

G679 4816

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

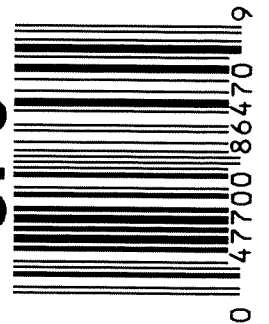


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794816

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794816

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RGR
475	DRILL AND TAP SIGHT HOLES		11-05-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX 2008 OPERATOR 	11/6/08	
490	MAGNAFLUX BOLT		11-6-08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11-7-08	TL
542	APPLY COATINGS (BARREL ACTION)		11-20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-29-09	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

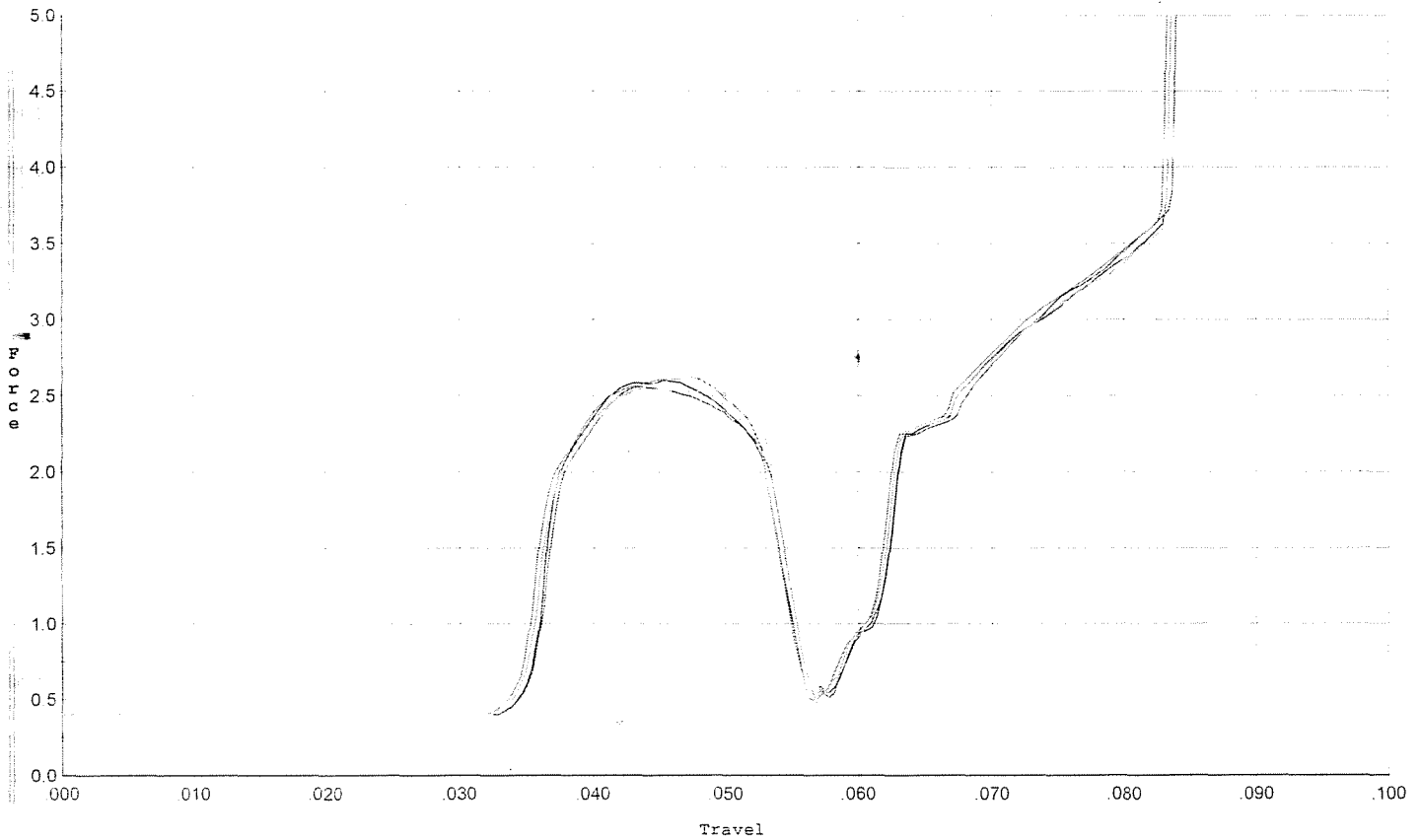
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4</u>	<u>4</u>	<u>4</u>	1-21	WV		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3</u>	<u>3</u>	<u>3</u>	1-21	WV		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.053</u>	<u>.023</u>	1-21	WV		
	J) ASSEMBLE STOCK					1-19-09	RT		
	K) ASSEMBLE SWIVEL STUDS					1-21	WV		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		1-20-09	TC		
			PASS	FAIL					
	MALFUNCTION		N/A						
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
	MALFUNCTION								
		CORRECTION							
660	INSPECT FOR LIVE AMMO					1-20-09	WV		
670	FINAL INSPECTION A) HEADSPACE								
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>5.37</u>	<u>2.33</u>	<u>2.2</u>	<u>2.2</u>	<u>2.2</u>	1-21	WV
	C) FUNCTION							1-22-09	For
690	PACK								

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



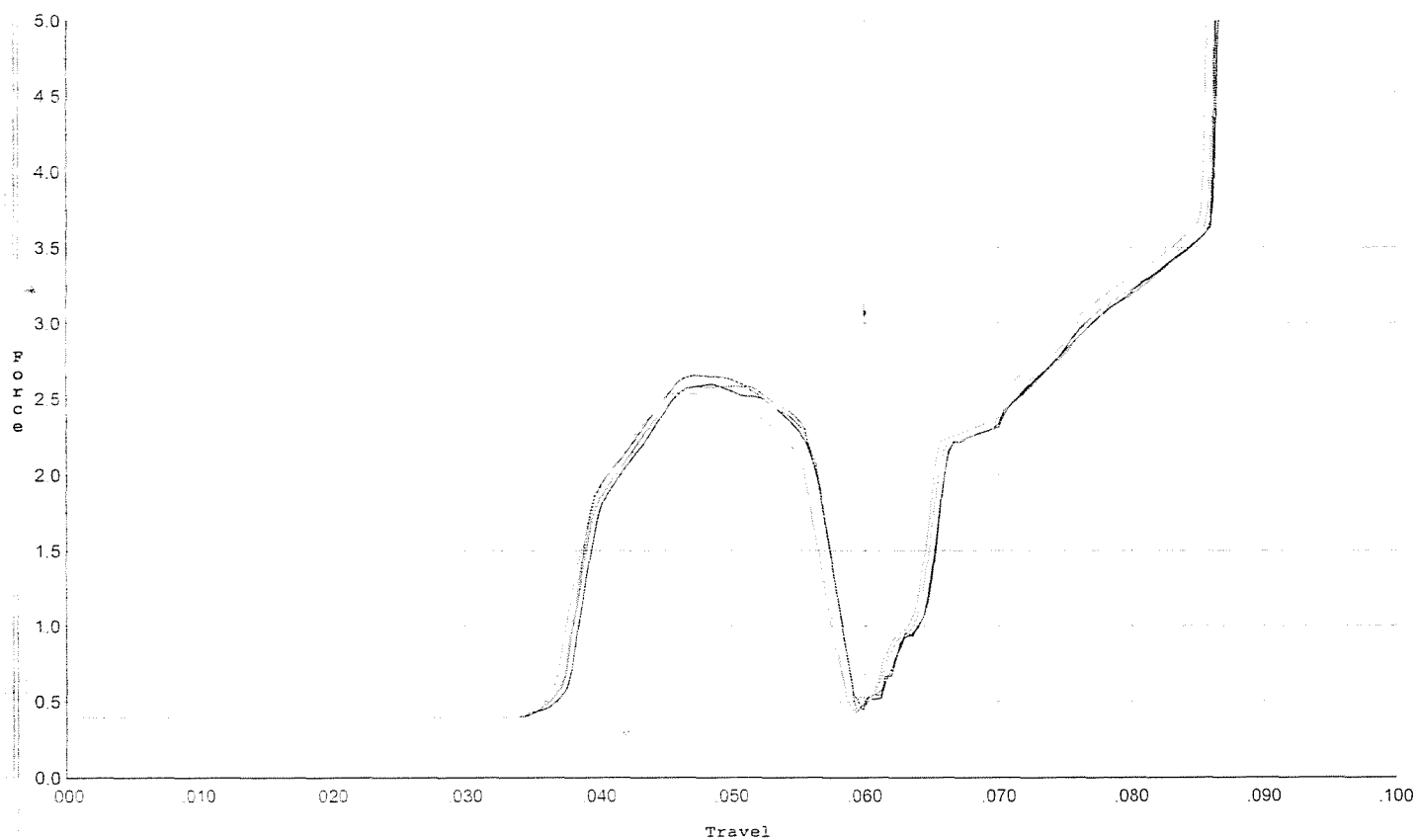
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.559	0.054	0.035	0.036	0.055		Set Trigger
2	2.599	0.053	0.035	0.036	0.055		Set Trigger
3	2.623	0.053	0.034	0.035	0.057		Set Trigger
4	2.546	0.053	0.035	0.036	0.055		Set Trigger
5	2.618	0.053	0.035	0.035	0.057		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



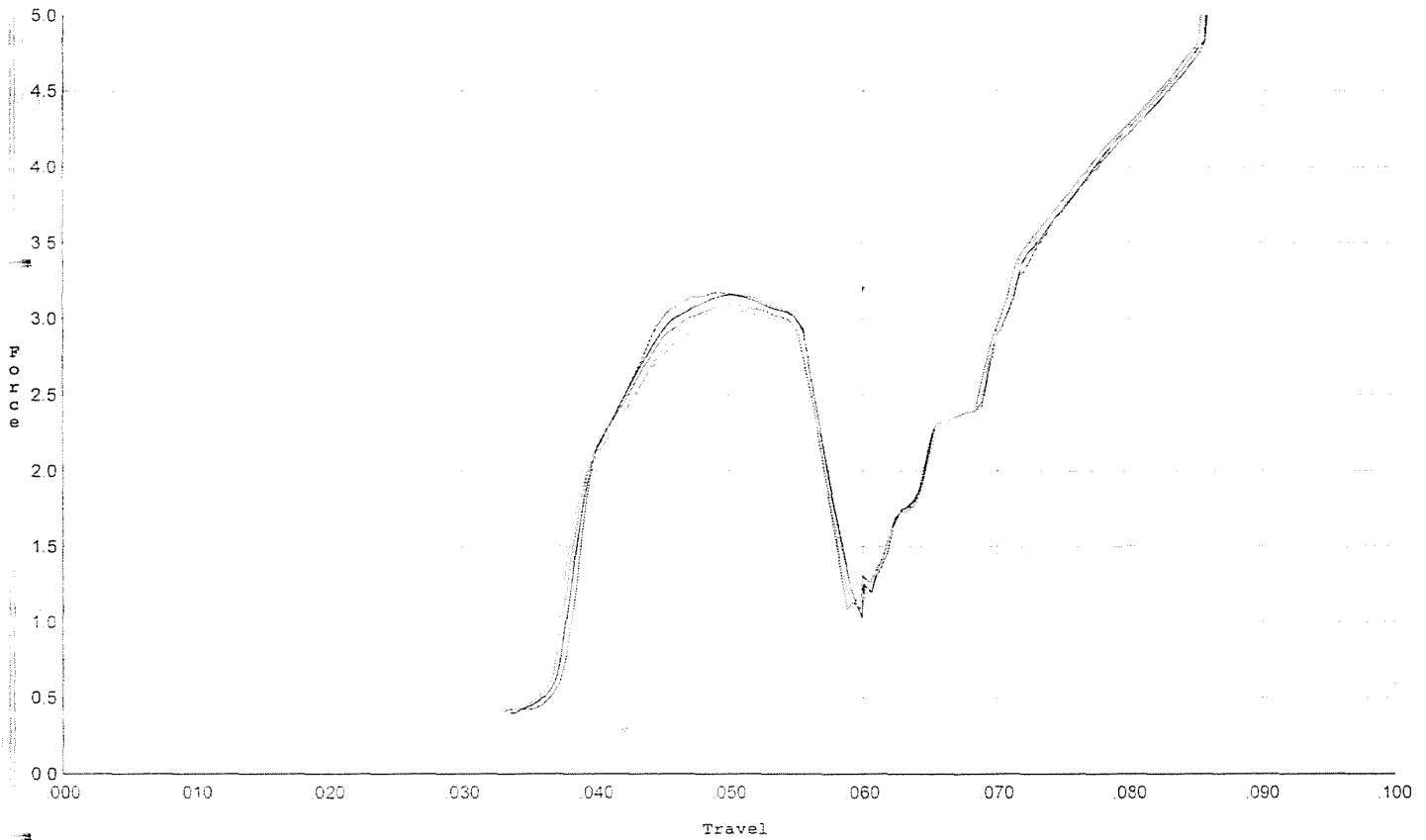
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.654	0.057	0.037	0.036	0.059		Set Trigger
2	2.596	0.056	0.038	0.036	0.057		Set Trigger
3	2.581	0.056	0.037	0.036	0.058		Set Trigger
4	2.537	0.057	0.037	0.036	0.057		Set Trigger
5	2.544	0.055	0.037	0.036	0.056		Set Trigger

Aug 258

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



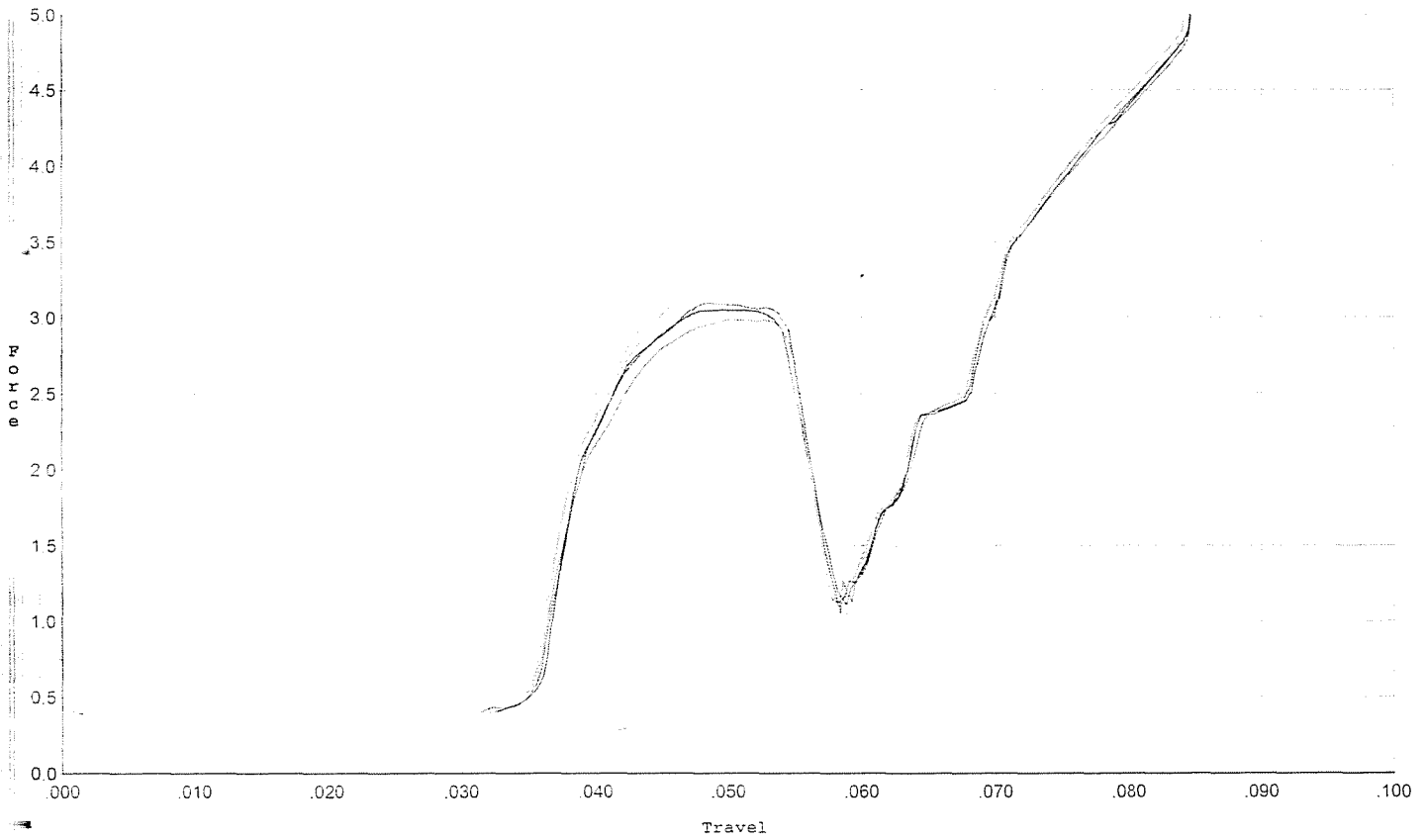
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.173	0.056	0.037	0.035	0.066		Set Trigger
2	3.156	0.056	0.037	0.035	0.067		Set Trigger
3	3.098	0.056	0.037	0.034	0.067		Set Trigger
4	3.050	0.056	0.037	0.034	0.066		Set Trigger
5	3.055	0.056	0.037	0.035	0.066		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



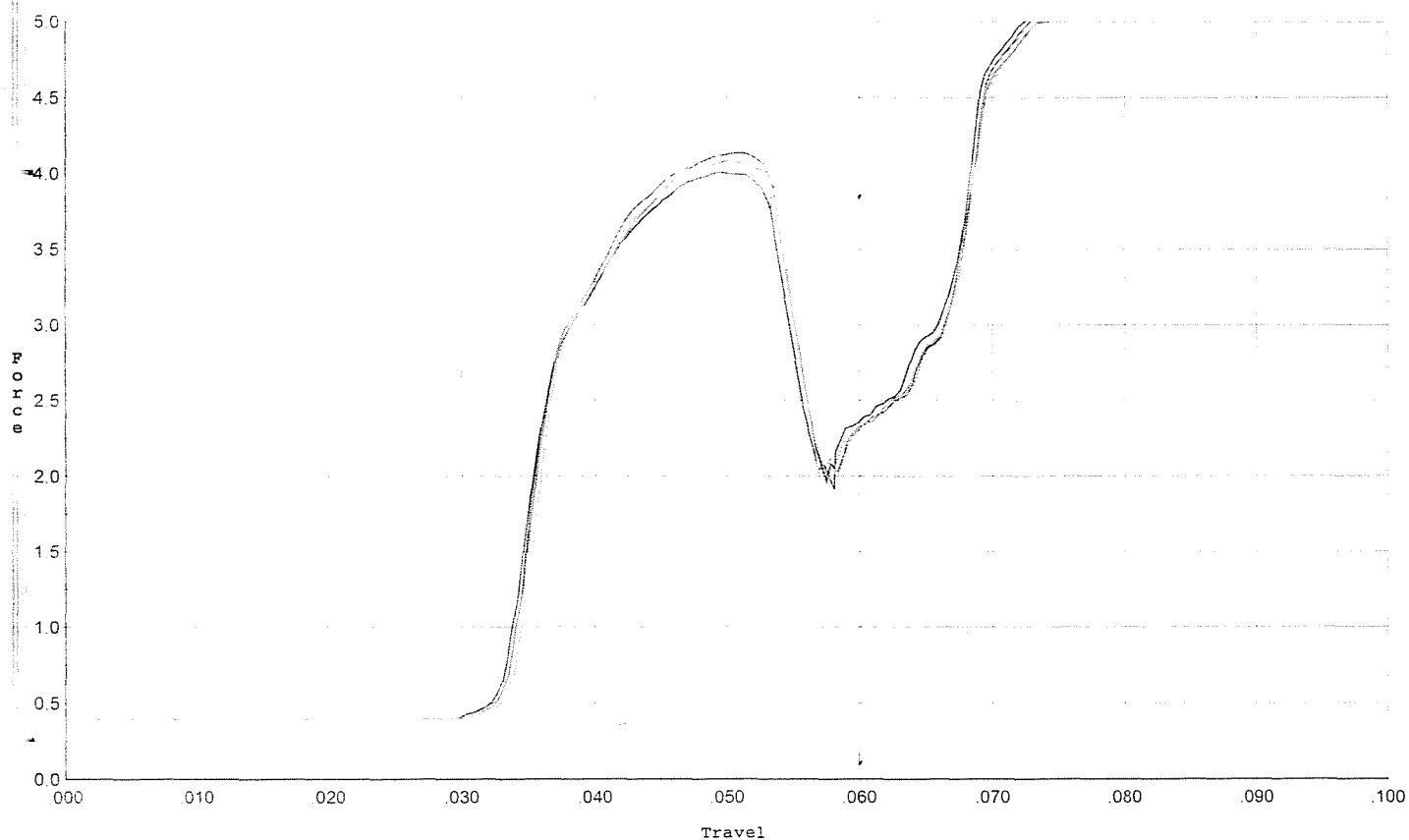
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.093	0.055	0.036	0.035	0.065		Set Trigger
2	3.046	0.056	0.036	0.035	0.066		Set Trigger
3	2.984	0.055	0.036	0.035	0.064		Set Trigger
4	3.165	0.055	0.036	0.034	0.068		Set Trigger
5	3.145	0.056	0.036	0.034	0.068		Set Trigger

Avg 3.08

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. P. 1/14/09

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



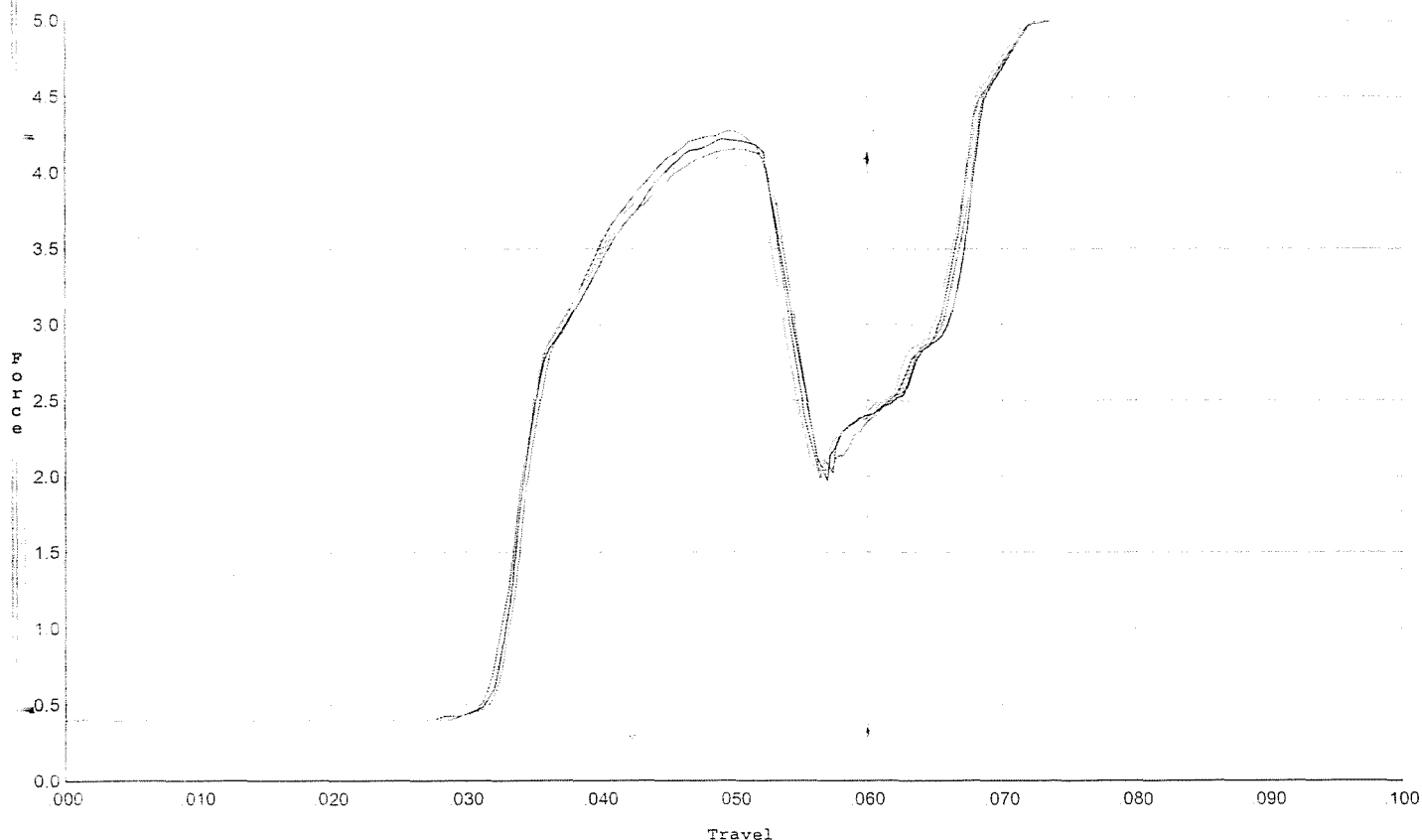
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.054	0.033	0.032	0.086		Set Trigger
2	4.011	0.053	0.033	0.032	0.083		Set Trigger
3	4.081	0.054	0.033	0.032	0.085		Set Trigger
4	4.077	0.054	0.033	0.032	0.085		Set Trigger
5	4.117	0.054	0.034	0.032	0.084		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



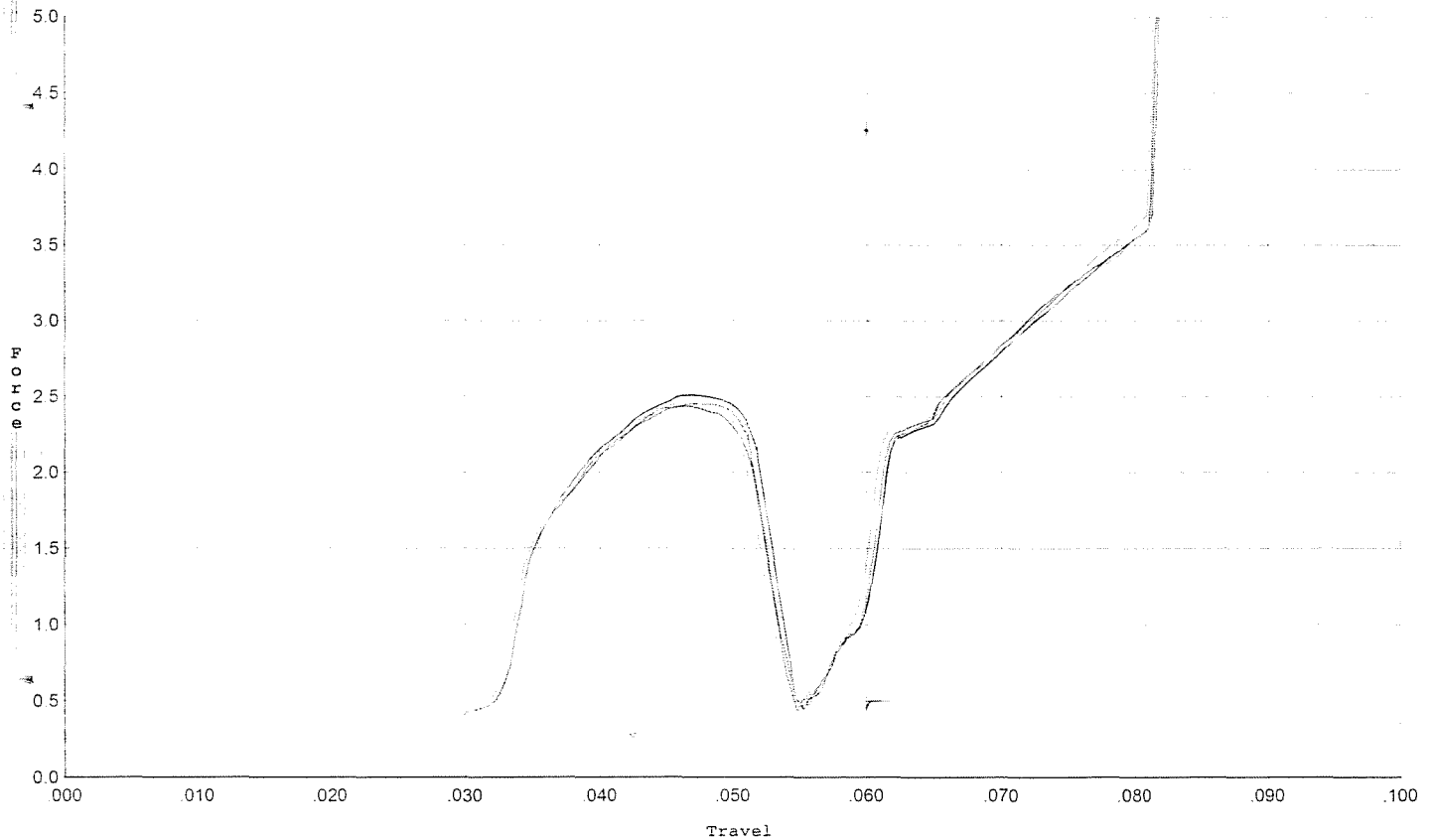
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.274	0.052	0.032	0.032	0.086		Set Trigger
2	4.222	0.052	0.032	0.032	0.085		Set Trigger
3	4.156	0.053	0.032	0.032	0.086		Set Trigger
4	4.104	0.052	0.032	0.032	0.083		Set Trigger
5	4.099	0.052	0.032	0.032	0.083		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



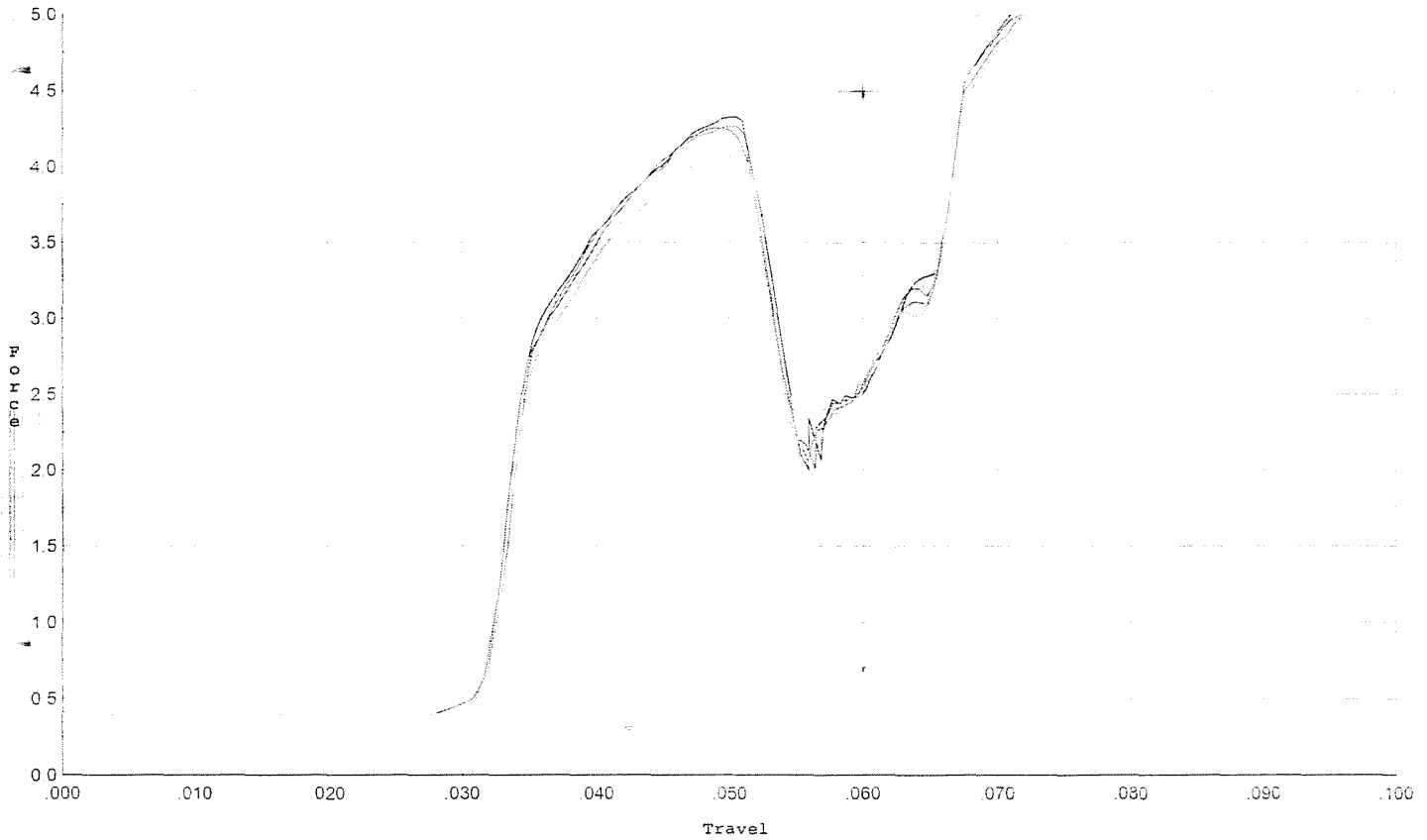
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.051	0.033	0.035	0.052		Set Trigger
2	2.505	0.052	0.033	0.034	0.054		Set Trigger
3	2.451	0.051	0.033	0.035	0.052		Set Trigger
4	2.458	0.051	0.032	0.035	0.051		Set Trigger
5	2.474	0.051	0.033	0.035	0.052		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. P. 1/14/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.255	0.051	0.032	0.031	0.083		Set Trigger
2	4.329	0.052	0.032	0.030	0.087		Set Trigger
3	4.272	0.051	0.032	0.031	0.083		Set Trigger
4	4.101	0.051	0.032	0.032	0.081		Set Trigger
5	4.067	0.052	0.032	0.031	0.081		Set Trigger

AVG 4.20