

C6611405

MODEL 700TM M24

Model **SWS**TM

Action

Barrel Length

Capacity

Order No. **5715**

* Includes 1 in chamber.

Remington

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6611405.__0
FILE DATE AND TIME: 01/11/2005 11:27

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.070
The Average Y Centroid of the Five Target Set:	-0.020
The Average Point of Impact of the Five Target Set:	0.073
The Average Mean Radius of the Five Target Set:	0.763
The Distance from POA to Centroid Target #1:	0.129
The Distance from Centroid Target #2 to Centroid Target #1:	0.123
The Distance from Centroid Target #3 to Centroid Target #1:	0.094
The Distance from Centroid Target #4 to Centroid Target #1:	0.202
The Distance from Centroid Target #5 to Centroid Target #1:	0.216

SERIAL NUMBER: C6611405. __0

TARGET NUMBER: 1

FILE DATE: 01/11/2005

FILE TIME: 11:27

POINT#	X	Y
1:	-0.371	-0.843
2:	-0.212	-0.474
3:	-0.407	-0.086
4:	-0.864	0.007
5:	-0.816	0.799
6:	0.218	0.858
7:	0.055	0.351
8:	0.587	0.063
9:	0.379	-0.408
10:	0.168	-0.538

X CENTROID: -0.126

Y CENTROID: -0.027

POA TO CENTROID: 0.129

HORZ SPREAD: 1.451

VERT SPREAD: 1.701

GROUP SPREAD: 1.701

MIN RADIUS: 0.287

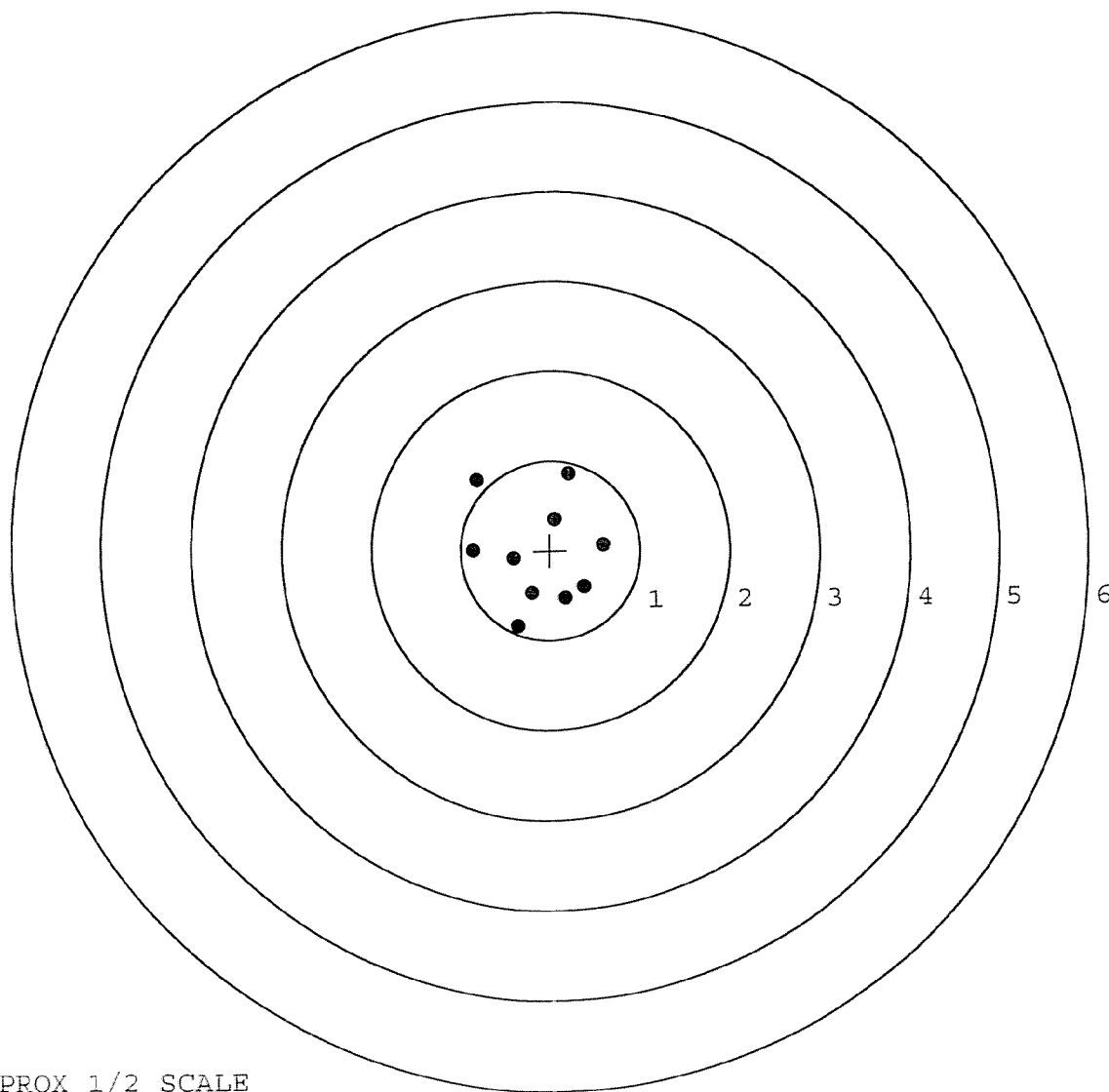
MAX RADIUS: 1.076

MEAN RADIUS: 0.672

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10

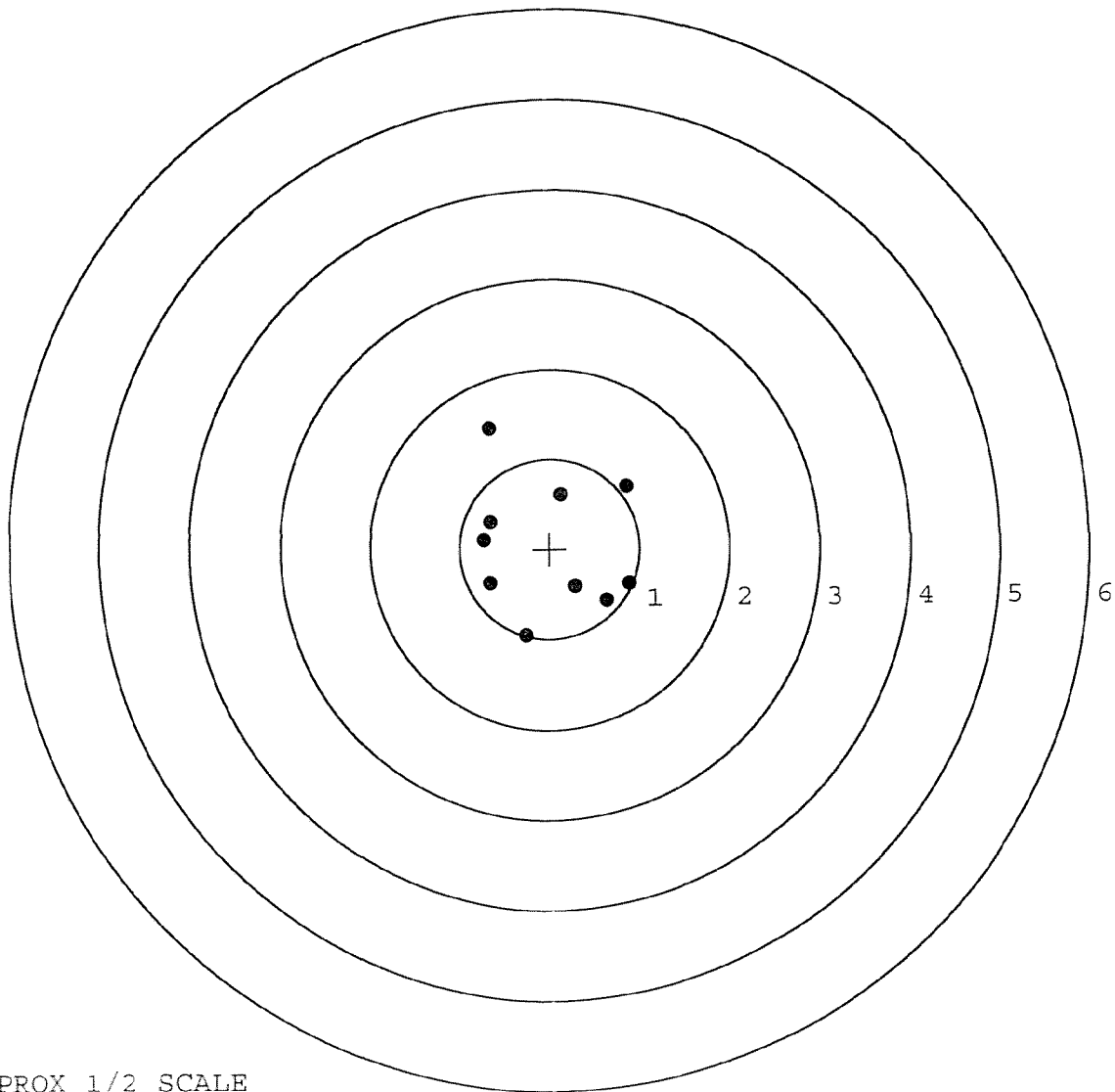


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611405.___0
TARGET NUMBER: 2
FILE DATE: 01/11/2005
FILE TIME: 11:27

X CENTROID: -0.017
Y CENTROID: 0.030
POA TO CENTROID: 0.034
HORZ SPREAD: 1.614
VERT SPREAD: 2.304
GROUP SPREAD: 2.336
MIN RADIUS: 0.540
MAX RADIUS: 1.459
MEAN RADIUS: 0.878
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.863	0.691
2:	0.138	0.604
3:	-0.654	1.343
4:	-0.650	0.304
5:	-0.729	0.105
6:	-0.665	-0.386
7:	-0.268	-0.961
8:	0.282	-0.420
9:	0.627	-0.583
10:	0.885	-0.399

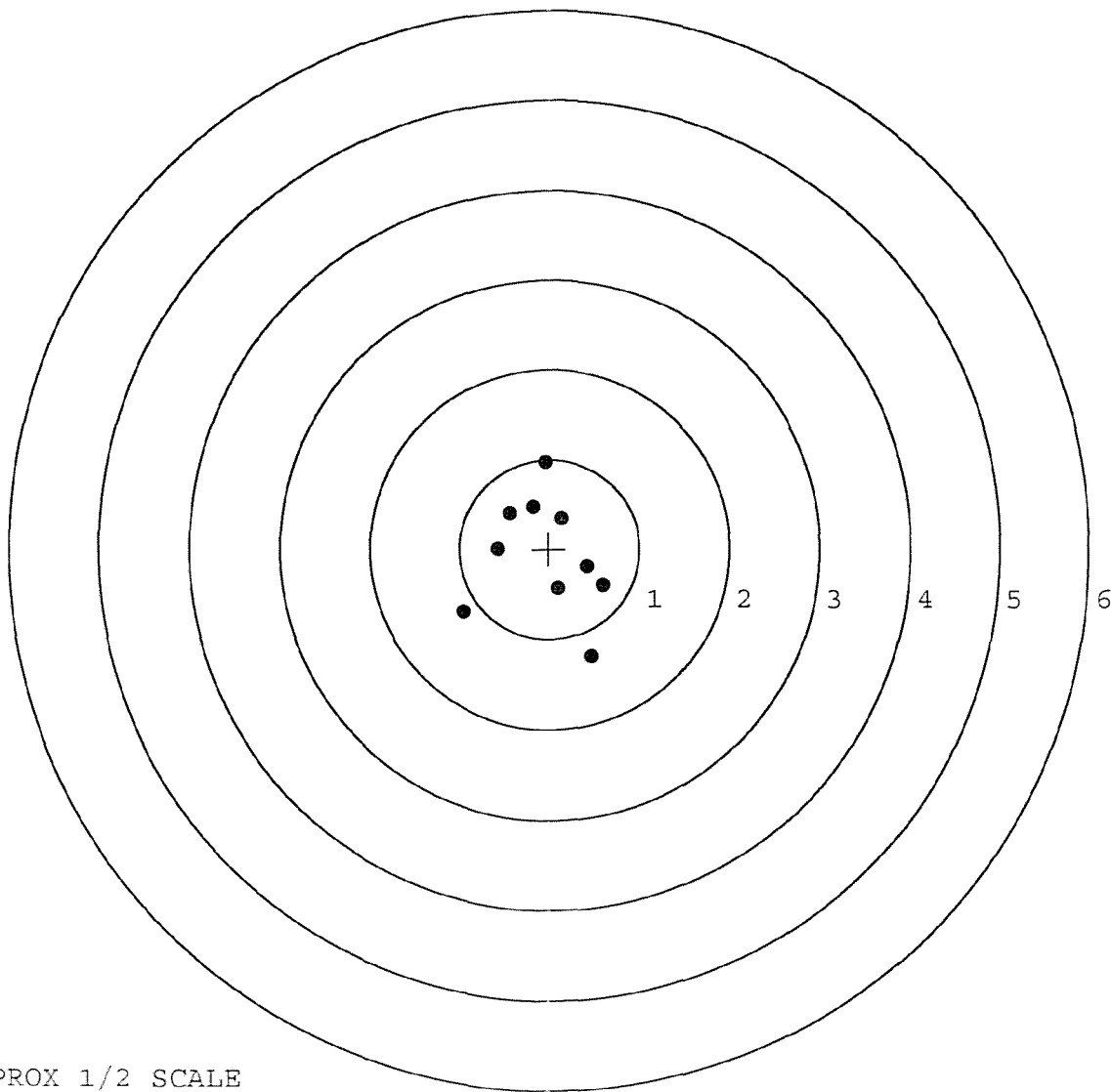


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611405. __ 0
TARGET NUMBER: 3
FILE DATE: 01/11/2005
FILE TIME: 11:27

X CENTROID: -0.047
Y CENTROID: -0.077
POA TO CENTROID: 0.090
HORZ SPREAD: 1.553
VERT SPREAD: 2.165
GROUP SPREAD: 2.226
MIN RADIUS: 0.398
MAX RADIUS: 1.235
MEAN RADIUS: 0.715
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.475	-1.196
2:	-0.958	-0.704
3:	0.595	-0.401
4:	0.421	-0.195
5:	0.105	-0.445
6:	-0.568	-0.006
7:	0.138	0.335
8:	-0.186	0.473
9:	-0.445	0.402
10:	-0.043	0.969

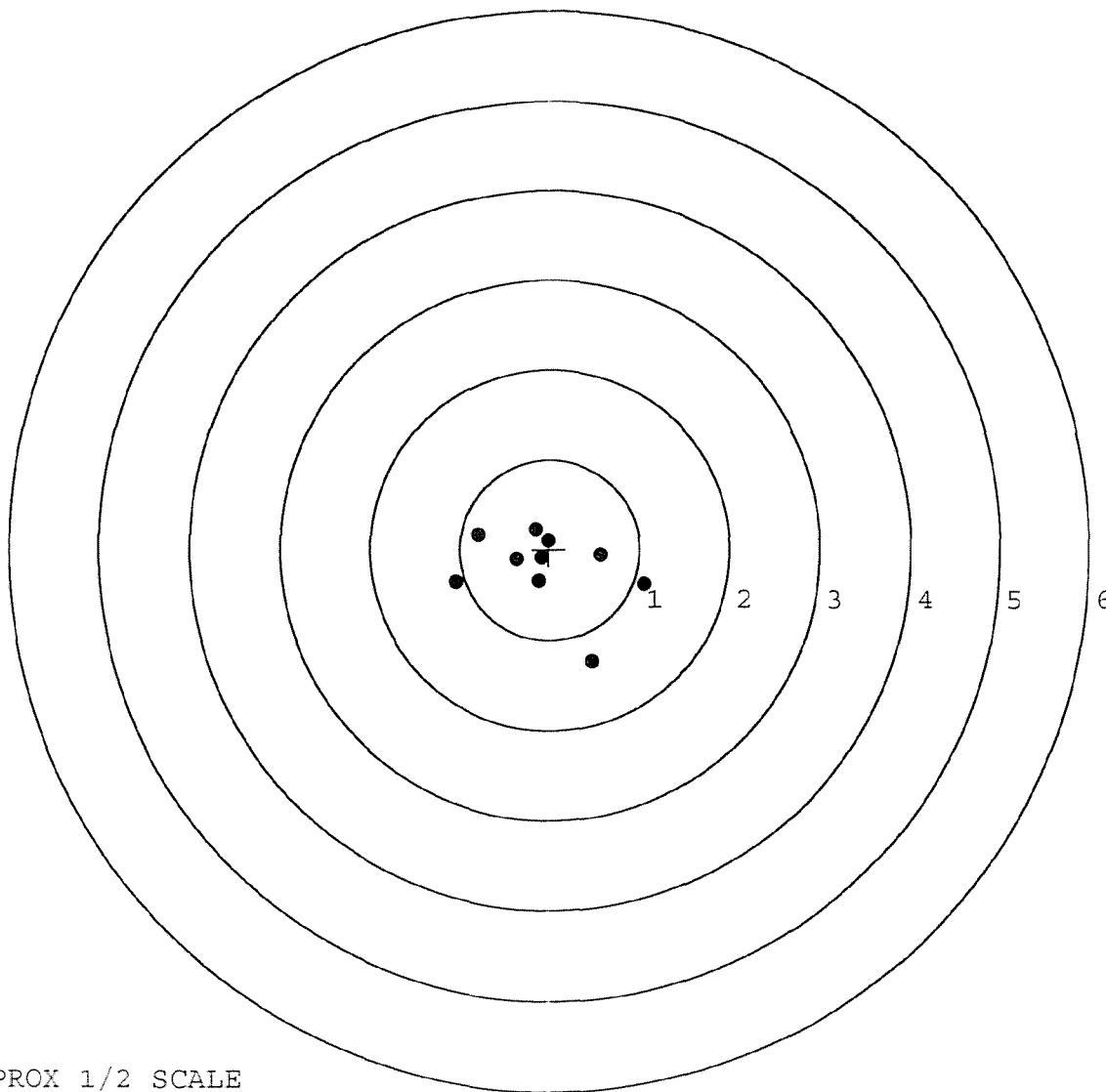


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611405. __0
TARGET NUMBER: 4
FILE DATE: 01/11/2005
FILE TIME: 11:27

POINT#	X	Y
1:	1.053	-0.389
2:	0.568	-0.065
3:	0.477	-1.234
4:	-0.794	0.173
5:	-1.046	-0.368
6:	-0.114	-0.356
7:	-0.363	-0.110
8:	-0.083	-0.095
9:	-0.012	0.095
10:	-0.154	0.222

X CENTROID: -0.047
Y CENTROID: -0.213
POA TO CENTROID: 0.218
HORZ SPREAD: 2.099
VERT SPREAD: 1.456
GROUP SPREAD: 1.896
MIN RADIUS: 0.123
MAX RADIUS: 1.148
MEAN RADIUS: 0.612
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 7
in 3 IN DIAMETER: 10

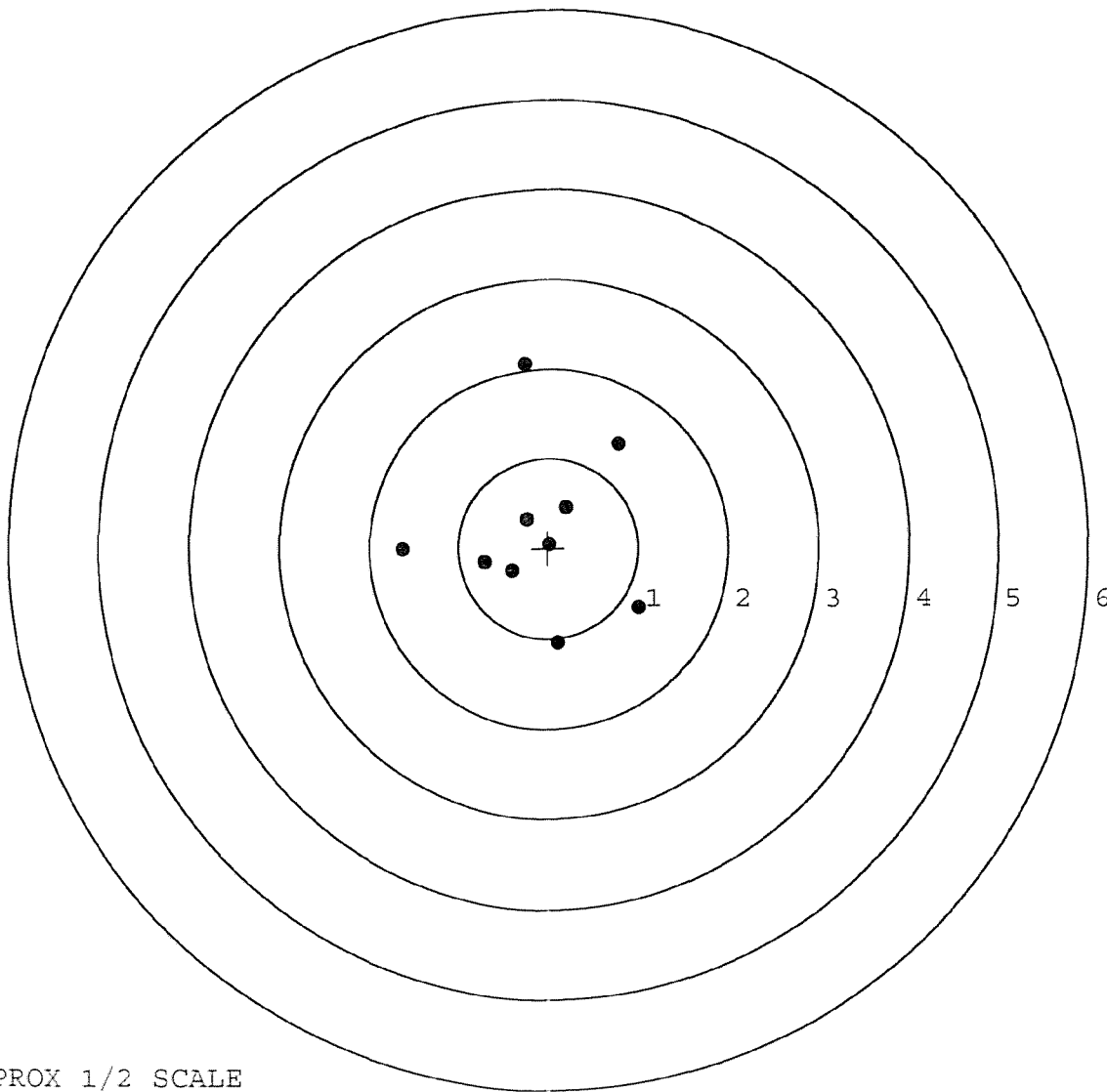


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: C6611405. __0
TARGET NUMBER: 5
FILE DATE: 01/11/2005
FILE TIME: 11:27

POINT#	X	Y
1:	1.001	-0.665
2:	0.108	-1.052
3:	0.774	1.154
4:	-0.264	2.054
5:	-1.627	-0.026
6:	-0.713	-0.156
7:	-0.402	-0.252
8:	-0.243	0.326
9:	0.017	0.046
10:	0.200	0.452

X CENTROID: -0.115
Y CENTROID: 0.188
POA TO CENTROID: 0.220
HORZ SPREAD: 2.628
VERT SPREAD: 3.106
GROUP SPREAD: 3.128
MIN RADIUS: 0.188
MAX RADIUS: 1.872
MEAN RADIUS: 0.938
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 8



TARGET APPROX 1/2 SCALE

M-24 INSPECTION CHECKLIST
CONTRACT #: DAAE-20-02-D-0127

R & E NUMBER	89026		
SERIAL NUMBER	C 6611405		
LOG-IN DATE	12-6-04		
INSPECT AND VERIFY:			
OPERATION #	OPERATION NAME	DATE	INITIAL
550	DIS-ASSEMBLE GUN	12-8-04	AC
560 A	RE-BARREL	12-15-04	RTZ
B	DRILL AND TAP	12-27-04	TRW
575	ASSEMBLE	12-16-04	RTZ
600	PROOF	12-16-04	RTZ
605	CHECK HEADSPACE	12-16-04	RTZ
610	DIS-ASSEMBLE GUN	12-27-04	RTZ
612	MAGNAFLUX	OPERATOR	
615	ROLLMARK CALIBER	12-27-04	CW
618	ROTO-BLAST	12/28/04	DG
620	APPLY COATINGS	1/3/05	HP
625 A	FINAL ASSEMBLY	1-2-05	RTZ
B	TRIGGER PULL TEST	N/A	
C	SAFETY "ON" FORCE		
D	SAFETY "OFF" FORCE		
E	FIRING PIN INDENT		
640	TARGET	1-11-05	TRW
655	FINAL INSPECT	1-12-05	AC
660	PACK	3-1-05	DA
		SHIP DATE	
		QAR INSPECTION DATE	

Remington
 REG. U.S. PAT. & TM. OFF.

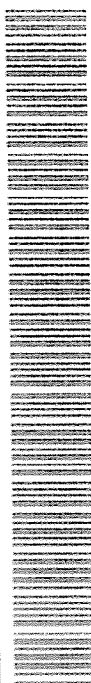
VERY IMPORTANT:
 Instruction Book
 enclosed to assure
 safe use of this
 firearm.

MODEL 700™ M24

SERIAL NO.
 C6611405

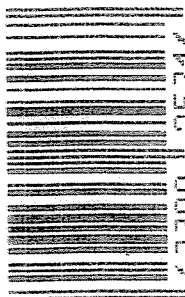
ORDER NO.
 5716

MADE IN ILION, N.Y. U.S.A. Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.



5716 C6611405

UPC

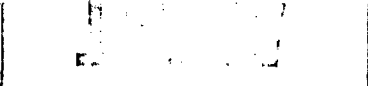
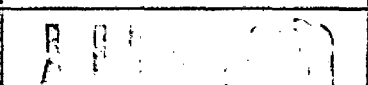
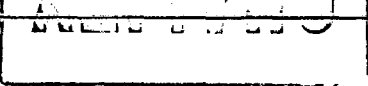


0 47700 25716 7

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C6611405

OP. #	OP. NAME	READINGS	DATE	INIT
575 & 580	Assemble Action and Stock	 1 25	91	RW
600	Proof	 1 25	91	RW
607	Check Headspace	 1 25	91	RW
610	Dis-assemble Gun	 1 25	91	RW
612	Magnaflux Barrel Action	1 25	91	KR
	Magnaflux Bolt	1 25	91	KR
615	Rollmark Caliber	1 25	91	GL
617	Drill and Tap Sight Holes	1 30	91	LB
618	Polish Barrel <i>ABB</i>	1 30	91	LB
620	Apply Coatings (Barrel Action)		2-18-91	TSB
	Apply Coating (Bolt)			
625	Final Assembly			
	A) Clean inside of Bolt Assembly		2/18/91	RW
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head		2/18/91	RW
	C) Inspect Ejector Hole for Chamfer		2/18/91	RW
	D) Oil Firing Pin Ass'y		2/18/91	RW
	E) Adjust Trigger Pull to Min Setting and Stake		2/18/91	GL

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4 1/4	4 1/4	4 1/4			2/15/91	WB
	G) Safety Off Force	2 1/2	2 1/2	2 1/2			2/18/91	WB
	H) Trigger Pull Test & Retainability						2/18/91	JU
	I) Firing Pin Indent	.0207	.0212	.021			2/18/91	WB
	J) Assemble Stock						3/8/91	RW
	K) Assemble Swivel Studs						3/11/91	JU
	L) Attach Front and Rear Sight Assemblies						3/8/91	RW
	M) Iron Sight Alignment						3/8/91	RW
	N) Detach Front & Rear Sights & place in numbered container						3/8/91	RW
	O) Attach Scope to Rifle						3/8/91	RW
	P) Detach & Attach Scope 20 Times						3/8/91	RW
640	Gallery Target & Test						3-8-91	NF
	A) Time						"	NF
	B) Malfunctions						"	NF
	C) Pierced Primers						"	NF
	D) Optical Clarity of Scope						"	NF
645	Inspect for Live Ammo						3-8-91	NF
655	Final Inspection							
	A) Headspace						3/11/91	JU
	B) Trigger Pull	2.34	2.36	2.34	2.36	2.49	3-8-91	JU
	C) Function						3/11/91	JU
660	Pack						3-10-91	NF

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

SERIAL NO. C6611405

DATE 2/18/91

TESTER JPL

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.14	2.37	2.25	2.34	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.22	2.34	2.28	2.36	
PULL #3	2.21	2.32	2.20	2.34	
PULL #4	2.36	2.40	2.37	2.36	
PULL #5	2.34	2.24	2.28	2.49	
TOTAL					
AVG.					

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.46	3.38		
PULL #2	3.42	3.38		
PULL #3	3.22	3.22		
PULL #4	3.35	3.36		
PULL #5	3.31	3.29		
TOTAL				
AVG.				

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.42	4.25		4.33
PULL #2	4.43	4.44		4.24
PULL #3	4.43	4.42		4.18
PULL #4	4.41	4.44		4.28
PULL #5	4.42	4.34		4.21
TOTAL				
AVG.				

CENTROIDAL DISTANCE CALCULATIONS
FOR RIFLE # 06611405
9 May 1991

CENTROIDAL DISTANCES

0 TO	1	.308701
1 TO	2	.292851
1 TO	3	.500258
1 TO	4	.247814
1 TO	5	.200479

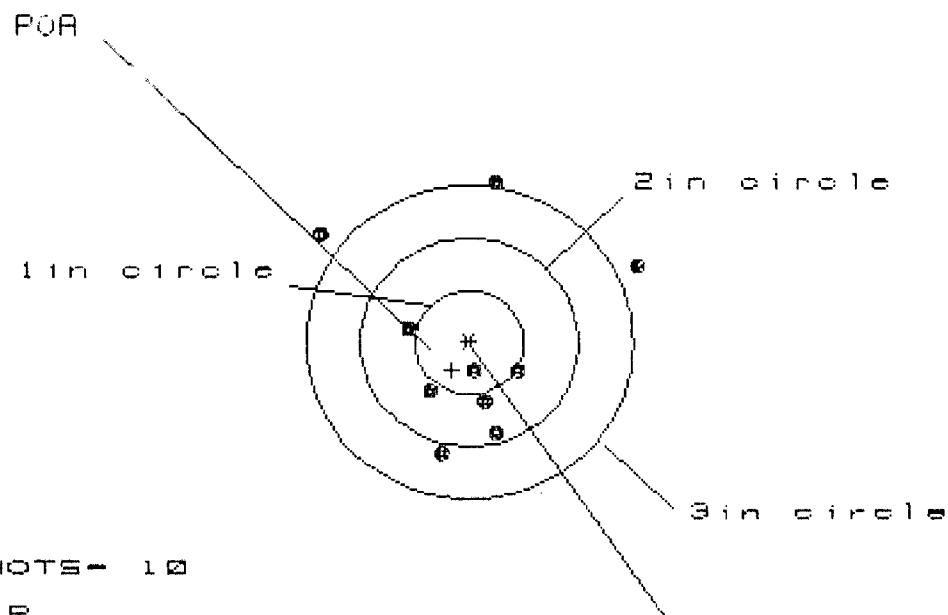
51
32 <----POA

1. AVERAGE X-COORDINATE FOR THIS RIFLE IS: .006
2. AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0764
3. RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0766352
4. LDR FOR THIS RIFLE IS: .849

6 MAR 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611485

CENTERFIRE PATTERNS # 1



OF SHOTS- 10

IN CIR

1in = 2

2in = 6

3in = 7

HS= 2.885

VS= 2.564

GS= 2.895

CENTROID *

PATTERN #	:	10	9	8
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.522	.565	.415
MINIMUM X	:	-1.363	-1.194	-.564
MAXIMUM Y	:	1.524	1.609	1.745
MINIMUM Y	:	-1.040	-.955	-.819
CENTROID X	:	.160	-.010	.140
CENTROID Y	:	.264	.179	.043
POA TO CENTROID in.	:	.309	.179	.146
MIN RADIUS	:	.224	.252	.063
MEAN RADIUS	:	.940	.826	.660
MAX RADIUS	:	1.703	1.652	1.759
HORIZONTAL SPREAD	:	2.885	1.759	.979
VERTICAL SPREAD	:	2.564	2.564	2.564
EXTREME SPREAD	:	2.895	2.613	2.613
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		6	
NUMBER IN THREE INCH CIRCLE	=		7	

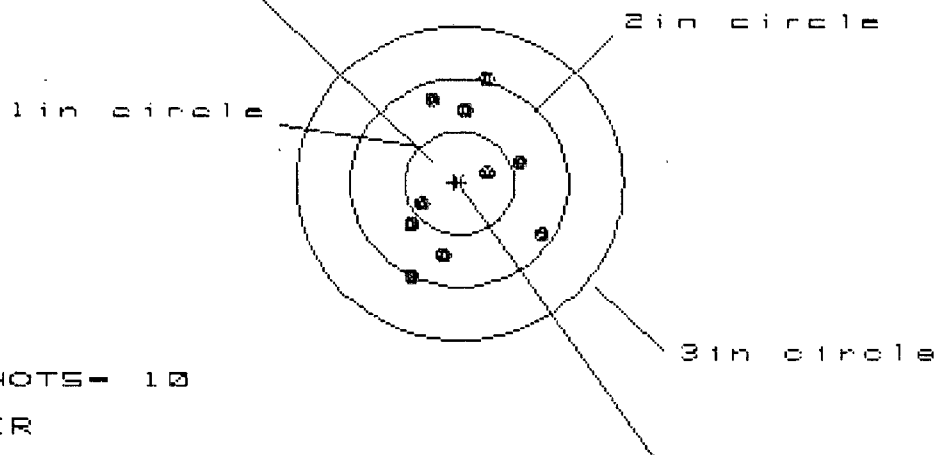
8 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611485

CENTERFIRE PATTERNS

2

POA



OF SHOTS- 10

IN CIR

1in = 2

2in = 10

3in = 10

HS= 1.206

VS= 1.860

GS= 1.976

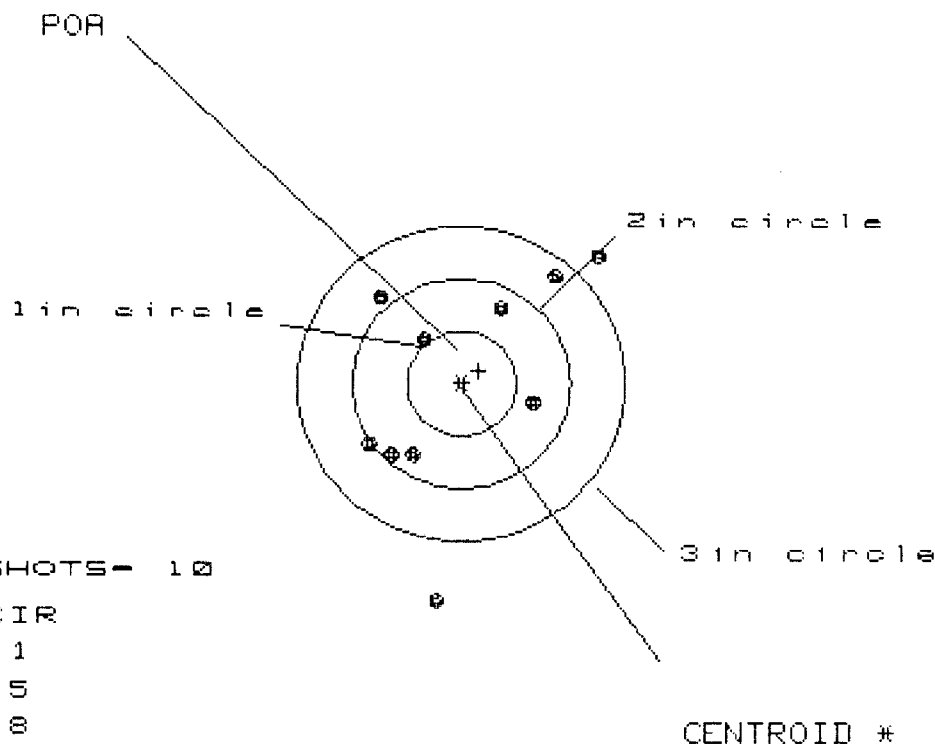
CENTROID *

PATTERN #	:	2		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.725	.675	.697
MINIMUM X	:	-.481	-.531	-.510
MAXIMUM Y	:	.970	.871	.836
MINIMUM Y	:	-.890	-.824	-.715
CENTROID X	:	.049	.099	.078
CENTROID Y	:	-.007	.092	-.017
POA TO CENTROID in.	:	.050	.135	.079
MIN RADIUS	:	.235	.173	.212
MEAN RADIUS	:	.699	.656	.624
MAX RADIUS	:	.995	.909	.883
HORIZONTAL SPREAD	:	1.206	1.206	1.206
VERTICAL SPREAD	:	1.860	1.695	1.551
EXTREME SPREAD	:	1.976	1.730	1.656
NUMBER IN ONE INCH CIRCLE	=		2	
NUMBER IN TWO INCH CIRCLE	=		10	
NUMBER IN THREE INCH CIRCLE	=		10	

8 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611485

CENTERFIRE PATTERNS # 3



OF SHOTS- 10

IN CIR

1 in = 1

2 in = 5

3 in = 8

HS= 2.038

VS= 3.327

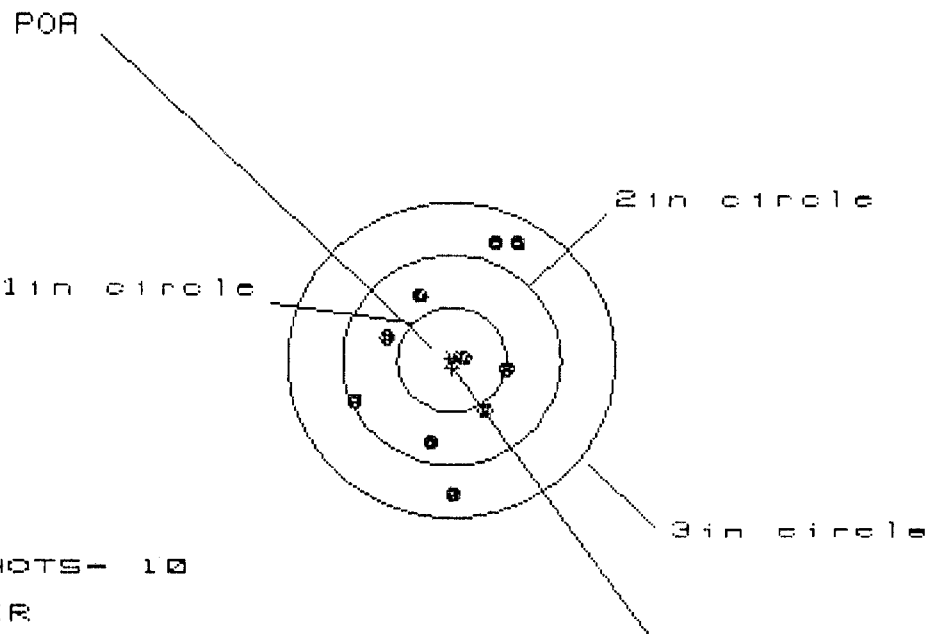
GS= 3.647

PATTERN #	:	3		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	1.244	1.217	.948
MINIMUM X	:	-.794	-.821	-.669
MAXIMUM Y	:	1.213	.978	.934
MINIMUM Y	:	-2.114	-.890	-.768
CENTROID X	:	-.157	-.130	-.282
CENTROID Y	:	-.123	.112	-.010
POA TO CENTROID in.	:	.200	.171	.282
MIN RADIUS	:	.494	.361	.332
MEAN RADIUS	:	1.096	.959	.865
MAX RADIUS	:	2.129	1.561	1.331
HORIZONTAL SPREAD	:	2.038	2.038	1.617
VERTICAL SPREAD	:	3.327	1.868	1.702
EXTREME SPREAD	:	3.647	2.739	2.320
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		5	
NUMBER IN THREE INCH CIRCLE	=		8	

B Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611485

CENTERFIRE PATTERNS # 4



OF SHOTS- 10

IN CIR

1in = 1

2in = 7

3in = 10

HS= 1.570

VS= 2.439

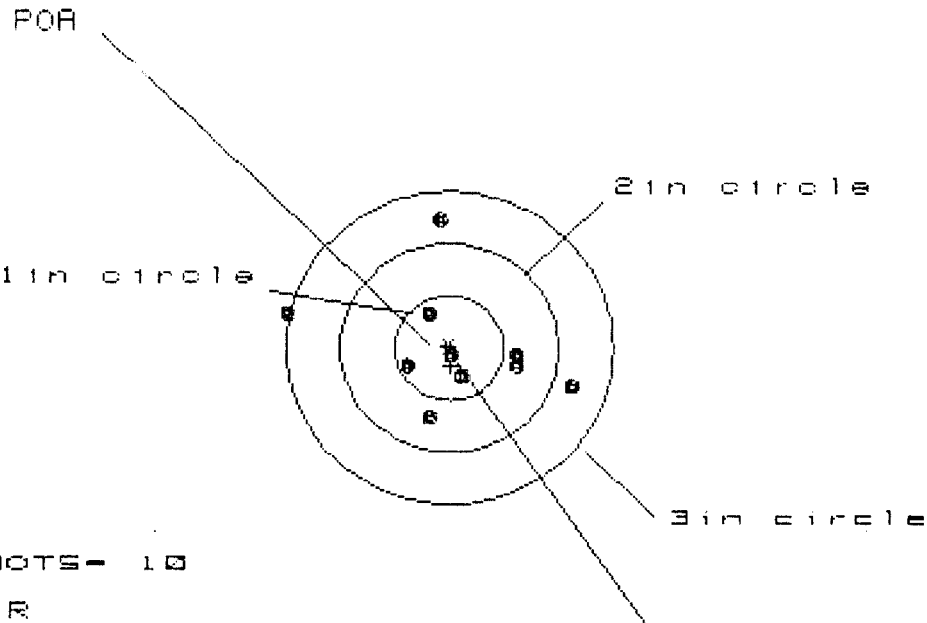
GS= 2.524

PATTERN #	:	4		
SHOTS (BEST OF)	:	10	9	8
MAXIMUM X	:	.647	.646	.631
MINIMUM X	:	-.923	-.924	-.843
MAXIMUM Y	:	1.111	.964	1.053
MINIMUM Y	:	-1.328	-.931	-.811
CENTROID X	:	-.006	-.005	-.086
CENTROID Y	:	.080	.227	.107
POA TO CENTROID in.	:	.080	.227	.137
MIN RADIUS	:	.090	.188	.174
MEAN RADIUS	:	.807	.755	.689
MAX RADIUS	:	1.328	1.160	1.177
HORIZONTAL SPREAD	:	1.570	1.570	1.474
VERTICAL SPREAD	:	2.439	1.895	1.864
EXTREME SPREAD	:	2.524	2.158	1.994
NUMBER IN ONE INCH CIRCLE	=		1	
NUMBER IN TWO INCH CIRCLE	=		7	
NUMBER IN THREE INCH CIRCLE	=		10	

8 Mar 1991

FILE:/PATTERNING/CENTERFIRE_PATT/C6611485

CENTERFIRE PATTERNS # 5



OF SHOTS- 10
IN CIR
1in = 4
2in = 7
3in = 10
HS= 2.570
VS= 1.942
GS= 2.656

CENTROID #

PATTERN #	15	15	15
SHOTS (BEST OF)	10	9	8
MAXIMUM X	1.099	.935	.899
MINIMUM X	-1.472	-.546	-.582
MAXIMUM Y	1.235	1.267	.491
MINIMUM Y	-.707	-.675	-.517
CENTROID X	-.016	.147	.183
CENTROID Y	.168	.136	-.022
POA TO CENTROID in.	.169	.200	.184
MIN RADIUS	.092	.154	.164
MEAN RADIUS	.703	.604	.497
MAX RADIUS	1.499	1.299	.920
HORIZONTAL SPREAD	2.570	1.481	1.481
VERTICAL SPREAD	1.942	1.942	1.009
EXTREME SPREAD	2.656	2.028	1.499
NUMBER IN ONE INCH CIRCLE =	4		
NUMBER IN TWO INCH CIRCLE =	7		
NUMBER IN THREE INCH CIRCLE =	10		

RECEIVING AND ESTIMATING REPORT

COMMENTS

ORDER

R 94-18771

INITIAL: JUM CUSTOMER ORDER NO. DAAA09-92-C-0834

W/10X SCOPE M-24 SNIPER W/DEPLOYMENT KIT
ATTN FRED MARTIN

SCOPE # 90-0495

DATE RECEIVED 06/14/94	DATE OPENED 06/15/94	DATE CODE	SERIAL NUMBER C6611405	NEW SERIAL NUMBER	MODEL AND GRADE 700 7.62 NATO
ACCESSORIES HARD CASE SCOPE MNTS SCOPE BASE SLING STRAP					

FROM:

SHIP TO:

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL 36201-5025

COMMANDER (W52H094138H226)
DEFENSE DIST DEPOT ANNISTON
ATTN DDAA-UR BLDG 112
ANNISTON

AL 36201-5025

CUST NO: 098397 C.O.D.

ACCOUNT NUMBER	ACCOUNT NUMBER N/C	WRITE ☐	PROM. DATE	ESTIMATED	VIA UPS
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GUN CONDITION

- ☐ NEW
- ☐ LIGHTLY WORN
- ☐ WORN
- ☐ VERY WORN
- ☐ UNREPAIRABLE
- ☐ MARRED

REPAIR CHARGE

EXCISE

TAX

INSURANCE

UPS

PARCEL POST

TOTAL

CUSTOMER CONCERN	AMMO	FUNCTION	FINISH	ACCURACY	FIT	INSPECT
CYCLE	A1	B1				
TRIGGER GROUP		B2			E1	F1
BOLT ASSY.		B3			E2	F2
BARREL ASSY.		B4		D1	E3	F3
REC. ASSY.		B5		D2	E4	F4
WOOD			G1	D3	E5	F5
METAL			G2			

MAIN FAULT

PARTS

COMMENTS

Trigger Assy \$175.31
CIT 50.00
\$225.31

REPAIRMAN	PROOF	CLEAN	TEST ✓	TARGET	PATTERN
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GALLERY TESTER BB	DATE	DATE	DATE 12-9-93	DATE	DATE
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OFFICE COPY

RD0925 REV. 1/94

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400076346

SWS TRIGGER PULL TEST

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50#+ .50#
3.00#+ .75#
4.00#+1.00#

SERIAL NO. C6611405
DATE 11-9-95
TESTER DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.52	2.37	2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.38	2.33	2.57	
PULL #3	2.39	2.58	2.32	
PULL #4	2.40	2.77	2.55	
PULL #5	2.30	2.59	2.43	
TOTAL	12.03	12.64	12.30	
AVG.	2.40	2.52	2.46	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.22	3.20	
PULL #2	3.24	3.24	
PULL #3	3.10	3.15	
PULL #4	3.18	3.00	
PULL #5	3.07	3.00	
TOTAL	15.81	15.59	
AVG.	3.16	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.18	4.09	4.25	4.25
PULL #2	4.14	4.25		4.29
PULL #3	4.06	4.14		4.22
PULL #4	4.18	4.00		4.26
PULL #5	4.06	4.09		4.30
TOTAL	20.64	20.57		21.32
AVG.	4.12	4.11		4.26

CONTRACT # DAAA21-87-C-0086

GUN SERIAL #

C-6611405

OP. #	OP. NAME	READINGS	DATE	INITIAL
575 & 580	Assemble Action and Stock			
600	Proof			
607	Check Headspace			
610	Dis-assemble Gun			
612	Magnaflux Barrel Action			
	Magnaflux Bolt			
615	Rollmark Caliber			
617	Drill and Tap Sight Holes			
618	Polish Barrel			
620	Apply Coatings (Barrel Action)			
	Apply Coating (Bolt)			
625	Final Assembly A) Clean inside of Bolt Assembly			
	B) Inspect Rear Firing Pin Hole for Chamfer in Bolt Head			
	C) Inspect Ejector Hole for Chamfer			
	D) Oil Firing Pin Ass'y			
	E) Adjust Trigger Pull to Min Setting and Stake			

op. #	OP. NAME	READINGS					DATE	INIT
625 cont.	F) Safety On Force	4.5	4.5	4.0			12-13-95	DA
	G) Safety Off Force	3.5	3.5	3.5			12-13-95	DA
	H) Trigger Pull Test & Retainability							
	I) Firing Pin Indent							
	J) Assemble Stock							
	K) Assemble Swivel Studs							
	L) Attach Front and Rear Sight Assemblies							
	M) Iron Sight Alignment							
	N) Detach Front & Rear Sights & place in numbered container							
	O) Attach Scope to Rifle							
	P) Detach & Attach Scope 20 Times							
640	Gallery Target & Test							
	A) Time							
	B) Malfunctions							
	C) Pierced Primers							
	D) Optical Clarity of Scope							
645	Inspect for Live Ammo							
655	Final Inspection							
	A) Headspace							
	B) Trigger Pull	2.47	2.45	2.38	2.38	2.34	12-13-95	DA
	C) Function							
660	Pack							