

66794814

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

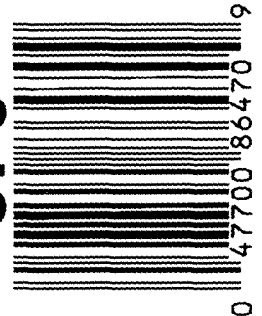
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794814

UPC



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M240007580

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6794814

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-5-08	Rgn
475	DRILL AND TAP SIGHT HOLES	DATE	11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	11/6/08	SP
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	Rgn
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

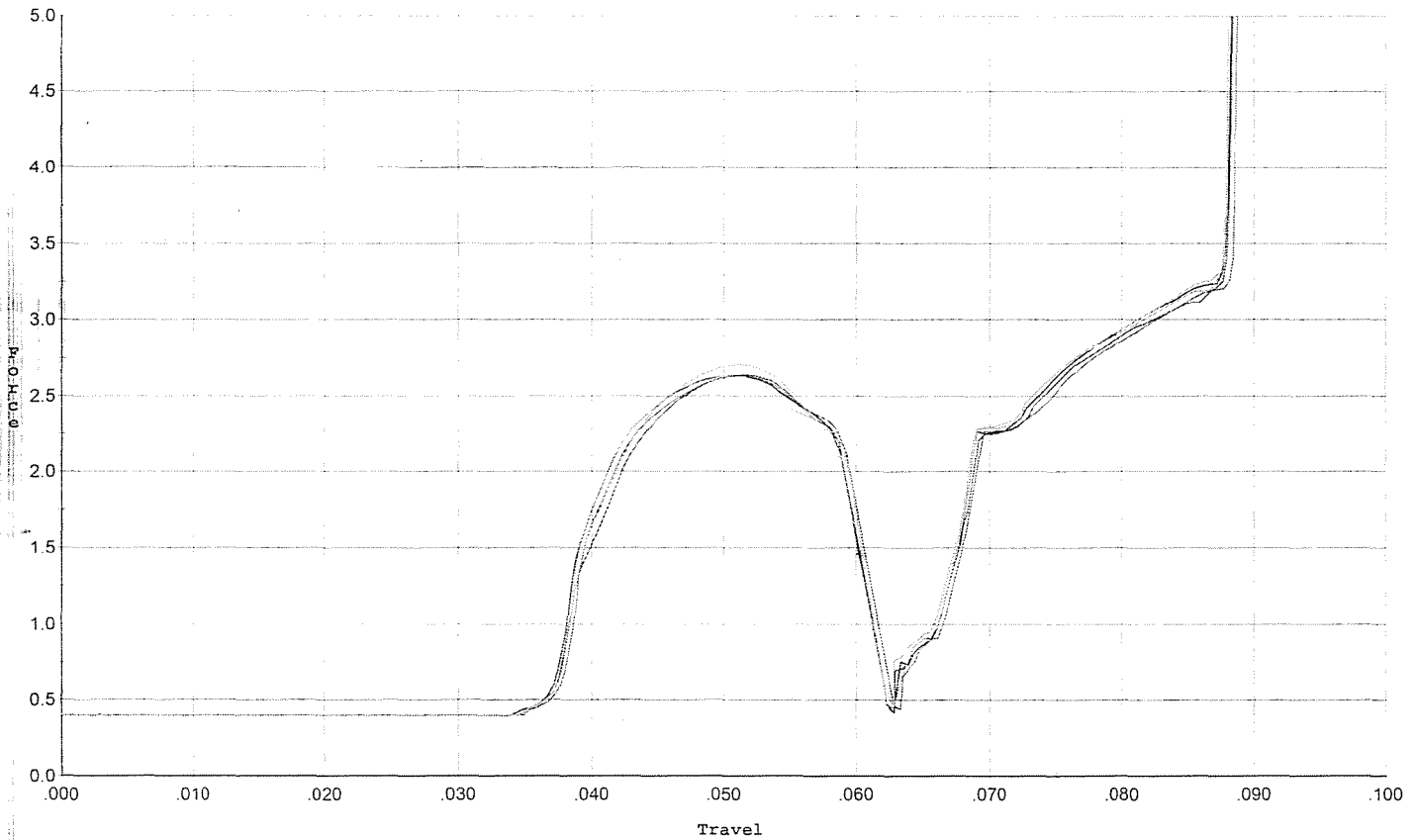
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.9</u> <u>4.9</u> <u>4.9</u>	1-26-09	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>7.0</u> <u>7.0</u> <u>7.0</u>	1-26-09	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	1-26-09	R.N.
	J) ASSEMBLE STOCK		1-19-09	R.N.
	K) ASSEMBLE SWIVEL STUDS		1-26-09	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	1-23-09	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-23-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-26-09	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.54</u> <u>2.42</u> <u>2.32</u> <u>2.31</u>	1-26-09	R.N.
	C) FUNCTION		1-26-09	R.N.
690	PACK		1/27/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



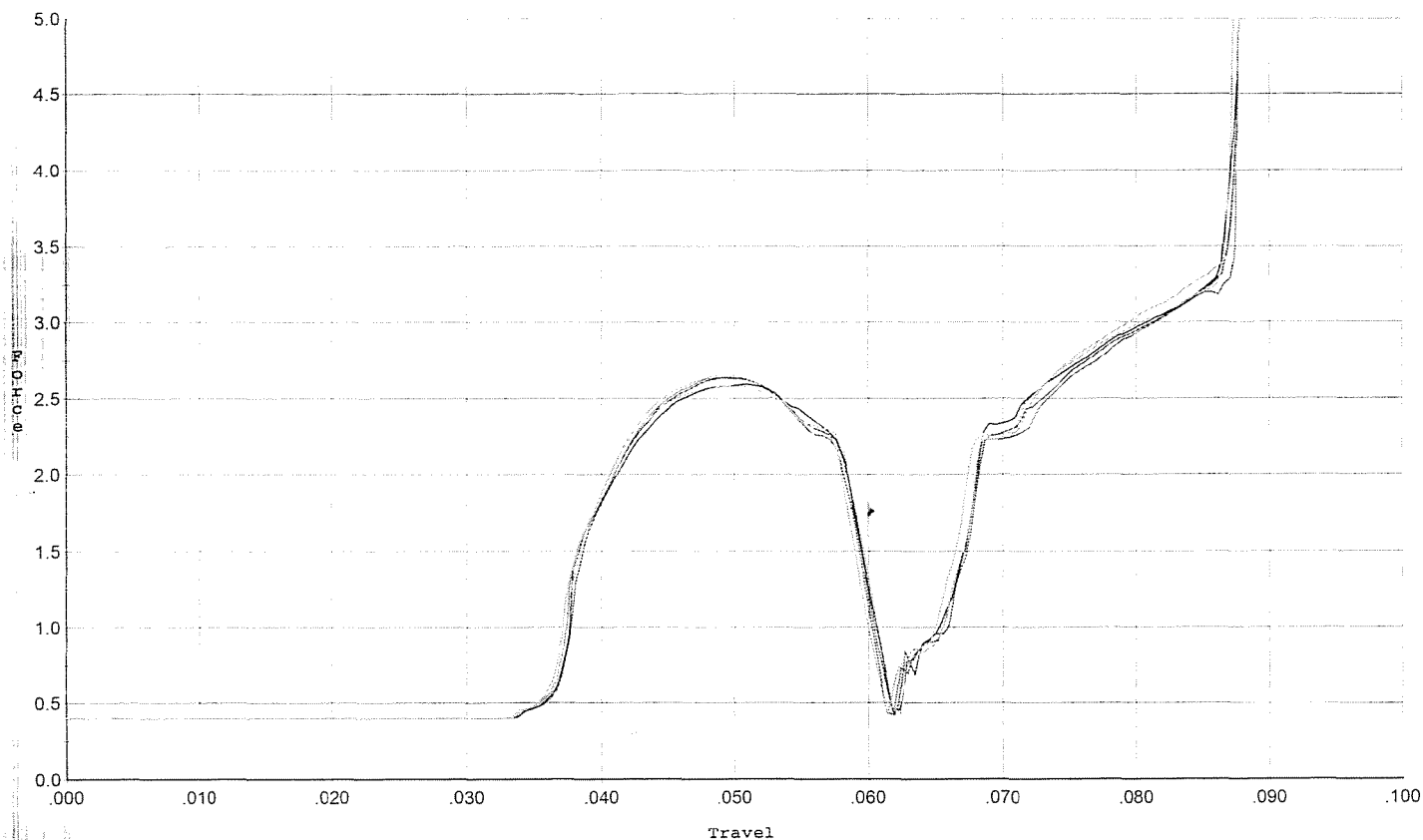
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.060	0.038	0.035	0.065		Set Trigger
2	2.633	0.060	0.037	0.035	0.066		Set Trigger
3	2.631	0.059	0.038	0.035	0.065		Set Trigger
4	2.705	0.059	0.038	0.035	0.065		Set Trigger
5	2.632	0.059	0.038	0.035	0.064		Set Trigger

AUG 264

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



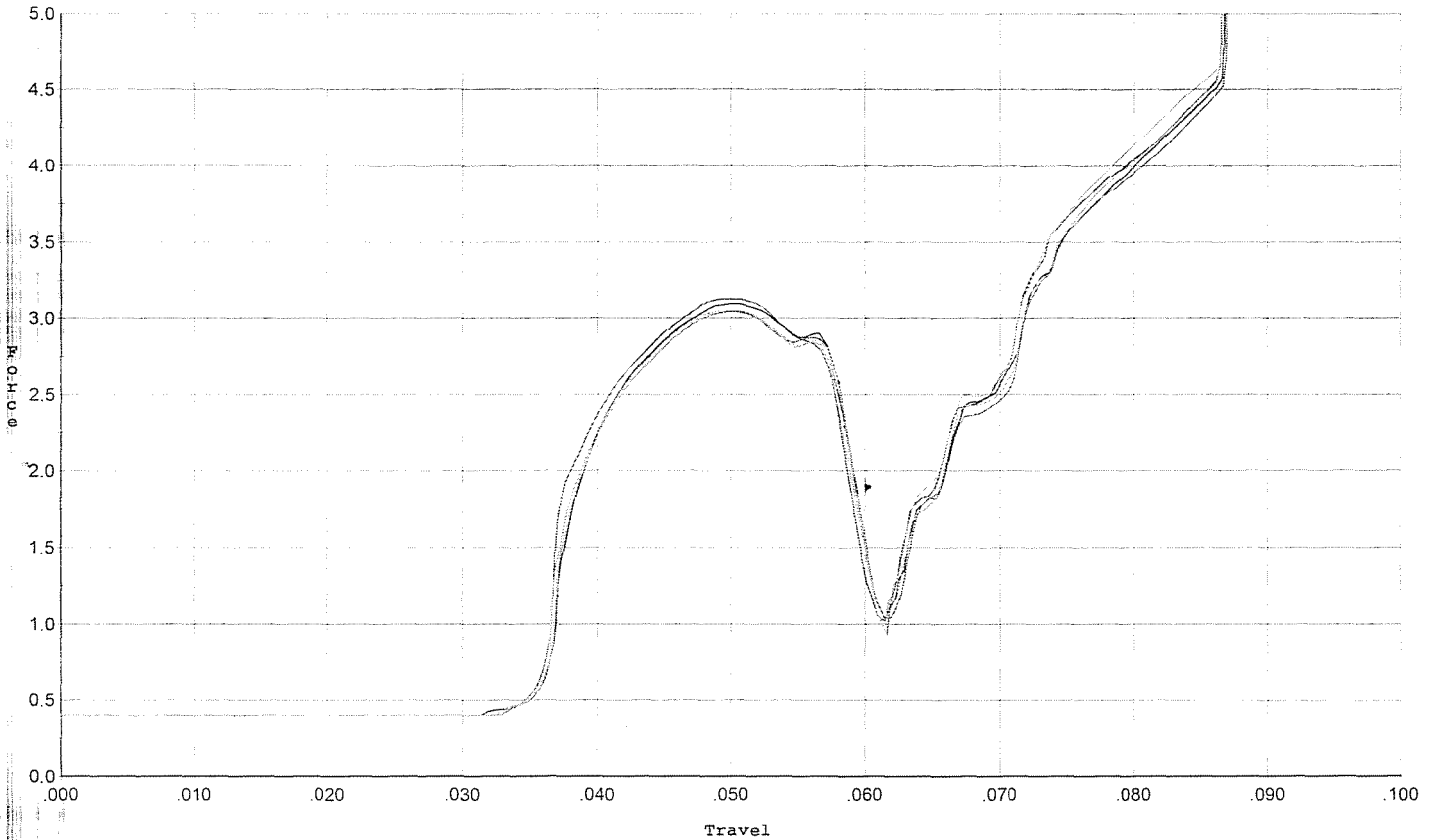
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.633	0.058	0.037	0.035	0.064		Set Trigger
2	2.591	0.058	0.037	0.035	0.064		Set Trigger
3	2.639	0.059	0.037	0.035	0.065		Set Trigger
4	2.651	0.058	0.036	0.035	0.064		Set Trigger
5	2.578	0.060	0.037	0.035	0.066		Set Trigger

Aug 26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



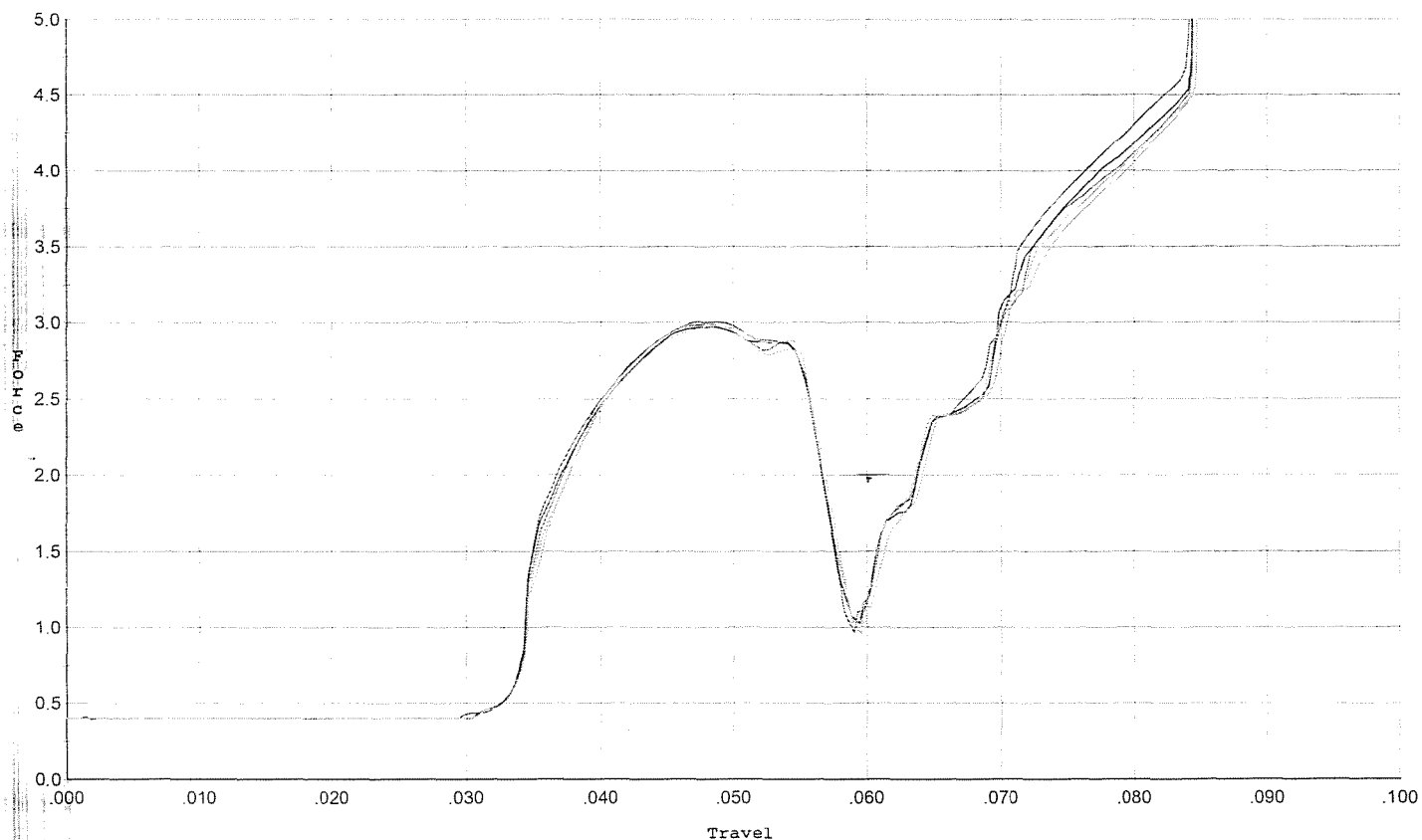
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.130	0.058	0.036	0.034	0.074		Set Trigger
2	3.094	0.059	0.036	0.034	0.074		Set Trigger
3	3.044	0.058	0.036	0.034	0.073		Set Trigger
4	3.054	0.058	0.036	0.034	0.073		Set Trigger
5	3.059	0.057	0.036	0.034	0.072		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



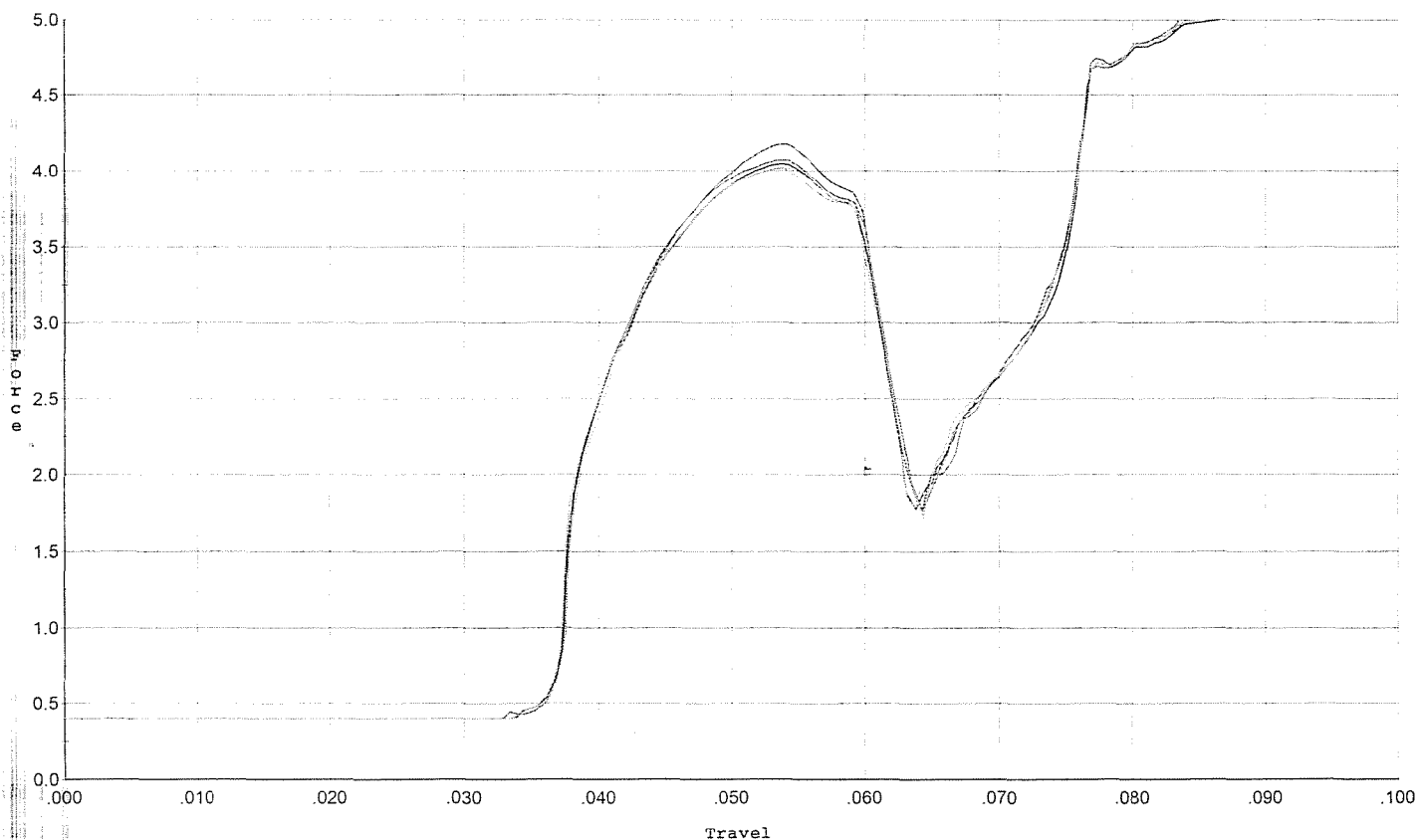
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.003	0.055	0.034	0.034	0.071		Set Trigger
2	2.971	0.056	0.034	0.034	0.070		Set Trigger
3	2.988	0.056	0.034	0.034	0.070		Set Trigger
4	2.994	0.055	0.034	0.034	0.070		Set Trigger
5	2.973	0.057	0.034	0.034	0.072		Set Trigger

Aug 298

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



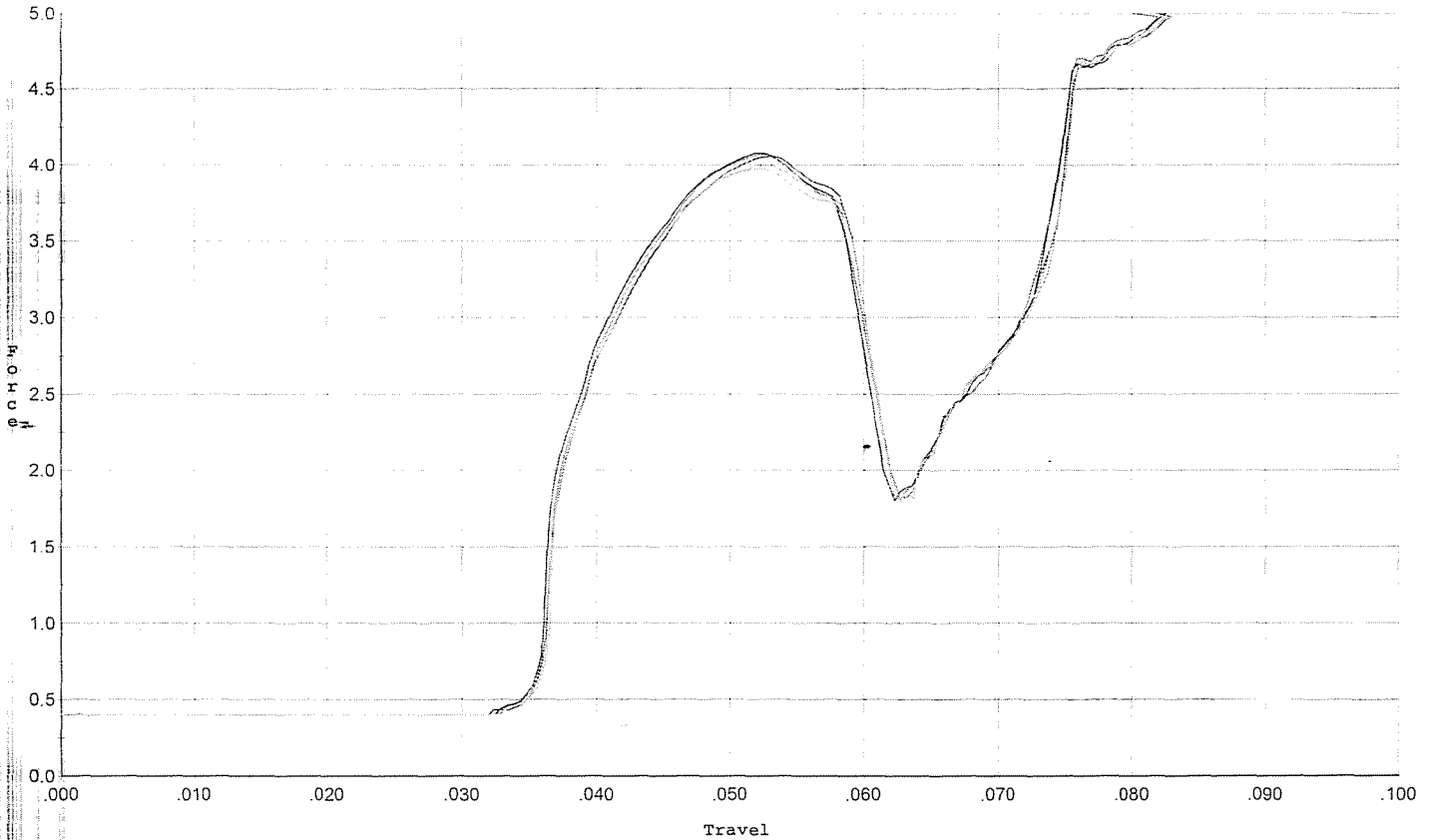
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.060	0.037	0.032	0.097		Set Trigger
2	4.046	0.060	0.037	0.032	0.096		Set Trigger
3	4.072	0.060	0.037	0.032	0.096		Set Trigger
4	4.020	0.060	0.037	0.032	0.095		Set Trigger
5	4.013	0.061	0.037	0.032	0.097		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



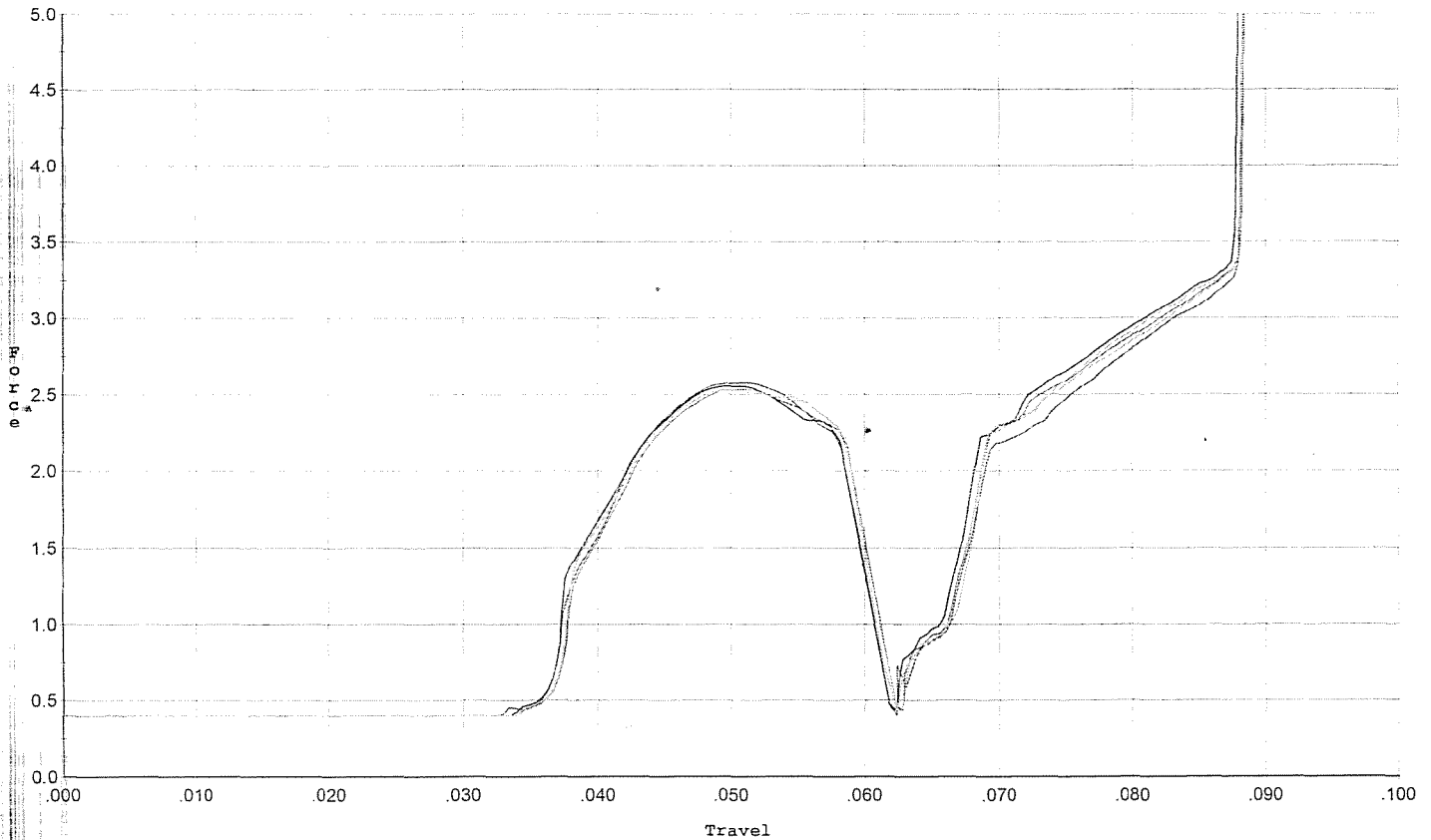
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.059	0.035	0.032	0.095		Set Trigger
2	4.077	0.059	0.035	0.032	0.095		Set Trigger
3	4.070	0.060	0.036	0.032	0.097		Set Trigger
4	3.974	0.060	0.036	0.032	0.096		Set Trigger
5	3.998	0.059	0.036	0.032	0.095		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



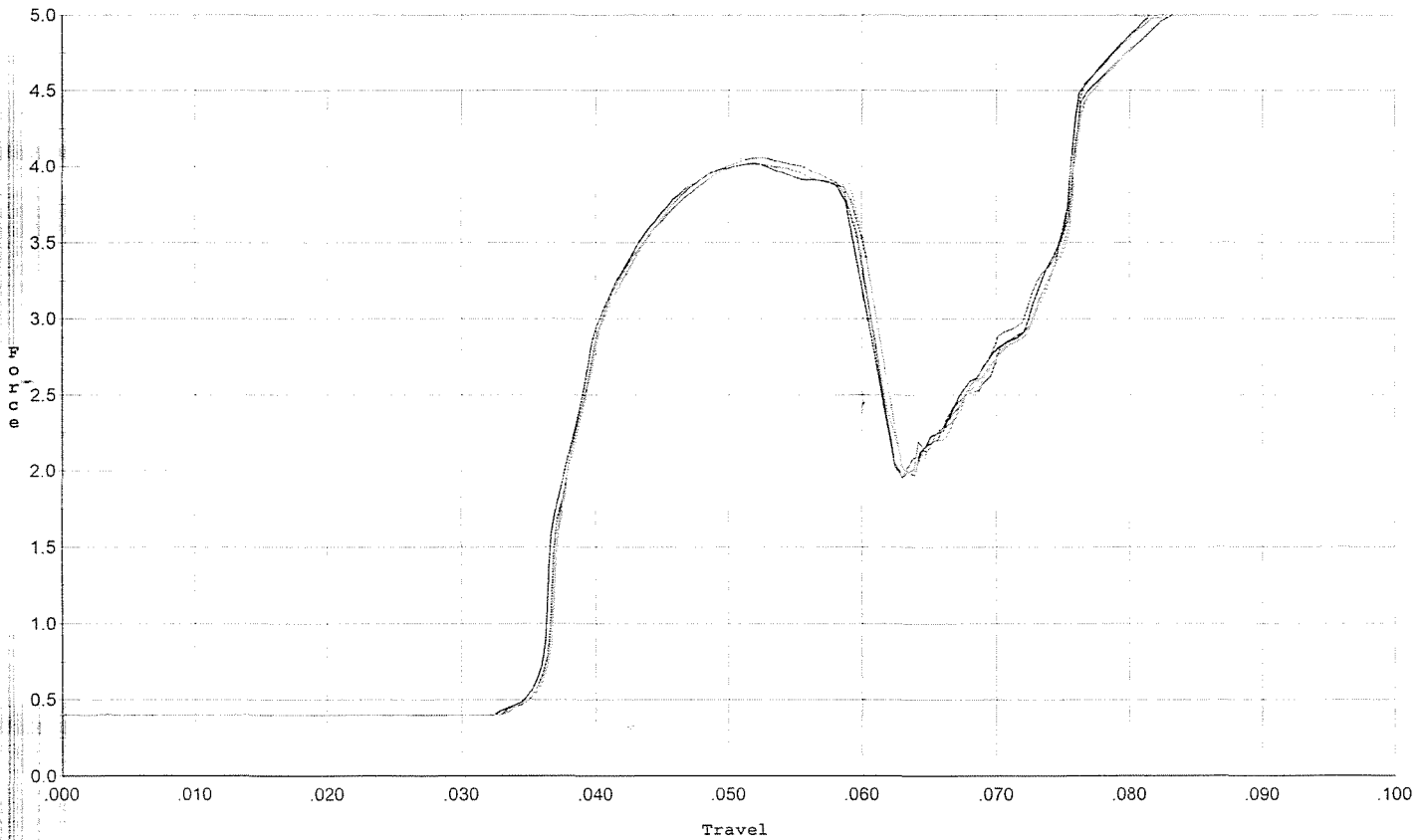
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.578	0.060	0.036	0.035	0.064		Set Trigger
2	2.555	0.060	0.037	0.035	0.064		Set Trigger
3	2.532	0.059	0.037	0.035	0.062		Set Trigger
4	2.523	0.059	0.037	0.035	0.063		Set Trigger
5	2.531	0.060	0.037	0.035	0.065		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.057	0.060	0.036	0.032	0.098		Set Trigger
2	4.013	0.060	0.036	0.032	0.100		Set Trigger
3	4.023	0.060	0.036	0.031	0.100		Set Trigger
4	4.050	0.060	0.036	0.032	0.100		Set Trigger
5	4.059	0.059	0.036	0.032	0.098		Set Trigger

Avg 4.04