

6679 4817

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

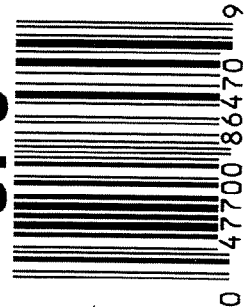
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6794817

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794817

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RT
475	DRILL AND TAP SIGHT HOLES		11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/4/08	MR
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	DG
542	APPLY COATINGS (BARREL ACTION)		11/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-26-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

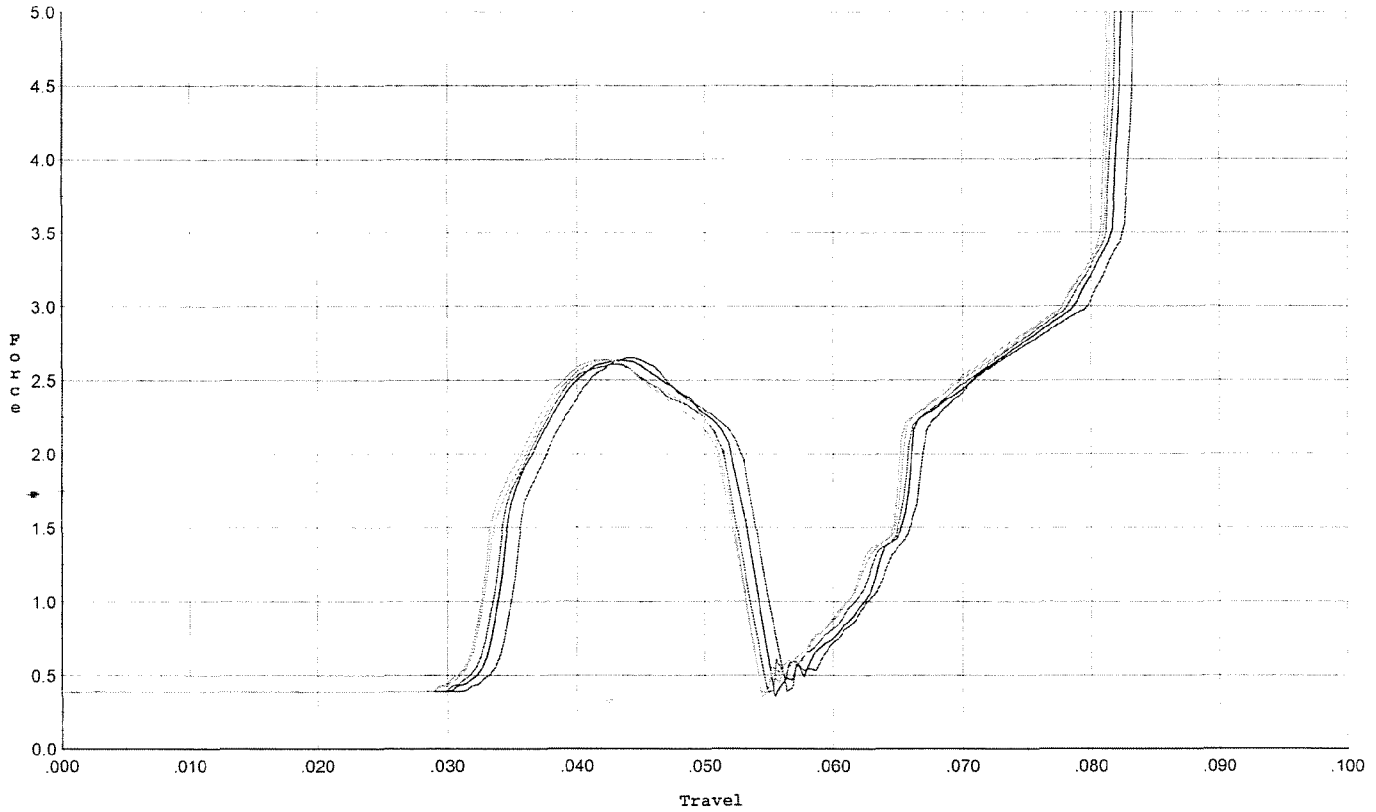
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-17-08	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-17-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-17-08	RN
	J) ASSEMBLE STOCK		11-26-08	RN
	K) ASSEMBLE SWIVEL STUDS		12-17-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-15-08	RN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-15-08	RN
670	FINAL INSPECTION A) HEADSPACE		12-17-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.43</u> <u>2.47</u> <u>2.53</u> <u>2.52</u>	12-16-08	TC
	C) FUNCTION		12-17-08	RN
690	PACK		1-13-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- 50 lbs.



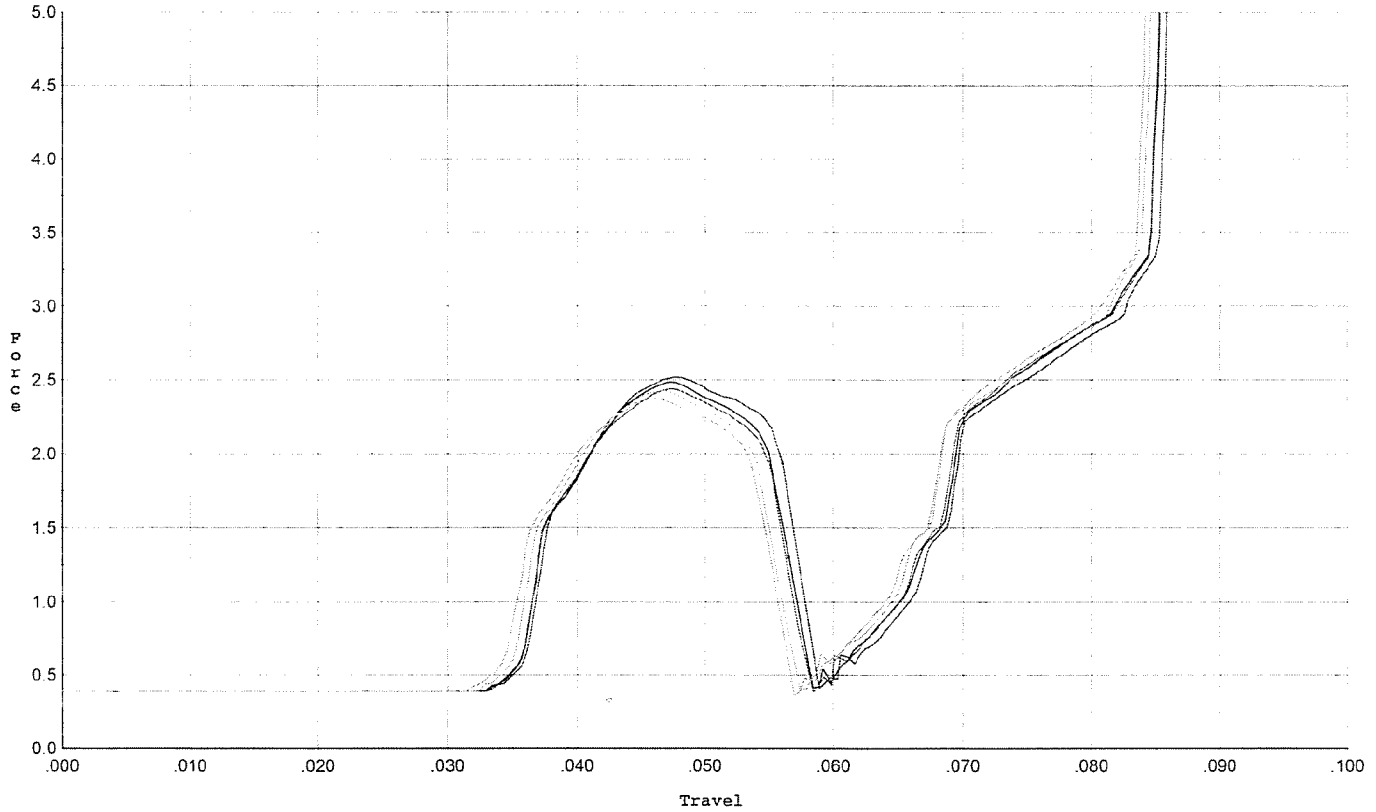
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.053	0.034	0.035	0.056		Set Trigger
2	2.634	0.053	0.033	0.034	0.057		Set Trigger
3	2.607	0.051	0.033	0.034	0.055		Set Trigger
4	2.632	0.052	0.032	0.034	0.057		Set Trigger
5	2.642	0.052	0.032	0.034	0.057		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- 50 lbs.



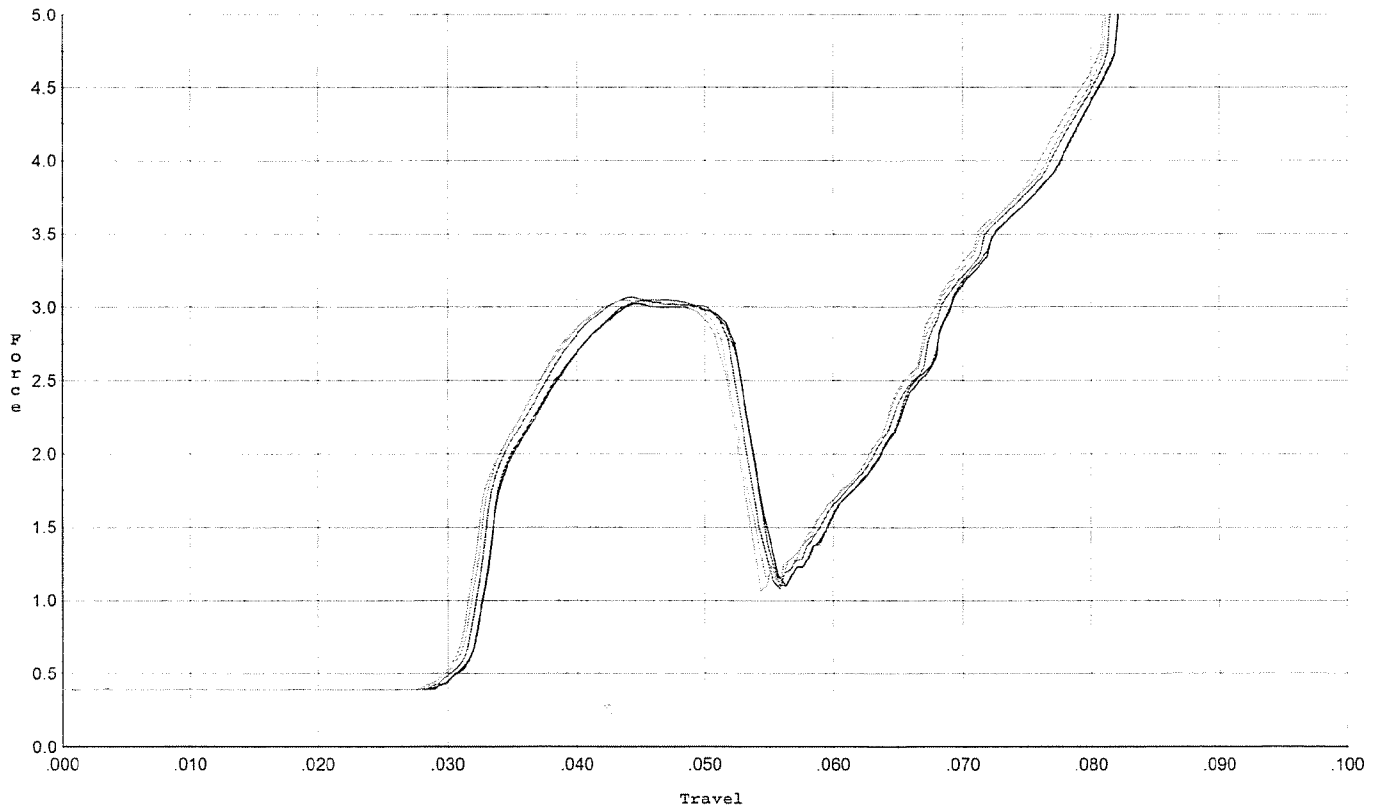
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.056	0.036	0.036	0.058		Set Trigger
2	2.483	0.057	0.036	0.036	0.057		Set Trigger
3	2.442	0.055	0.036	0.036	0.055		Set Trigger
4	2.428	0.054	0.035	0.036	0.053		Set Trigger
5	2.373	0.055	0.035	0.035	0.054		Set Trigger

AUG 2.44

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



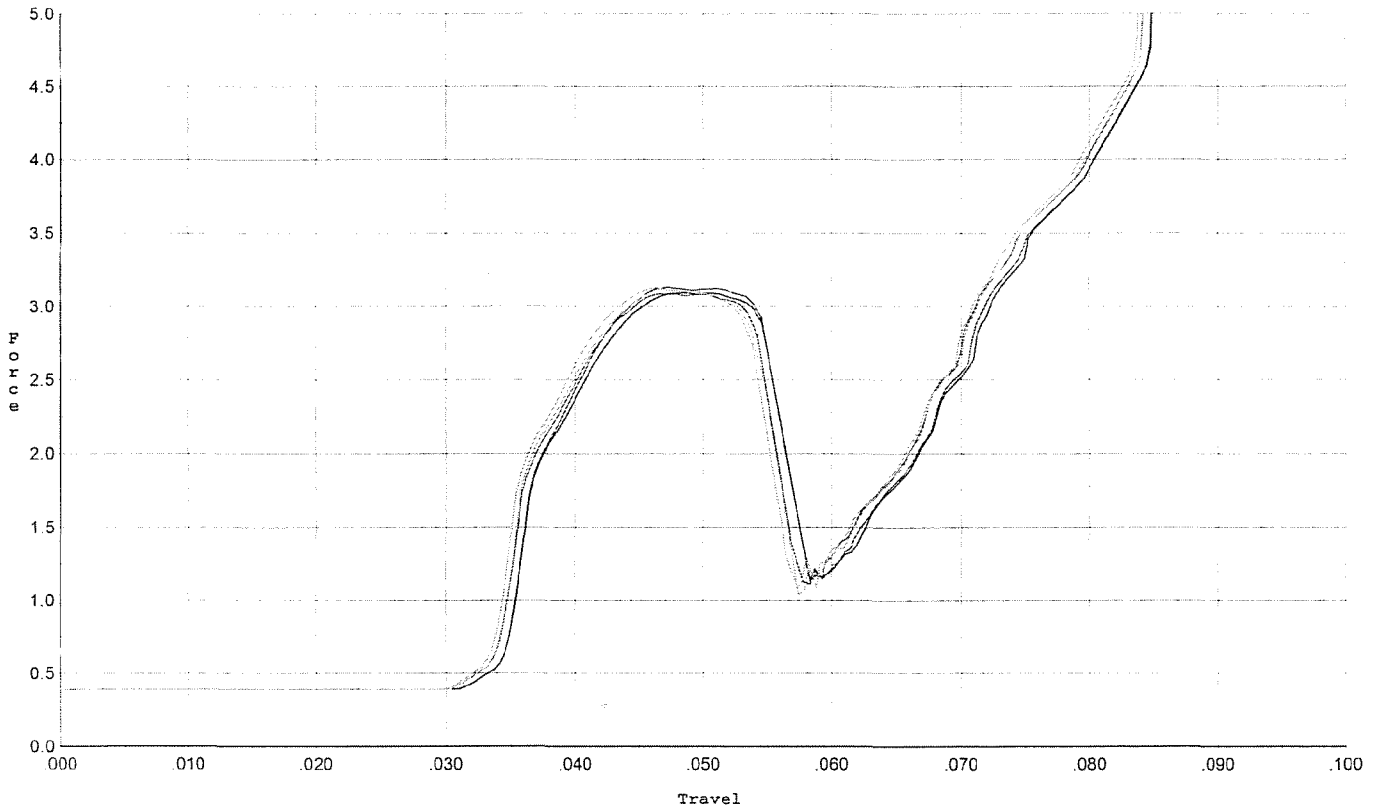
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.043	0.052	0.032	0.033	0.067		Set Trigger
2	3.024	0.052	0.032	0.033	0.066		Set Trigger
3	3.069	0.052	0.031	0.033	0.067		Set Trigger
4	3.048	0.051	0.031	0.033	0.066		Set Trigger
5	3.045	0.052	0.031	0.033	0.067		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



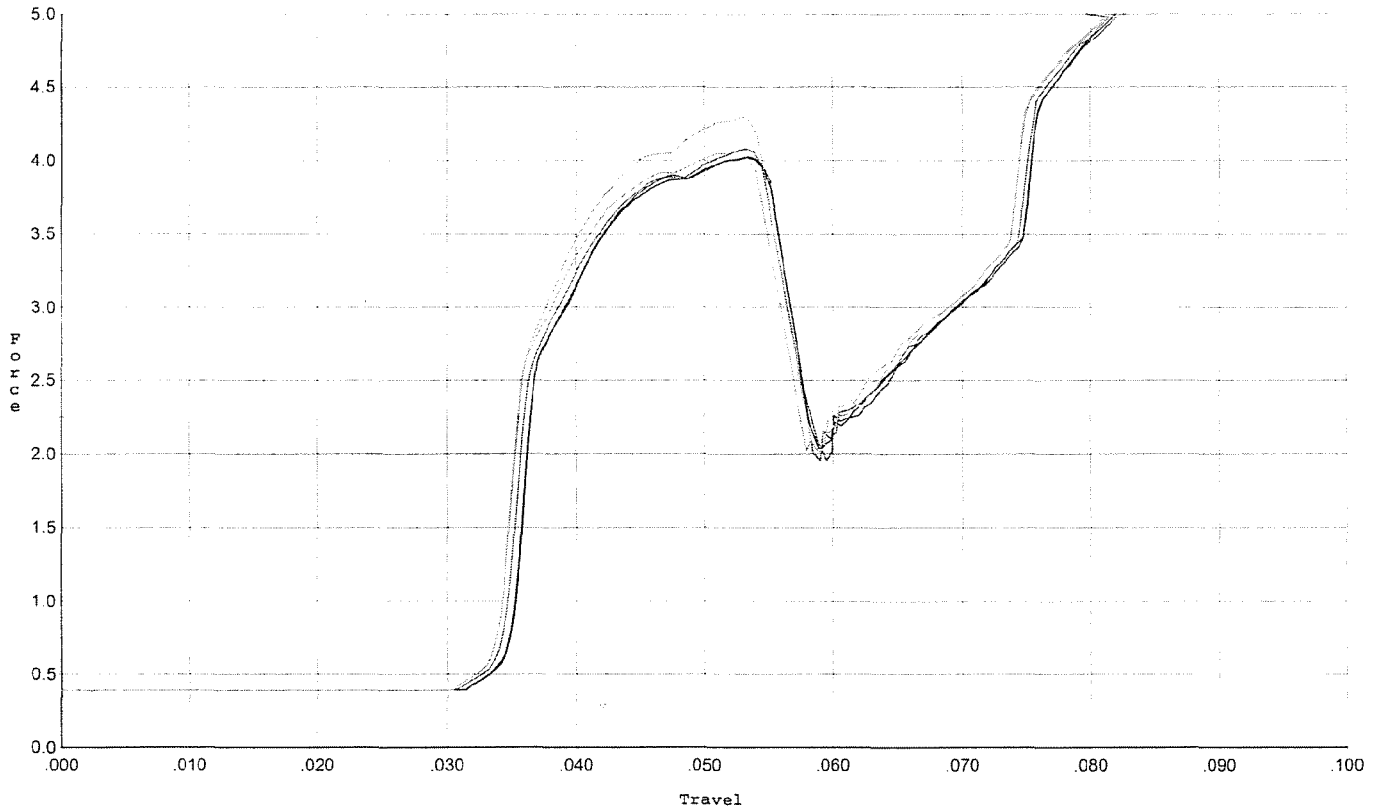
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.055	0.035	0.035	0.069		Set Trigger
2	3.090	0.056	0.035	0.034	0.071		Set Trigger
3	3.085	0.054	0.034	0.034	0.068		Set Trigger
4	3.118	0.055	0.034	0.034	0.069		Set Trigger
5	3.132	0.054	0.033	0.034	0.068		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



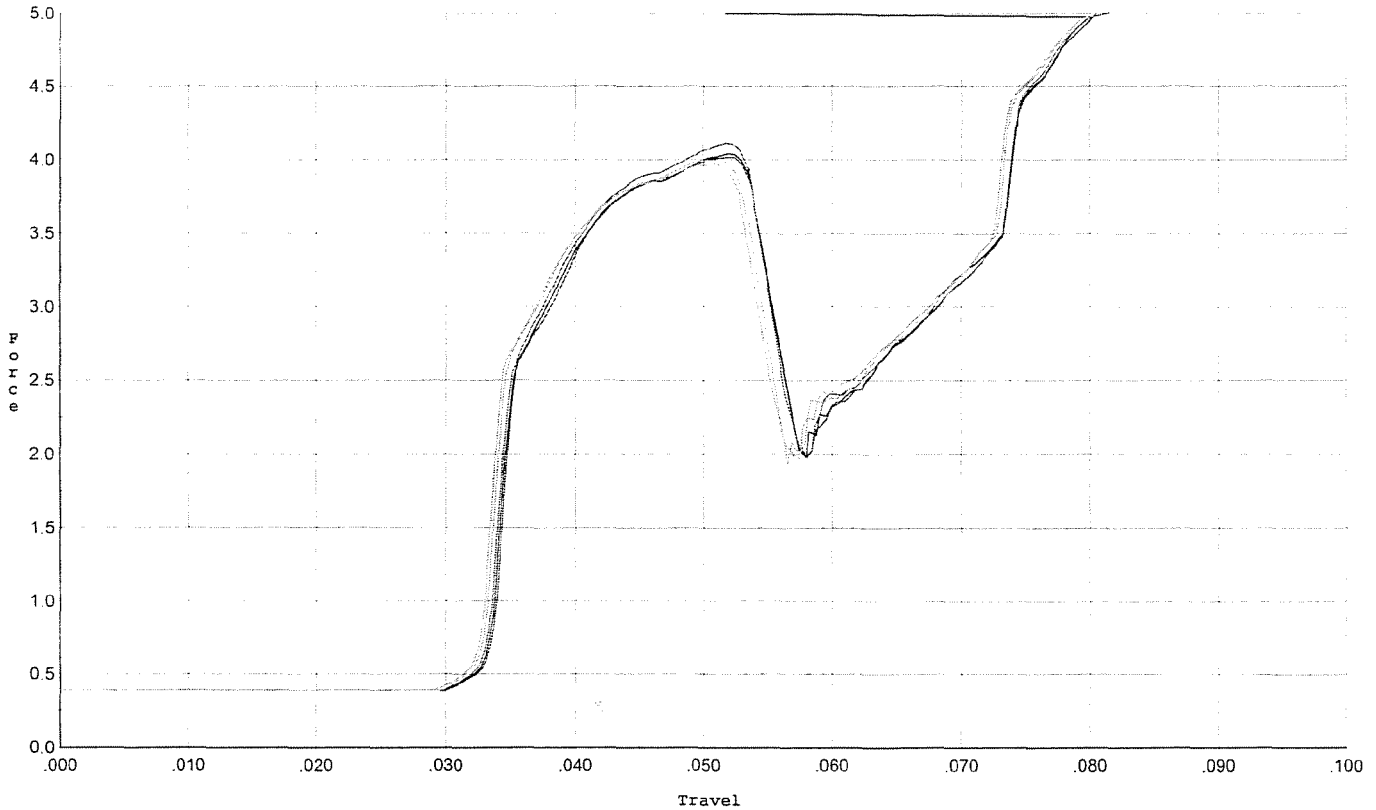
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.028	0.055	0.034	0.033	0.087		Set Trigger
2	4.017	0.055	0.035	0.033	0.087		Set Trigger
3	4.079	0.056	0.034	0.032	0.090		Set Trigger
4	4.298	0.054	0.034	0.033	0.090		Set Trigger
5	4.058	0.056	0.033	0.032	0.090		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/25/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



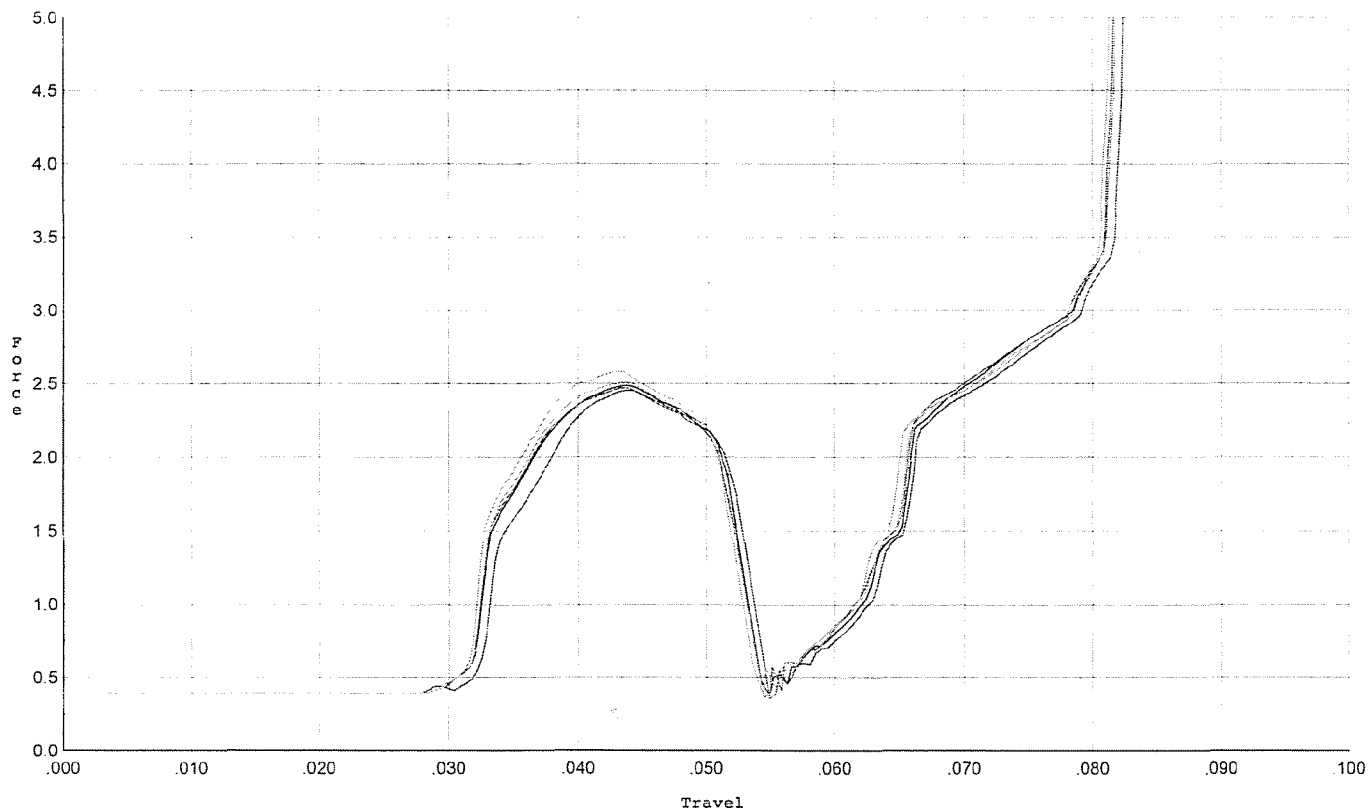
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.015	0.054	0.033	0.033	0.085		Set Trigger
2	4.040	0.054	0.033	0.033	0.086		Set Trigger
3	4.112	0.054	0.033	0.033	0.087		Set Trigger
4	3.998	0.054	0.033	0.033	0.086		Set Trigger
5	3.972	0.053	0.032	0.033	0.085		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



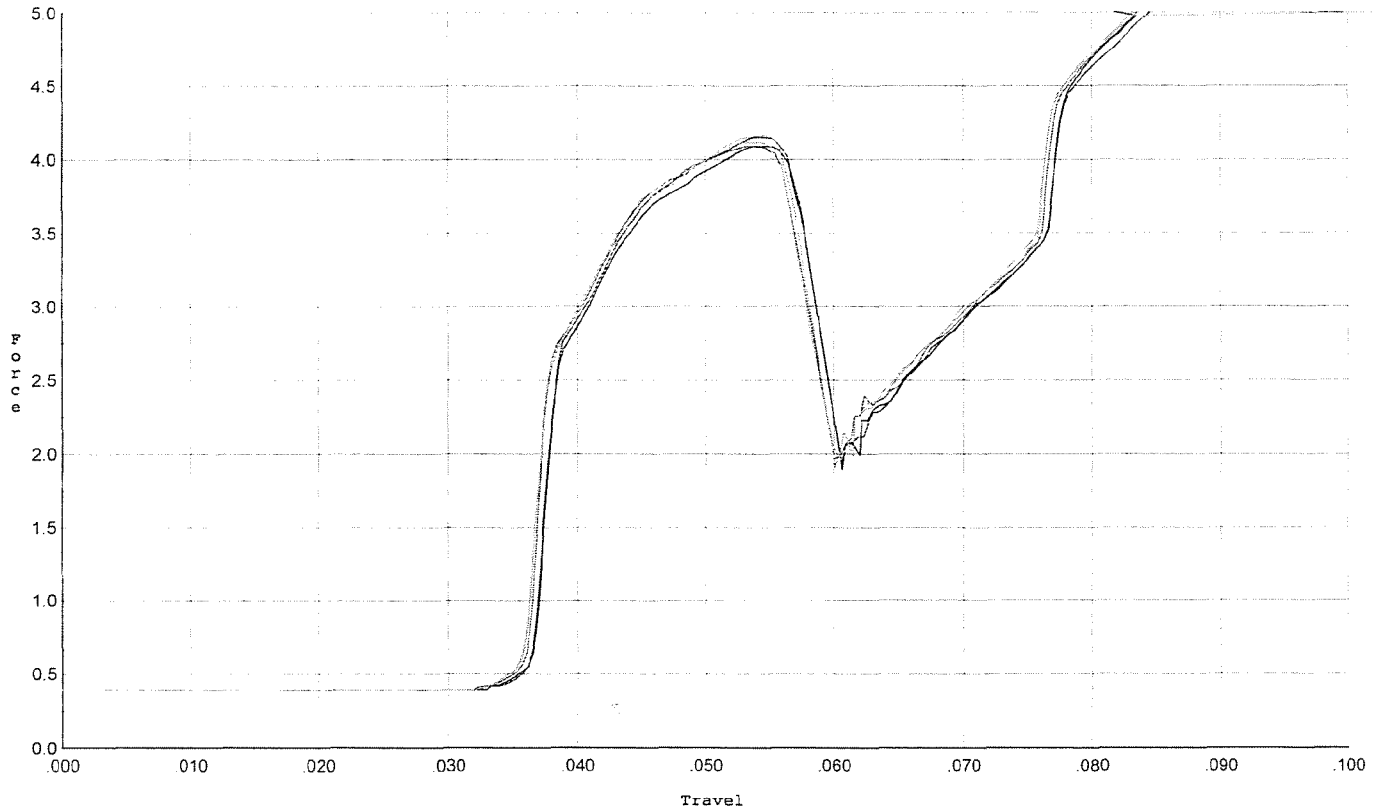
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.052	0.032	0.035	0.054		Set Trigger
2	2.487	0.052	0.032	0.034	0.055		Set Trigger
3	2.471	0.052	0.032	0.034	0.055		Set Trigger
4	2.509	0.052	0.032	0.034	0.056		Set Trigger
5	2.580	0.051	0.032	0.034	0.056		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.057	0.036	0.033	0.090		Set Trigger
2	4.089	0.058	0.037	0.033	0.090		Set Trigger
3	4.090	0.058	0.036	0.033	0.091		Set Trigger
4	4.115	0.056	0.036	0.033	0.088		Set Trigger
5	4.162	0.057	0.036	0.032	0.090		Set Trigger

Aug 4.12