

G 6871332

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



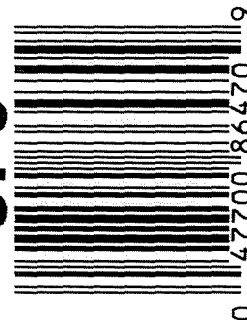
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6871332

UPC



BM FORM

GUN SERIAL #

G 6871332

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-20-09	SPD
430	ASSEMBLE TO STOCK		7-20-09	SP
440	PROOF		7-20-09	SPD
460	CHECK HEADSPACE	MAGNA - FLUX JUL 28 2009 OPERATOR N	7-20-09	SPD
470	DIS-ASSEMBLE ACTION		7-20-09	SPD
472	SERIALIZE BOLT HANDLE			
480	MAGNAFLUX BBL ACTION		7/28/09	N
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7-28-09	DWS
510	DRILL AND TAP SIGHT HOLES		7-21-09	SP
520	GOFF BLAST BBL / REC		7/30/09	gvr
540	APPLY COATINGS		8/1/2	—
	(BARREL ACTION)			
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-13-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-13-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER	INSPECT FOR LIVE AMMO	8-13-09	SP
	D) OIL FIRING PIN ASSEMBLY		8-21-09	LD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

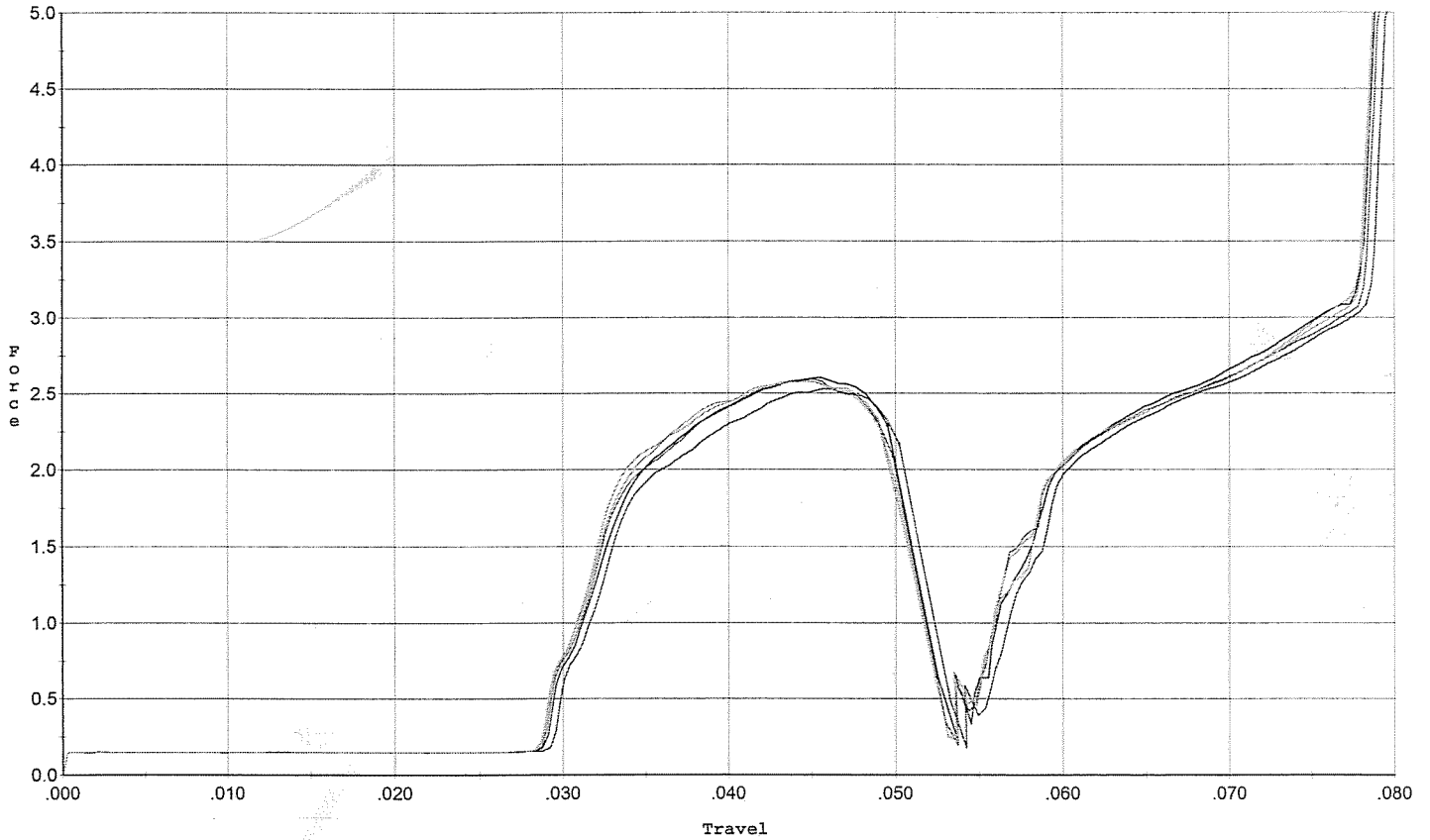
560	F) SAFETY ON FORCE	10 LBS MAX	<u>30</u> <u>30</u> <u>30</u>	8-22-09	LN
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>60</u> <u>60</u> <u>60</u>	8-22-09	LN
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	8-22-09	LN
	J) ASSEMBLE STOCK			8-21-09	LN
	K) ASSEMBLE SWIVEL STUDS			8-22-09	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	8-21-09	RP
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION	N/A		
	MALFUNCTION	CORRECTION			
	MALFUNCTION	CORRECTION			
660	INSPECT FOR LIVE AMMO			8-21-09	RP
670	FINAL INSPECTION A) HEADSPACE			8-22-09	LN
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>251</u> <u>249</u> <u>251</u> <u>239</u> <u>243</u>	8-22-09	RTZ
	C) FUNCTION			8-22-09	LN
690	PACK			8/24/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



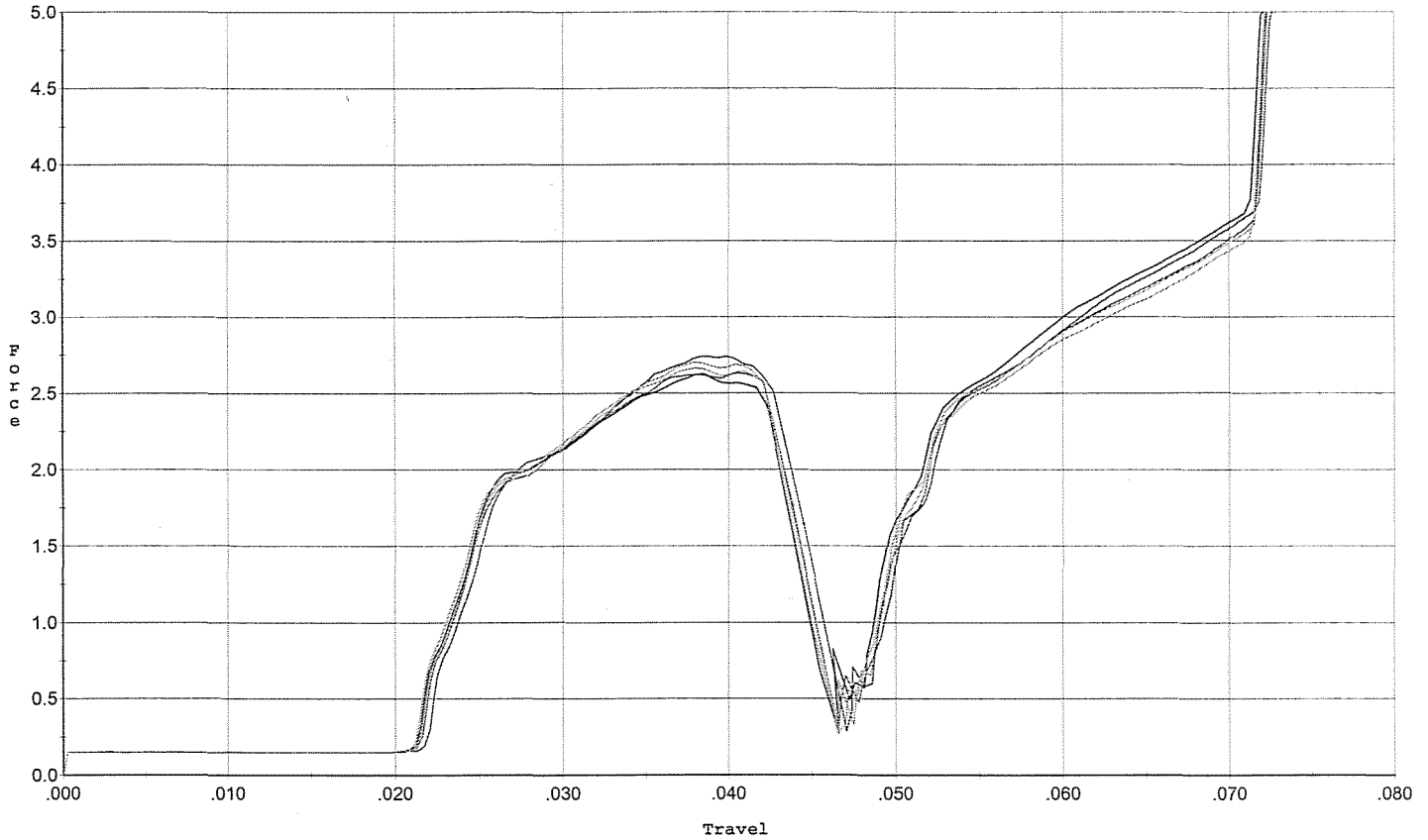
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.050	0.030	0.033	0.048		Set Trigger
2	2.604	0.050	0.029	0.033	0.048		Set Trigger
3	2.595	0.050	0.029	0.033	0.049		Set Trigger
4	2.575	0.050	0.029	0.033	0.050		Set Trigger
5	2.577	0.051	0.029	0.033	0.050		Set Trigger

A-2-57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



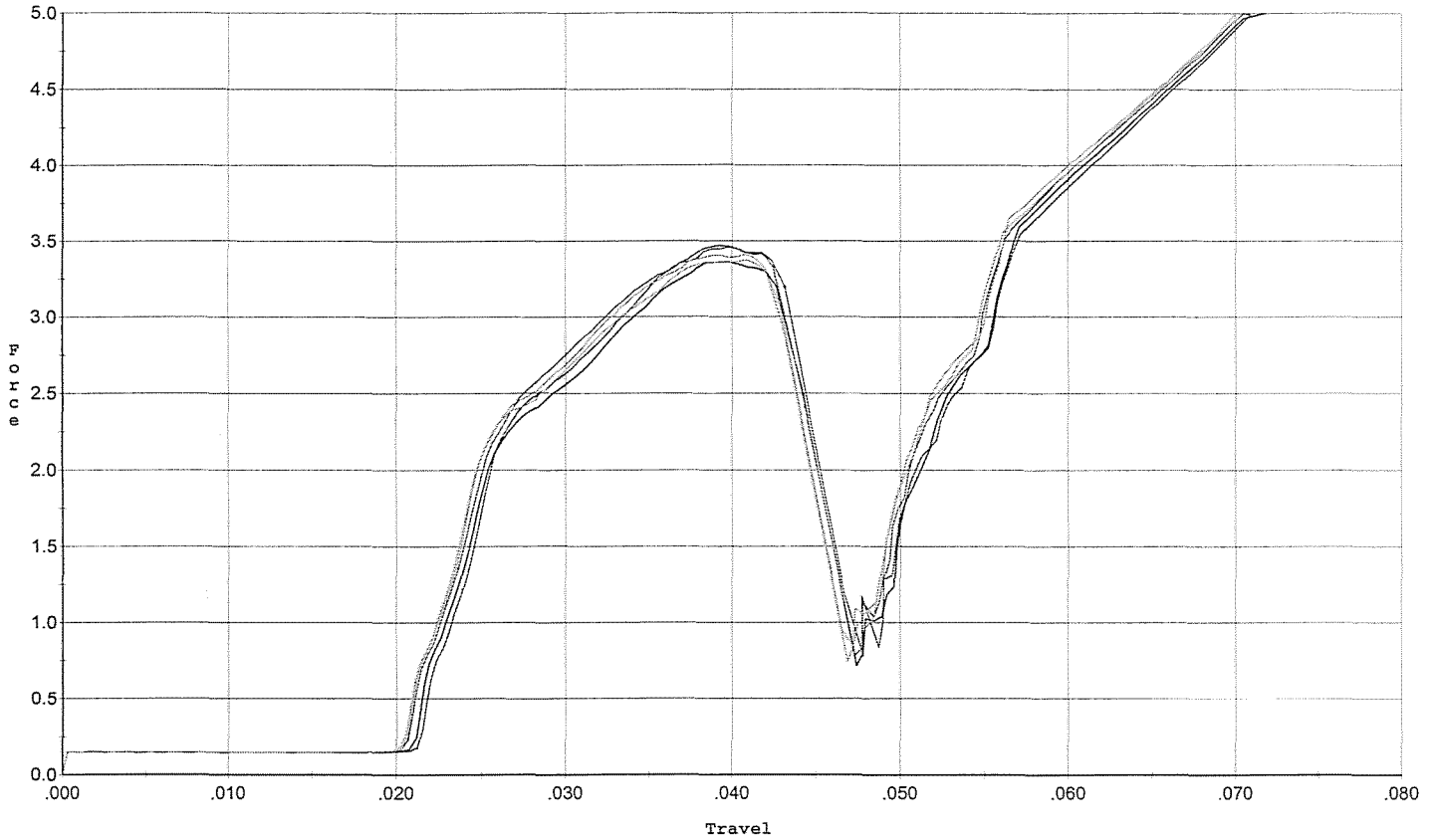
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.740	0.045	0.022	0.032	0.052		Set Trigger
2	2.624	0.042	0.022	0.032	0.048		Set Trigger
3	2.631	0.044	0.022	0.032	0.050		Set Trigger
4	2.662	0.044	0.022	0.032	0.051		Set Trigger
5	2.702	0.042	0.021	0.032	0.049		Set Trigger

A.2.67

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



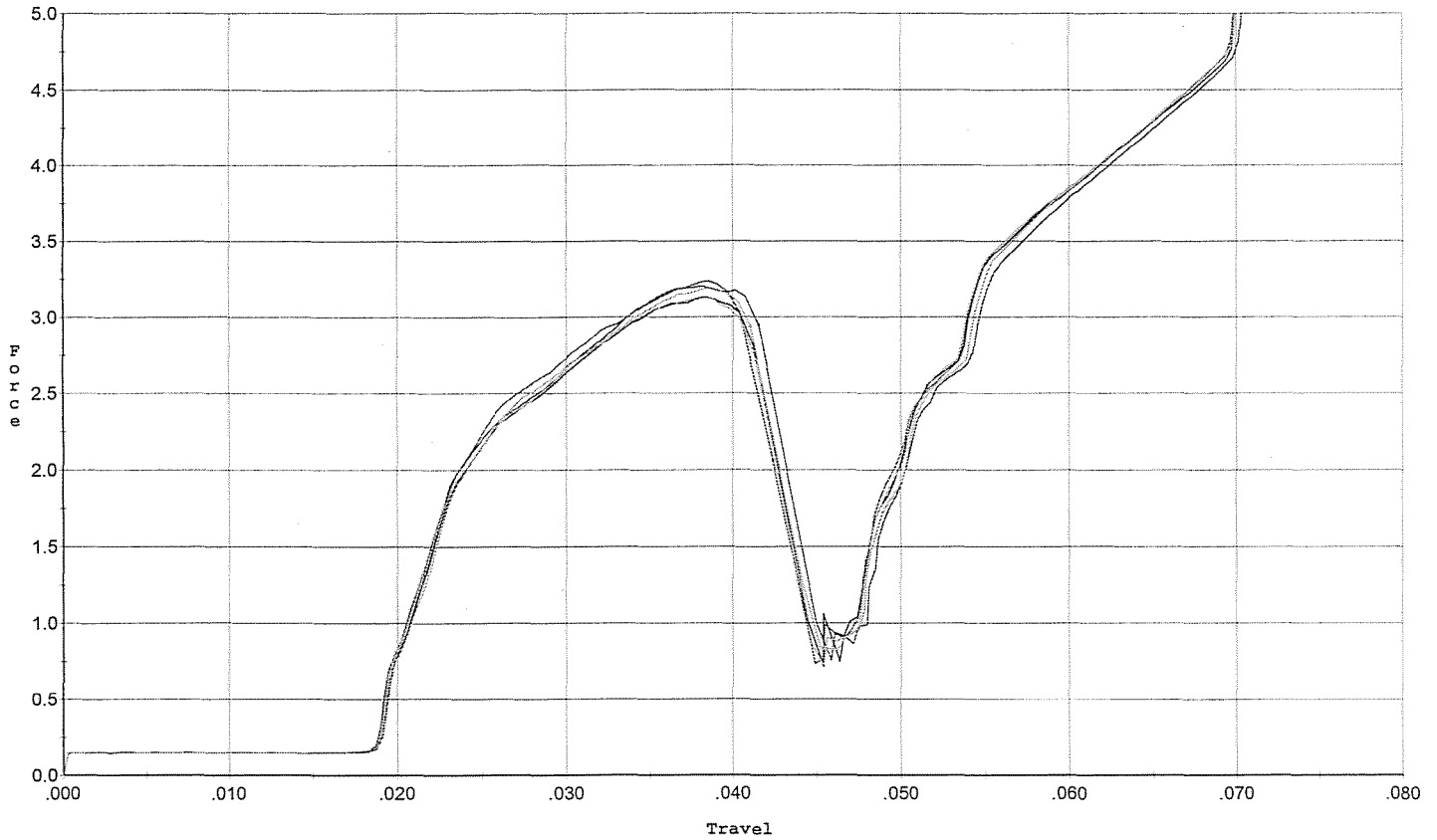
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.472	0.043	0.022	0.030	0.062		Set Trigger
2	3.362	0.044	0.021	0.030	0.062		Set Trigger
3	3.461	0.044	0.021	0.029	0.065		Set Trigger
4	3.374	0.043	0.021	0.029	0.062		Set Trigger
5	3.412	0.043	0.021	0.029	0.063		Set Trigger

A-3-41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



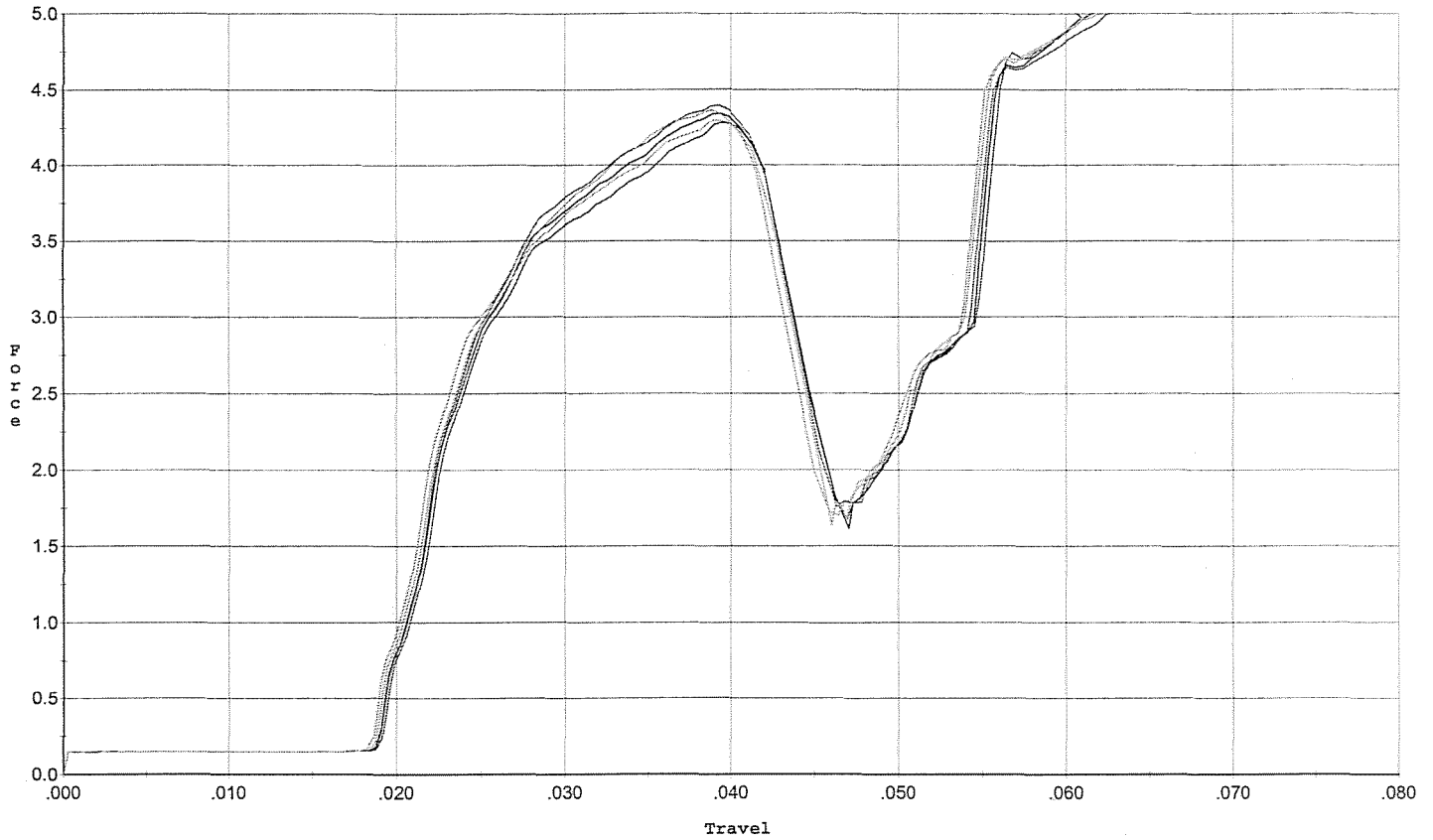
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.042	0.019	0.030	0.059		Set Trigger
2	3.131	0.041	0.019	0.030	0.057		Set Trigger
3	3.236	0.042	0.019	0.030	0.060		Set Trigger
4	3.192	0.041	0.019	0.030	0.057		Set Trigger
5	3.136	0.041	0.019	0.030	0.058		Set Trigger

A. 3.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



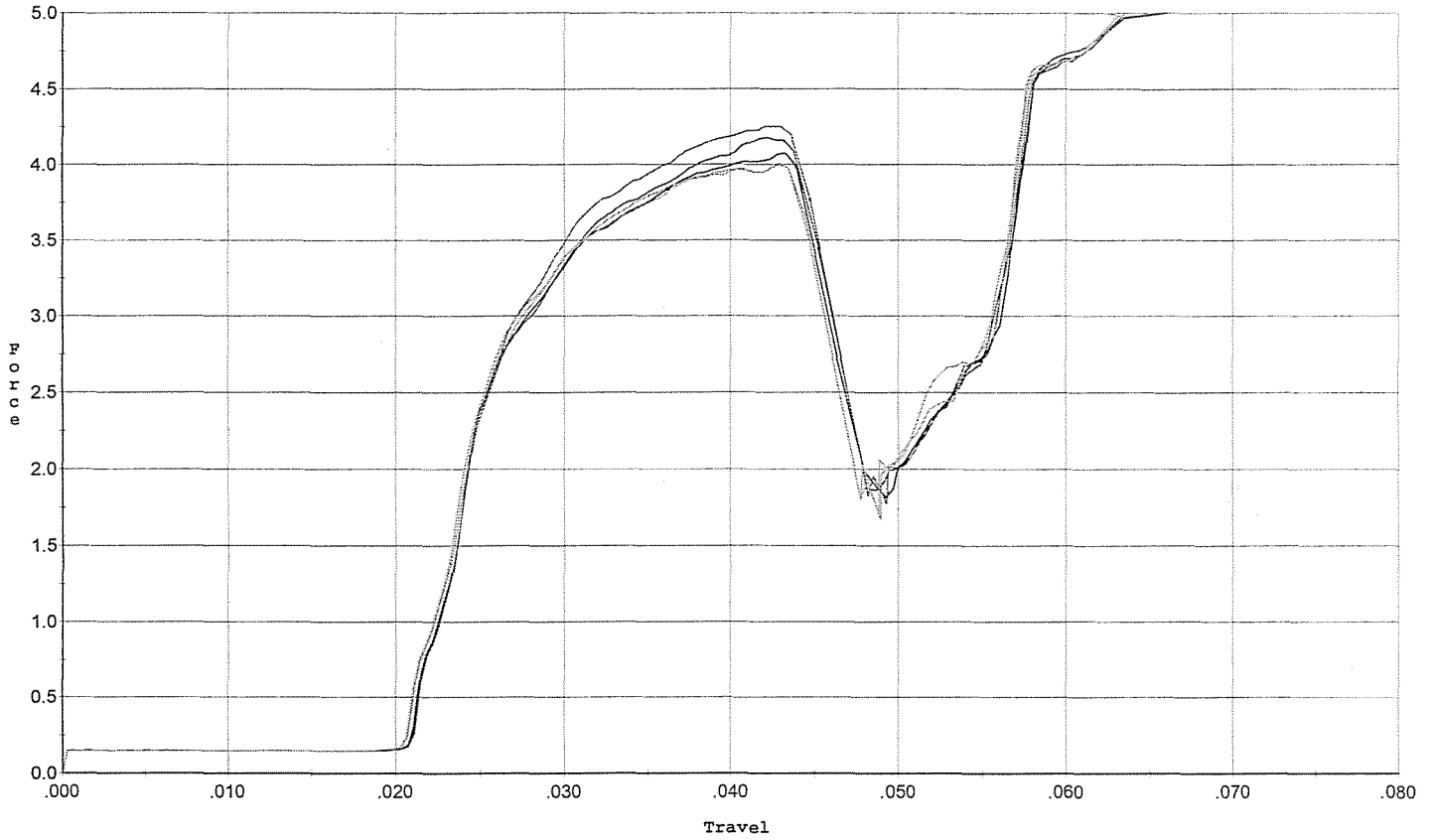
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.042	0.019	0.027	0.078		Set Trigger
2	4.345	0.042	0.019	0.027	0.080		Set Trigger
3	4.400	0.042	0.019	0.027	0.081		Set Trigger
4	4.303	0.043	0.019	0.027	0.081		Set Trigger
5	4.369	0.041	0.019	0.027	0.080		Set Trigger

A 4.34

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



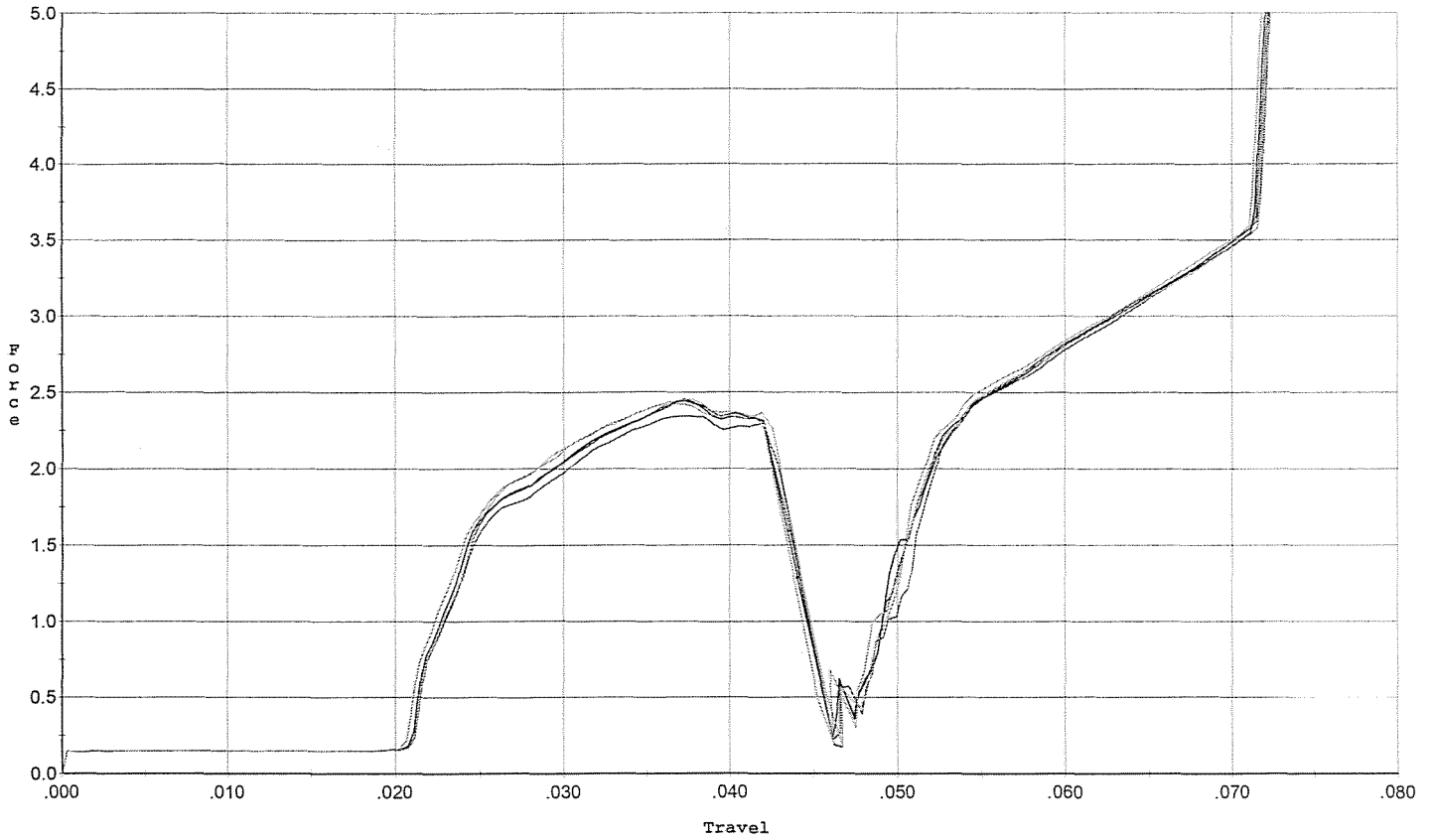
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.181	0.045	0.021	0.028	0.082		Set Trigger
2	4.074	0.044	0.021	0.028	0.078		Set Trigger
3	4.254	0.045	0.021	0.027	0.083		Set Trigger
4	4.009	0.045	0.021	0.027	0.080		Set Trigger
5	4.001	0.044	0.021	0.027	0.080		Set Trigger

A-4-10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



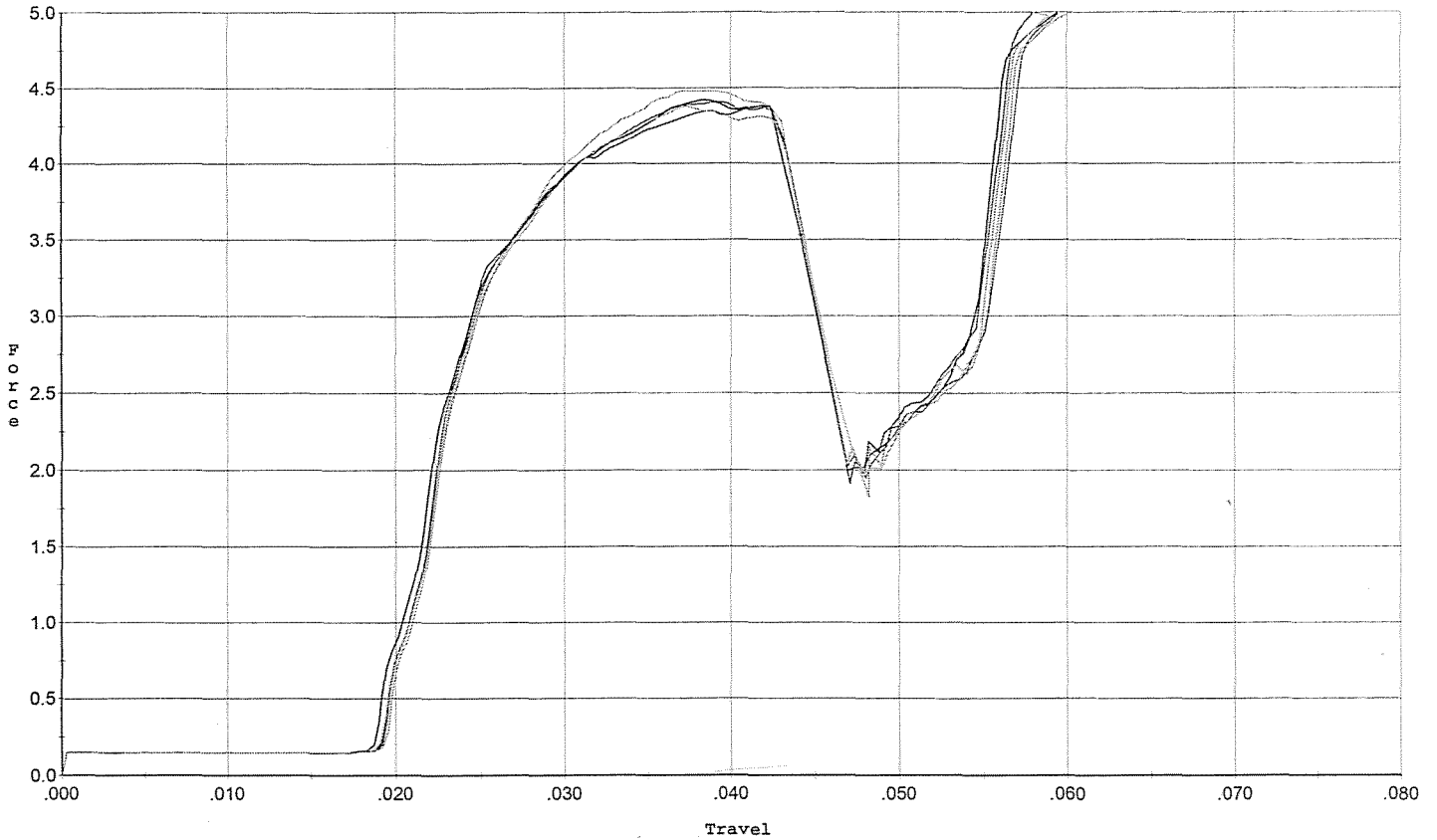
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.444	0.044	0.021	0.033	0.047		Set Trigger
2	2.456	0.044	0.021	0.033	0.048		Set Trigger
3	2.346	0.043	0.021	0.033	0.045		Set Trigger
4	2.453	0.043	0.021	0.033	0.047		Set Trigger
5	2.422	0.042	0.021	0.033	0.046		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: cms 8/18/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.382	0.043	0.019	0.023	0.088		Set Trigger
2	4.423	0.044	0.019	0.023	0.091		Set Trigger
3	4.412	0.043	0.019	0.024	0.089		Set Trigger
4	4.482	0.043	0.020	0.024	0.088		Set Trigger
5	4.379	0.043	0.019	0.024	0.088		Set Trigger

A-4-41