

G 6871315

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

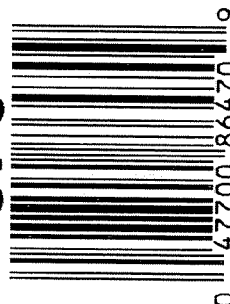
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6871315

UPC

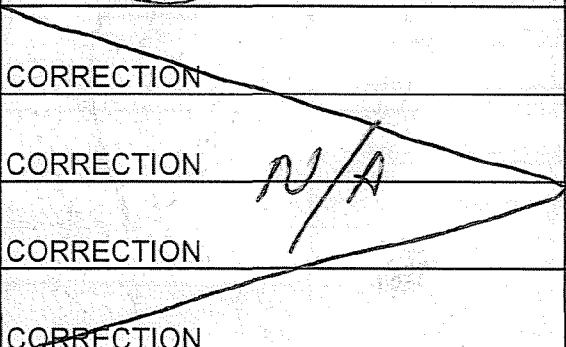


INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6871315

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-23-09	SPD
430	ASSEMBLE TO STOCK		7-23-09	SP
440	PROOF		7-23-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX	7-23-09	SPD
470	DIS-ASSEMBLE ACTION		7-23-09	SPD
472	SERIALIZE BOLT HANDLE	1111 28 2009	7-24-09	RTZ
480	MAGNAFLUX BBL ACTION	OPERATOR 	7/28/09	
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWO
510	DRILL AND TAP SIGHT HOLES		7-24-09	SP
520	GOFF BLAST BBL / REC		7/30/09	WV
540	APPLY COATINGS (BARREL ACTION)		8/13	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-18-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-18-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-18-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-31-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

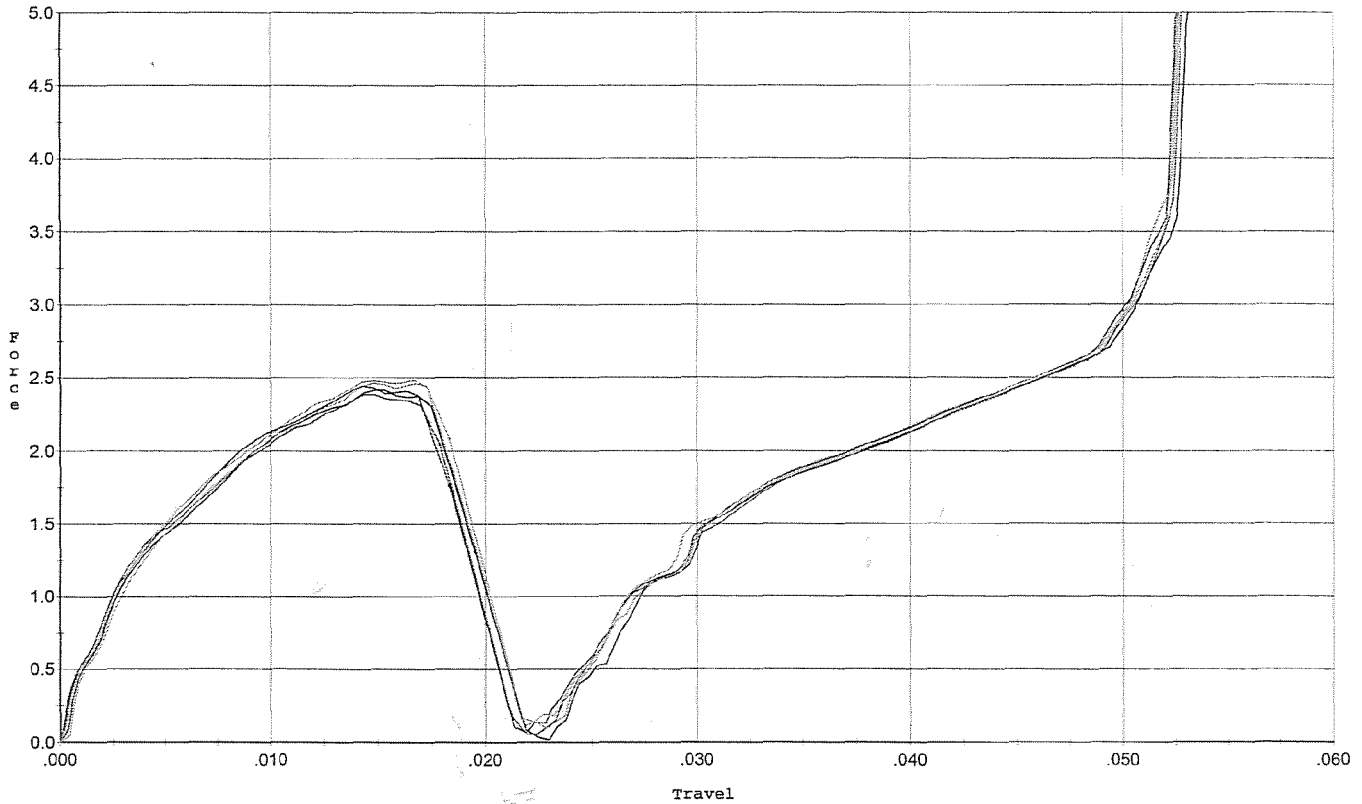
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>2.2</u>	<u>2.2</u>	<u>2.2</u>	9-1-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.8</u>	<u>4.0</u>	<u>3.8</u>	9-1-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.022</u>	<u>.022</u>	9-1-09	RP		
	J) ASSEMBLE STOCK					8-31-09	L.P.R.		
	K) ASSEMBLE SWIVEL STUDS					9-1-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		9/1/09	RP		
			PASS	FAIL					
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					9/1/09	TAR		
670	FINAL INSPECTION A) HEADSPACE					9-1-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.22</u>	<u>2.29</u>	<u>2.36</u>	<u>2.49</u>	<u>2.29</u>	9-1-09	RP
	C) FUNCTION					9-1-09	RP		
690	PACK					9/2/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 2.5 lbs ini +/- .50 lb



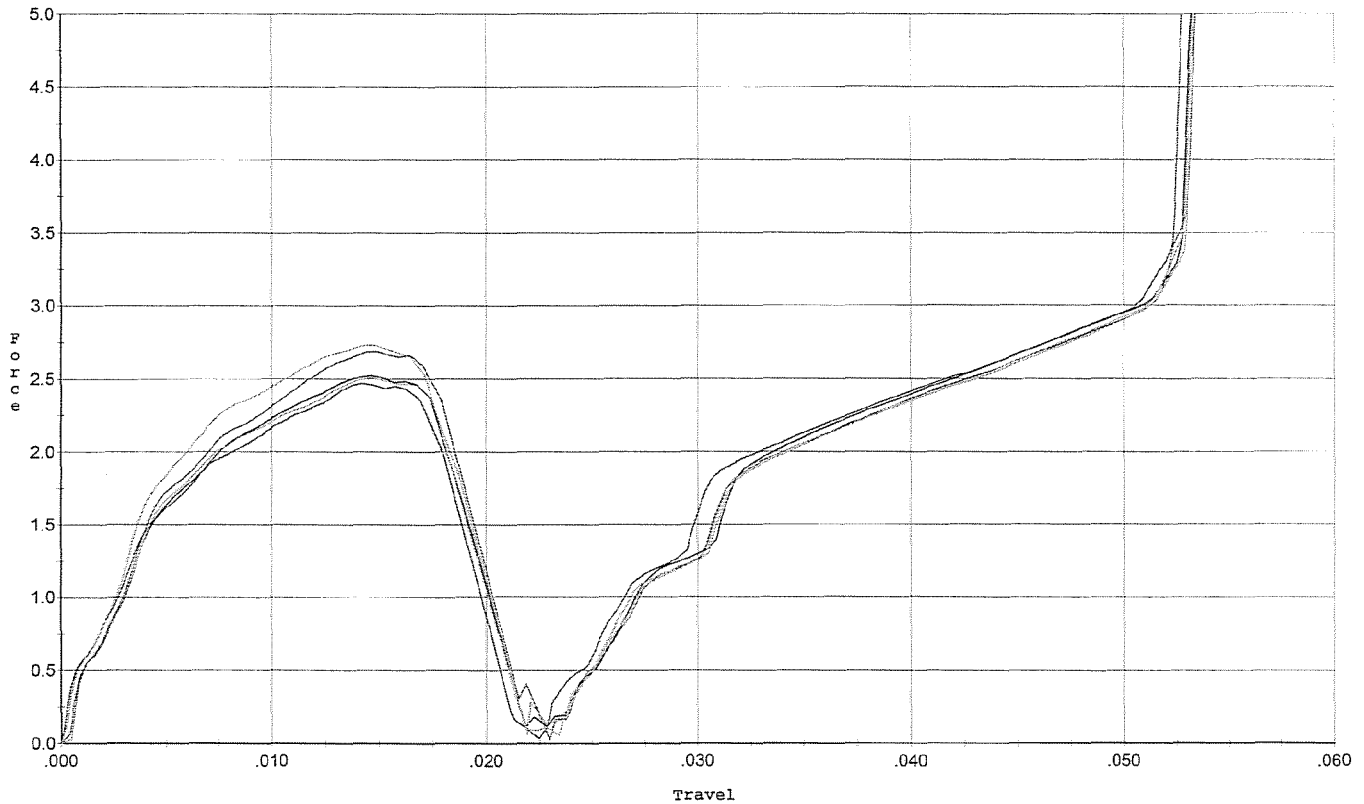
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.018	0.00	0.038	0.031		Single Action
2	2.415	0.020	0.00	0.038	0.032		Single Action
3	2.384	0.018	0.00	0.038	0.030		Single Action
4	2.464	0.018	0.00	0.038	0.031		Single Action
5	2.486	0.019	0.00	0.038	0.033		Single Action

A-2.43

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



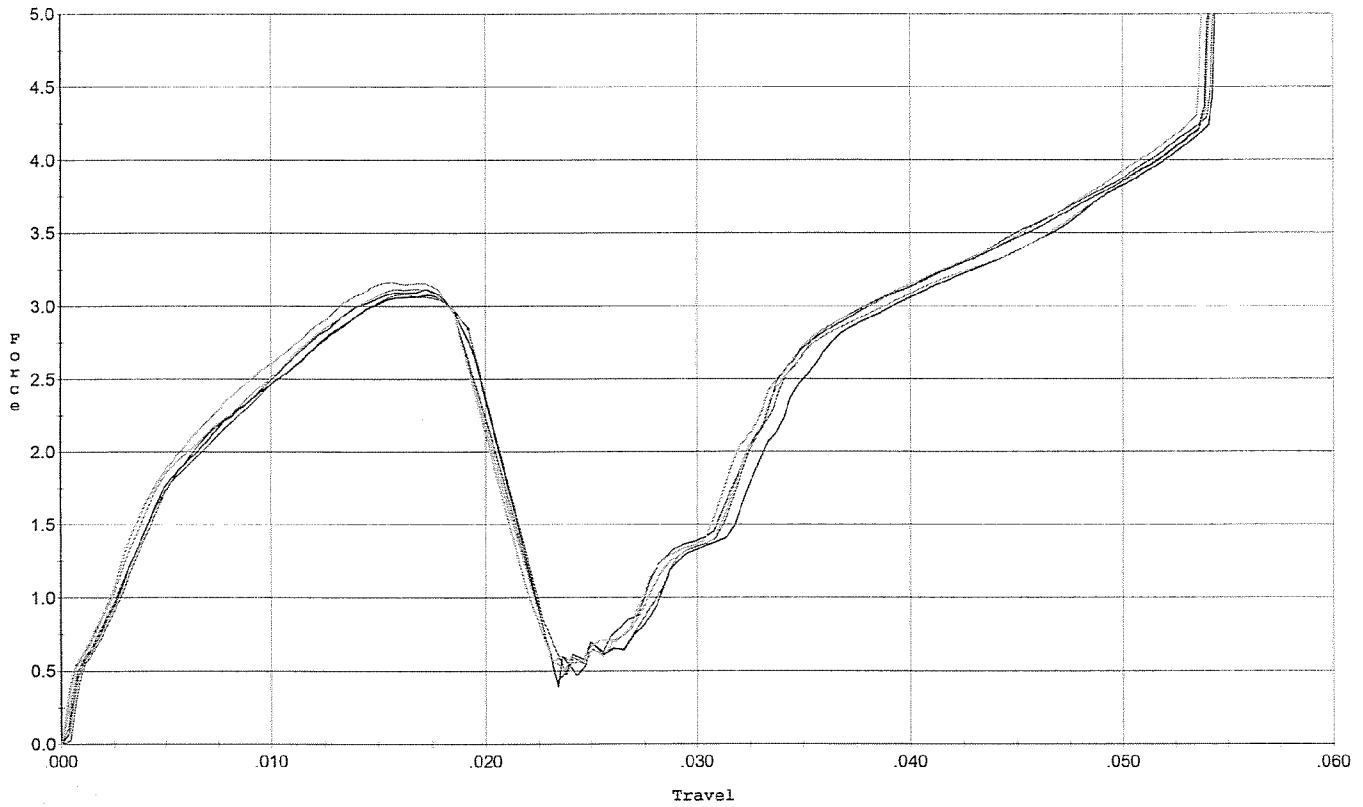
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.469	0.018	0.00	0.038	0.031		Single Action
2	2.526	0.019	0.00	0.038	0.034		Single Action
3	2.687	0.018	0.00	0.038	0.033		Single Action
4	2.509	0.019	0.00	0.038	0.033		Single Action
5	2.728	0.017	0.00	0.039	0.033		Single Action

A-2-58

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs ini +/- .75 lb



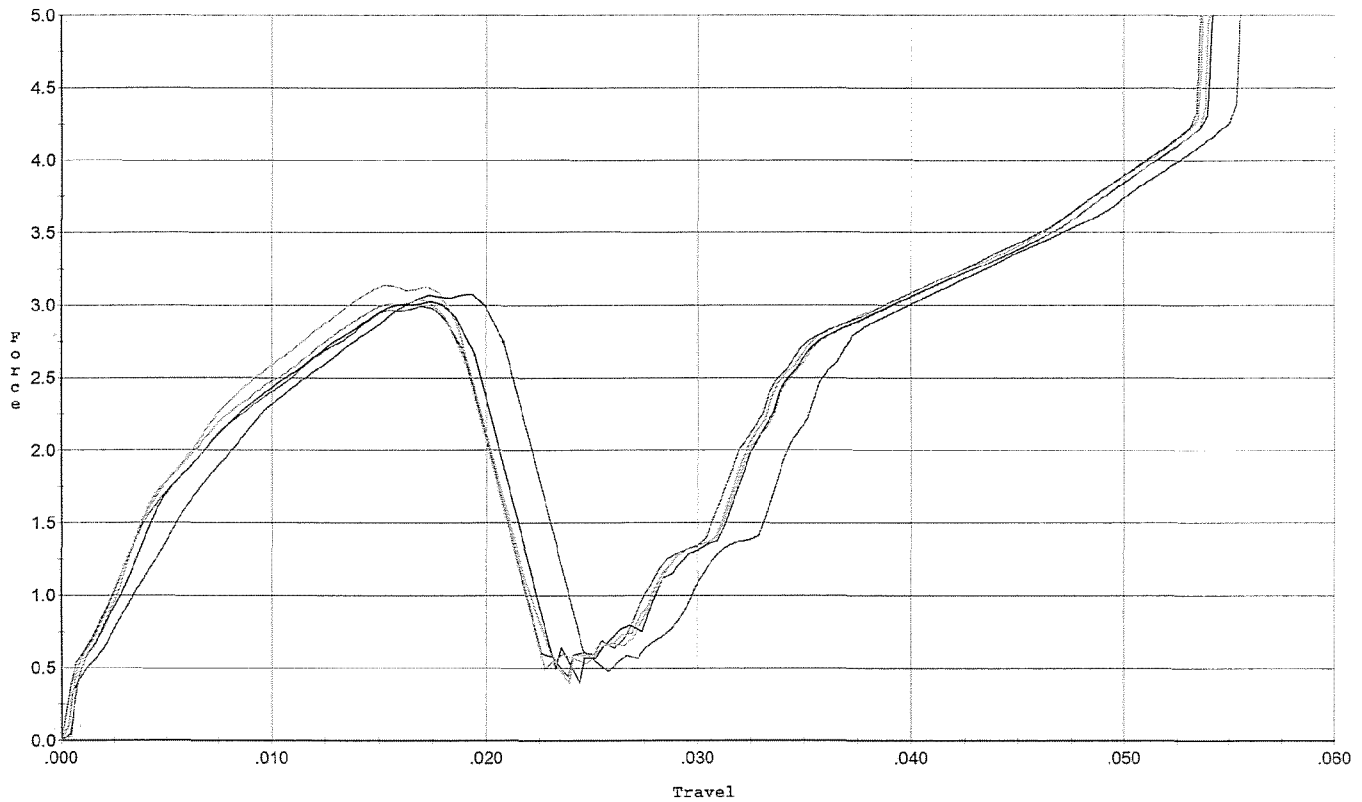
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.020	0.00	0.036	0.043		Single Action
2	3.080	0.019	0.00	0.036	0.040		Single Action
3	3.083	0.019	0.00	0.036	0.039		Single Action
4	3.163	0.018	0.00	0.036	0.040		Single Action
5	3.116	0.018	0.00	0.036	0.039		Single Action

A-3.11

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



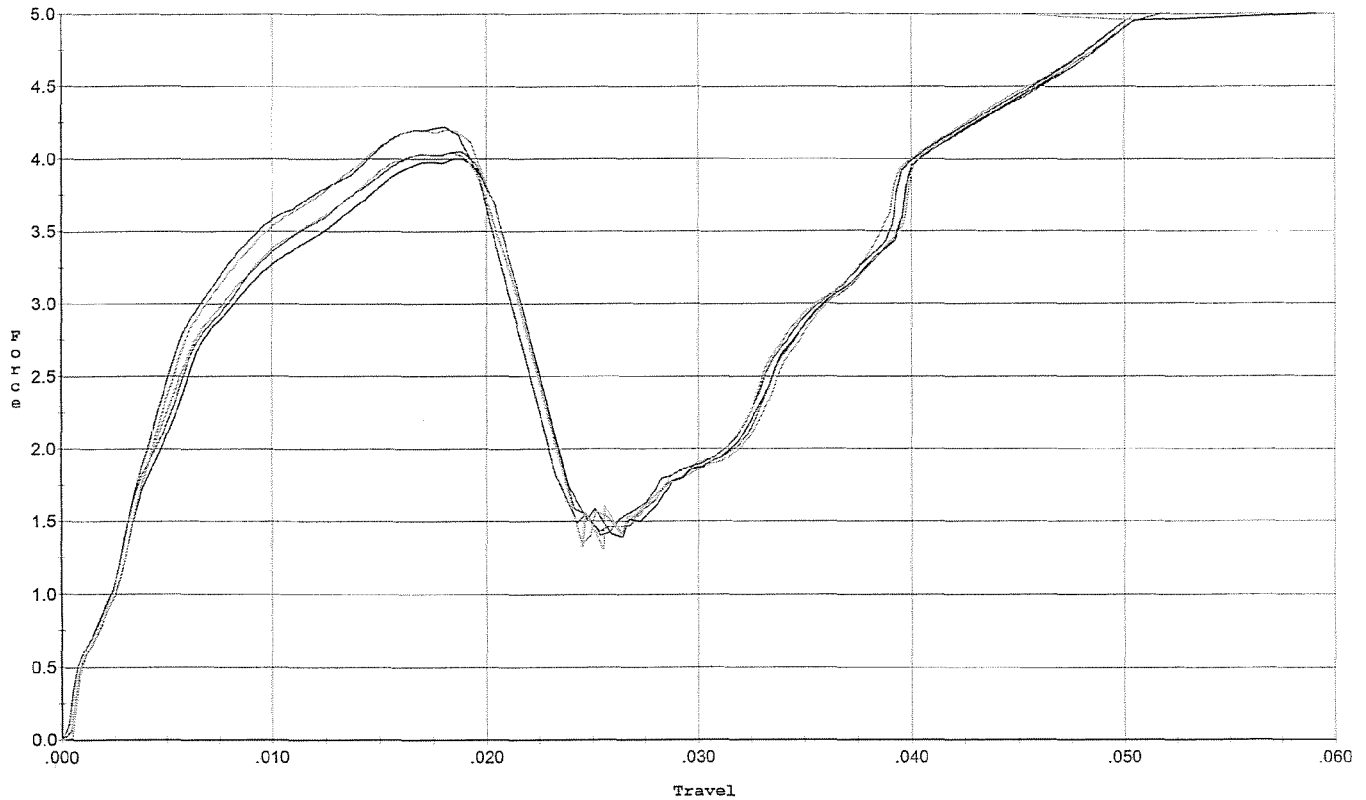
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.077	0.021	0.00	0.036	0.042		Single Action
2	3.028	0.019	0.00	0.036	0.040		Single Action
3	2.993	0.019	0.00	0.036	0.038		Single Action
4	3.140	0.019	0.00	0.036	0.039		Single Action
5	3.040	0.019	0.00	0.036	0.039		Single Action

A3.05

Trigger Profile [lbs,inch]

Profile COLLEEN81309
GunType: Rifle
Make: Remington
Note: cms 8/27/2009

Model: M/24
Serial No: Form# F005
Trigger: 4.0 lbs ini +/- 1.0 lb



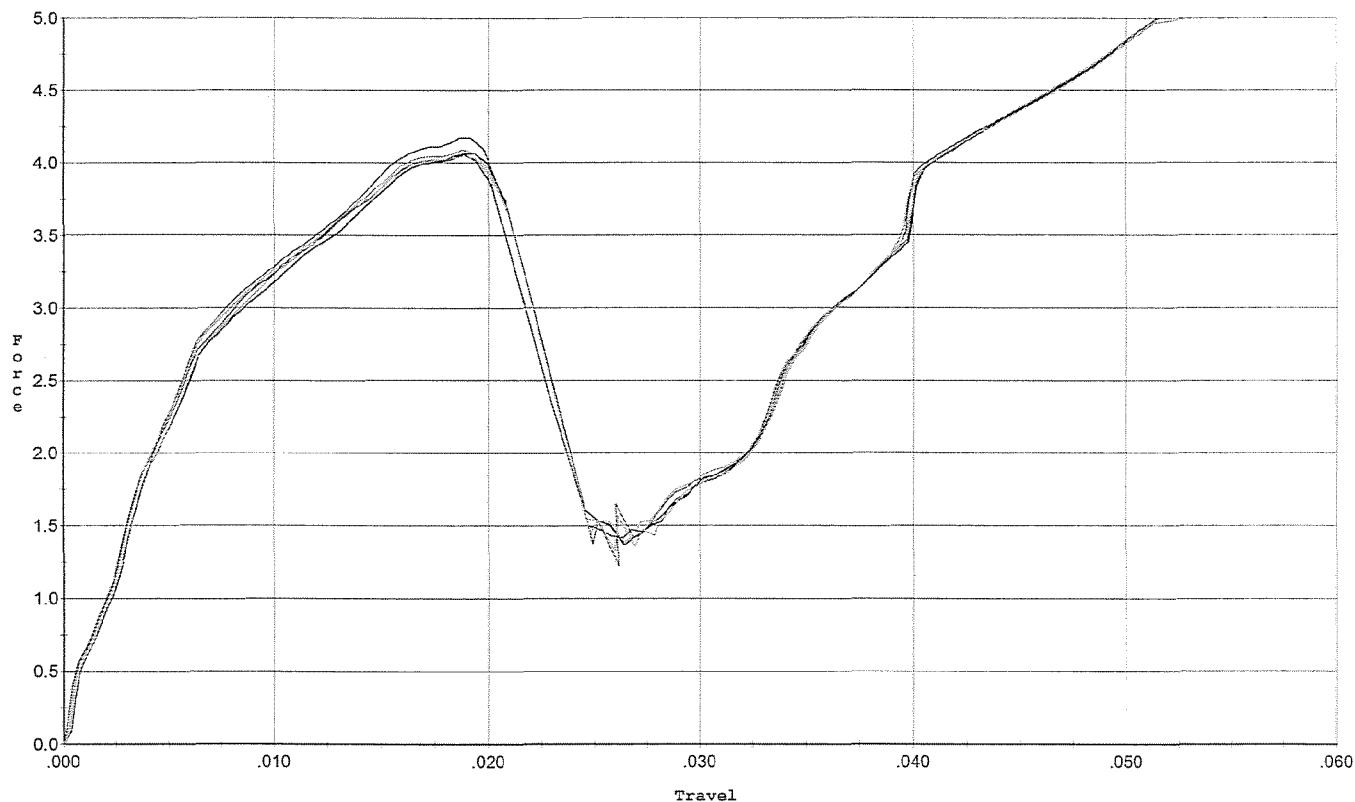
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.220	0.020	0.00	0.034	0.055		Single Action
2	4.000	0.020	0.00	0.034	0.055		Single Action
3	4.050	0.020	0.00	0.034	0.056		Single Action
4	4.201	0.020	0.00	0.034	0.058		Single Action
5	4.041	0.021	0.00	0.034	0.057		Single Action

A-4.10

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



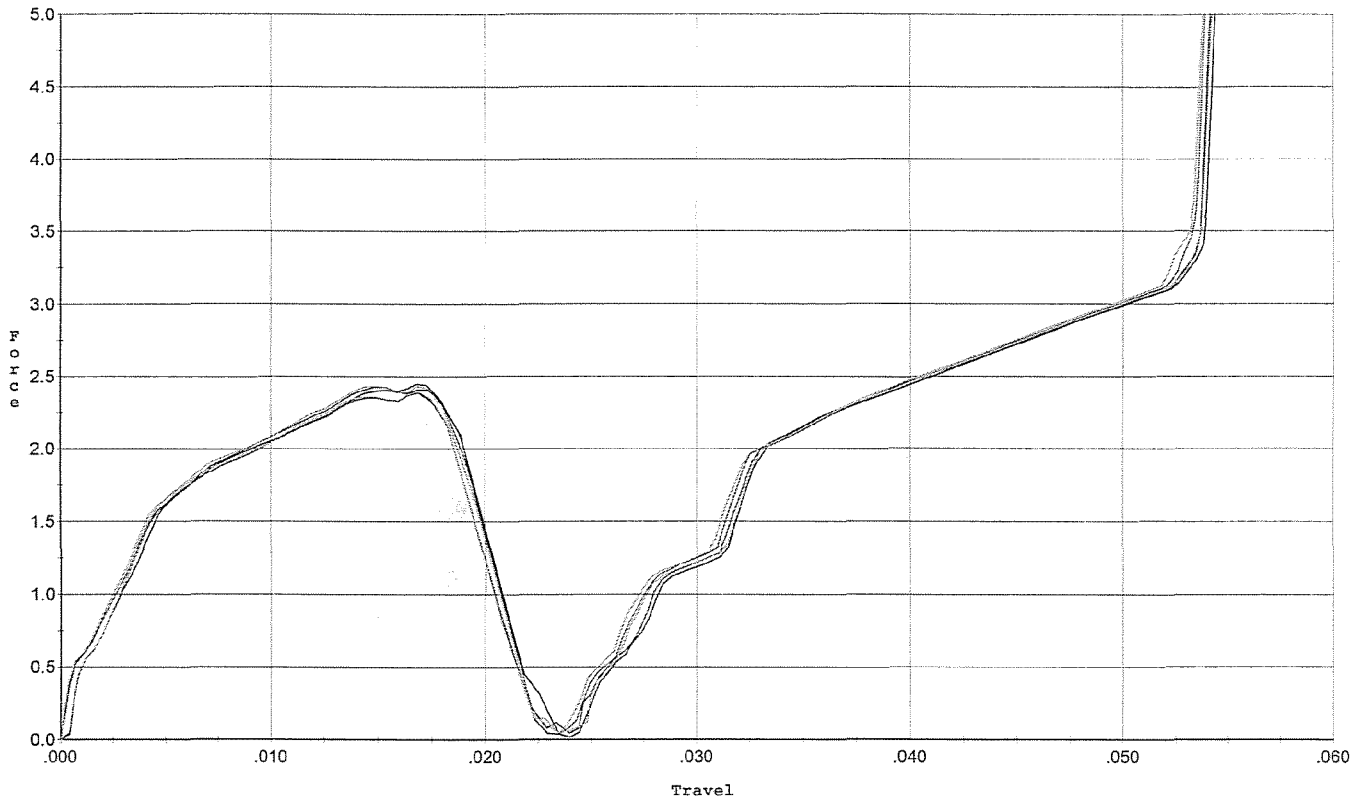
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.060	0.020	0.00	0.034	0.055		Single Action
2	4.064	0.021	0.00	0.034	0.056		Single Action
3	4.171	0.021	0.00	0.034	0.058		Single Action
4	4.087	0.021	0.00	0.034	0.058		Single Action
5	4.049	0.021	0.00	0.034	0.057		Single Action

A-4.08

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



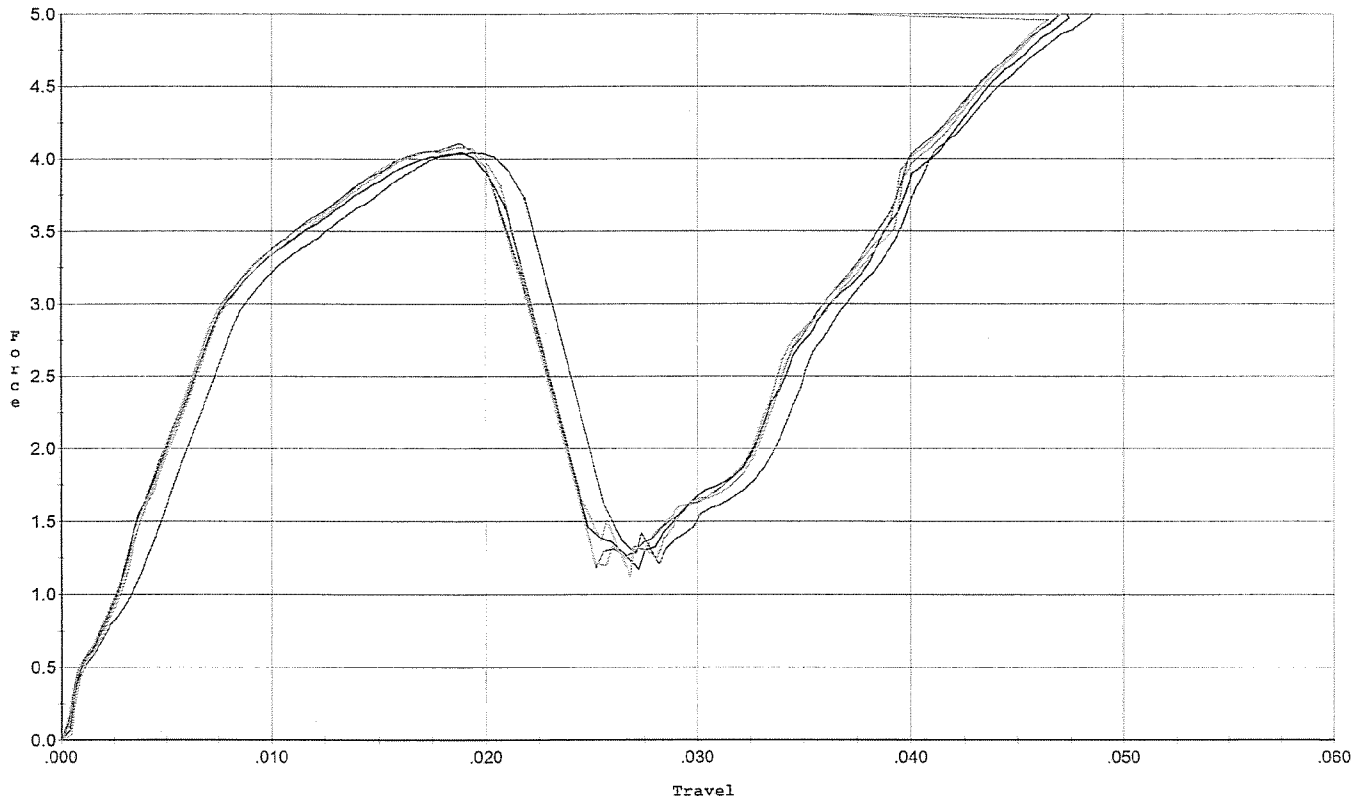
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.448	0.019	0.00	0.038	0.033		Single Action
2	2.409	0.019	0.00	0.038	0.032		Single Action
3	2.387	0.018	0.00	0.038	0.031		Single Action
4	2.398	0.018	0.00	0.038	0.031		Single Action
5	2.431	0.019	0.00	0.038	0.034		Single Action

A 2.41

Trigger Profile [lbs,inch]

Profile COLLEEN81309
 GunType: Rifle
 Make: Remington
 Note: cms 8/27/2009

Model: M/24
 Serial No: Form# F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.042	0.022	0.00	0.034	0.058		Single Action
2	4.046	0.021	0.00	0.034	0.057		Single Action
3	4.109	0.022	0.00	0.034	0.059		Single Action
4	4.079	0.021	0.00	0.034	0.056		Single Action
5	4.081	0.022	0.00	0.034	0.059		Single Action

A 4.07