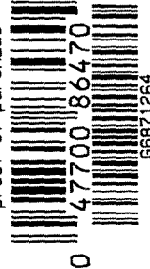


G6871264

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



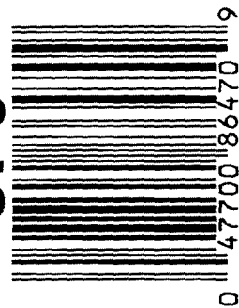
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6871264

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6871264

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SP
470	DIS-ASSEMBLE ACTION		7-20-09	SP
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	7/28/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWG
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/12	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-27-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

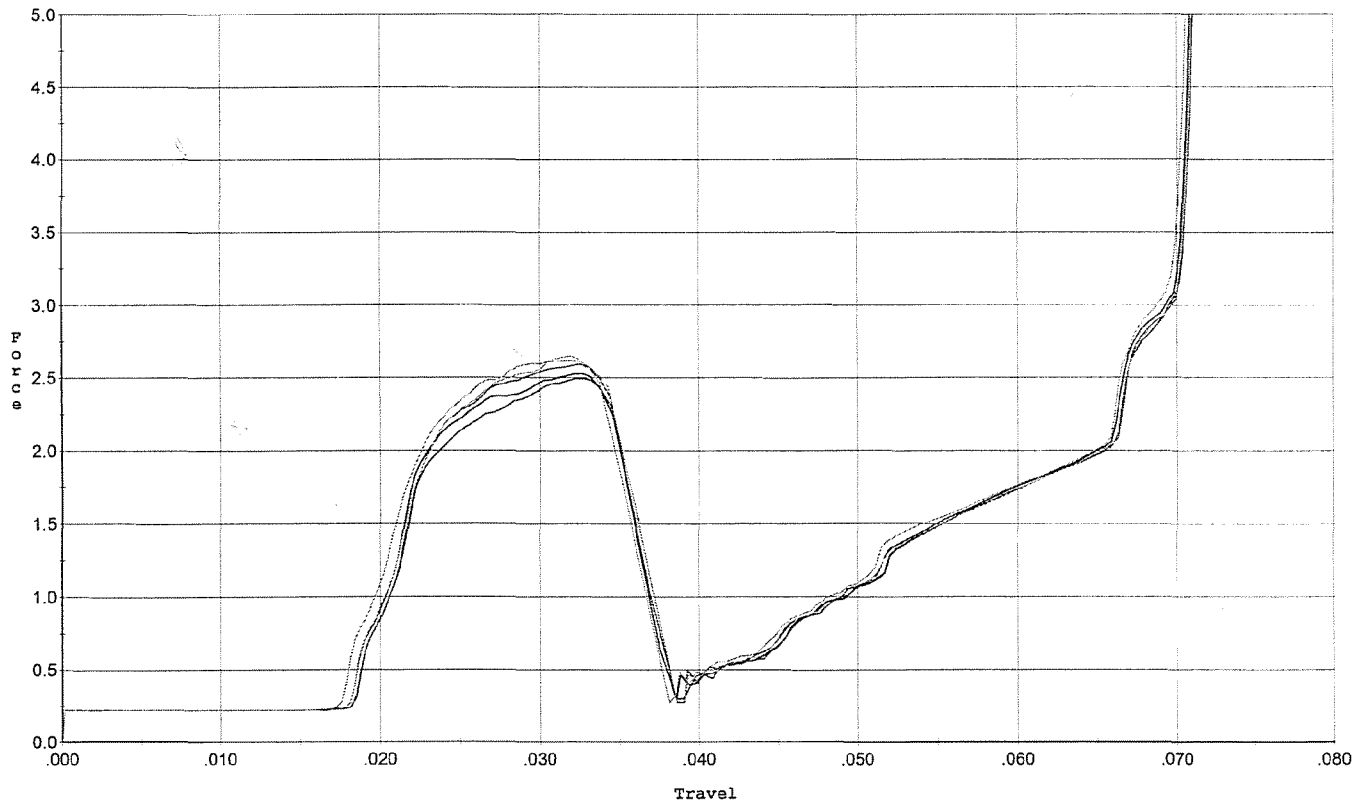
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2⁹</u>	<u>2⁹</u>	<u>2⁹</u>	8/31/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6⁹</u>	<u>6⁹</u>	<u>6⁹</u>	8/31/09	LB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8/31/09	RB		
	J) ASSEMBLE STOCK					8-27-09	L. J.		
	K) ASSEMBLE SWIVEL STUDS					8/31/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-27-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION CORRECTION CORRECTION CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-27-09	JF		
670	FINAL INSPECTION A) HEADSPACE					8/31/09	LB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.44</u>	<u>2.52</u>	<u>2.54</u>	<u>2.60</u>	<u>2.52</u>	8/31/09	RB
	C) FUNCTION					8/31/09	RB		
690	PACK					9/1/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



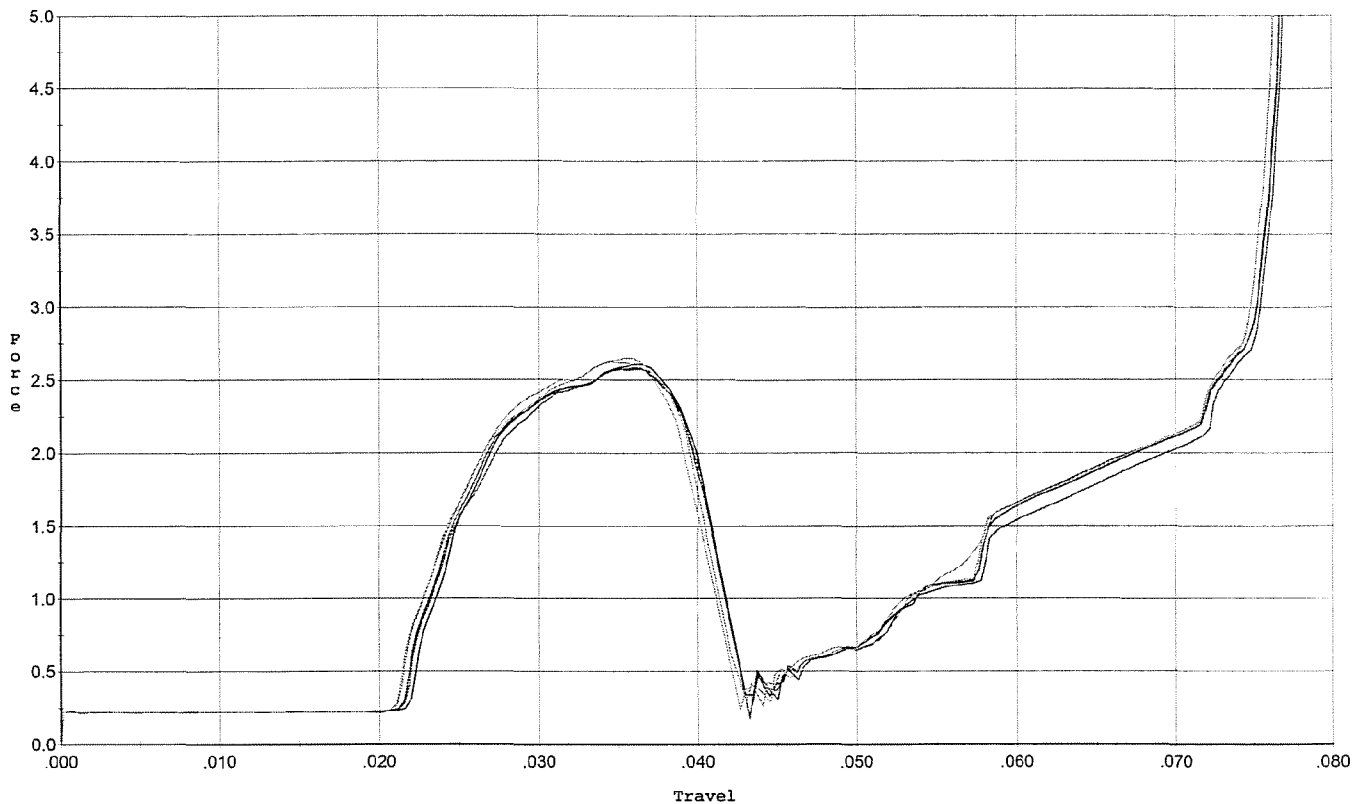
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.035	0.019	0.042	0.037		Set Trigger
2	2.529	0.035	0.018	0.042	0.038		Set Trigger
3	2.593	0.036	0.019	0.041	0.040		Set Trigger
4	2.620	0.036	0.018	0.041	0.041		Set Trigger
5	2.647	0.036	0.018	0.042	0.041		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



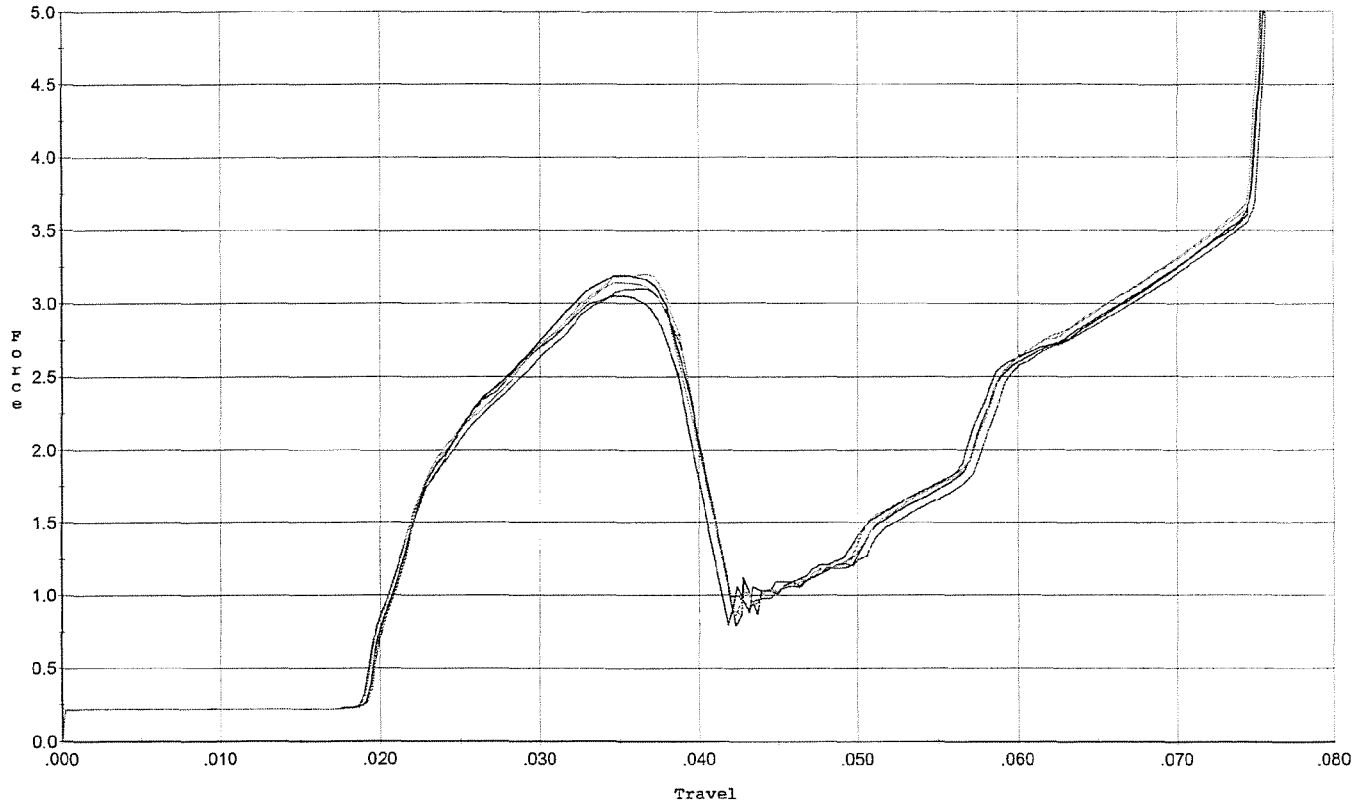
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.584	0.040	0.022	0.043	0.044		Set Trigger
2	2.610	0.040	0.022	0.043	0.043		Set Trigger
3	2.578	0.040	0.022	0.043	0.043		Set Trigger
4	2.627	0.040	0.021	0.043	0.044		Set Trigger
5	2.649	0.039	0.021	0.043	0.043		Set Trigger

Aug 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



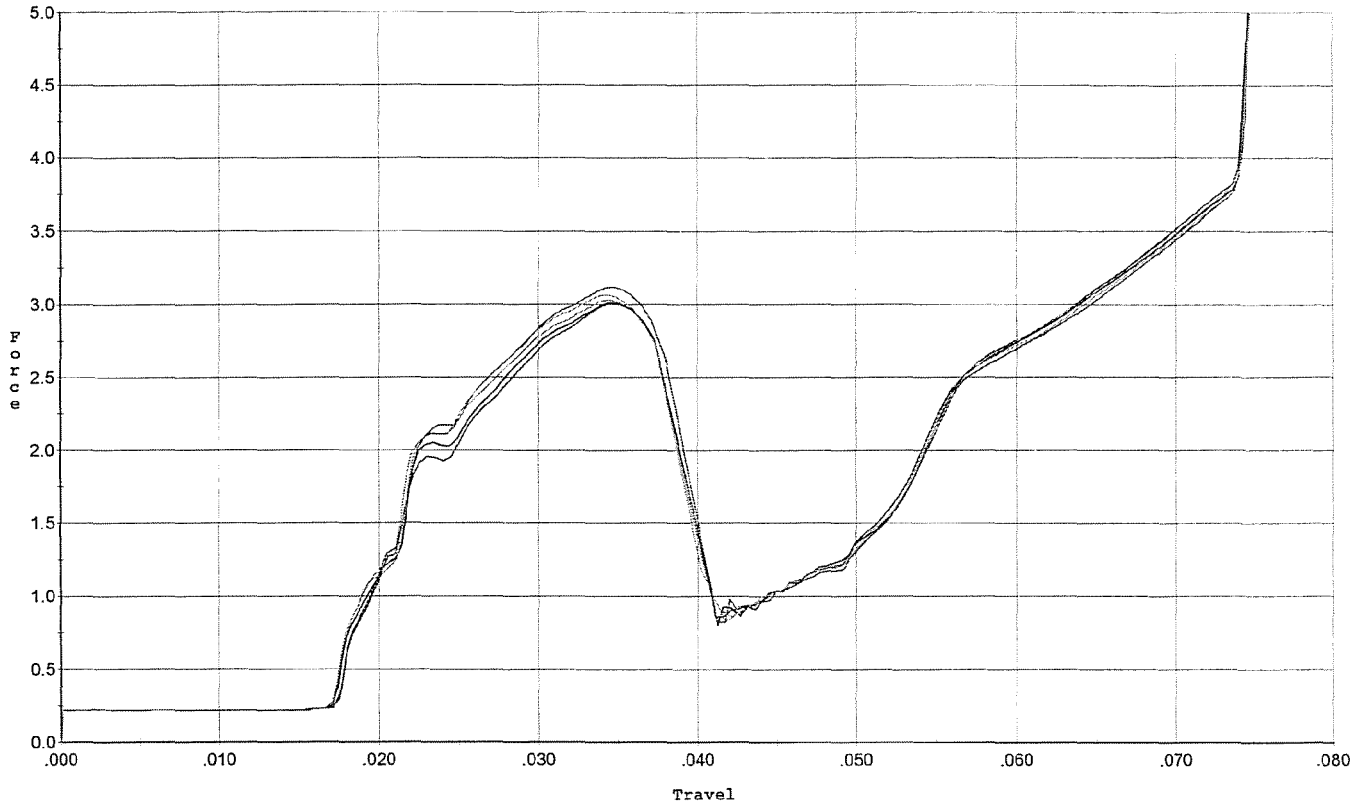
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.039	0.019	0.039	0.051		Set Trigger
2	3.193	0.039	0.019	0.037	0.053		Set Trigger
3	3.101	0.039	0.019	0.038	0.051		Set Trigger
4	3.201	0.039	0.019	0.037	0.052		Set Trigger
5	3.143	0.040	0.019	0.037	0.053		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



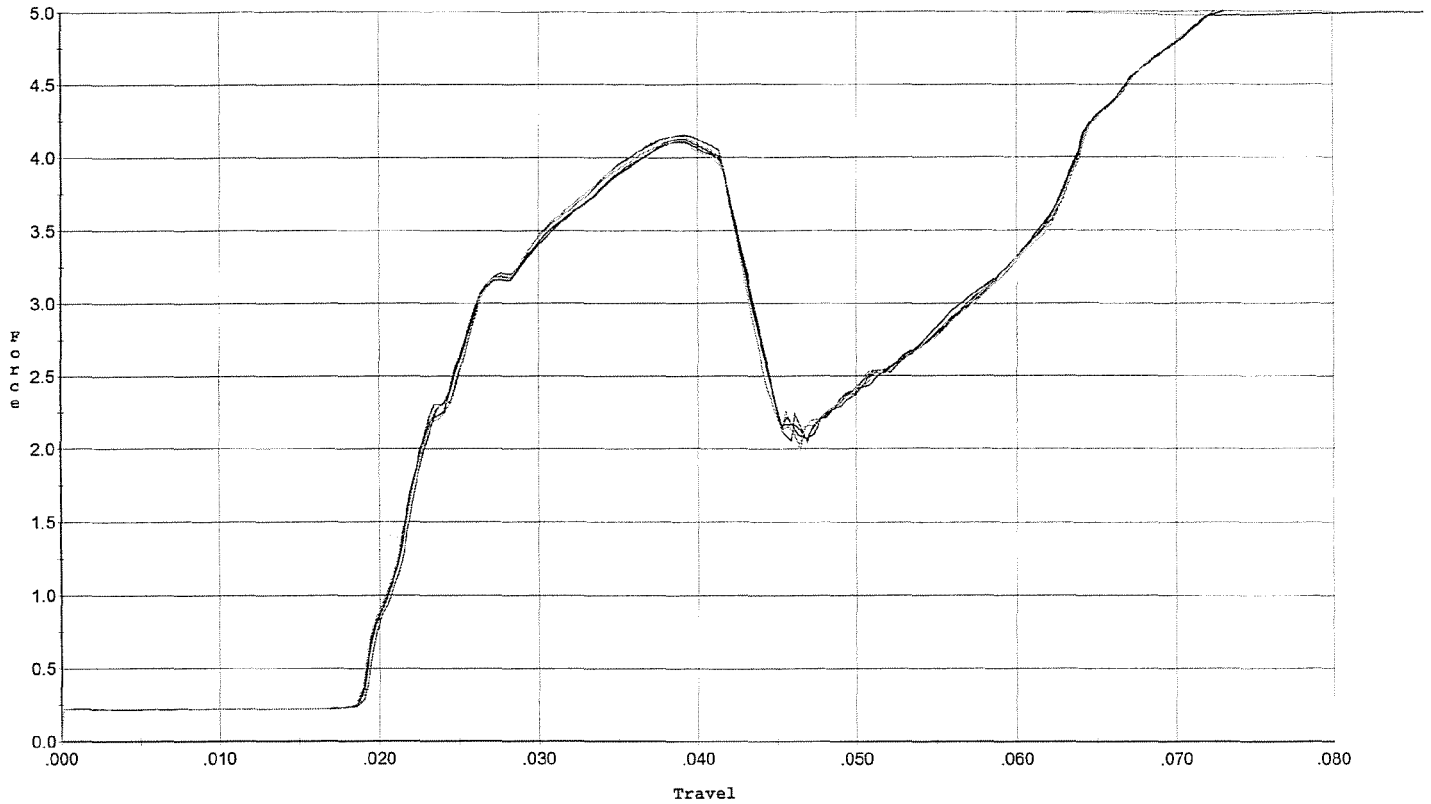
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.039	0.018	0.041	0.051		Set Trigger
2	3.013	0.037	0.017	0.042	0.049		Set Trigger
3	3.119	0.038	0.018	0.041	0.052		Set Trigger
4	3.067	0.037	0.017	0.042	0.051		Set Trigger
5	3.032	0.037	0.017	0.042	0.050		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



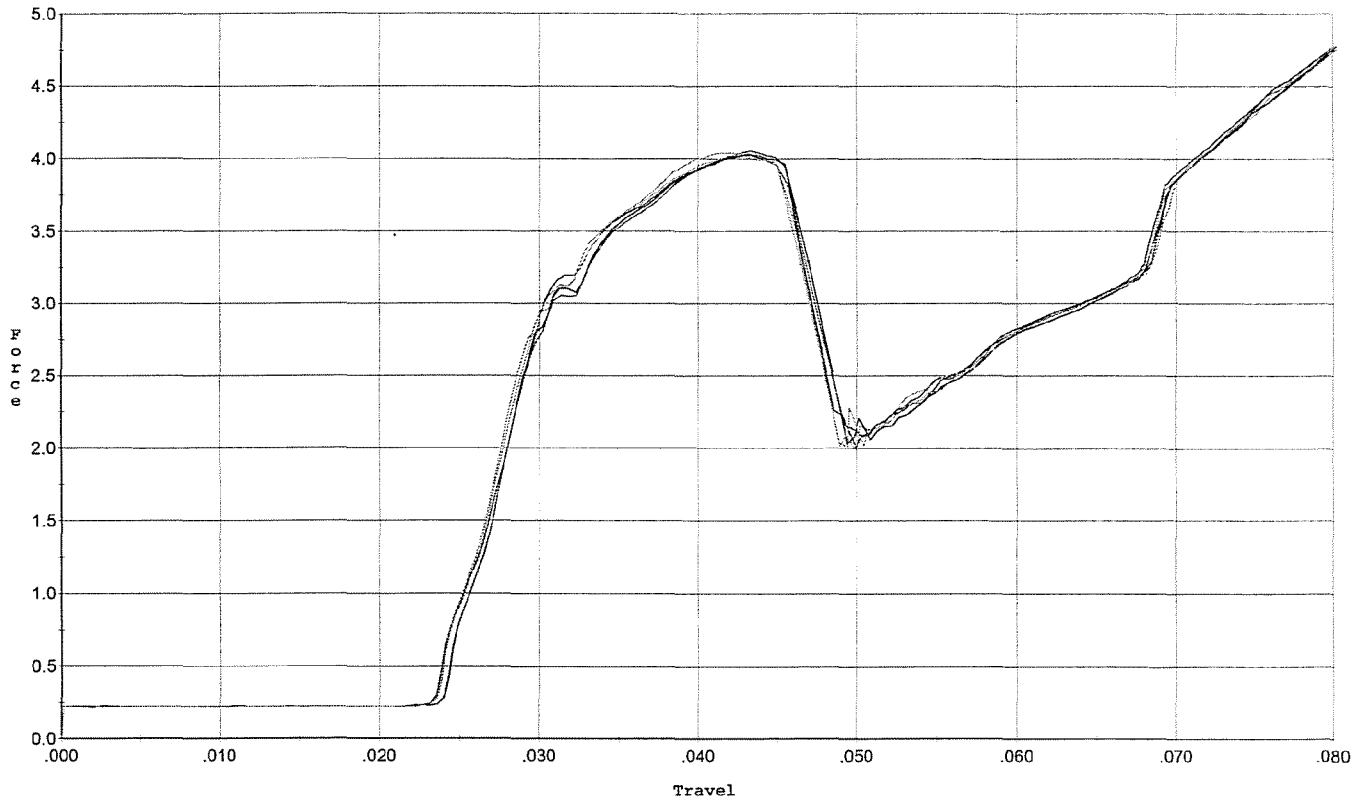
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.126	0.041	0.019	0.033	0.076		Set Trigger
2	4.107	0.041	0.019	0.033	0.076		Set Trigger
3	4.155	0.043	0.019	0.033	0.080		Set Trigger
4	4.102	0.042	0.019	0.034	0.076		Set Trigger
5	4.147	0.041	0.019	0.034	0.076		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



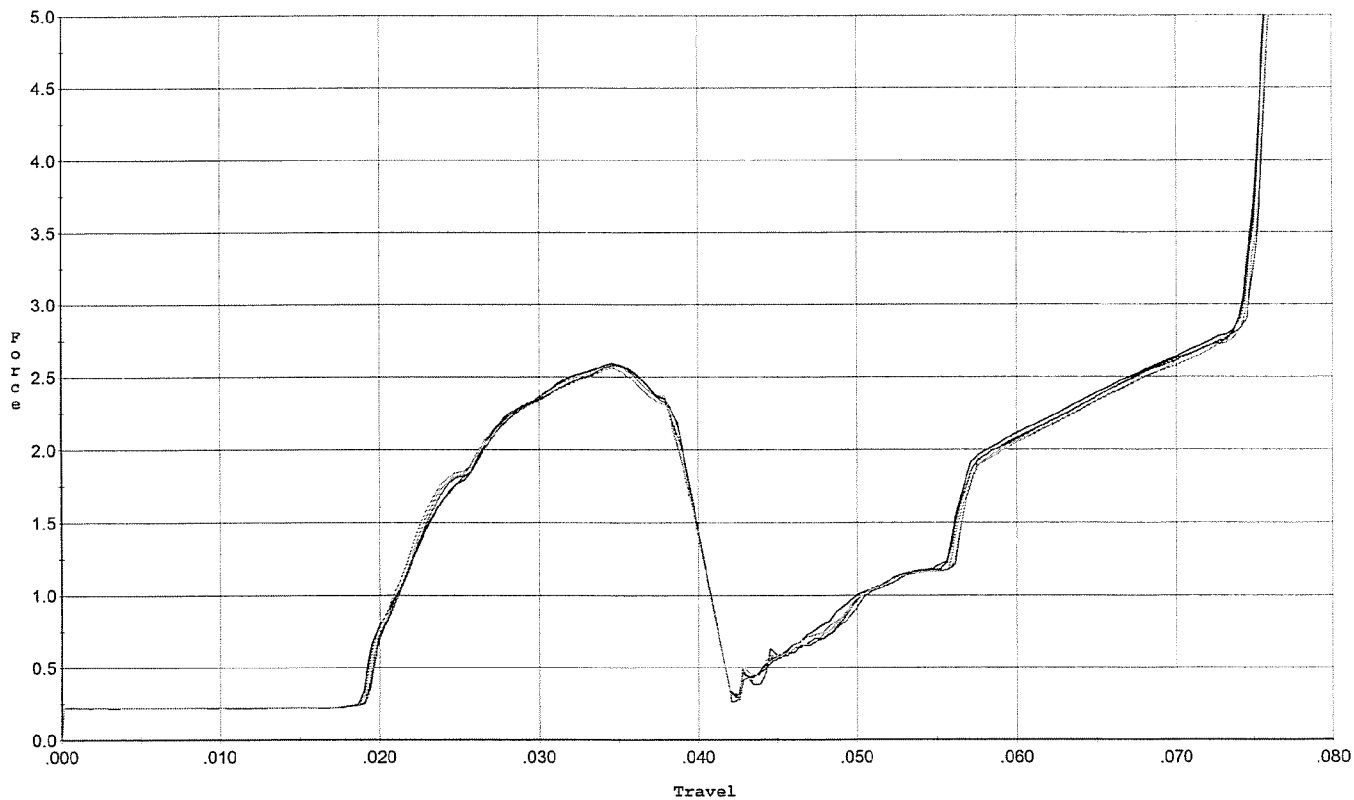
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.046	0.024	0.035	0.076		Set Trigger
2	4.032	0.047	0.024	0.034	0.078		Set Trigger
3	4.054	0.045	0.024	0.035	0.074		Set Trigger
4	4.040	0.047	0.024	0.035	0.077		Set Trigger
5	4.041	0.046	0.024	0.035	0.077		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



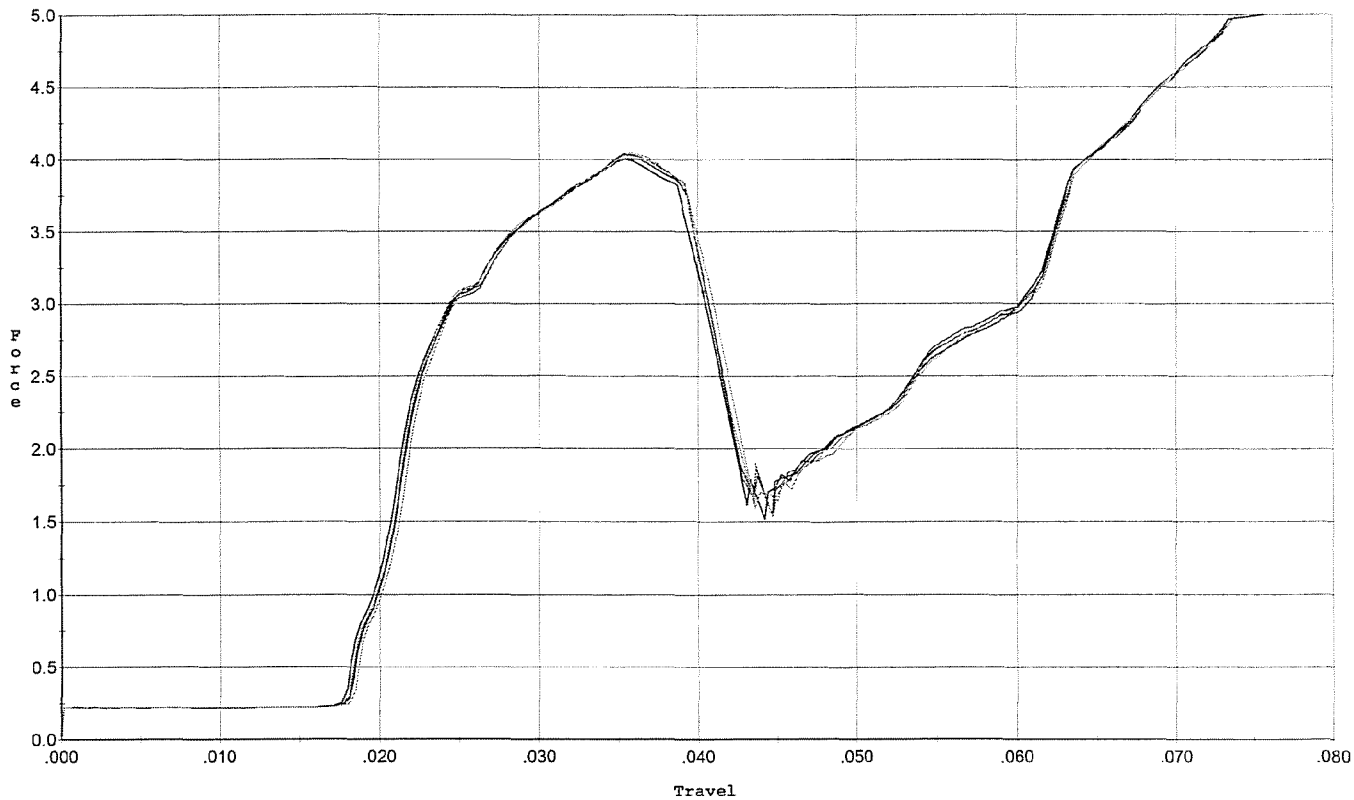
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.582	0.039	0.019	0.043	0.044		Set Trigger
2	2.595	0.039	0.019	0.043	0.045		Set Trigger
3	2.578	0.039	0.019	0.043	0.044		Set Trigger
4	2.585	0.039	0.019	0.043	0.045		Set Trigger
5	2.561	0.039	0.019	0.043	0.044		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/20/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.005	0.039	0.018	0.034	0.071		Set Trigger
2	4.004	0.040	0.018	0.034	0.073		Set Trigger
3	4.042	0.039	0.018	0.034	0.071		Set Trigger
4	4.050	0.041	0.018	0.034	0.073		Set Trigger
5	4.034	0.039	0.018	0.034	0.071		Set Trigger

Aug 4.02