

66794815

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



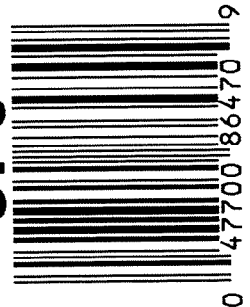
owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6
G6794815	

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794815

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SP
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SP
460	CHECK HEADSPACE		11-4-08	SP
470	DIS-ASSEMBLE ACTION		11-4-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	11-5-08	BSN
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11/6/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/6/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		1-21-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-21-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-21-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-19-09	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

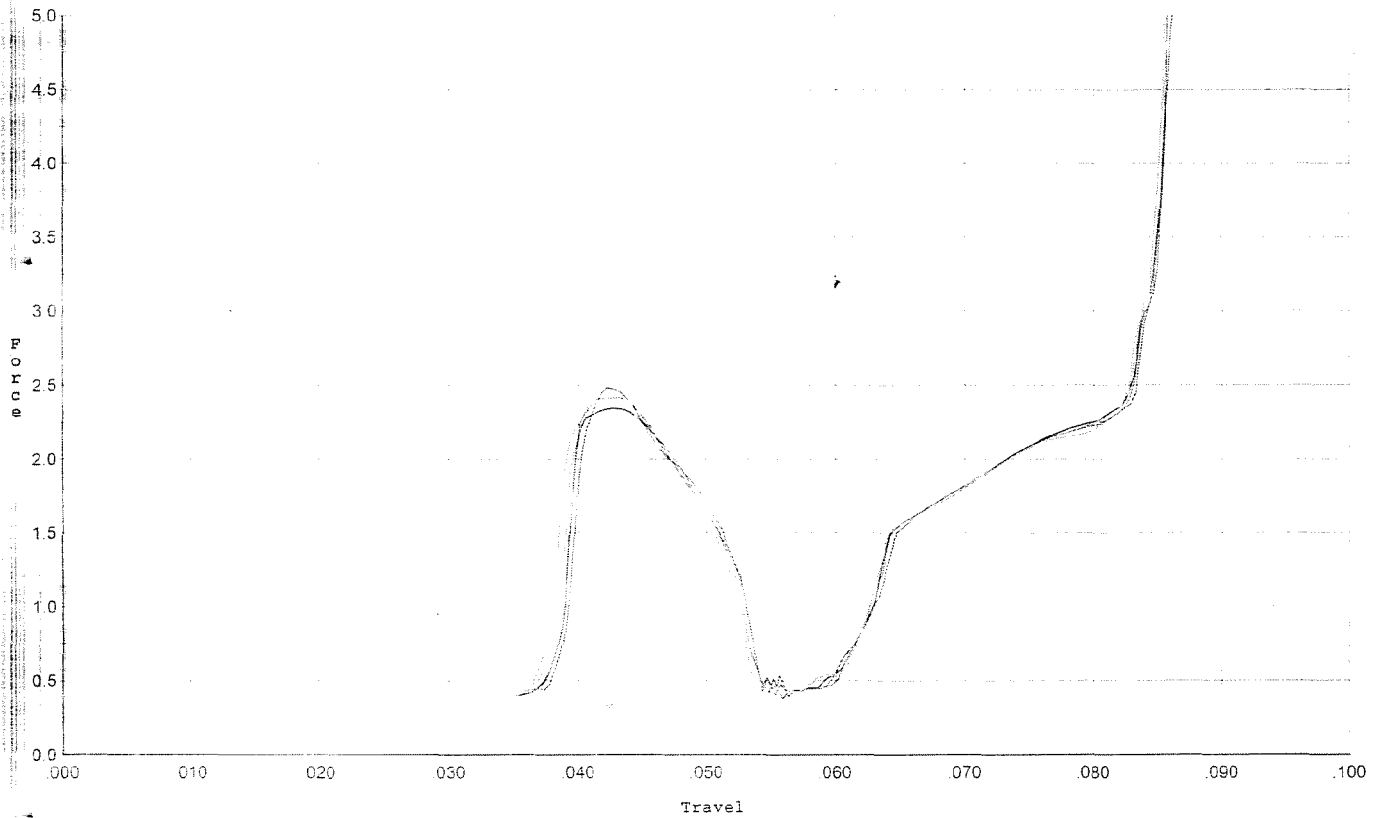
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	1-26-09	LW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	1-26-09	LW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	1-26-09	LW
	J) ASSEMBLE STOCK		1-19-09	Em
	K) ASSEMBLE SWIVEL STUDS		1-26-09	LW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-23-09	LW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-23-09	SP
670	FINAL INSPECTION A) HEADSPACE		1-26-09	LW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u> <u>266</u> <u>266</u> <u>257</u> <u>261</u>	1-24-09	Em
	C) FUNCTION		1-26-09	LW
690	PACK		1/29/09	Em

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



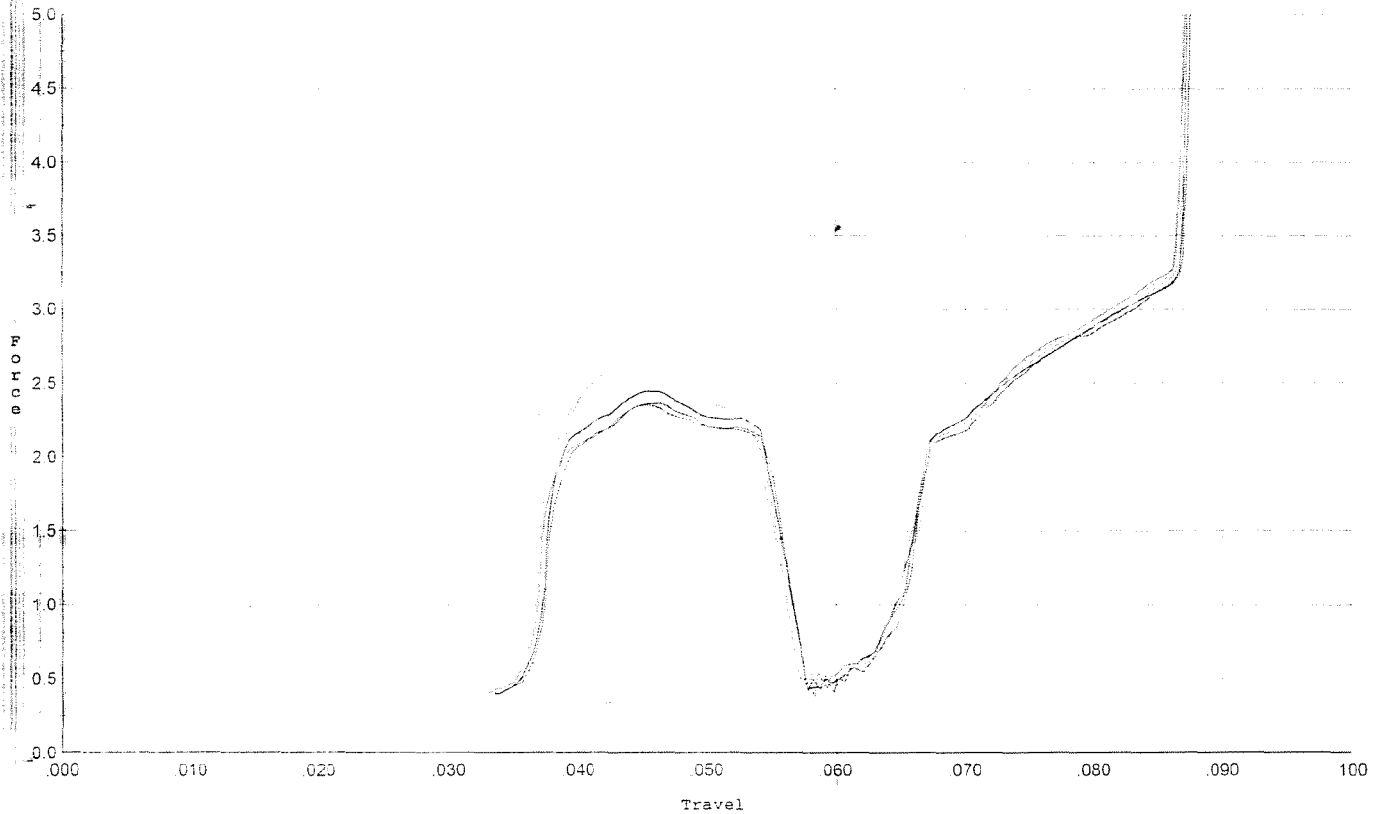
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.483	0.053	0.038	0.040	0.043		Set Trigger
2	2.342	0.052	0.038	0.039	0.042		Set Trigger
3	2.414	0.053	0.038	0.039	0.043		Set Trigger
4	2.428	0.052	0.037	0.039	0.043		Set Trigger
5	2.388	0.052	0.037	0.039	0.044		Set Trigger

A-2.41

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lb



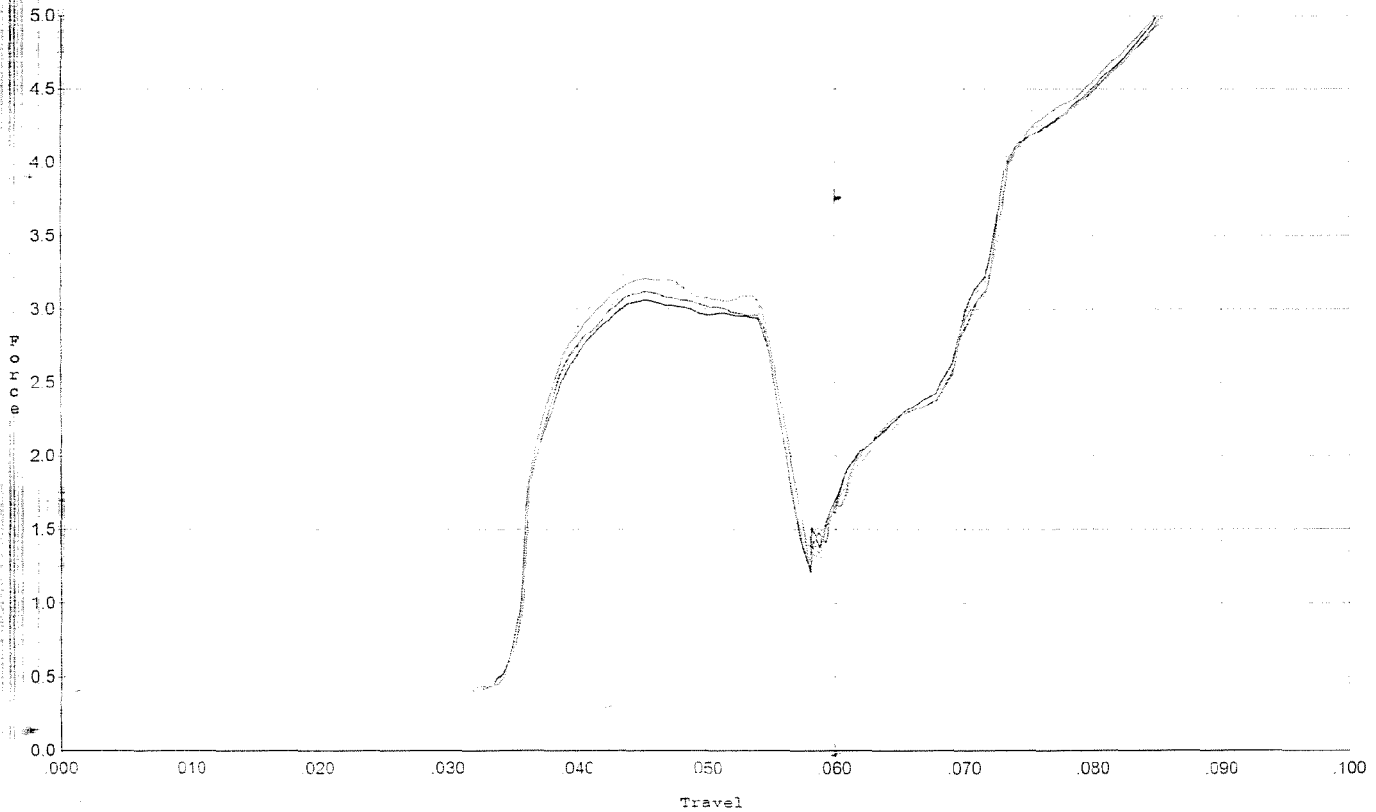
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.363	0.055	0.036	0.037	0.054		Set Trigger
2	2.444	0.056	0.036	0.037	0.056		Set Trigger
3	2.350	0.055	0.036	0.037	0.054		Set Trigger
4	2.722	0.054	0.036	0.037	0.058		Set Trigger
5	2.672	0.055	0.036	0.037	0.058		Set Trigger

17-251

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lb ini +/- .75 lb



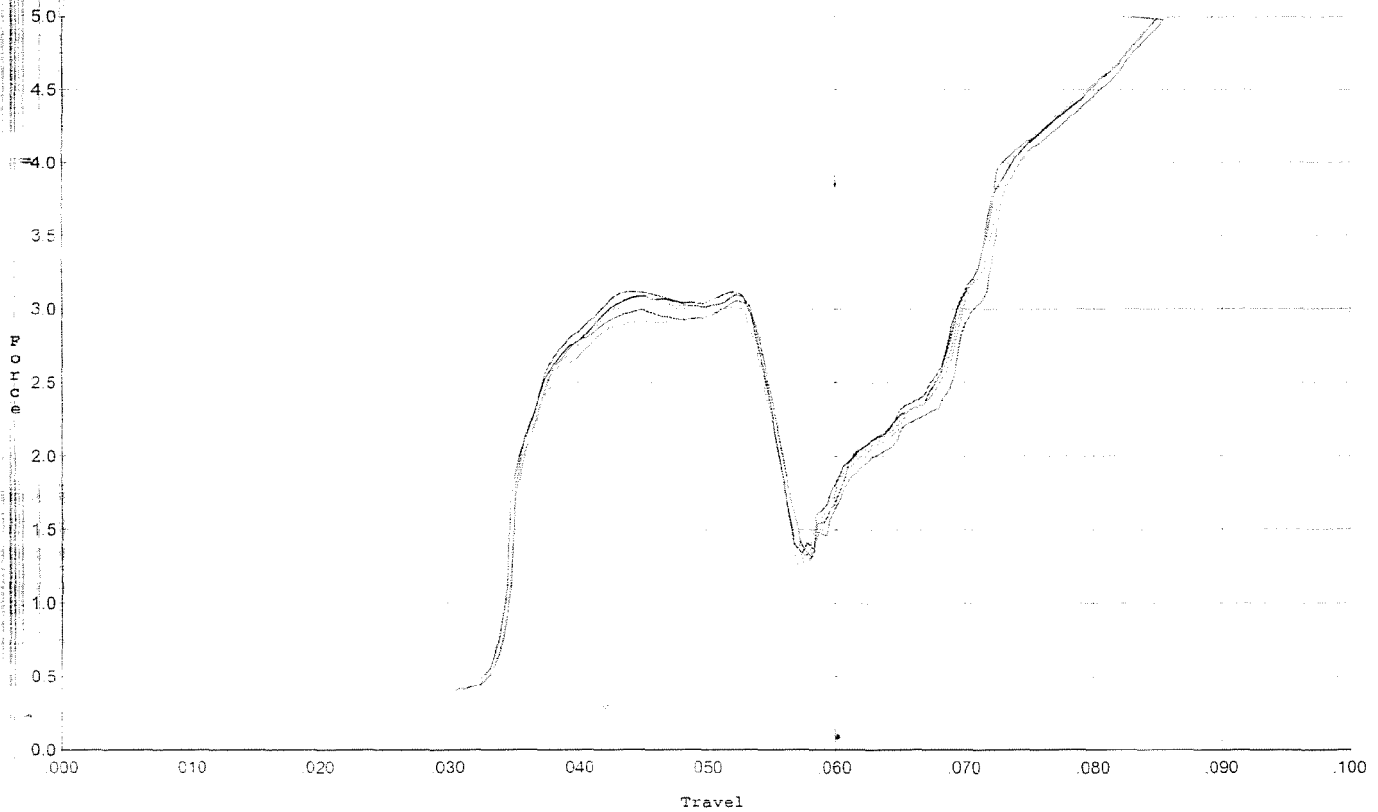
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.118	0.055	0.035	0.036	0.070		Set Trigger
2	3.061	0.055	0.035	0.036	0.069		Set Trigger
3	3.207	0.056	0.035	0.035	0.074		Set Trigger
4	3.126	0.055	0.035	0.036	0.070		Set Trigger
5	3.292	0.054	0.035	0.036	0.071		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lb after 20 cycles+/- .75 lb



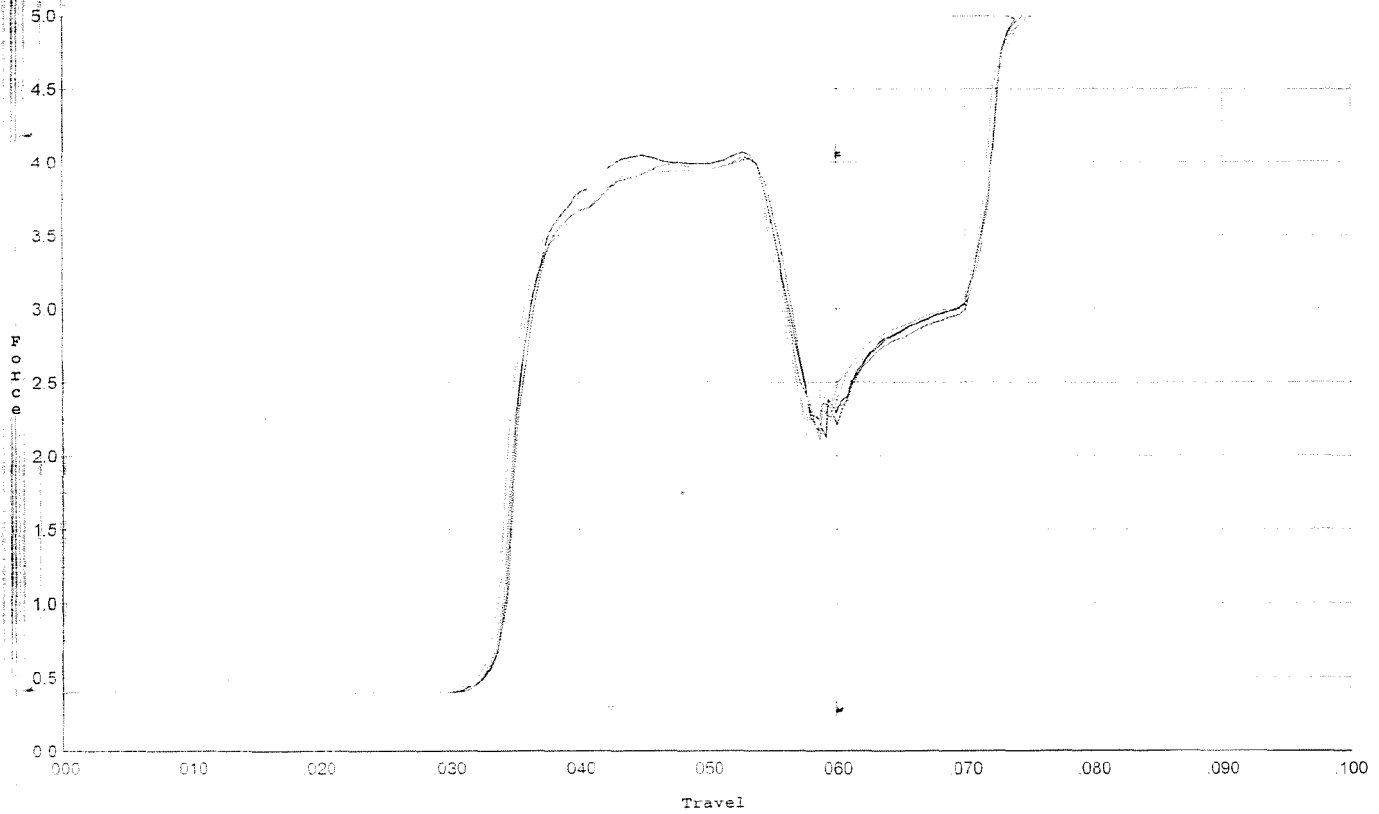
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.054	0.034	0.035	0.072		Set Trigger
2	3.117	0.055	0.034	0.035	0.072		Set Trigger
3	3.055	0.054	0.034	0.035	0.070		Set Trigger
4	3.116	0.056	0.034	0.035	0.073		Set Trigger
5	3.015	0.055	0.033	0.035	0.070		Set Trigger

A 3.08

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



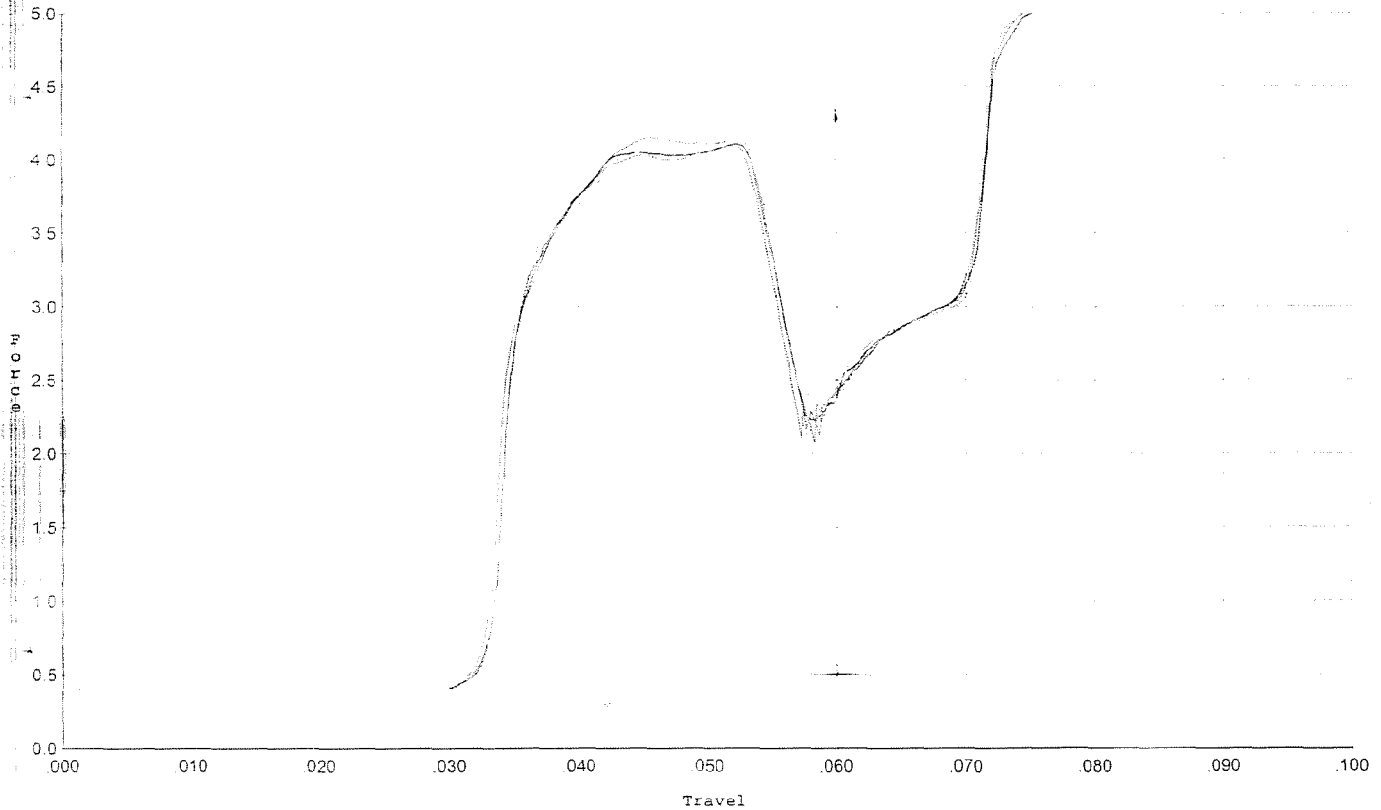
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.021	0.056	0.034	0.034	0.094		Set Trigger
2	4.072	0.055	0.033	0.034	0.093		Set Trigger
3	4.039	0.055	0.033	0.034	0.092		Set Trigger
4	4.005	0.055	0.033	0.033	0.093		Set Trigger
5	4.035	0.054	0.033	0.034	0.092		Set Trigger

A-4.03

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



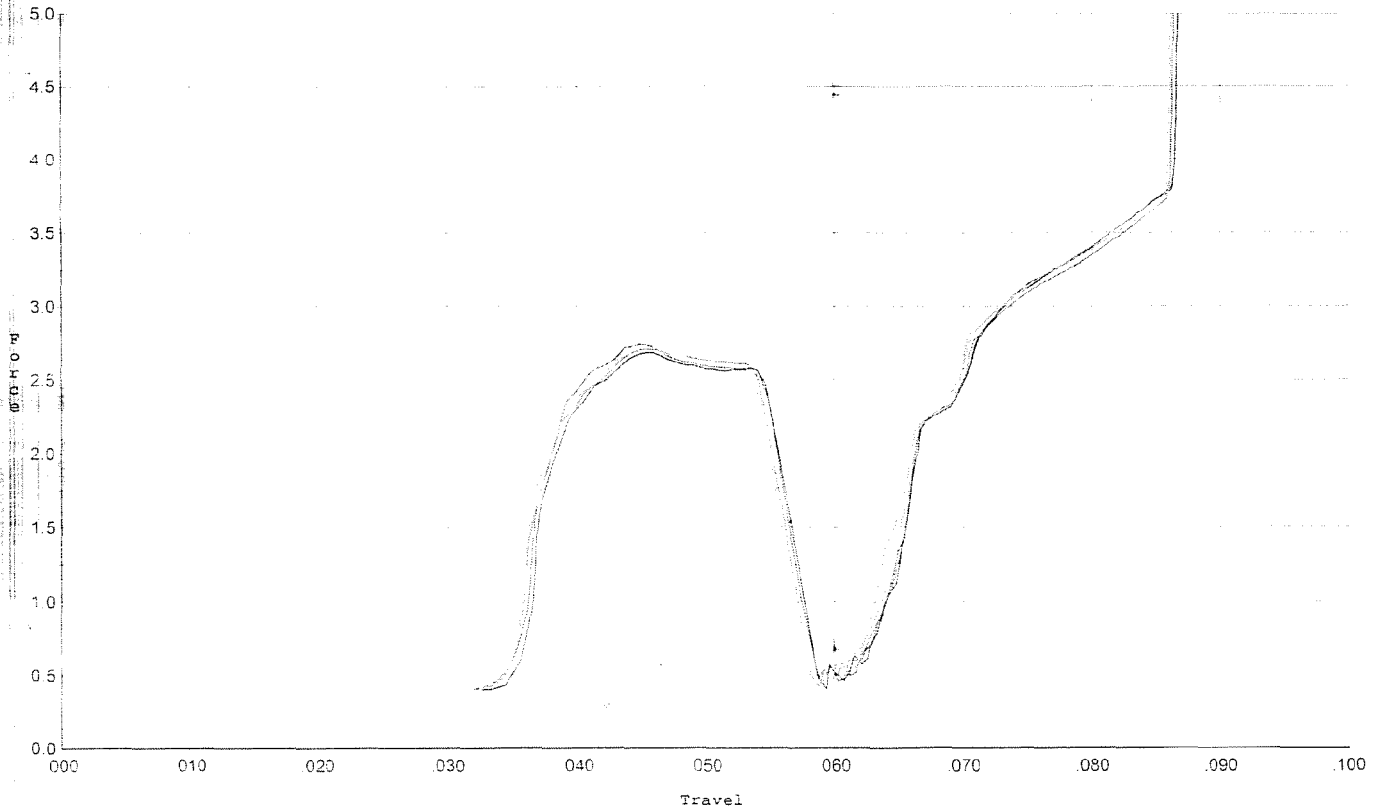
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.054	0.033	0.034	0.094		Set Trigger
2	4.105	0.055	0.033	0.034	0.093		Set Trigger
3	4.092	0.055	0.032	0.033	0.095		Set Trigger
4	4.084	0.055	0.032	0.033	0.094		Set Trigger
5	4.137	0.055	0.033	0.034	0.093		Set Trigger

A-4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/16/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



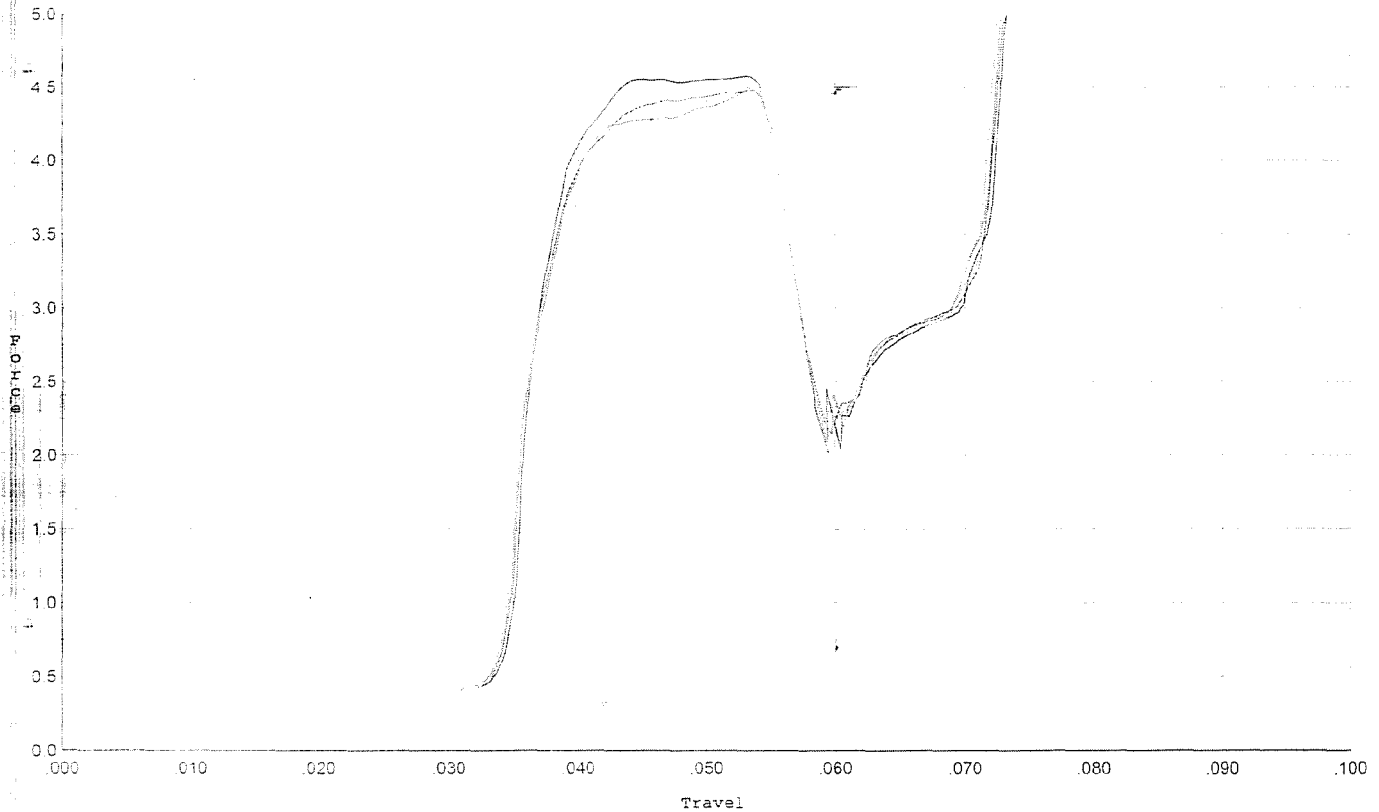
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.739	0.055	0.035	0.036	0.062		Set Trigger
2	2.684	0.057	0.035	0.036	0.063		Set Trigger
3	2.709	0.054	0.035	0.036	0.061		Set Trigger
4	2.695	0.055	0.035	0.036	0.061		Set Trigger
5	2.774	0.056	0.035	0.036	0.064		Set Trigger

A-2-72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/16/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.478	0.055	0.034	0.029	0.099		Set Trigger
2	4.576	0.055	0.034	0.030	0.101		Set Trigger
3	4.481	0.055	0.034	0.030	0.098		Set Trigger
4	4.499	0.055	0.034	0.030	0.099		Set Trigger
5	4.492	0.055	0.034	0.030	0.098		Set Trigger

A-4.50