

66871268

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



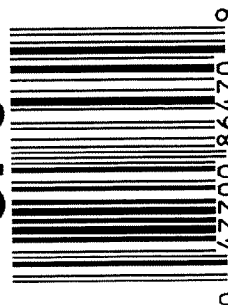
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871268

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 687 1268

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SPD
470	DIS-ASSEMBLE ACTION		8-13-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	RTZ
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWS
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	REM
540	APPLY COATINGS (BARREL ACTION)		8/25	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-28-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-28-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-28-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-4-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

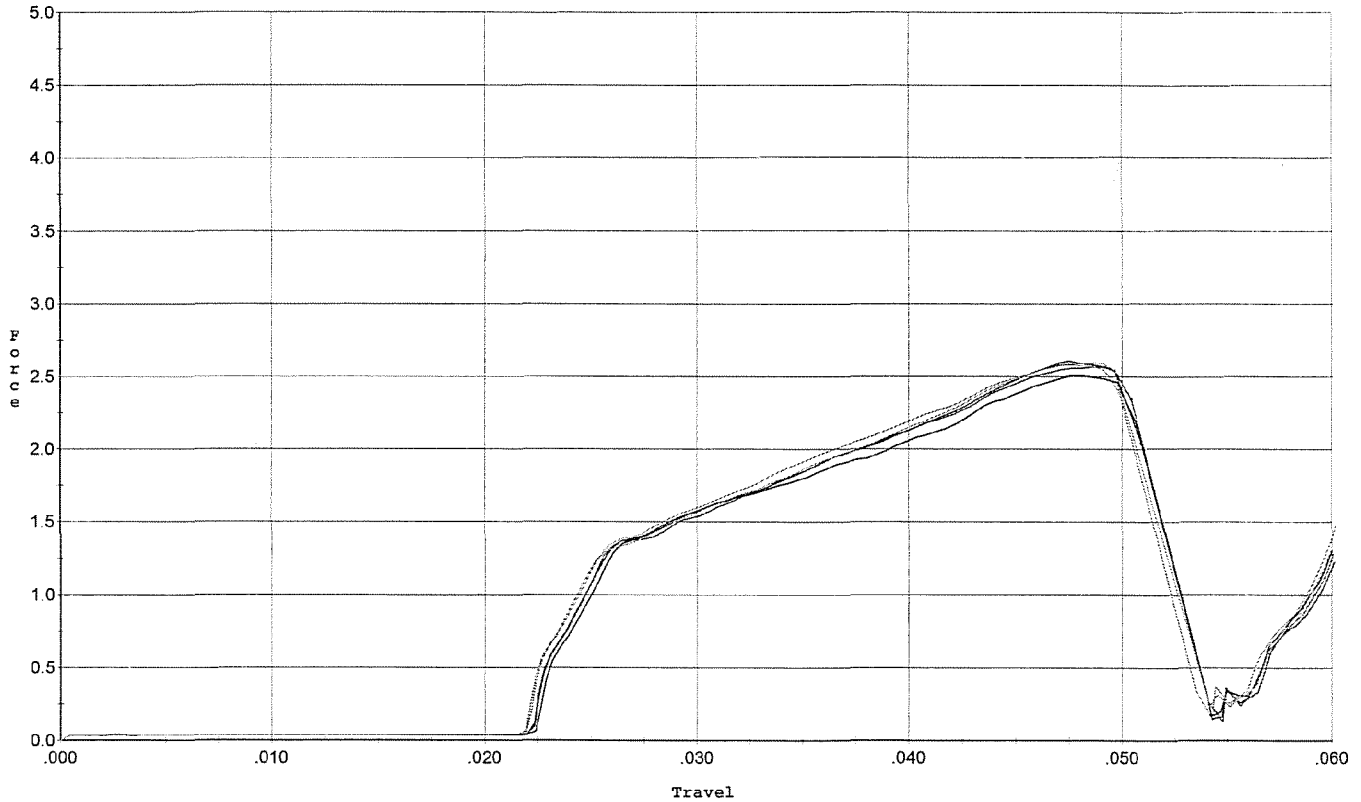
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u> <u>2°</u> <u>2°</u>	9/8/09	RB
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u> <u>7°</u> <u>7°</u>	9/8/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9/8/09	RB
	J) ASSEMBLE STOCK			9-4-09	L.N.
	K) ASSEMBLE SWIVEL STUDS			9/8/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-4-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-4-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			9/8/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.63</u> <u>2.69</u> <u>2.74</u> <u>2.74</u>	9/8/09	RB
	C) FUNCTION			9/8/09	RB
690	PACK			9/10/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



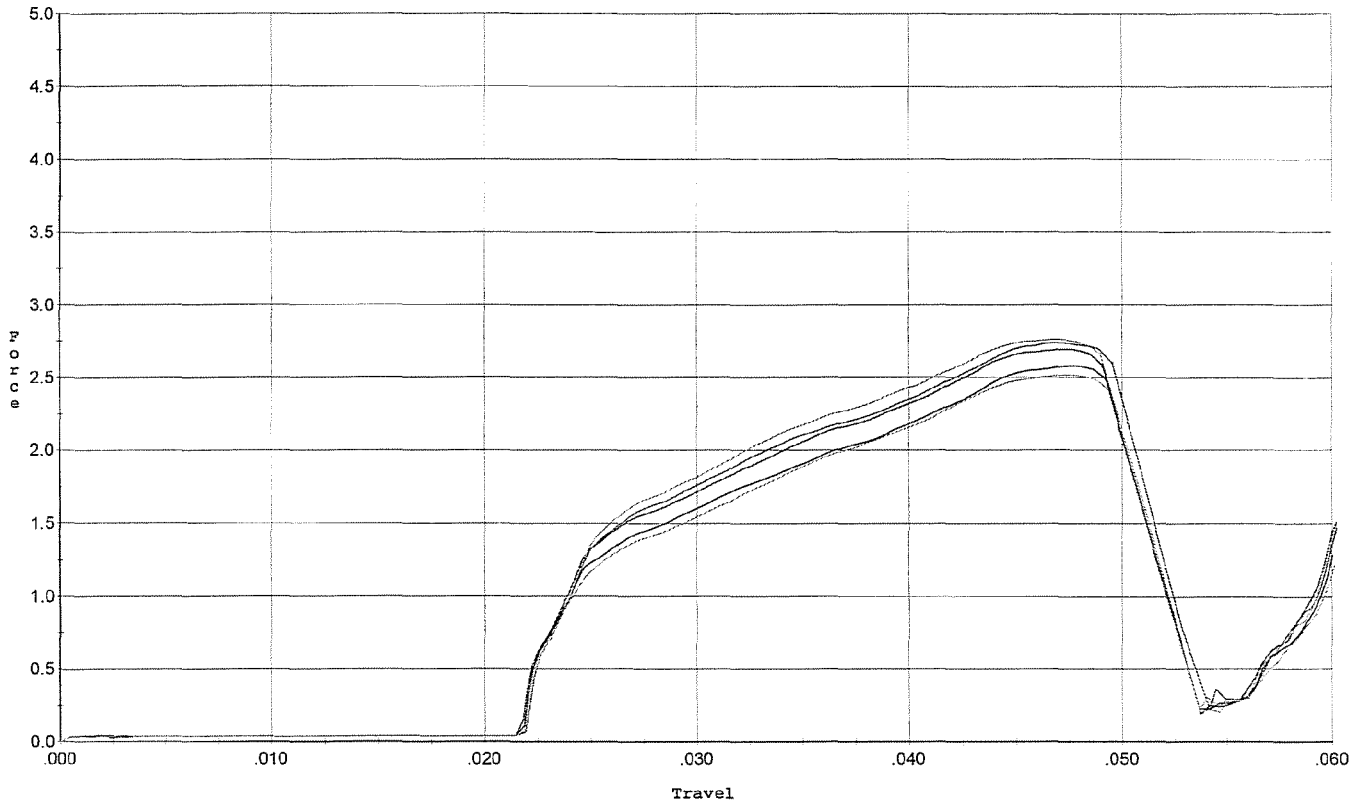
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.607	0.051	0.022	0.031	0.055		Set Trigger
2	2.509	0.051	0.023	0.031	0.053		Set Trigger
3	2.568	0.050	0.022	0.031	0.054		Set Trigger
4	2.593	0.050	0.022	0.031	0.054		Set Trigger
5	2.583	0.050	0.022	0.031	0.054		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



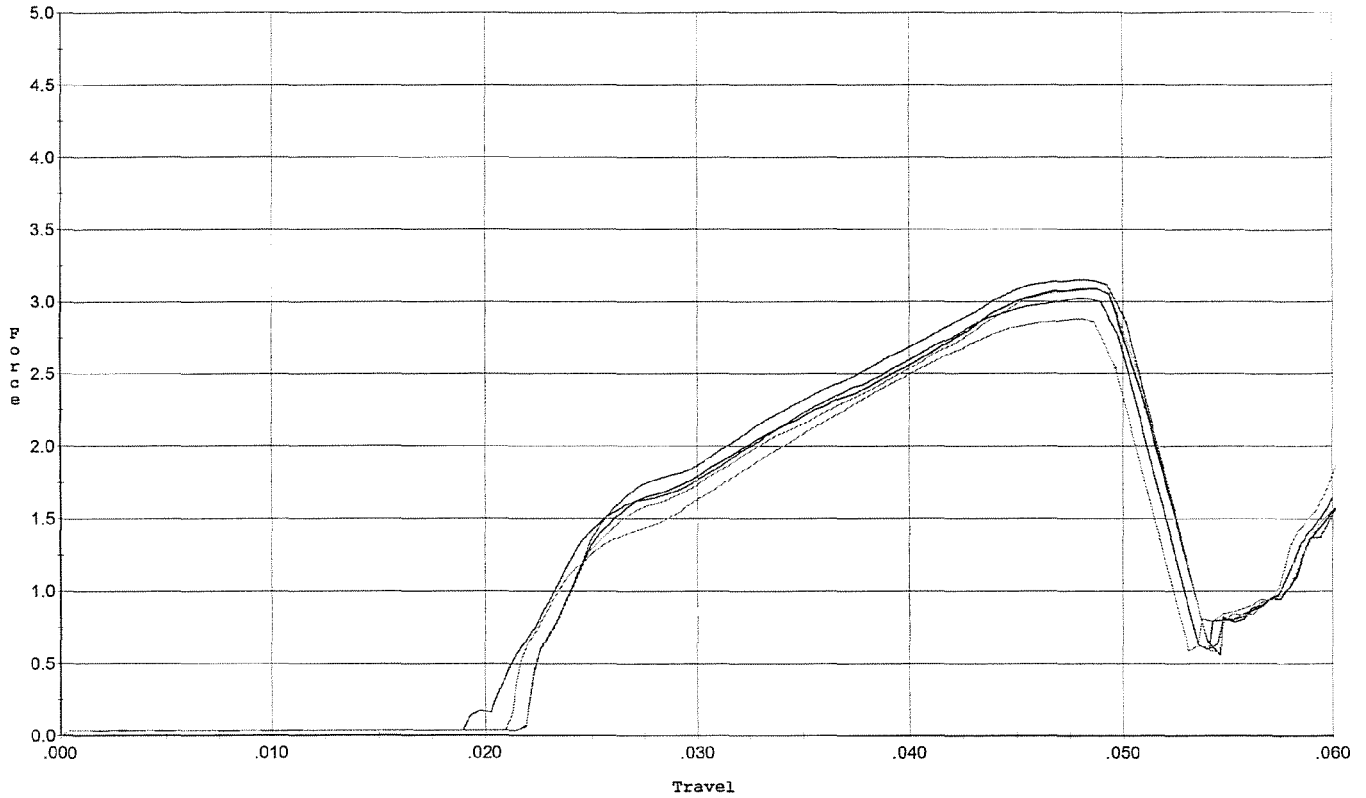
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.696	0.049	0.022	0.031	0.056		Set Trigger
2	2.581	0.049	0.022	0.031	0.053		Set Trigger
3	2.739	0.050	0.022	0.031	0.058		Set Trigger
4	2.515	0.049	0.022	0.031	0.052		Set Trigger
5	2.759	0.051	0.022	0.031	0.061		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



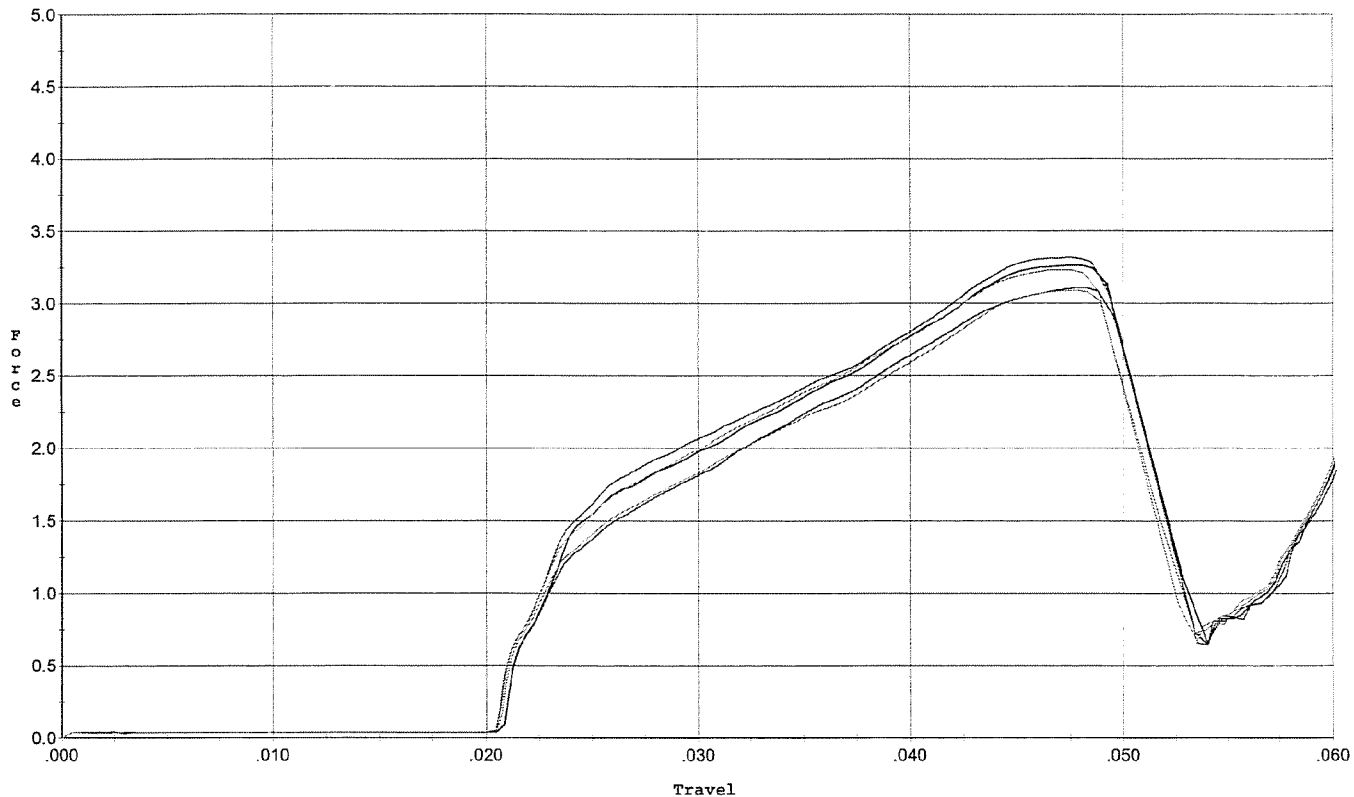
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.023	0.050	0.019	0.030	0.064		Set Trigger
2	3.088	0.051	0.022	0.029	0.065		Set Trigger
3	3.150	0.050	0.022	0.029	0.066		Set Trigger
4	3.084	0.051	0.022	0.029	0.064		Set Trigger
5	2.880	0.050	0.021	0.030	0.059		Set Trigger

A.3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



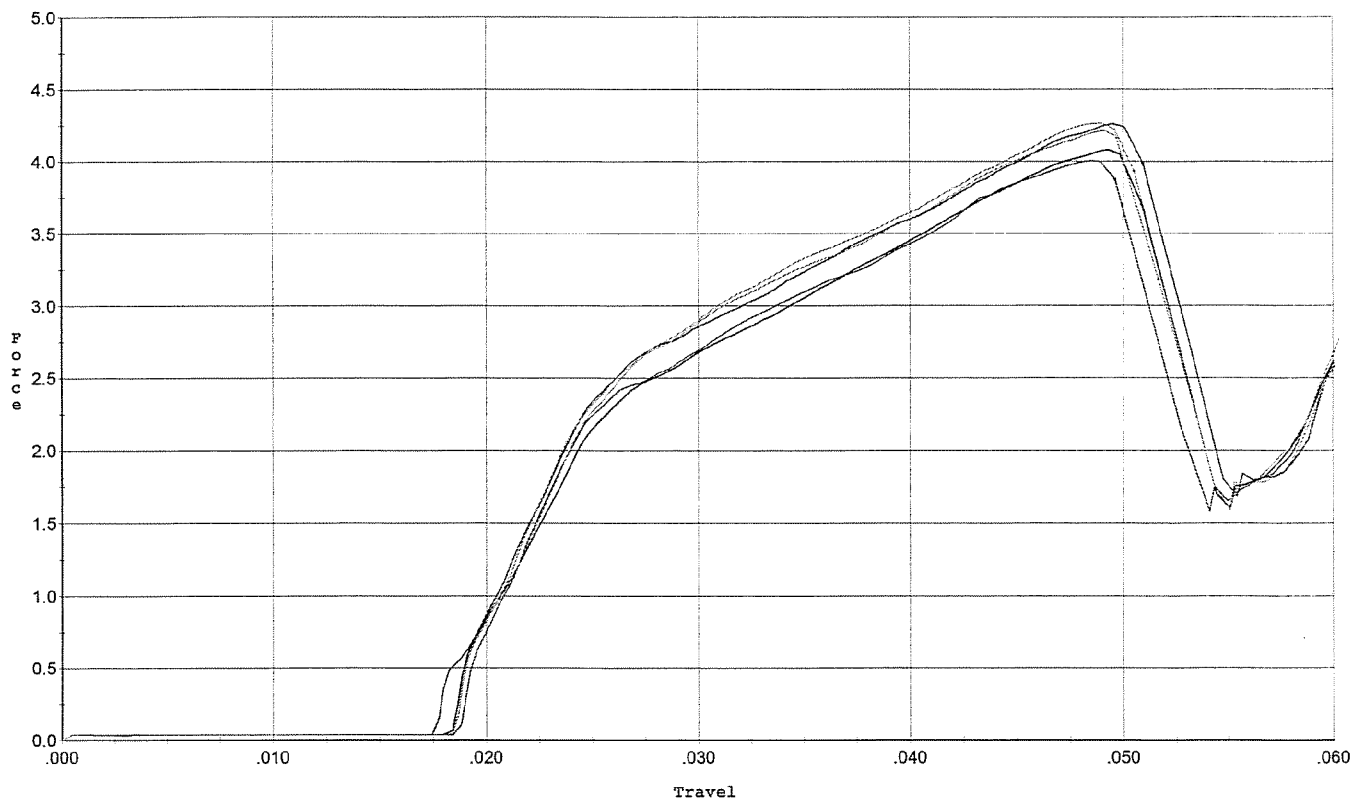
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.050	0.021	0.030	0.065		Set Trigger
2	3.266	0.049	0.021	0.029	0.068		Set Trigger
3	3.320	0.049	0.021	0.029	0.070		Set Trigger
4	3.234	0.049	0.021	0.030	0.067		Set Trigger
5	3.091	0.049	0.021	0.030	0.063		Set Trigger

A.3.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



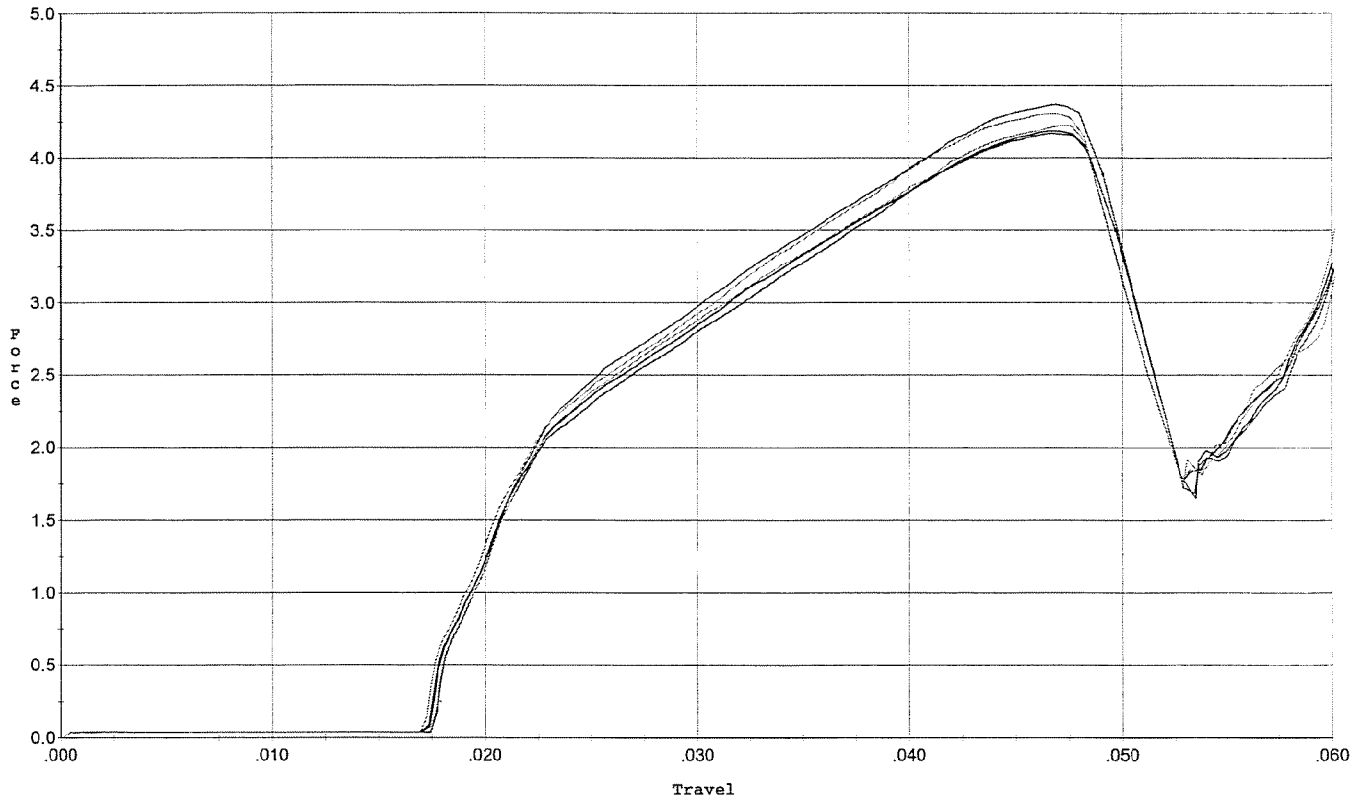
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.261	0.051	0.018	0.025	0.100		Set Trigger
2	4.081	0.051	0.019	0.026	0.094		Set Trigger
3	4.004	0.050	0.019	0.027	0.090		Set Trigger
4	4.264	0.051	0.019	0.025	0.099		Set Trigger
5	4.212	0.052	0.019	0.025	0.100		Set Trigger

A 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



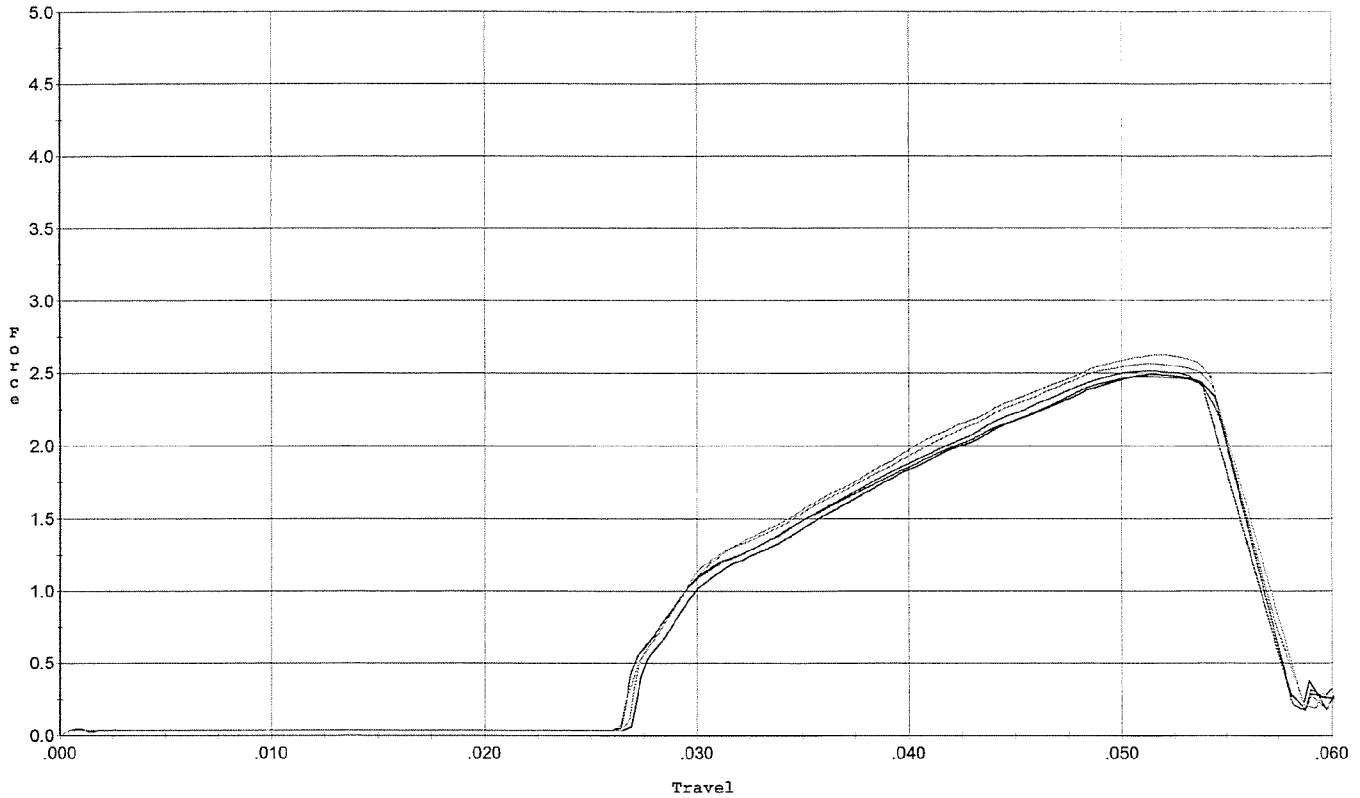
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.050	0.018	0.026	0.096		Set Trigger
2	4.185	0.048	0.018	0.026	0.094		Set Trigger
3	4.368	0.049	0.018	0.026	0.099		Set Trigger
4	4.305	0.048	0.017	0.026	0.096		Set Trigger
5	4.223	0.048	0.018	0.026	0.094		Set Trigger

A-4.25

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



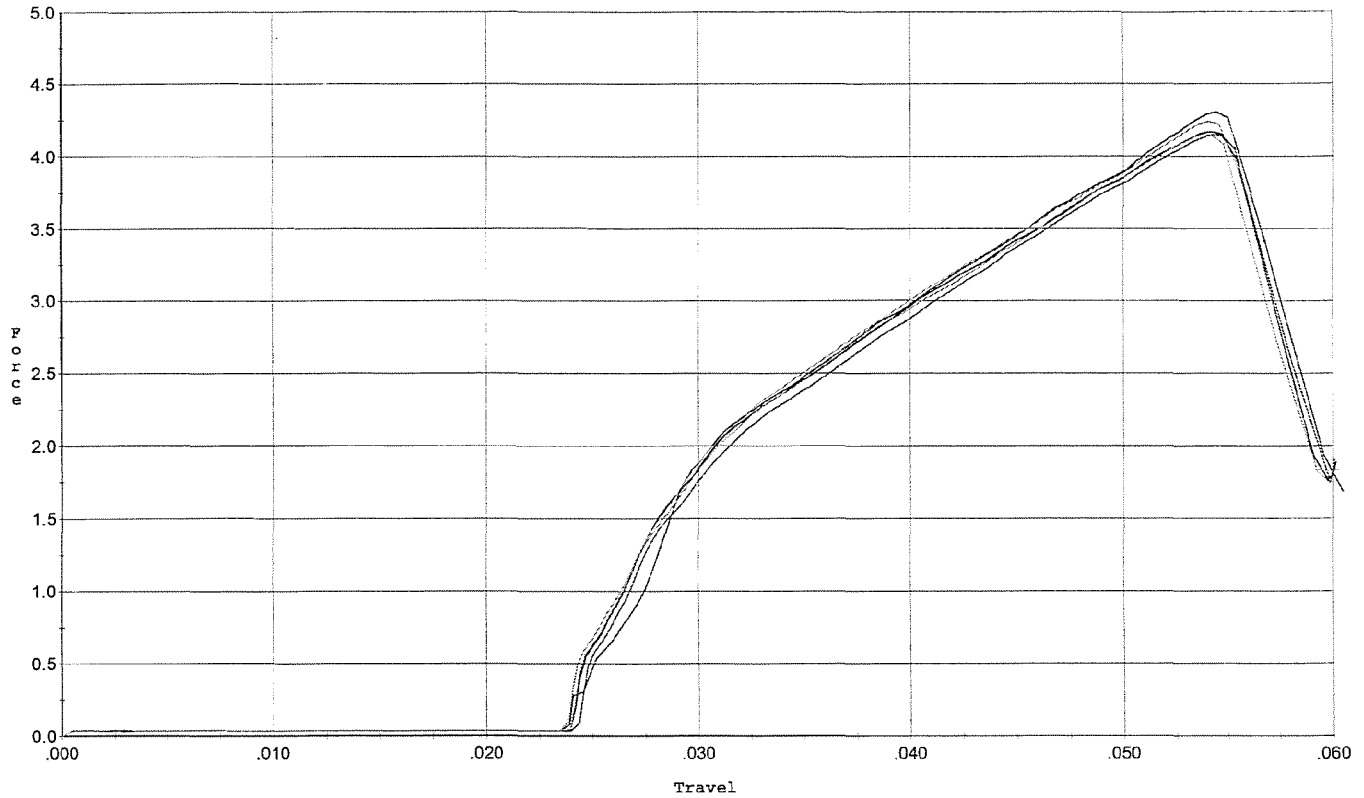
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.478	0.055	0.027	0.032	0.052		Set Trigger
2	2.490	0.054	0.027	0.032	0.051		Set Trigger
3	2.515	0.056	0.027	0.032	0.054		Set Trigger
4	2.563	0.054	0.027	0.032	0.054		Set Trigger
5	2.626	0.054	0.027	0.032	0.054		Set Trigger

A 2.53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/31/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.307	0.057	0.024	0.027	0.095		Set Trigger
2	4.169	0.055	0.024	0.027	0.092		Set Trigger
3	4.149	0.055	0.024	0.028	0.089		Set Trigger
4	4.241	0.056	0.024	0.027	0.093		Set Trigger
5	4.149	0.055	0.024	0.027	0.089		Set Trigger

A. 4.20