

G6871269

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



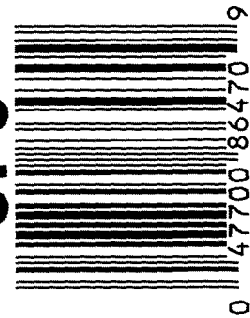
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871269

UPC



BM FORM

CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400080343

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871269

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SP
470	DIS-ASSEMBLE ACTION		7-20-09	SP
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	2009	7/28/09	(D)
490	MAGNAFLUX BOLT	OPERATOR		
500	ROLLMARK CALIBER		7-28-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

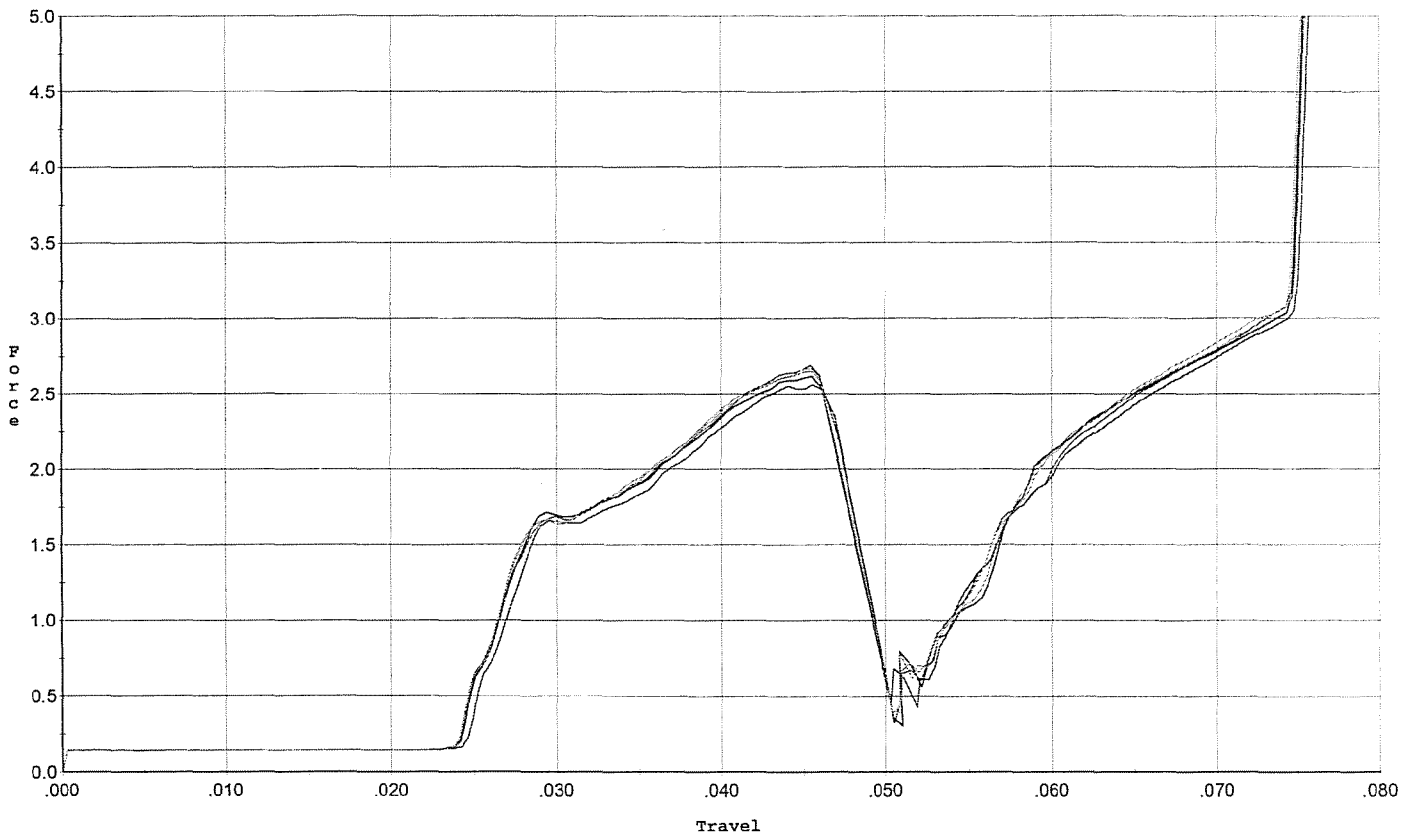
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>3.0</u> <u>3.0</u>	8-22-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	8-22-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	8-22-09	LN
	J) ASSEMBLE STOCK			8-19-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-22-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-21-09	L.P.D.
670	FINAL INSPECTION A) HEADSPACE			8-22-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>240</u> <u>233</u> <u>235</u> <u>236</u> <u>234</u>	8-22-09	RTZ
	C) FUNCTION			8-22-09	LN
690	PACK			8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



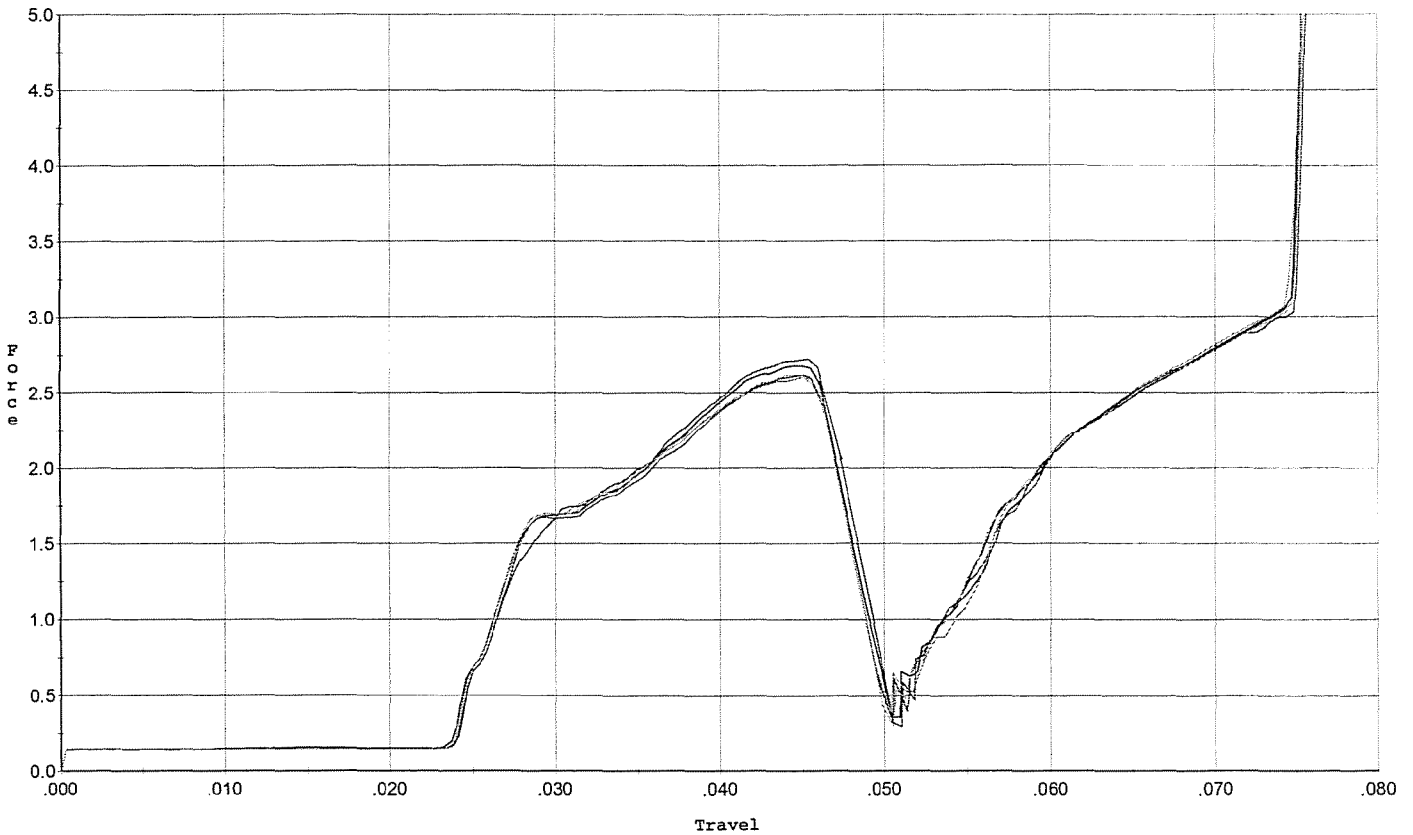
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.047	0.025	0.032	0.047		Set Trigger
2	2.617	0.046	0.024	0.032	0.047		Set Trigger
3	2.689	0.047	0.024	0.032	0.049		Set Trigger
4	2.668	0.048	0.024	0.032	0.049		Set Trigger
5	2.651	0.048	0.024	0.032	0.049		Set Trigger

A-2-63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



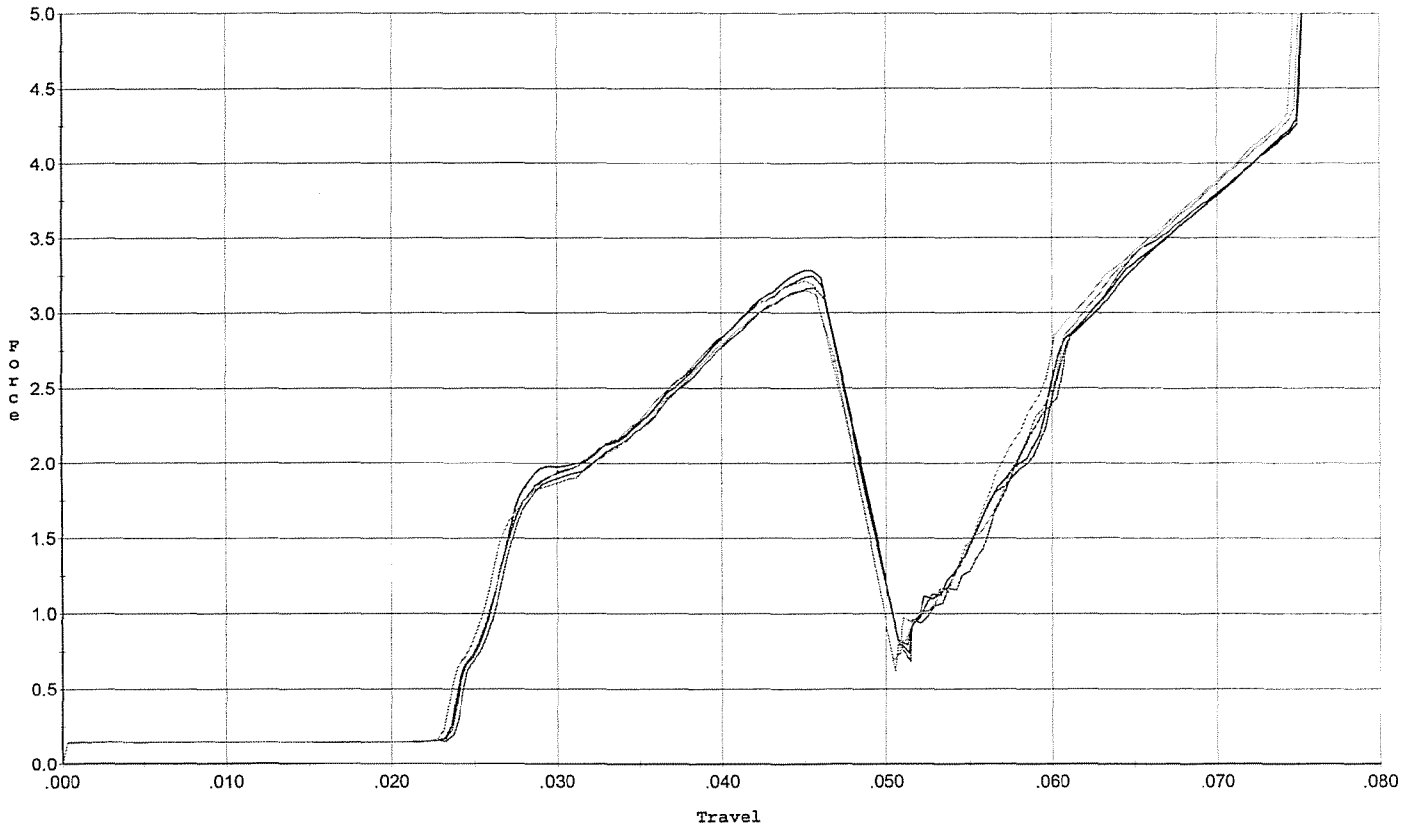
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.724	0.047	0.024	0.032	0.050		Set Trigger
2	2.676	0.046	0.024	0.032	0.048		Set Trigger
3	2.617	0.046	0.024	0.033	0.047		Set Trigger
4	2.616	0.046	0.024	0.033	0.048		Set Trigger
5	2.604	0.046	0.024	0.032	0.048		Set Trigger

A-2-64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



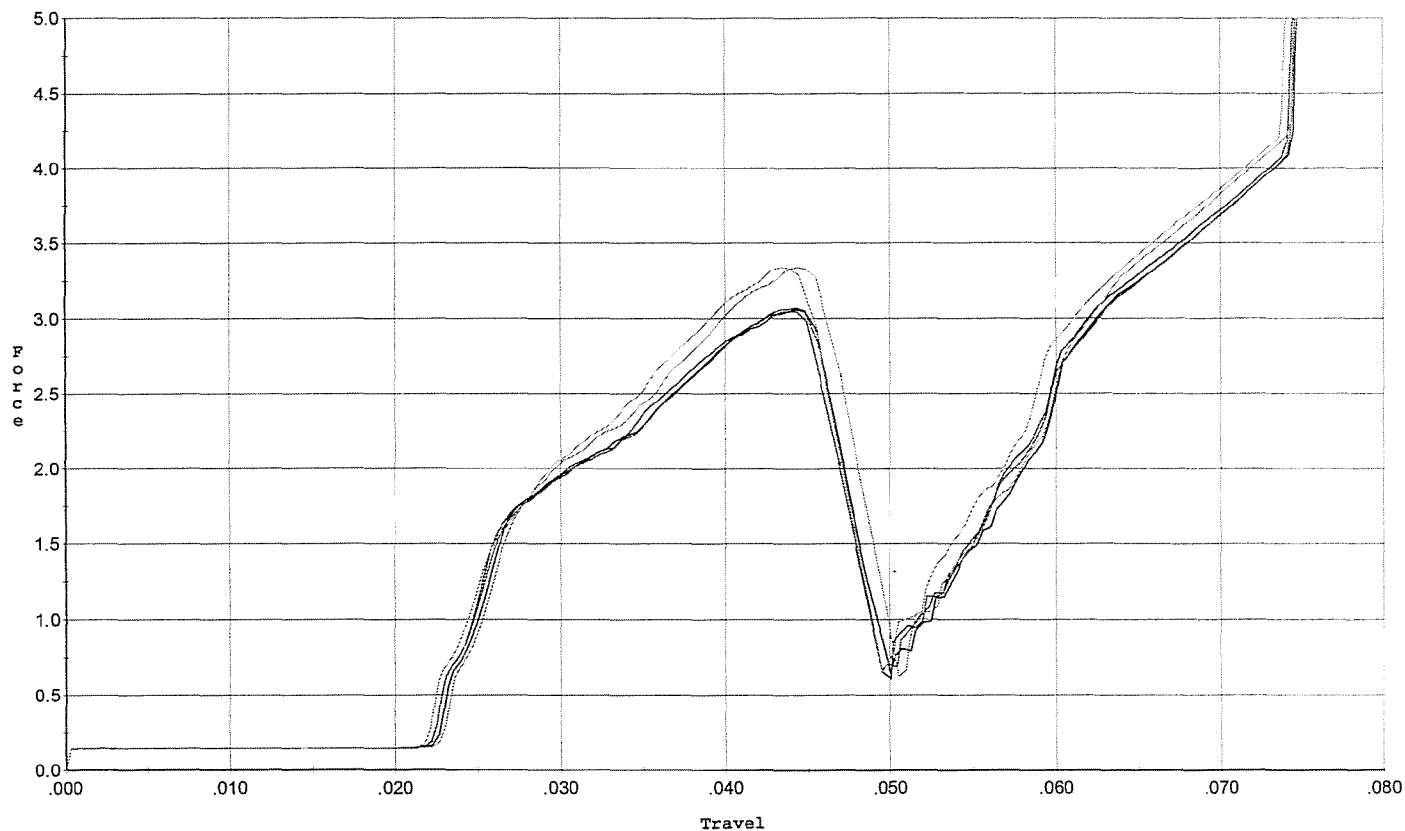
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.245	0.046	0.024	0.031	0.057		Set Trigger
2	3.282	0.048	0.024	0.030	0.060		Set Trigger
3	3.166	0.046	0.024	0.031	0.055		Set Trigger
4	3.215	0.047	0.023	0.031	0.058		Set Trigger
5	3.150	0.047	0.024	0.031	0.056		Set Trigger

A-3.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



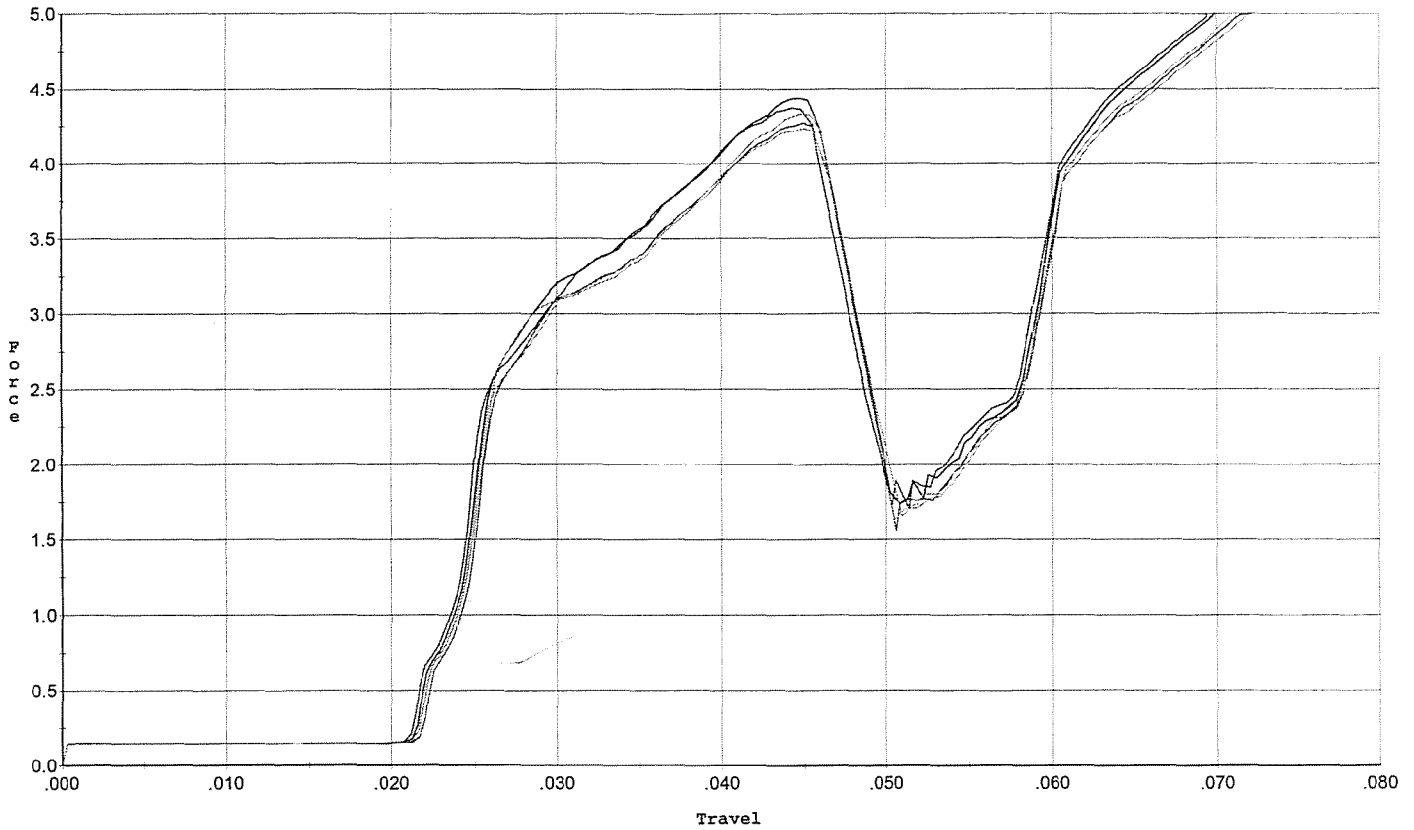
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.047	0.023	0.031	0.057		Set Trigger
2	3.059	0.046	0.023	0.031	0.055		Set Trigger
3	3.069	0.046	0.023	0.031	0.055		Set Trigger
4	3.342	0.046	0.022	0.031	0.059		Set Trigger
5	3.339	0.047	0.023	0.030	0.060		Set Trigger

A-3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



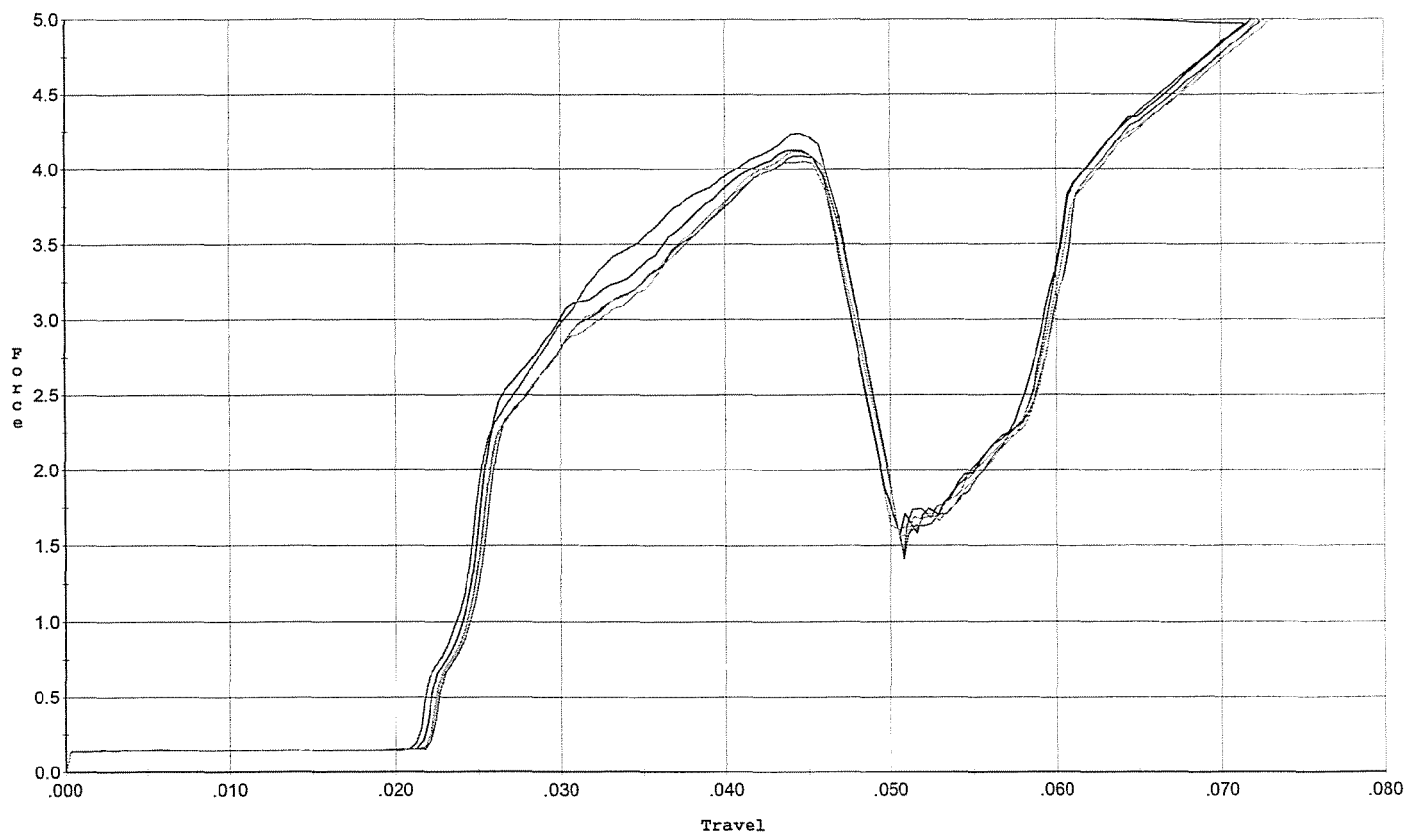
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.373	0.046	0.021	0.028	0.083		Set Trigger
2	4.438	0.046	0.022	0.027	0.085		Set Trigger
3	4.274	0.047	0.022	0.028	0.082		Set Trigger
4	4.236	0.046	0.022	0.027	0.082		Set Trigger
5	4.334	0.046	0.022	0.028	0.082		Set Trigger

A4-33

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



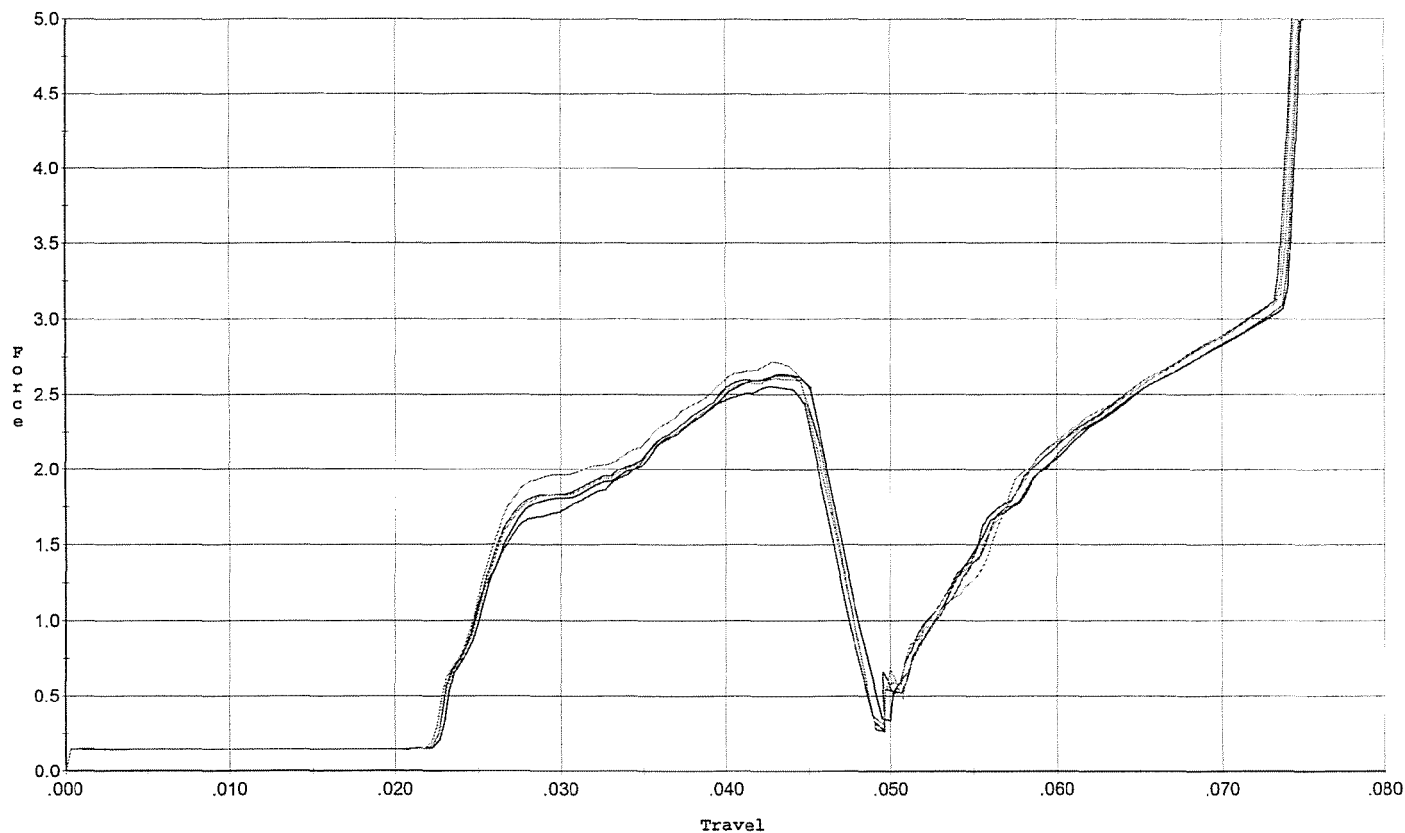
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.239	0.047	0.022	0.028	0.084		Set Trigger
2	4.124	0.046	0.022	0.028	0.080		Set Trigger
3	4.088	0.047	0.022	0.028	0.079		Set Trigger
4	4.117	0.048	0.022	0.028	0.081		Set Trigger
5	4.052	0.046	0.022	0.029	0.077		Set Trigger

7-4-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



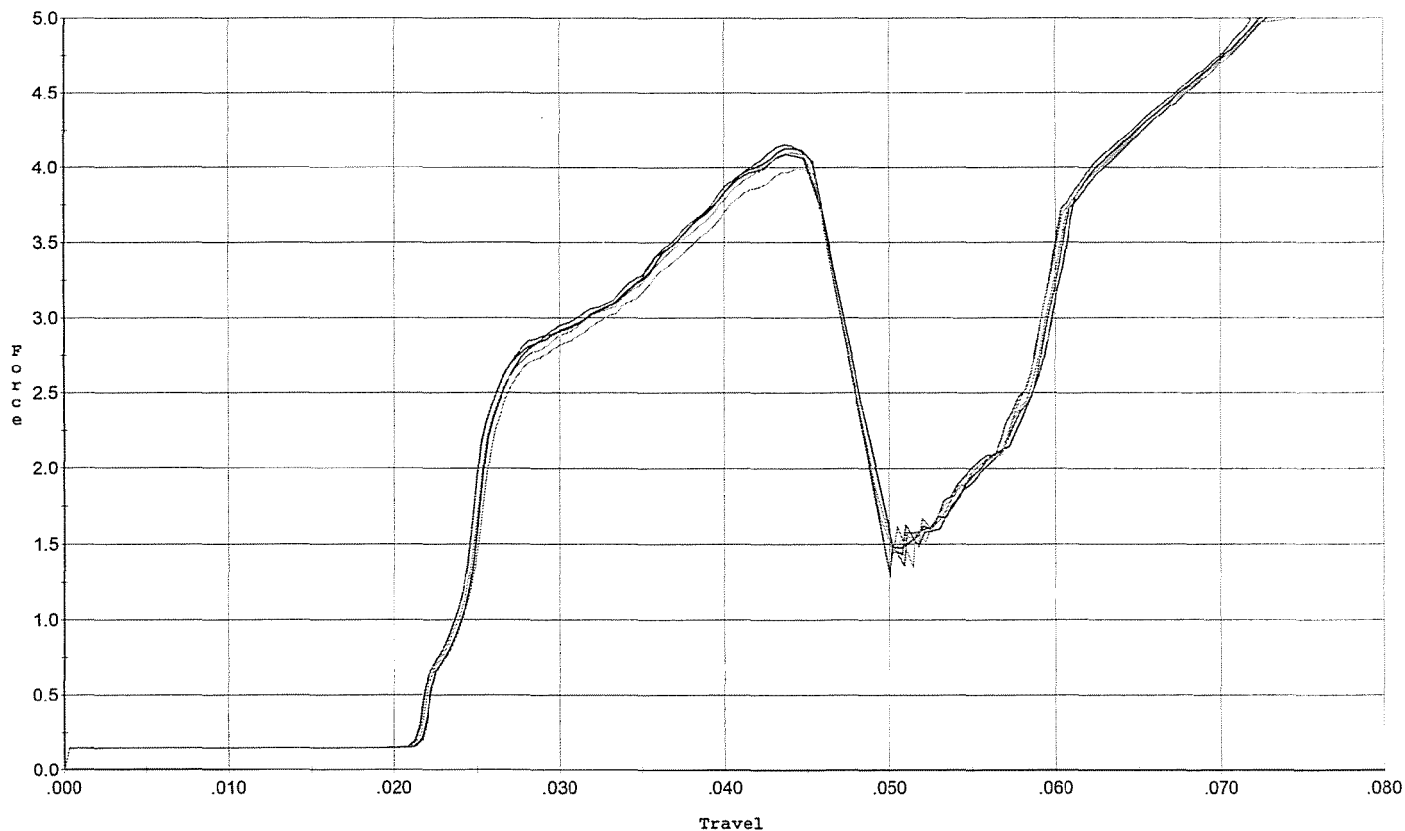
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.554	0.045	0.023	0.033	0.047		Set Trigger
2	2.634	0.045	0.023	0.033	0.048		Set Trigger
3	2.622	0.046	0.023	0.033	0.050		Set Trigger
4	2.607	0.046	0.023	0.033	0.049		Set Trigger
5	2.718	0.046	0.023	0.032	0.052		Set Trigger

A-2-62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.085	0.046	0.022	0.028	0.078		Set Trigger
2	4.124	0.045	0.022	0.028	0.077		Set Trigger
3	4.149	0.046	0.022	0.028	0.078		Set Trigger
4	4.095	0.046	0.022	0.028	0.077		Set Trigger
5	3.988	0.046	0.022	0.028	0.075		Set Trigger

A-4-08