

66871278

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



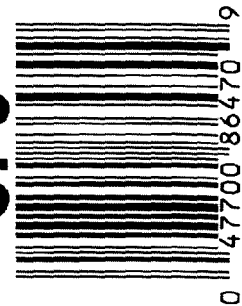
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871278

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871278

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SP
470	DIS-ASSEMBLE ACTION		7-20-09	SP
472	SERIALIZE BOLT HANDLE		7-20-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (N)	7/28/09	(H)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/28/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/12	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-19-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

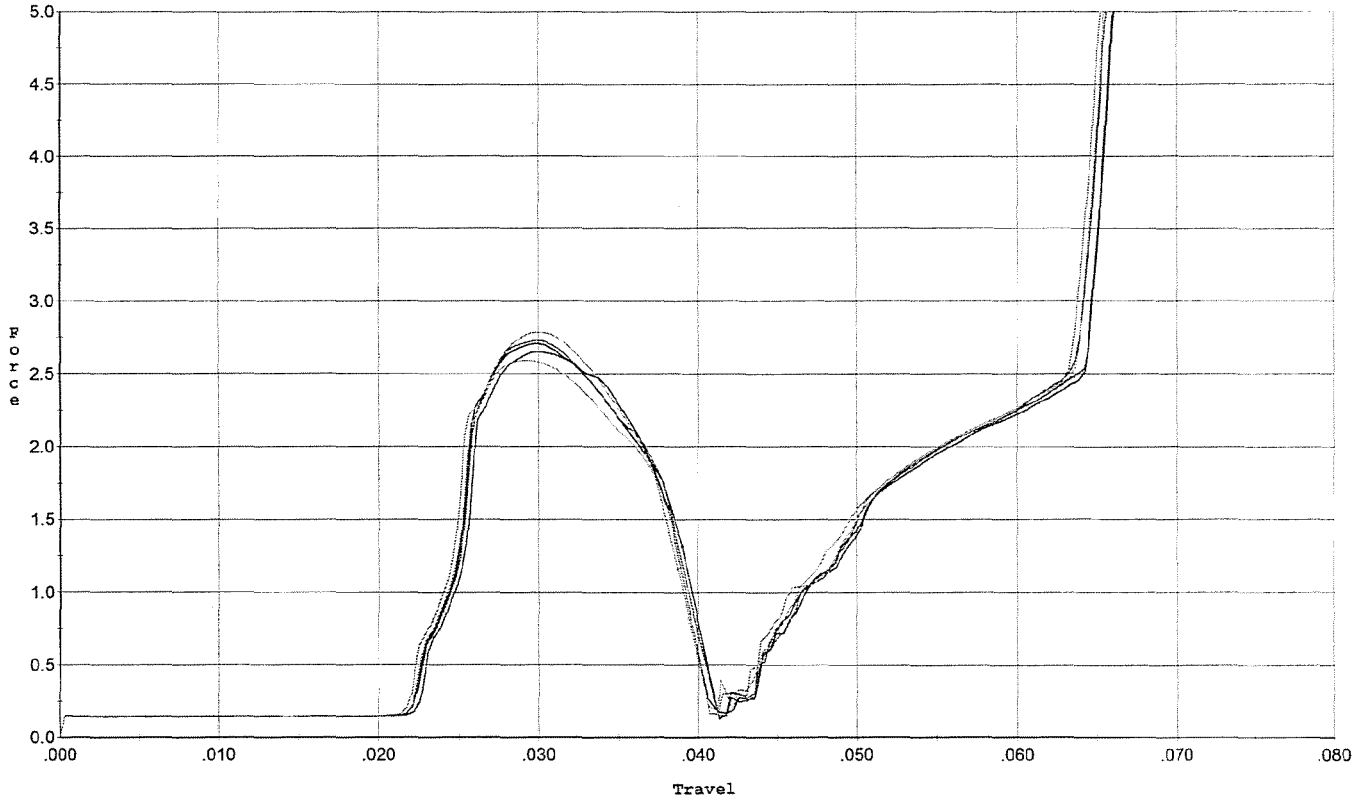
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	8-22-09	R.N
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	8-22-09	R.N
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.004</u> <u>.004</u> <u>.004</u>	8-22-09	R.N
	J) ASSEMBLE STOCK			8-19-09	R.N
	K) ASSEMBLE SWIVEL STUDS			8-22-09	R.N
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	RP
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			8-21-09	LRD
670	FINAL INSPECTION A) HEADSPACE			8-22-09	R.N
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>238</u> <u>242</u> <u>242</u> <u>237</u> <u>242</u>	8-21-09	RTZ
	C) FUNCTION			8-22-09	R.N
690	PACK			8/22/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



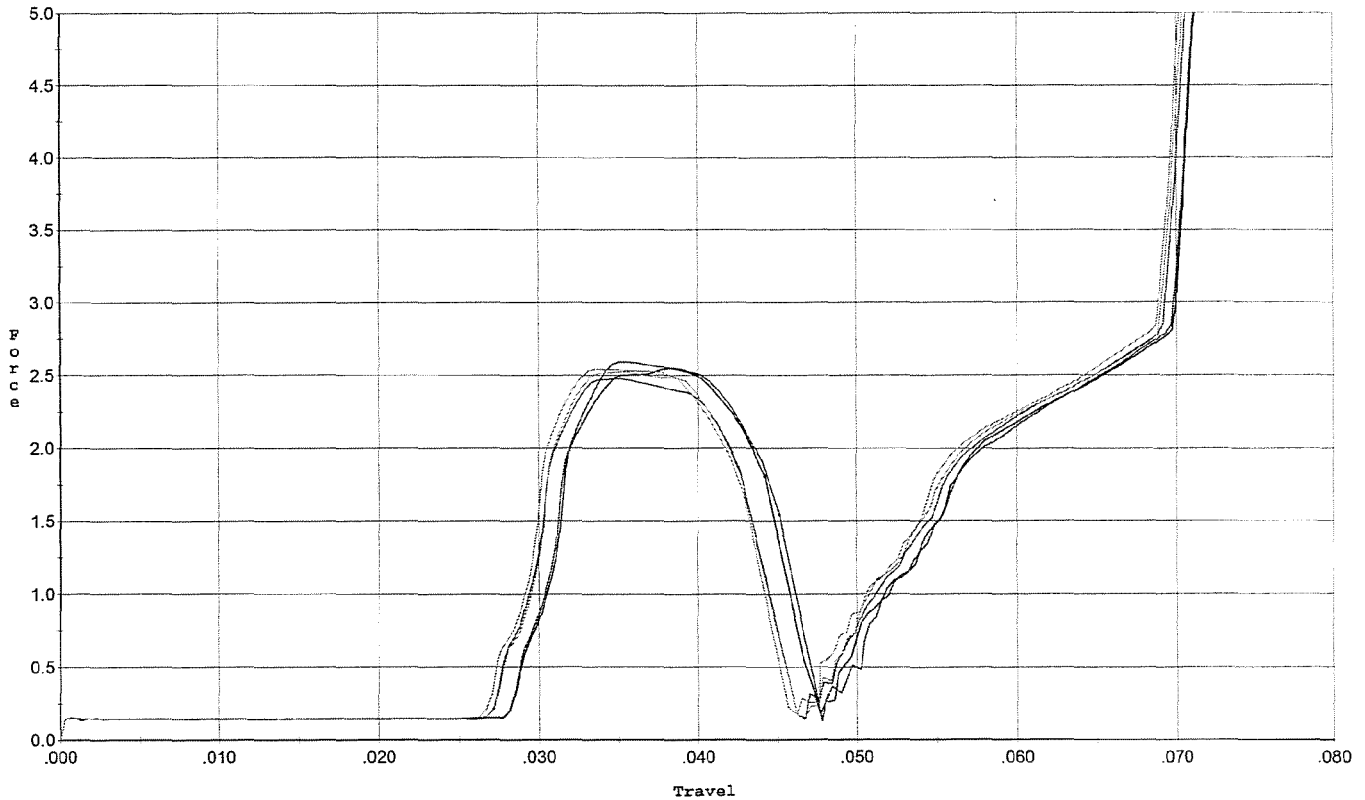
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.652	0.039	0.023	0.031	0.036		Set Trigger
2	2.710	0.038	0.022	0.032	0.036		Set Trigger
3	2.731	0.038	0.022	0.031	0.036		Set Trigger
4	2.593	0.038	0.022	0.031	0.035		Set Trigger
5	2.787	0.039	0.022	0.030	0.038		Set Trigger

A.2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles +/- .50 lb



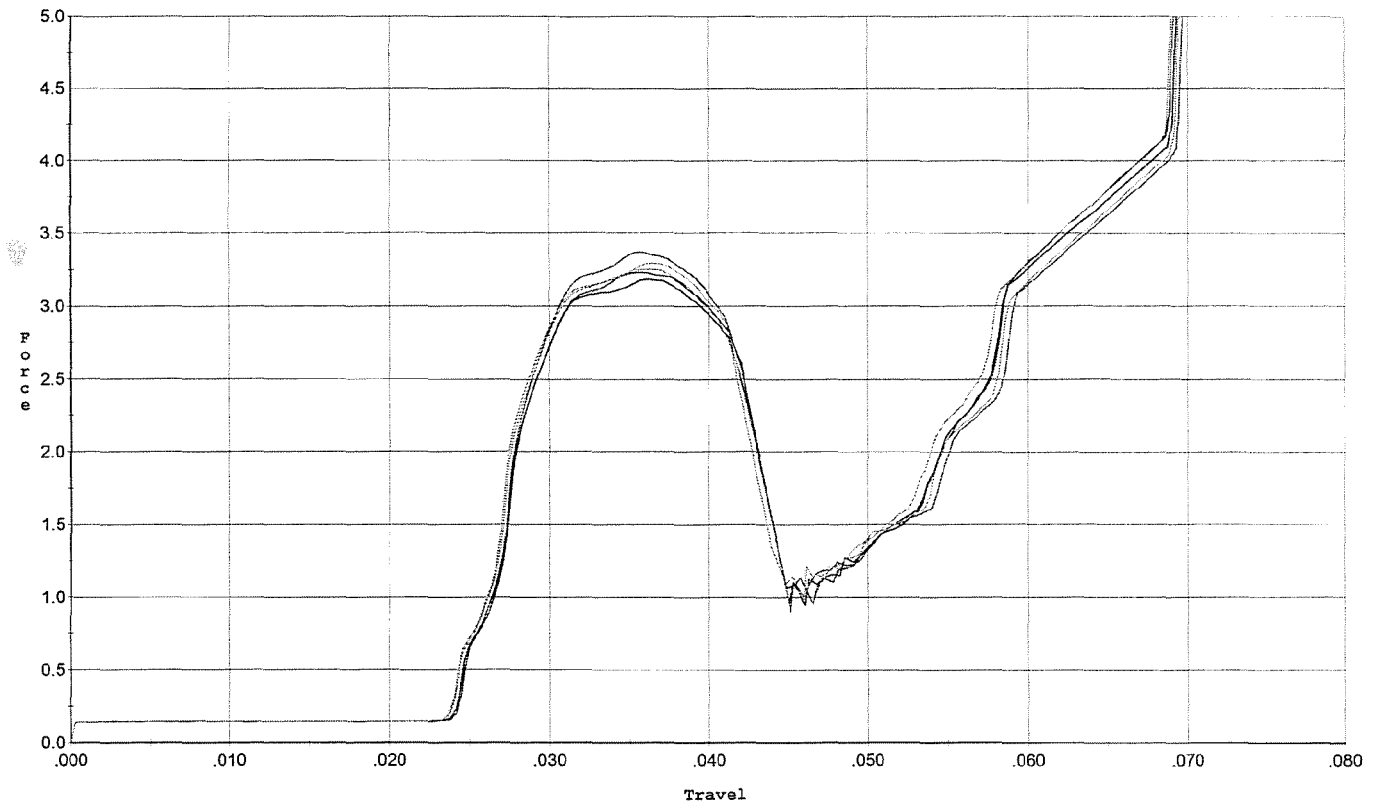
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.045	0.028	0.031	0.039		Set Trigger
2	2.548	0.044	0.029	0.032	0.037		Set Trigger
3	2.477	0.044	0.027	0.031	0.037		Set Trigger
4	2.523	0.044	0.027	0.031	0.038		Set Trigger
5	2.541	0.043	0.027	0.031	0.037		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



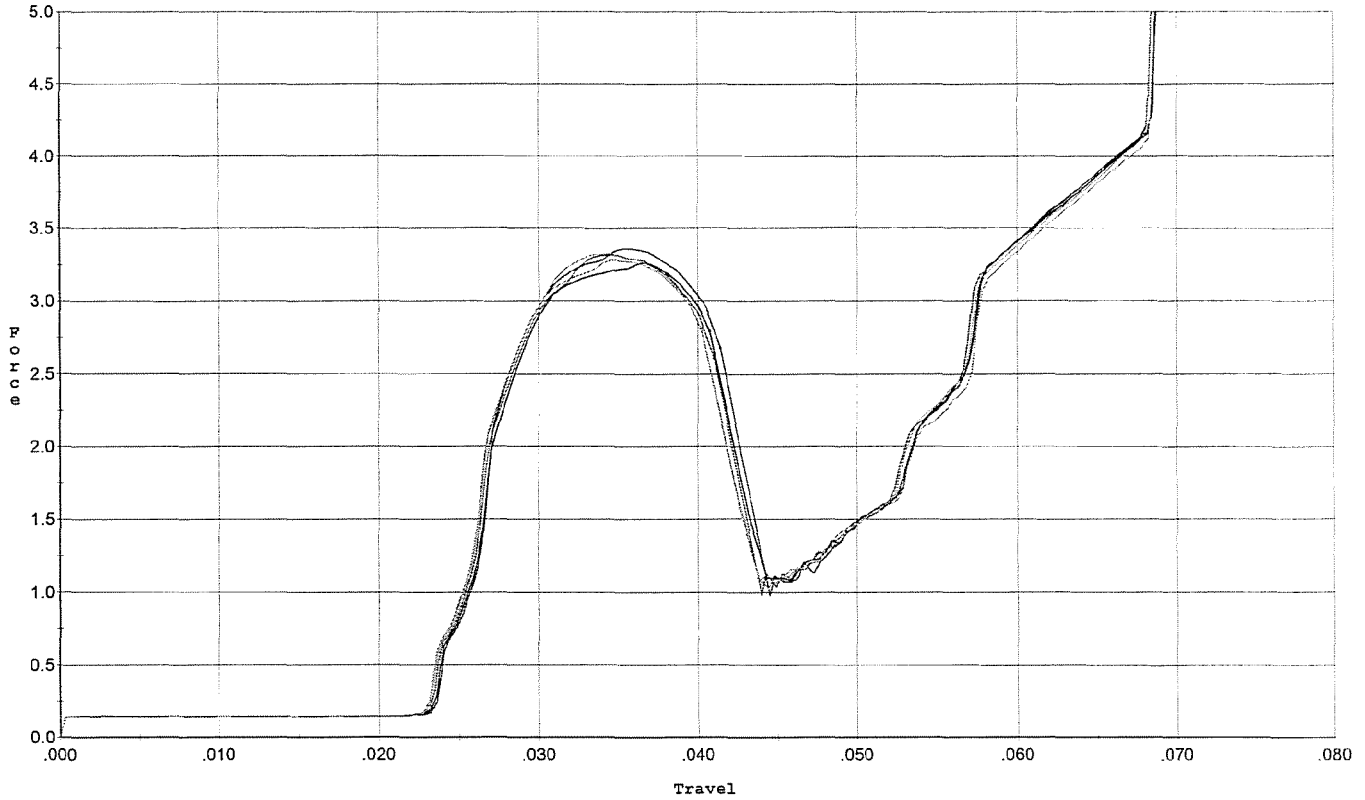
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.231	0.042	0.024	0.029	0.050		Set Trigger
2	3.183	0.042	0.024	0.029	0.050		Set Trigger
3	3.366	0.042	0.024	0.029	0.052		Set Trigger
4	3.293	0.043	0.024	0.029	0.052		Set Trigger
5	3.252	0.041	0.024	0.029	0.050		Set Trigger

A-3.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



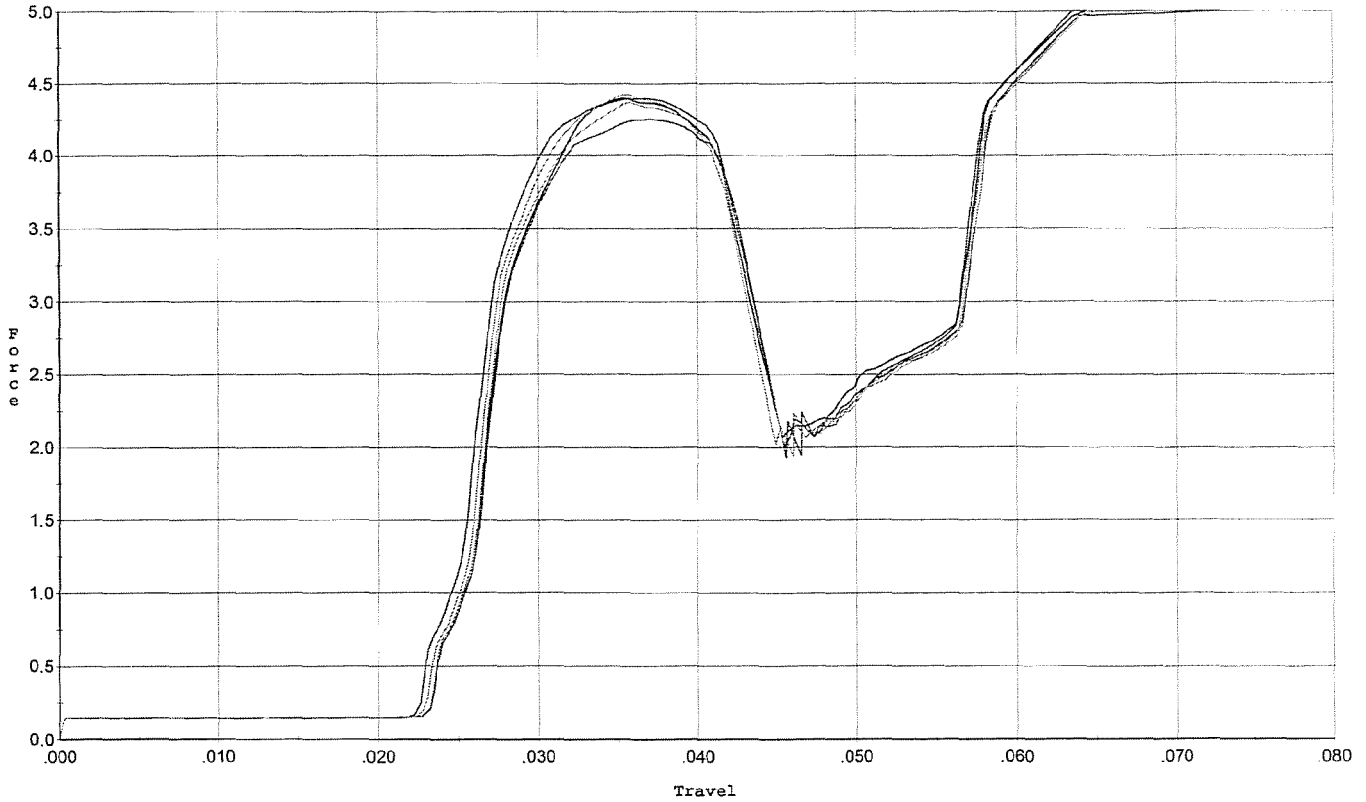
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.359	0.041	0.024	0.029	0.052		Set Trigger
2	3.264	0.041	0.024	0.029	0.049		Set Trigger
3	3.314	0.041	0.023	0.029	0.050		Set Trigger
4	3.277	0.040	0.023	0.030	0.049		Set Trigger
5	3.323	0.040	0.023	0.029	0.049		Set Trigger

A.3-30

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



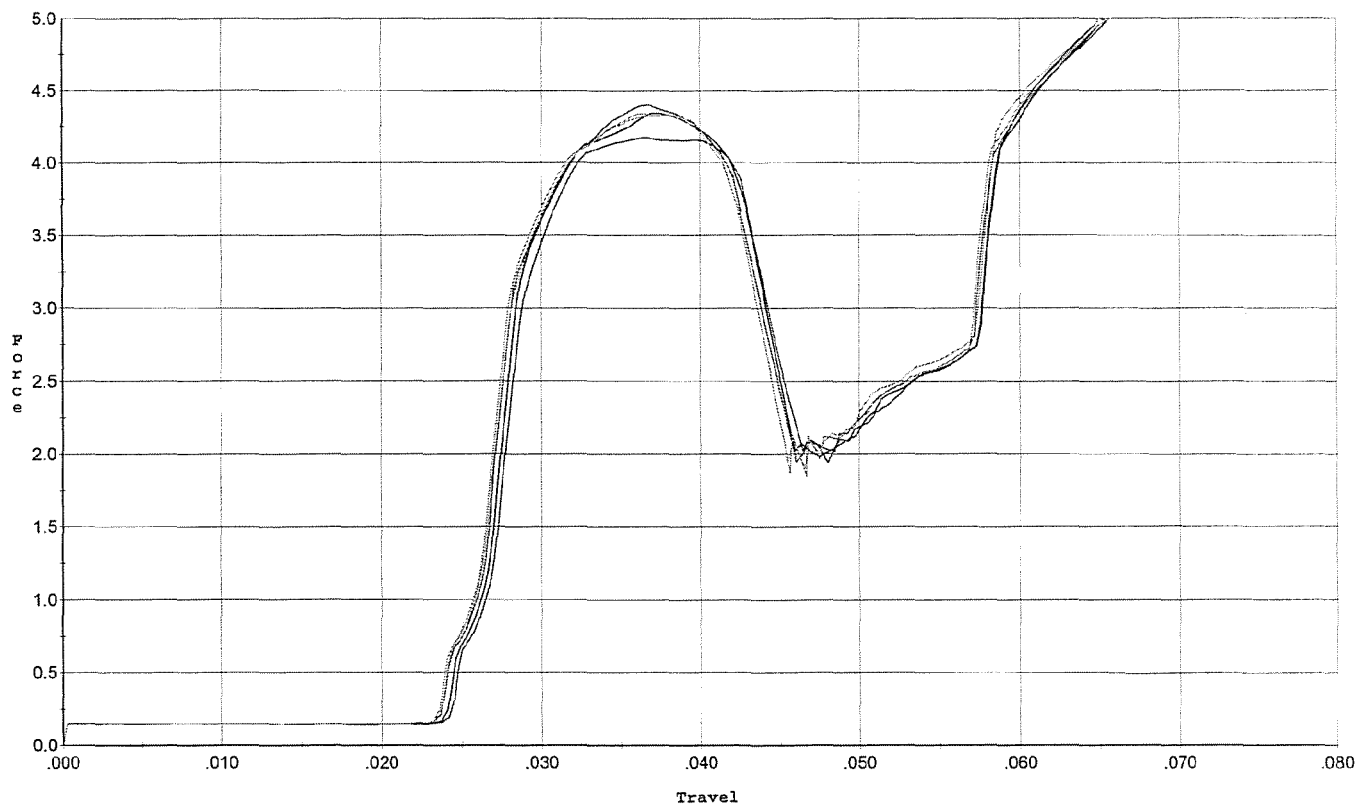
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.399	0.043	0.023	0.026	0.075		Set Trigger
2	4.398	0.042	0.023	0.027	0.068		Set Trigger
3	4.254	0.043	0.023	0.027	0.070		Set Trigger
4	4.369	0.041	0.023	0.027	0.068		Set Trigger
5	4.419	0.042	0.023	0.027	0.070		Set Trigger

A4-36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



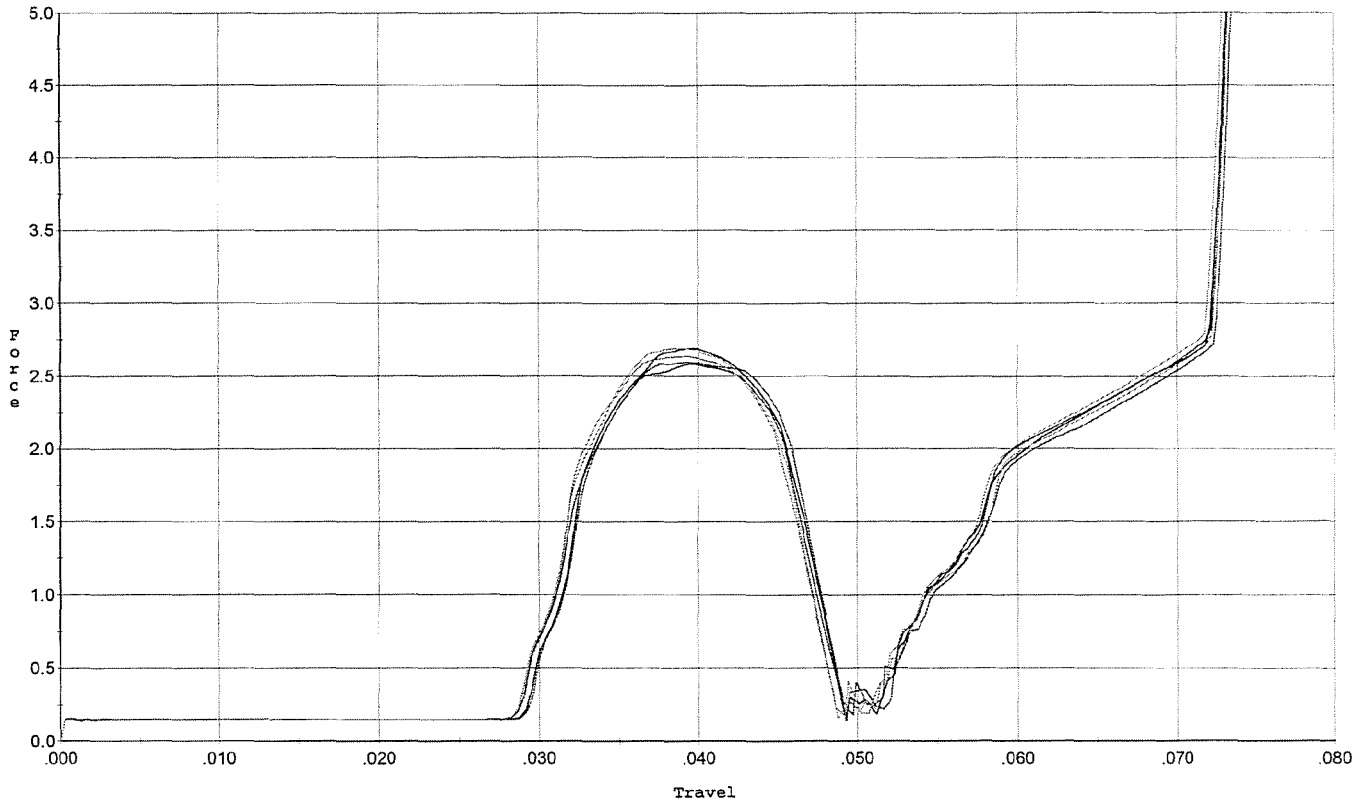
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.175	0.043	0.025	0.027	0.067		Set Trigger
2	4.343	0.043	0.024	0.027	0.070		Set Trigger
3	4.401	0.042	0.024	0.027	0.069		Set Trigger
4	4.330	0.042	0.024	0.027	0.070		Set Trigger
5	4.342	0.042	0.024	0.027	0.069		Set Trigger

A-431

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 for final test



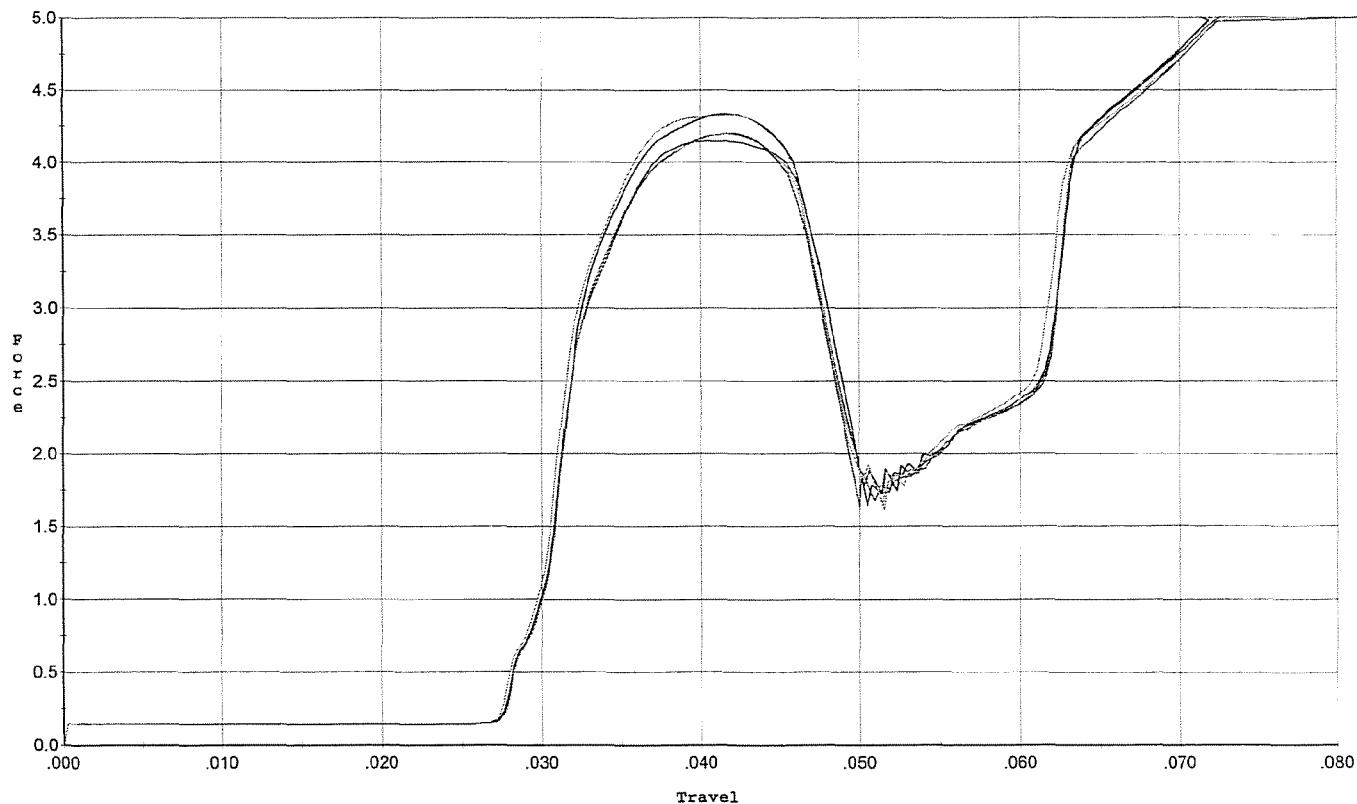
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.585	0.045	0.029	0.032	0.039		Set Trigger
2	2.692	0.047	0.029	0.032	0.041		Set Trigger
3	2.595	0.046	0.030	0.032	0.040		Set Trigger
4	2.692	0.046	0.029	0.032	0.041		Set Trigger
5	2.636	0.046	0.029	0.032	0.041		Set Trigger

A-2064

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target a7 accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.145	0.046	0.028	0.029	0.067		Set Trigger
2	4.333	0.047	0.028	0.029	0.072		Set Trigger
3	4.196	0.047	0.028	0.029	0.068		Set Trigger
4	4.204	0.046	0.028	0.029	0.067		Set Trigger
5	4.336	0.046	0.028	0.029	0.070		Set Trigger

A.4.24