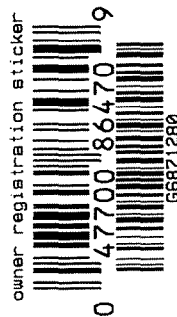


08712892

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

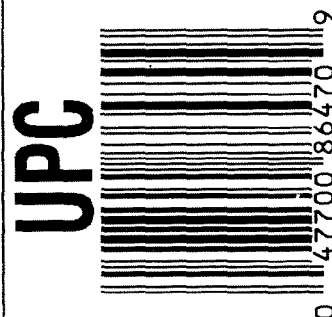


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871280



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6871280

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-13-09	SP
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8-13-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	8-13-09	SP
470	DIS-ASSEMBLE ACTION	2009	8-13-09	SP
472	SERIALIZE BOLT HANDLE		8-14-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR	8/19/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	SP
510	DRILL AND TAP SIGHT HOLES		8-14-09	SP
520	GOFF BLAST BBL / REC		8/20	SP
540	APPLY COATINGS (BARREL ACTION)		8/20	SP
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-2-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

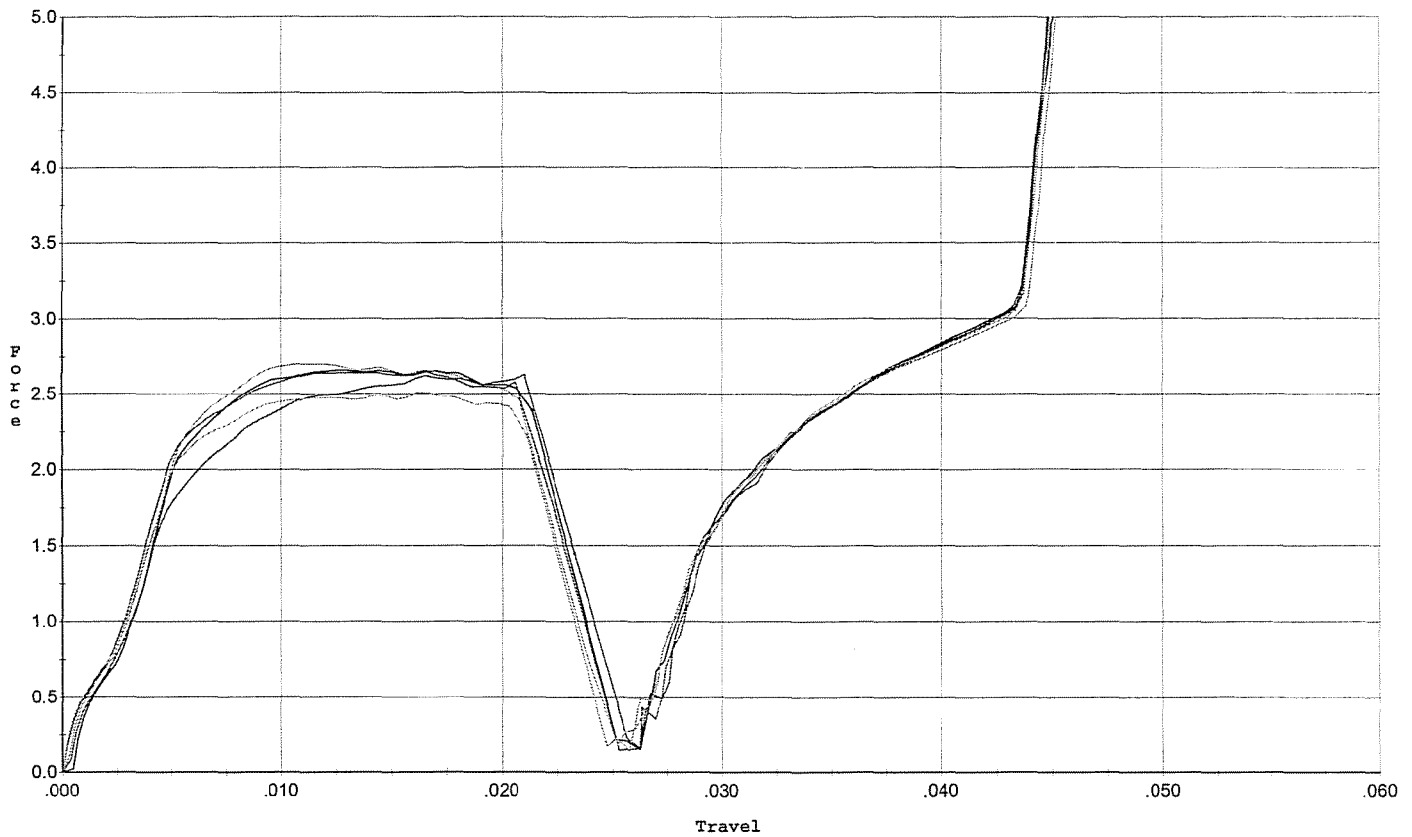
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/3/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2°</u>	<u>2°</u>	<u>2°</u>	9/3/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	9/3/09	RB		
	J) ASSEMBLE STOCK					9-2-09	RP		
	K) ASSEMBLE SWIVEL STUDS					9/3/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		9-2-09	RP		
			(PASS)	FAIL					
	MALFUNCTION		CORRECTION N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9-2-09	L.P.D.		
670	FINAL INSPECTION A) HEADSPACE					9/3/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u>	<u>2.37</u>	<u>2.37</u>	<u>2.29</u>	<u>2.28</u>	9/3/09	RB
	C) FUNCTION					9/3/09	RB		
690	PACK					9-4-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs ini +/- .50 lb



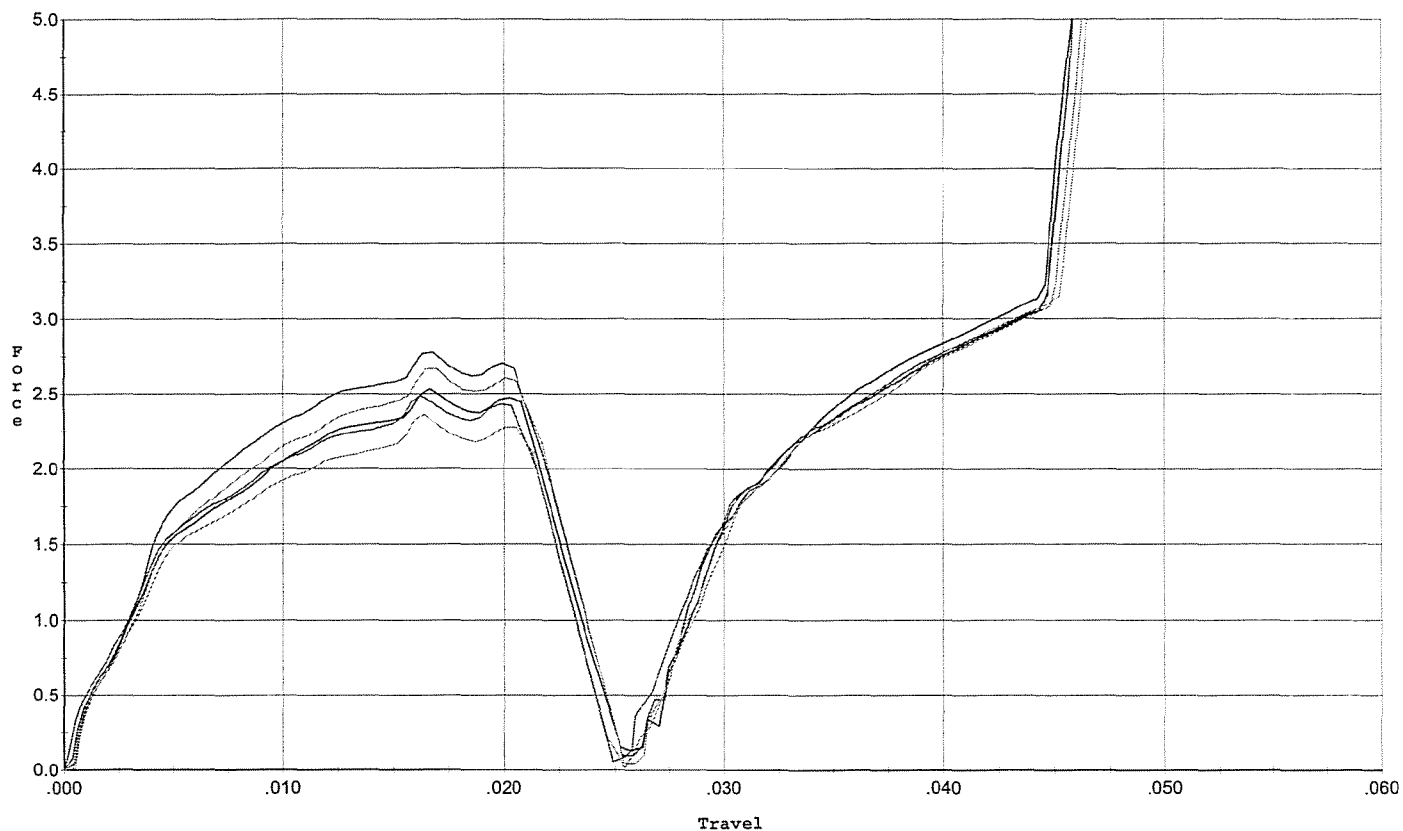
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.023	0.00	0.028	0.045		Single Action
2	2.655	0.021	0.00	0.028	0.043		Single Action
3	2.650	0.022	0.00	0.028	0.046		Single Action
4	2.510	0.021	0.00	0.028	0.041		Single Action
5	2.698	0.021	0.00	0.029	0.043		Single Action

A-2-62

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



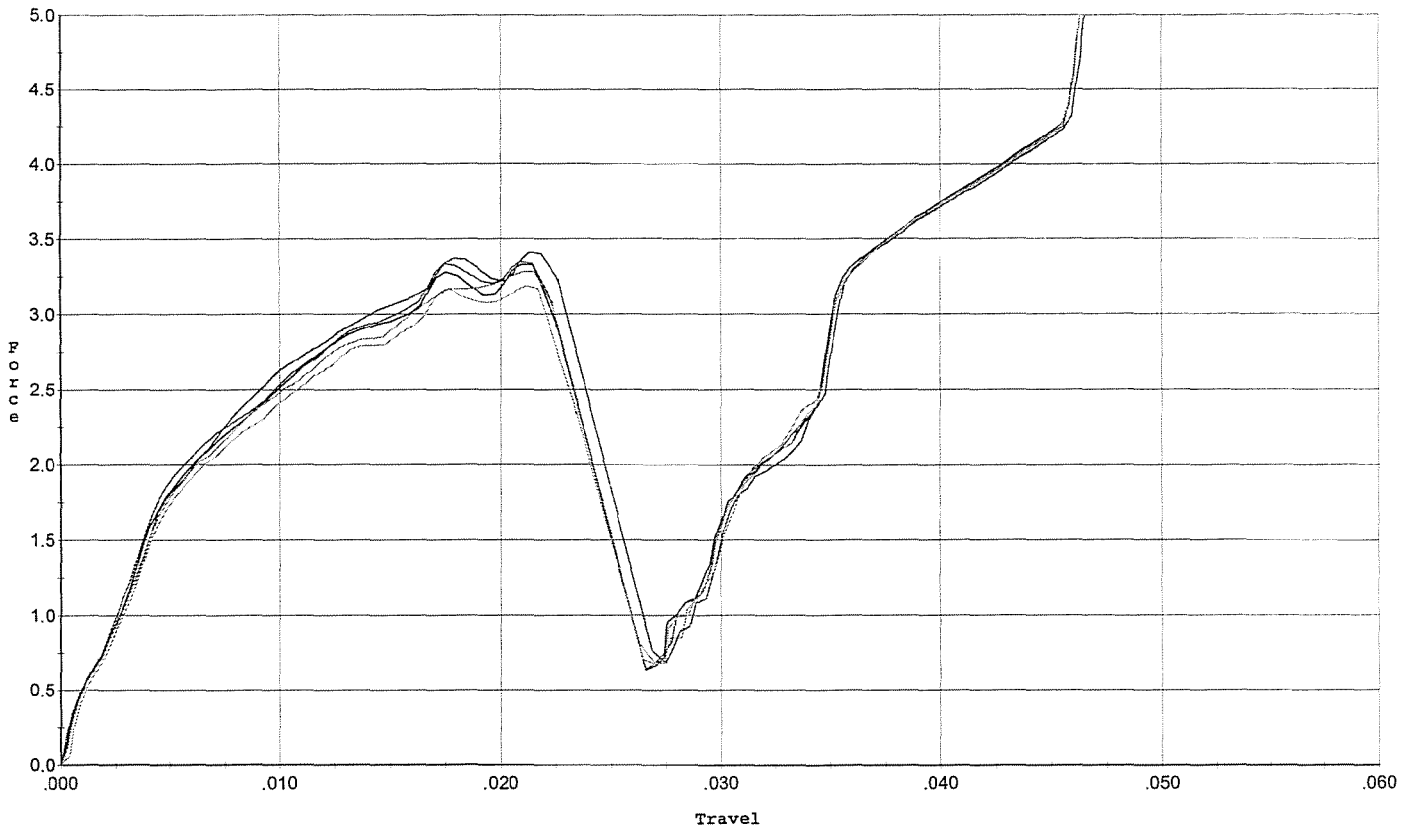
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.780	0.022	0.00	0.029	0.043		Single Action
2	2.533	0.021	0.00	0.029	0.037		Single Action
3	2.489	0.021	0.00	0.029	0.038		Single Action
4	2.363	0.021	0.00	0.030	0.035		Single Action
5	2.667	0.022	0.00	0.029	0.040		Single Action

A-2-56

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 3.0 lbs ini +/- .75 lb



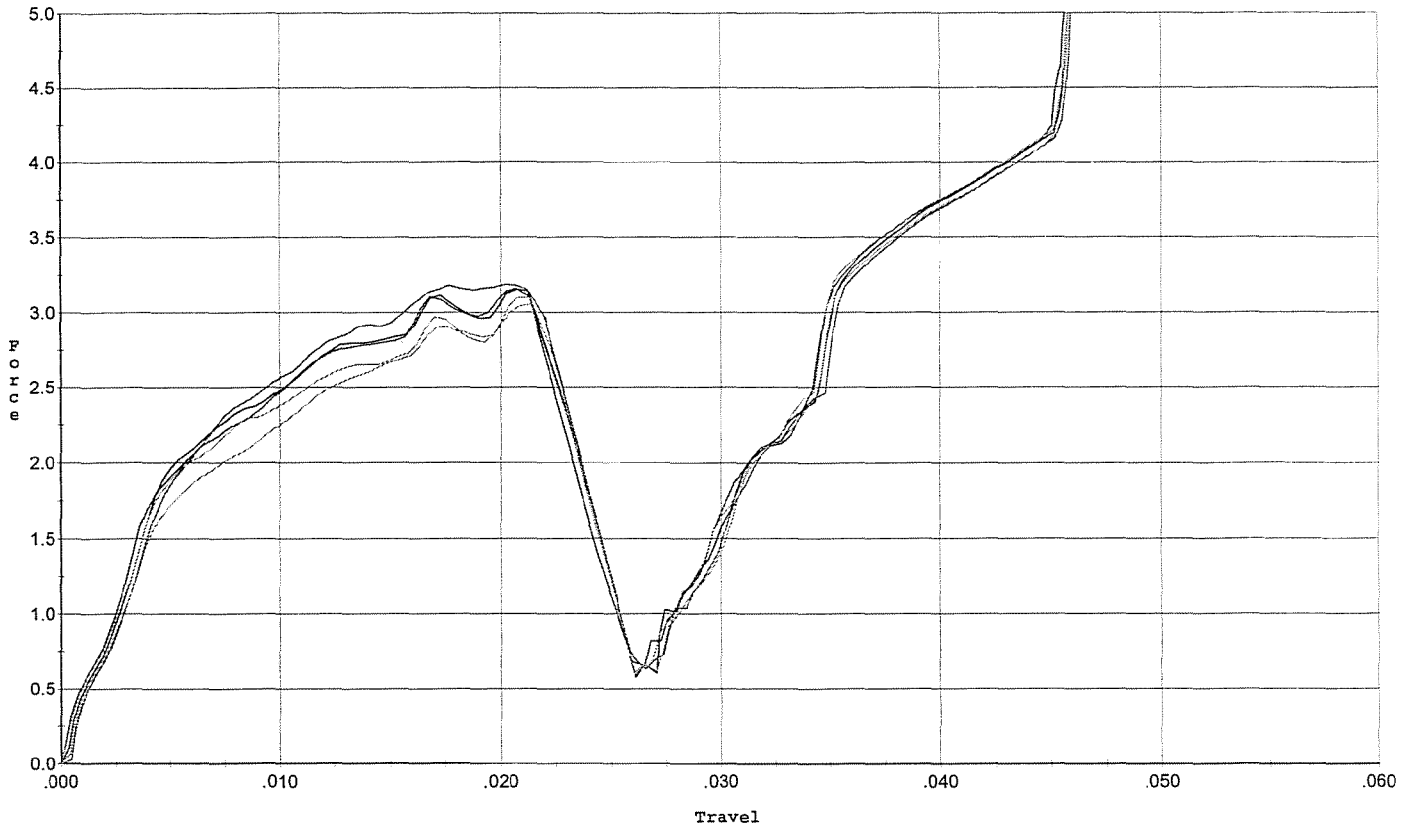
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.412	0.023	0.00	0.028	0.052		Single Action
2	3.328	0.023	0.00	0.028	0.051		Single Action
3	3.350	0.022	0.00	0.028	0.051		Single Action
4	3.185	0.023	0.00	0.028	0.051		Single Action
5	3.278	0.022	0.00	0.028	0.050		Single Action

H.551

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



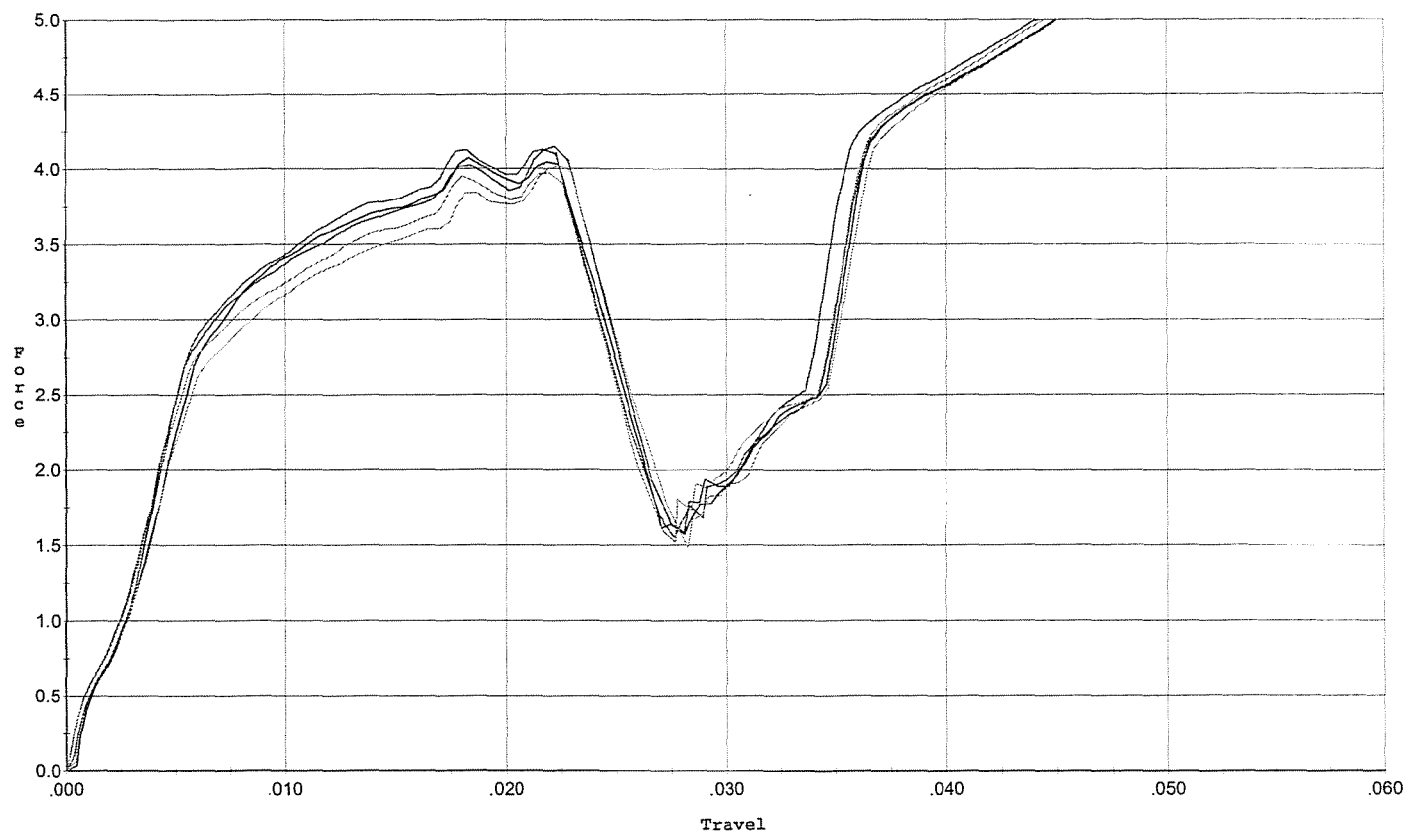
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.158	0.021	0.00	0.028	0.047		Single Action
2	3.153	0.023	0.00	0.027	0.050		Single Action
3	3.185	0.022	0.00	0.028	0.049		Single Action
4	3.051	0.023	0.00	0.028	0.049		Single Action
5	3.099	0.022	0.00	0.028	0.046		Single Action

A-3.12

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/26/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



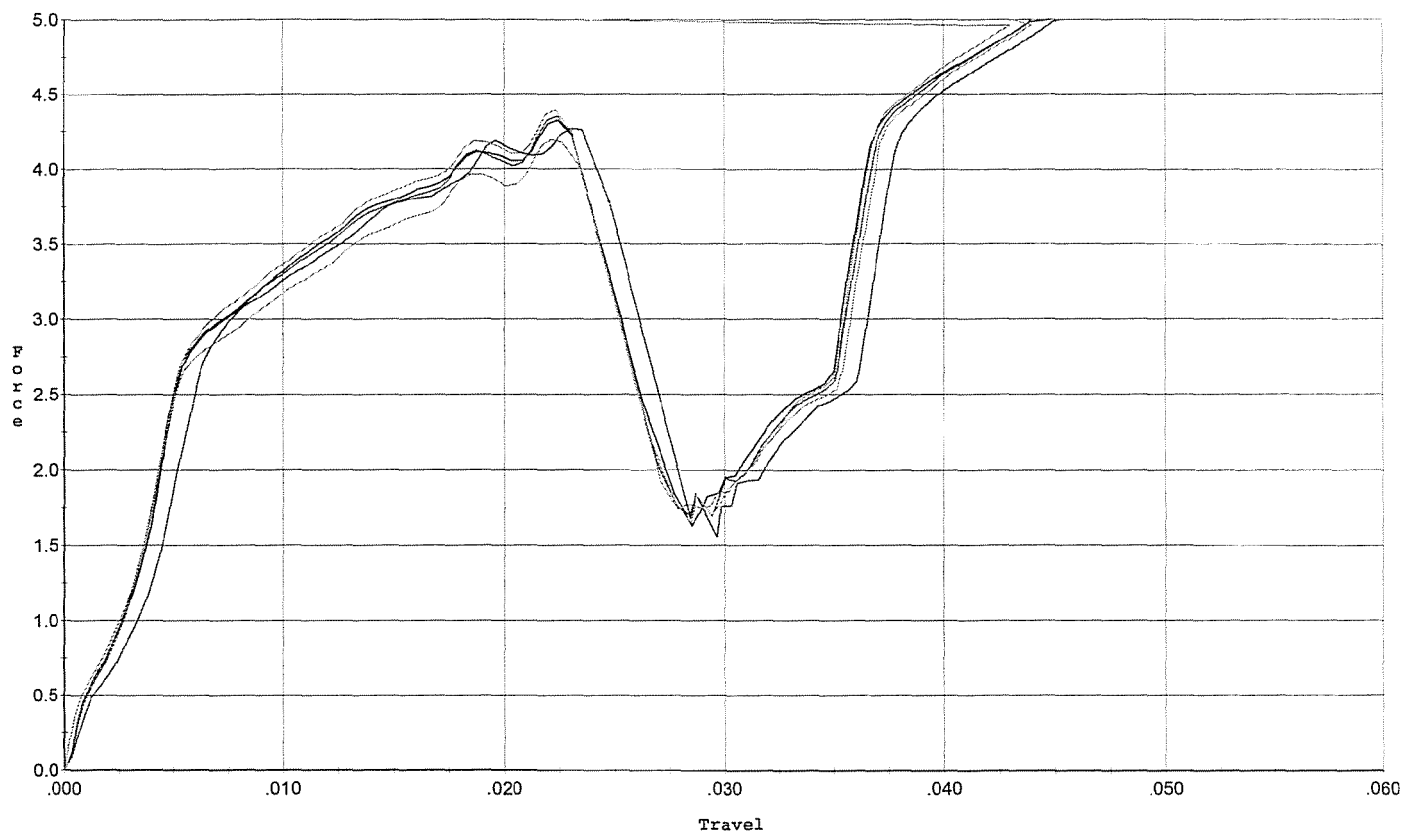
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.023	0.00	0.020	0.065		Single Action
2	4.074	0.024	0.00	0.021	0.069		Single Action
3	4.130	0.022	0.00	0.021	0.064		Single Action
4	4.021	0.023	0.00	0.021	0.062		Single Action
5	3.974	0.023	0.00	0.021	0.063		Single Action

A-4.07

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



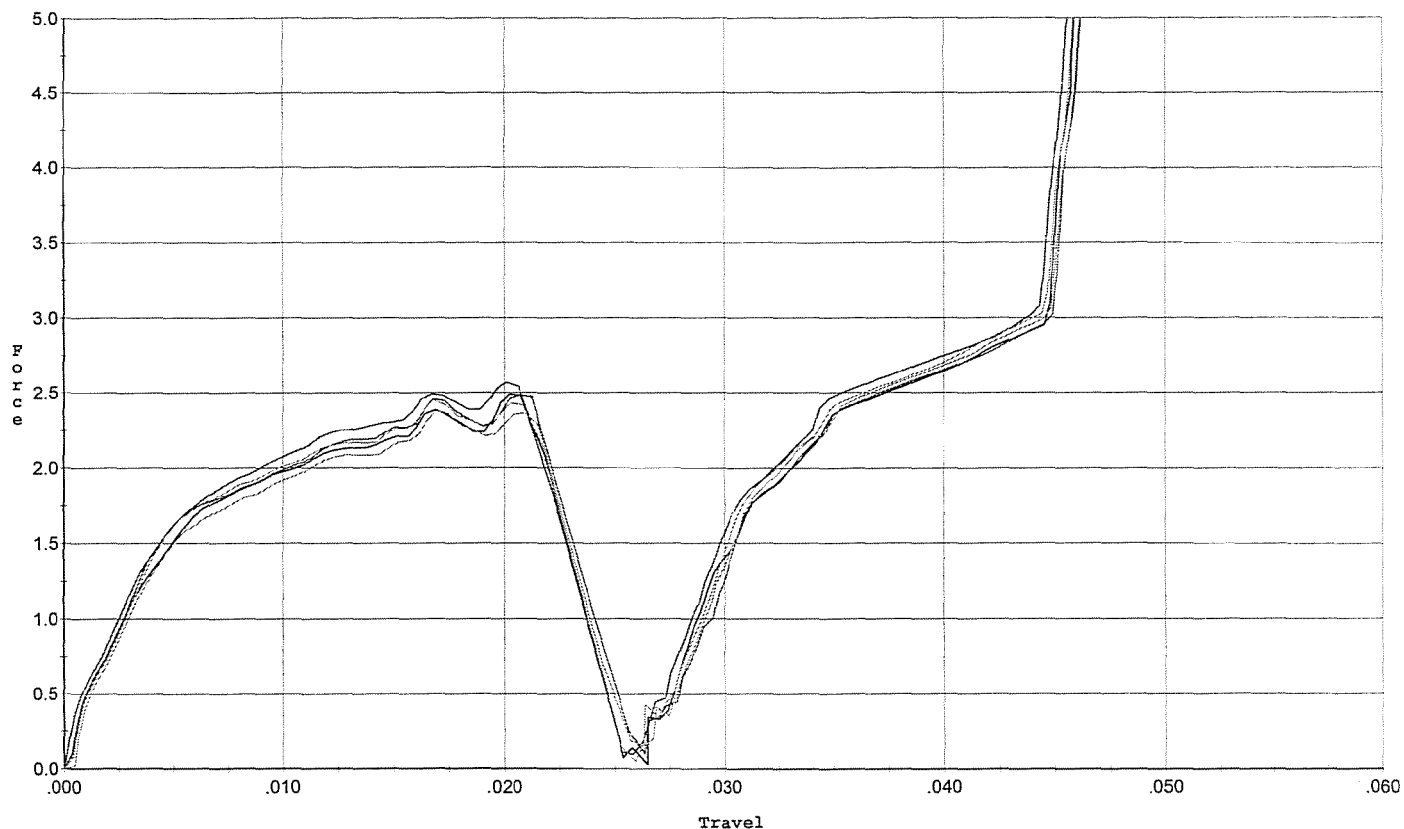
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.271	0.025	0.00	0.020	0.070		Single Action
2	4.328	0.023	0.00	0.020	0.067		Single Action
3	4.354	0.023	0.00	0.020	0.067		Single Action
4	4.396	0.023	0.00	0.020	0.068		Single Action
5	4.197	0.023	0.00	0.020	0.066		Single Action

A-4-30

Trigger Profile [lbs,inch]

Profile: COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



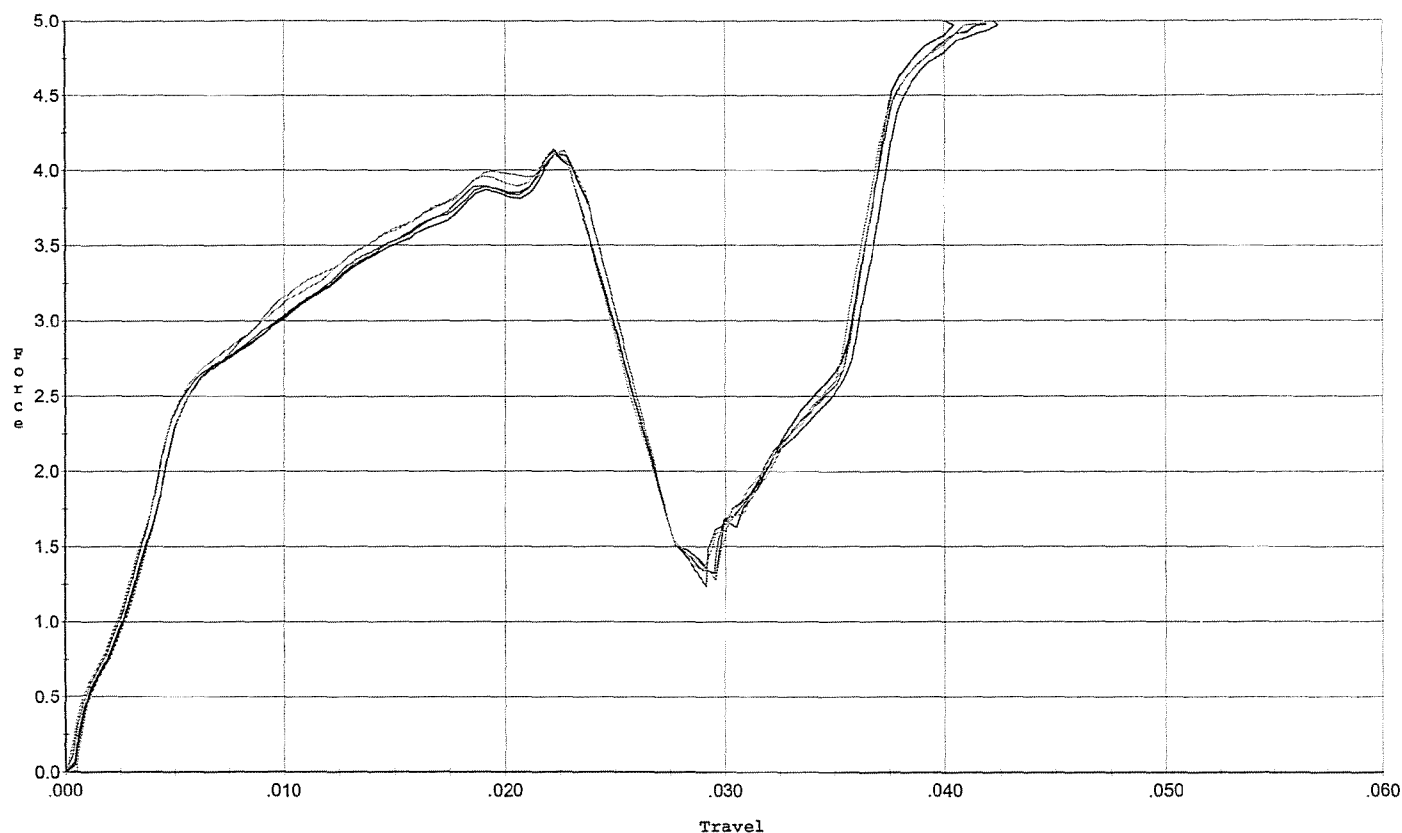
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.572	0.022	0.00	0.028	0.041		Single Action
2	2.488	0.022	0.00	0.029	0.038		Single Action
3	2.483	0.021	0.00	0.029	0.038		Single Action
4	2.451	0.022	0.00	0.029	0.038		Single Action
5	2.380	0.022	0.00	0.029	0.037		Single Action

A-2-47

Trigger Profile [lbs,inch]

Profile: COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/26/2009

Model: M/24
Serial No: Form# F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.110	0.025	0.00	0.021	0.068		Single Action
2	4.115	0.024	0.00	0.021	0.065		Single Action
3	4.131	0.025	0.00	0.021	0.069		Single Action
4	4.145	0.023	0.00	0.021	0.063		Single Action
5	4.131	0.024	0.00	0.021	0.065		Single Action

A-4-12