

C 6871300

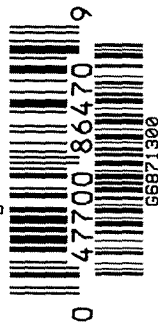
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

**BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD**

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

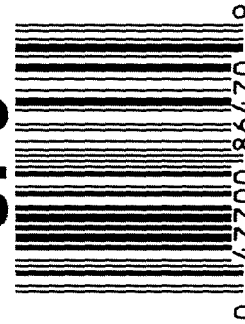
24"

CAPACITY

6

G6871300

UPC



BM FORM

GUN SERIAL #

G 6871300

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SPD
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX JUL 28 2009 OPERATOR D	7-20-09	SPD
470	DIS-ASSEMBLE ACTION		7-20-09	SPD
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION		7/28/09	①
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/30/09	SP
540	APPLY COATINGS (BARREL ACTION)		8/1/09	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-15-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

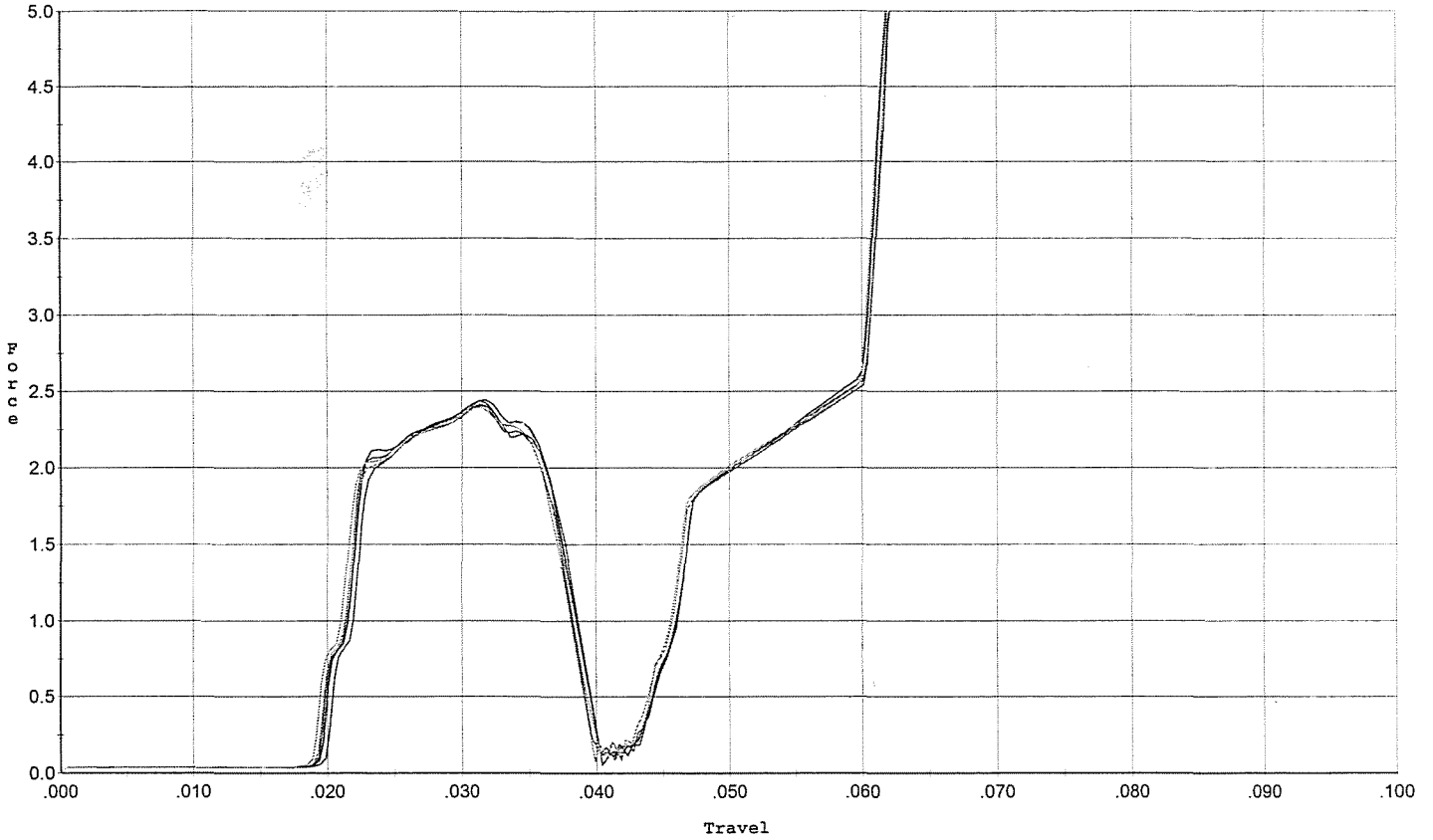
560	F) SAFETY ON FORCE	10 LBS MAX	<u>3°</u>	<u>3°</u>	<u>3°</u>	8/25/09	RB		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>7°</u>	<u>7°</u>	<u>7°</u>	8/25/09	RB		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.024</u>	<u>.024</u>	8/25/09	RB		
	J) ASSEMBLE STOCK					8-15-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8/25/09	RB		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-21-09	L.P.D.		
			<u>PASS</u>	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					8-21-09	RP		
670	FINAL INSPECTION A) HEADSPACE					8/25/09	RB		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u>	<u>2.45</u>	<u>2.50</u>	<u>2.48</u>	<u>2.59</u>	8/24/09	RB
	C) FUNCTION					8/25/09	RB		
690	PACK					8/25/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb ini +/- .50 lb



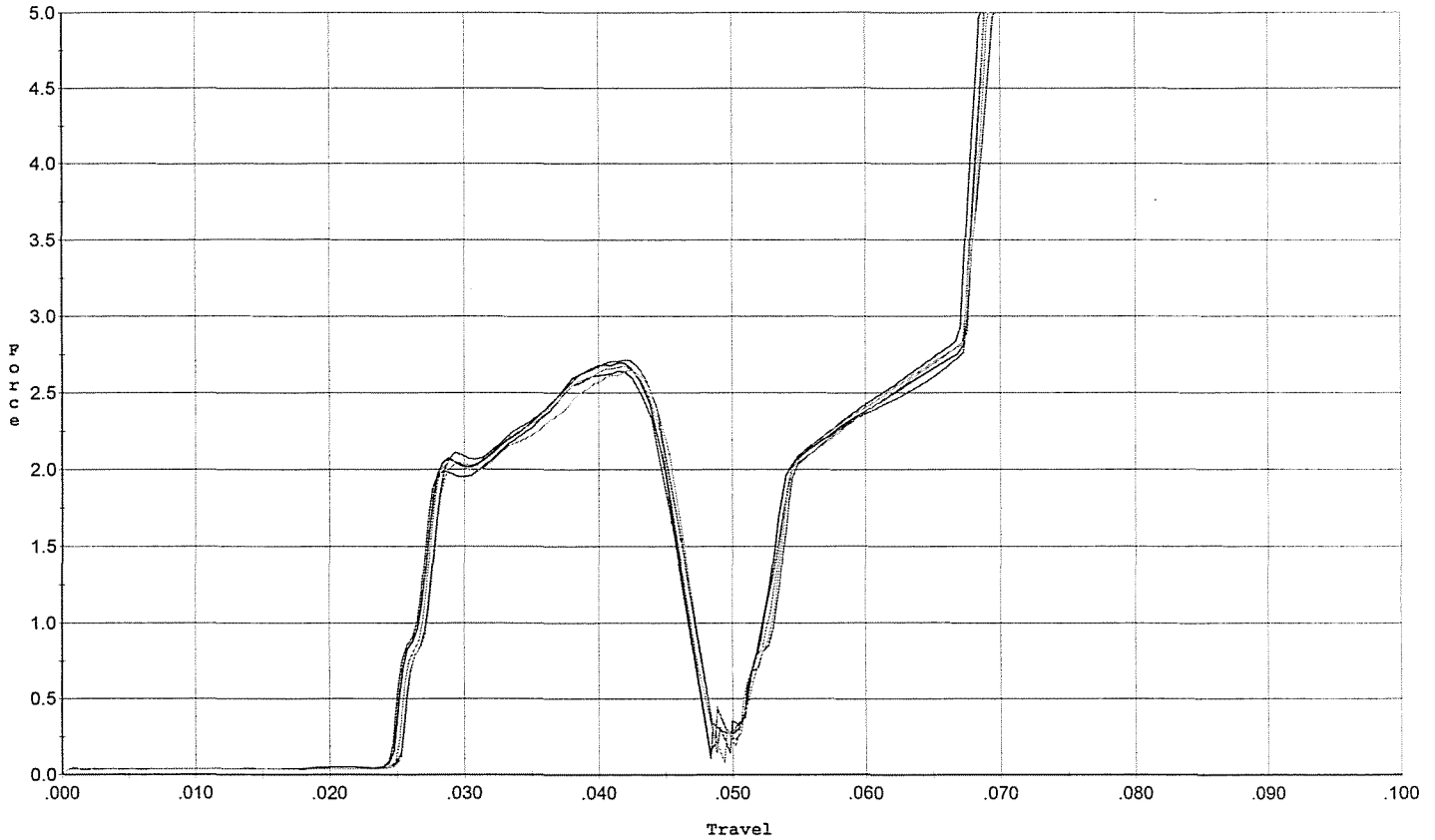
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.436	0.038	0.020	0.028	0.036		Set Trigger
2	2.442	0.038	0.020	0.029	0.037		Set Trigger
3	2.405	0.037	0.020	0.029	0.036		Set Trigger
4	2.397	0.037	0.019	0.029	0.037		Set Trigger
5	2.414	0.037	0.019	0.029	0.036		Set Trigger

A-2-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lb after 50 cycles/- .50 lb



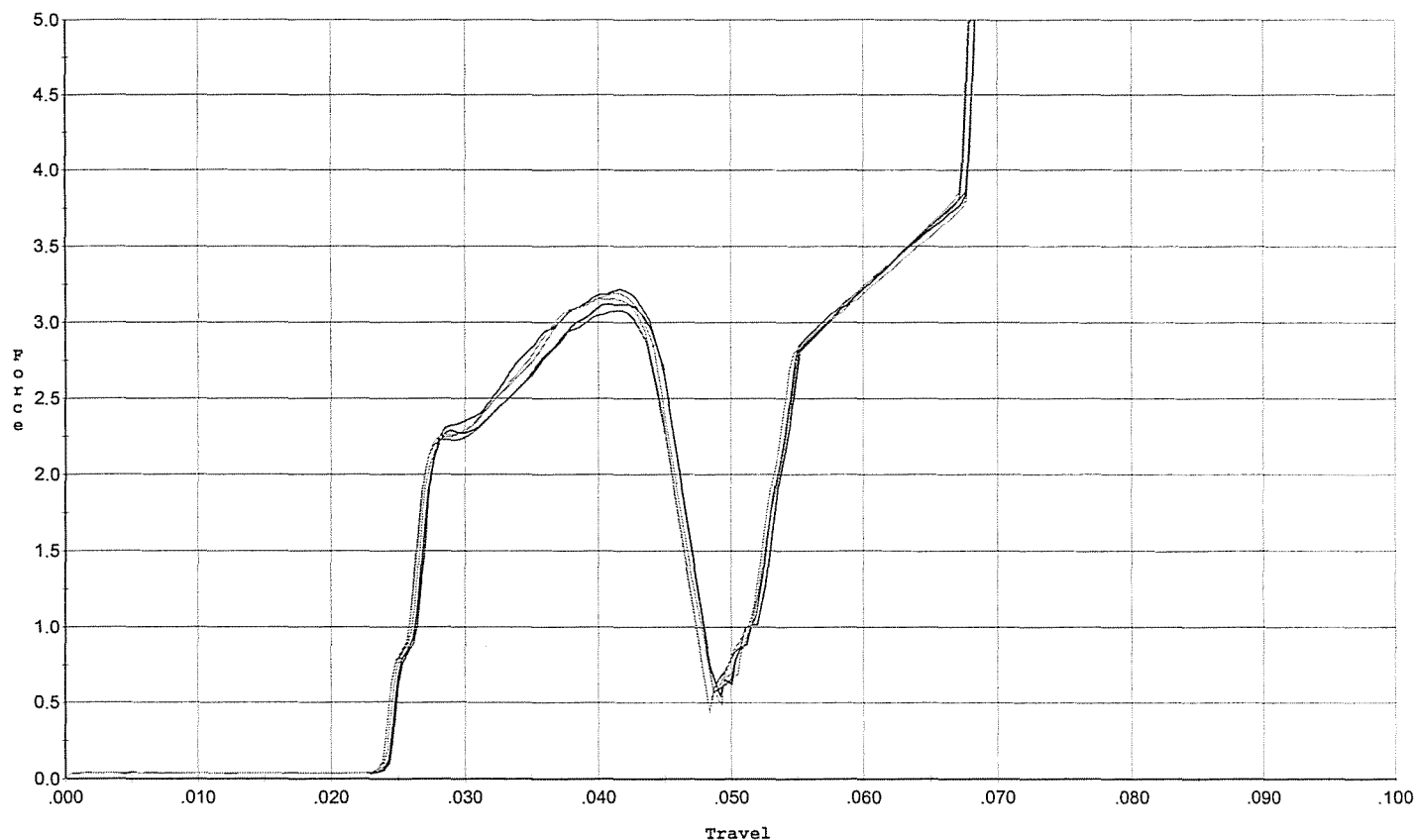
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.642	0.045	0.025	0.028	0.045		Set Trigger
2	2.698	0.045	0.025	0.028	0.045		Set Trigger
3	2.715	0.046	0.025	0.028	0.046		Set Trigger
4	2.647	0.045	0.025	0.028	0.044		Set Trigger
5	2.674	0.045	0.025	0.028	0.044		Set Trigger

A-2-69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



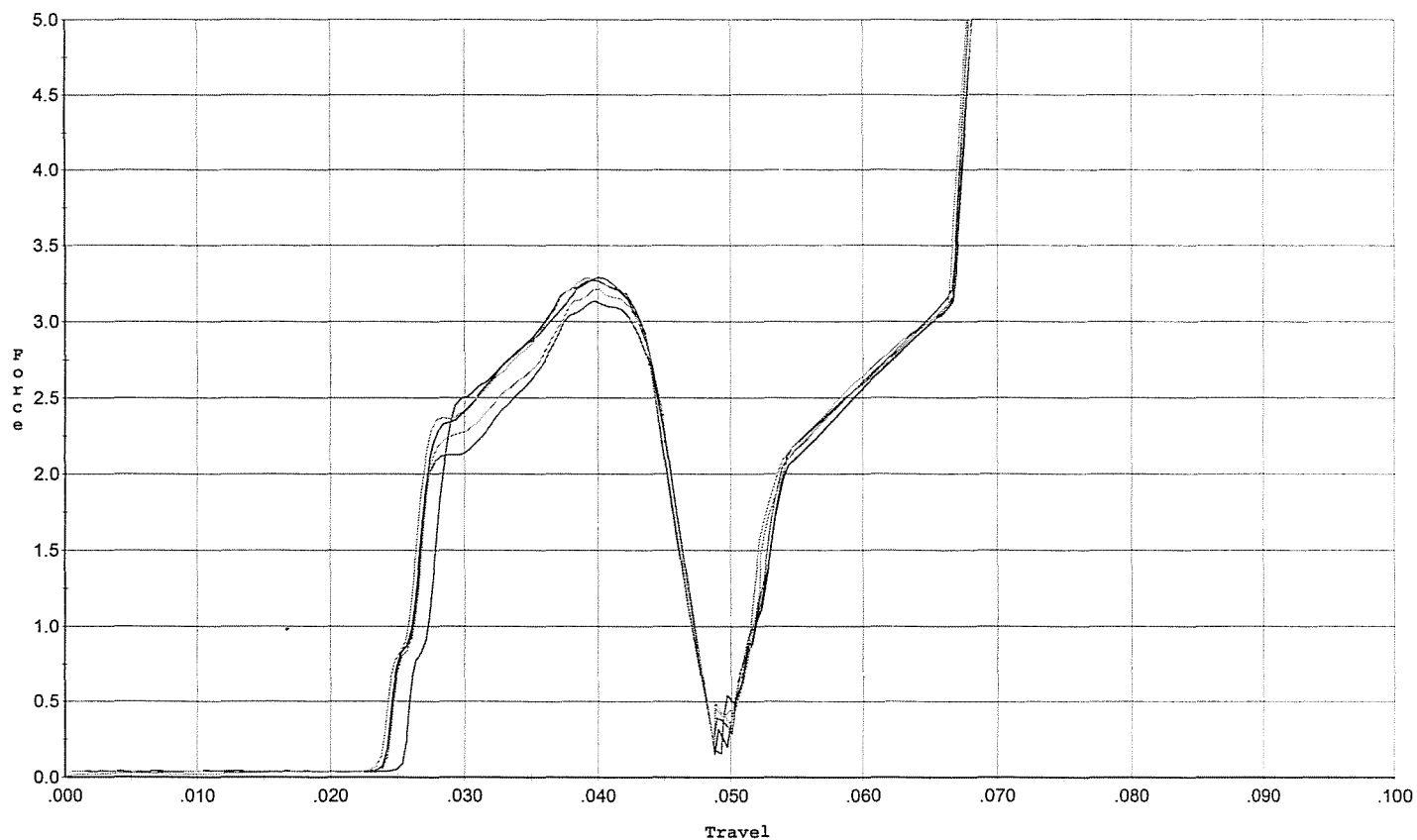
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.220	0.045	0.025	0.027	0.054		Set Trigger
2	3.120	0.045	0.024	0.027	0.053		Set Trigger
3	3.080	0.045	0.024	0.027	0.052		Set Trigger
4	3.153	0.045	0.024	0.027	0.054		Set Trigger
5	3.193	0.044	0.024	0.027	0.052		Set Trigger

A-3-15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



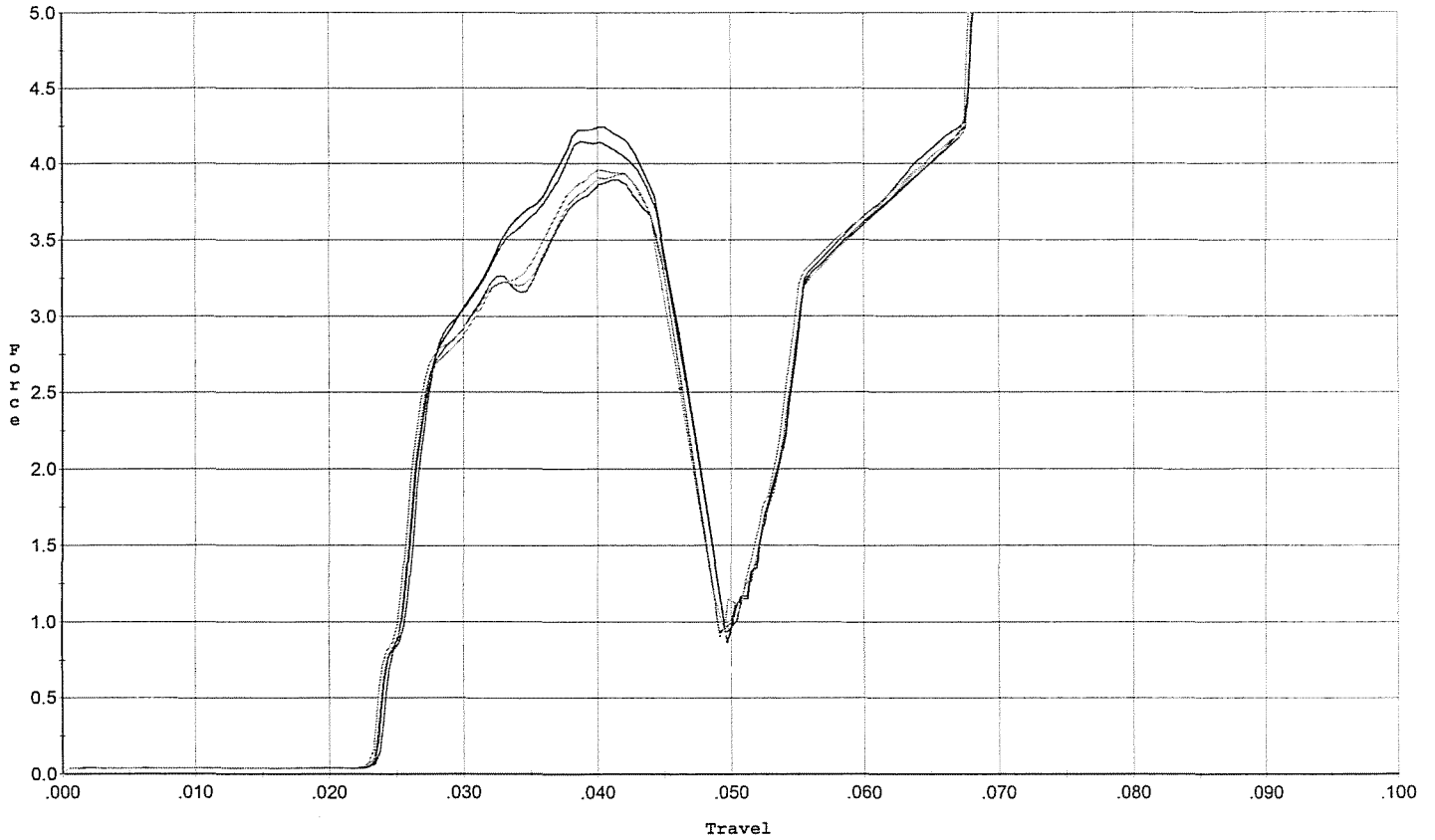
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.289	0.045	0.026	0.028	0.052		Set Trigger
2	3.272	0.045	0.024	0.027	0.055		Set Trigger
3	3.135	0.044	0.024	0.027	0.049		Set Trigger
4	3.215	0.045	0.024	0.027	0.052		Set Trigger
5	3.285	0.044	0.024	0.027	0.053		Set Trigger

A. 3. 23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



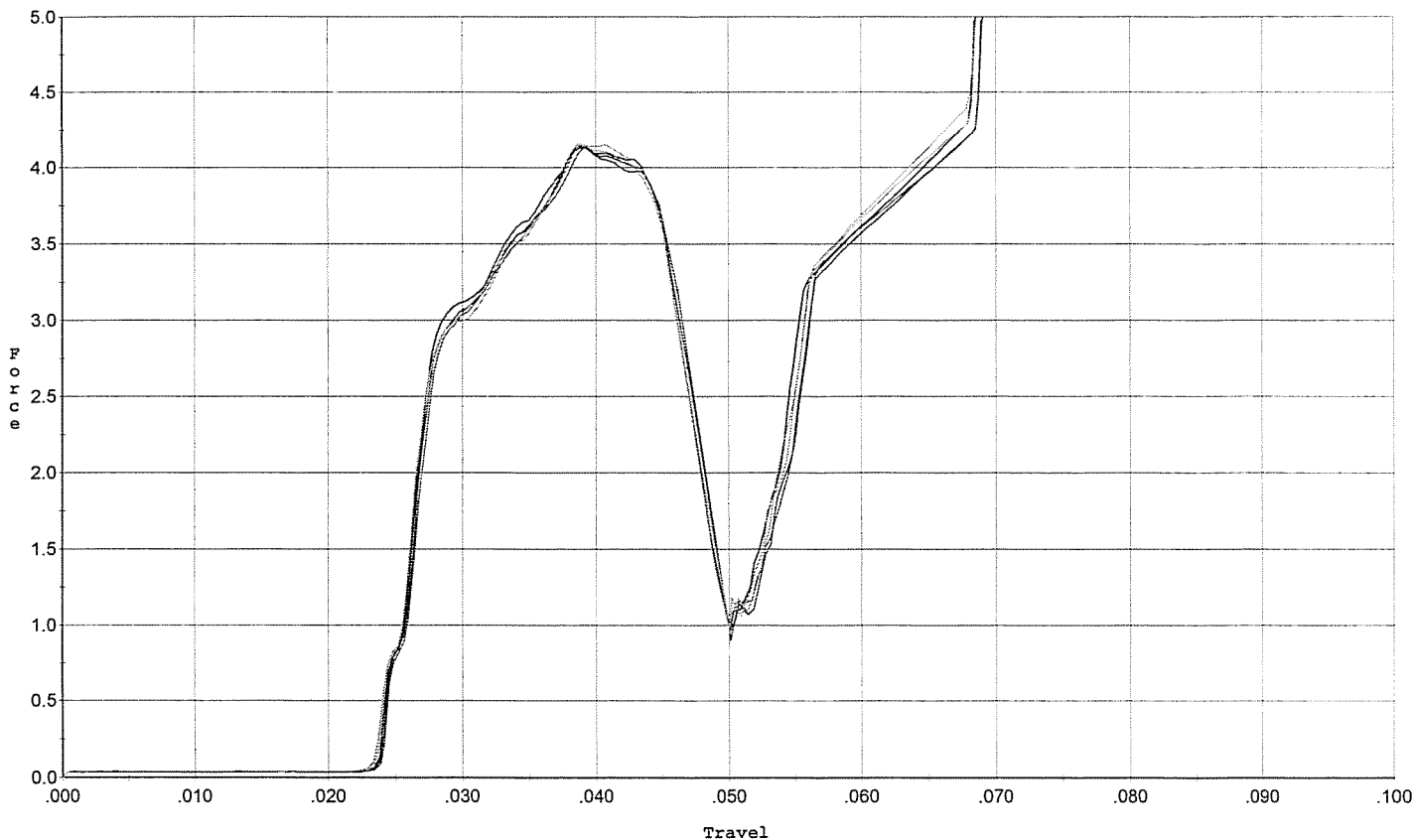
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.047	0.024	0.026	0.073		Set Trigger
2	4.244	0.046	0.024	0.026	0.074		Set Trigger
3	3.892	0.045	0.024	0.026	0.067		Set Trigger
4	3.934	0.045	0.024	0.026	0.067		Set Trigger
5	3.955	0.046	0.023	0.026	0.070		Set Trigger

A-4.03

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles/- 1.0 lb



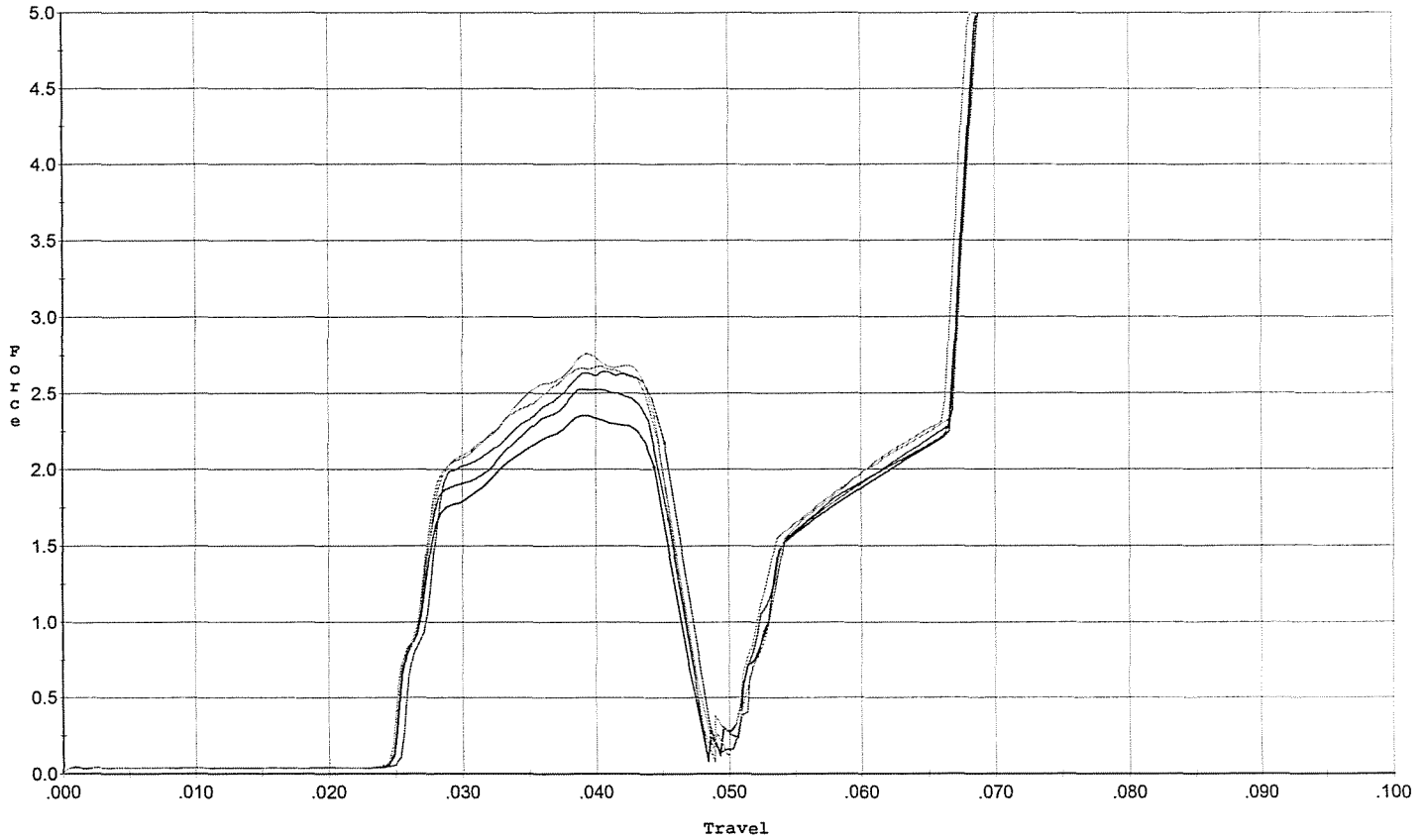
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.047	0.024	0.026	0.075		Set Trigger
2	4.140	0.045	0.024	0.026	0.071		Set Trigger
3	4.135	0.046	0.024	0.026	0.073		Set Trigger
4	4.157	0.045	0.024	0.026	0.072		Set Trigger
5	4.150	0.045	0.024	0.026	0.071		Set Trigger

A-4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



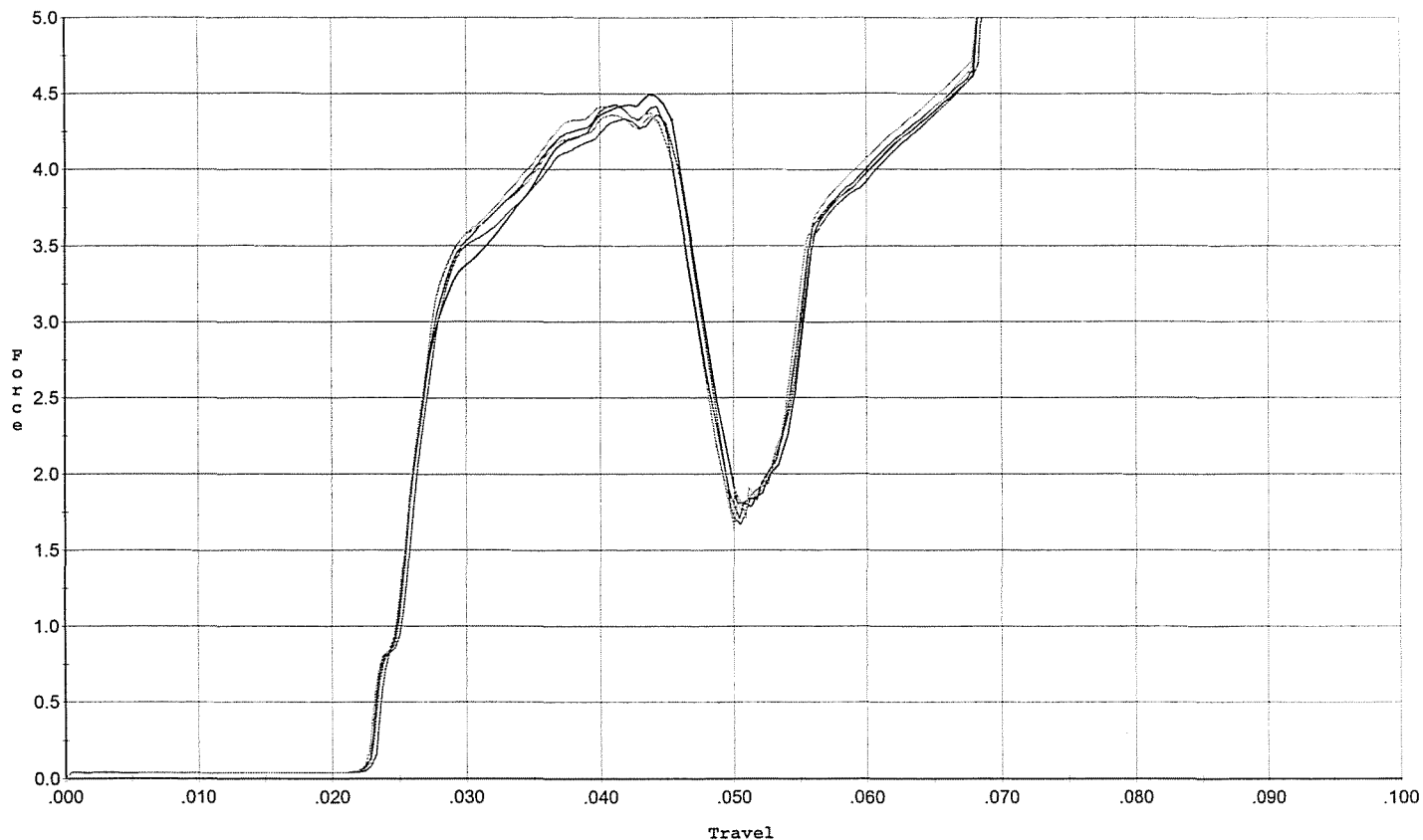
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.526	0.045	0.025	0.028	0.043		Set Trigger
2	2.354	0.044	0.025	0.029	0.039		Set Trigger
3	2.642	0.045	0.026	0.028	0.044		Set Trigger
4	2.762	0.044	0.025	0.028	0.046		Set Trigger
5	2.679	0.045	0.025	0.028	0.045		Set Trigger

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Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/14/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.430	0.045	0.023	0.025	0.081		Set Trigger
2	4.493	0.045	0.023	0.025	0.082		Set Trigger
3	4.362	0.046	0.023	0.025	0.082		Set Trigger
4	4.360	0.045	0.023	0.025	0.081		Set Trigger
5	4.422	0.045	0.023	0.025	0.082		Set Trigger

A 4.41