

66871273

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



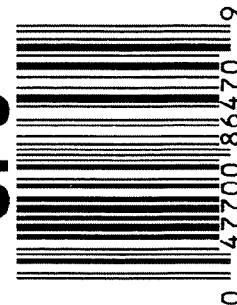
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871273

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871273

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-14-09	SPD
430	ASSEMBLE TO STOCK		8-15-09	SPD
440	PROOF		8-14-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8-14-09	SPD
470	DIS-ASSEMBLE ACTION		8-14-09	SPD
472	SERIALIZE BOLT HANDLE		8-14-09	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	(N)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	PWD
510	DRILL AND TAP SIGHT HOLES		8/17/09	SP
520	GOFF BLAST BBL / REC		8/21/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/29	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-1-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-1-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	9-1-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-9-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

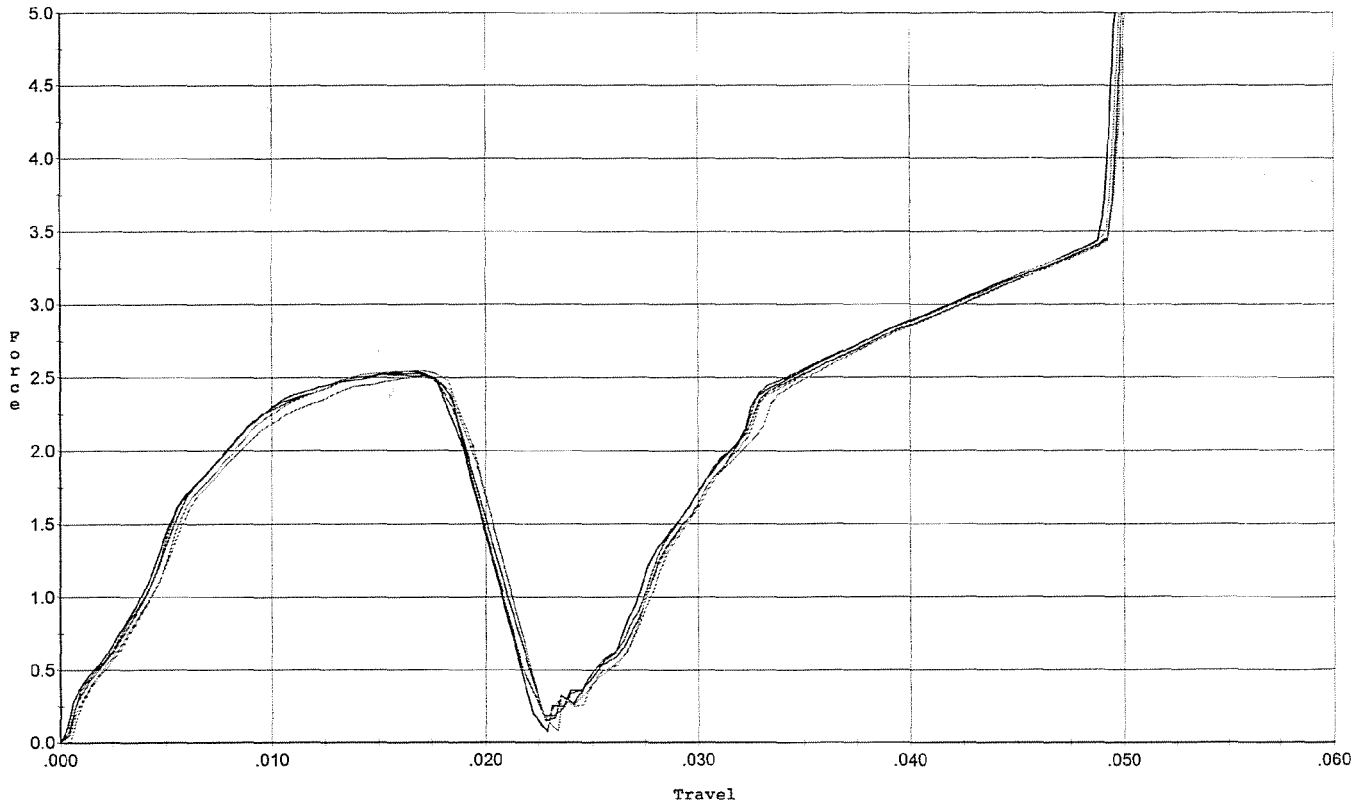
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4°</u> <u>4°</u> <u>4°</u>	9/10/09	RB
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6°</u> <u>6°</u> <u>6°</u>	9/10/09	RB
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	9/10/09	RB
	J) ASSEMBLE STOCK			9-9-09	X.H.
	K) ASSEMBLE SWIVEL STUDS			9/10/09	RB
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	9-9-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			9-9-09	SAQ
670	FINAL INSPECTION A) HEADSPACE			9/10/09	RB
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.53</u> <u>2.47</u> <u>2.48</u> <u>2.46</u>	9/10/09	RB
	C) FUNCTION			9/10/09	RB
690	PACK			9/15/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



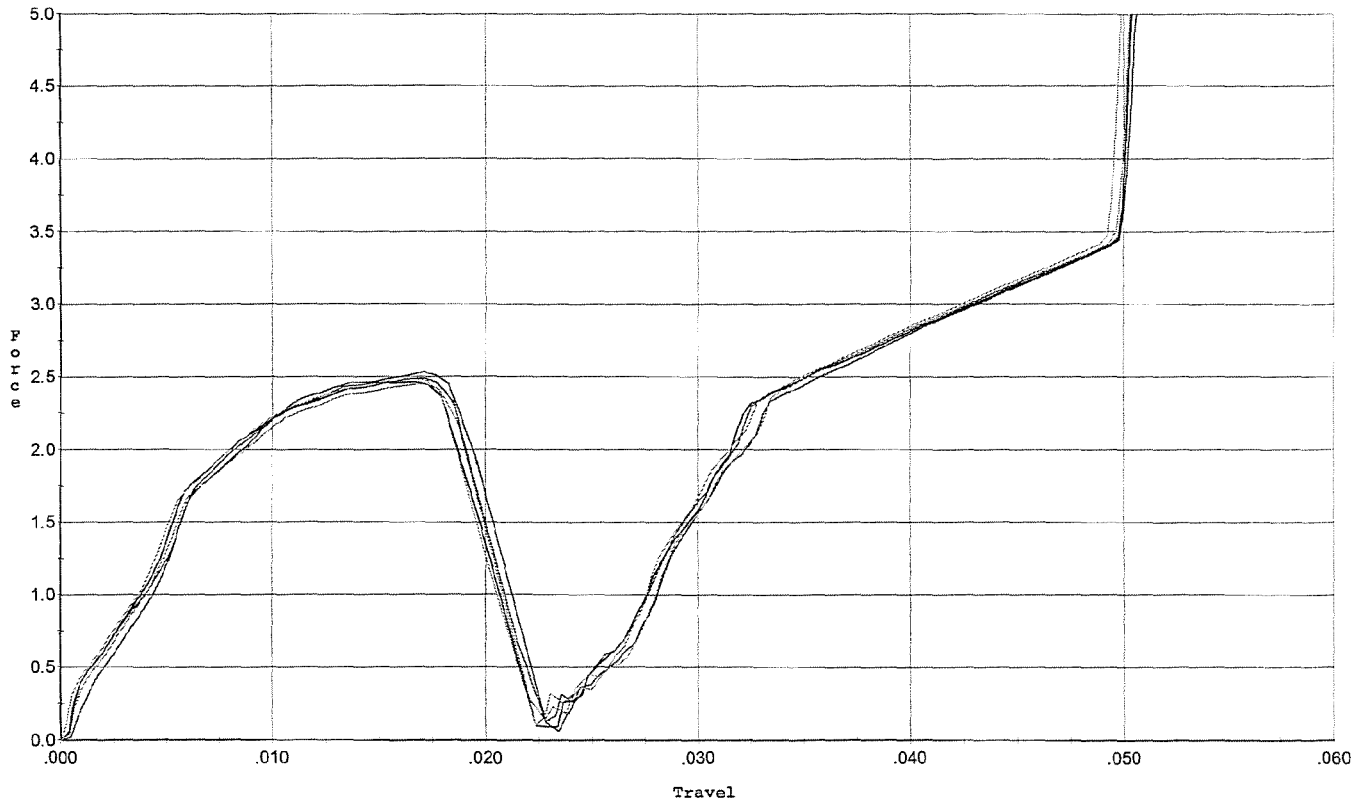
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.018	0.00	0.034	0.032		Set Trigger
2	2.539	0.019	0.00	0.034	0.033		Set Trigger
3	2.522	0.019	0.00	0.034	0.032		Set Trigger
4	2.545	0.019	0.00	0.034	0.033		Set Trigger
5	2.502	0.020	0.00	0.033	0.033		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



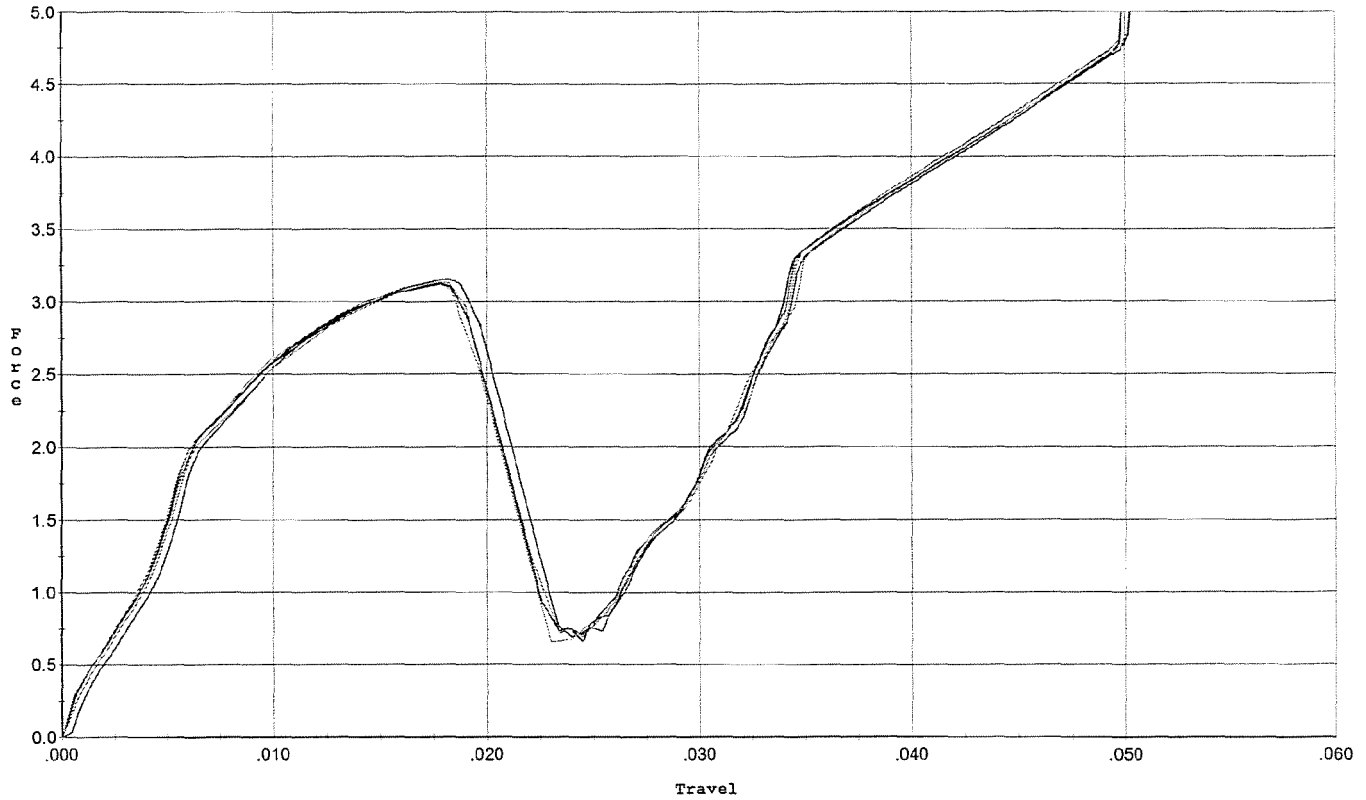
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.020	0.00	0.034	0.033		Set Trigger
2	2.463	0.020	0.00	0.034	0.034		Set Trigger
3	2.488	0.018	0.00	0.034	0.032		Set Trigger
4	2.486	0.018	0.00	0.034	0.031		Set Trigger
5	2.447	0.019	0.00	0.034	0.031		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



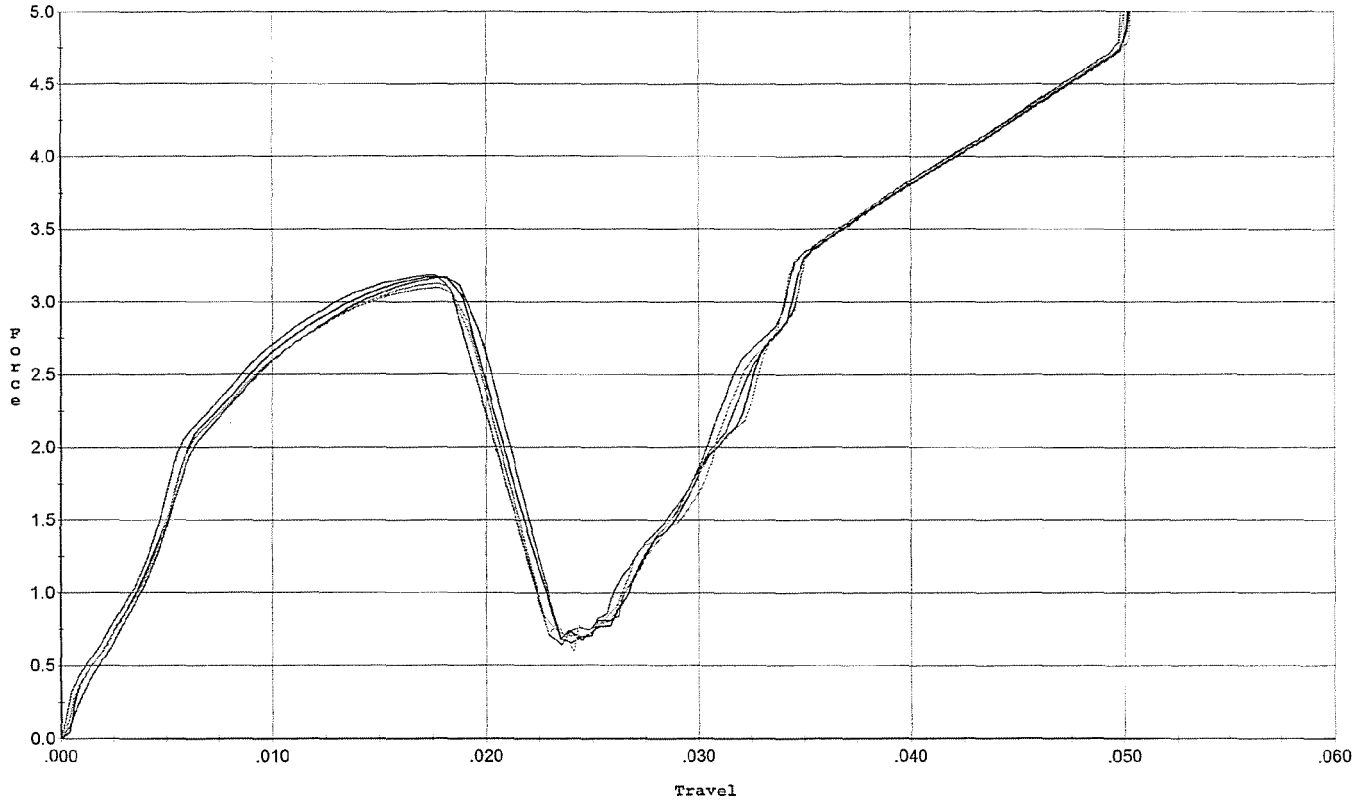
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.020	0.00	0.032	0.040		Set Trigger
2	3.125	0.019	0.00	0.032	0.039		Set Trigger
3	3.116	0.019	0.00	0.032	0.039		Set Trigger
4	3.126	0.020	0.00	0.032	0.041		Set Trigger
5	3.133	0.019	0.00	0.033	0.039		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



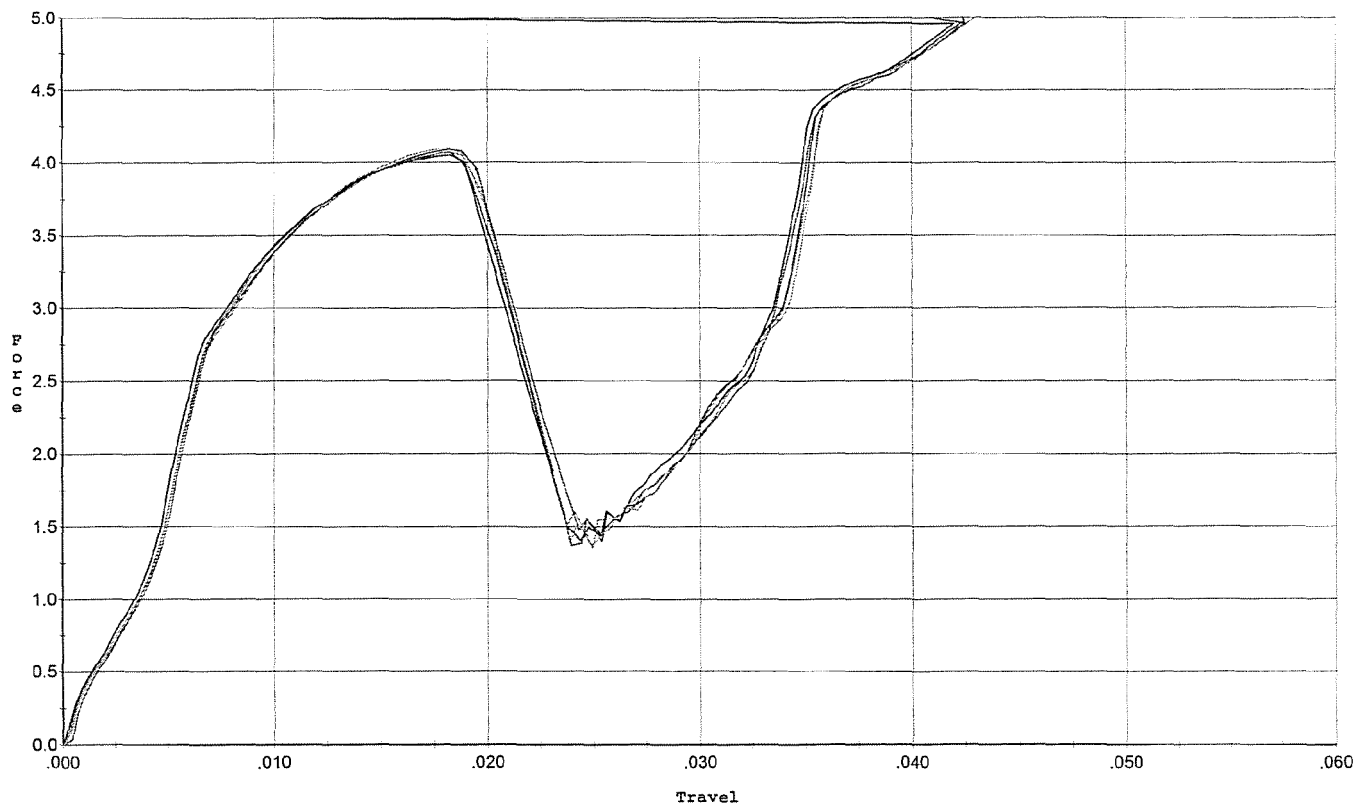
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.167	0.020	0.00	0.032	0.041		Set Trigger
2	3.172	0.019	0.00	0.033	0.040		Set Trigger
3	3.180	0.020	0.00	0.032	0.043		Set Trigger
4	3.096	0.019	0.00	0.033	0.040		Set Trigger
5	3.124	0.019	0.00	0.032	0.040		Set Trigger

Avg 3.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



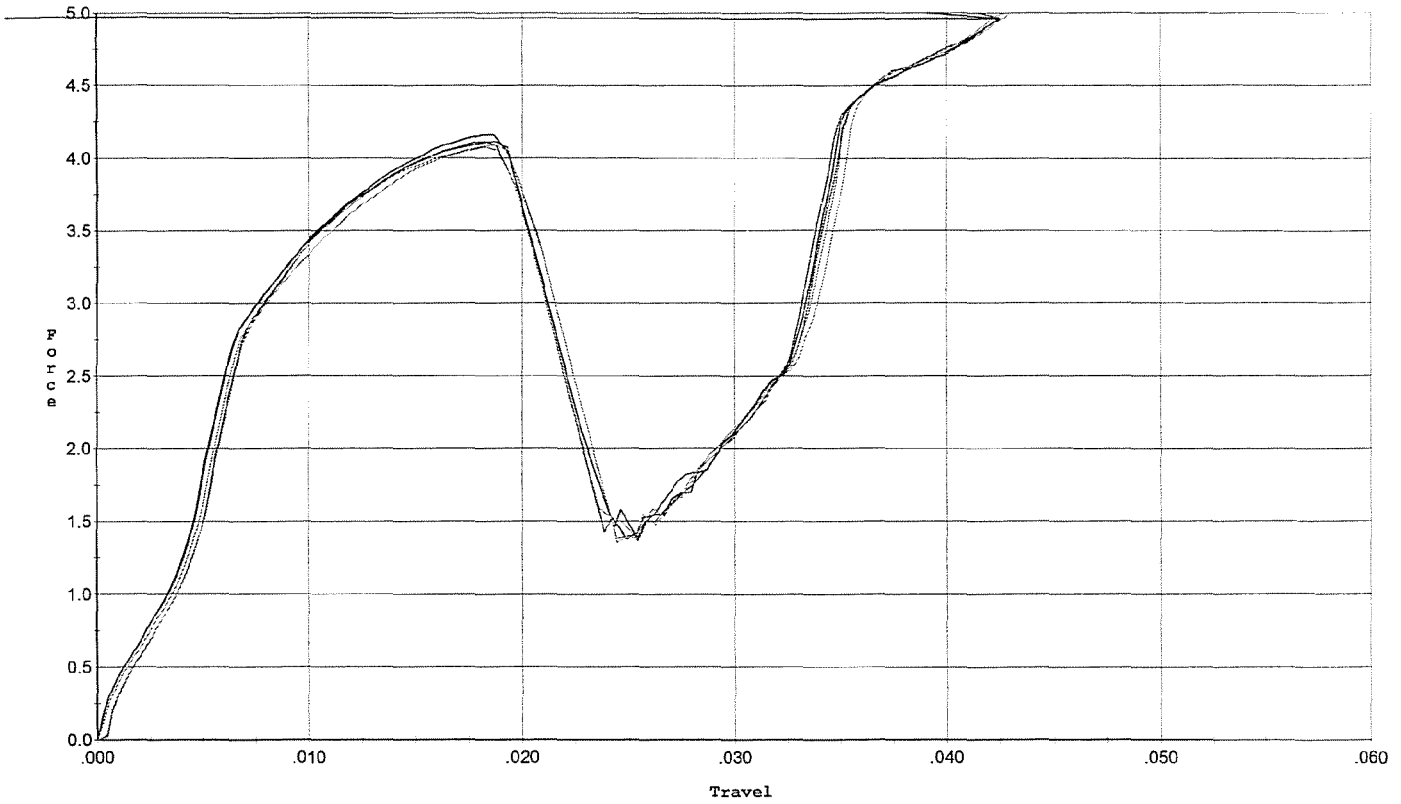
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.020	0.00	0.030	0.053		Set Trigger
2	4.069	0.019	0.00	0.031	0.050		Set Trigger
3	4.090	0.019	0.00	0.031	0.051		Set Trigger
4	4.097	0.020	0.00	0.031	0.052		Set Trigger
5	4.073	0.020	0.00	0.031	0.052		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



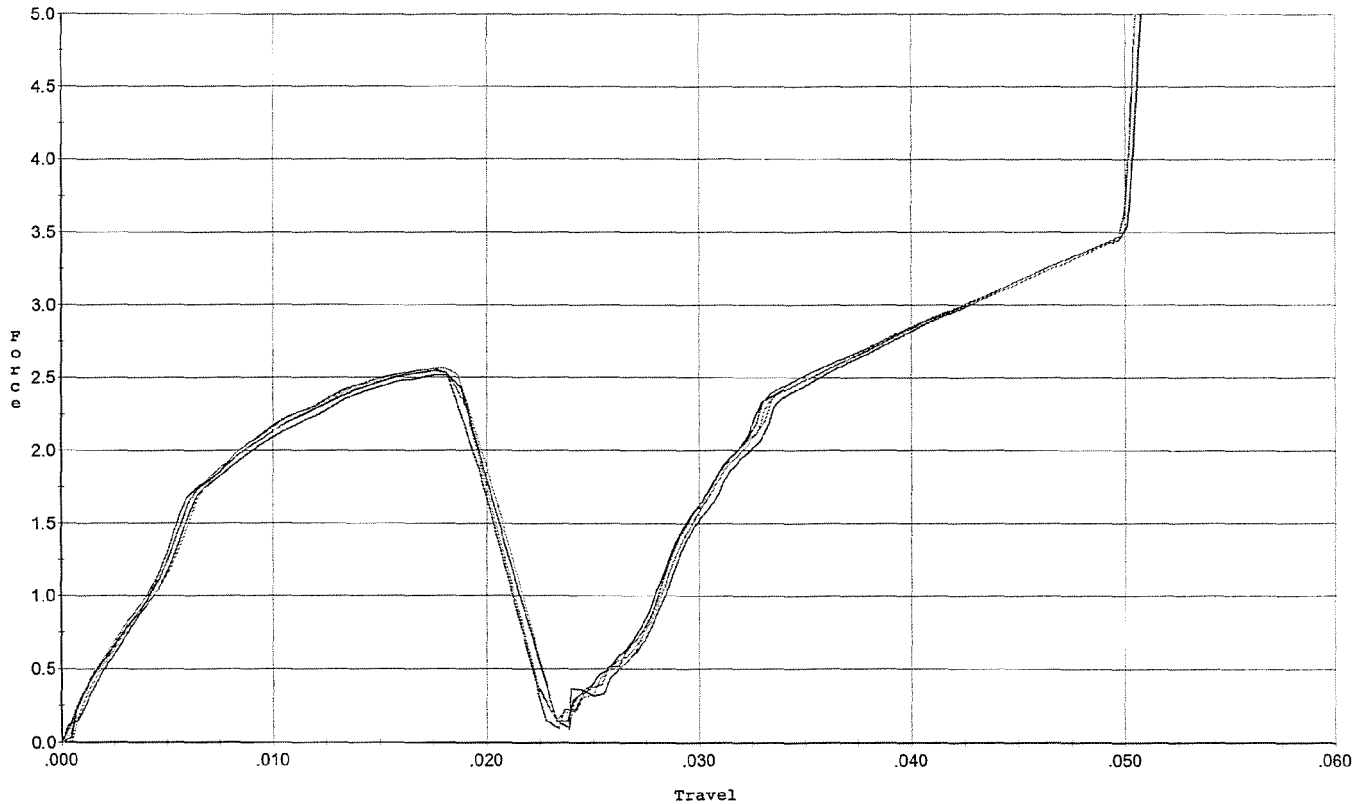
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.113	0.020	0.00	0.031	0.053		Set Trigger
2	4.161	0.019	0.00	0.031	0.052		Set Trigger
3	4.112	0.021	0.00	0.031	0.055		Set Trigger
4	4.088	0.021	0.00	0.031	0.054		Set Trigger
5	4.074	0.020	0.00	0.031	0.052		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



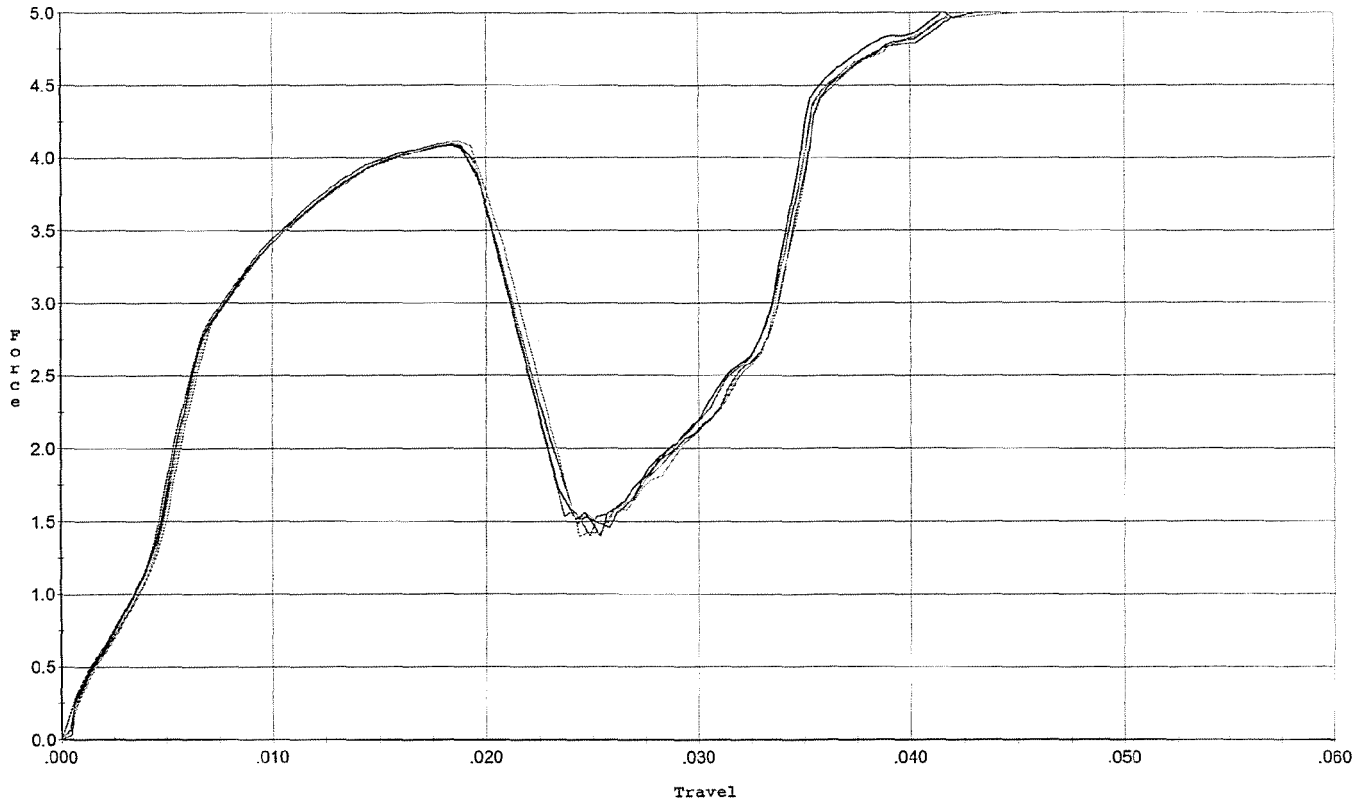
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.518	0.019	0.00	0.034	0.031		Set Trigger
2	2.547	0.019	0.00	0.034	0.032		Set Trigger
3	2.561	0.020	0.00	0.034	0.034		Set Trigger
4	2.563	0.021	0.00	0.034	0.035		Set Trigger
5	2.545	0.019	0.00	0.034	0.033		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 9/8/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.019	0.00	0.031	0.051		Set Trigger
2	4.086	0.020	0.00	0.030	0.052		Set Trigger
3	4.099	0.020	0.00	0.031	0.052		Set Trigger
4	4.101	0.019	0.00	0.031	0.051		Set Trigger
5	4.115	0.021	0.00	0.031	0.055		Set Trigger

Avg 4.09