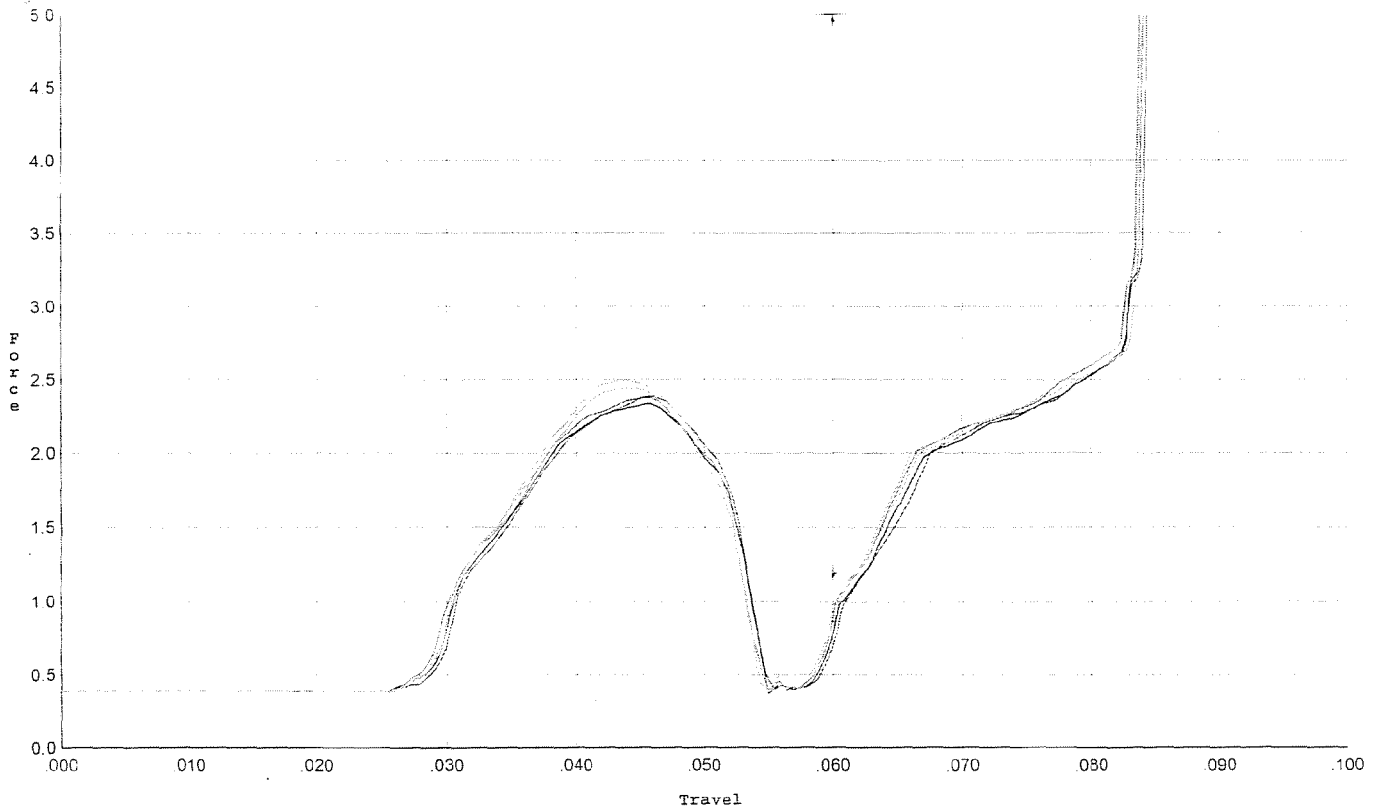
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.054	0.027	0.020	0.100		Set Trigger
2	4.115	0.054	0.028	0.020	0.100		Set Trigger
3	4.147	0.055	0.028	0.020	0.103		Set Trigger
4	4.147	0.055	0.028	0.020	0.103		Set Trigger
5	4.140	0.054	0.028	0.020	0.100		Set Trigger

A. 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 12/17/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



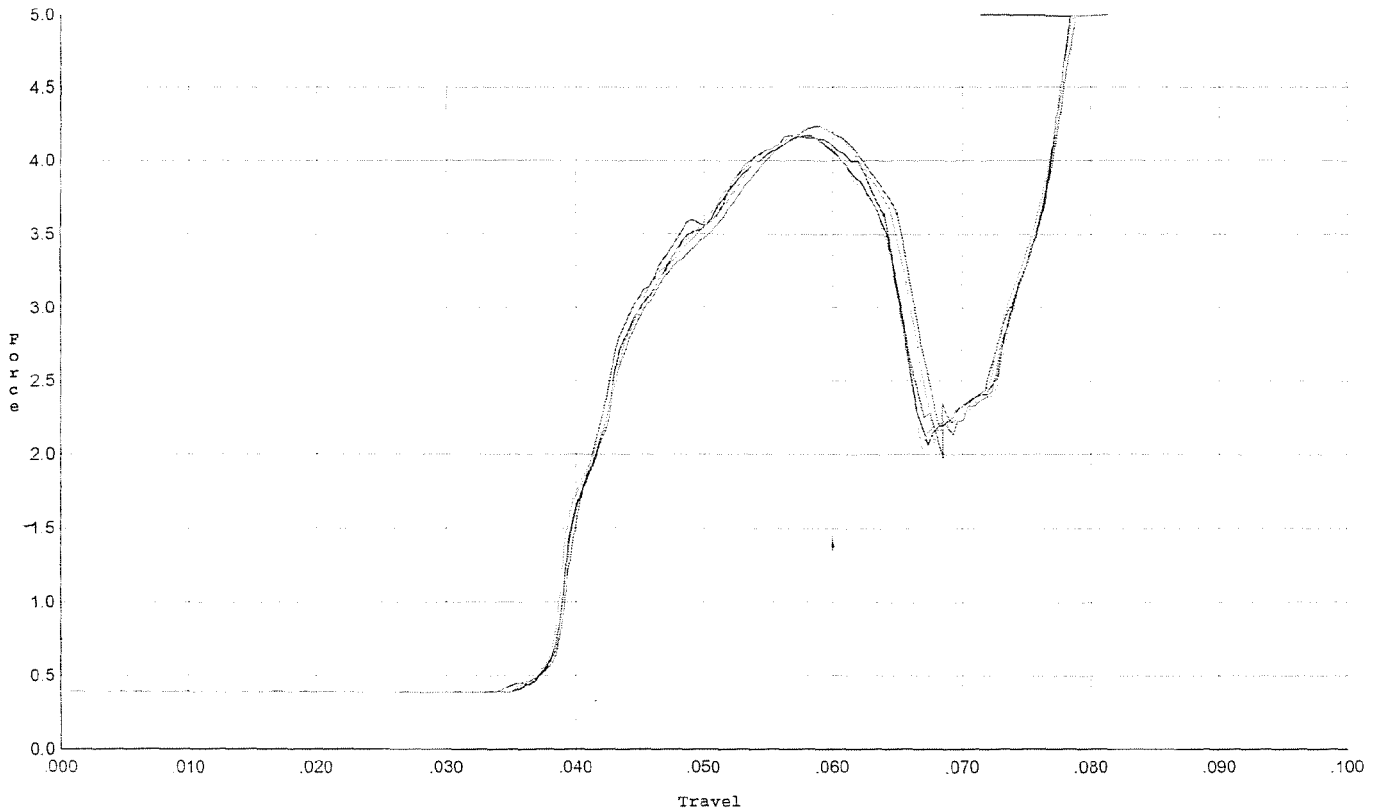
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.383	0.053	0.030	0.036	0.055		Set Trigger
2	2.331	0.053	0.030	0.036	0.055		Set Trigger
3	2.377	0.052	0.029	0.036	0.055		Set Trigger
4	2.495	0.052	0.029	0.037	0.056		Set Trigger
5	2.442	0.052	0.029	0.036	0.055		Set Trigger

A. 2.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 12/17/2008

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.064	0.038	0.020	0.104		Set Trigger
2	4.170	0.064	0.038	0.019	0.103		Set Trigger
3	4.226	0.065	0.039	0.019	0.106		Set Trigger
4	4.188	0.064	0.038	0.019	0.104		Set Trigger
5	4.236	0.066	0.038	0.018	0.108		Set Trigger

A-4-19