

G6871293

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



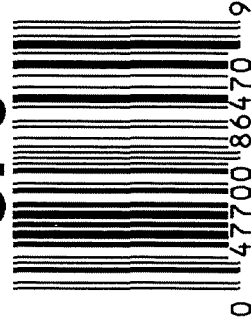
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871293

UPC



BM FORM

GUN SERIAL #

G 6871293

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SP
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-20-09	SP
470	DIS-ASSEMBLE ACTION	JUL 28 2009	7-20-09	SP
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/2	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-15-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

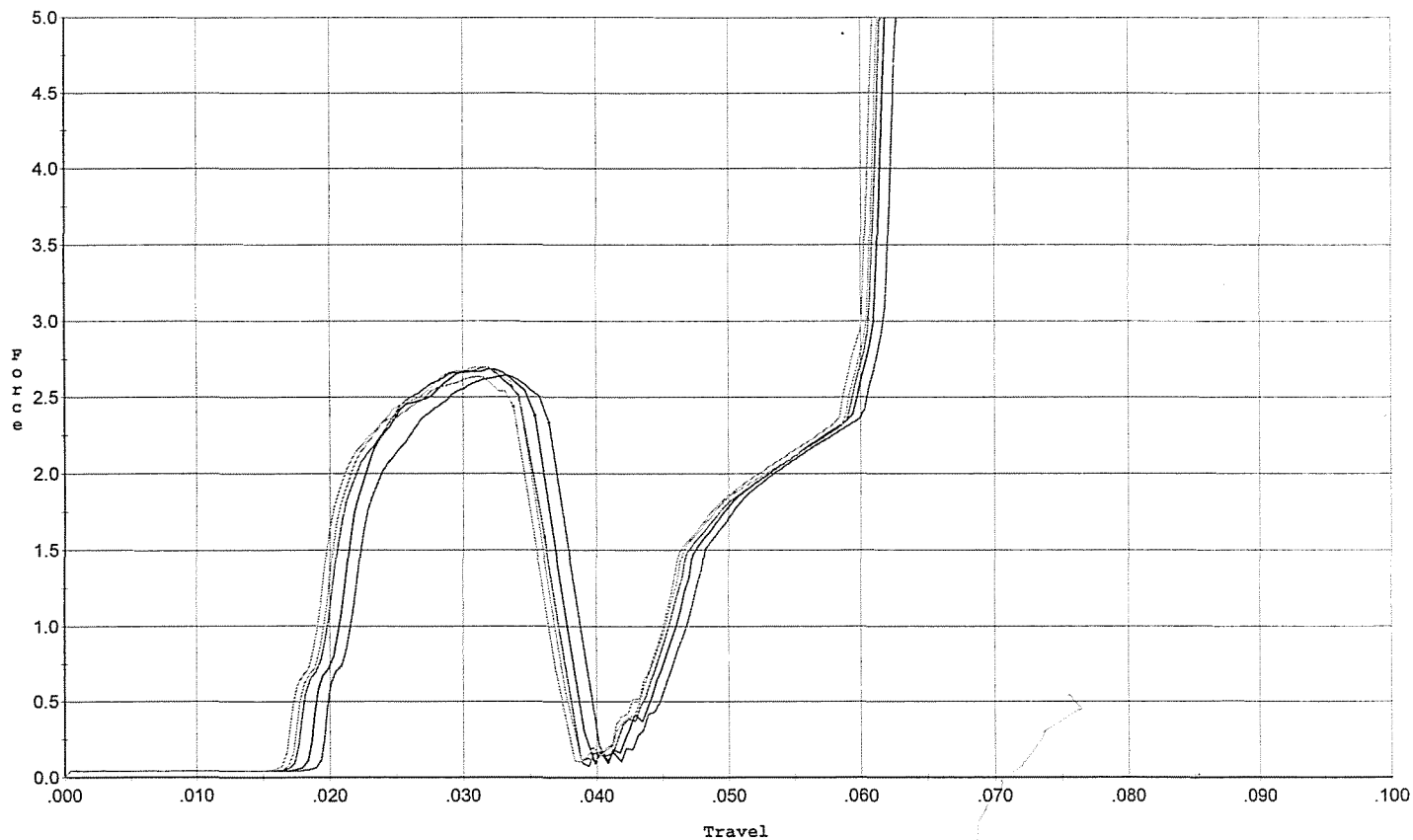
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>4⁰</u>	<u>4⁰</u>	<u>4⁰</u>	8-22-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>6⁰</u>	<u>6⁰</u>	<u>6⁰</u>	8-22-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.023</u>	<u>.023</u>	8-22-09	RP		
	J) ASSEMBLE STOCK					8-15-09	RP		
	K) ASSEMBLE SWIVEL STUDS					8-22-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-21-09	RP		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-21-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8-22-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>255</u>	<u>257</u>	<u>258</u>	<u>246</u>	<u>250</u>	8-22-09	RP
	C) FUNCTION					8-22-09	RP		
690	PACK					8/24/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



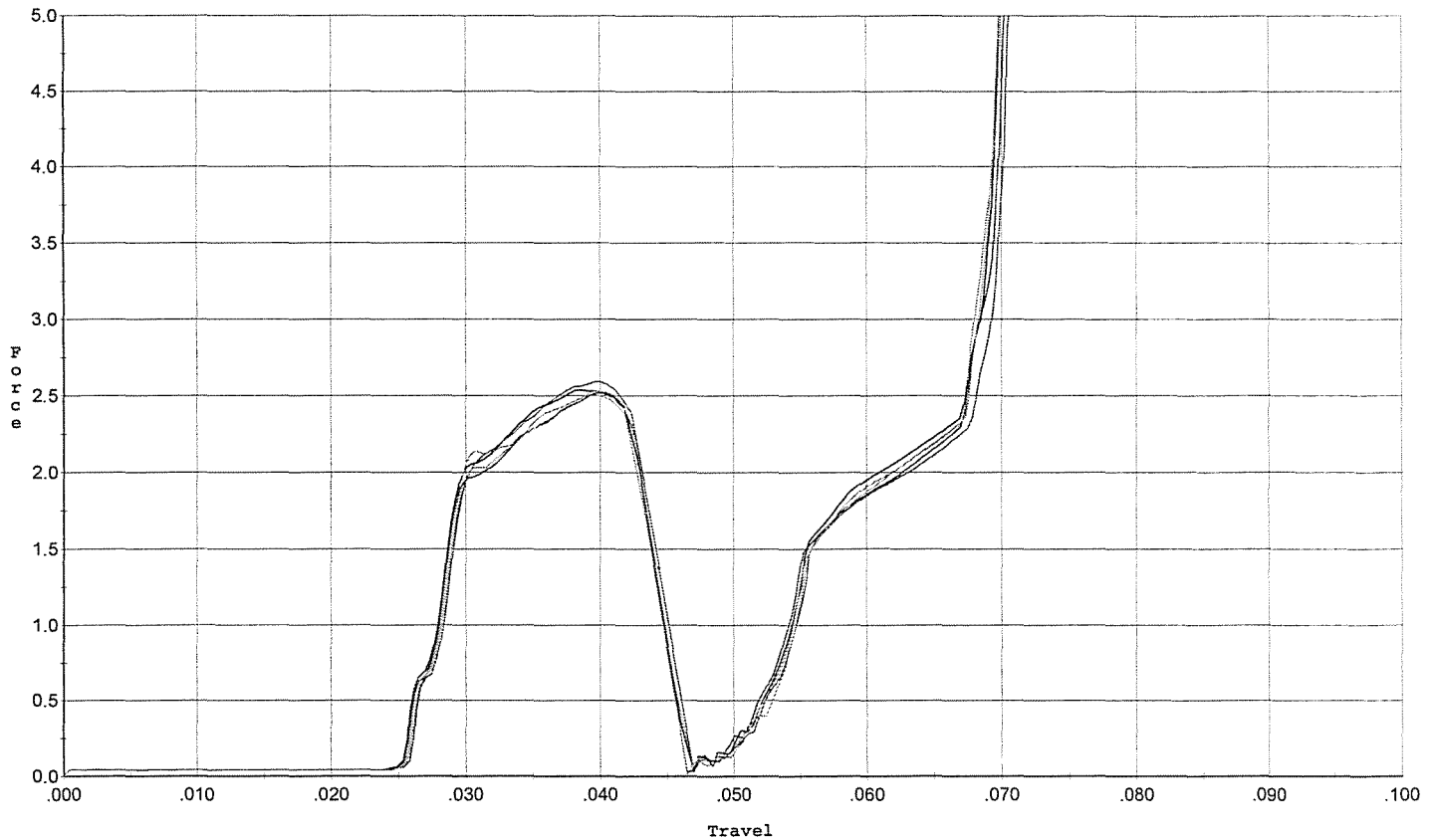
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.036	0.020	0.029	0.038		Set Trigger
2	2.685	0.035	0.019	0.029	0.038		Set Trigger
3	2.699	0.036	0.018	0.029	0.040		Set Trigger
4	2.696	0.034	0.017	0.029	0.038		Set Trigger
5	2.636	0.034	0.017	0.030	0.038		Set Trigger

A. 2.67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



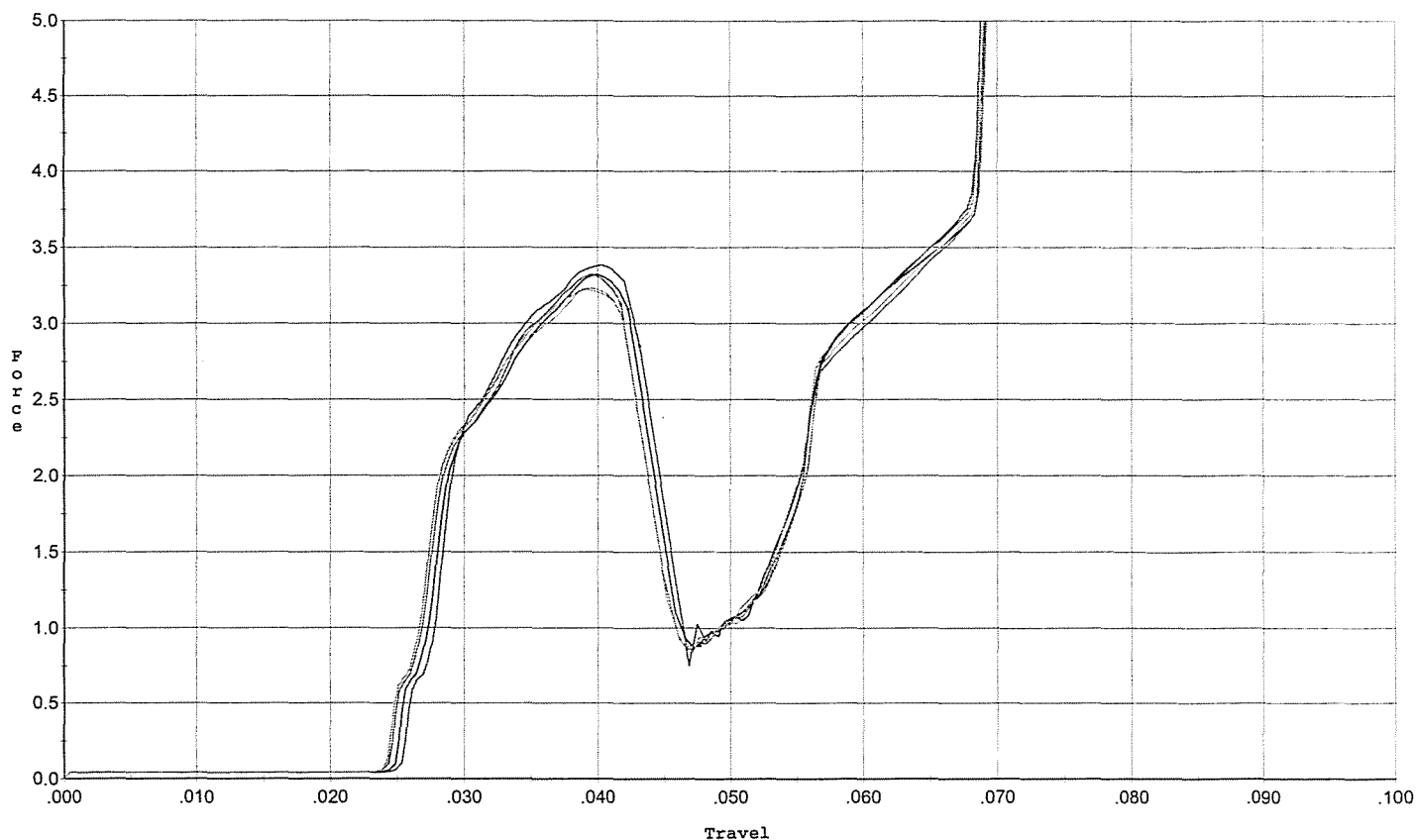
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.519	0.043	0.026	0.031	0.036		Set Trigger
2	2.538	0.043	0.026	0.030	0.037		Set Trigger
3	2.590	0.044	0.026	0.031	0.038		Set Trigger
4	2.534	0.043	0.026	0.030	0.036		Set Trigger
5	2.507	0.043	0.026	0.030	0.036		Set Trigger

A-2-53

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



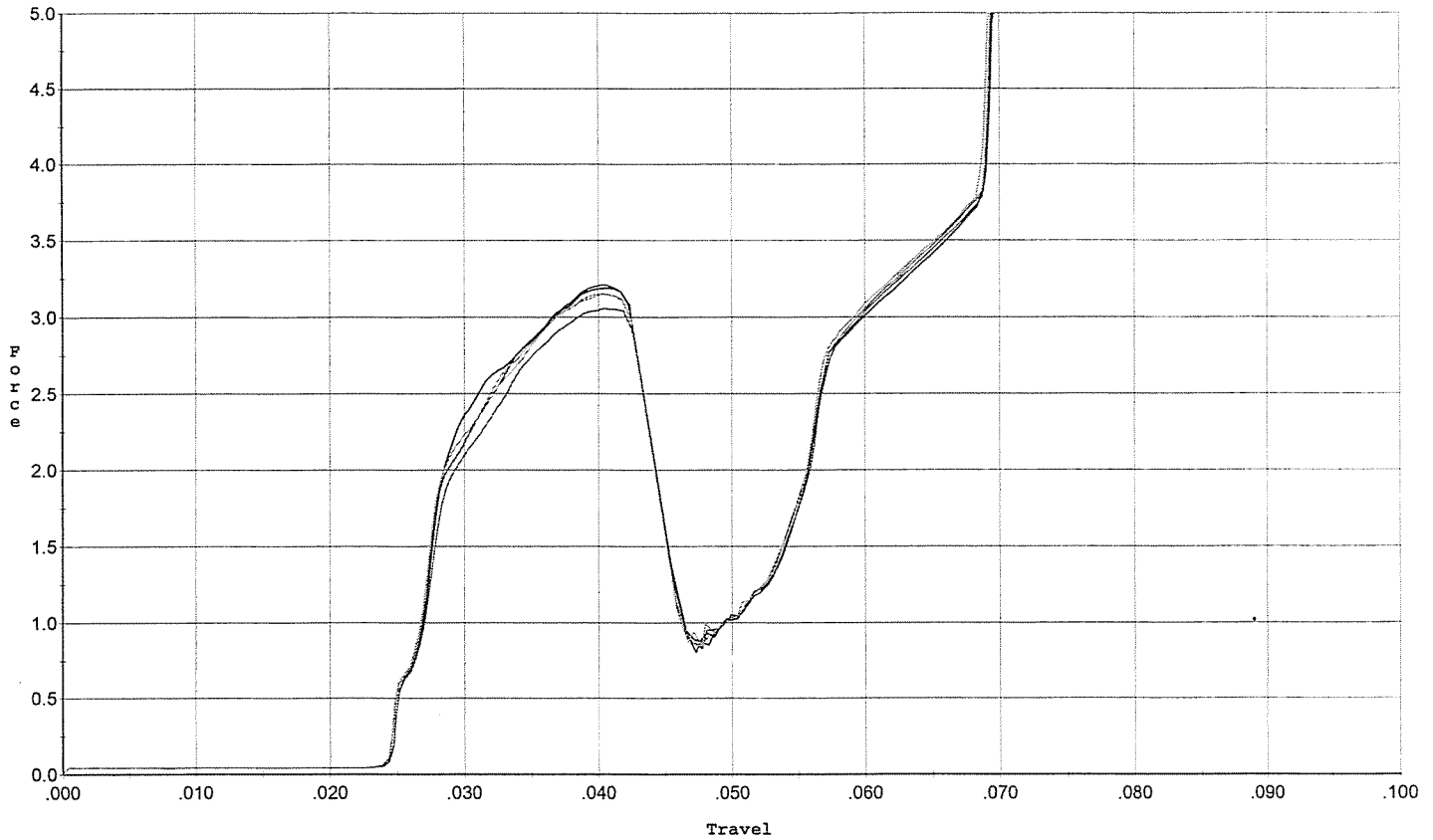
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.384	0.043	0.026	0.029	0.048		Set Trigger
2	3.323	0.042	0.025	0.029	0.046		Set Trigger
3	3.322	0.042	0.025	0.029	0.046		Set Trigger
4	3.226	0.042	0.024	0.029	0.046		Set Trigger
5	3.229	0.042	0.024	0.029	0.046		Set Trigger

A 3.29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



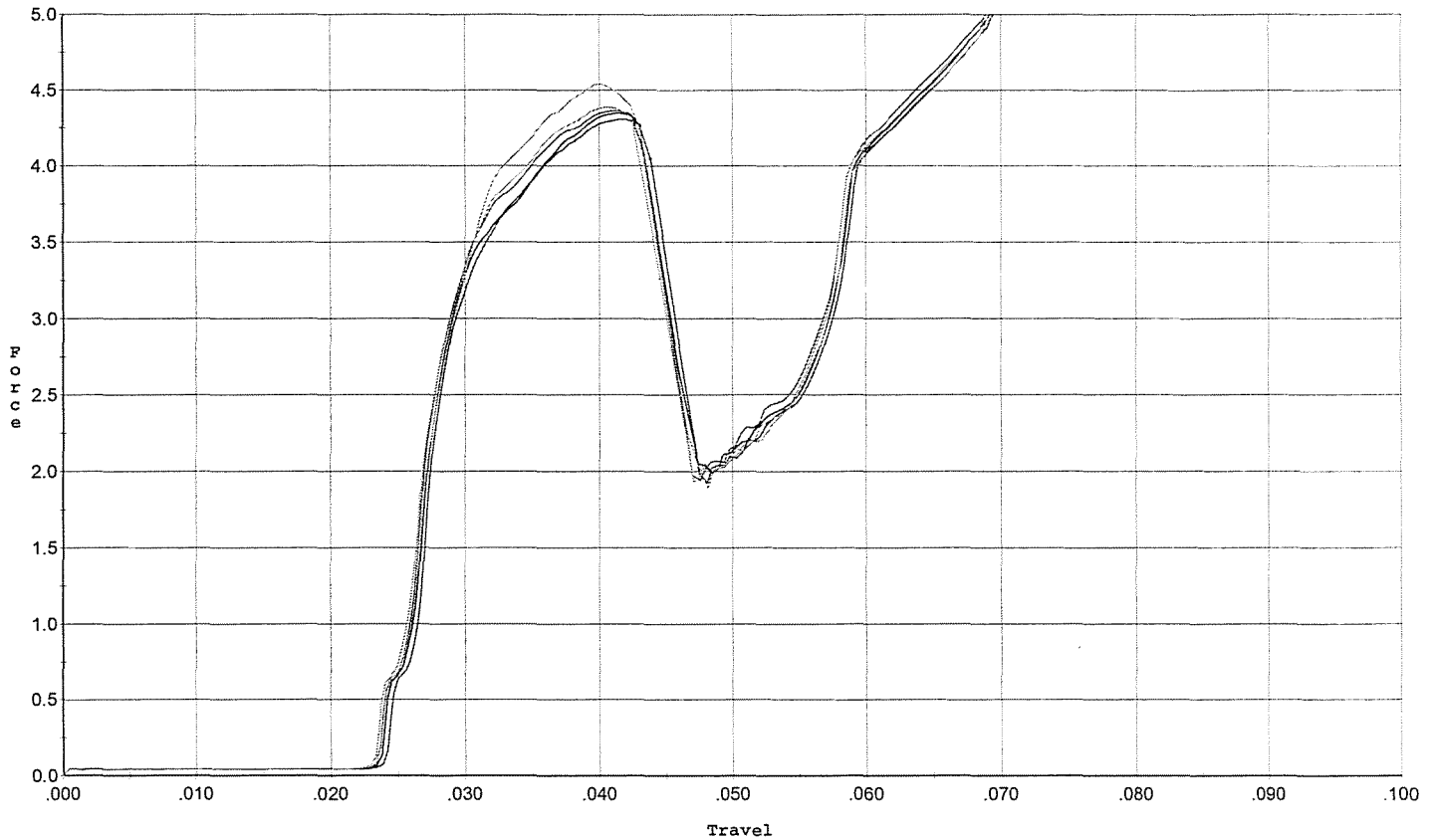
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.042	0.025	0.029	0.047		Set Trigger
2	3.190	0.042	0.025	0.029	0.047		Set Trigger
3	3.057	0.043	0.025	0.029	0.045		Set Trigger
4	3.148	0.042	0.025	0.029	0.046		Set Trigger
5	3.153	0.042	0.025	0.029	0.047		Set Trigger

A 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



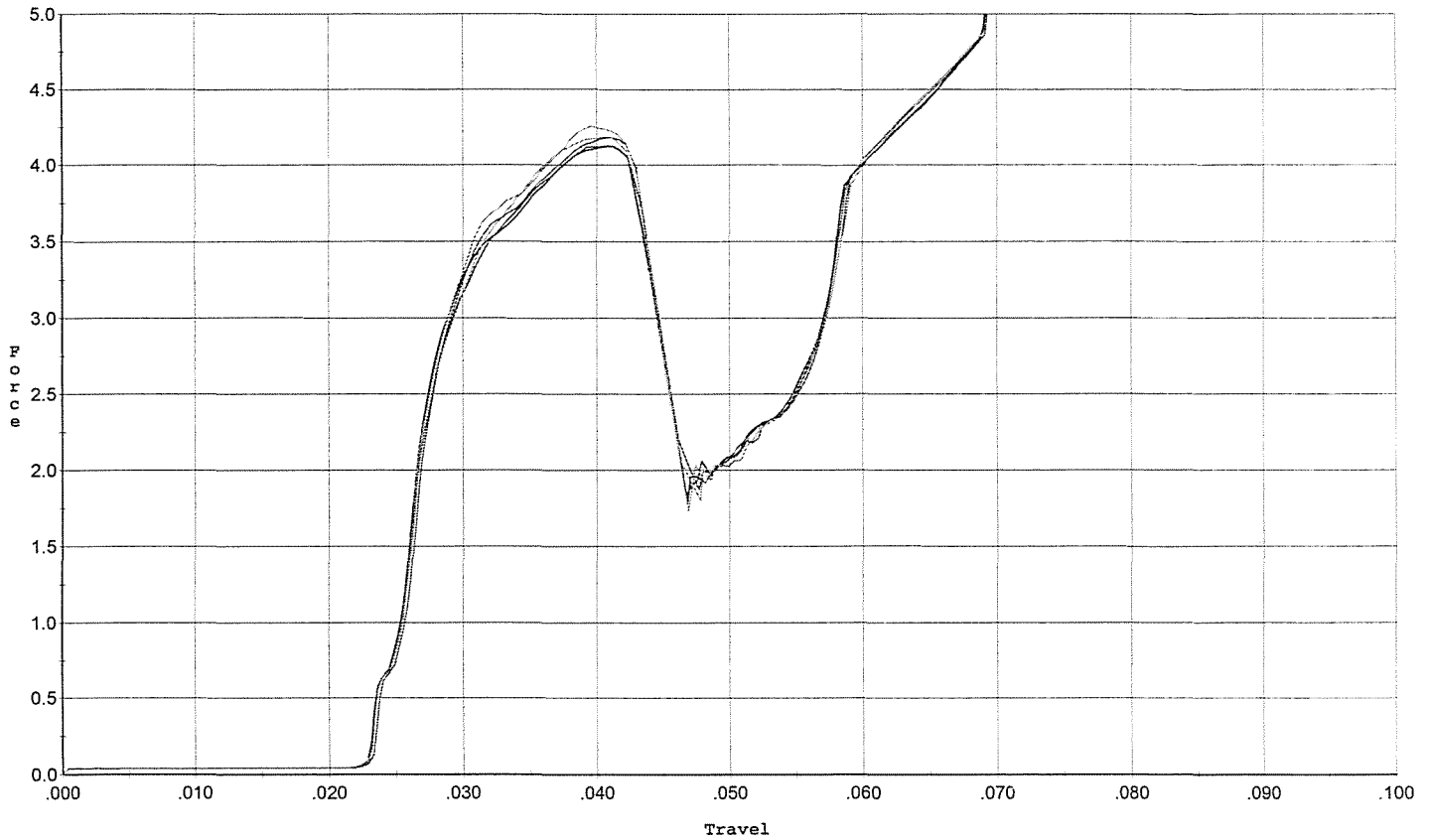
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.309	0.044	0.024	0.027	0.070		Set Trigger
2	4.352	0.043	0.024	0.027	0.068		Set Trigger
3	4.366	0.043	0.024	0.027	0.070		Set Trigger
4	4.388	0.045	0.024	0.026	0.072		Set Trigger
5	4.542	0.043	0.024	0.027	0.071		Set Trigger

A 4.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



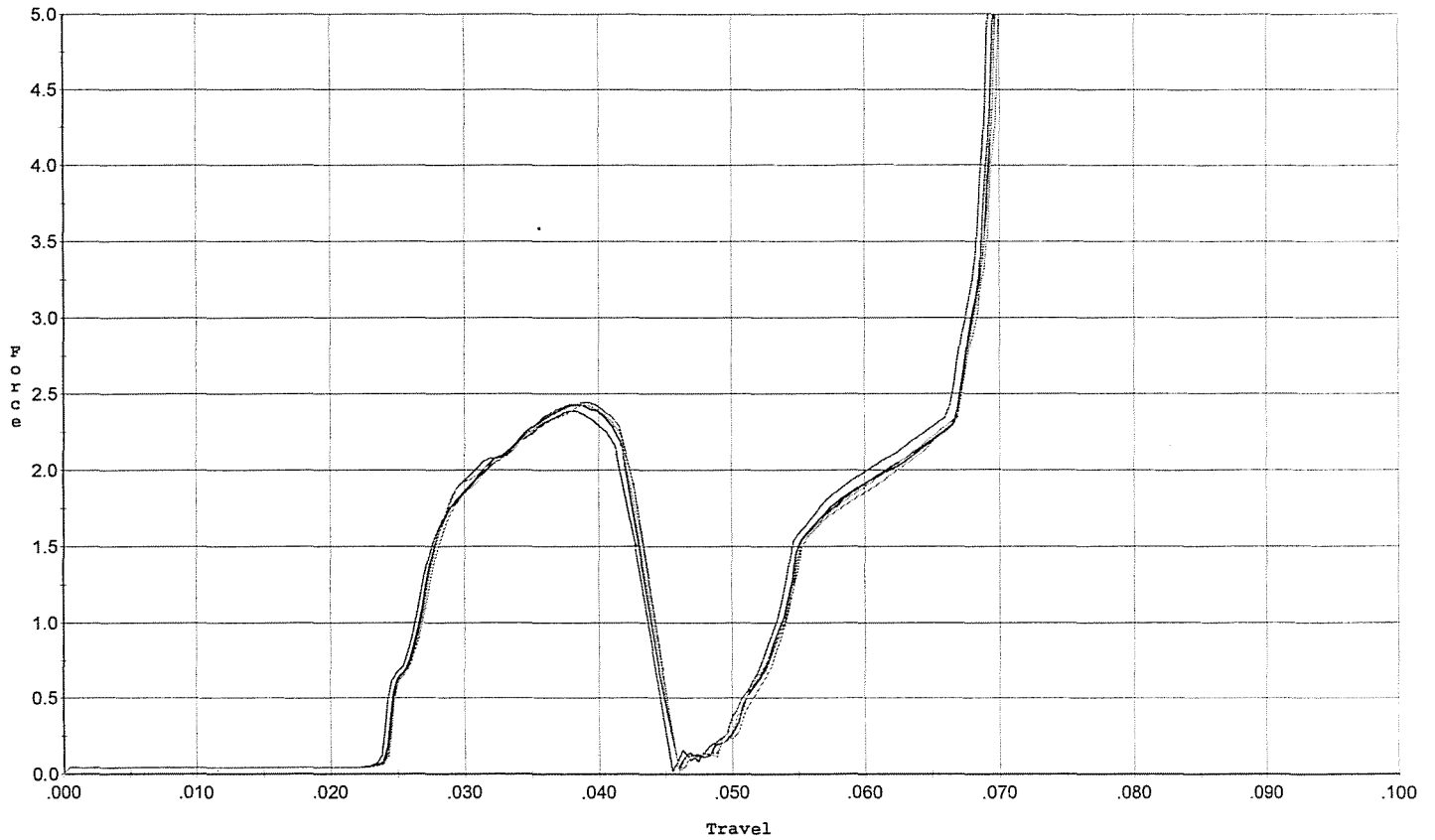
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.125	0.043	0.023	0.027	0.067		Set Trigger
2	4.123	0.044	0.023	0.027	0.068		Set Trigger
3	4.178	0.043	0.023	0.027	0.067		Set Trigger
4	4.185	0.044	0.023	0.027	0.068		Set Trigger
5	4.259	0.043	0.023	0.027	0.068		Set Trigger

A-4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



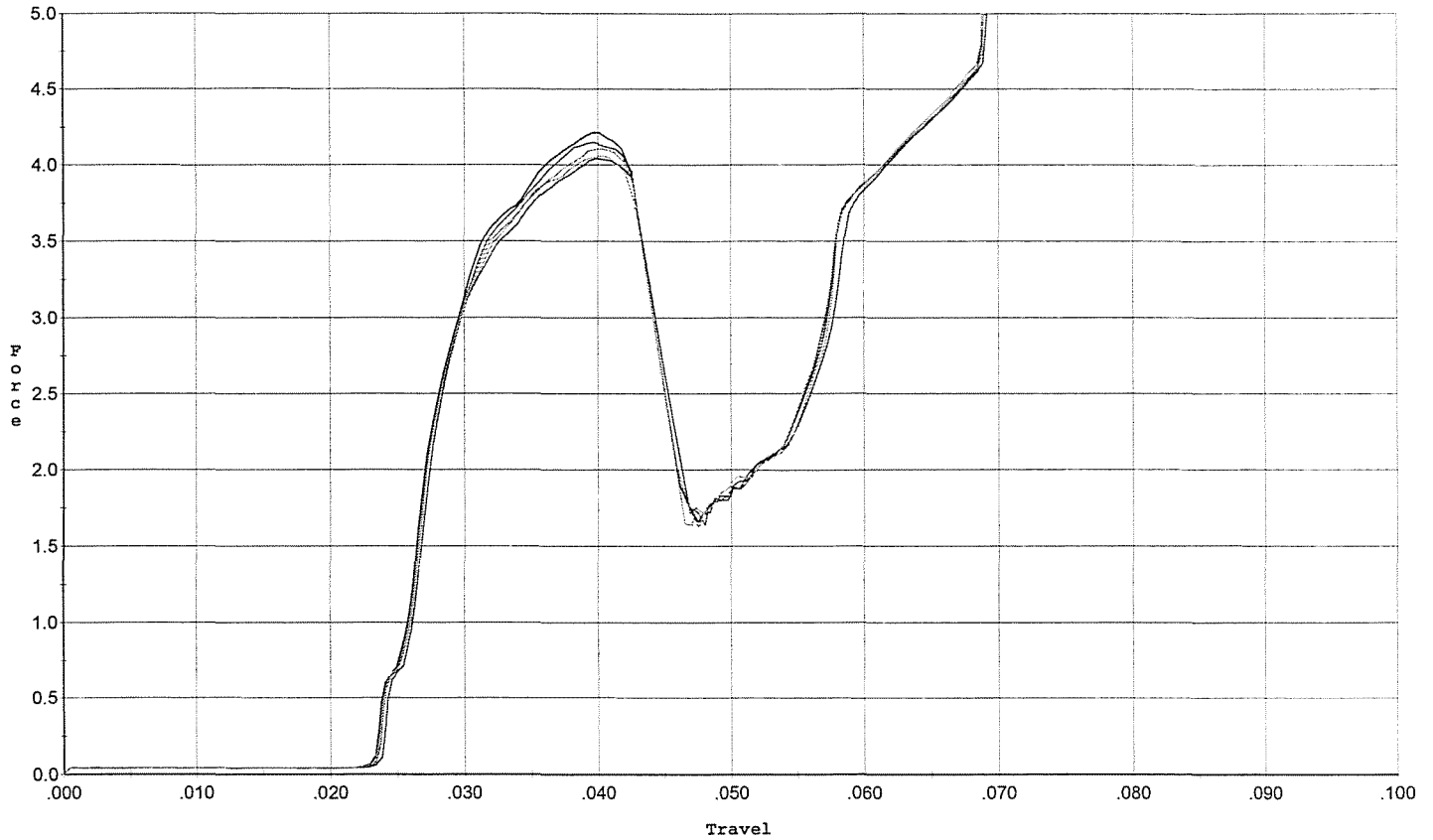
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.043	0.024	0.031	0.036		Set Trigger
2	2.426	0.042	0.024	0.031	0.035		Set Trigger
3	2.444	0.043	0.024	0.031	0.037		Set Trigger
4	2.435	0.044	0.025	0.031	0.037		Set Trigger
5	2.427	0.043	0.025	0.031	0.037		Set Trigger

A. 2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.043	0.024	0.027	0.062		Set Trigger
2	4.214	0.042	0.024	0.027	0.065		Set Trigger
3	4.147	0.043	0.024	0.027	0.064		Set Trigger
4	4.059	0.043	0.024	0.027	0.064		Set Trigger
5	4.104	0.043	0.024	0.027	0.063		Set Trigger

A-4.11