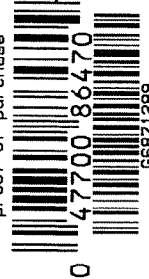


6871289

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



owner registration sticker



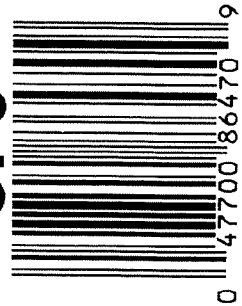
**ORDER NO. 86470**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6871289**

**UPC**



**BM FORM**

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871289

| OP # | OPERATION NAME                                                                                                                         | READINGS              | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |                       | 8-13-09 | SP      |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |                       | 8-13-09 | SP      |
| 440  | PROOF                                                                                                                                  |                       | 8-13-09 | SP      |
| 460  | CHECK HEADSPACE                                                                                                                        | MAGNA - FLUX          | 8-13-09 | SP      |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |                       | 8-13-09 | SP      |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  |                       | 8-14-09 | RT      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR              | 8/19/09 |         |
| 490  | MAGNAFLUX BOLT                                                                                                                         |                       |         |         |
| 500  | ROLLMARK CALIBER                                                                                                                       |                       | 8/19/09 | and     |
| 510  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           |                       | 8-17-09 | SP      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |                       | 8/20    | nm      |
| 540  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |                       | 8/22    | —       |
| 545  | (BOLT)                                                                                                                                 |                       |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |                       |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |                       | 8-26-09 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |                       | 8-26-09 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 | INSPECT FOR LIVE AMMO | 8-26-09 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |                       | 9-1-09  | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |                       |         |         |

F004 REV 5/2006

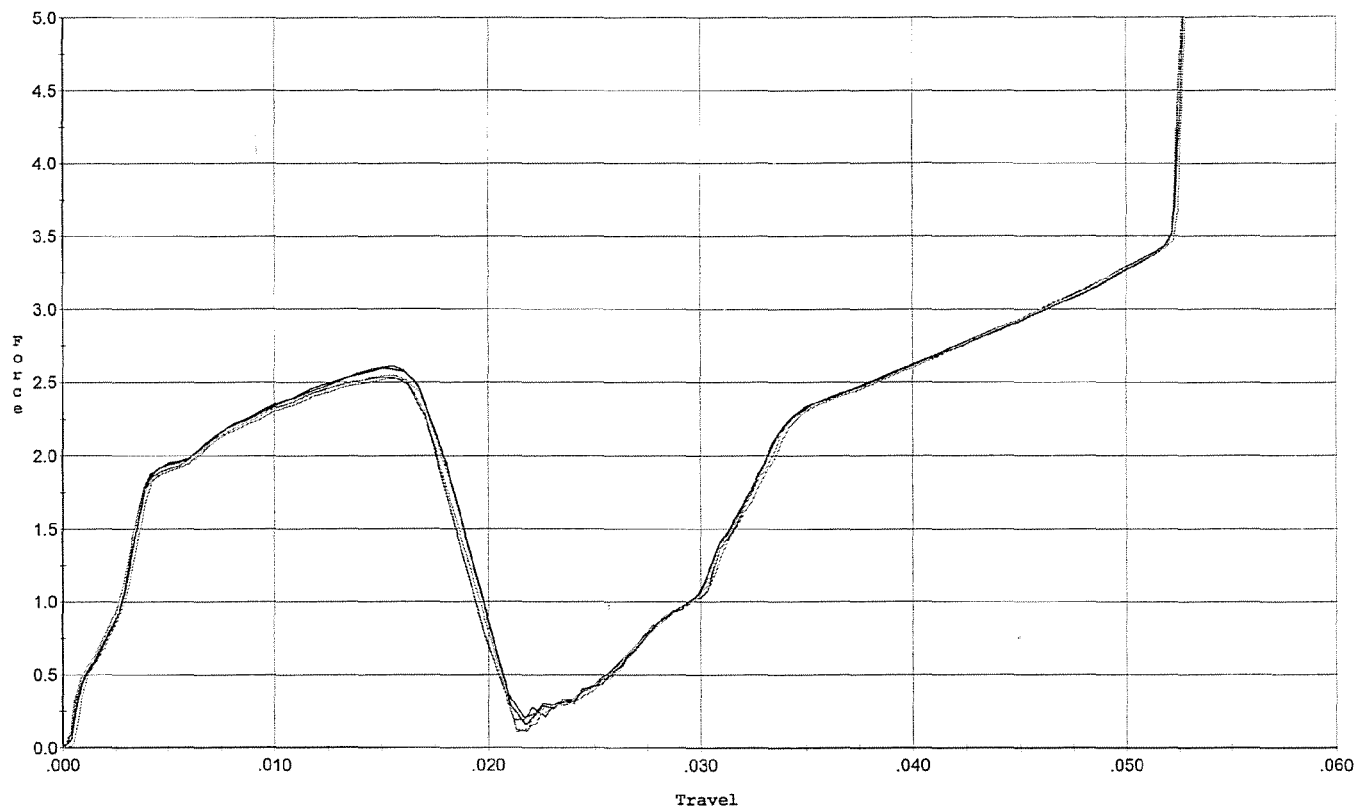
|              |                                                                       |                                           |             |             |             |             |             |        |    |
|--------------|-----------------------------------------------------------------------|-------------------------------------------|-------------|-------------|-------------|-------------|-------------|--------|----|
| 560          | F) SAFETY ON FORCE                                                    | 2 LBS MIN<br>10 LBS MAX                   | <u>2°</u>   | <u>2°</u>   | <u>2°</u>   | 9/3/09      | RB          |        |    |
| CONT.        |                                                                       |                                           |             |             |             |             |             |        |    |
|              | G) SAFETY OFF FORCE                                                   | 2 LBS MIN                                 | <u>2°</u>   | <u>2°</u>   | <u>2°</u>   | 9/3/09      | RB          |        |    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                             |                                           |             |             |             |             |             |        |    |
|              | I) FIRING PIN INDENT                                                  | .020 MIN                                  | <u>.022</u> | <u>.023</u> | <u>.023</u> | 9/3/09      | RB          |        |    |
|              | J) ASSEMBLE STOCK                                                     |                                           |             |             |             | 9-1-09      | R.P.D.      |        |    |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                           |                                           |             |             |             | 9/3/09      | RB          |        |    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                              |                                           |             |             |             |             |             |        |    |
|              | M) IRON SIGHT<br>ALIGNMENT                                            |                                           |             |             |             |             |             |        |    |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER |                                           |             |             |             |             |             |        |    |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                           |                                           | (PASS)      | FAIL        |             | 9-2-09      | R.P.D.      |        |    |
|              |                                                                       |                                           | (PASS)      | FAIL        |             |             |             |        |    |
|              | MALFUNCTION                                                           | CORRECTION                                | N/A         |             |             |             |             |        |    |
|              | MALFUNCTION                                                           | CORRECTION                                |             |             |             |             |             |        |    |
|              | MALFUNCTION                                                           | CORRECTION                                |             |             |             |             |             |        |    |
|              | MALFUNCTION                                                           | CORRECTION                                |             |             |             |             |             |        |    |
| 660          | INSPECT FOR LIVE AMMO                                                 |                                           |             |             |             | 9-2-09      | RP          |        |    |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                      |                                           |             |             |             | 9/3/09      | RB          |        |    |
|              | B) TRIGGER PULL                                                       | +/- .5 LBS<br>MIN 2.50 LBS<br>MAX 4.0 LBS | <u>2.50</u> | <u>2.63</u> | <u>2.17</u> | <u>2.56</u> | <u>2.52</u> | 9/3/09 | RB |
|              | C) FUNCTION                                                           |                                           |             |             |             | 9/3/09      | RB          |        |    |
| 690          | PACK                                                                  |                                           |             |             |             | 9-4-09      | TC          |        |    |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/31/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



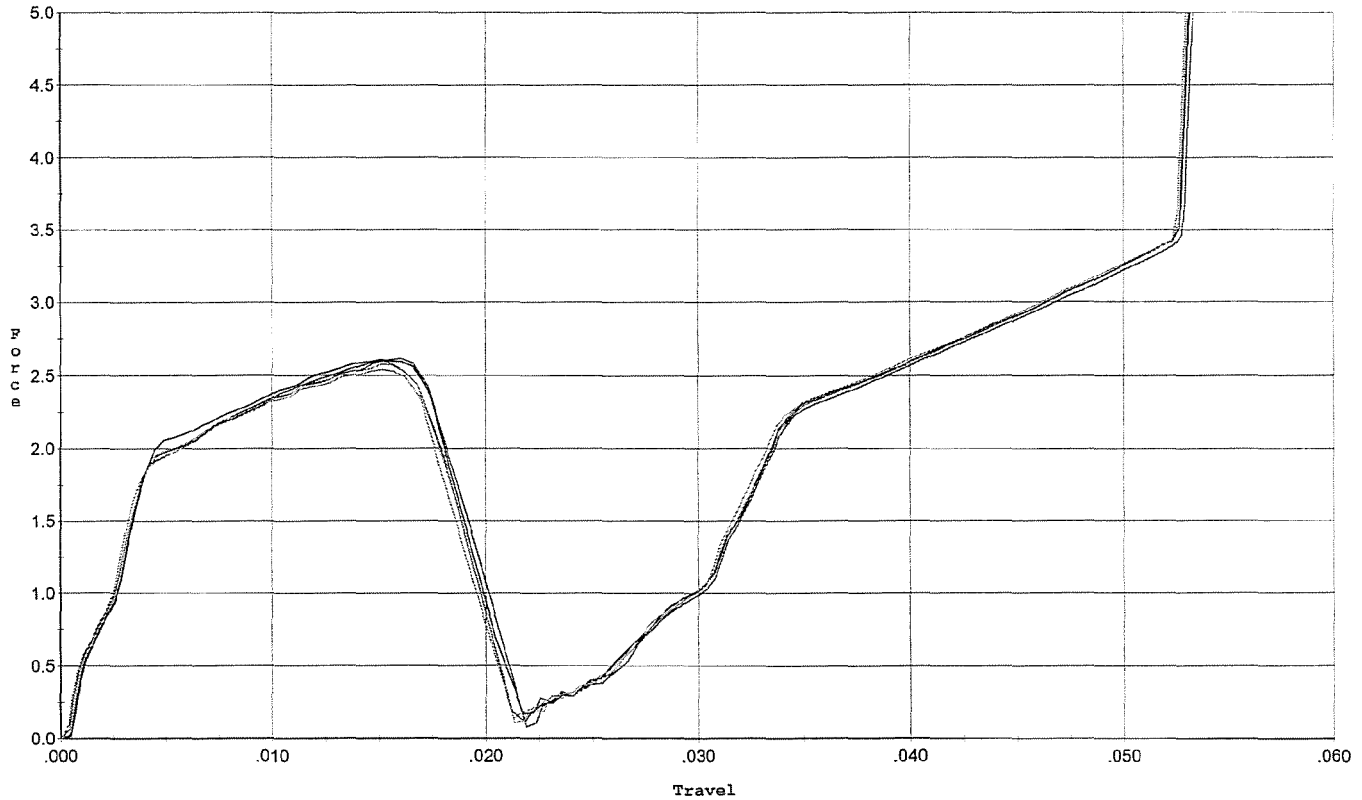
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.607      | 0.018             | 0.00            | 0.038      | 0.034             |           | Set Trigger |
| 2 | 2.599      | 0.018             | 0.00            | 0.038      | 0.033             |           | Set Trigger |
| 3 | 2.536      | 0.017             | 0.00            | 0.038      | 0.031             |           | Set Trigger |
| 4 | 2.549      | 0.019             | 0.00            | 0.037      | 0.035             |           | Set Trigger |
| 5 | 2.525      | 0.018             | 0.00            | 0.038      | 0.033             |           | Set Trigger |

Avg 2.56

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/31/09

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



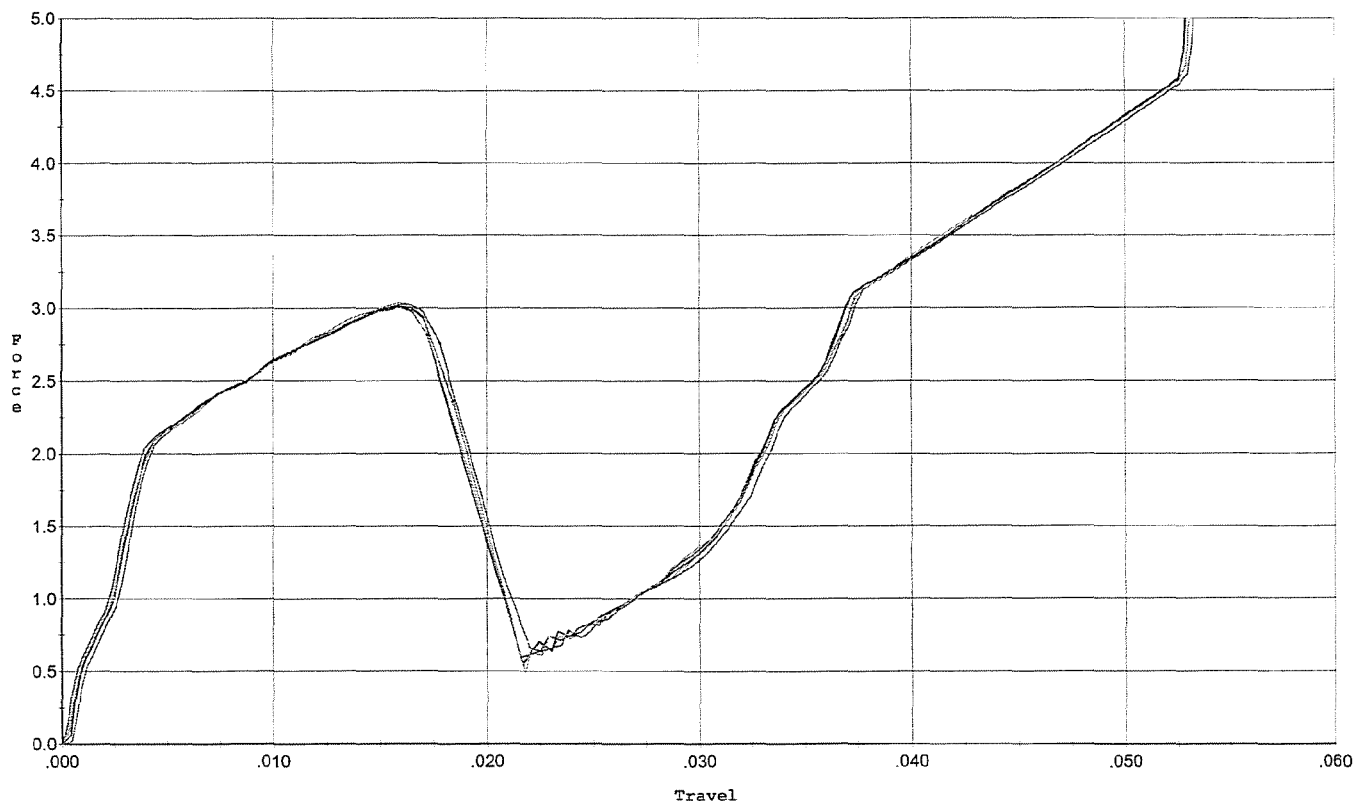
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.615      | 0.019             | 0.00            | 0.038      | 0.036             |           | Set Trigger |
| 2 | 2.607      | 0.017             | 0.00            | 0.038      | 0.033             |           | Set Trigger |
| 3 | 2.608      | 0.018             | 0.00            | 0.038      | 0.034             |           | Set Trigger |
| 4 | 2.577      | 0.018             | 0.00            | 0.038      | 0.034             |           | Set Trigger |
| 5 | 2.540      | 0.017             | 0.00            | 0.038      | 0.031             |           | Set Trigger |

Avg 2.58

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/31/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



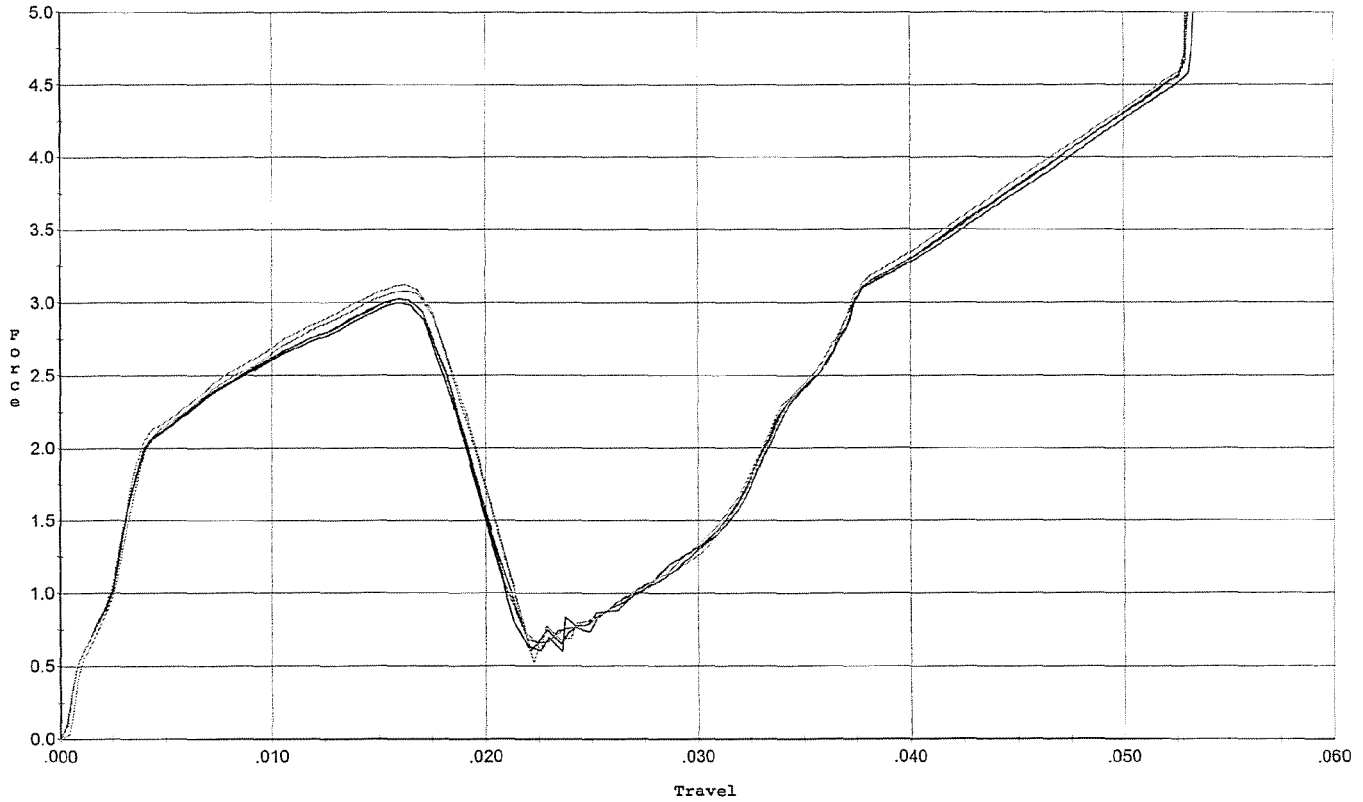
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.007      | 0.017             | 0.00            | 0.037      | 0.037             |           | Set Trigger |
| 2 | 3.008      | 0.018             | 0.00            | 0.036      | 0.039             |           | Set Trigger |
| 3 | 3.022      | 0.018             | 0.00            | 0.037      | 0.037             |           | Set Trigger |
| 4 | 3.006      | 0.019             | 0.00            | 0.036      | 0.040             |           | Set Trigger |
| 5 | 3.036      | 0.018             | 0.00            | 0.036      | 0.039             |           | Set Trigger |

Avg 3.01

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/31/09

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



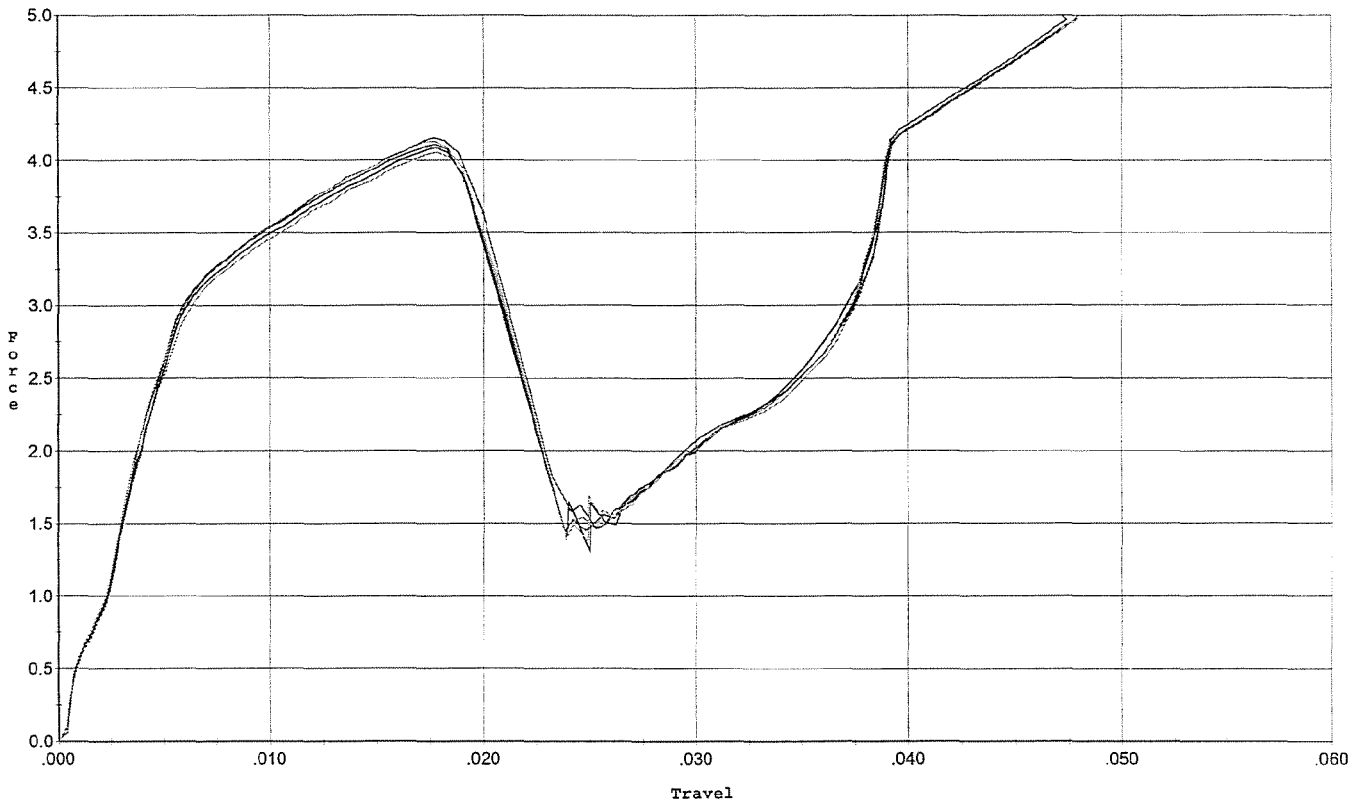
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.028      | 0.018             | 0.00            | 0.037      | 0.038             |           | Set Trigger |
| 2 | 2.998      | 0.019             | 0.00            | 0.036      | 0.039             |           | Set Trigger |
| 3 | 3.026      | 0.018             | 0.00            | 0.036      | 0.039             |           | Set Trigger |
| 4 | 3.120      | 0.019             | 0.00            | 0.036      | 0.042             |           | Set Trigger |
| 5 | 3.077      | 0.019             | 0.00            | 0.036      | 0.041             |           | Set Trigger |

Avg 3.05

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/31/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



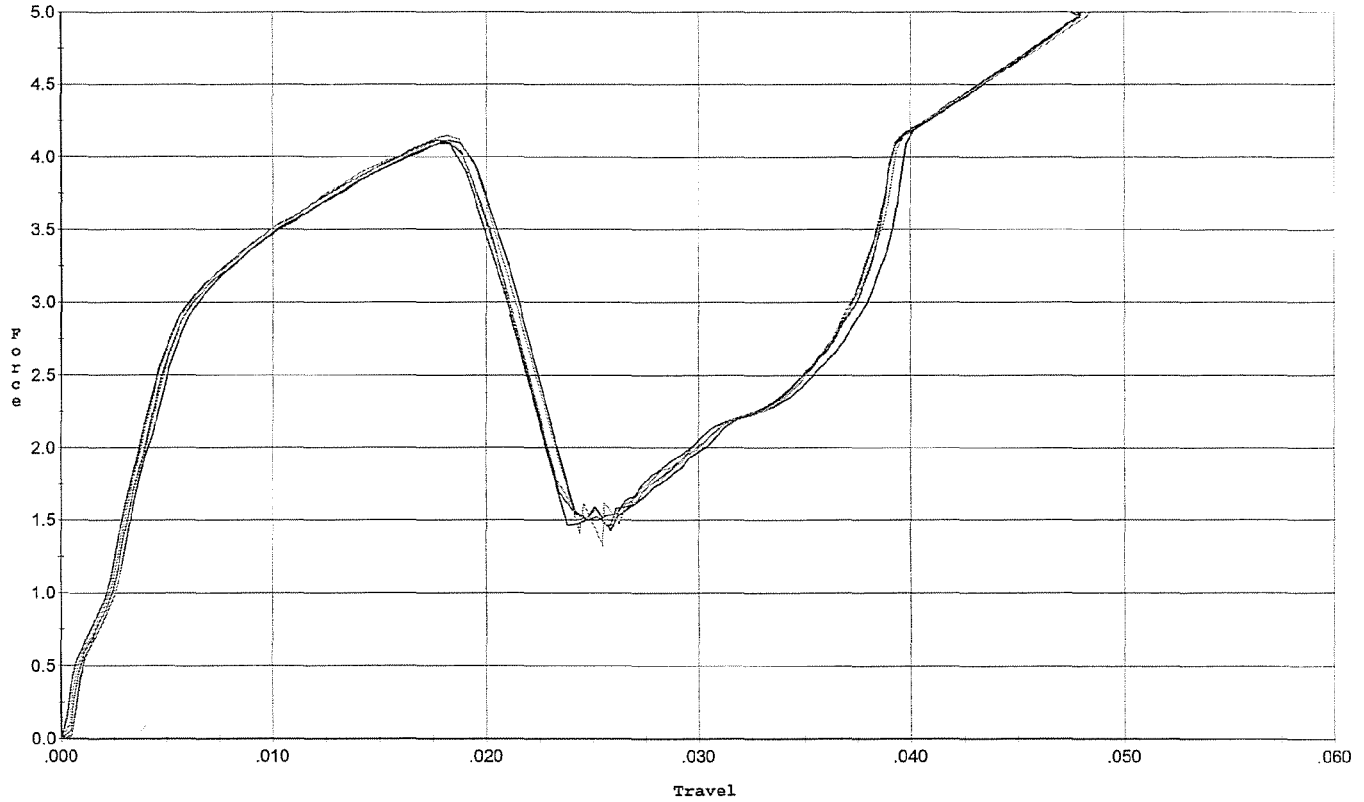
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.108      | 0.019             | 0.00            | 0.035      | 0.054             |           | Set Trigger |
| 2 | 4.090      | 0.021             | 0.00            | 0.034      | 0.059             |           | Set Trigger |
| 3 | 4.155      | 0.020             | 0.00            | 0.034      | 0.057             |           | Set Trigger |
| 4 | 4.128      | 0.021             | 0.00            | 0.034      | 0.059             |           | Set Trigger |
| 5 | 4.058      | 0.021             | 0.00            | 0.034      | 0.057             |           | Set Trigger |

Avg 4.10

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/31/09

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



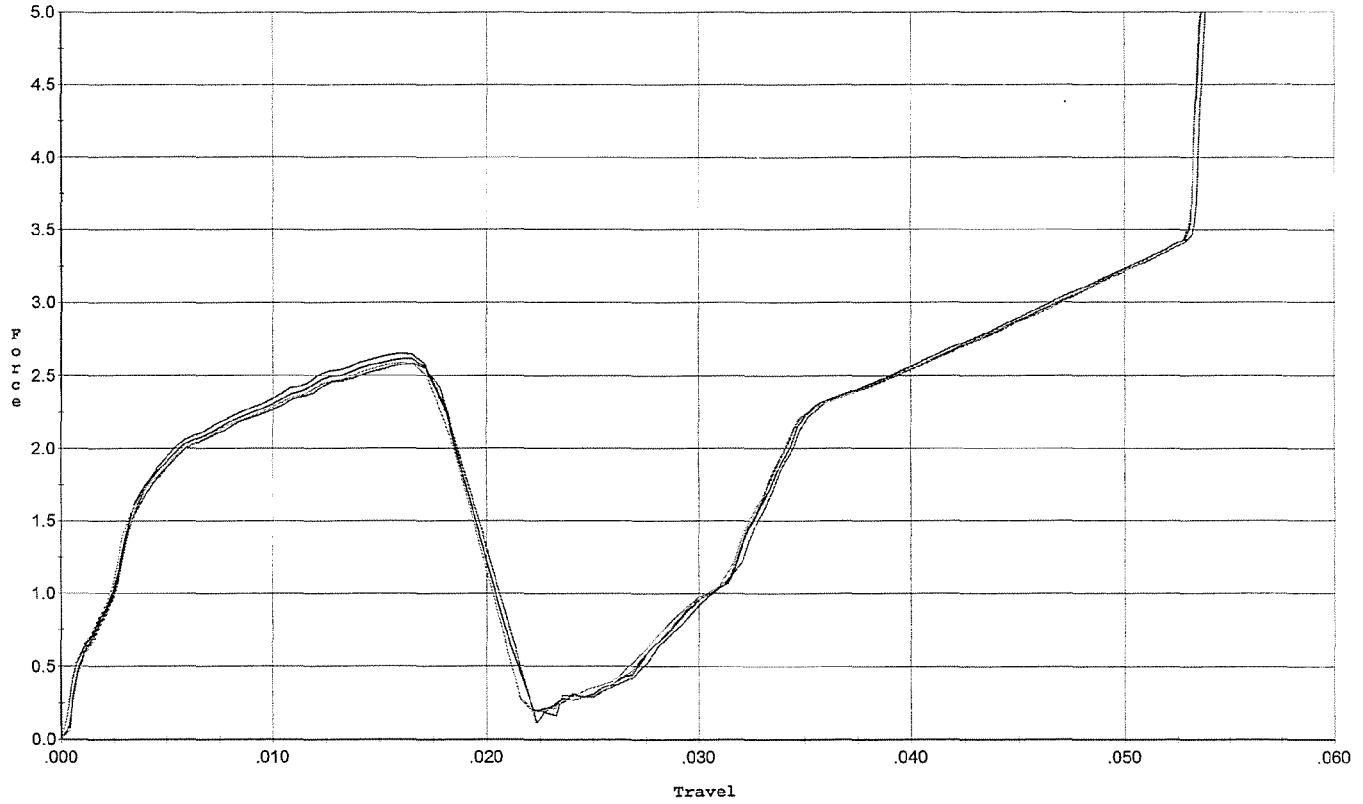
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.116      | 0.021             | 0.00            | 0.034      | 0.059             |           | Set Trigger |
| 2 | 4.114      | 0.021             | 0.00            | 0.034      | 0.059             |           | Set Trigger |
| 3 | 4.094      | 0.020             | 0.00            | 0.035      | 0.056             |           | Set Trigger |
| 4 | 4.145      | 0.022             | 0.00            | 0.034      | 0.061             |           | Set Trigger |
| 5 | 4.115      | 0.020             | 0.00            | 0.034      | 0.057             |           | Set Trigger |

Avg 4.11

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R.P. 8/31/09

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



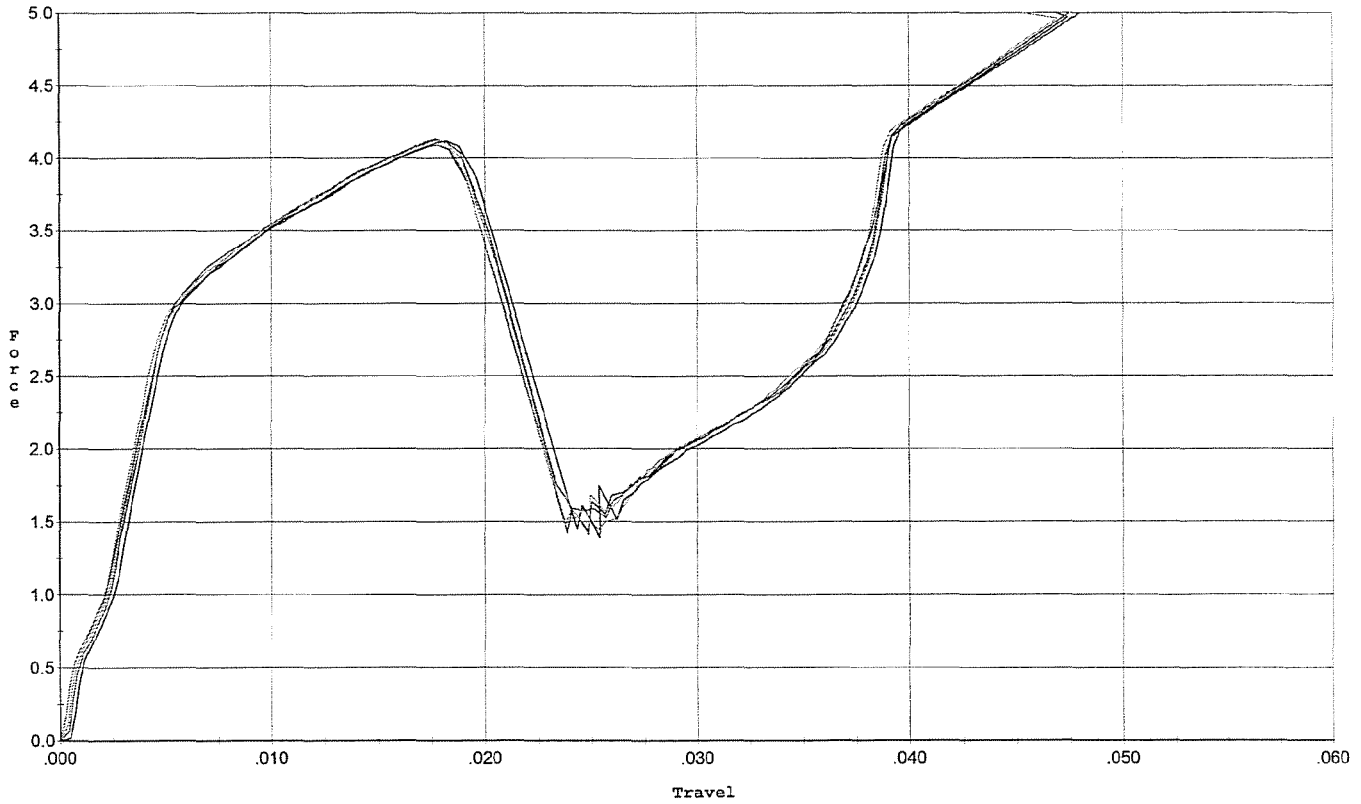
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.650      | 0.018             | 0.00            | 0.038      | 0.034             |           | Set Trigger |
| 2 | 2.613      | 0.018             | 0.00            | 0.038      | 0.034             |           | Set Trigger |
| 3 | 2.581      | 0.020             | 0.00            | 0.038      | 0.037             |           | Set Trigger |
| 4 | 2.588      | 0.018             | 0.00            | 0.038      | 0.035             |           | Set Trigger |
| 5 | 2.574      | 0.018             | 0.00            | 0.038      | 0.034             |           | Set Trigger |

Avg 2.60

# Trigger Profile [ lbs,inch ]

**Profile** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R.P. 8/31/09

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.092      | 0.021             | 0.00            | 0.034      | 0.060             |           | Set Trigger |
| 2 | 4.120      | 0.022             | 0.00            | 0.034      | 0.062             |           | Set Trigger |
| 3 | 4.125      | 0.020             | 0.00            | 0.034      | 0.057             |           | Set Trigger |
| 4 | 4.136      | 0.019             | 0.00            | 0.035      | 0.054             |           | Set Trigger |
| 5 | 4.129      | 0.020             | 0.00            | 0.034      | 0.058             |           | Set Trigger |

Avg 4.12