

G 6871313

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



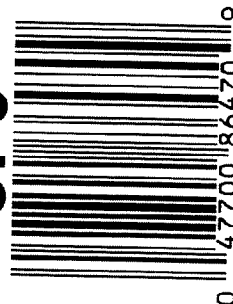
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871313

UPC



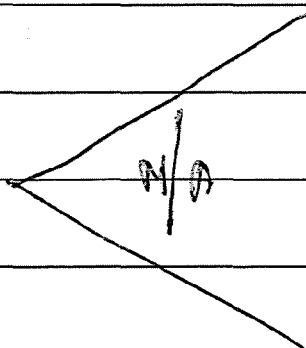
BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871313

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-14-09	SP
430	ASSEMBLE TO STOCK		7-14-09	SP
440	PROOF		7-14-09	SP
460	CHECK HEADSPACE	MAGNA - FLUX	7-14-09	SP
470	DIS-ASSEMBLE ACTION		7-14-09	SP
472	SERIALIZE BOLT HANDLE	2009	7-15-09	RZ
480	MAGNAFLUX BBL ACTION	OPERATOR (D)	7/18/09	(D)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-21-09	DWD
510	DRILL AND TAP SIGHT HOLES		7-15-09	SP
520	GOFF BLAST BBL / REC		7/21/09	ms
540	APPLY COATINGS (BARREL ACTION)		8/1	-
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-12-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

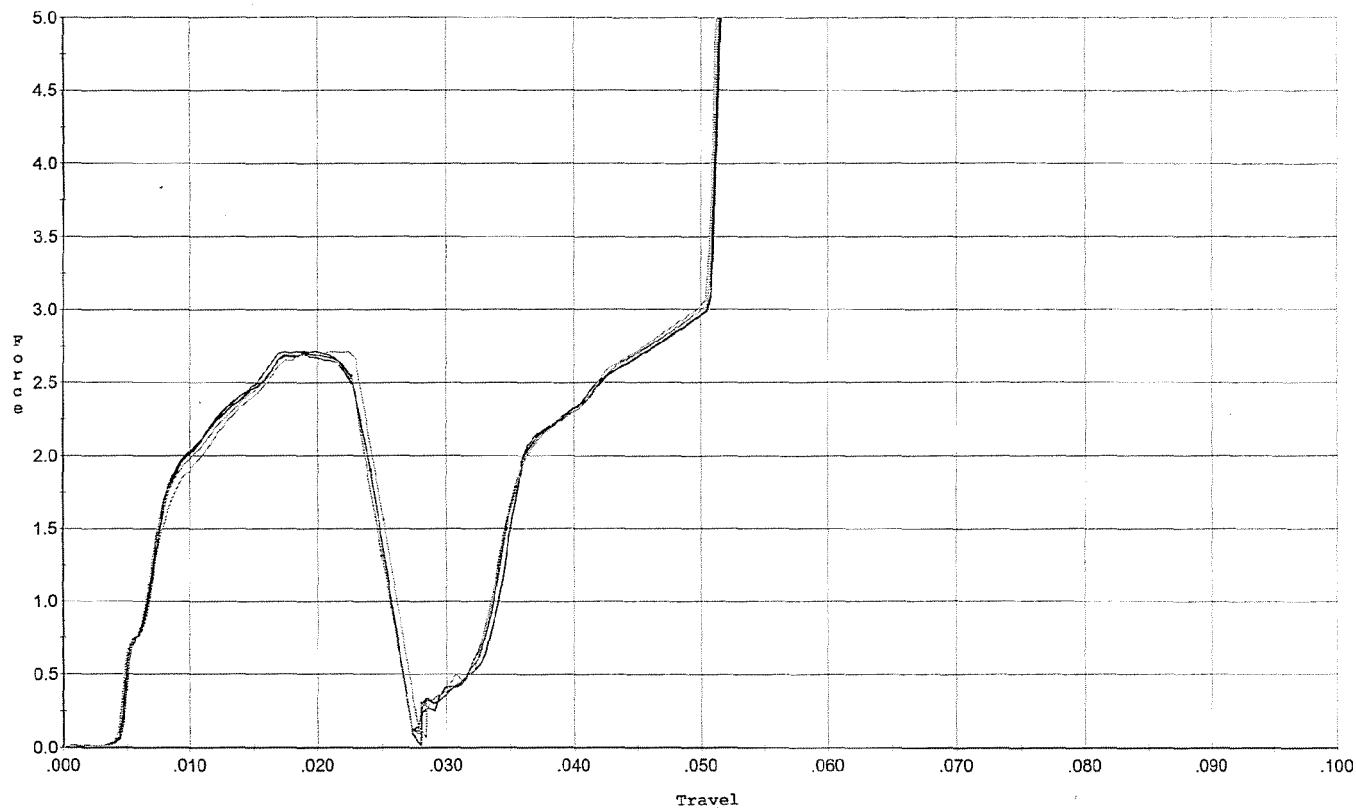
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.0</u>	<u>7.0</u>	<u>7.0</u>	8-17-09	L.P.D.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>	8-17-09	L.P.D.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u>	<u>.024</u>	<u>.024</u>	8-17-09	L.P.D.		
	J) ASSEMBLE STOCK					8-12-09	L.P.D.		
	K) ASSEMBLE SWIVEL STUDS					8-17-09	L.P.D.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		8-17-09	892		
			<u>PASS</u>	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					8-17-09	RBN		
670	FINAL INSPECTION A) HEADSPACE					8-17-09	L.P.D.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u>	<u>2.04</u>	<u>2.18</u>	<u>2.11</u>	<u>2.04</u>	8-17-09	RP
	C) FUNCTION					8-17-09	L.P.D.		
690	PACK					8/18/09	Fry		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



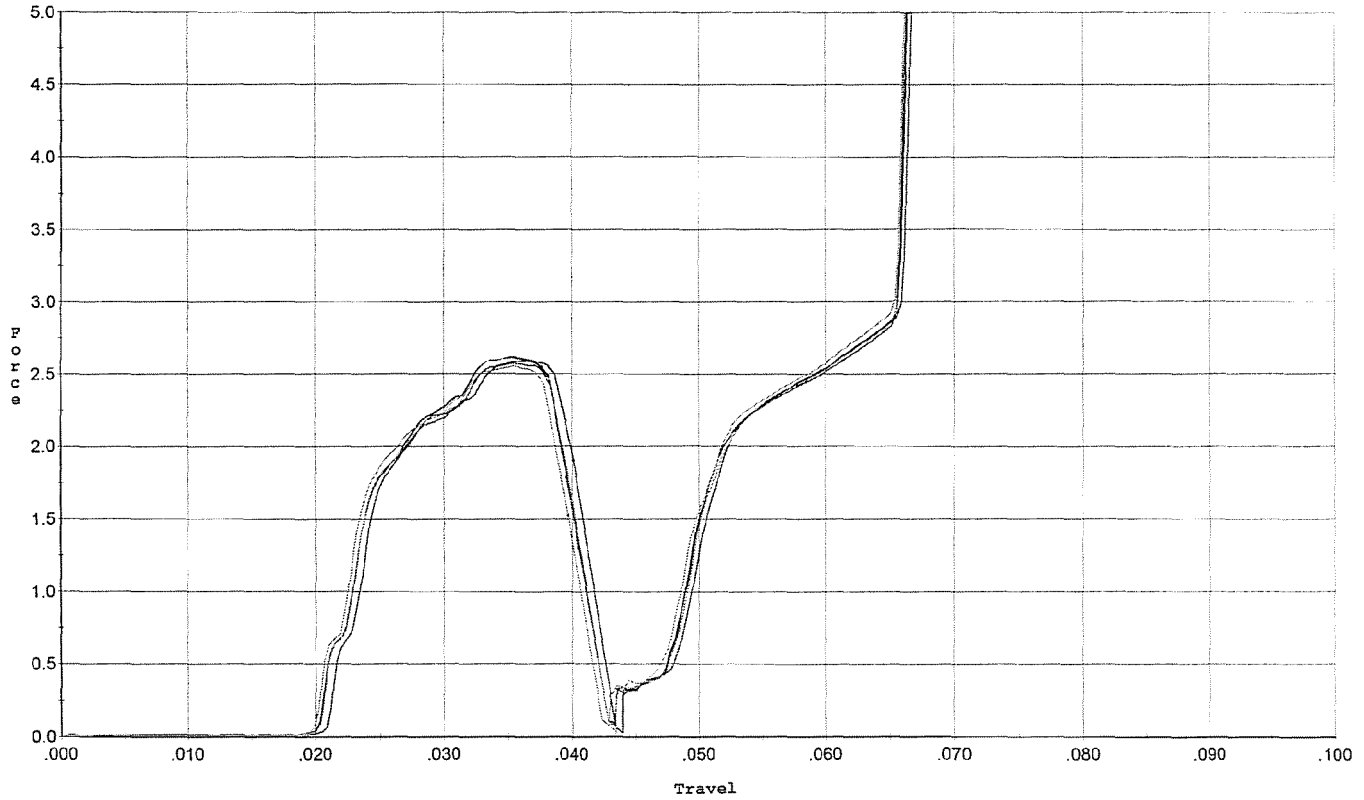
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.701	0.024	0.005	0.033	0.040		Set Trigger
2	2.695	0.025	0.005	0.033	0.041		Set Trigger
3	2.712	0.023	0.005	0.033	0.038		Set Trigger
4	2.711	0.025	0.005	0.033	0.041		Set Trigger
5	2.697	0.025	0.004	0.033	0.041		Set Trigger

A-2.70

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles



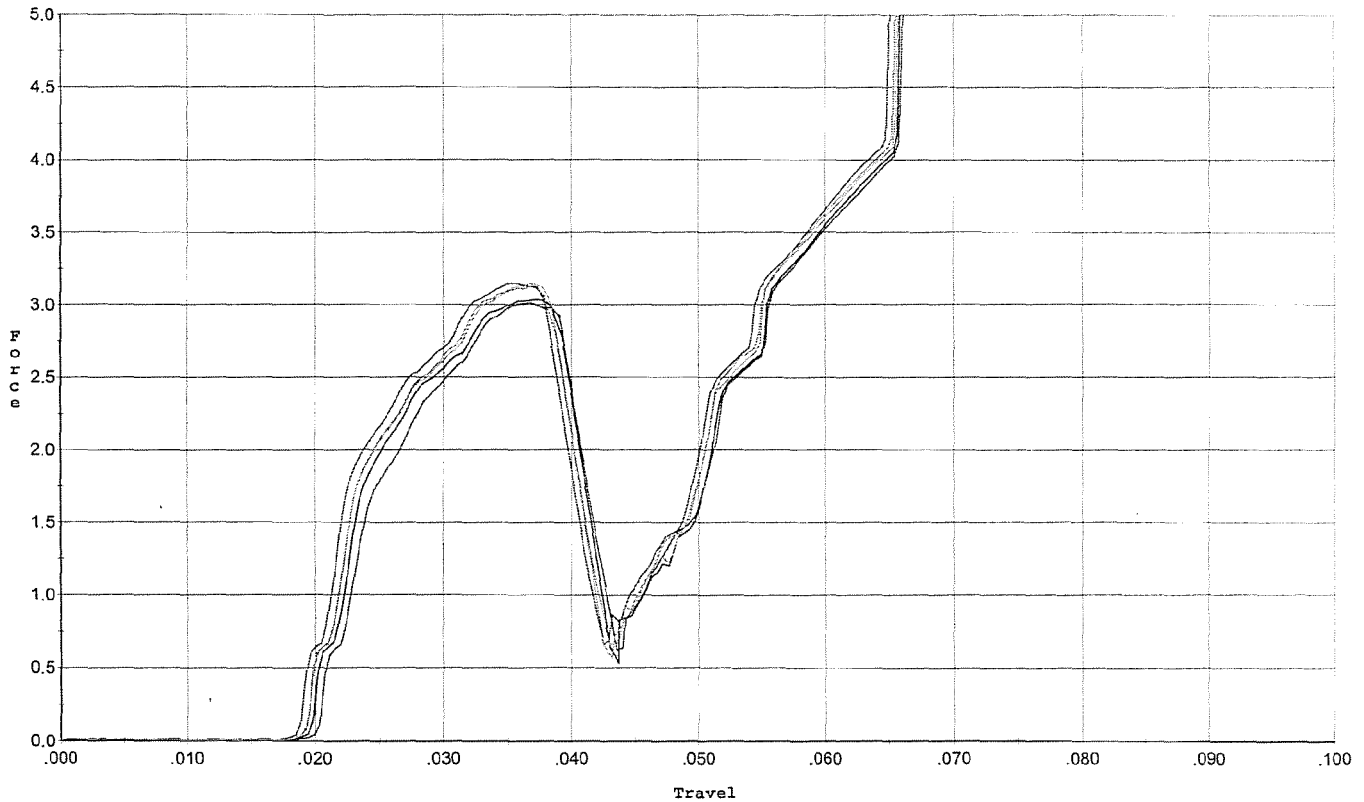
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.040	0.021	0.030	0.039		Set Trigger
2	2.612	0.041	0.020	0.030	0.040		Set Trigger
3	2.570	0.041	0.020	0.030	0.039		Set Trigger
4	2.621	0.040	0.021	0.030	0.040		Set Trigger
5	2.559	0.040	0.020	0.031	0.039		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



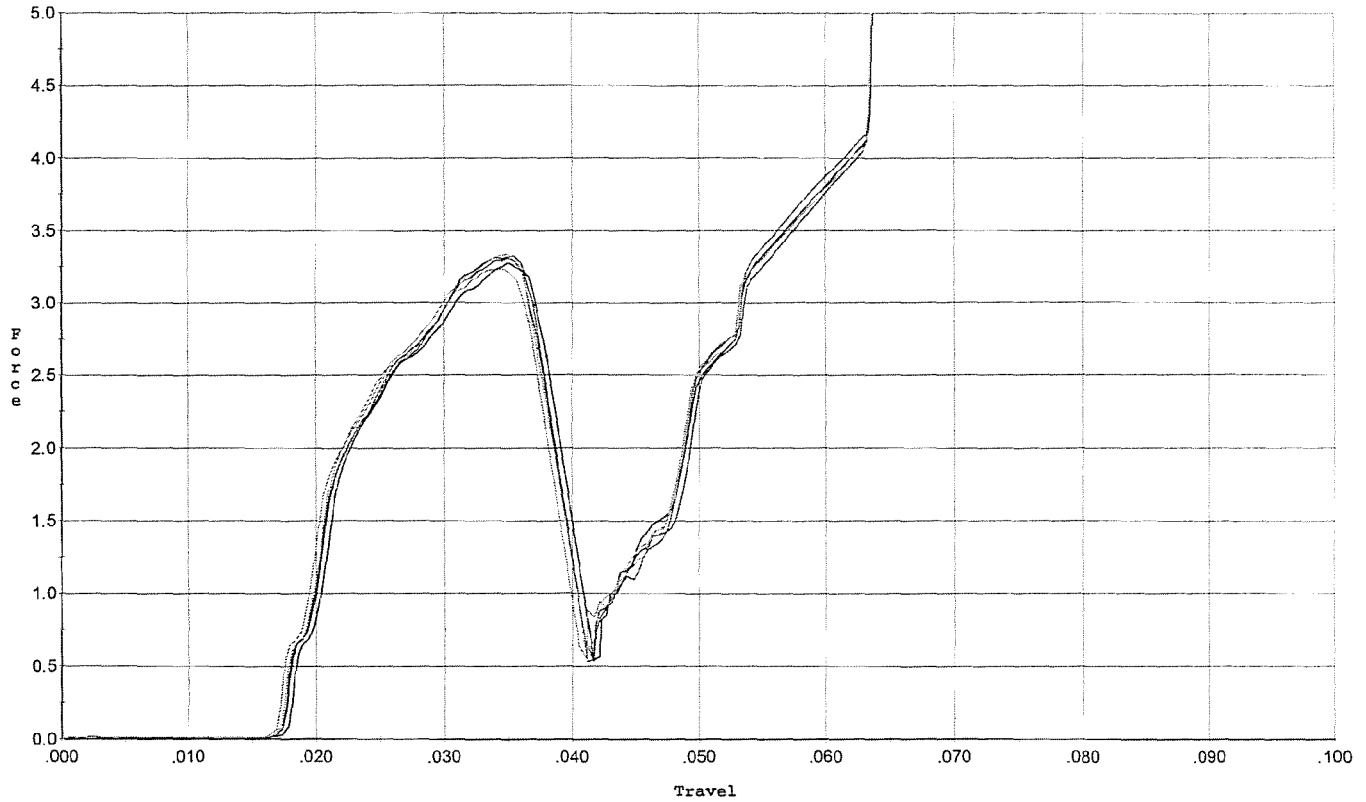
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.012	0.039	0.020	0.028	0.044		Set Trigger
2	3.034	0.039	0.020	0.028	0.046		Set Trigger
3	3.147	0.038	0.019	0.028	0.047		Set Trigger
4	3.143	0.038	0.019	0.029	0.046		Set Trigger
5	3.126	0.039	0.019	0.028	0.047		Set Trigger

A.3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles



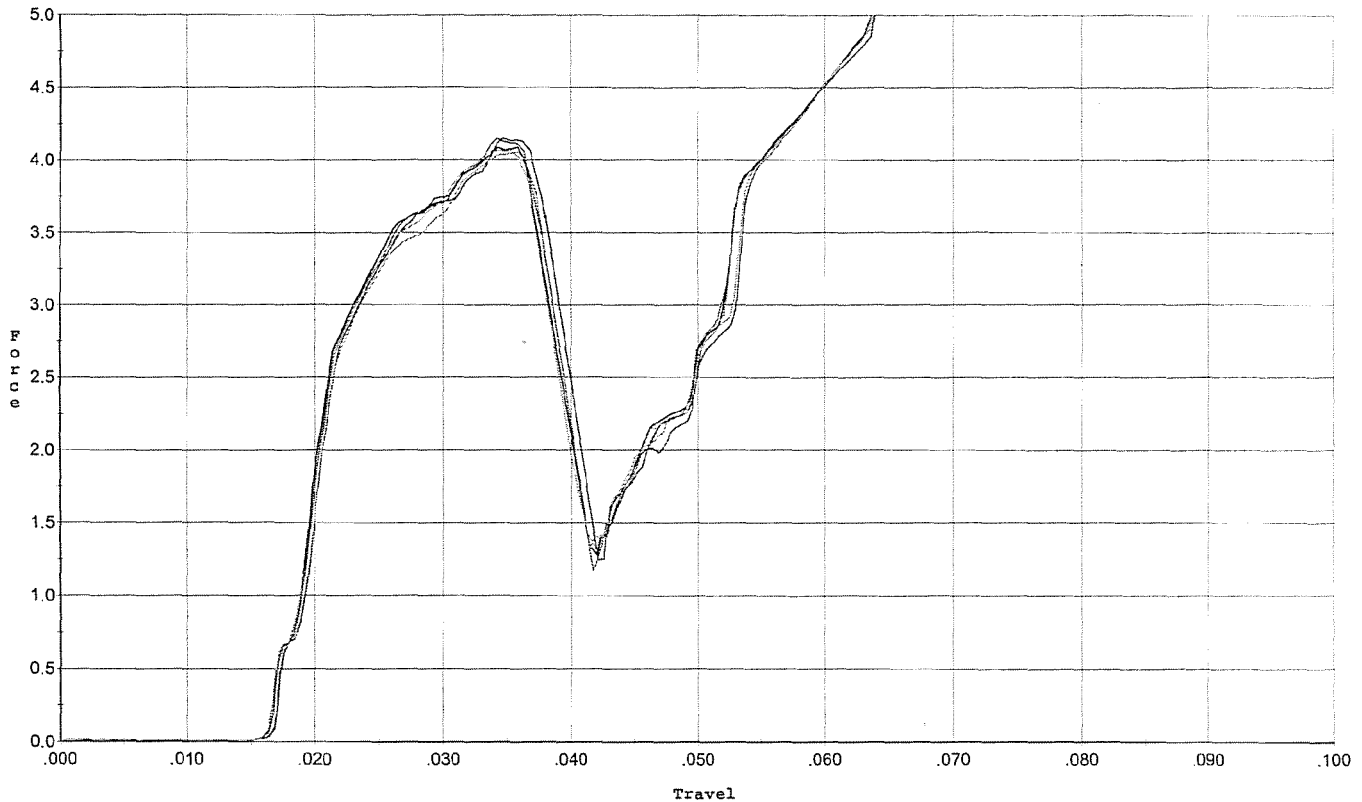
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.327	0.037	0.018	0.028	0.049		Set Trigger
2	3.279	0.038	0.018	0.028	0.049		Set Trigger
3	3.310	0.037	0.018	0.028	0.049		Set Trigger
4	3.339	0.038	0.017	0.028	0.051		Set Trigger
5	3.233	0.037	0.017	0.028	0.048		Set Trigger

A-3-29

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



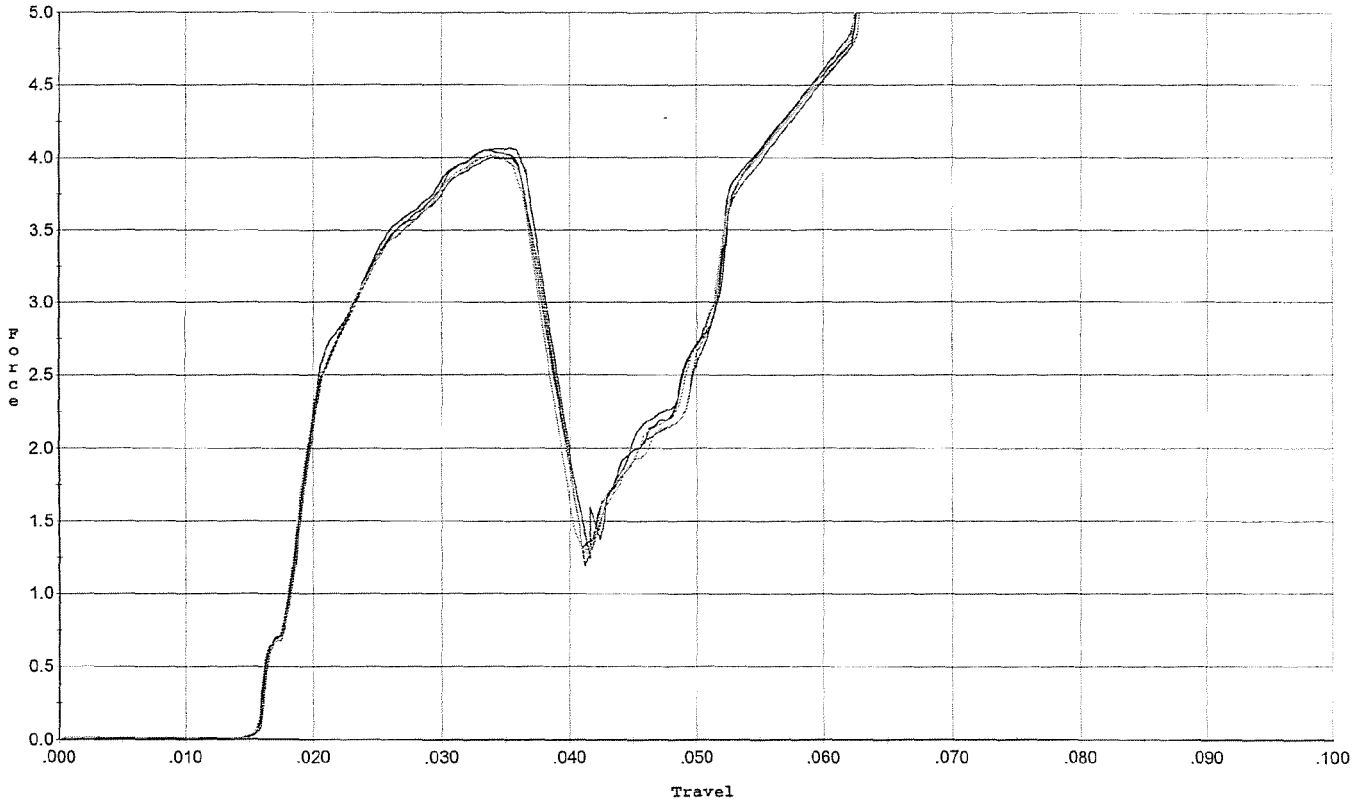
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.149	0.038	0.017	0.025	0.067		Set Trigger
2	4.087	0.036	0.017	0.026	0.063		Set Trigger
3	4.149	0.038	0.017	0.025	0.066		Set Trigger
4	4.064	0.037	0.017	0.026	0.063		Set Trigger
5	4.055	0.037	0.017	0.025	0.064		Set Trigger

A 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles



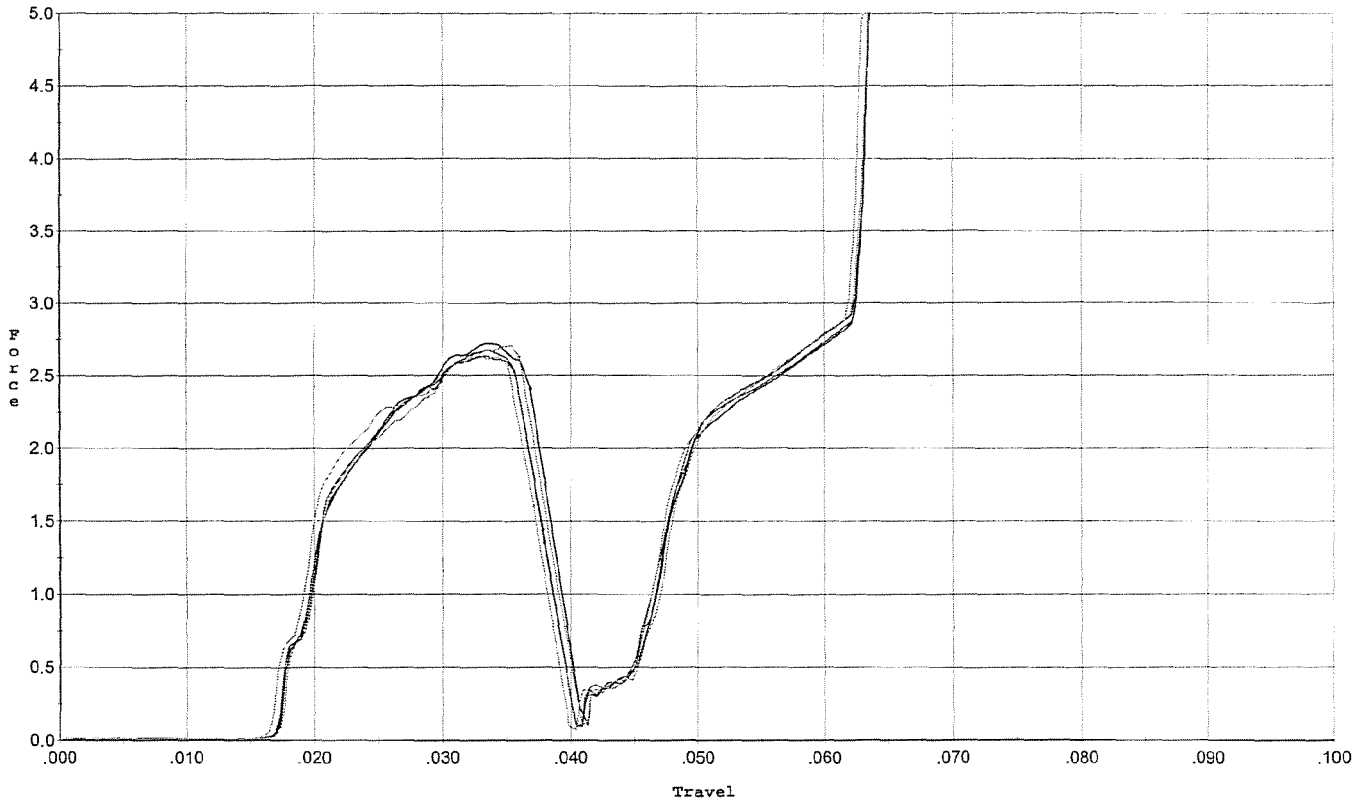
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.066	0.037	0.016	0.025	0.065		Set Trigger
2	4.052	0.038	0.016	0.025	0.068		Set Trigger
3	4.001	0.038	0.016	0.025	0.066		Set Trigger
4	4.001	0.036	0.016	0.025	0.064		Set Trigger
5	4.016	0.036	0.016	0.025	0.063		Set Trigger

A. 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



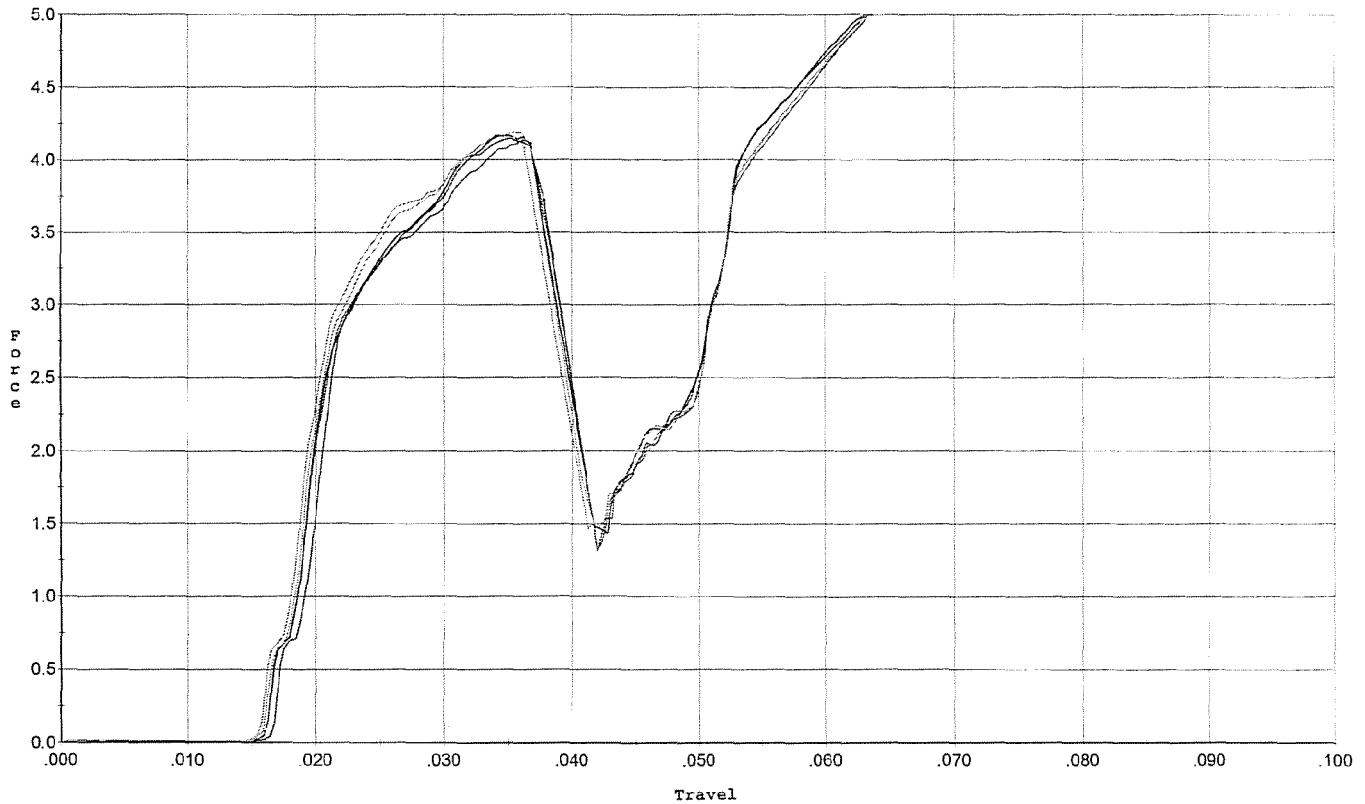
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.676	0.038	0.017	0.029	0.042		Set Trigger
2	2.720	0.037	0.017	0.029	0.042		Set Trigger
3	2.634	0.038	0.017	0.029	0.041		Set Trigger
4	2.634	0.037	0.017	0.029	0.041		Set Trigger
5	2.707	0.036	0.017	0.029	0.039		Set Trigger

A-2-67

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.038	0.017	0.025	0.067		Set Trigger
2	4.167	0.037	0.016	0.025	0.066		Set Trigger
3	4.138	0.038	0.016	0.025	0.069		Set Trigger
4	4.194	0.037	0.016	0.024	0.068		Set Trigger
5	4.174	0.036	0.016	0.025	0.067		Set Trigger

A-4.16