

G6794819

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



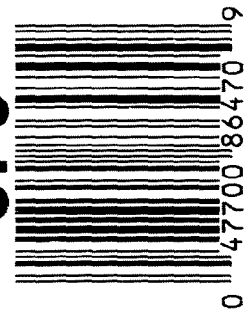
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6794819

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6794819

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		11-4-08	SPD
430	ASSEMBLE TO STOCK		11-4-08	SP
440	PROOF		11-4-08	SPD
460	CHECK HEADSPACE		11-4-08	SPD
470	DIS-ASSEMBLE ACTION		11-4-08	SPD
472	SERIALIZE BOLT HANDLE		11-5-08	RSN
475	DRILL AND TAP SIGHT HOLES	MAGNA FLUX 2008 OPERATOR	11-5-08	SP
480	MAGNAFLUX BBL ACTION		11/6/08	SP
490	MAGNAFLUX BOLT		11/6/08	mk
500	ROLLMARK CALIBER		11/6/08	RT
520	GOFF BLAST BBL / REC		11/7/08	JB
542	APPLY COATINGS (BARREL ACTION)		1/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		11-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		11-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		11-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		1-22-09	L. JV
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

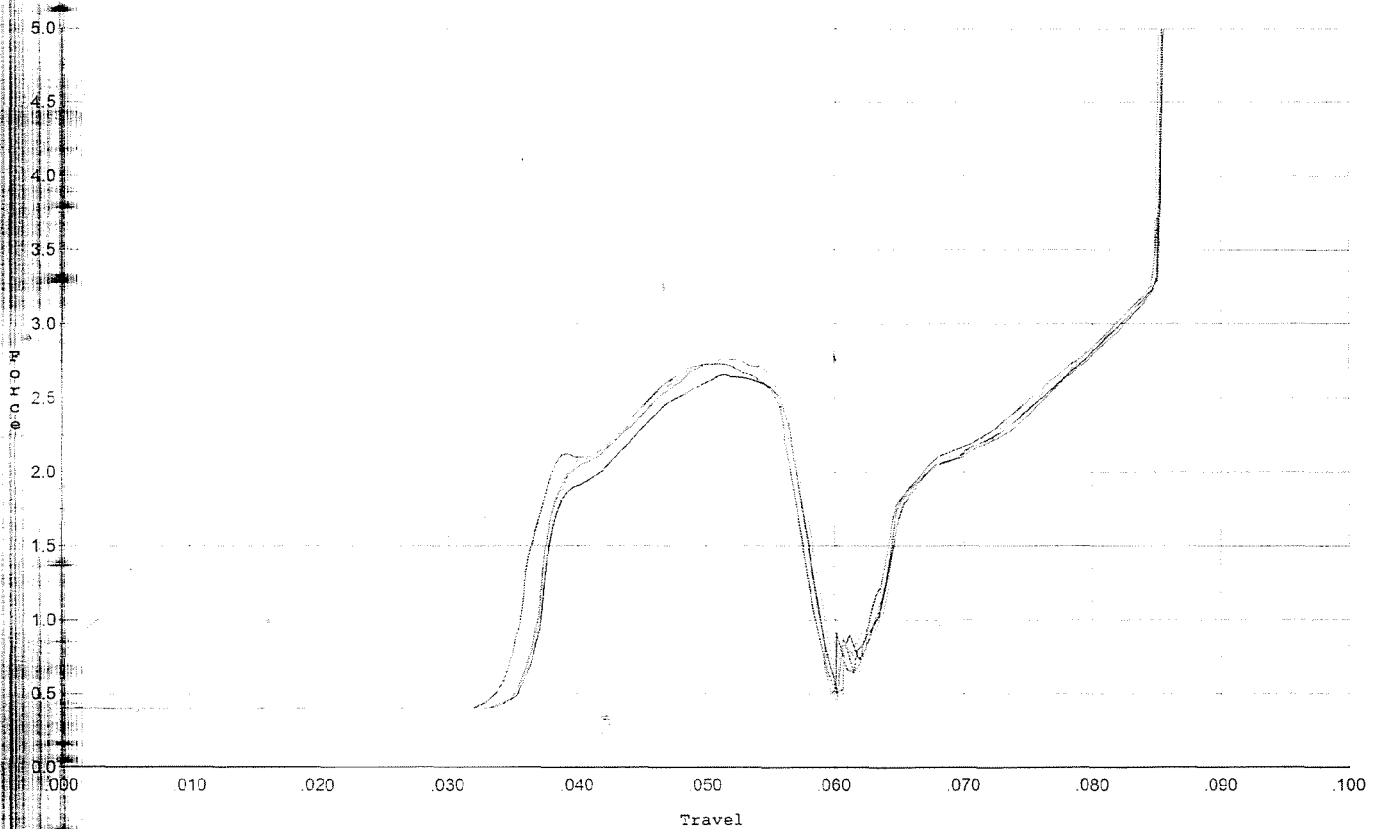
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	2-5-09	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	2-5-09	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	2-5-09	L.N.
	J) ASSEMBLE STOCK		1-22-09	L.N.
	K) ASSEMBLE SWIVEL STUDS		2-5-09	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	1-28-09	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		1-28-09	W/W
670	FINAL INSPECTION A) HEADSPACE		2-5-09	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.41</u> <u>2.50</u> <u>2.47</u> <u>2.50</u> <u>2.45</u>	2-3-09	W/W
	C) FUNCTION		2-5-09	L.N.
690	PACK		2-19-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



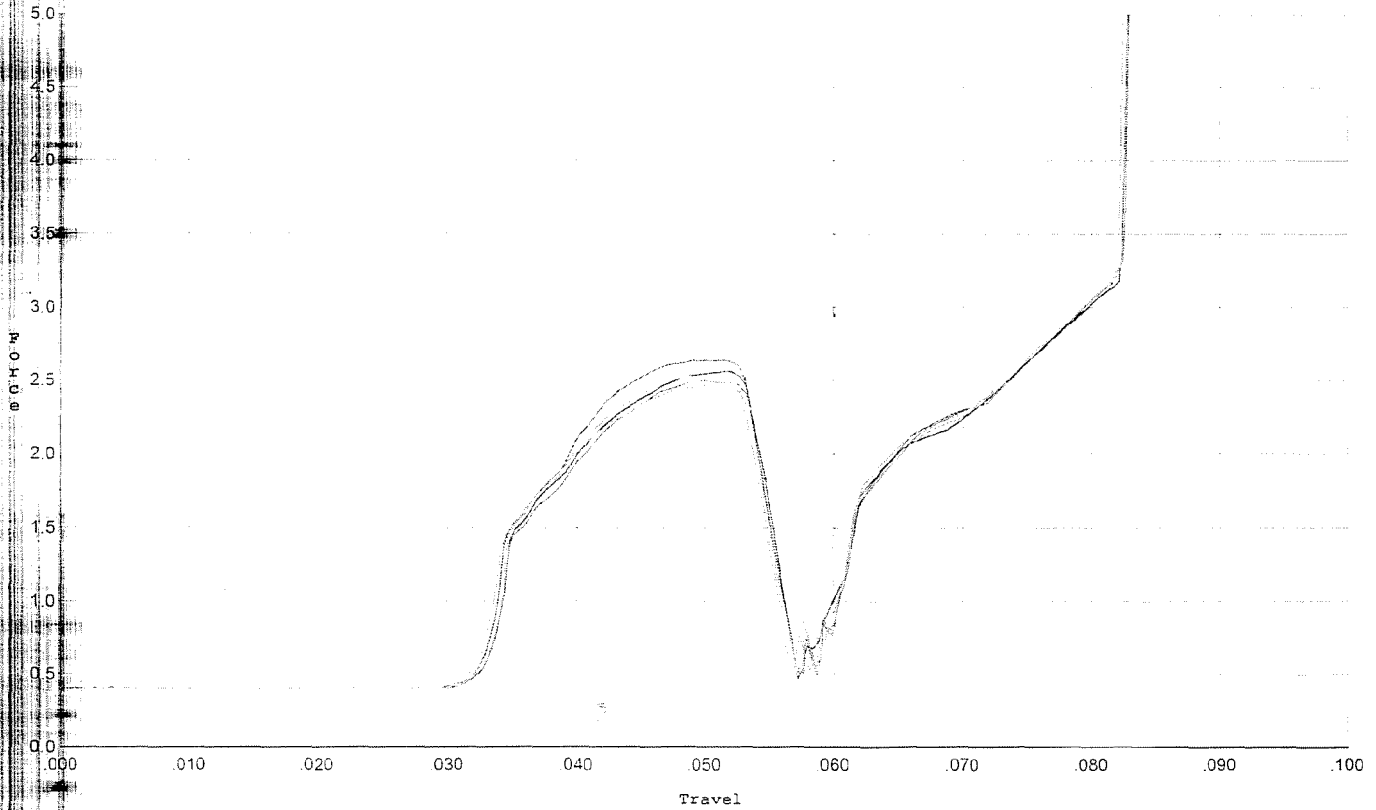
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.730	0.056	0.034	0.035	0.063		Set Trigger
2	2.658	0.056	0.036	0.034	0.061		Set Trigger
3	2.761	0.056	0.036	0.034	0.063		Set Trigger
4	2.806	0.058	0.036	0.034	0.065		Set Trigger
5	2.769	0.057	0.036	0.034	0.063		Set Trigger

A-2.74

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



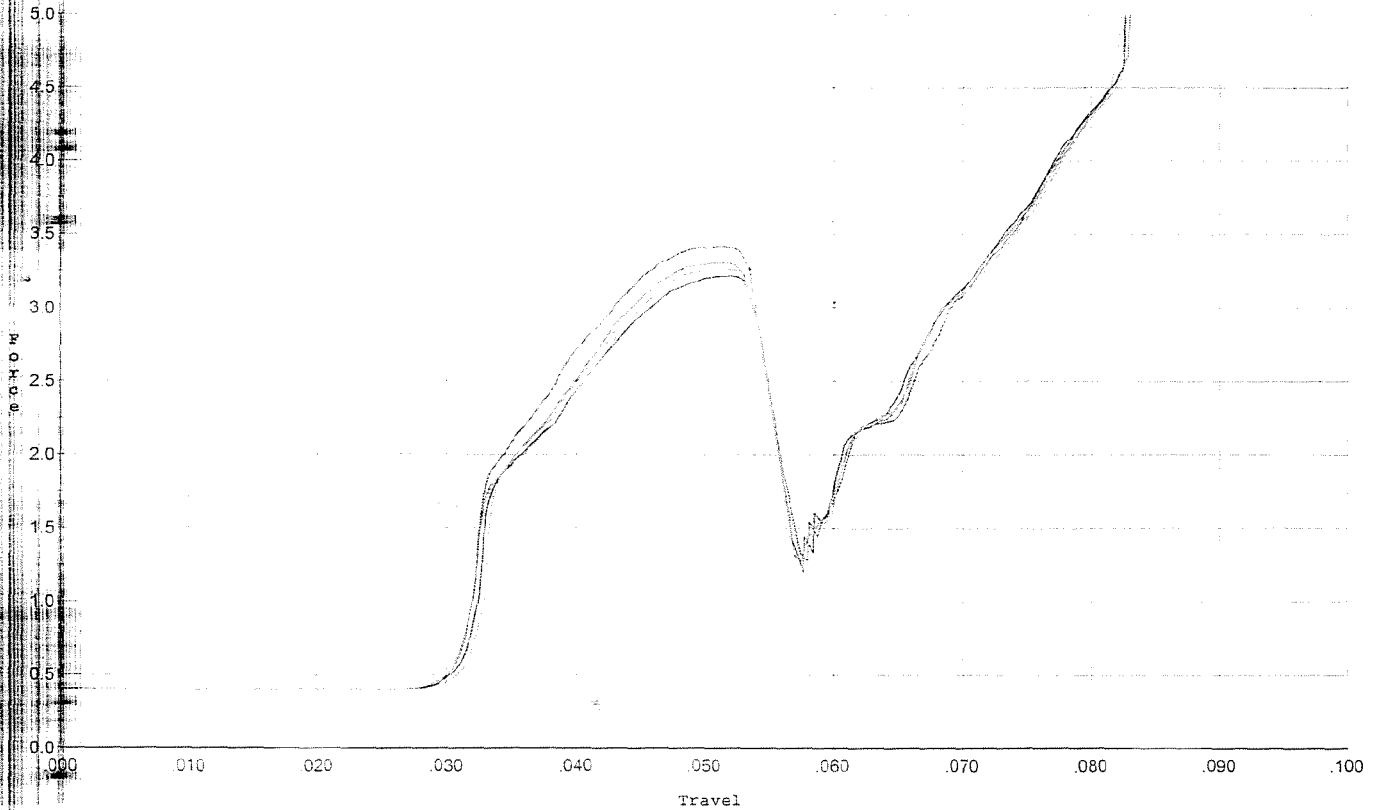
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.053	0.033	0.034	0.059		Set Trigger
2	2.560	0.055	0.033	0.034	0.059		Set Trigger
3	2.494	0.053	0.033	0.034	0.056		Set Trigger
4	2.528	0.054	0.033	0.034	0.058		Set Trigger
5	2.462	0.053	0.033	0.034	0.057		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



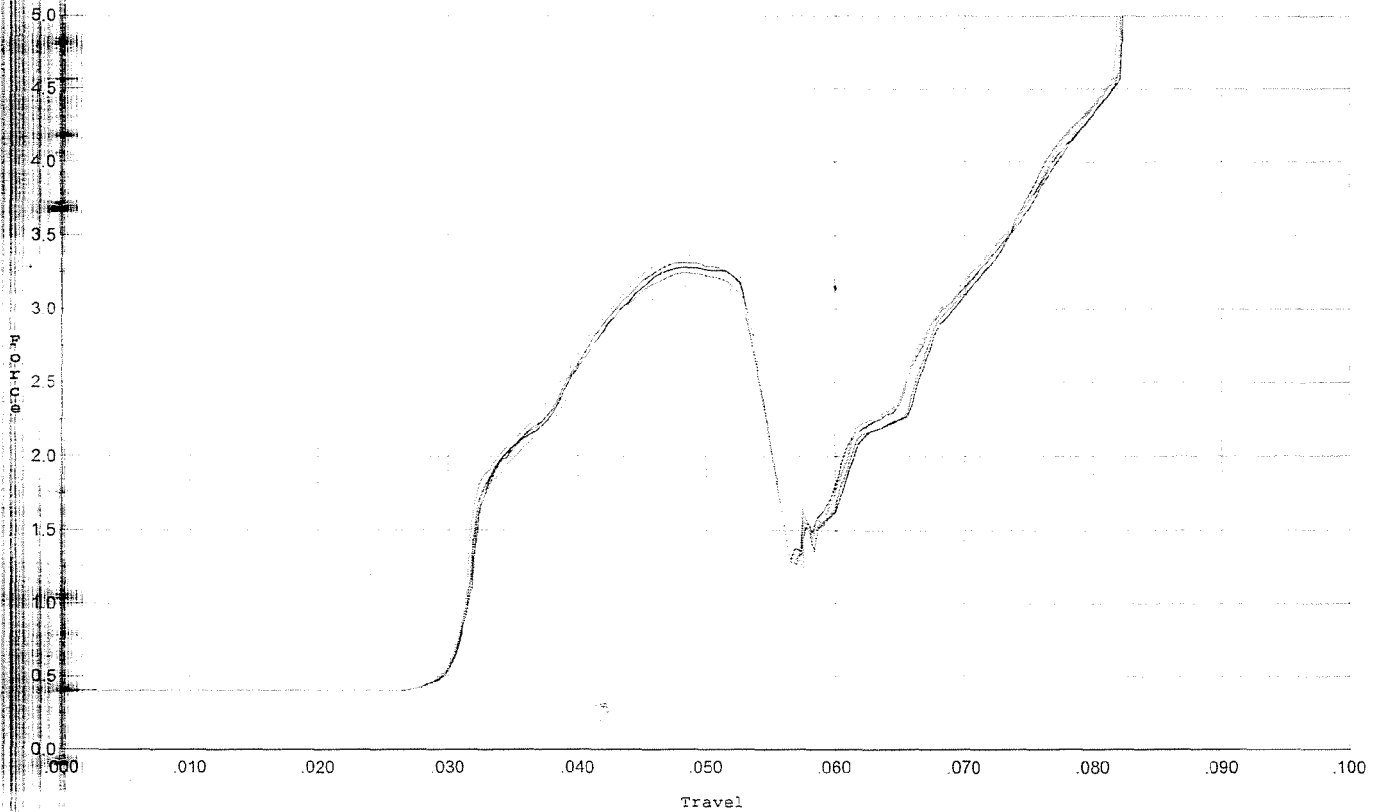
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.419	0.054	0.031	0.032	0.076		Set Trigger
2	3.217	0.054	0.032	0.032	0.072		Set Trigger
3	3.307	0.054	0.031	0.032	0.074		Set Trigger
4	3.261	0.054	0.031	0.032	0.073		Set Trigger
5	3.263	0.054	0.032	0.033	0.072		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



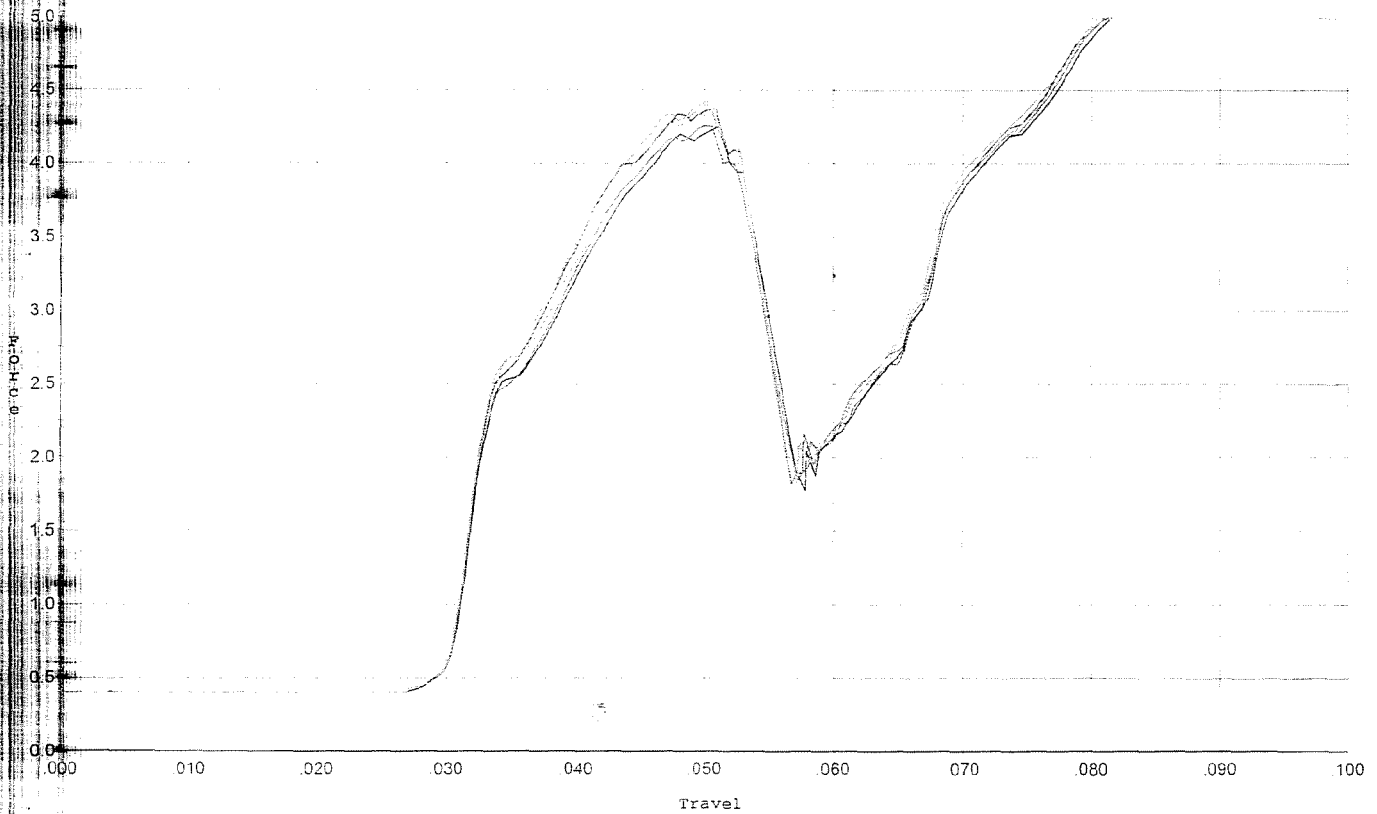
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.315	0.054	0.031	0.032	0.075		Set Trigger
2	3.280	0.054	0.031	0.032	0.074		Set Trigger
3	3.247	0.054	0.031	0.032	0.075		Set Trigger
4	3.156	0.054	0.031	0.032	0.072		Set Trigger
5	3.366	0.054	0.030	0.032	0.076		Set Trigger

A-3.27

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



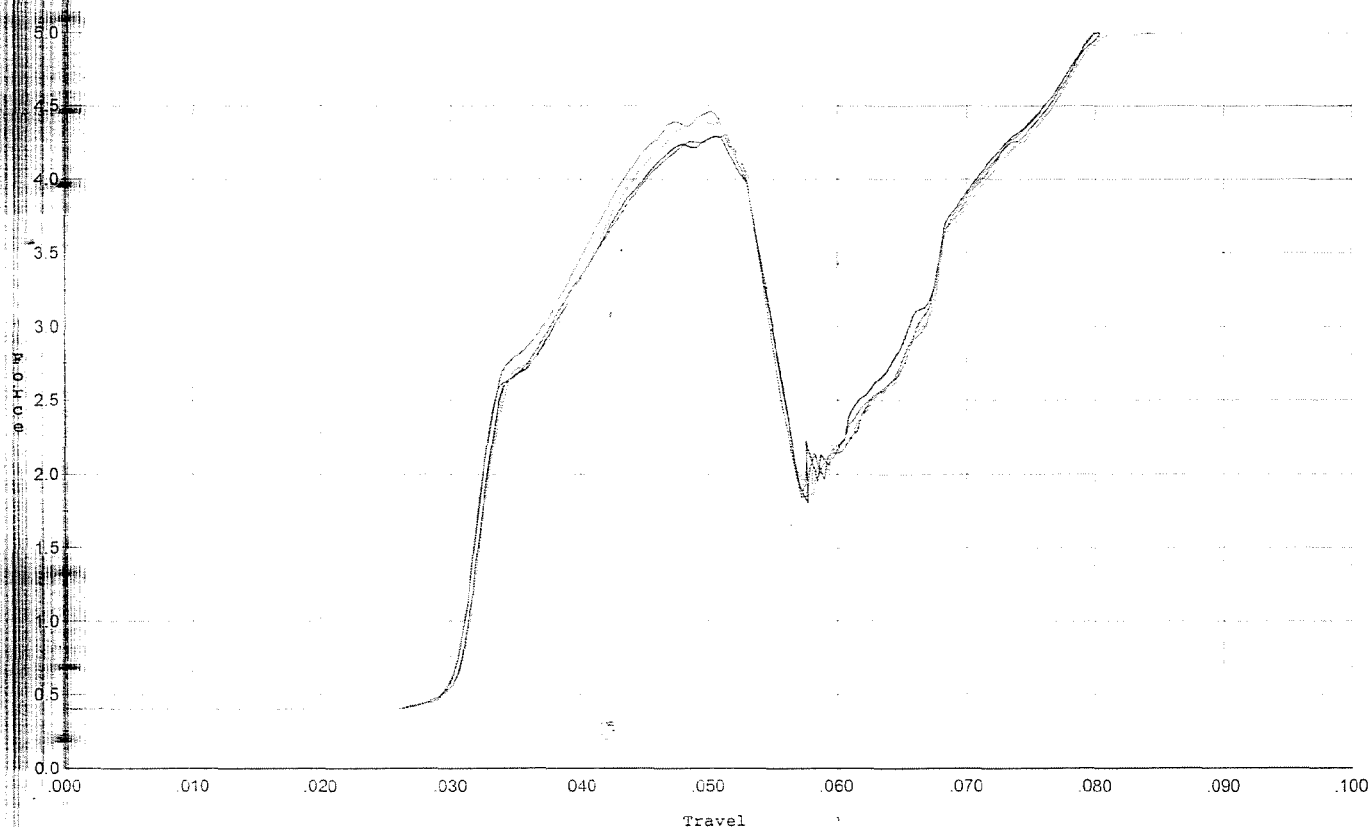
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.370	0.053	0.030	0.031	0.091		Set Trigger
2	4.248	0.055	0.030	0.031	0.093		Set Trigger
3	4.254	0.054	0.030	0.031	0.090		Set Trigger
4	4.420	0.053	0.030	0.031	0.092		Set Trigger
5	4.403	0.053	0.030	0.031	0.091		Set Trigger

A-4.33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



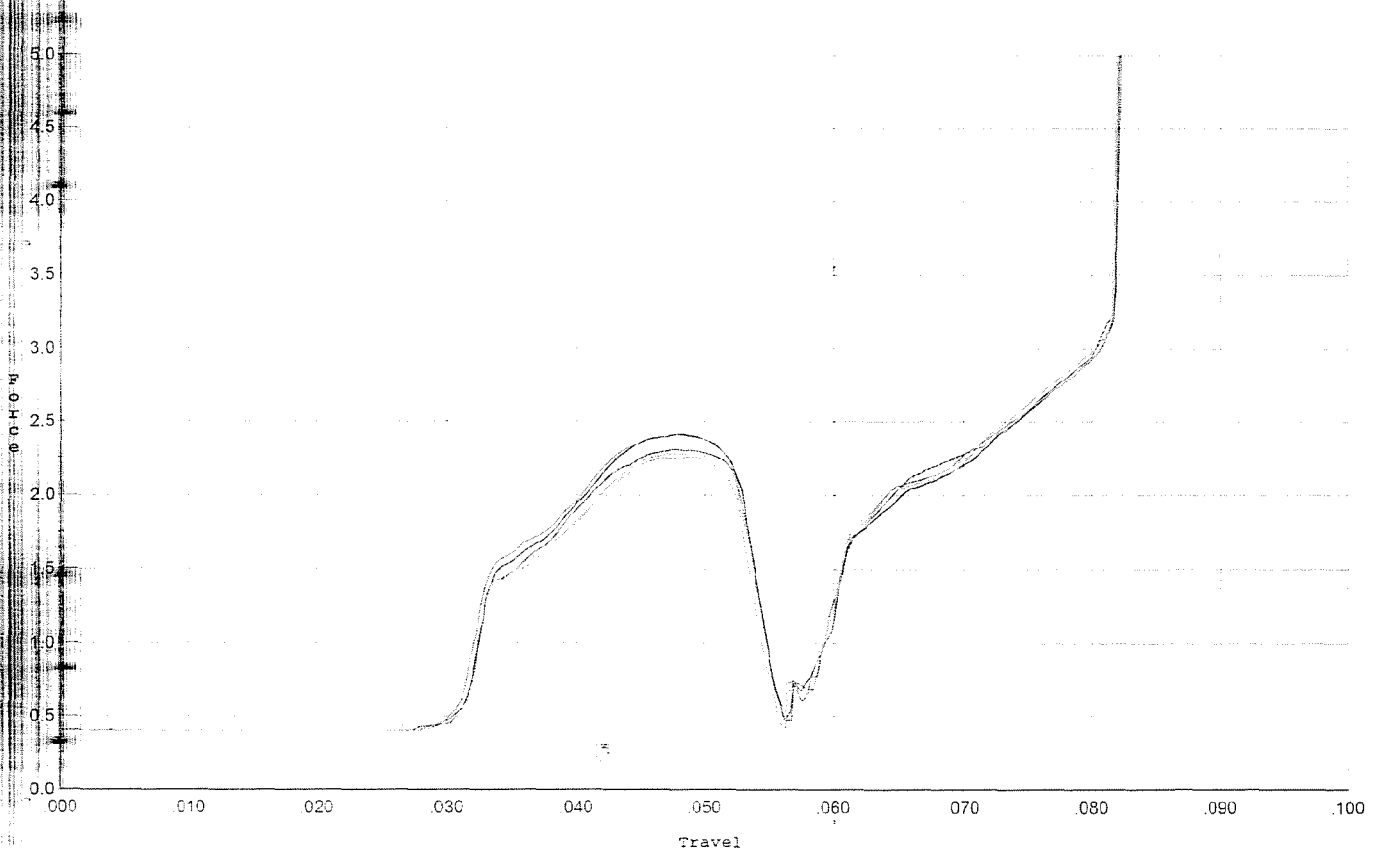
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.301	0.055	0.030	0.031	0.094		Set Trigger
2	4.291	0.055	0.031	0.031	0.094		Set Trigger
3	4.467	0.053	0.030	0.031	0.093		Set Trigger
4	4.384	0.054	0.031	0.031	0.093		Set Trigger
5	4.391	0.054	0.031	0.031	0.092		Set Trigger

A-436

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 1/20 2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



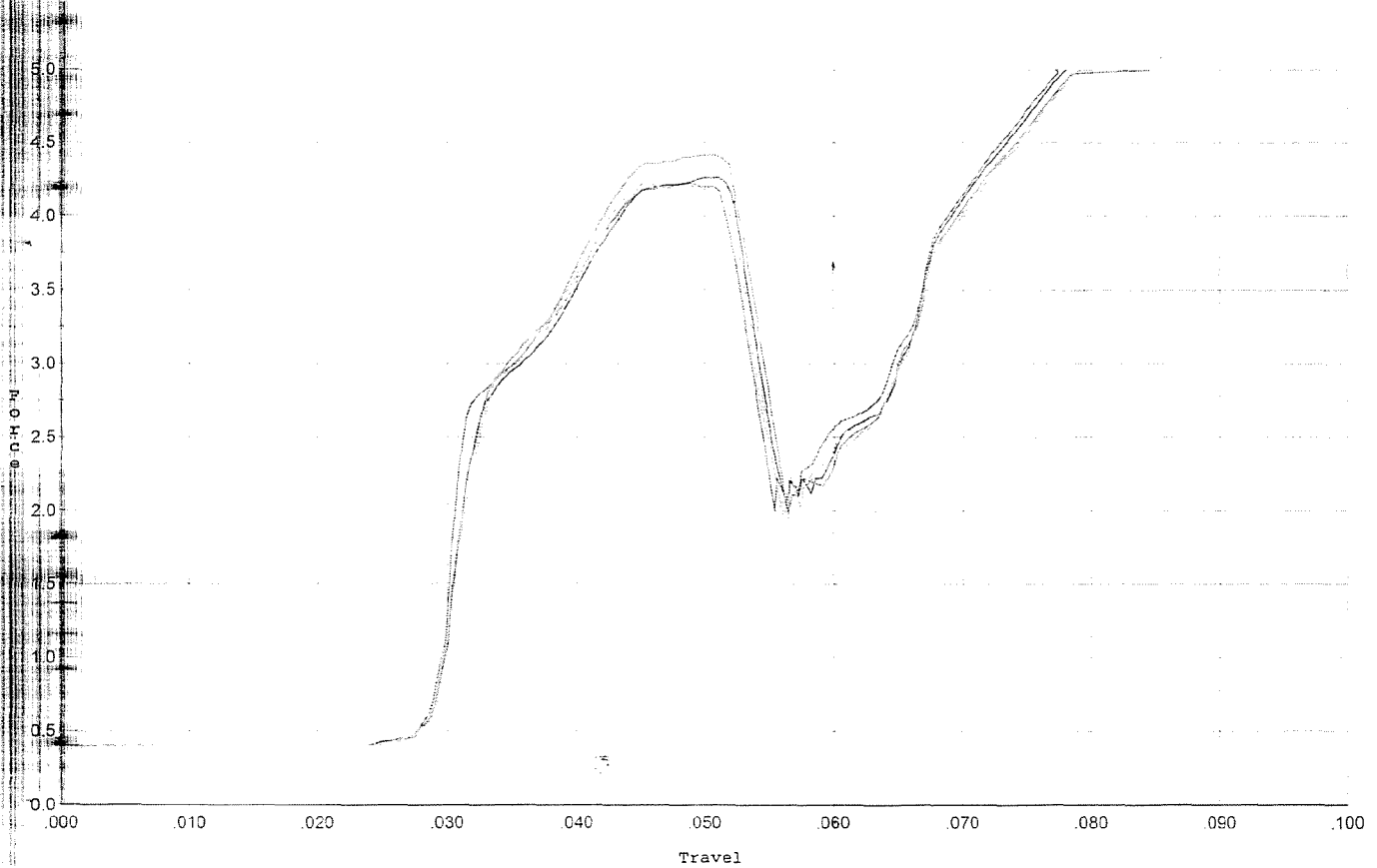
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.311	0.053	0.032	0.034	0.054		Set Trigger
2	2.414	0.053	0.032	0.034	0.056		Set Trigger
3	2.418	0.053	0.031	0.033	0.057		Set Trigger
4	2.282	0.053	0.032	0.033	0.054		Set Trigger
5	2.259	0.052	0.032	0.034	0.052		Set Trigger

A-2-33

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 1/20 2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.052	0.029	0.030	0.094		Set Trigger
2	4.260	0.052	0.029	0.030	0.094		Set Trigger
3	4.415	0.053	0.029	0.030	0.099		Set Trigger
4	4.215	0.052	0.029	0.030	0.092		Set Trigger
5	4.228	0.053	0.029	0.030	0.095		Set Trigger

A-4.26