

G6871299

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



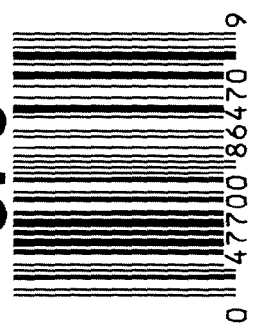
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6871299

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871299

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8/13/09	SPD
430	ASSEMBLE TO STOCK		8-13-09	SP
440	PROOF		8/13/09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	8/13/09	SPD
470	DIS-ASSEMBLE ACTION		8/13/09	SPD
472	SERIALIZE BOLT HANDLE		8/13/09	SPD
480	MAGNAFLUX BBL ACTION	2009 OPERATOR	8/19/09	SPD
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/19/09	DWD
510	DRILL AND TAP SIGHT HOLES		8-14-09	JP
520	GOFF BLAST BBL / REC		8/20	MJM
540	APPLY COATINGS (BARREL ACTION)		SPD	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-26-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-26-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-26-09	SP
	D) OIL FIRING PIN ASSEMBLY		9-1-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

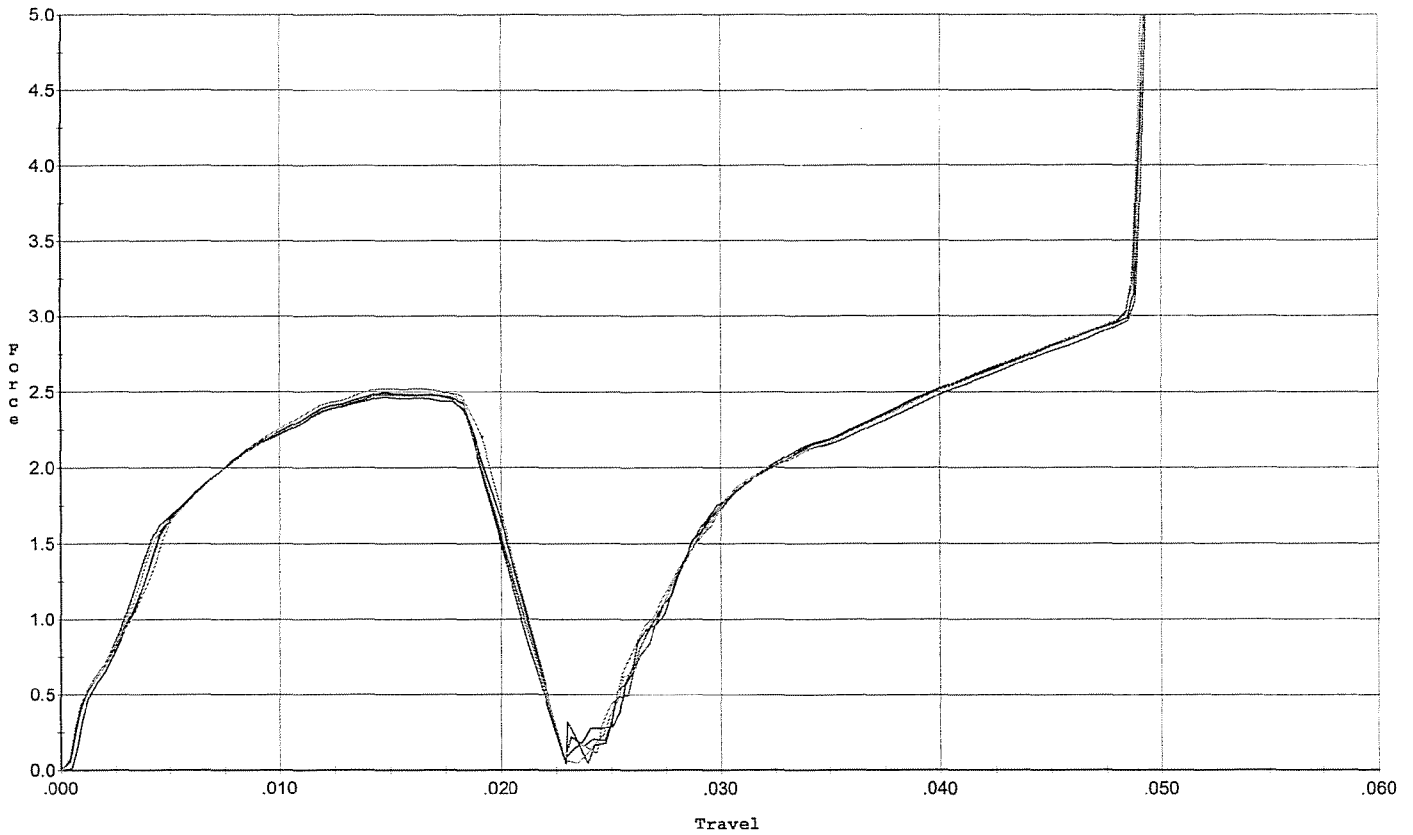
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7⁰</u>	<u>7⁰</u>	<u>7⁰</u>	9-16-09	RTZ		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2²⁵</u>	<u>9⁵⁰</u>	<u>9²⁵</u>	9-16-09	RTZ		
	H) TRIGGER PULL TEST AND RETAINABILITY					9-16-09	RTZ		
	I) FIRING PIN INDENT	.020 MIN	<u>023</u>	<u>023</u>	<u>023</u>	9-16-09	RTZ		
	J) ASSEMBLE STOCK					9-1-09	RPD		
	K) ASSEMBLE SWIVEL STUDS					9-16-09	RTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		(PASS)	FAIL		9-2-09	RP		
			(PASS)	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION	N/A					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-2-09	RPD		
670	FINAL INSPECTION A) HEADSPACE					9-16-09	RTZ		
	B) TRIGGER PULL	+/- .5 LBS. MIN 2.50 LBS MAX 4.0 LBS	<u>266</u>	<u>265</u>	<u>262</u>	<u>251</u>	<u>251</u>	9-16-09	RTZ
	C) FUNCTION					9-16-09	RTZ		
690	PACK					10/5/09	Fay		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



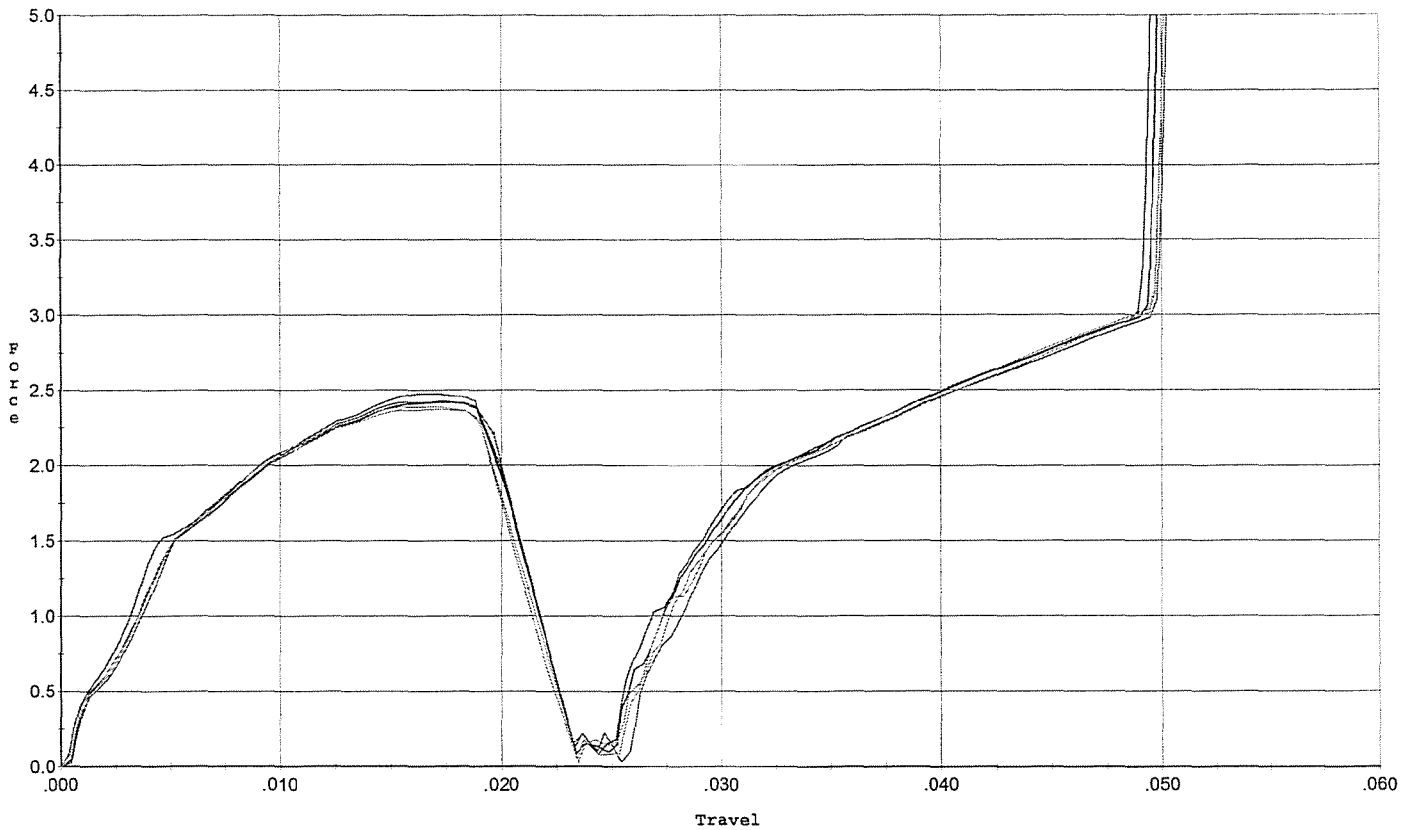
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.480	0.018	0.00	0.034	0.033		Set Trigger
2	2.491	0.020	0.00	0.033	0.036		Set Trigger
3	2.464	0.018	0.00	0.034	0.033		Set Trigger
4	2.523	0.021	0.00	0.033	0.037		Set Trigger
5	2.489	0.019	0.00	0.033	0.034		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



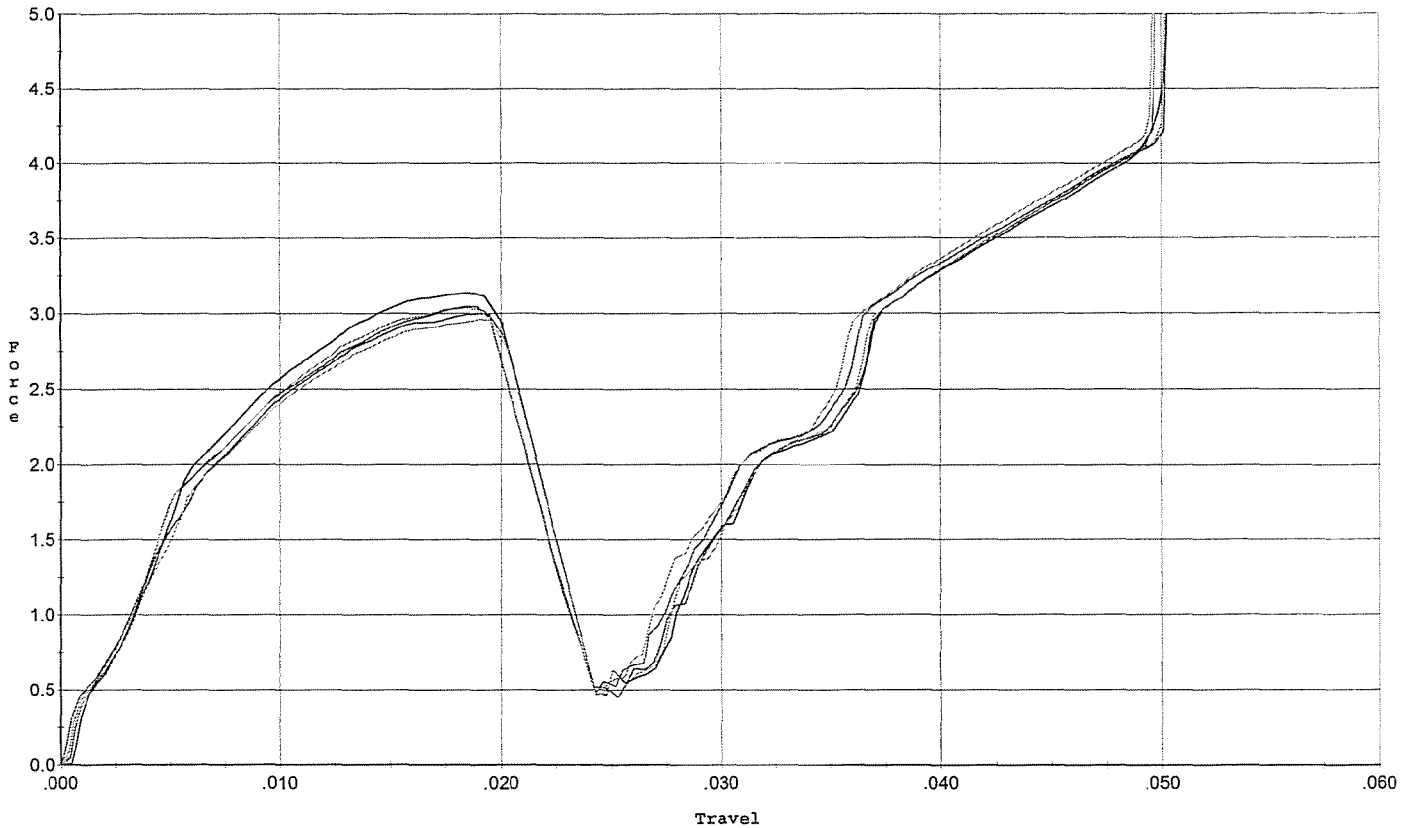
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.475	0.020	0.00	0.033	0.035		Set Trigger
2	2.421	0.020	0.00	0.033	0.034		Set Trigger
3	2.429	0.020	0.00	0.034	0.033		Set Trigger
4	2.372	0.021	0.00	0.033	0.035		Set Trigger
5	2.390	0.019	0.00	0.034	0.032		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



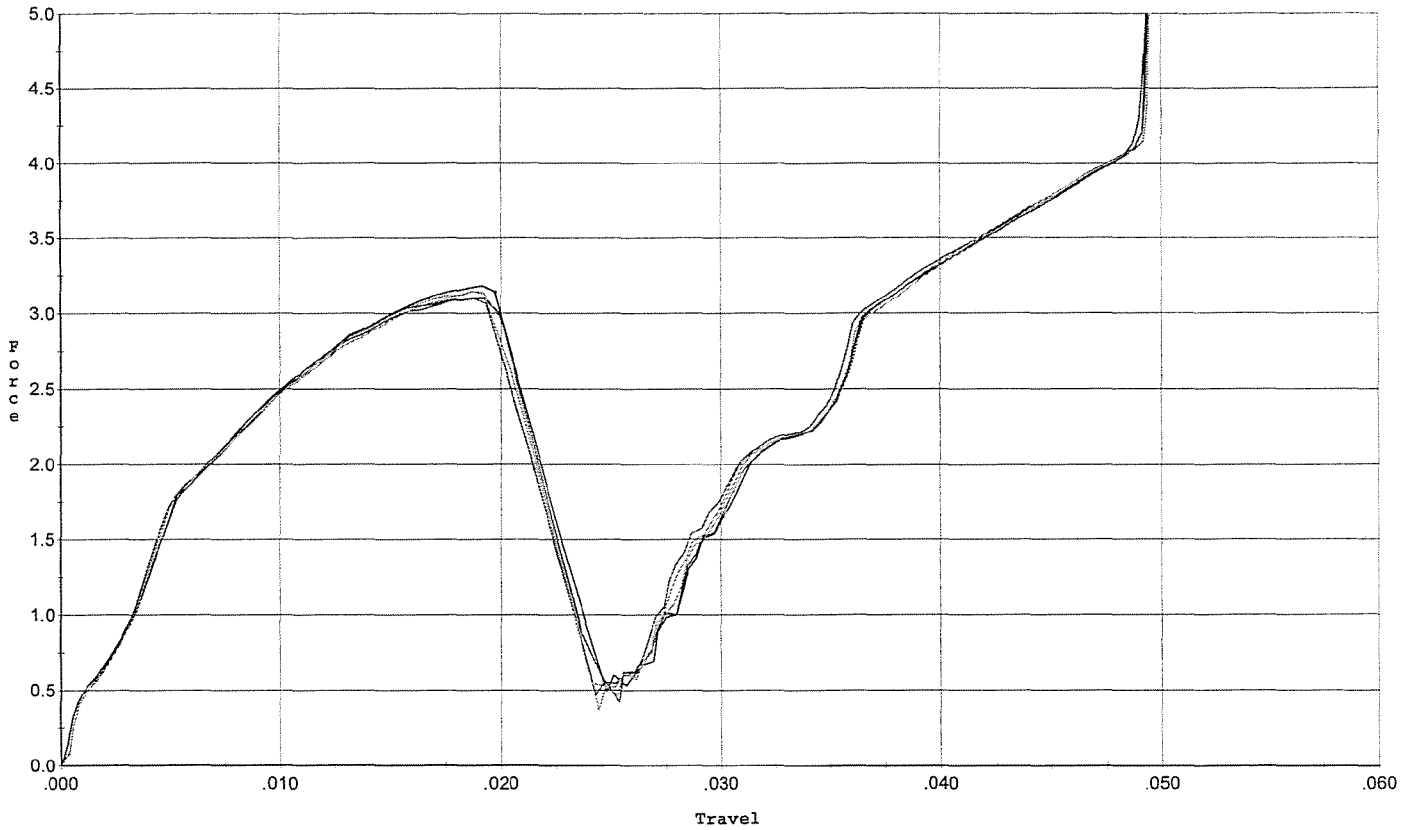
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.001	0.020	0.00	0.032	0.041		Set Trigger
2	3.135	0.020	0.00	0.032	0.042		Set Trigger
3	3.049	0.019	0.00	0.032	0.040		Set Trigger
4	2.962	0.020	0.00	0.032	0.041		Set Trigger
5	3.036	0.019	0.00	0.032	0.040		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



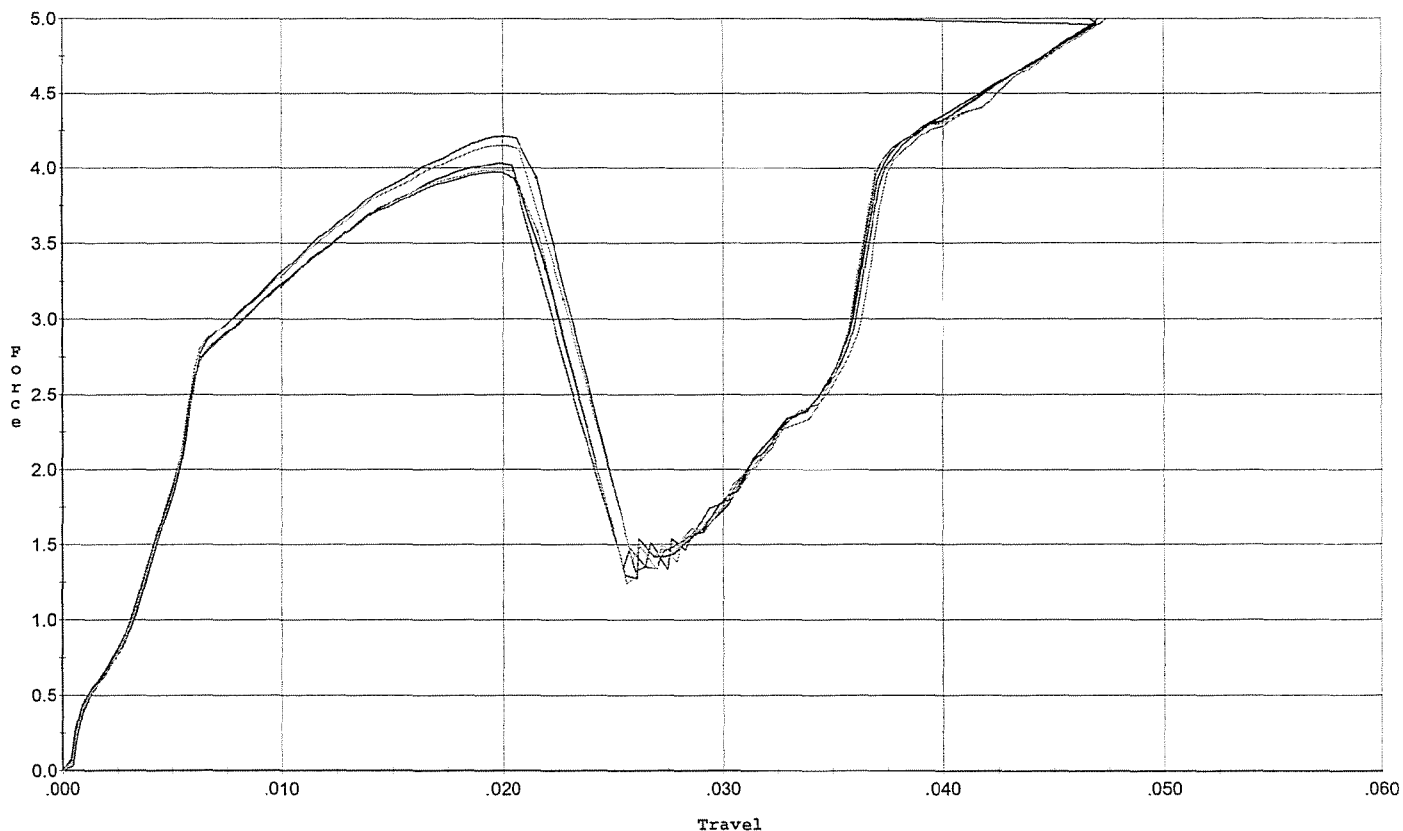
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.098	0.020	0.00	0.031	0.042		Set Trigger
2	3.182	0.020	0.00	0.031	0.041		Set Trigger
3	3.098	0.022	0.00	0.031	0.044		Set Trigger
4	3.145	0.020	0.00	0.031	0.042		Set Trigger
5	3.145	0.021	0.00	0.031	0.043		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



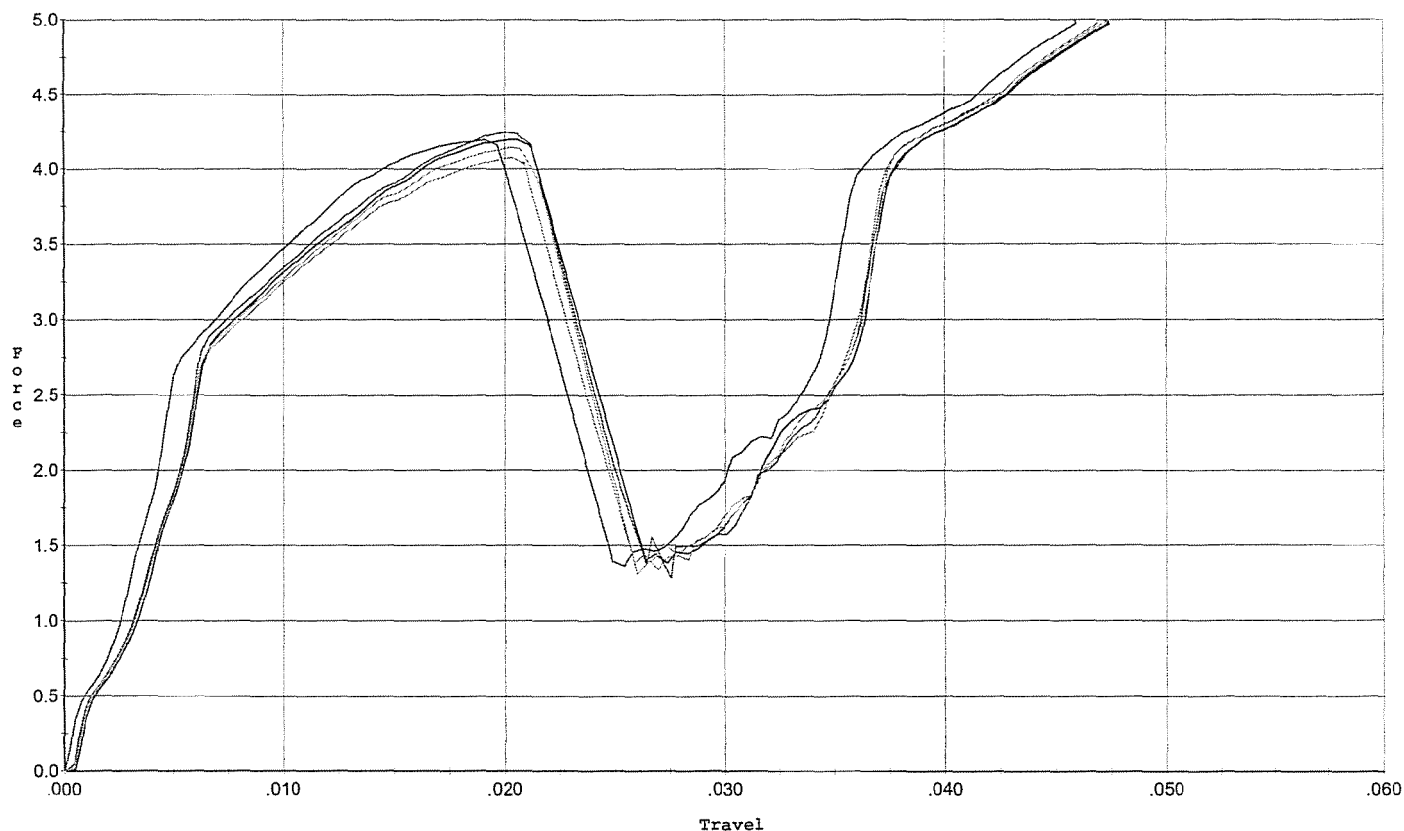
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.212	0.022	0.00	0.029	0.059		Set Trigger
2	4.036	0.022	0.00	0.030	0.059		Set Trigger
3	3.974	0.021	0.00	0.030	0.054		Set Trigger
4	4.152	0.023	0.00	0.029	0.062		Set Trigger
5	3.988	0.022	0.00	0.030	0.058		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



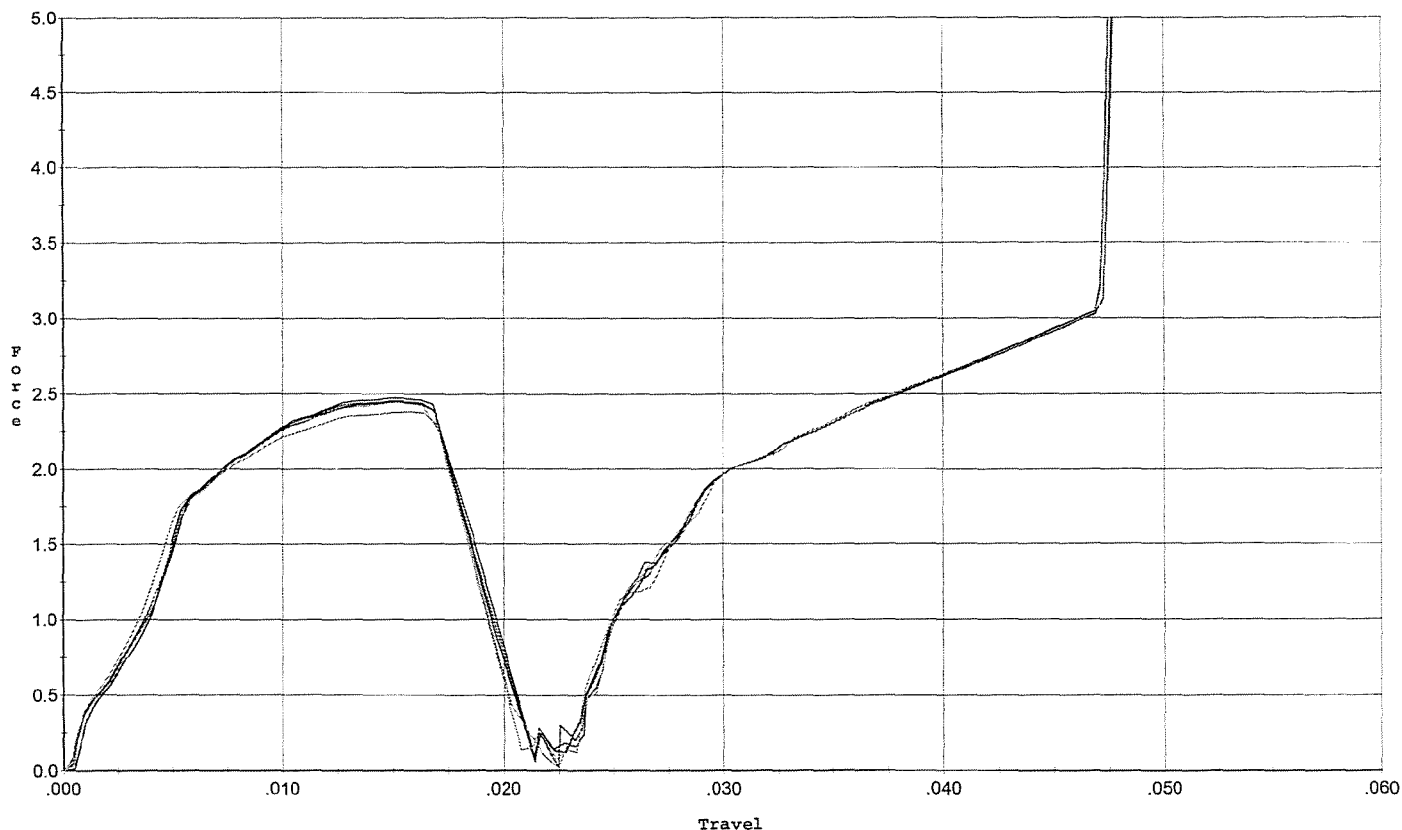
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.022	0.00	0.029	0.062		Set Trigger
2	4.197	0.021	0.00	0.030	0.058		Set Trigger
3	4.249	0.021	0.00	0.030	0.059		Set Trigger
4	4.146	0.022	0.00	0.030	0.059		Set Trigger
5	4.079	0.021	0.00	0.030	0.056		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



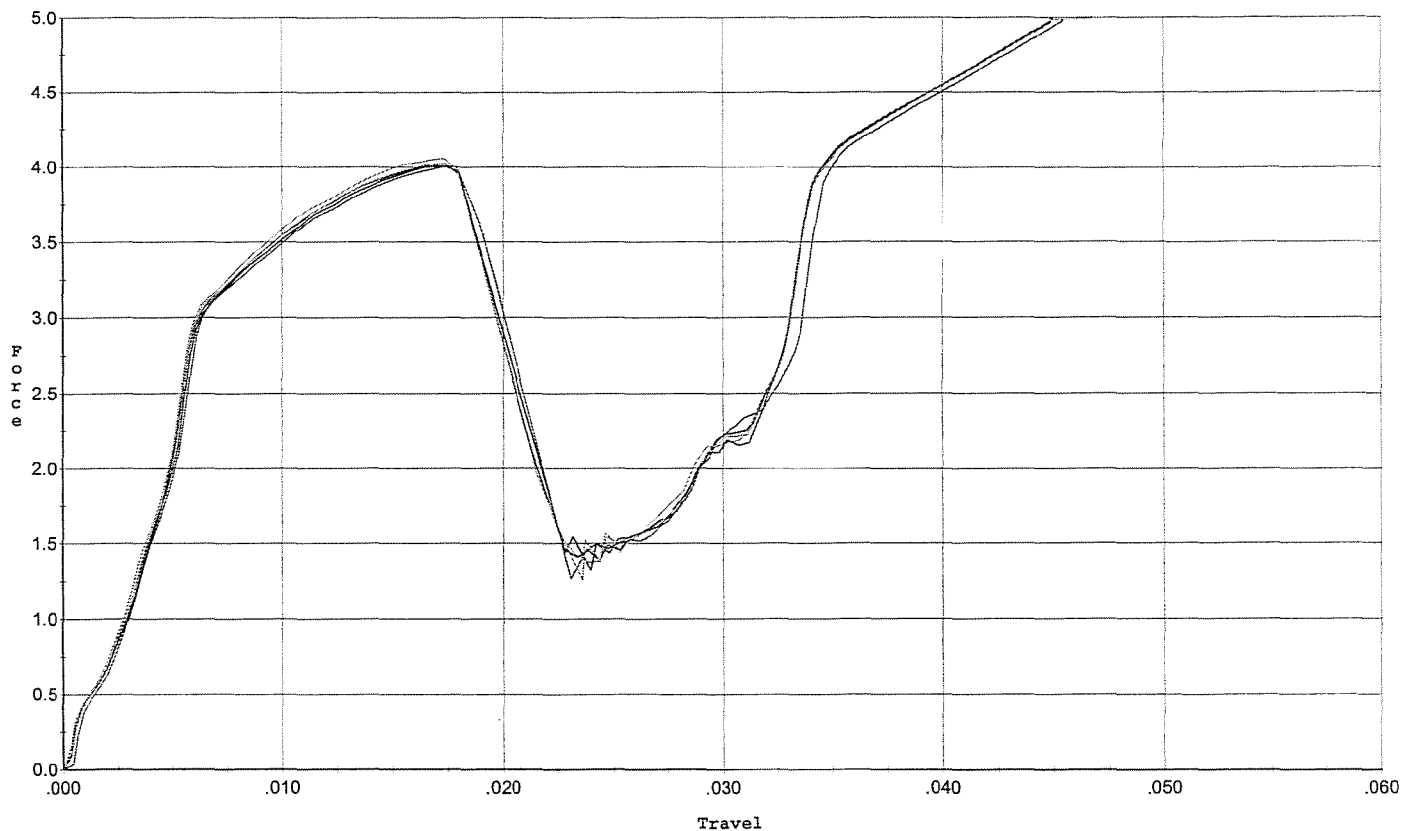
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.470	0.019	0.00	0.033	0.032		Set Trigger
2	2.448	0.017	0.00	0.033	0.029		Set Trigger
3	2.445	0.017	0.00	0.033	0.029		Set Trigger
4	2.438	0.017	0.00	0.033	0.029		Set Trigger
5	2.380	0.017	0.00	0.034	0.028		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R.P. 8/31/09

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.018	0.00	0.030	0.048		Set Trigger
2	4.007	0.018	0.00	0.030	0.048		Set Trigger
3	4.008	0.019	0.00	0.030	0.051		Set Trigger
4	4.059	0.018	0.00	0.030	0.048		Set Trigger
5	4.026	0.018	0.00	0.030	0.048		Set Trigger

Avg 4.02